

DAIMLERCHRYSLER

July 25, 2005

Ms. Jacqueline Glassman, Esq.
Chief Counsel
National Highway Traffic Safety Administration
400 Seventh Street, S.W.
Washington, DC 20590

DaimlerChrysler Corporation
Stephan J. Speth
Director
Vehicle Compliance & Safety Affairs

**Re: Request for Confidential Treatment for Certain Documents Provided
In Response to EA 04-025**

Dear Ms. Glassman:

DaimlerChrysler Corporation has submitted information to the Office of Defects Investigation relating to EA 04-025. In connection with that submission, DaimlerChrysler is submitting assembly plant process installation instructions and component drawings that are referenced in Enclosures 10 and 16 in EA 04-025 and provided via the enclosed files to the Office of Chief Counsel and requesting that they be permanently protected from public release pursuant to 49 C.F.R. Part 512.

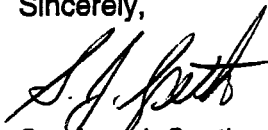
DaimlerChrysler has carefully reviewed its submission and has identified that the file contains confidential information, the disclosure of which, would cause competitive harm. The justifications for confidential treatment are set forth below.

Class Determinations

The documents submitted contain engineering blueprints and/or drawings containing information relating to the process of production. The information contained on these renderings could not be otherwise obtained except after significant reverse engineering. Further, DaimlerChrysler Corporation has maintained the confidentiality of the information contained on these blueprints and drawings and has insisted that any suppliers who have received this information do the same.

The certification required by the applicable regulations is attached to this letter. If you need any clarifications or additional information, please contact me at (248) 512-4188. If you receive a request for disclosure of these documents before you have completed your review of our claim for confidential treatment, DaimlerChrysler respectfully requests notification of the request and an opportunity to provide further justification for the confidential treatment of this information, if warranted.

Sincerely,



Stephan J. Speth

cc: Kathleen C. DeMeter

Attachment and Enclosure

Certificate in Support of Request for Confidentiality

I, Stephan J. Speth, pursuant to the provisions of 49 C.F.R. Part 512, state as follows:

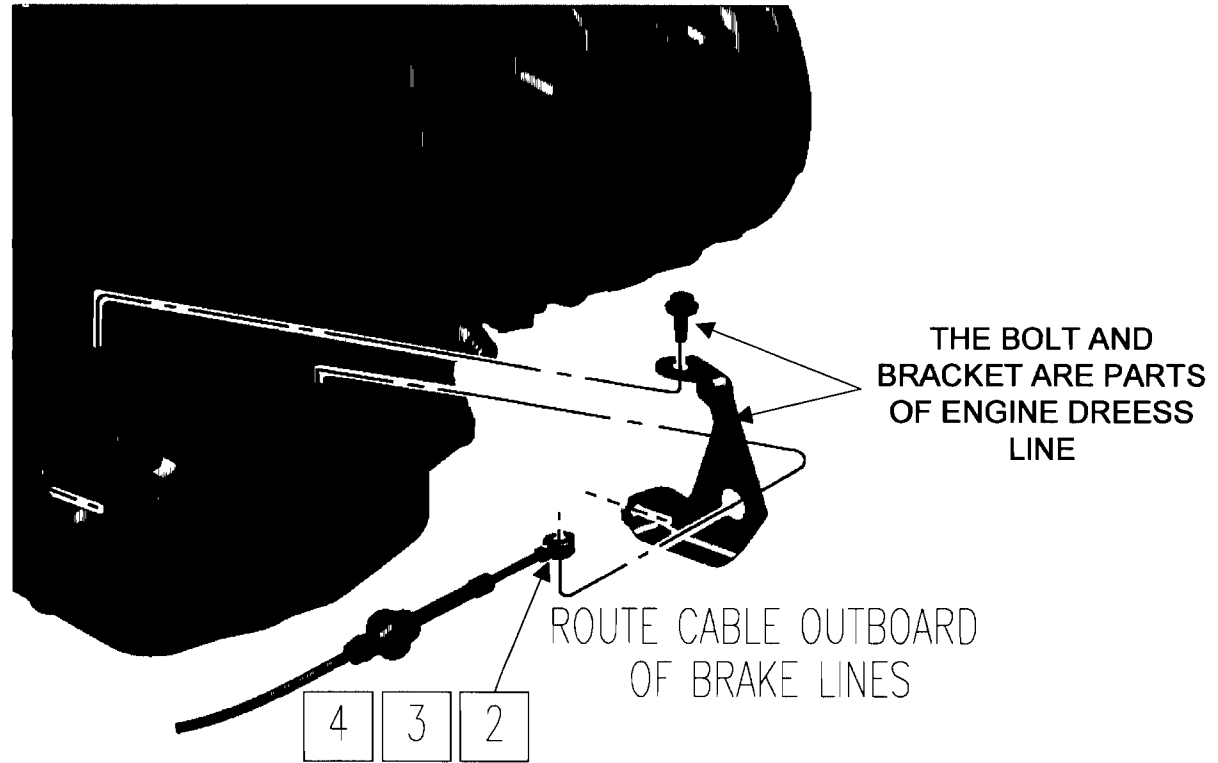
- (1) I am DaimlerChrysler Corporation's Director, Vehicle Certification, Compliance and Safety Affairs and I am authorized by DaimlerChrysler to execute documents on behalf of DaimlerChrysler.
- (2) The information contained in the indicated documents is confidential and proprietary data and is being submitted with the claim that is entitled to confidential treatment under 5 U.S.C. 552 (b) (4).
- (3) I have personally inquired of the responsible DaimlerChrysler personnel who have authority in the normal course of business to release the information for which a claim of confidentiality has been made to ascertain whether such information has ever been released outside DaimlerChrysler, except as to DaimlerChrysler suppliers with the understanding that such information be kept confidential.
- (4) Based upon such inquiries, to the best of my knowledge, information, and belief, the information for which DaimlerChrysler has claimed confidential treatment has never been released or become available outside DaimlerChrysler, except as stated in Paragraph 3; and
- (5) I make no representations beyond those contained in this certificate and in particular, I make no representations as to whether this information may become available outside DaimlerChrysler because of unauthorized or inadvertent disclosure; and
- (6) I certify under penalty of perjury that the foregoing is true and correct.

