

PE05-056
DAIMLERCHRYSLER
5/5/2006
PART 1 OF 2

NHSTA Summary
Torque Specs - 2005 Dakota (ND)
1D3HE48N15S

Category	Year	Model	Task	Part	Material	Value	Notes	
Suspect VIN	5S	11/30/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	37.3
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	28.1
			2005 7414-NDNM 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.9
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	Air w/Control	42-47-56 Nlbs	40.0
#1 Before	5S	11/30/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.3
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	28.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.4
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	Air w/Control	42-47-56 Nlbs	40.5
#2 Before	5S	11/30/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	28.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	Air w/Control	42-47-56 Nlbs	39.5
#1 After	5S	11/30/04	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1
			2005 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	21-28-36 Nlbs	28.0
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	21-28-36 Nlbs	38.0
			2005 7414-DR 9	Assemble steering wheel to steering column. AJ	P 37	Air w/Control	42-47-56 Nlbs	40.1
#2 After	5S	11/30/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.0
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	28.2
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	39.1
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	Air w/Control	42-47-56 Nlbs	40.2

NHSTA Summary
Intermediate Shaft
1D7HE22K35S

Category	Year	Model	Description	Part #	Material	Part #	Weight	Notes	
Suspect VIN	5S	08/14/05	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Nlbs	39.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Nlbs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	As w/Control	42-47-58 Nlbs	38.8	
#1 Before	5S	08/14/05	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Nlbs	39.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Nlbs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	As w/Control	42-47-58 Nlbs	38.8	
#2 Before	5S	08/14/05	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Nlbs	39.2	
			2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Nlbs	38.4	
			2006 7414-DR 10	Assemble steering wheel to steering column. AJ	P 37	As w/Control	42-47-58 Nlbs	38.8	
#1 After	5S	08/14/05	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Nlbs	39.2	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Nlbs	38.0	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	As w/Control	42-47-58 Nlbs	39.8	
#2 After	5S	08/14/05	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Nlbs	39.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 Nlbs	28.1	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Nlbs	N/R	MISSED. BOUGHT OFF BY T9086MA
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AJ	P 37	As w/Control	42-47-58 Nlbs	39.7	

**NHSTA Summary
Intermediate Shaft
1D7HE22K46S**

Category	Part Number	Description	Part Number	Material	Part Number	Weight		
Suspect VIN	6S	0203005	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. A2	M 13	Electric	35-43-49 Nibs	30.1
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	24.9
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	39.6
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A5	P 37	As Cast	42-47-56 Nibs	40.0
#1 Before	6S	0203005	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. A2	M 13	Electric	35-43-49 Nibs	30.0
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	24.9
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	39.6
			2006 7414-DR 10	Assemble steering wheel to steering column. A5	P 37	As Cast	42-47-56 Nibs	40.0
#2 Before	6S	0203005	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. A2	M 13	Electric	35-43-49 Nibs	30.0
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	26.7
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A5	P 37	As Cast	42-47-56 Nibs	40.9
#1 After	6S	0203005	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. A2	M 13	Electric	35-43-49 Nibs	30.2
			2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	24.1
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	39.6
			2006 7414-DR 10	Assemble steering wheel to steering column. A5	P 37	As Cast	42-47-56 Nibs	40.1
#2 After	6S	0203005	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. A2	M 13	Electric	35-43-49 Nibs	30.2
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	27.4
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A5	P 37	As Cast	42-47-56 Nibs	39.8

**NHSTA Summary
Intermediate Shaft
1D7HE22K359**

Category	Year	Model	Description	Part #	Material	Weight (lbs)	Strength	Notes	
Suspect VIN	5C	11D5004	2006 7414-NDNM 16	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Wlbs	38.2	
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-48 Wlbs	24.8	GN FAILED. SECOND HT PASSED @ 24.9
			2009 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Wlbs	38.1	
			2008 7414-NDNM 19	Assemble steering wheel to steering column. AS	P 37	Aluminum	42-47-58 Wlbs	N/A	BOUGHT OFF BY T1807DM
#1 Before	5C	11D5004	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Wlbs	38.2	
			2008 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-48 Wlbs	24.8	
			2008 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Wlbs	38.1	
			2008 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Aluminum	42-47-58 Wlbs	N/A	
#2 Before	5C	11D5004	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Wlbs	38.2	
			2008 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-48 Wlbs	24.8	
			2008 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Wlbs	38.1	
			2008 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Aluminum	42-47-58 Wlbs	N/A	
#1 After	5C	11D5004	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Wlbs	34.3	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-48 Wlbs	28.0	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Wlbs	38.1	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Aluminum	42-47-58 Wlbs	40.4	
#2 After	5C	11D5004	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 Wlbs	38.2	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-48 Wlbs	24.8	
			2006 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 Wlbs	38.1	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Aluminum	42-47-58 Wlbs	N/A	

**NHSTA Summary
Intermediate Shaft
1D7HE22K55S**

Category	Year	Model	Task	Part	Material	Specs	Value	Notes	
Suspect VIN	6S	1100004	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	34.4	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.0	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.3	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-58 Nibs	39.6	
#1 Before	6S	1100004	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	35.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.1	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.7	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-58 Nibs	40.3	
#2 Before	6S	1100004	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	35.0	
			2006 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.1	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.7	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-58 Nibs	40.3	
#1 After	6S	1100004	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	36.4	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.1	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.7	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-58 Nibs	40.2	
#2 After	6S	1100004	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.0	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.7	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-58 Nibs	40.3	

NHSTA Summary
Intermediate Shaft
1D7HE22K556

Suspect VIN	5S2A1326	01/31/03	2005 7414-NDNM 16	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.0
#1 Before	5S2A1688	01/31/03	2005 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 ftlbs	28.0
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 ftlbs	38.5
			2005 7414-NDNM 10	Assemble steering wheel to steering column, AS	P 37	As w/Driver	42-47-58 ftlbs	39.8
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.2
#2 Before	5S2A1967	01/31/03	2005 7414-DR 18	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 ftlbs	28.0
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 ftlbs	38.5
			2005 7414-DR 9	Assemble steering wheel to steering column, AS	P 37	As w/Driver	42-47-58 ftlbs	39.4
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.1
#1 After	5S2A2319	01/31/03	2005 7414-DR 15	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 ftlbs	27.9
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 ftlbs	38.6
			2005 7414-DR 9	Assemble steering wheel to steering column, AS	P 37	As w/Driver	42-47-58 ftlbs	40.0
			2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.4
#2 After	5S2A2319	01/31/03	2005 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 ftlbs	24.2
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 ftlbs	38.8
			2005 7414-NDNM 10	Assemble steering wheel to steering column, AS	P 37	As w/Driver	42-47-58 ftlbs	40.7
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.2
#2 After	5S2A2319	01/31/03	2005 7414-DR 18	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 ftlbs	28.0
			2005 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 ftlbs	38.5
			2005 7414-DR 9	Assemble steering wheel to steering column, AS	P 37	As w/Driver	42-47-58 ftlbs	39.4
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 ftlbs	38.2

**NHSTA Summary
Intermediate Shaft
1D7HE22K859**

Category	Year	Model	Description	Part	Material	Part No.	Weight	Notes	
Suspect VIN	55	03/25/06	2006 7414-NDNM 13	Assemble lower intermediate shaft to steering gear. A3	M 13	Electric	35-43-48 N/ba	38.1	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 10	Electric	35-43-49 N/ba	26.0	
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-40 N/ba	37.8	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ac Carbon	42-47-68 N/ba	40.4	
#1 Before	55	03/26/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. A3	M 13	Electric	35-43-48 N/ba	38.2	
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 10	Electric	35-43-49 N/ba	26.0	
			2006 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-40 N/ba	37.8	
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Ac Carbon	42-47-68 N/ba	40.4	
#2 Before	55	03/26/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. A3	M 13	Electric	35-43-48 N/ba	38.1	
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 10	Electric	35-43-49 N/ba	26.0	
			2006 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-40 N/ba	37.8	
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Ac Carbon	42-47-68 N/ba	40.4	
#1 After ✓	55	03/25/06	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. A3	M 13	Electric	35-43-48 N/ba	38.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 10	Electric	35-43-49 N/ba	27.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-40 N/ba	38.2	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ac Carbon	42-47-68 N/ba	40.6	
#2 After	55	03/26/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. A3	M 13	Electric	35-43-48 N/ba	38.1	
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 10	Electric	35-43-49 N/ba	26.0	
			2006 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-40 N/ba	37.8	
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Ac Carbon	42-47-68 N/ba	40.4	

