PE03-044
FORD
5/13/2005
APPENDIX I
BOOK 22 OF 28
PART 1 OF 4

From: Swicker, Rick (R.M.)
Sent: Friday, January 31, 2003 9:03 AM
To: West, Gregory (G.S.)
Subject: RE: Gage R&R

Greg, Here it is. I didn't take the time to organize it so let me know if you have any questions. The 'NGS Volts Read' column is a combination of the before EOL and after EOL readings. There was never enough difference between the two to bother documenting.

KTP data.xls

-----Original Message-----
From: West, Gregory (G.S.)
Sent: Friday, January 31, 2003 8:39 AM
To: Gehl, Laxman (L.D.); Page, Michael (M.A.)
Cc: Hawkins, Fred (F.W.); Swicker, Rick (R.M.)
Subject: RE: Gage R&R

We didn't do an official gage r&r but we did check ten trucks just before rolls, at rolls and just after rolls. Rick Swicker from the EOL diagnostic group took the data. Rick, do you still have the data? Can you summarize your findings, thanks.

-----Original Message-----
From: Gehl, Laxman (L.D.)
Sent: Thursday, January 30, 2003 3:57 PM
To: Page, Michael (M.A.); West, Gregory (G.S.)
Cc: Hawkins, Fred (F.W.)
Subject: Gage R&R

Gentlemen,

During my recent visit at WMCO, I undertsnd that WMCO folks had requested to have the gage R&R study done at KTP. I was wondering if the study is completed and the data can be made available to them. If the study is not done, is there any plan? Further, please let me know if any assistance from WMCO is needed to complete the gage R&R study - in that case what is the good time (dates) for them to visit KTP.

Thank you

United We Stand
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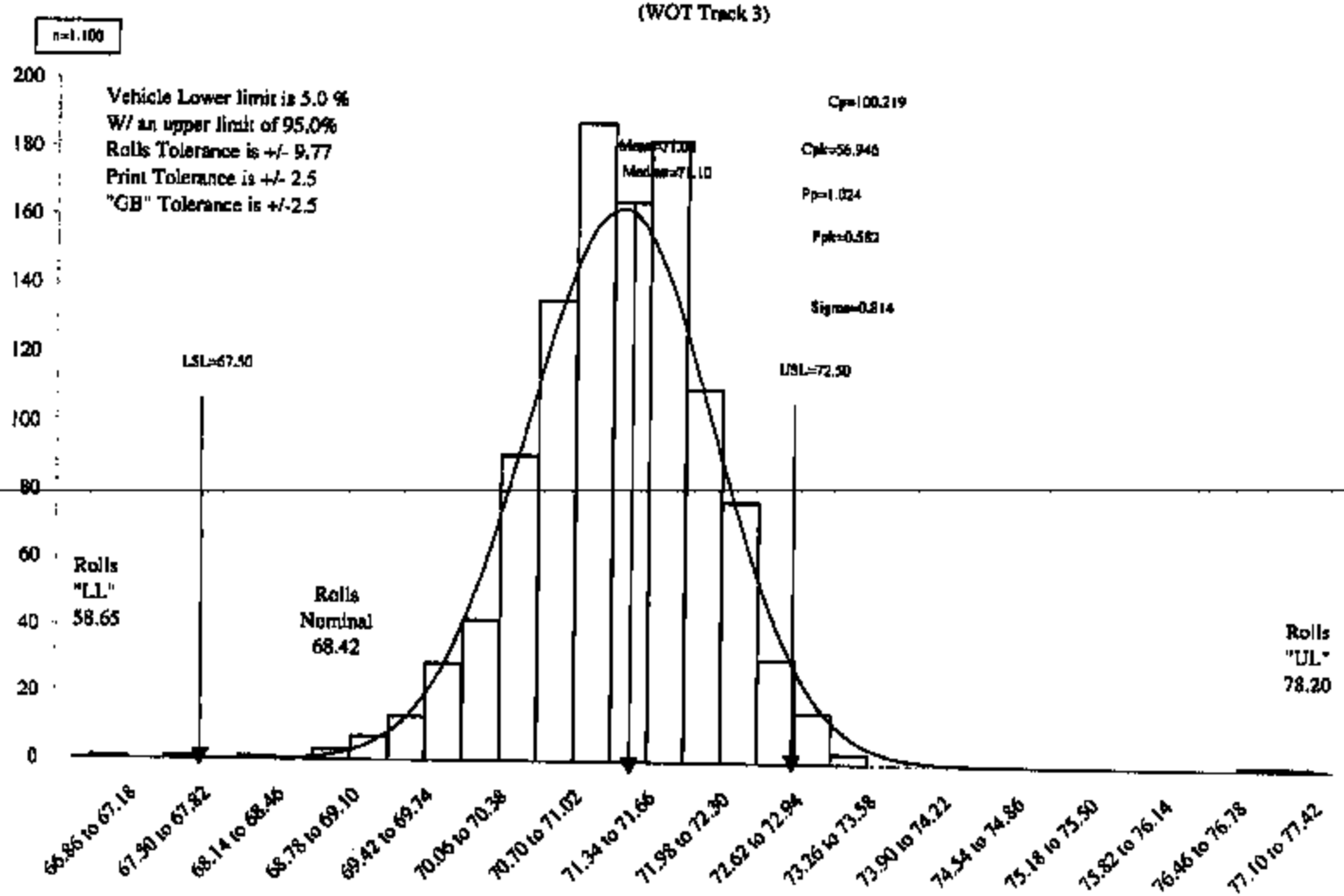
PE83-044 11128

From: Miers, Jerry [jmiers@wmco.com]
Sent: Tuesday, January 28, 2003 8:44 AM
To: 'gwest2@Ford.com'; 'tlposky@ford.com'
Cc: Sillanpea, Don
Subject: Data from Run of 01/24/03