Executed on this 25th day of July, 2005.


Mr. Stephan J. Speth

RELEASED

AMPS PROCESS SHEET

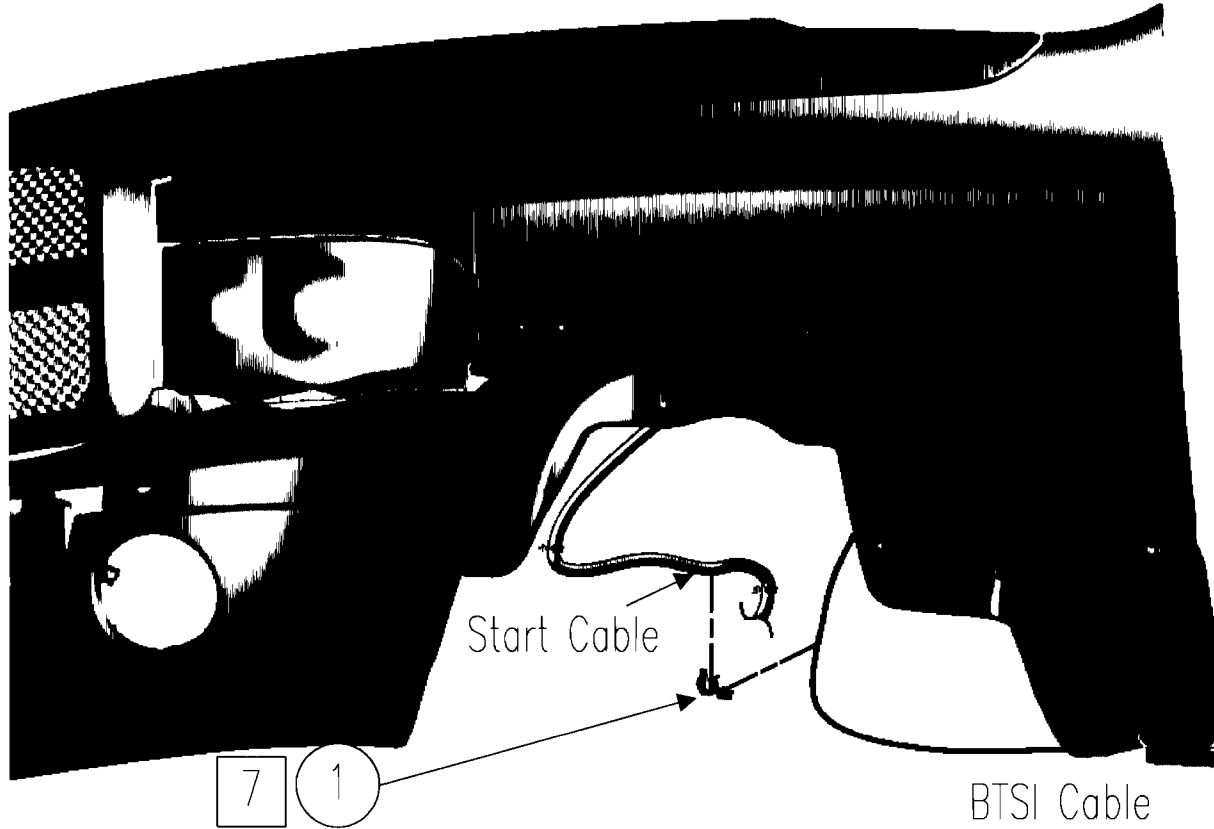


□=Process ○=Part △=Note

Program: 2006DRDH Division: ASSEMBLY Plant: NY Center: T/C/F Platform: MEXICO	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 12/13/2004	Carline: 3 8 1 2 6 7 Body Style: 41 42 62 81 FLOOR CONS & GEARSHIFT CN CONNECT BTSI CABLE TO TRANSMISSION 2006-9103-DRDH-17	Engr: JUAN AVILA Prev yr sht: 2005-9103-DRDH-17
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RELEASED

AMPS PROCESS SHEET



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Program: 2006DRDH Division: ASSEMBLY Plant: NY Center: T/C/F Platform: MEXICO	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 12/13/2004	Carline: 3 8 1 2 6 7 Body Style: 41 42 62 81 FLOOR CONS & GEARSHIFT CN CONNECT BTSI CABLE TO TRANSMISSION 2006-9103-DRDH-17	Engr: JUAN AVILA Prev yr sht: 2005-9103-DRDH-17
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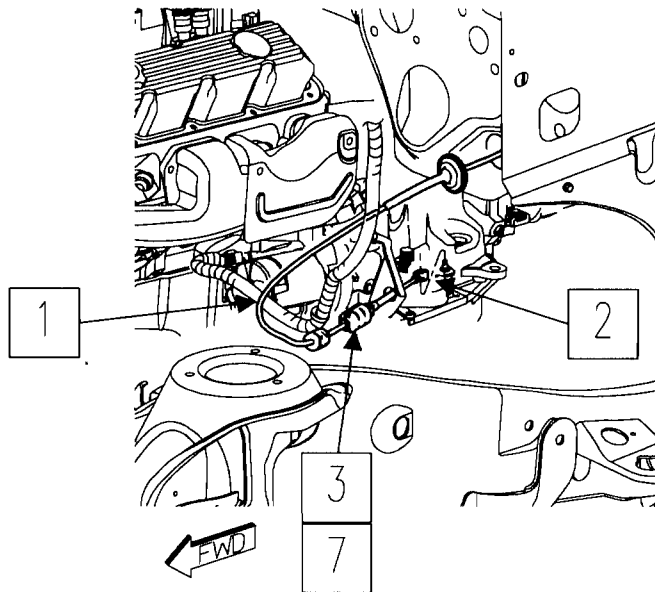
AMPS PROCESS SHEET