NHSTA Summary
Intermediate Shaft
1D7HE22N75S

Suspect VIN	SS	06/23/05	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.6
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 ftlbs	28.2
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 ftlbs	45.8
#1 Before	SS	06/23/05	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.2
			2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 ftlbs	28.2
			2005 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.0
			2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 ftlbs	45.7
#2 Before	SS	06/23/05	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.0
			2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 ftlbs	28.0
			2005 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.0
			2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 ftlbs	38.8
#1 After	SS	06/23/05	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.2
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 ftlbs	28.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	35.3
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 ftlbs	38.9
#2 After	SS	06/23/05	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	35.8
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 ftlbs	28.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 ftlbs	38.8

**NHSTA Summary
Intermediate Shaft
1D7HE28K158**

Category	Vehicle ID	Job ID	Task	Part	Material	Time	Weight	Notes
Suspect VIN	[REDACTED]	110404	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.2
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	25.9
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	37.7
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-58 lbs	40.0
#1 Before	[REDACTED]	110404	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	35.9
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-58 lbs	40.8
#2 Before	[REDACTED]	110404	2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.1
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	35.9
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-58 lbs	40.0
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.1
#1 After	[REDACTED]	110404	2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	25.1
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	37.4
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-58 lbs	40.3
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	25.1
#2 After	[REDACTED]	110404	2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	25.1
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	37.4
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-58 lbs	40.3
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	25.1

**NHSTA Summary
Intermediate Shaft
1D7HE28K75S**

Category	VIN	Year	Description	Part	Material	Part No.	Weight	Notes
Suspect VIN	5S	09/23/04	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 Nibs	34.3
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	42.2
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	36.4
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Non-Electric	42-47-98 Nibs	41.1
#1 Before	5S	09/23/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 Nibs	36.0
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	42.3
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	36.9
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Non-Electric	42-47-98 Nibs	41.5
#2 Before	5S	09/23/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 Nibs	36.0
			2008 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	42.3
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	36.9
			2005 7414-DR 8	Assemble steering wheel to steering column. AS	P 37	Non-Electric	42-47-98 Nibs	41.5
#1 After	5S	09/23/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 Nibs	36.0
			2006 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	42.3
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	36.9
			2005 7414-DR 8	Assemble steering wheel to steering column. AS	P 37	Non-Electric	42-47-98 Nibs	41.5
#2 After	5S	09/23/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 Nibs	36.3
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	43.4
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	36.2
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Non-Electric	42-47-98 Nibs	40.6

**NHSTA Summary
Intermediate Shaft
1D7HE28K855**

Step	Before	After	Task	Part	Tool	Time	Weight	Notes	
Suspect VIN	55	12/10/04	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1	
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 lbs	23.1	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	35.7	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hand	42-47-55 lbs	40.2	
#1 Before	55	12/10/04	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0	
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 lbs	26.0	
			2005 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hand	42-47-55 lbs	39.7	
#2 Before	55	12/10/04	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1	
			2005 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 lbs	26.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1	
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hand	42-47-55 lbs	39.7	
#1 After	55	12/10/04	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1	
			2005 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 lbs	26.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1	
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hand	42-47-55 lbs	39.7	
#2 After	55	12/10/04	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1	
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 lbs	23.1	
			2005 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hand	42-47-55 lbs	40.5	

NHSTA Summary
Intermediate Shaft
1D7HE28K869

Category	Vehicle ID	Date	Description	Part	Material	Spec	Value	Notes	
Suspect VIN	[REDACTED]	02/07/03	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	36.1	
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	26.0	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	38.6	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Asbestos	42-47-56 N/ba	40.5	
#1 Before	[REDACTED]	03/07/03	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	38.0	
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	26.0	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	36.2	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Asbestos	42-47-56 N/ba	40.2	
#2 Before	[REDACTED]	03/07/03	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	38.0	BOUGHT OFF BY T462149
			2005 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	26.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	36.2	
			2005 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Asbestos	42-47-56 N/ba	40.2	
#1 After	[REDACTED]	02/07/06	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	38.3	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	26.0	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	38.1	FM UNDER TORQUE AT 23 THEN PASSED
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Asbestos	42-47-56 N/ba	41.3	
#2 After	[REDACTED]	02/07/06	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	38.0	
			2006 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	26.0	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	36.2	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Asbestos	42-47-56 N/ba	40.2	

NHSTA Summary
Intermediate Shaft
1D7HE28KXSS

Category	Year	Model	Task	Part	Material	Weight (lbs)	Weight (kg)	
Suspect VIN	5S	040708	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.2
			2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 lbs	40.2
#1 Before	5S	040705	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.4
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 lbs	40.4
#2 Before	5S	040705	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.7
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2005 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 lbs	41.3
#1 After	5S	040705	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.2
			2005 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.9
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2006 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 lbs	40.1
#2 After	5S	040705	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.3
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.4
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 lbs	40.4

NHSTA Summary
Intermediate Shaft
1D7HE42K76S

Category	SS	OBV	Year	Model	Part	Material	Spec	Value	Notes
Suspect VIN	SS	OBV1404	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-48 Nibs	38.0	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	33-43-48 Nibs	42.5	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-48 Nibs	38.7	
			2005 7414-NDNM 1D	Assemble steering wheel to steering column. A3	P 37	AcroCastor	42-47-68 Nibs	40.5	
#1 Before	SS	OBV1404	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-48 Nibs	38.2	
			2005 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 18	Electric	33-43-48 Nibs	42.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-48 Nibs	38.7	
			2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	AcroCastor	42-47-68 Nibs	40.5	
#2 Before	SS	OBV1404	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-48 Nibs	38.3	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	33-43-48 Nibs	42.2	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-48 Nibs	38.2	
			2005 7414-NDNM 1D	Assemble steering wheel to steering column. A3	P 37	AcroCastor	42-47-68 Nibs	40.5	A3 FAILED TORQUE ON FIRST HIT AT 411
#1 After	SS	OBV1404	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-48 Nibs	38.3	
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 18	Electric	33-43-48 Nibs	42.0	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-48 Nibs	38.7	
			2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	AcroCastor	42-47-68 Nibs	40.5	A3 FAILED TORQUE ON FIRST HIT AT 200.5
#2 After	SS	OBV1404	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-48 Nibs	38.1	
			2005 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 18	Electric	33-43-48 Nibs	41.8	
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-48 Nibs	38.7	
			2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	AcroCastor	42-47-68 Nibs	40.0	

**NHSTA Summary
Intermediate Shaft
1D7HE42K855**

Category	SN	Date	Part Number	Description	Part	Material	Weight	Balance
Suspect VIN	[REDACTED]	04/28/05	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 lbs	38.4
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	23.9
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Fire Detector	42-47-56 lbs	48.7
#1 Before	[REDACTED]	[REDACTED]	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 lbs	38.4
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	23.9
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Fire Detector	42-47-56 lbs	48.7
#2 Before	[REDACTED]	04/28/05	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 lbs	38.2
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	23.8
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.1
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Fire Detector	42-47-56 lbs	41.4
#1 After	[REDACTED]	04/28/05	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 lbs	38.0
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	28.4
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.0
			2008 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Fire Detector	42-47-56 lbs	41.3
#2 After	[REDACTED]	04/28/05	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 lbs	38.1
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	27.9
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.3
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Fire Detector	42-47-56 lbs	48.5

**NHSTA Summary
Intermediate Shaft
1D7HE42KX5S**

Suspect VIN	5S	10/27/04	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.0
#1 Before	5S	10/27/04	2005 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 Nibs	26.0
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M7	Electric	35-43-49 Nibs	36.2
			2005 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	As of October	42-47-55 Nibs	40.8
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.2
#2 Before	5S	10/27/04	2005 7414-DR 15	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 Nibs	26.0
			2005 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M7	Electric	35-43-49 Nibs	36.2
			2005 7414-DR 9	Assemble steering wheel to steering column, A3	P 37	As of October	42-47-55 Nibs	40.8
			2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.0
#1 After	5S	10/27/04	2005 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 Nibs	26.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M7	Electric	35-43-49 Nibs	36.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	As of October	42-47-55 Nibs	40.3
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.2
#2 After	5S	10/27/04	2005 7414-DR 15	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 Nibs	26.0
			2005 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M7	Electric	35-43-49 Nibs	36.2
			2005 7414-DR 9	Assemble steering wheel to steering column, A3	P 37	As of October	42-47-55 Nibs	36.2
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.0
#2 After	5S	10/27/04	2005 7414-DR 16	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 Nibs	26.0
			2005 7414-DR 10	Assemble upper intermediate shaft to lower intermediate shaft, FM	M7	Electric	35-43-49 Nibs	36.0
			2005 7414-DR 9	Assemble steering wheel to steering column, A3	P 37	As of October	42-47-55 Nibs	36.2
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 Nibs	36.0