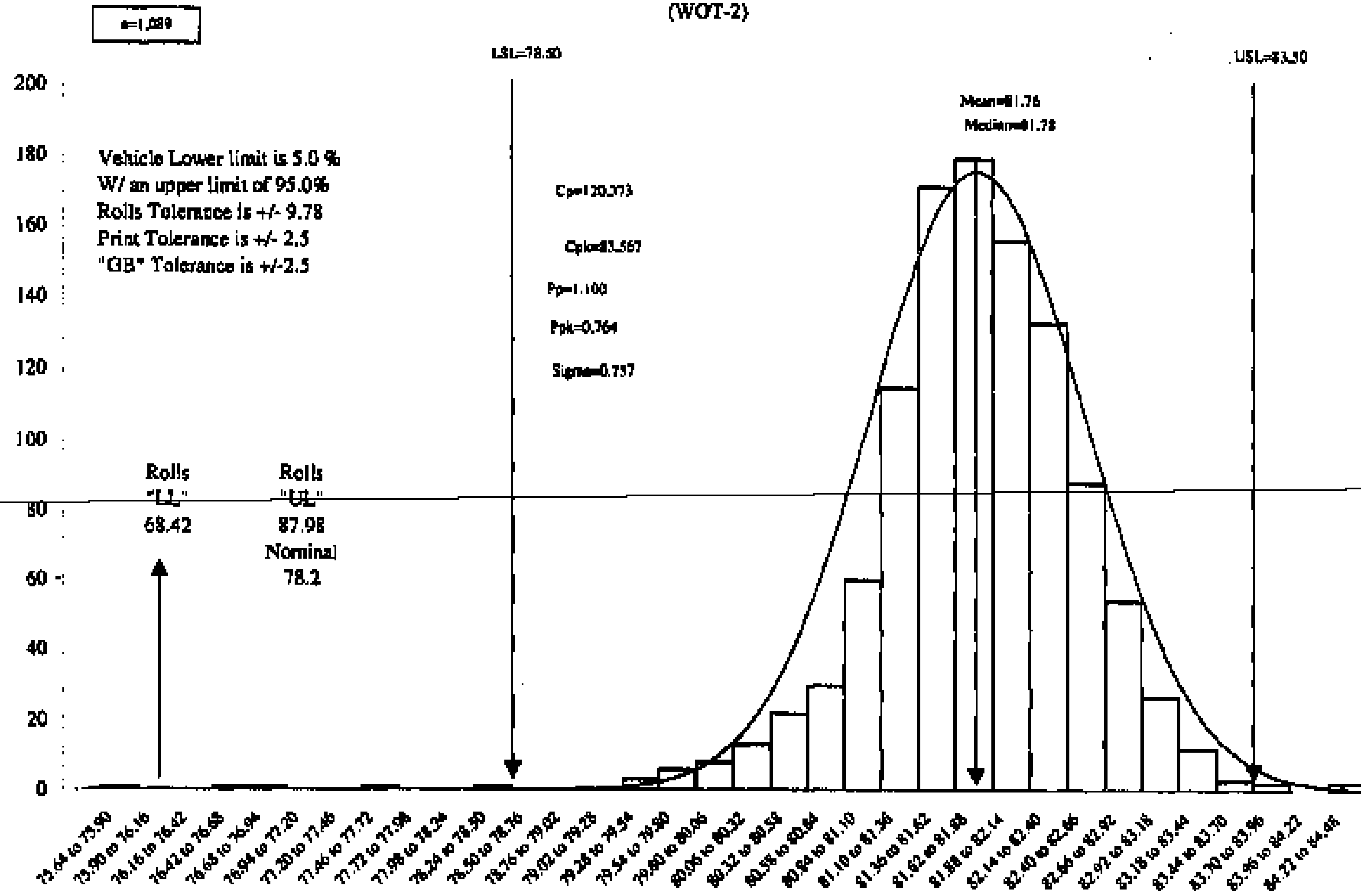
Greg/Larry
Attached you will find data from the run of 01/24/03, also in the file are histograms of the WOTs utilizing the Guard band tolerances and the print tolerances. Just for other notes are the ROLL and Vehicle tolerances.
In the raw data you will see some blank we took the liberty of remove some of the flyers from the run data.

Fors P-131 Production Run of 01/24/03
(WOT Track 3)