Report Created: 12-13-2004 15:42:06
Last Modified By: AVILA, MOISES

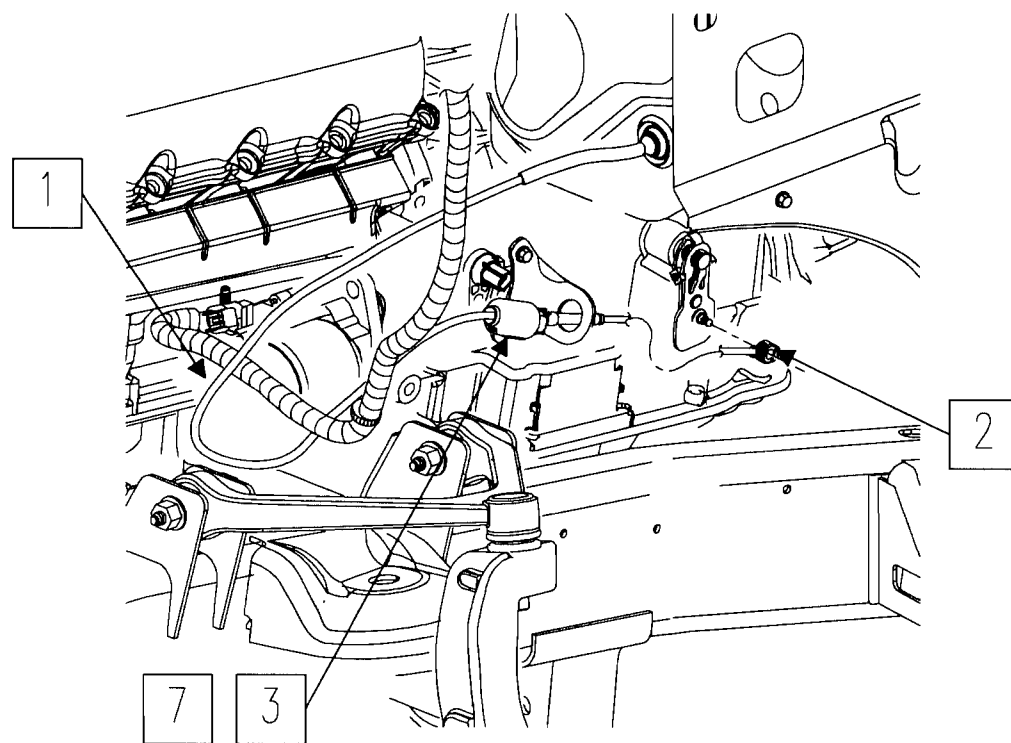
Item	Operation Description	Tool#/Fixture	Pl	Item	Operation Description	Tool#/Fixture	Pl
	NOTE: NOTE CHECK SBS SHEET FOR SALES CODE						
1	OBTAIN STARTER CABLE RETAINING CLIP(06503441)						
2	FEED THE FREE END OF THE CABLE THROUGH THE HOLE IN THE TRANSMISSION SHIFT BRACKET						
3	GRASP THE TRANSMISSION TERMINAL END OF THE CABLE						
4	SNAP CABLE ONTO THE PIN ON THE TRANSMISSION SHIFT LEVER						
5	PUSH THE CABLE THROUGH THE TRANSMISSION BRACKET HOLE UNTIL BOTH SNAP TABS EXPAND AND ARE LOCKED TO THE BRACKET FACE						
6	PUSH AND PULL ON THE CABLE TO ENSURE BOTH TABS ARE LOCKED						
7	CLIP THE SHIFT CABLE TO THE POSITIVE BATTERY CABLE BY THE LEFT UPPER CONTROL ARM WITH CLIP						
8	NOTE: PRIOR TO ADJUSTING THE CABLE: VERIFY BOTH THE COLUMN LEVER AND THE TRANSMISSION SHIFT LEVER ARE IN PARK						
9	ROTATE THE REAR PROPSHAFT UNTIL THE PARK PAWL MECHANISM IN THE TRANSMISSION SNAPS IN NOTE: IF OPERATOR CANNOT PERFORM THE OPERATION AS SPECIFIED, NOTIFY THE TEAM LEADER OR SUPERVISOR IMMEDIATELY NOTE: IF OPERATOR FINDS A DAMAGED OR INCORRECT PART, PLACE PART IN DESIGNATED LOCATION OR NOTIFY THE TEAM LEADER OR SUPERVISOR						

Program: 2006DRDH	SPECIAL REQUIREMENTS	Status: RELEASED 12/13/2004	Carlina: 3 8 1 2 6 7	Engr: JUAN AVILA
Division: ASSEMBLY	Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque		Body Style: 41 42 62 81	
Plant: NY			FLOOR CONS & GEARSHIFT CN	Prev yr sht: 2005-9103-DRDH-17
Center: T/C/F			CONNECT BTSI CABLE TO TRANSMISSION	
Platform: MEXICO			2006-9103-DRDH-17	Page: 3 of 3