**NHSTA Summary
Intermediate Shaft
1D7HE42NX5S**

Category	EC	120704	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
Suspect VIN	[REDACTED]	120704	2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 Nlbs	23.9	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.1	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 Nlbs	40.1	
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
#1 Before	[REDACTED]	120704	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
			2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 Nlbs	23.9	
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.1	
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 Nlbs	40.1	
#2 Before	[REDACTED]	120704	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 Nlbs	23.9	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.5	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 Nlbs	40.1	
#1 After	[REDACTED]	120704	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
			2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 Nlbs	23.9	
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.1	
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 Nlbs	40.1	
#2 After	[REDACTED]	120704	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.2	
			2005 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 Nlbs	23.3	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	41.8	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 Nlbs	40.7	

**NHSTA Summary
Intermediate Shaft
1D7HE48N25S**

Suspect VIN		10/27/04								
58	10/27/04	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	38-43-48 ft/lbs	38.1			
		2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	28-43-48 ft/lbs	28.0			
		2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.8			
		2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 ft/lbs	40.2			
#1 Before	58	10/27/04	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	38-43-48 ft/lbs	38.0		
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-48 ft/lbs	28.0		
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.0		
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 ft/lbs	41.0		
#2 Before	58	10/27/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	38-43-48 ft/lbs	38.2		
			2005 7414-DR 15	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-48 ft/lbs	28.0		
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.8		
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 ft/lbs	40.6		
#1 After	58	10/27/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	38-43-48 ft/lbs	38.1		
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-48 ft/lbs	28.0		
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.8		
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 ft/lbs	40.6		
#2 After	58	10/27/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	38-43-48 ft/lbs	38.2		
			2005 7414-DR 15	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-48 ft/lbs	28.0		
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.8		
			2005 7414-DR 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 ft/lbs	40.6		

**NHSTA Summary
Intermediate Shaft
1D7HE48N455**

Category	Year	Model	Description	Part #	Material	Part #	Weight (lbs)	Weight (kg)
Suspect VIN	0128408	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 18	Electric	35-43-48 N/ba	38.1	
		2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	22.1	
		2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.5	
		2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	W/Controller	42-47-68 N/ba	40.1	
#1 Before	0128406	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 N/ba	38.1	
		2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	23.8	
		2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.2	
		2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	W/Controller	42-47-68 N/ba	45.3	
#2 Before	0128405	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 N/ba	38.0	
		2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	27.5	
		2005 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.5	
		2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	W/Controller	42-47-68 N/ba	30.2	
#1 After	0128408	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 N/ba	38.0	
		2005 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	28.8	
		2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.5	
		2005 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	W/Controller	42-47-68 N/ba	30.3	
#2 After	0128408	2005 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 N/ba	38.0	
		2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	23.8	
		2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.5	
		2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	W/Controller	42-47-68 N/ba	41.4	

**NHSTA Summary
Intermediate Shaft
1D7HE46N655**

Category	Year	Model	Task	Part	Material	Strength	Value	Notes	
Suspect VIN	5	1201R4	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/bs	35.2	
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/bs	28.1	
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/bs	36.3	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	As Castor	42-47-56 N/bs	41.4	
#1 Before	65	1201K4	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/bs	38.2	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/bs	28.1	UNDER TORQUE AT 12.6 THEN PASS
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/bs	42.1	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	As Castor	42-47-56 N/bs	40.7	
#2 Before	8	012305	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/bs	38.2	
			2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/bs	28.1	
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/bs	42.1	
			2005 7414-DR 0	Assemble steering wheel to steering column. AS	P 37	As Castor	42-47-56 N/bs	40.2	
#1 After	65	1201J4	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/bs	38.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/bs	28.1	
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/bs	41.0	
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	As Castor	42-47-56 N/bs	NR	OPERATOR FALLS BEHIND AND MISSES OPERATION ON JOB 1 AFTER BOUGHT OFF BY T1738KM
#2 After	65	1201J4	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/bs	38.2	
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/bs	28.1	DRUM WAS MISSED LEFT OPEN ON MAIN LINE PART OF JIB
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/bs	42.1	
			2005 7414-DR 0	Assemble steering wheel to steering column. AS	P 37	As Castor	42-47-56 N/bs	40.4	

NHSTA Summary
Intermediate Shaft
1D7HE48N759

Category	Year	Model	Task	Part	Material	Weight (lbs)	Time (min)	
Suspect VIN	65	12/0604	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	33-43-48 lbs	39.0
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	33-43-48 lbs	28.0
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Electric	42-47-58 lbs	41.0
#1 Before	65	12/0604	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	38-43-48 lbs	38.1
			2008 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	38-43-48 lbs	27.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.0
			2005 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Electric	42-47-58 lbs	40.4
#2 Before	65	12/0604	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	38-43-48 lbs	28.6
			2008 7414-DR 18	Secure steering column to upper intermediate shaft, GN	T 19	Electric	38-43-48 lbs	27.0
			2005 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.0
			2005 7414-DR 9	Assemble steering wheel to steering column, A3	P 37	Electric	42-47-58 lbs	39.0
#1 After	65	12/0604	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	38-43-49 lbs	38.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	38-43-49 lbs	28.1
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	38-43-49 lbs	38.7
			2005 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Electric	42-47-58 lbs	40.4
#2 After	65	12/0604	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	38-43-49 lbs	38.0
			2008 7414-DR 18	Secure steering column to upper intermediate shaft, GN	T 19	Electric	38-43-49 lbs	27.7
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	38-43-49 lbs	38.7
			2006 7414-DR 9	Assemble steering wheel to steering column, A3	P 37	Electric	42-47-58 lbs	40.5

**NHSTA Summary
Intermediate Shaft
1D7HE48N8SS**

Category	SS	08/28/04	Task	Part	Material	Weight	Temp	
Suspect VIN	SS	08/28/04	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	38.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	38-43-49 lbs	42.4
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	N47	Electric	33-43-49 lbs	38.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-56 lbs	40.8
#1 Before	SS	08/28/04	2005 7414-DR 12	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	38.4
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	38-43-49 lbs	42.4
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	N47	Electric	33-43-49 lbs	38.8
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-56 lbs	40.8
#2 Before	SS	08/28/04	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-45-49 lbs	38.1
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	38-43-49 lbs	42.0
			2005 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	N47	Electric	35-43-48 lbs	38.1
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-56 lbs	41.4
#1 After	SS	08/28/04	2005 7414-DR 12	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	38.7
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	38-43-49 lbs	42.4
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	N47	Electric	33-43-49 lbs	38.8
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-56 lbs	40.8
#2 After	SS	08/28/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	38.1
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	38-43-49 lbs	42.4
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	N47	Electric	33-43-49 lbs	38.8
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-56 lbs	40.8

**NHSTA Summary
Intermediate Shaft
1D7HE48N9332**

Category	SS	120304	Task	Code	Material	Time	Weight	
Suspect VIN	SS	120304	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	35.0
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	22.9
			2005 7414-NDNM 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AG	P 37	Electric	42-47-68 lbs	40.3
#1 Before	SS	120304	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	35.0
			2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	22.9
			2005 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2005 7414-DR 9	Assemble steering wheel to steering column. AG	P 37	Electric	42-47-68 lbs	40.3
#2 Before	SS	120304	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	35.1
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	23.5
			2005 7414-ND 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AG	P 37	Electric	42-47-68 lbs	40.4
#1 After	SS	120304	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	35.0
			2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	22.9
			2005 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2005 7414-DR 9	Assemble steering wheel to steering column. AG	P 37	Electric	42-47-68 lbs	40.3
#2 After	SS	120304	2005 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	35.0
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	22.7
			2005 7414-ND 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.9
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AG	P 37	Electric	42-47-68 lbs	41.0