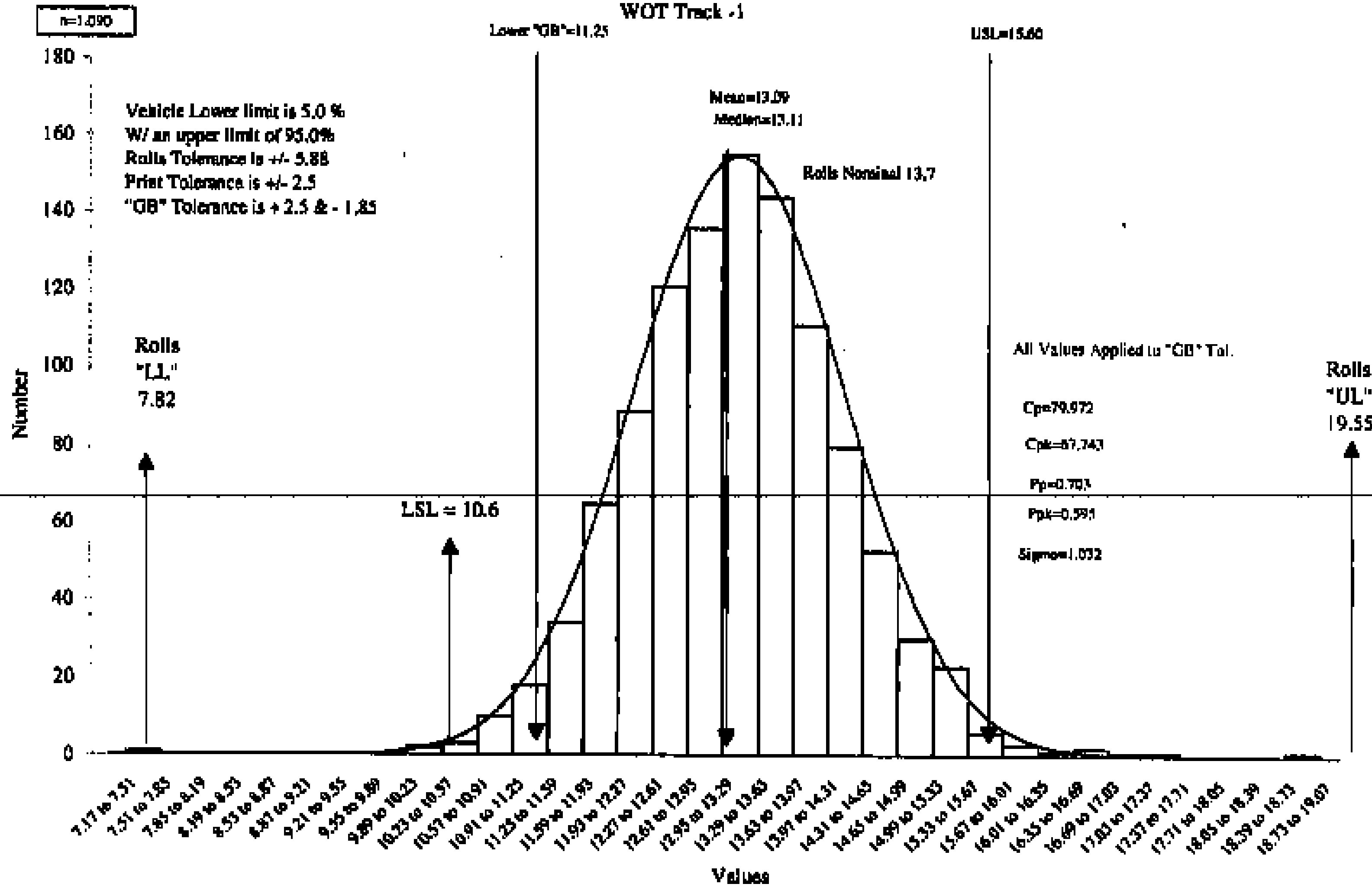
PEDS-944 11136

Ford P-131 2003.25 Production Run of 01/24/03
(WOT-2)

