



U.S. Department  
of Transportation  
**National Highway  
Traffic Safety  
Administration**

OCT 12 2007

1200 New Jersey Avenue SE  
Washington, DC 20590

**CERTIFIED MAIL**  
**RETURN RECEIPT REQUESTED**

Mr. Christopher Tinto, Vice President  
Toyota Motor North America, Inc.  
Technical and Regulatory Affairs  
601 Thirteenth Street, NW, Suite 910 South  
Washington, DC 20005

NVS-212 cag  
PE07-049

Dear Mr. Tinto:

This letter is to inform you that the Office of Defects Investigation (ODI) of the National Highway Traffic Safety Administration (NHTSA) has opened a Preliminary Evaluation (PE07-049) to investigate allegations of the front, side windows shattering in Model Year (MY) 2003-2004 Pontiac Vibe vehicles manufactured by the New United Motor Manufacturing, Inc. (NUMMI), and to request certain information. Because of the unique agreement and shared responsibility between NUMMI, Toyota and General Motors in the manufacturing, sale and service of the subject vehicles, your response shall incorporate the full input from each entity as appropriate for each particular response.

This office has received 33 Vehicle Owner's Questionnaires (VOQs) alleging that the driver-side and/or passenger-side, power front window may shatter in MY 2003-2004 Pontiac Vibe vehicles. Twenty-five reports allege that the window exploded or shattered. Eight reports state that the window has not yet shattered; however, the consumers witness a popping/clicking noise while operating the window and are concerned that the window may eventually shatter. Twelve of the VOQs state that prior to the glass shattering, the consumer heard a popping or clicking noise and/or the window stopped in its track while attempting to raise or lower the window. Seven consumers reported injuries to the face, hands, arms or legs; the injuries were sustained while cleaning the glass debris out of the front seat. The reference numbers of the VOQs are provided at the end of this correspondence. A copy of each VOQ has been emailed to you.

Unless otherwise stated in the text, the following definitions apply to these information requests:

- **Subject vehicles:** all MY 2003-2004 Pontiac Vibe vehicles with power windows, manufactured for sale or lease in the United States.
- **Subject component:** the power window system, including, but not limited to the power window devices and controls for side, front windows.
- **NUMMI:** New United Motor Manufacturing, Inc., all of their past and present officers and employees, whether assigned to their principal offices or any of their field or other



locations, including all of their divisions, subsidiaries (whether or not incorporated) and affiliated enterprises and all of their headquarters, regional, zone and other offices and their employees, and all agents, contractors, consultants, attorneys and law firms and other persons engaged directly or indirectly (e.g., employee of a consultant) by or under the control of NUMMI (including all business units and persons previously referred to), who are or, in or after 1996, were involved in any way with any of the following related to the alleged defect in the subject vehicles:

- a. Design, engineering, analysis, modification or production (e.g. quality control);
  - b. Testing, assessment or evaluation;
  - c. Consideration, or recognition of potential or actual defects, reporting, record-keeping and information management, (e.g., complaints, field reports, warranty information, part sales), analysis, claims, or lawsuits; or
  - d. Communication to, from or intended for zone representatives, fleets, dealers, or other field locations, including but not limited to people who have the capacity to obtain information from dealers.
- **Alleged defect:** the driver-side and/or passenger-side power, front window may shatter. The window may make a popping or clicking noise prior to shattering.
  - **Document:** "Document(s)" is used in the broadest sense of the word and shall mean all original written, printed, typed, recorded, or graphic matter whatsoever, however produced or reproduced, of every kind, nature, and description, and all non-identical copies of both sides thereof, including, but not limited to, papers, letters, memoranda, correspondence, communications, electronic mail (e-mail) messages (existing in hard copy and/or in electronic storage), faxes, mailgrams, telegrams, cables, telex messages, notes, annotations, working papers, drafts, minutes, records, audio and video recordings, data, databases, other information bases, summaries, charts, tables, graphics, other visual displays, photographs, statements, interviews, opinions, reports, newspaper articles, studies, analyses, evaluations, interpretations, contracts, agreements, jottings, agendas, bulletins, notices, announcements, instructions, blueprints, drawings, as-builts, changes, manuals, publications, work schedules, journals, statistical data, desk, portable and computer calendars, appointment books, diaries, travel reports, lists, tabulations, computer printouts, data processing program libraries, data processing inputs and outputs, microfilms, microfiches, statements for services, resolutions, financial statements, governmental records, business records, personnel records, work orders, pleadings, discovery in any form, affidavits, motions, responses to discovery, all transcripts, administrative filings and all mechanical, magnetic, photographic and electronic records or recordings of any kind, including any storage media associated with computers, including, but not limited to, information on hard drives, floppy disks, backup tapes, and zip drives, electronic communications, including but not limited to, the Internet and shall include any drafts or revisions pertaining to any of the foregoing, all other things similar to any of the foregoing, however denominated by NUMMI, any other data compilations from which information can be obtained, translated if necessary, into a usable form and any other documents. For purposes of this request, any document which contains any note, comment, addition, deletion, insertion, annotation, or otherwise comprises a non-identical copy of another document shall be treated as a separate document subject to