**NHSTA Summary
Intermediate Shaft
1D7HE48NX3S**

Phase	Year	Model	Description	Part	Material	Weight (lbs)	Strength (ksi)	
Suspect VIN	58	10/28/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GH	T 18	Electric	35-43-49 ftlbs	28.1
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	35.7
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	As w/Control	42-47-55 ftlbs	40.0
#1 Before	58	10/28/04	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.1
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GH	T 18	Electric	35-43-49 ftlbs	28.1
			2005 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	35.7
			2005 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	As w/Control	42-47-55 ftlbs	40.0
#2 Before	58	10/28/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.2
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 18	Electric	35-43-49 ftlbs	28.1
			2006 7414-ND 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	As w/Control	42-47-55 ftlbs	38.5
#1 After	58	10/28/04	2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.1
			2006 7414-DR 15	Secure steering column to upper intermediate shaft. GH	T 18	Electric	35-43-49 ftlbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	39.2
			2005 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	As w/Control	42-47-55 ftlbs	40.3
#2 After	58	10/28/04	2005 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.1
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 18	Electric	35-43-49 ftlbs	28.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	39.2
			2005 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	As w/Control	42-47-55 ftlbs	40.3

**NHSTA Summary
Intermediate Shaft
1D7HE56N56S**

Category	Part Number	Description	Part #	Material	Weight	Balance		
Suspect VIN	[REDACTED]	12/21/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	36.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-56 lbs	40.1
#1 Before	[REDACTED]	12/21/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.2
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	26.5
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	37.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-56 lbs	41.1
#2 Before	[REDACTED]	12/21/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	36.0
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-56 lbs	40.1
#1 After	[REDACTED]	12/21/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	36.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	23.2
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-56 lbs	40.6
#2 After	[REDACTED]	12/21/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	36.0
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	24.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.8
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-56 lbs	40.1

**NHSTA Summary
Intermediate Shaft
1D7HW28K355**

Suspect VIN	12/14/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/ba	38.1
#1 Before	12/14/04	2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	22.5
		2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.7
		2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 N/ba	40.0
		2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/ba	38.0
#2 Before	12/14/04	2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	24.0
		2008 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.3
		2008 7414-DR 17	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 N/ba	40.1
		2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/ba	38.0
#1 After	12/14/04	2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	23.2
		2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.4
		2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 N/ba	40.6
		2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/ba	38.0
#2 After	12/14/04	2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/ba	23.2
		2008 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/ba	38.4
		2008 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 N/ba	40.1
		2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/ba	38.0

NHSTA Summary
Intermediate Shaft
1D7HW28NO5S

Category	Year	Model	Description	Part	Material	Weight (lbs)	Value	
Suspect VIN	5S	12/1304	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	38-43-49 lbs	38.3
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 lbs	28.1
			2006 7414-NDNM 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column, AS	P 37	At a/Cable	42-47-55 lbs	40.9
#1 Before	5S	12/1304	2006 7414-DR 17	Reinstall lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-DR 16	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 lbs	28.1
			2006 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.2
			2006 7414-DR 9	Assemble steering wheel to steering column, AS	P 37	At a/Cable	42-47-55 lbs	40.9
#2 Before	5S	12/1304	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 lbs	38.2
			2006 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 lbs	28.2
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.0
			2006 7414-NDNM 10	Assemble steering wheel to steering column, AS	P 37	At a/Cable	42-47-55 lbs	41.3
#1 After	5S	12/1304	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 lbs	38.2
			2006 7414-DR 16	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-DR 15	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.0
			2006 7414-DR 9	Assemble steering wheel to steering column, AS	P 37	At a/Cable	42-47-55 lbs	41.8
#2 After	5S	12/1804	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-49 lbs	38.7
			2006 7414-NDNM 10	Assemble steering wheel to steering column, AS	P 37	At a/Cable	42-47-55 lbs	40.3

**NHSTA Summary
Intermediate Shaft
1D7HW28NX6S**

Category	Part Number	Description	Part	Material	Spec	Yield	TS	Notes	
Suspect VIN	5S	11/23/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/bs	37.8	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/bs	23.4	
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/bs	40.2	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-68 N/bs	40.2	
#1 Before	6S	11/23/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/bs	373.8	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/bs	23.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/bs	38.4	TWO HITS FAILED THEN PASSED
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-68 N/bs	40.2	
#2 Before	6S	11/23/04	2006 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/bs	23.1	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/bs	38.4	
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-68 N/bs	40.2	
			2006 7414-DR 9	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/bs	37.8	
#1 After	6S	11/23/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/bs	378.7	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/bs	23.8	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/bs	38.7	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-68 N/bs	40.8	
#2 After	6S	11/23/04	2006 7414-DR 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 N/bs	23.8	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 N/bs	38.7	
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-68 N/bs	40.8	
			2006 7414-DR 9	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-48 N/bs	37.8	

**NHSTA Summary
Intermediate Shaft
1D7HW42J258**

Suspect VIN	[REDACTED]	06/13/08	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.1	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.8	
2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	37.8				
2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 Nibs	40.1				
#1 Before	[REDACTED]	06/13/08	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.2	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 Nibs	40.0	
#2 Before	[REDACTED]	06/13/08	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	M 13	Electric	35-43-49 Nibs	38.2	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 Nibs	40.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	M 13	Electric	35-43-49 Nibs	38.2	
#1 After	[REDACTED]	06/13/08	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	N/A	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.6	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 Nibs	39.7	
#2 After	[REDACTED]	06/13/08	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.2	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nibs	28.0	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	37.8	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-68 Nibs	40.1	

NHSTA Summary
Intermediate Shaft
1D7HW42K35S

Suspect VIN	SE	03/07/05	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.0	
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 Nibs	28.0	
			2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	37.9	
			2008 7414-NDNM 10	Assemble steering wheel to steering column. AB	P 37	Hydraulic	42-47-68 Nibs	40.7	
#1 Before	SE	03/07/05	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 Nibs	28.1	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.4	
			2008 7414-NDNM 10	Assemble steering wheel to steering column. AG	P 37	Hydraulic	42-47-68 Nibs	40.9	
#2 Before	SE	03/07/05	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	N/A	DISSESSED. BOUGHT OFF BY T7388NP
			2008 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 Nibs		
			2008 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs		
			2008 7414-DR 10	Assemble steering wheel to steering column. AB	P 37	Hydraulic	42-47-68 Nibs		
#1 After	SE	03/07/05	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs		BOUGHT OFF BY T7388NP @ 221
			2008 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 Nibs		
			2008 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs		
			2008 7414-DR 10	Assemble steering wheel to steering column. AB	P 37	Hydraulic	42-47-68 Nibs		
#2 After	SE	03/07/05	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nibs	38.2	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	35-43-49 Nibs	28.1	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nibs	38.5	
			2008 7414-NDNM 10	Assemble steering wheel to steering column. AB	P 37	Hydraulic	42-47-68 Nibs	40.1	

**NHSTA Summary
Intermediate Shaft
1D7HW42NO5S2**

Suspect VIN	SC	0128408	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 Nlbs	38.1
#1 Before	SC	0128408	2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 Nlbs	23.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 Nlbs	28.0
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Controller	42-47-60 Nlbs	50.0
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Air w/Controller	42-47-60 Nlbs	50.0
#2 Before	SC	0128408	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	33-43-49 Nlbs	38.1
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	25.8
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 Nlbs	25.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Controller	42-47-60 Nlbs	40.2
#1 After	SC	0128408	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 Nlbs	38.1
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 Nlbs	23.0
			2006 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 Nlbs	28.0
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Air w/Controller	42-47-60 Nlbs	50.0
#2 After	SC	0128408	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.3
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 Nlbs	25.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 Nlbs	28.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Controller	42-47-60 Nlbs	40.5

**NHSTA Summary
Intermediate Shaft
1D7HW42N958**

Category	Suspect VIN	Date	Part Number	Description	Part Name	Material	Part Number	Weight	Notes
#1 Suspect	58	10/12/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 Nbs	38.2	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 Nbs	22.8	
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	38.3	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	# of Casters	42-47-58 Nbs	39.9	
#1 Before	58	10/12/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	35.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	28.0	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	33-43-40 Nbs	38.9	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	# of Casters	42-47-58 Nbs	40.4	
#2 Before	58	10/12/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	37.8	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	27.9	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	38.9	
			2006 7414-DR 0	Assemble steering wheel to steering column. A3	P 37	# of Casters	42-47-58 Nbs	40.4	
#1 After	58	10/12/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	35.3	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	28.7	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	38.8	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	# of Casters	42-47-58 Nbs	40.3	
#2 After	58	10/12/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	38.5	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	27.9	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	38.9	
			2006 7414-DR 0	Assemble steering wheel to steering column. A3	P 37	# of Casters	42-47-58 Nbs	40.4	