RELEASED AMPS PROCESS SHEET



4/48RE



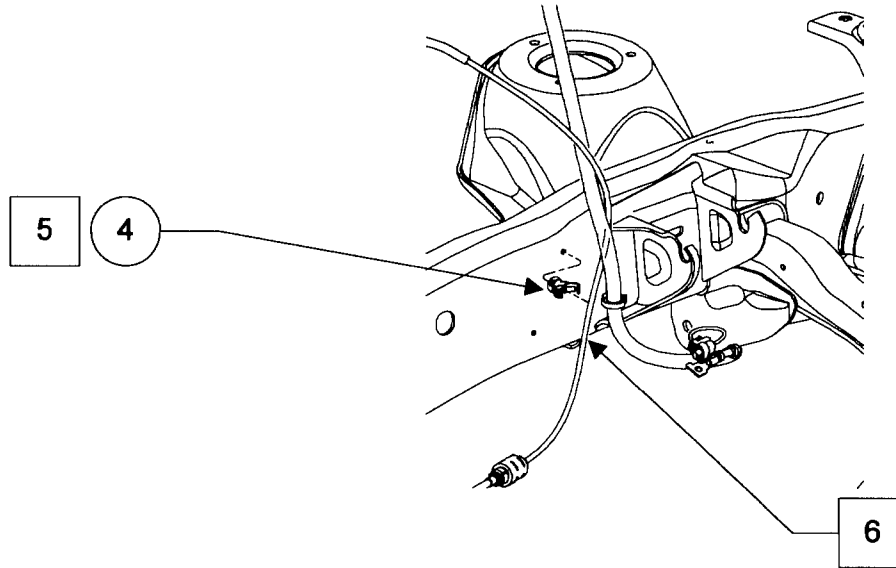
5/45RFE

□=Process ○=Part △=Note

Item	P/N	Part No.	VF	Qty UM	Part Name	T	Carline	Units	Res-Min	Dyn-Min	ACAgl-Min	Saug	TCDyn-Min	TCMA-Min
						NTQ	Bodystyles	Audit	Res-Tar	Dyn-Tar	ACAgl-Tar	ACMD-Min	TCDyn-Tar	TCMA-Max
		VBC	Mrkt	Ser	Sales Codes	S/D	Engine	TQ-S/D	Res-Max	Dyn-Max	ACAgl-Max	ACMD-Max	TCDyn-Max	TCMA-Max
4		32000404	DH	1	CLIP BRAKE LINE AUTO TRANS SHIFT CABLE TO FRAME		1267							
		6240	A	A	ST		41426281							
							E20							
							DG0							