production. In all cases where original and any non-identical copies are not available, "document(s)" also means any identical copies of the original and all non-identical copies thereof. Any document, record, graph, chart, film or photograph originally produced in color must be provided in color. Furnish all documents whether verified by NUMMI or not. If a document is not in the English language, provide both the original document and an English translation of the document.

- **Other Terms:** To the extent that they are used in these information requests, the terms "claim," "consumer complaint," "dealer field report," "field report," "fire," "fleet," "good will," "make," "model," "model year," "notice," "property damage," "property damage claim," "rollover," "type," "warranty," "warranty adjustment," and "warranty claim," whether used in singular or in plural form, have the same meaning as found in 49 CFR 579.4.

In order for my staff to evaluate the alleged defect, certain information is required. Pursuant to 49 U.S.C. § 30166, please provide numbered responses to the following information requests. Insofar as NUMMI has previously provided a document to ODI, NUMMI may produce it again or identify the document, the document submission to ODI in which it was included and the precise location in that submission where the document is located. When documents are produced, the documents shall be produced in an identified, organized manner that corresponds with the organization of this information request letter (including all individual requests and subparts). When documents are produced and the documents would not, standing alone, be self-explanatory, the production of documents shall be supplemented and accompanied by explanation.

Please repeat the applicable request verbatim above each response. After NUMMI's response to each request, identify the source of the information and indicate the last date the information was gathered.

1. State, by model and model year, the number of subject vehicles NUMMI has manufactured for sale or lease in the United States. Separately, for each subject vehicle manufactured to date by NUMMI, state the following:
  - a. Vehicle identification number (VIN);
  - b. Make;
  - c. Model;
  - d. Model Year;
  - e. Date of manufacture;
  - f. Date warranty coverage commenced; and
  - g. The State in the United States where the vehicle was originally sold or leased (or delivered for sale or lease).

Provide the table in Microsoft Access 2000, or a compatible format, entitled "PRODUCTION DATA."

2. State the number of each of the following, received by NUMMI, or of which NUMMI is otherwise aware, which relate to, or may relate to, the alleged defect in the subject vehicles:

- a. Consumer complaints, including those from fleet operators;
- b. Field reports, including dealer field reports;
- c. Reports involving a crash, injury, or fatality, based on claims against the manufacturer involving a death or injury, notices received by the manufacturer alleging or proving that a death or injury was caused by a possible defect in a subject vehicle, property damage claims, consumer complaints, or field reports;
- d. Reports involving a fire, based on claims against the manufacturer involving a death or injury, notices received by the manufacturer alleging or proving that a death or injury was caused by a possible defect in a subject vehicle, property damage claims, consumer complaints, or field reports;
- e. Property damage claims;
- f. Third-party arbitration proceedings where NUMMI is or was a party to the arbitration; and
- g. Lawsuits, both pending and closed, in which NUMMI is or was a defendant or codefendant.

For subparts "a" through "e," state the total number of each item (e.g., consumer complaints, field reports, etc.) separately. Multiple incidents involving the same vehicle are to be counted separately. Multiple reports of the same incident are also to be counted separately (i.e., a consumer complaint and a field report involving the same incident in which a crash occurred are to be counted as a crash report, a field report and a consumer complaint).

In addition, for items "c" through "g," provide a summary description of the alleged problem and causal and contributing factors and NUMMI's assessment of the problem, with a summary of the significant underlying facts and evidence. For items "d" through "g," identify the parties to the action, as well as the caption, court, docket number, and date on which the complaint or other document initiating the action was filed.