**NHSTA Summary
Intermediate Shaft
1D7HW48K455**

Category	Year	Model	Description	Part #	Material	Weight (lbs)	Count	
Suspect VIN	59	01/25/05	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Acorn	42-47-58 lbs	40.4
#1 Before	59	01/25/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.2
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Acorn	42-47-58 lbs	40.4
#2 Before	59	01/25/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Acorn	42-47-58 lbs	40.1
#1 After	59	01/25/05	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Acorn	42-47-58 lbs	40.1
#2 After	59	01/25/05	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 lbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	38.1
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Acorn	42-47-58 lbs	40.1

**NHSTA Summary
Intermediate Shaft
1D7HW48KX55**

Category	Suspect VIN	Date	Task	Part	Type	Part No.	Weight		
#1 Before	55	12/16/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.0	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	36-43-49 N/ba	28.8	
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	38-43-49 N/ba	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 N/ba	41.2	
#1 Before	55	12/16/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.3	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	36-43-49 N/ba	28.5	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	38-43-49 N/ba	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 N/ba	40.7	
#2 Before	55	12/16/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.1	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	36-43-49 N/ba	28.8	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	38-43-49 N/ba	38.4	
			2006 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 N/ba	41.2	
#1 After	55	12/16/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.1	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 18	Electric	36-43-49 N/ba	28.8	
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	38-43-49 N/ba	38.4	
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 N/ba	41.2	
#2 After	55	12/16/04	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 18	Electric	36-43-49 N/ba	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	38-43-49 N/ba	38.3	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 N/ba	40.6	

**NHSTA Summary
Intermediate Shaft
1D7HW48N05S**

Category	SS	Date	Vehicle ID	Description	Part	Material	Weight	Value	Notes
Suspect VIN	5S	10/25/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 lbs	38.0	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	NR	MISSED BOUGHT OFF 5T T483EY
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	39.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-58 lbs	40.1	
#1 Before	5S	10/25/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 lbs	38.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	28.0	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.9	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-58 lbs	40.7	
#2 Before	5S	10/25/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 lbs	38.0	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	28.0	
			2006 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.9	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-58 lbs	40.7	
#1 After	5S	10/25/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 lbs	38.1	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.8	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-58 lbs	41.0	
#2 After	5S	10/25/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 lbs	38.0	
			2006 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 lbs	28.0	
			2006 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	38.9	
			2006 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	W/Control	42-47-58 lbs	40.7	

**NHSTA Summary
Intermediate Shaft
1D7HW48N25S**

Category	Part Number	Description	Part Number	Material	Part Number	Weight	Notes	
Suspect VIN	[REDACTED]	02/03/06	2908 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 9/lbs	38.3
			2908 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 9/lbs	28.0
			2908 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 9/lbs	37.7
			2908 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 8/lbs	41.2
#1 Before	[REDACTED]	09/03/05	2908 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 9/lbs	38.3
			2908 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 9/lbs	28.0
			2908 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 9/lbs	37.7
			2908 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 8/lbs	40.5
#2 Before	[REDACTED]	02/03/06	2908 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 9/lbs	38.0
			2908 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 9/lbs	28.0
			2908 7414-ND 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 9/lbs	38.8
			2908 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 8/lbs	40.4
#1 After	[REDACTED]	02/03/06	2908 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 9/lbs	38.3
			2908 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 9/lbs	28.0
			2908 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 9/lbs	37.7
			2908 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 8/lbs	40.5
#2 After	[REDACTED]	02/03/06	2908 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 9/lbs	38.1
			2908 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 9/lbs	28.0
			2908 7414-ND 15	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 9/lbs	38.1
			2908 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 8/lbs	40.4

**NHSTA Summary
Intermediate Shaft
1D7HW48N25S**

Suspect VIN	5S	03N1808	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	26-43-49 Nlbs	38.2
#1 Before	5S	03N1808	2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 10	Electric	25-43-49 Nlbs	28.4
			2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	26-43-49 Nlbs	38.8
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.6
			2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	26-43-49 Nlbs	38.4
#2 Before	5S	03N1808	2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 10	Electric	25-43-49 Nlbs	28.4
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	26-43-49 Nlbs	37.7
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.8
			2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	26-43-49 Nlbs	38.1
#1 After	5S	03N1808	2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 10	Electric	25-43-49 Nlbs	28.1
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	26-43-49 Nlbs	37.7
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	41.0
			2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	26-43-49 Nlbs	38.1
#2 After	5S	03N1808	2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 10	Electric	25-43-49 Nlbs	28.1
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	26-43-49 Nlbs	37.7
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	41.0
			2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	26-43-49 Nlbs	38.1

**NHSTA Summary
Intermediate Shaft
1D7HW48N359**

Category	Vehicle ID	Date	Task	Part	Type	Min	Max	Value
Suspect VIN	[REDACTED]	12/20/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.3
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	As w/Column	42-47-50 ftlbs	40.0
#1 Before	[REDACTED]	12/20/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.2
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.1
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	As w/Column	42-47-50 ftlbs	41.4
#2 Before	[REDACTED]	12/20/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.1
			2006 7414-DR 10	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	36.8
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	As w/Column	42-47-50 ftlbs	40.8
#1 After	[REDACTED]	12/20/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.1
			2006 7414-DR 10	Secure steering column to upper intermediate shaft. GN	T 19	Electric	21-28-39 ftlbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	31-28-34 ftlbs	30.0
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	As w/Column	42-47-50 ftlbs	40.8
#2 After	[REDACTED]	12/20/04	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.0
			2006 7414-DR 10	Secure steering column to upper intermediate shaft. GN	T 19	Electric	21-28-39 ftlbs	28.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	31-28-34 ftlbs	30.0
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	As w/Column	42-47-50 ftlbs	40.8

NHSTA Summary
Intermediate Shaft
1D7HW48N35S

Suspect VIN	ES	02/05/08	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.0
#1 Before	ES	02/05/08	2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	24.7
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.8
			2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.2
#2 Before	ES	02/05/08	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	27.3
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	40.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.8
			2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.2
#1 After	ES	02/05/08	2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	27.3
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	40.2
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.4
			2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1
#2 After	ES	02/05/08	2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.0
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	26.8
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.0
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-55 Nlbs	40.8

**NHSTA Summary
Intermediate Shaft
1D7HW48N45S**

Suspect VIN	8S	04/27/08	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 Nlbs	36.1	
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 Nlbs	28.1	
			2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 Nlbs	37.9	
			2008 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Hydraulic	42-47-56 Nlbs	40.5	
#1 Before	8S	04/27/08	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 Nlbs	38.4	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 Nlbs	28.1	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 Nlbs	38.3	
			2008 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Air atController	42-47-56 Nlbs	40.6	
#2 Before	8S	04/27/08	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 Nlbs	38.4	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 Nlbs	38.4	
			2008 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Air atController	42-47-56 Nlbs	40.9	
#1 After	8S	04/27/08	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 Nlbs	38.8	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 Nlbs	38.0	
			2008 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Air atController	42-47-56 Nlbs	40.9	
#2 After	8S	04/27/08	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 Nlbs	38.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 Nlbs	28.0	
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 Nlbs	38.3	
			2008 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Air atController	42-47-56 Nlbs	40.1	

**NHSTA Summary
Intermediate Shaft
1D7HW48N458**

Category	SS	Date	Part Number	Description	Part	Material	Part Number	Weight
Suspect VIN	SS	04/11/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	30.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	28.1
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	37.9
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air Cylinder	42-47-58 N/ba	41.2
#1 Before	SS	04/11/06	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	30.6
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	28.1
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	37.9
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Air Cylinder	42-47-58 N/ba	41.3
#2 Before	SS	04/11/06	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	30.2
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	28.1
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	37.9
			2006 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Air Cylinder	42-47-58 N/ba	41.2
#1 After	SS	04/11/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	30.4
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	28.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	38.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air Cylinder	42-47-58 N/ba	40.2
#2 After	SS	04/11/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 N/ba	28.1
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 N/ba	28.1
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 N/ba	39.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air Cylinder	42-47-58 N/ba	40.0