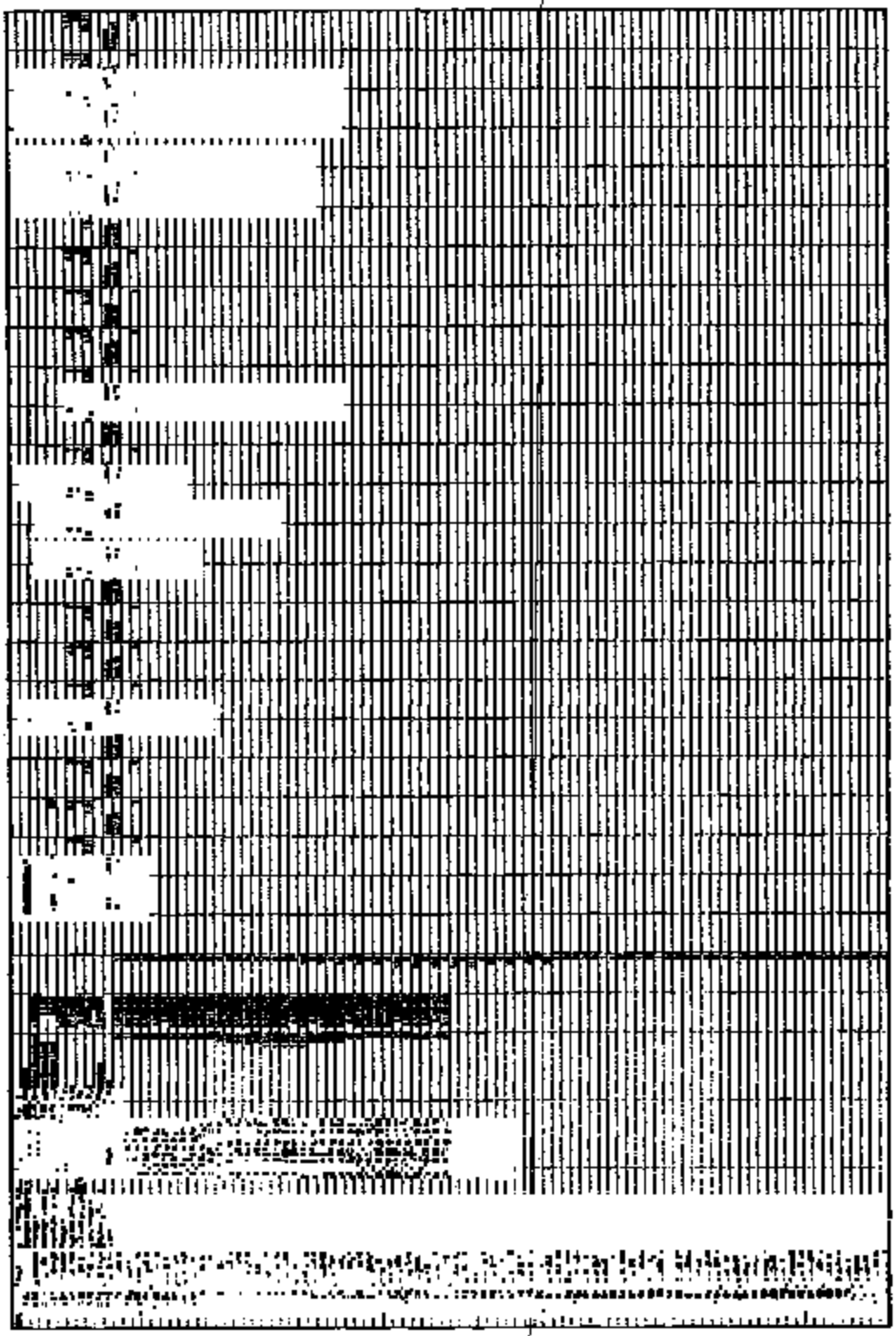


PEB3-044 11131

Ford P-131 2003.25 Production Run of 01/024/03
WOT Track -1



PE03-044 11192