3. Separately, for each item (complaint, report, claim, notice, or matter) within the scope of your response to Request No. 2, state the following information:
  - a. NUMMI's file number or other identifier used;
  - b. The category of the item, as identified in Request No. 2 (i.e., consumer complaint, field report, etc.);
  - c. Vehicle owner or fleet name (and fleet contact person), address, and telephone number;
  - d. Vehicle's VIN;
  - e. Vehicle's make, model and model year;
  - f. Vehicle's mileage at time of incident;
  - g. Incident date;
  - h. Report or claim date;
  - i. Whether a crash is alleged;
  - j. Whether a fire is alleged;
  - k. Whether property damage is alleged;
  - l. Number of alleged injuries, if any;
  - m. Type and/or location of the injury (i.e. cuts/abrasions to the arms, legs, etc.), if any; and
  - n. Number of alleged fatalities, if any.

Provide this information in Microsoft Access 2000, or a compatible format, entitled "COMPLAINT DATA."

4. Produce copies of all documents related to each item within the scope of Request No. 2. Organize the documents separately by category (i.e., consumer complaints, field reports, etc.) and describe the method NUMMI used for organizing the documents.
5. State, by model and model year, a total count for all of the following categories of claims, collectively, that have been paid by NUMMI to date that relate to, or may relate to, the alleged defect in the subject vehicles: warranty claims; extended warranty claims; claims for good will services that were provided; field, zone, or similar adjustments and reimbursements; and warranty claims or repairs made in accordance with a procedure specified in a technical service bulletin or customer satisfaction campaign.

Separately, for each such claim, state the following information:

- a. NUMMI's claim number;
- b. Vehicle owner or fleet name (and fleet contact person) and telephone number;
- c. VIN;
- d. Repair date;
- e. Vehicle mileage at time of repair;
- f. Repairing dealer's or facility's name, telephone number, city and state or ZIP code;
- g. Labor operation number;
- h. Problem code;
- i. Replacement part number(s) and description(s);
- j. Concern stated by customer; and
- k. Comment, if any, by dealer/technician relating to claim and/or repair.

Provide this information in Microsoft Access 2000, or a compatible format, entitled "WARRANTY DATA."

6. Describe in detail the search criteria used by NUMMI to identify the claims identified in response to Request No. 5, including the labor operations, problem codes, part numbers and any other pertinent parameters used. Provide a list of all labor operations, labor operation descriptions, problem codes, and problem code descriptions applicable to the alleged defect in the subject vehicles. State, by make and model year, the terms of the new vehicle warranty coverage offered by NUMMI on the subject vehicles (i.e., the number of months and mileage for which coverage is provided and the vehicle systems that are covered). Describe any extended warranty coverage option(s) that NUMMI offered for the subject vehicles and state by option, model, and model year, the number of vehicles that are covered under each such extended warranty.
7. Produce copies of all service, warranty, and other documents that relate to, or may relate to, the alleged defect in the subject vehicles, that NUMMI has issued to any dealers, regional or zone offices, field offices, fleet purchasers, or other entities. This includes, but is not limited to, bulletins, advisories, informational documents, training documents, or other documents or

communications, with the exception of standard shop manuals. Also include the latest draft copy of any communication that NUMMI is planning to issue within the next 120 days.

8. Describe all assessments, analyses, tests, test results, studies, surveys, simulations, investigations, inquiries and/or evaluations (collectively, "actions") that relate to, or may relate to, the alleged defect in the subject vehicles that have been conducted, are being conducted, are planned, or are being planned by, or for, NUMMI. For each such action, provide the following information:
  - a. Action title or identifier;
  - b. The actual or planned start date;
  - c. The actual or expected end date;
  - d. Brief summary of the subject and objective of the action;
  - e. Engineering group(s)/supplier(s) responsible for designing and for conducting the action; and
  - f. A brief summary of the findings and/or conclusions resulting from the action.

For each action identified, provide copies of all documents related to the action, regardless of whether the documents are in interim, draft, or final form. Organize the documents chronologically by action.