**NHSTA Summary
Intermediate Shaft
1D7HW48N45S**

Suspect VIN	SC	05/18/05	2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	30.3
#1 Before	SC	05/18/05	2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-40 ft/lbs	20.1
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	36.3
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 ft/lbs	40.5
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	34.0
#1 Before	SC	05/18/05	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-40 ft/lbs	25.5
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	37.9
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 ft/lbs	39.8
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	38.0
#2 Before	SC	04/18/06	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-40 ft/lbs	28.6
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	37.8
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 ft/lbs	42.2
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	38.0
#1 After	SC	06/18/05	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-40 ft/lbs	29.6
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.1
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 ft/lbs	40.0
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	38.0
#2 After	SC	08/18/05	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-40 ft/lbs	38.5
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GH	T 19	Electric	35-43-40 ft/lbs	24.3
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.9
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Hydraulic	42-47-58 ft/lbs	39.7

**NHSTA Summary
Intermediate Shaft
1D7HW48N558**

Suspect VIN	58	11/1804	2005 7414-NDNM 16	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.8
#1 Before	58	11/1804	2005 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.3
			2005 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.7
			2005 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-50 ftlbs	40.4
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.8
#2 Before	58	11/1804	2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.3
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.7
			2005 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-50 ftlbs	40.4
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.8
#1 After	58	11/1804	2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.3
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.7
			2005 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-50 ftlbs	40.4
			2005 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ftlbs	38.8
#2 After	58	11/1804	2005 7414-DR 18	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ftlbs	28.3
			2005 7414-DR 19	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ftlbs	38.7
			2005 7414-DR 10	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-50 ftlbs	40.4
			2005 7414-DR 9	Assemble steering wheel to steering column. AS	P 37	Electric	42-47-50 ftlbs	40.4

**NHSTA Summary
Intermediate Shaft
1D7HW48N53S**

Category	Part Number	Description	Part #	Material	Weight (lbs)	Value
Suspect VM	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.1
	2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 lbs	26.0
	2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	36.4
	2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-66 lbs	39.9
#1 Before	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.3
	2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 lbs	26.6
	2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	41.3
	2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-66 lbs	39.8
#2 Before	2008 7414-DR 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
	2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 lbs	26.0
	2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	41.3
	2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-66 lbs	39.8
#1 After	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.0
	2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 lbs	26.0
	2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	41.3
	2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-66 lbs	39.8
#2 After	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	38.3
	2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	33-43-49 lbs	26.8
	2008 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 lbs	36.1
	2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Aluminum	42-47-66 lbs	40.1

**NHSTA Summary
Intermediate Shaft
1D7HW48N66S**

Category	Part Number	Description	Part Code	Material	Weight (lbs)	Weight (kg)		
Suspect VIN	65	121404	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	36.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	26-43-46 lbs	26.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	35.9
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Acetal	42-47-55 lbs	40.8
#1 Before	65	121404	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	36.2
			2006 7414-DR 19	Secure steering column to upper intermediate shaft. GN	T 19	Electric	26-43-46 lbs	26.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	35.9
			2006 7414-DR 8	Assemble steering wheel to steering column. AS	P 37	Acetal	42-47-55 lbs	40.8
#2 Before	65	121404	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	36.2
			2006 7414-DR 19	Secure steering column to upper intermediate shaft. GN	T 19	Electric	26-43-46 lbs	26.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	35.9
			2006 7414-DR 8	Assemble steering wheel to steering column. AS	P 37	Acetal	42-47-55 lbs	40.8
#1 After	65	121404	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	36-43-49 lbs	36.0
			2006 7414-DR 19	Secure steering column to upper intermediate shaft. GN	T 19	Electric	26-43-46 lbs	26.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 lbs	35.9
			2006 7414-DR 8	Assemble steering wheel to steering column. AS	P 37	Acetal	42-47-55 lbs	40.8
#2 After	65	121404	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 lbs	36.2
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-46 lbs	28.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-48 lbs	36.4
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Acetal	42-47-55 lbs	40.8

**NHSTA Summary
Intermediate Shaft
1D7HW48N65S**

Category	SS	CS	Year	Model	Part	Material	Weight (lbs)	Weight (kg)
Suspect VIN	[REDACTED]	0303005	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 lbs	36.0
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 lbs	25.0
			2006 7414-NDNM 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 lbs	38.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Acetal	42-47-58 lbs	40.4
#1 Before	[REDACTED]	0303005	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 lbs	36.2
			2006 7414-DR 16	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 lbs	25.4
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 lbs	38.4
			2006 7414-DR 10	Assemble steering wheel to steering column, A3	P 37	Acetal	42-47-58 lbs	40.8
#2 Before	[REDACTED]	0303005	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 lbs	36.5
			2006 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 lbs	24.4
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 lbs	38.1
			2006 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Acetal	42-47-58 lbs	40.1
#1 After	[REDACTED]	0303005	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 lbs	36.2
			2006 7414-DR 16	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 lbs	25.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 lbs	38.2
			2006 7414-DR 10	Assemble steering wheel to steering column, A3	P 37	Acetal	42-47-58 lbs	39.9
#2 After	[REDACTED]	0303005	2006 7414-NDNM 18	Assemble lower intermediate shaft to steering gear, AG	M 13	Electric	35-43-48 lbs	38.4
			2006 7414-ND 17	Secure steering column to upper intermediate shaft, GN	T 19	Electric	35-43-48 lbs	28.9
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft, FM	M47	Electric	35-43-48 lbs	38.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column, A3	P 37	Acetal	42-47-58 lbs	40.5

**NHSTA Summary
Intermediate Shaft
1D7HW48N659**

Suspect VIN	5C	04/12/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 ft/lbs	36.3	
#1 Before	5C	04/12/06	2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 ft/lbs	28.0	
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.5	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Control	42-47-58 ft/lbs	40.9	
			2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 ft/lbs	36.2	
#2 Before	5B	04/12/06	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 ft/lbs	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.1	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Control	42-47-58 ft/lbs	40.1	
			2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 ft/lbs	36.0	FAILED AT 26.5 FIRST HIT
#1 After	5C	04/12/05	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 ft/lbs	28.0	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Control	42-47-58 ft/lbs	41.2	
			2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 ft/lbs	36.1	
#2 After	5C	04/12/06	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-48 ft/lbs	28.1	
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-48 ft/lbs	38.4	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. AS	P 37	Air w/Control	42-47-58 ft/lbs	41.4	
			2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-48 ft/lbs	36.1	

**NHSTA Summary
Intermediate Shaft
1D7HW5BN05S**

Suspect VIN	SC	12/10/04	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.1
	SC	12/10/04	2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	26.0
			2006 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	30.0
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-55 Nbs	40.8
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.2
#1 Before	SC	12/10/04	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	26.0
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	30.2
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-55 Nbs	39.3
			2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.0
#2 Before	SC	12/10/04	2006 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	26.0
			2006 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	30.0
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-55 Nbs	41.7
			2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.0
#1 After	SC	12/10/04	2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	26.0
			2006 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	30.0
			2006 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-55 Nbs	41.7
			2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.0
#2 After	SC	12/10/04	2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nbs	26.2
			2006 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nbs	30.9
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-55 Nbs	40.8
			2006 7414-NDNM 10	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nbs	36.0

**NHSTA Summary
Intermediate Shaft
1D7HW38N3GS**

Category	AS	1208/04	Task	Part	Material	Yield	Strength	Notes
Suspect VIN	AS	1208/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ft/lbs	38.1
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ft/lbs	25.7
			2008 7414-NDNM 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.2
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Acetal	42-47-56 ft/lbs	40.4
#1 Before	AS	1208/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ft/lbs	38.1
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ft/lbs	24.3
			2008 7414-ND 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.8
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Acetal	42-47-56 ft/lbs	40.3
#2 Before	AS	1208/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 15	Electric	35-43-49 ft/lbs	38.0
			2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ft/lbs	24.3
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.8
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Acetal	42-47-56 ft/lbs	40.5
#1 After	AS	1208/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ft/lbs	37.8
			2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ft/lbs	24.3
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.8
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Acetal	42-47-56 ft/lbs	40.5
#2 After	AS	1208/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ft/lbs	37.8
			2008 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ft/lbs	24.3
			2008 7414-DR 18	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 ft/lbs	38.8
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Acetal	42-47-56 ft/lbs	40.5