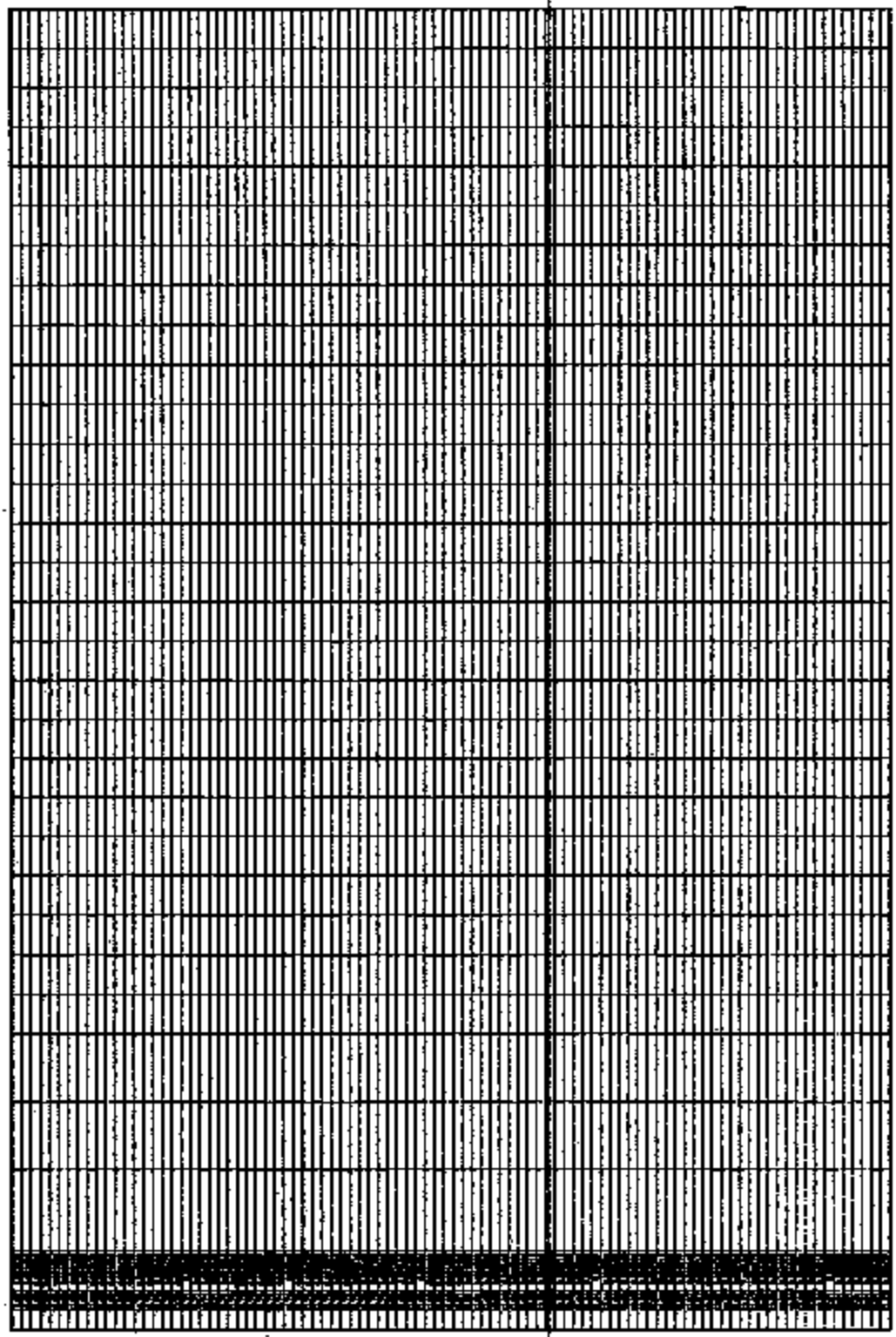


PE83-044 11133

PE83-044 11134

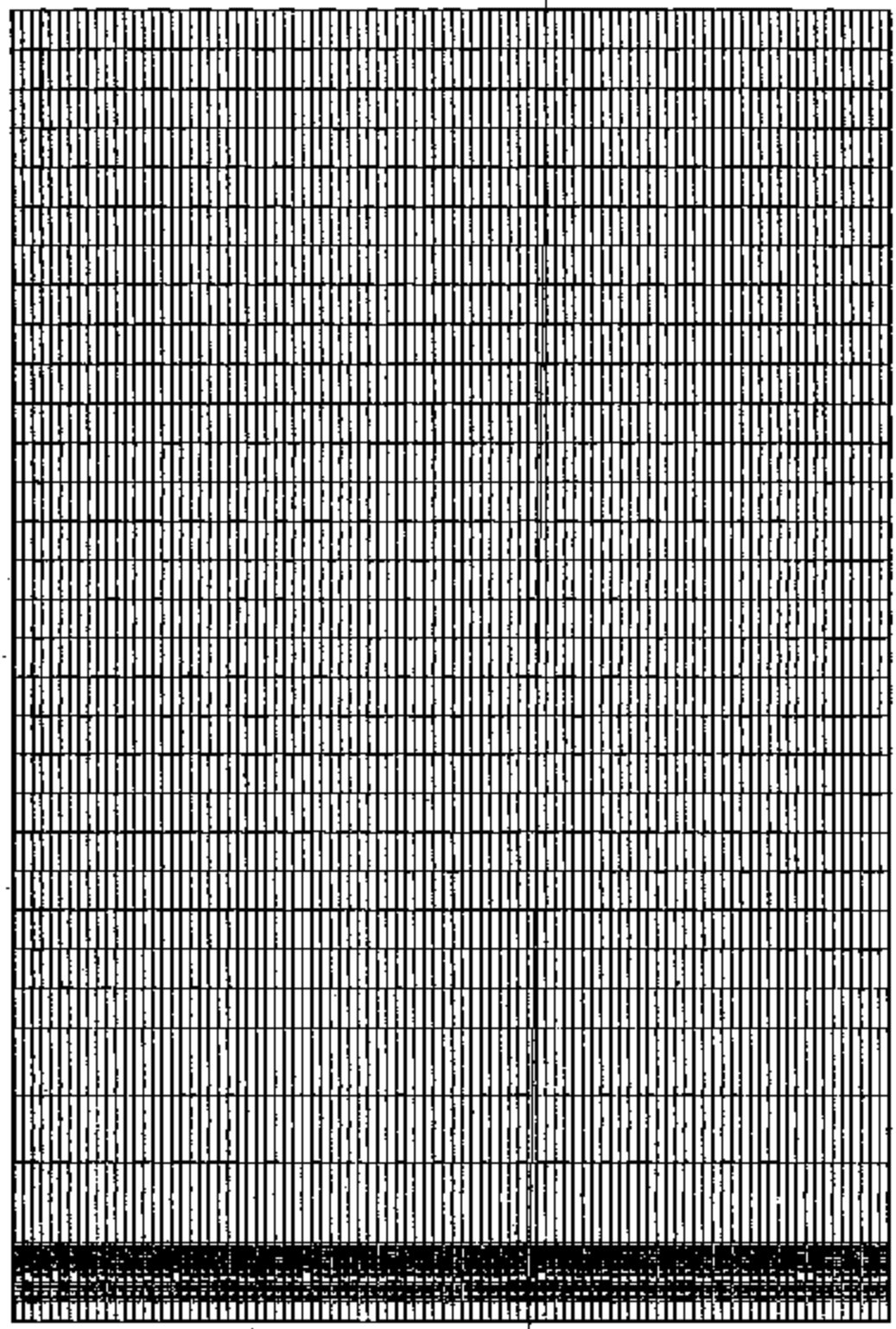
PEB3-044 11135

PE83-044 11136