9. Describe all modifications or changes made by, or on behalf of, NUMMI in the design, material composition, manufacture, quality control, supply, or installation of the subject component, from the start of production to date, which relate to, or may relate to, the alleged defect in the subject vehicles. For each such modification or change, provide the following information:
  - a. The date or approximate date on which the modification or change was incorporated into vehicle production;
  - b. A detailed description of the modification or change;
  - c. The reason(s) for the modification or change;
  - d. The part number(s) (service and engineering) of the original component;
  - e. The part number(s) (service and engineering) of the modified component;
  - f. Whether the original unmodified component was withdrawn from production and/or sale, and if so, when;
  - g. When the modified component was made available as a service component; and
  - h. Whether the modified component can be interchanged with earlier production components.

Also, provide the above information for any modification or change that NUMMI is aware of which may be incorporated into vehicle production within the next 120 days.

10. Produce one of each of the following:
  - a. Exemplar drawings of each design version of the subject component; and
  - b. Half/quarter sections drawings of the latest design version of the subject component.

- 11. State the number of each of the following that NUMMI has sold that may be used in the subject vehicles by component name, part number (both service and engineering/production), model and model year of the vehicle in which it is used and month/year of sale:
  - a. Subject component; and,
  - b. Any kits that have been released, or developed, by NUMMI for use in service repairs to the subject component/assembly.

For each component part number, provide the supplier's name, address, and appropriate point of contact (name, title, and telephone number).

- 12. State the number similar or substantially similar vehicles NUMMI has sold that use the subject component. For each similar or substantially similar vehicle, identify:
  - a. Vehicle's VIN;
  - b. Vehicle's date of manufacture;
  - c. Vehicle's make, model and model year;
  - d. Mileage at time of incident;
  - e. Date of incident;
  - f. Whether a crash is alleged;
  - g. Whether a fire is alleged;
  - h. Whether property damage is alleged;
  - i. Number of alleged injuries, if any;
  - j. Type and/or location of the injury (i.e. cuts/abrasions to the arms, legs, etc.), if any;
  - k. Number of alleged fatalities, if any; and,
  - l. The State in the United States where the vehicle was originally sold or leased (or delivered for sale or lease).

Provide the table in Microsoft Access 2000, or a compatible format, entitled "PEER VEHICLES."

Also identify any other vehicles of which NUMMI is aware that contain the identical component, whether installed in production or in service, and within the scope of Request No. 12, provide a response to subparts "a" through "g."

- 13. State the number of each of the following, received by NUMMI, or of which NUMMI is otherwise aware, which relate to, or may relate to, the alleged defect in MY 2002 and MY 2005 Pontiac Vibe vehicles:
  - a. Consumer complaints, including those from fleet operators;
  - b. Field reports, including dealer field reports;
- 14. Separately, for each item within the scope of your response to Request No. 13, state the following information:
  - a. The category of the item, as identified in Request No. 13 (i.e., consumer complaint or field report);
  - b. Vehicle's VIN
  - c. Vehicle's date of manufacture;
  - d. Vehicle's make, model and model year;

- e. Mileage at time of incident;
- f. Date of incident;
- g. Whether a crash is alleged;
- h. Whether a fire is alleged;
- i. Whether property damage is alleged;
- j. Number of alleged injuries, if any;
- k. Type and/or location of the injury (i.e. cuts/abrasions to the arms, legs, etc.), if any;
- l. Number of alleged fatalities, if any; and,
- m. The State in the United States where the vehicle was originally sold or leased (or delivered for sale or lease).

Provide this information in Microsoft Access 2000, or a compatible format, entitled "MY02/MY05 COMPLAINT DATA."

15. Furnish NUMMI's assessment of the alleged defect in the subject vehicle, including:
- a. The causal or contributory factor(s);
  - b. The failure mechanism(s);
  - c. The failure mode(s);
  - d. The risk to motor vehicle safety that it poses;
  - e. What warnings, if any, the operator and the other persons both inside and outside the vehicle would have that the alleged defect was occurring or subject component was malfunctioning; and
  - f. The reports included with this inquiry.