**NHSTA Summary
Intermediate Shaft
1D7HW58N45S**

Category	Serial	Date	Description	Time	Material	Weight	Notes		
Suspect VIN	[REDACTED]	12/22/04	2008 7414-NDNM 18	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.0	
			2008 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	N/R	OPERATOR FAILED JOB. BOLT LOOSE. BOUGHT OFF BY: T2660CM
			2008 7414-NDNM 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.7	
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 Nlbs	40.1	
#1 Before	[REDACTED]	12/22/04	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.0	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	N/R	OPERATOR FAILED JOB. BOLT LOOSE. BOUGHT OFF BY: T2660CM
			2008 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.6	
			2008 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 Nlbs	40.0	
#2 Before	[REDACTED]	12/22/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	N/R	OPERATOR FAILED JOB. BOLT LOOSE. BOUGHT OFF BY: T2660CM
			2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	N/R	
			2008 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.7	
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 Nlbs	40.0	
#1 After	[REDACTED]	12/22/04	2008 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.7	
			2008 7414-DR 15	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	N/R	
			2008 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.7	
			2008 7414-DR 9	Assemble steering wheel to steering column. A3	P 37	Electric	42-47-68 Nlbs	40.0	
#2 After	[REDACTED]	12/22/04	2008 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 Nlbs	38.1	
			2008 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 Nlbs	N/R	OPERATOR FAILED JOB. BOLT LOOSE. BOUGHT OFF BY: T2660CM
			2008 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	35-43-49 Nlbs	38.5	

		2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ar w/Controller	42-47-55 ribs	40.3	
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**NHSTA Summary
Intermediate Shaft
1D7HW46K95S**

Phase	Vehicle ID	Date	Description	Part	Material	Quantity	Weight	Notes	
Suspect VIN	59	08/12/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ribs	36.8	
			2006 7414-NDNM 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 ribs	26.0	
			2006 7414-NDNM 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 ribs	36.5	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ar w/Controller	42-47-55 ribs	40.3	
#1 Before	59	05/12/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ribs	35.1	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 ribs	26.0	
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 ribs	36.6	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ar w/Controller	42-47-55 ribs	N/R	MISSED. BOUGHT OFF BY T68P1NW
#2 Before	59	08/12/06	2006 7414-DR 17	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ribs	36.8	
			2006 7414-DR 16	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 ribs	26.0	
			2006 7414-DR 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 ribs	36.5	
			2006 7414-DR 8	Assemble steering wheel to steering column. A3	P 37	Ar w/Controller	42-47-55 ribs	40.3	
#1 After	59	08/12/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ribs	36.8	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	35-43-49 ribs	26.0	
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 ribs	36.0	
			2006 7414-NDNM 10	Assemble steering wheel to steering column. A3	P 37	Ar w/Controller	42-47-55 ribs	40.7	
#2 After	59	08/12/06	2006 7414-NDNM 19	Assemble lower intermediate shaft to steering gear. AG	M 13	Electric	35-43-49 ribs	36.0	
			2006 7414-ND 17	Secure steering column to upper intermediate shaft. GN	T 19	Electric	36-43-49 ribs	26.1	
			2006 7414-ND 16	Assemble upper intermediate shaft to lower intermediate shaft. FM	M47	Electric	36-43-49 ribs	37.5	

	87	2006 7414-NONBd 10	Assemble steering wheel to steering column. AS	P.37	# w/Control	42-47-58 N/Bda	40.1	
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**NHSTA PE05-056 Request
Torque Specs - 2004 Durango (HB)
1D4HB48N14F**

F-2

Requested VIN	4F	08/23/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	n/a	T0352MJ, T9407RT Mandatory Positive Buy Off (MPBO) OPENED TORQUE 2 TIMES
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	n/a	T4881DW TORQUE, T8329JO Mandatory Positive Buy Off (MPBO)
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 Nlbs	n/a	T3127NQ TORQUE / Mandatory Positive Buy Off (MPBO)
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	46.3	
81 Before	4F	08/23/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	29.7	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	42.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 Nlbs	n/a	T3127NQ TORQUE / Mandatory Positive Buy Off (MPBO)
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	46.4	
82 Before	4F	08/23/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	27.3	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	n/a	T4881DW TORQUE, T8329JO MPBO
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 Nlbs	n/a	T3127NQ TORQUE / MPBO
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	46.3	
81 After	4F	08/23/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	n/a	T9407RT, T0352MJ MPBO OPENED 2 TIMES
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	41.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 Nlbs	n/a	T3127NQ TORQUE / Mandatory Positive Buy Off (MPBO)
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	46.3	
82 After	4F	08/23/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	n/a	T9407RT, T0352MJ MPBO OPENED 2 TIMES
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.9	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 Nlbs	n/a	T3127NQ TORQUE / Mandatory Positive Buy Off (MPBO)
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	46.0	

**NHSTA PE05-056 Request
Torque Specs
1D4HB58D54F**

Requested MIN	4F	10/24/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-30 N/bs	29.1	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 N/bs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-30 N/bs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.1	
#1 Before	4F	10/24/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-30 N/bs	28.7	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 N/bs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-30 N/bs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.3	
#2 Before	4F	10/24/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-30 N/bs	28.8	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 N/bs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-30 N/bs	31.8	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.3	
#1 After	4F	10/24/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-30 N/bs	28.9	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	41.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-30 N/bs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.0	
#2 After	4F	10/24/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-30 N/bs	29.3	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 N/bs	48.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-30 N/bs	31.7	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.8	

**NHSTA PE05-056 Request
Torque Specs
1D4HD48N54F**



Requestor VIN	4F	10/16/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/ba	28.3
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/ba	42.3
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 N/ba	28.4
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC58	Electric	42-47-66 N/ba	48.0
#1 Before	4F	10/16/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/ba	28.4
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/ba	41.3
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 N/ba	28.3
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC58	Electric	42-47-66 N/ba	48.1
#2 Before	4F	10/16/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/ba	28.4
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/ba	40.8
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 N/ba	28.1
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC58	Electric	42-47-66 N/ba	48.4
#1 After	4F	10/16/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/ba	28.5
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/ba	40.4
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 N/ba	28.0
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC58	Electric	42-47-66 N/ba	48.3
#2 After	4F	10/16/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/ba	28.2
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/ba	40.4
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 N/ba	28.7
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC58	Electric	42-47-66 N/ba	48.1

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1D4HB48NX4F**



Requested VIN	4F	10/30/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28.8	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	41.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC28	Electric	42-47-58 ft/lbs	48.0	
#1 Before	4F	10/30/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	41.7	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC28	Electric	42-47-58 ft/lbs	48.1	
#2 Before	4F	10/30/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	30.4	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	41.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC28	Electric	42-47-58 ft/lbs	48.4	
#1 After	4F	10/30/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28.8	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	41.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC28	Electric	42-47-58 ft/lbs	48.3	
#2 After	4F	10/30/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29.8	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC28	Electric	42-47-58 ft/lbs	48.1	

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1D4HD53N44F



Requested VIN	4F	01/13/04							
	4F	01/13/04	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/bs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 N/bs	31.9	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-53 N/bs	55.3	
#1 Before	4F	01/13/04	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/bs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 N/bs	31.6	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-53 N/bs	55.1	
#2 Before	4F	01/13/04	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/bs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 N/bs	31.8	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-53 N/bs	55.5	
#1 After	4F	01/13/04	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/bs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 N/bs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-53 N/bs	56.5	
#2 After	4F	01/13/04	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 N/bs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 N/bs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-53 N/bs	55.8	

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1D4HD48N14F**



Requestor Information									
Requested VIN	4F	11/08/03	2004-7414-HB-33	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	n/a	T11870KH TORQUE / MFBO
#1 Before	4F	11/08/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.9	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.1	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28	
#2 Before	4F	11/08/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.7	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.4	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	
#1 After	4F	11/08/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	41.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.4	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	30	
#2 After	4F	11/08/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.9	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.8	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	
#3 After	4F	11/08/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.8	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	

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1D8HB58D04F

Requested VIN	4F	020204	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-35 N/m	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/m	40.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-35 N/m	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-55 N/m	55.2	
#1 Before	4F	020204	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-35 N/m	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/m	41.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-35 N/m	32.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-55 N/m	55.5	
#2 Before	4F	020204	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-35 N/m	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/m	40.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-35 N/m	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-55 N/m	55.9	
#1 After	4F	020204	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-35 N/m	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/m	40.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-35 N/m	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-55 N/m	55.3	
#2 After	4F	020204	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-25-35 N/m	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/m	40.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-25-35 N/m	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-55 N/m	55.9	