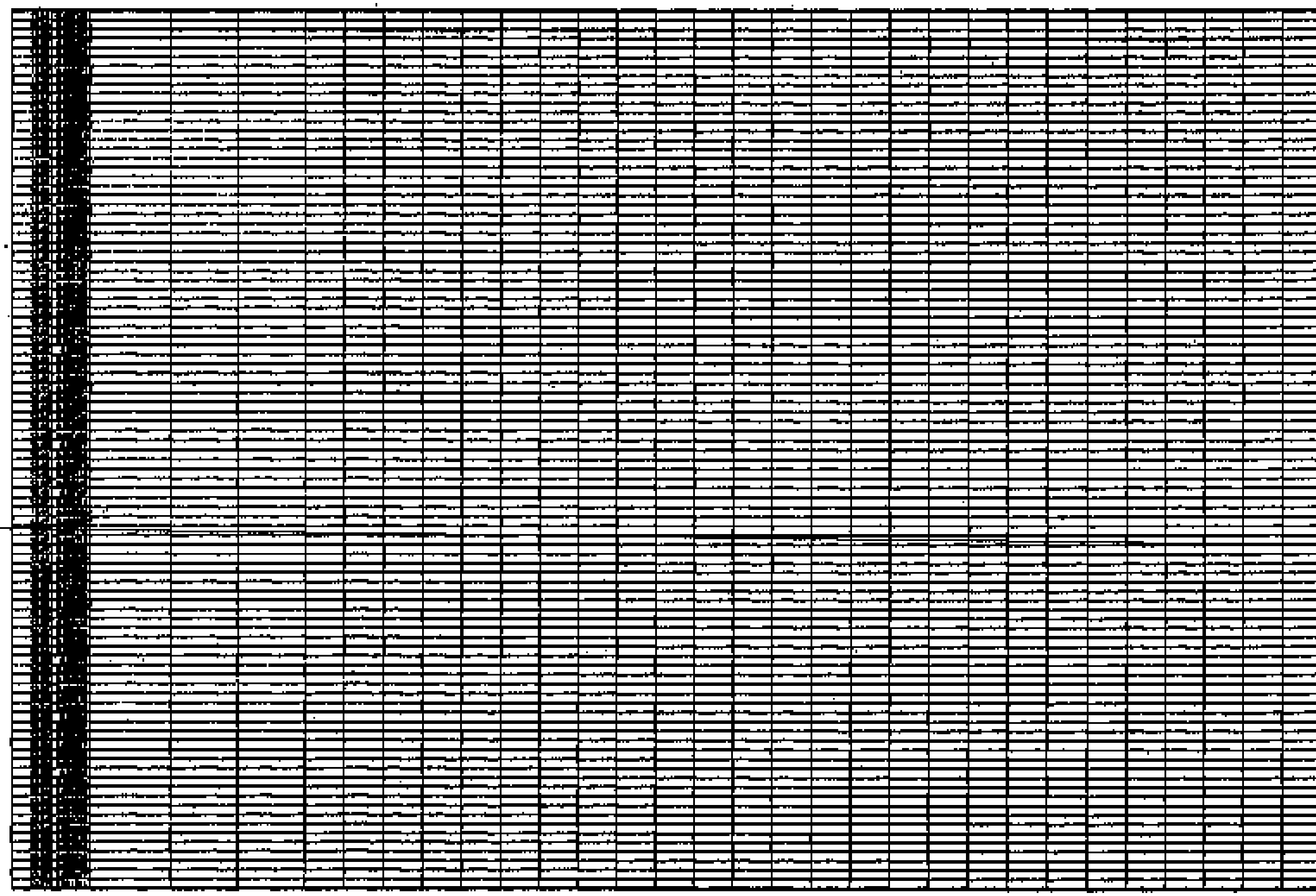


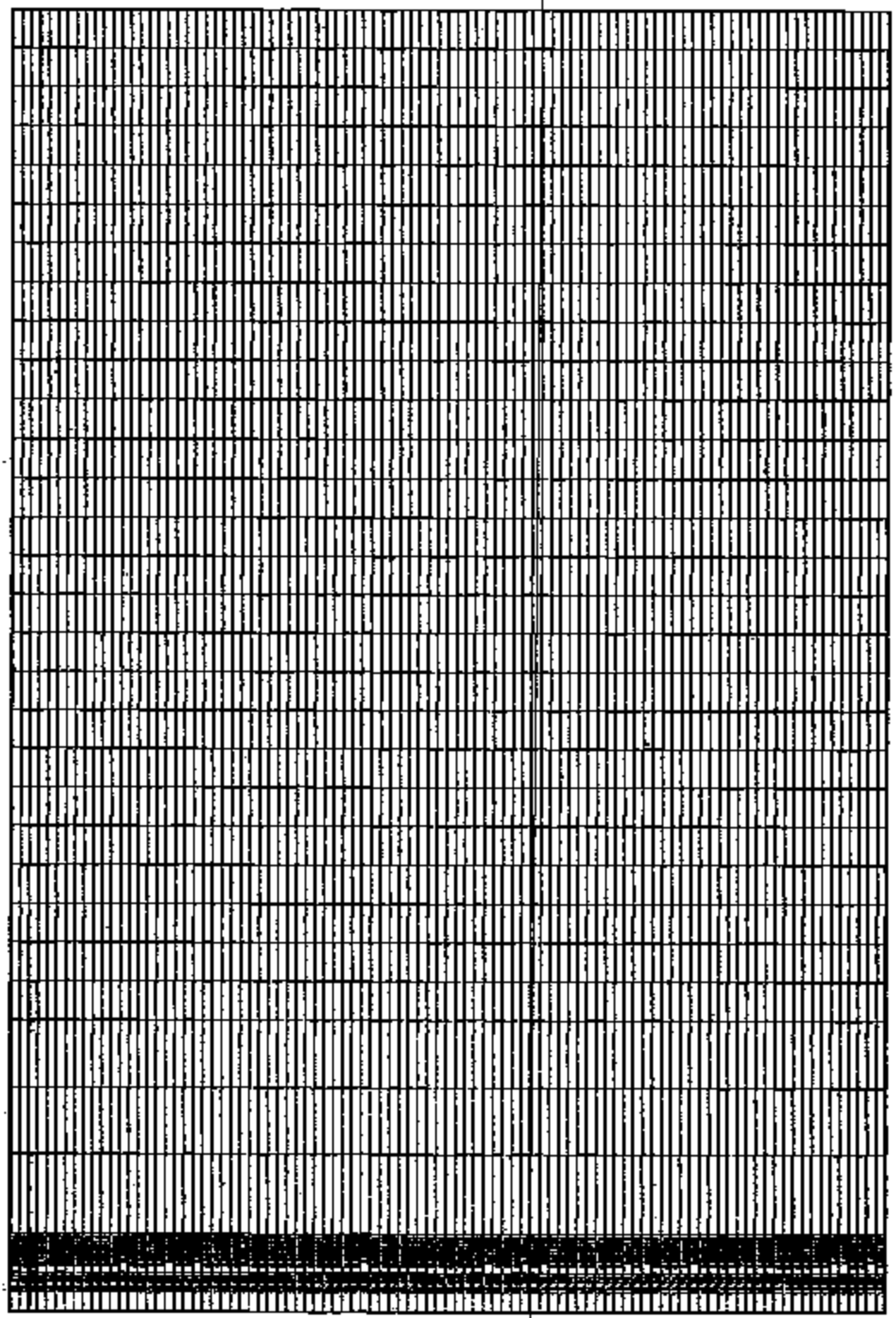
PE83-044 11137

F205-044 11138



PE03-044 11139





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