This letter is being sent to NUMMI pursuant to 49 U.S.C. § 30166, which authorizes NHTSA to conduct any investigation that may be necessary to enforce Chapter 301 of Title 49 and to request reports and the production of things. It constitutes a new request for information. NUMMI's failure to respond promptly and fully to this letter could subject NUMMI to civil penalties pursuant to 49 U.S.C. § 30165 or lead to an action for injunctive relief pursuant to 49 U.S.C. § 30163. (Other remedies and sanctions are available as well.) Please note that maximum civil penalties under 49 U.S.C. § 30165 have increased as a result of the recent enactment of the Transportation Recall Enhancement, Accountability, and Documentation (TREAD) Act, Public Law No. 106-414 (signed November 1, 2000). Section 5(a) of the TREAD Act, codified at 49 U.S.C. § 30165(b), provides for civil penalties of up to \$6,000 per day, with a maximum of \$16,375,000 for a related series of violations, for failing or refusing to perform an act required under 49 U.S.C. § 30166. See 49 CFR 578.6 (as amended by 71 Fed. Reg. 28279 (May 16, 2006)). This includes failing to respond to ODI information requests.

If NUMMI cannot respond to any specific request or subpart(s) thereof, please state the reason why it is unable to do so. If on the basis of attorney-client, attorney work product, or other privilege, NUMMI does not submit one or more requested documents or items of information in response to this information request, NUMMI must provide a privilege log identifying each document or item withheld, and stating the date, subject or title, the name and position of the person(s) from, and the person(s) to whom it was sent, and the name and position of any other recipient (to include all carbon copies or blind carbon copies), the nature of that information or material, and the basis for the claim of privilege and why that privilege applies.



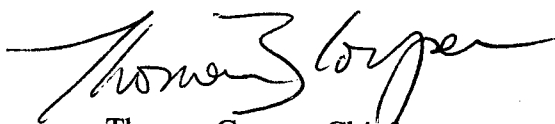
NUMMI's response to this letter, in duplicate, together with a copy of any confidentiality request, must be submitted to this office by December 14, 2007. **All business confidential information must be submitted directly to the Office of Chief Counsel as described in the following paragraph and should not be sent to this office.** In addition, do not submit any business confidential information in the body of the letter submitted to this office. Please refer to PE07-049 in NUMMI's response to this letter and in any confidentiality request submitted to the Office of Chief Counsel. If NUMMI finds that it is unable to provide all of the information requested within the time allotted, NUMMI must request an extension from me at (202) 366-5218 no later than five business days before the response due date. If NUMMI is unable to provide all of the information requested by the original deadline, it must submit a partial response by the original deadline with whatever information NUMMI then has available, even if an extension has been granted.

If NUMMI claims that any of the information or documents provided in response to this information request constitute confidential commercial material within the meaning of 5 U.S.C. § 552(b)(4), or are protected from disclosure pursuant to 18 U.S.C. § 1905, NUMMI must submit supporting information together with the materials that are the subject of the confidentiality request, in accordance with 49 CFR Part 512, as amended (69 Fed. Reg. 21409 et seq; April 21, 2004), to the Office of Chief Counsel (NCC-111), National Highway Traffic Safety Administration, Room W41-227, 1200 New Jersey Avenue, S.E., Washington, D.C. 20590. NUMMI is required to **submit two copies of the documents containing allegedly confidential information (except only one copy of blueprints) and one copy of the documents from which information claimed to be confidential has been deleted.** Please remember that the word "CONFIDENTIAL" must appear at the top of each page containing information claimed to be confidential, and the information must be clearly identified in accordance with 5 U.S.C. § 512.6.

Please send email notification to Cynthia Glass ([cynthia.glass@dot.gov](mailto:cynthia.glass@dot.gov)) and to [ODI\\_IRresponse@dot.gov](mailto:ODI_IRresponse@dot.gov) when NUMMI sends its response to this office and indicate whether there is confidential information as part of NUMMI response.

If you have any technical questions concerning this matter, please call Cynthia Glass of my staff at (202) 366-2920.

Sincerely,



Thomas Cooper, Chief  
Vehicle Integrity Division  
Office of Defects Investigation

**Reference Numbers:** 10111950, 10118597, 10140343, 10144869, 10160242, 10164809, 10167891, 10189269, 10193288, 10193653, 10196390, 10200830, 10201223, 10203587, 10204161, 10204421, 10204635, 10204650, 10204697, 10204713, 10161458, 10200770, 10144499, 10204699, 10204761, 10204845, 10204848, 10205069, 10205216, 10204809, 10204850, 10204851, 10206036