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 3/20/2005	Carline: 7 Body Style: 41 42 FLOOR CONS & GEARSHIFT CN SECURE BTSI CABLE TO TRANS BRACKET	Engr: GERALD THOMPSON
		Rev A: 5/3/2005 Nature of Change: prt bxt ill PART 32000404 ADDED	2006-9103-DH-4.5	Page: 1 of 3

RELEASED AMPS PROCESS SHEET



□=Process ○=Part △=Note

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 3/20/2005 Rev A: 5/3/2005 Nature of Change: prt txt ill PART 32000404 ADDED	Carline: 7 Body Style: 41 42 FLOOR CONS & GEARSHIFT CN SECURE BTSI CABLE TO TRANS BRACKET 2006-9103-DH-4.5	Engr: GERALD THOMPSON
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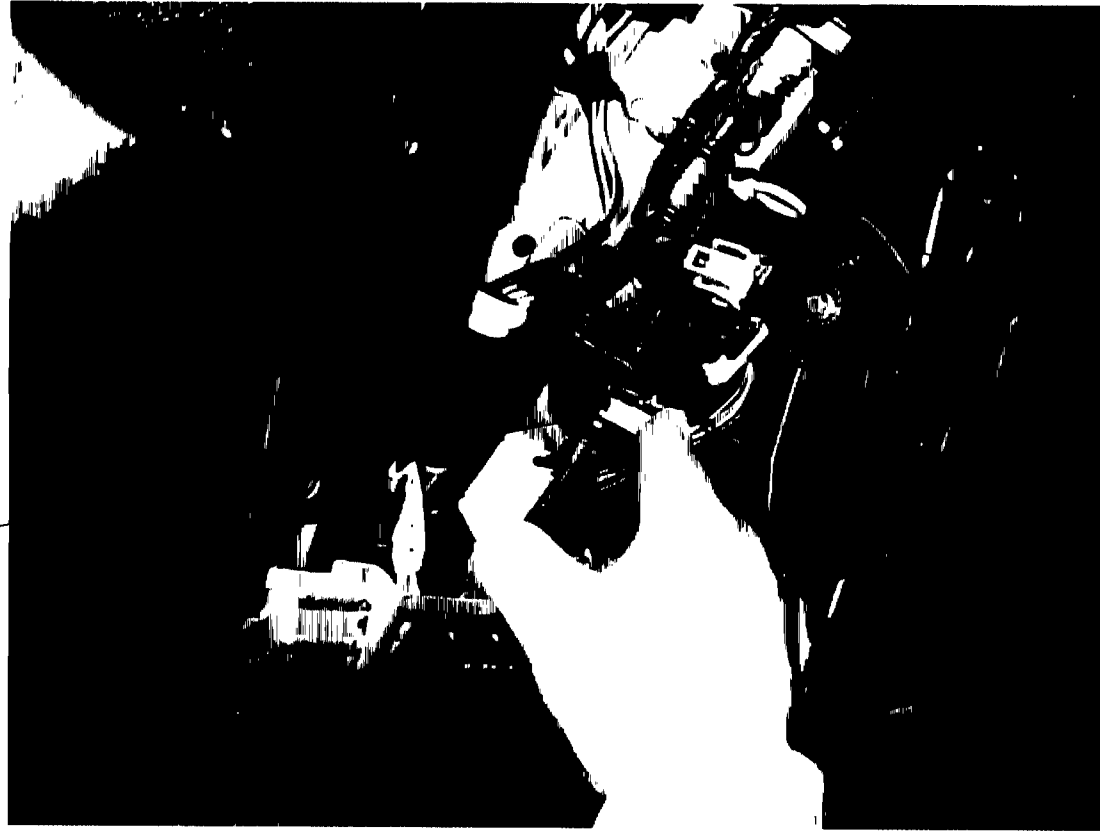
AMPS PROCESS SHEET