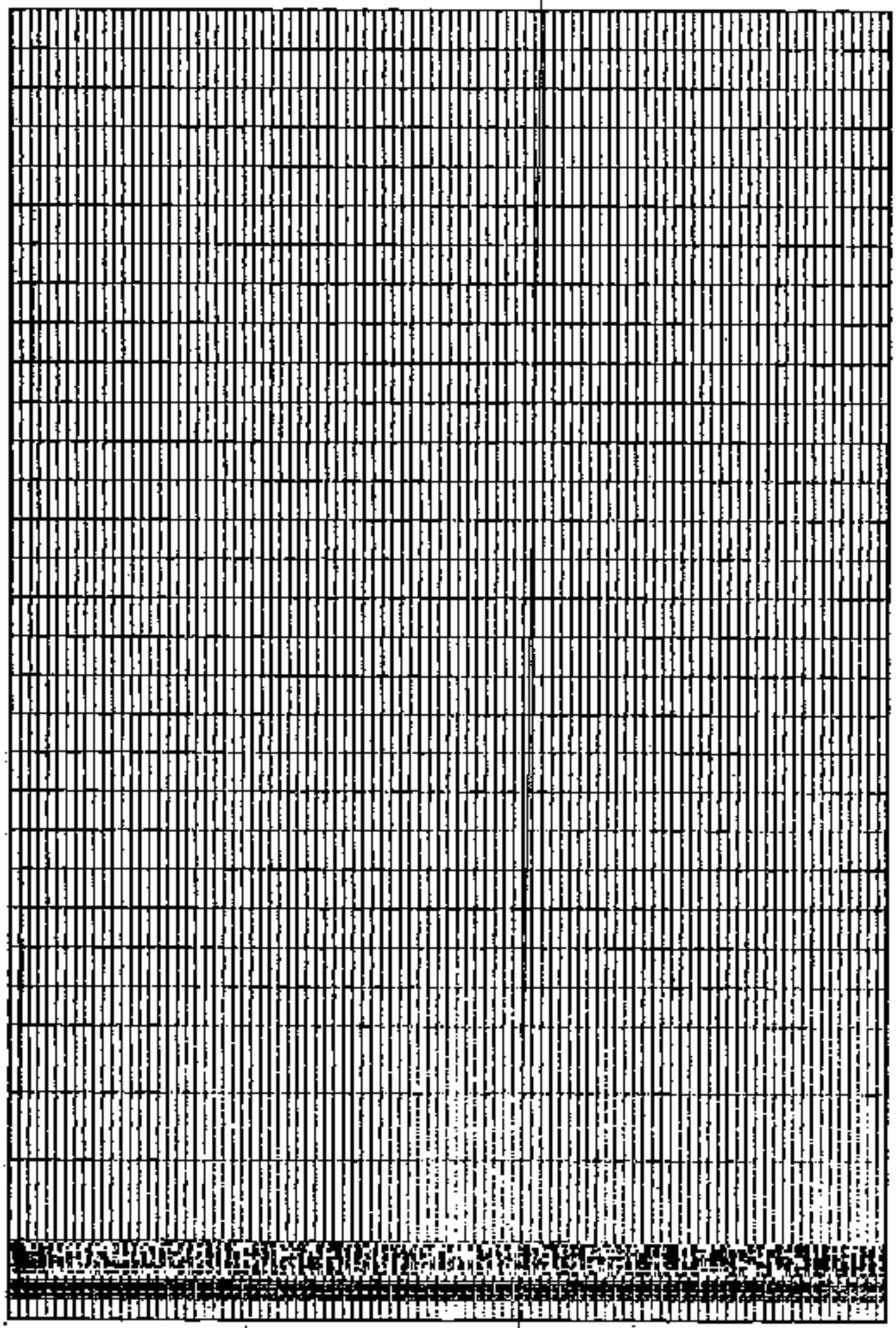
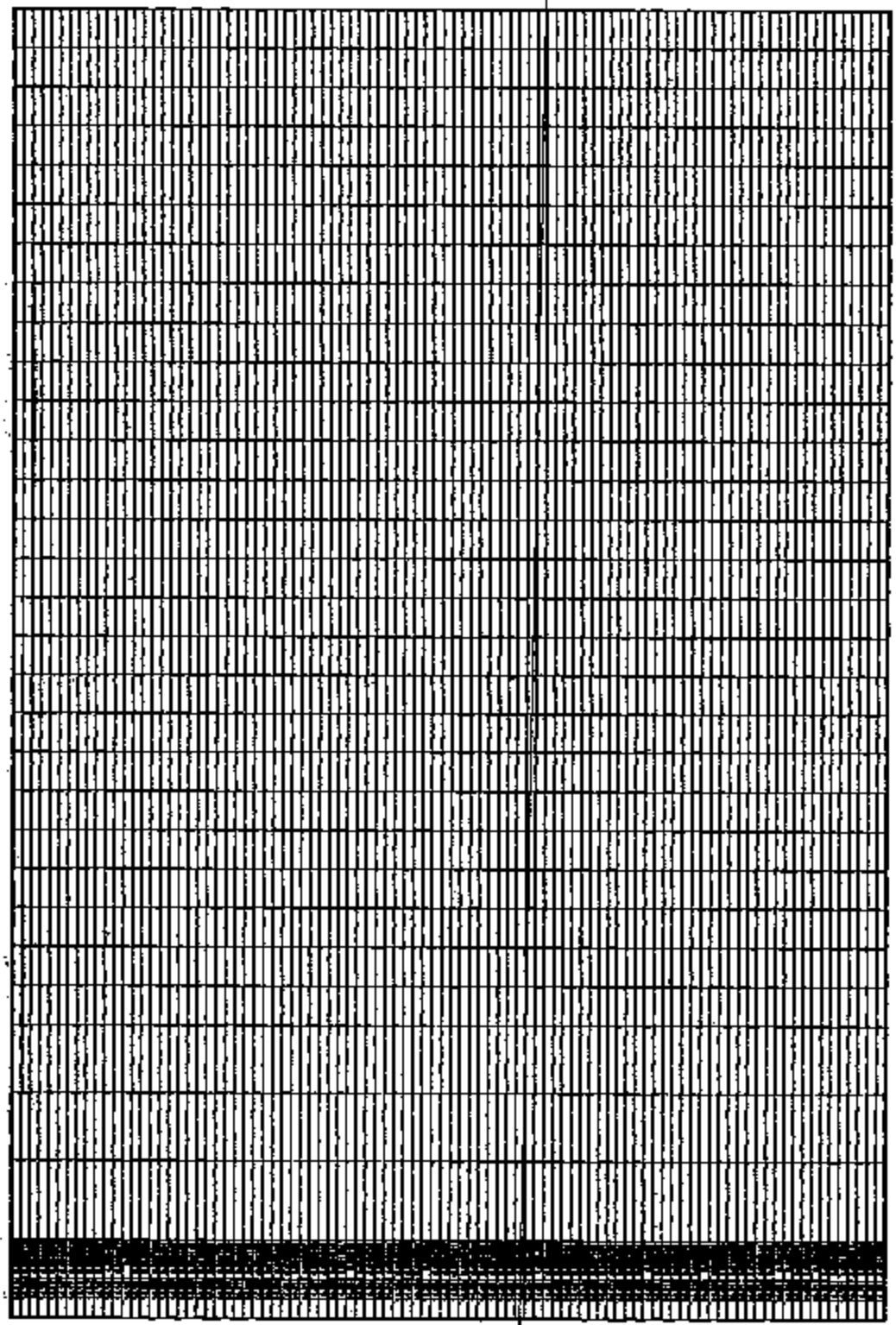
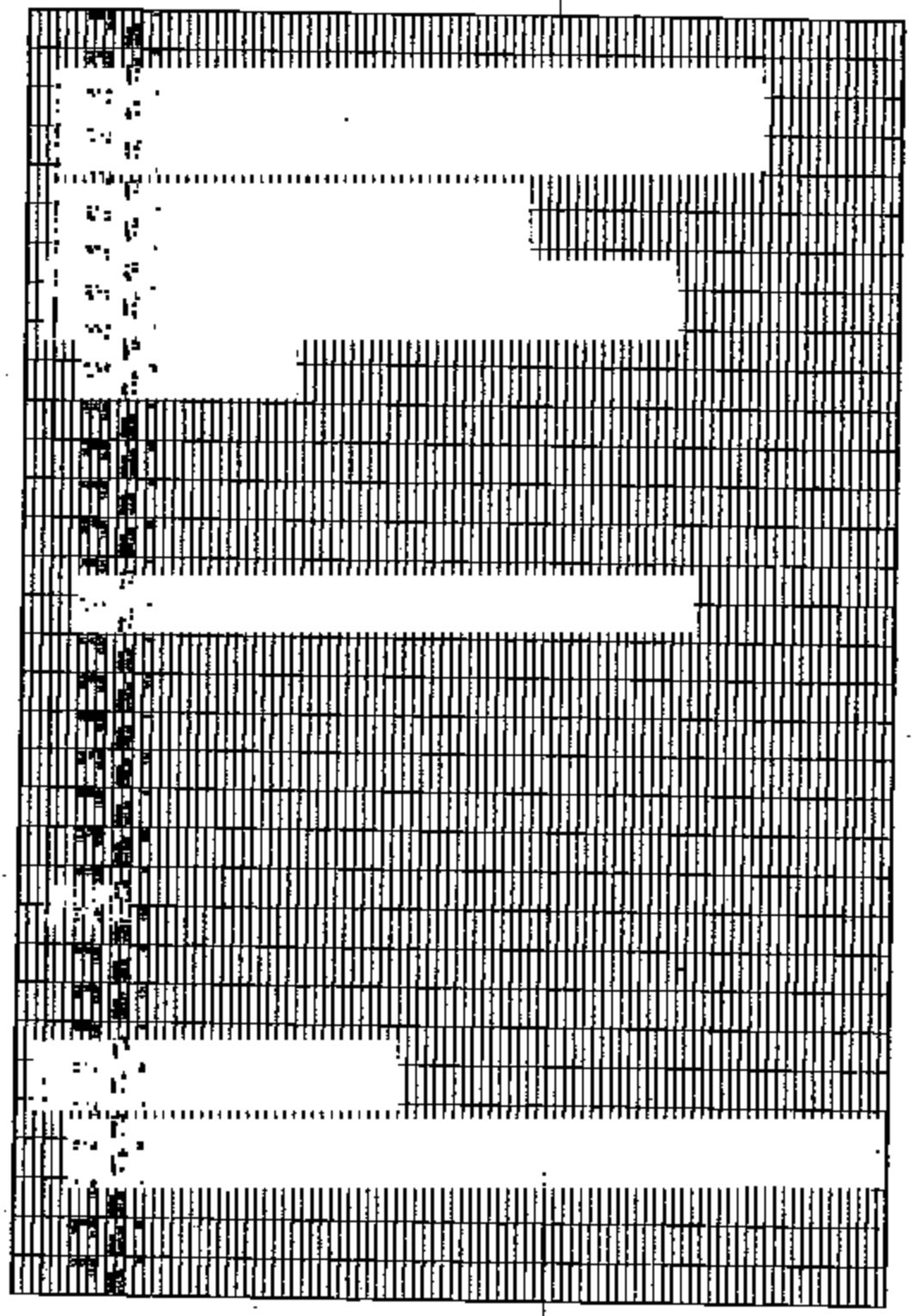