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1D4HB48D84F

Requested VIN	4F	10/28/03	2004-7414-HB-38	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	28.0	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	n/a	T9490NC TORQUE, T6582ME MPBO
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	32.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-58 Nlbs	46.4	
#1 Before	4F	10/29/03	2004-7414-HB-38	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	28.5	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 Nlbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-58 Nlbs	48.3	
#2 Before	4F	10/28/03	2004-7414-HB-38	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	30.4	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 Nlbs	41.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.8	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-58 Nlbs	48.0	
#1 After	4F	10/28/03	2004-7414-HB-38	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	28.6	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	n/a	T9903WC TORQUE, T6684MB MPBO
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-58 Nlbs	48.4	
#2 After	4F	10/28/03	2004-7414-HB-38	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	29.4	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	n/a	I/Shaft - S/C NHU, 16:18, Do Not Drive - T0207HB bought 20:00 Torque / MPBO
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC98	Electric	42-47-58 Nlbs	48.0	

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1D4HB48N74F**

Requestor VIN	4F	12/16/08	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	39.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	55.2	
#1 Before	4F	12/16/08	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	39.7	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	66.1	
#2 Before	4F	12/16/03	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	55.2	
#1 After	4F	12/16/03	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	40.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	55.8	
#2 After	4F	12/16/03	2004-7414-HB-36	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	40.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	55.2	

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1D4HB48D04F

Requestor VIN	4F	12/22/03							
	4F	12/22/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	26	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	39.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.8	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	55.1	
#1 Before	4F	12/22/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 ft/lbs	55.2	
#2 Before	4F	12/22/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	25	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	55.1	
#1 After	4F	12/22/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	38.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.6	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	55.5	
#2 After	4F	12/22/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	39.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	55.3	

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1D8HD56D24F

Requested VIN	4F	120603	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC68	Electric	42-47-58 ft/lbs	55.5	
81 Before	4F	120603	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC68	Electric	42-47-58 ft/lbs	55.8	
82 Before	4F	120603	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	38.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-58 ft/lbs	55.9	
81 After	4F	120603	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	n/a	T7634DG TORQUE / MPBG
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-48 ft/lbs	39.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-58 ft/lbs	55.5	
82 After	4F	120603	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	n/a	T7634DG TORQUE / MPBG
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-48 ft/lbs	40.1	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-58 ft/lbs	55.8	

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1D4HD48N74F**

Requested VIN	4F	11/03/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-30 ft/lbs	29.0	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	n/a	T9490WC - TORQUE, T9490WC - MPBO
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-30 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-50 ft/lbs	48.1	
81 Before	4F	11/03/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-30 ft/lbs	28.7	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-30 ft/lbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-50 ft/lbs	48.0	
82 Before	4F	11/03/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-30 ft/lbs	29.6	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	41.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-30 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-50 ft/lbs	48.9	
87 After	4F	11/03/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-30 ft/lbs	29.3	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	42.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-30 ft/lbs	n/a	T4454CS - Torque, T4506LM - MPBO / Shaft US/D Steering Coupling T4454CS Torque
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-50 ft/lbs	48.1	
88 After	4F	11/03/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-30 ft/lbs	30.1	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-30 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-50 ft/lbs	48.8	

**NHSTA PE05-056 Request
Torque Specs
1D4HD38K54F**

Requested VIN	4F	11/1/03							
	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	n/a	T8824BD TORQUE / MPBD
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	48.1	
#1 Before	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 nlbs	n/a	T8824BD TORQUE / MPBD
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	48.0	
#2 Before	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 nlbs	n/a	T8824BD TORQUE / MPBD
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 Nlbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	48.1	
#1 After	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	n/a	T8824BD TORQUE / MPBD
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	40.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	48.0	
#2 After	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	30	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 Nlbs	41.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 Nlbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 Nlbs	48.4	

**NHSTA PE05-066 Request
Torque Specs
1D4HB58D74F**

Request									
Requested VIN	4F	11/06/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	n/a	T1678KH TORQUE / MPBD
#1 Before	4F	11/06/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.3	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	25	
#2 Before	4F	11/06/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	43.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.1	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	29	
#1 After	4F	11/06/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	41.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.1	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	28	
#2 After	4F	11/06/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.5	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	30	
#2 After	4F	11/06/03	2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	40.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-38 ft/lbs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.1	
			2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 ft/lbs	30	

**NHSTA PE05-056 Request
Torque Specs
1D4HB48N14F**

Requested VIN	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/bs	n/a	T85348D TORQUE / MPBO
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 N/bs	31.9	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 N/bs	48.4	
81 Before	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/bs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	42.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 N/bs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-55 N/bs	46.4	
82 Before	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	40.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 N/bs	31.7	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 N/bs	48.4	
81 After	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 N/bs	31.6	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	48.3	
82 After	4F	11/1/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 N/bs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	40.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 N/bs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 N/bs	48.1	

**NHSTA PE05-056 Request
Torque Specs
1DBHD4804F**

Requested VIN								
4F	11/20/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	30	
		2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	41.1	
		2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	32.1	
		2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	48.1	
4F	11/20/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	29	
		2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 ft/lbs	41.0	
		2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.6	
		2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	48.1	
4F	11/20/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	31	
		2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	41.3	
		2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.7	
		2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	48.6	
1	11/20/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
		2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	40.4	
		2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.5	
		2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	48.9	
1	11/20/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
		2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC46	Electric	35-43-49 ft/lbs	44.0	
		2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.0	
		2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-56 ft/lbs	48.7	

**NHSTA PE05-056 Request
Torque Specs
1D4HD58D04F**

Requested VMI	4F	120403							
			2004-7414-HB-28	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	n/a	T8850GM MPBO, T4861DW TORQUE
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 Nlbs	31.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-56 Nlbs	55.1	
#1 Before	4F	120403	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 Nlbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-56 Nlbs	55.0	
#2 Before	4F	120403	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	38.6	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 Nlbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-56 Nlbs	n/a	T6181RJ TORQUE / MPBO
#1 After	4F	120403	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	39.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 Nlbs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-56 Nlbs	55.2	
#2 After	4F	120403	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 Nlbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	38.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC56	Electric	21-28-36 Nlbs	32.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC69	Electric	42-47-56 Nlbs	65.3	

**NHSTA PED5-056 Request
Torque Specs
1D4HB48N44F**

Requested VIN	4F	120303	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	30	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	36.7	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-35 Nlbs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 Nlbs	55.2	
#1 Before	4F	120303	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	32.1	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-35 Nlbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 Nlbs	55.2	
#2 Before	4F	120303	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	29	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	32.1	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-35 Nlbs	na	T9808WC TORQUE, T7694 MPBO
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 Nlbs	55.1	
#1 After	4F	120303	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	35.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-35 Nlbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 Nlbs	55.2	
#2 After	4F	120303	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-38 Nlbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 Nlbs	41.1	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-35 Nlbs	31.0	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC88	Electric	42-47-56 Nlbs	65.1	

**NHSTA PE05-058 Request
Torque Specs
1D4HB48N64F**

Requested VIN	4F	01/08/04	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-26-38 N/bs	26	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	38.9	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-26-38 N/bs	31.2	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	55.1	
91 Before	4F	01/08/04	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-26-38 N/bs	24	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	38.7	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-26-38 N/bs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	55.5	
92 Before	4F	01/08/04	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-26-38 N/bs	26	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	38.4	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-26-38 N/bs	31.1	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	55.2	
91 After	4F	01/08/04	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-26-38 N/bs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	38.6	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-26-38 N/bs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	55.6	
92 After	4F	01/08/04	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-26-38 N/bs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	35-43-49 N/bs	35.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-26-38 N/bs	31.3	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 N/bs	55.2	

**NHSTA PE05-056 Request
Torque Specs
1D4HB58DX4F**

Requested VIN	4F	11/25/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	33-43-49 ft/lbs	39.0	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.3	
#1 Before	4F	11/25/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	33-43-49 ft/lbs	39.8	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.7	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.7	
#2 Before	4F	11/25/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	27	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	33-43-49 ft/lbs	40.3	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.6	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.4	
#1 After	4F	11/25/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	33-43-49 ft/lbs	40.2	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.5	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.3	
#2 After	4F	11/25/03	2004-7414-HB-35	Secure steering column to upper intermediate shaft	TT34	Electric	21-28-36 ft/lbs	28	
			2004-7414-HB-31	Assemble lower intermediate shaft to steering gear	<S>TC45	Electric	33-43-49 ft/lbs	40.5	
			2004-7414-HB-33	Assemble upper intermediate shaft to lower intermediate shaft	TC55	Electric	21-28-36 ft/lbs	31.4	
			2004-7414-HB-27	Assemble steering wheel to steering column	<S>GC89	Electric	42-47-58 ft/lbs	48.0	