Report Created: 05-03-2005 16:02:07
 Last Modified By: NGUYEN, HUNG

Item	Operation Description	Tool#/Fixture	Pl	Item	Operation Description	Tool#/Fixture	Pl
1	OBTAIN EXISTING LOOSE CABLE NOTE: CABLE-MAKING SURE THAT CABLE WAS ROUTED OUTBOARD OF BRAKELINES AND ROUTE THRU BRACKET ASSEMBLY						
2	POSITION CABLE FITTING OVER BALL STUD OF TRANS SHIFT LEVER AND PRESS ON TO SECURE						
3	PUSH PLASTIC END-FITTING INTO ATTACHING HOLE IN BRACKET UNTIL IT SNAPS-CABLE MUST BE RETAINED IN BRACKET						
4	OBTAIN CLIP FROM STOCK						
5	INSERT XMAS FULLY TREE TO FRAME						
6	ATTACH BSTI CABLE TO CLIP UNTIL SEATED IN PLACE						
7	MOVE LEVER ALL WAY REARWARD INTO PARK POSITION						

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 3/20/2005 Rev A: 5/3/2005 Nature of Change: prt txt ill PART 32000404 ADDED	Carline: 7 Body Style: 41 42 FLOOR CONS & GEARSHIFT CN SECURE BTSI CABLE TO TRANS BRACKET 2006-9103-DH-4.5	Engr: GERALD THOMPSON
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RELEASED AMPS PROCESS SHEET



1

3

2

=Process =Part =Note

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 3/20/2005	Carline: 7 Body Style: 41 42 FLOOR CONS & GEARSHIFT CN SECURE BTSI CABLE CLIPS TO STEERING COLUMN 2006-9103-DH-3.5	Engr: GERALD THOMPSON Page: 1 of 2
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RELEASED

AMPS PROCESS SHEET

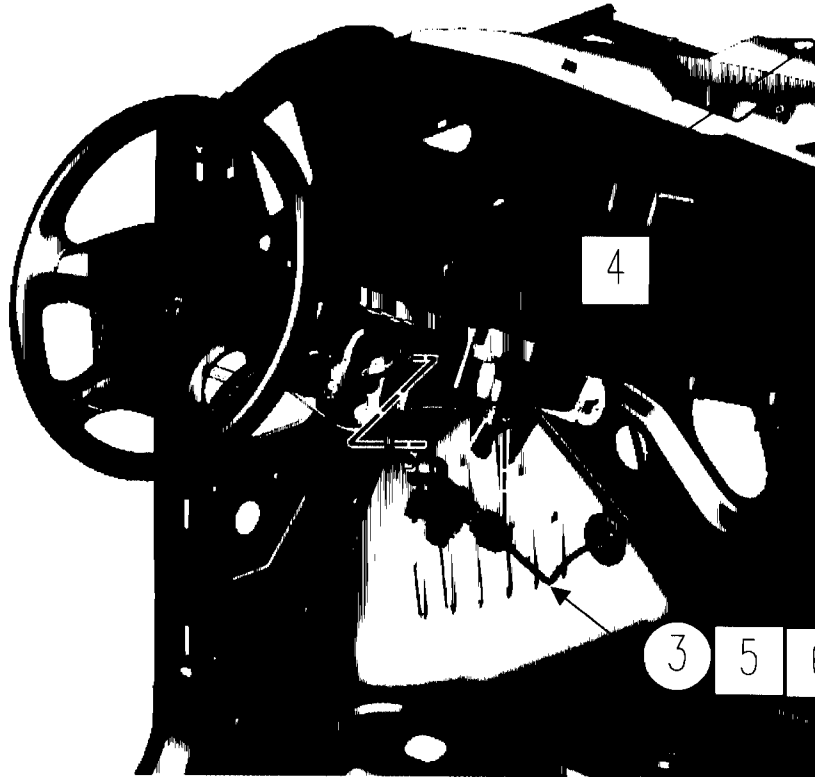
Report Created: 03-20-2005 11:38:05
Last Modified By: THOMPSON, GERALD

Item	Operation Description	Tool#/Fixture	Pl	Item	Operation Description	Tool#/Fixture	Pl
1	SECURE LOWER BTSI CABLE CLIP FIRST						
2	SECURE UPPER BTSI CABLE CLIP SECOND						
3	PULL AND DISCARD GRENADE PIN						
	NOTE: THESE STEPS MOST BE PERFORMED IN THE PROPER SEQUENCE						

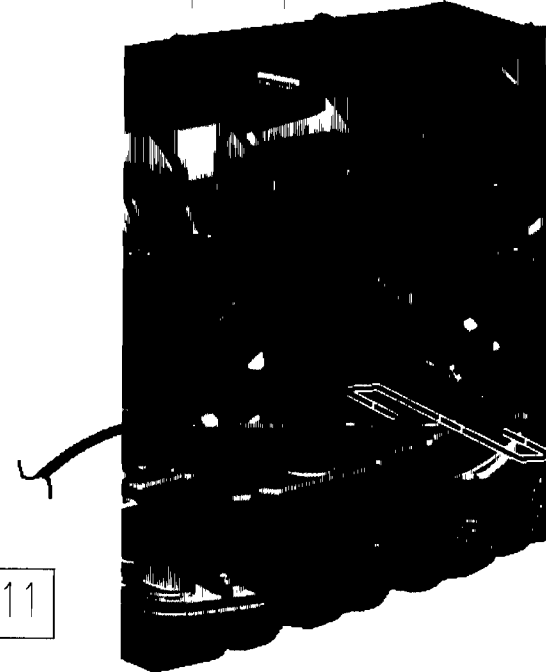
Program: 2006DH	SPECIAL REQUIREMENTS	Status: RELEASED 3/20/2005	Carline: 7	Engr: GERALD THOMPSON
Division: ASSEMBLY	Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque		Body Style: 41 42	
Plant: GC			FLOOR CONS & GEARSHIFT CN	
Center: T/C/F			SECURE BTSI CABLE CLIPS TO STEERING COLUMN	
Platform: TRUCK PT			2006-9103-DH-3.5	Page: 2 of 2

RELEASED

AMPS PROCESS SHEET



Shift lever in park position



□=Process ○=Part △=Note

Item	P/N	Part No.	VF	Qty UM	Part Name	T	Carline	Units	Res-Min	Dyn-Min	ACAg1-Min	Snug	TCDyn-Min	TCMA-Min
						NFO	Bodystyles	Audit	Res-Tar	Dyn-Tar	ACAg1-Tar	ACMD-Min	TCDyn-Tar	TCMA-Max
		VSC	Mrkt	Ser	Sales Codes	S/D	Engine	TQ-S/D	Res-Max	Dyn-Max	ACAg1-Max	ACMD-Max	TCDyn-Max	TCMA-Max
						Transmission		Additional Torque Information						
3		52107846AG	DH	1 EA	CABLE ASSY AUTO TRANS SHIFT		1267							
		6240	A	A	ST		41426281							
3		52107847AG	DH	1 EA	CABLE ASSY AUTO TRANS SHIFT		1267							
		6240	A	A	ST		41426281							
							DG8							
							DGQ							

Program: 2006DH	SPECIAL REQUIREMENTS	Status: RELEASED 12/10/2004	Carline: 27	Engr: GERALD THOMPSON
Division: ASSEMBLY	Component Traceability	Rev B: 7/7/2005 CN: 50524T18	Body Style: 41 42 81	
Plant: GC	Shield - Non-Torque	Nature of Change: prt	FLOOR CONS & GEARSHIFT CN	Prev yr sht: 2005-9103-DH-2
Center: T/C/F	Diamond - Non-Torque	(52107847AH) S/B	AUTOMATIC SHIFT CABLE WITH BTSI	
Platform: TRUCK PT	Shield - Torque	52107847AG	2006-9103-DH-2	
	Diamond - Torque			Page: 1 of 3

RELEASED

AMPS PROCESS SHEET

Report Created: 07-07-2005 13:14:03
Last Modified By: THOMPSON, GERALD

Item	Operation Description	Tool#/Fixture	P1	Item	Operation Description	Tool#/Fixture	P1
1	NOTE: ITEMS 2,8,9,10 & 11 REFER TO AMPS-2002 7414			13	PULL CABLE THRU GROMMET FROM EXTERIOR UNTIL SLACK IS REMOVED		
2	INSERT STEERING COLUMN THROUGH DASH. HAND START BOTTOM TWO FASTENERS TO IP.(REFER TO AMPS 7414 DR 3)						
3	OBTAIN TRANSMISSION BTSI AND INSERT CABLE THROUGH DASH						
4	NOTE: ENSURE STEERING COLUMN SHIFT LEVER IS IN THE PARK POSITION.						
5	PICK-UP THE COLUMN TERMINAL END OF THE CABLE AND SNAP IT ONTO THE PIN ON THE COLUMN SHIFT LEVER USING: BITSI CABLE HAND TOOL VERIFY THE BLACK BTSI ADJUSTMENT LOCKING CLIP FACES DOWNWARD. LET THE CABLE DANGLE DOWNWARD, TO ENSURE ACCESS TO THE STEERING COLUMN BOLTS.	4SDRSL9103-001LH					
6	ATTACH ELECTRICAL HARNESS TO STEERING COLUMN. (REFER TO AMPS 2002-7414DR-SHEET 4)						
7	CONNECT THE ELECTRICAL AIRBAG CONNECTORS. (REFER TO AMPS 2002-7414DR SHEET 5)						
8	ATTACH THE LOWER AND UPPER COLUMN SHROUDS. (REFER TO AMPS 2002-7414DR SHEET 6)						
9	FASTEN THE STEERING COLUMN TO THE DASH. POSITION THE COLUMN, HAND START THE TOP TWO FASTENERS, THEN PULL COLUMN ASSEMBLY REARWARD. TIGHTEN THE TOP TWO FASTENERS FIRST, THEN THE BOTTOM TWO FASTENERS. (REFER TO AMPS 2002-7414DR SHEET 5)						
10	PICK-UP THE TRANSMISSION BTSI CABLE AND SLIDE IT INTO THE STEERING COLUMN SHIFT BRACKET. ALIGN THE WHITE CABLE ADJUSTMENT LOCKING CLIP(PIA), SO THAT IT FACES DOWNWARD. PULL CABLE TO SNAP THE CABLE LOCKING TABS IN THE BRACKET. MAKE SURE BOTH SNAP TABS EXPAND AND ARE LOCKED TO THE BRACKET FACE. PUSH/PULL THE CABLE TO ENSURE BOTH TABS ARE LOCKED. VERIFY THE PULL PIN IS ATTACHED TO THE CABLE. (CAUTION: DO NOT SHIFT COLUMN LEVER UNTIL CABLE IS CONNECTED TO TRANSMISSION AND ADJUSTED)						
11	ATTACH ELECTRICAL CONNECTOR TO BTSI SOLENOID. (PIA TO CABLE)						
12	PULL CABLE GROMMET FROM EXTERIOR UNTIL IT SEATS.						

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 12/10/2004	Carline: 27 Body Style: 41 42 81	Engr: GERALD THOMPSON
		Rev B: 7/7/2005 CN: 50524T18 V-2A Nature of Change: prt (52107847AH) S/B 52107847AG	FLOOR CONS & GEARSHIFT CN AUTOMATIC SHIFT CABLE WITH BTSI	Prev yr sht: 2005-9103-DH-2
			2006-9103-DH-2	Page: 2 of 3

RELEASED

AMPS PROCESS SHEET

Report Created: 07-07-2005 13:14:03
 Last Modified By: THOMPSON, GERALD

Item	Operation Description	Tool#/Fixture	Pl	Item	Operation Description	Tool#/Fixture	Pl

Program: 2006DH Division: ASSEMBLY Plant: GC Center: T/C/F Platform: TRUCK PT	SPECIAL REQUIREMENTS Component Traceability Shield - Non-Torque Diamond - Non-Torque Shield - Torque Diamond - Torque	Status: RELEASED 12/10/2004 Rev B: 7/7/2005 CN: 50524T18 V-2A Nature of Change: prt (52107847AH) S/B 52107847AG	Carline: 27 Body Style: 41 42 81 FLOOR CONS & GEARSHIFT CN AUTOMATIC SHIFT CABLE WITH BTSI 2006-9103-DH-2	Engr: GERALD THOMPSON Prev yr sht: 2005-9103-DH-2
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