PE83-844 11143

PEB3-844 11244



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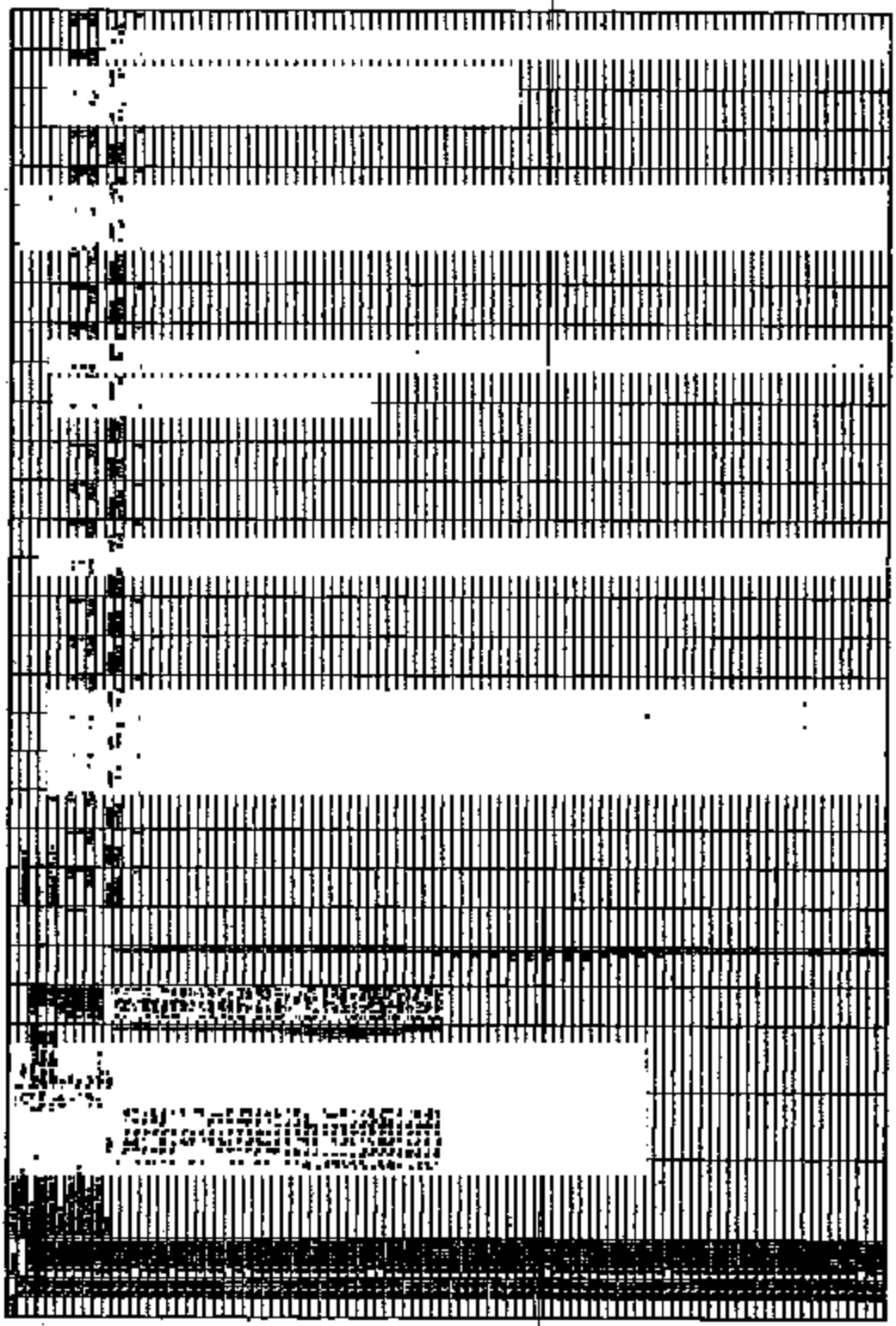
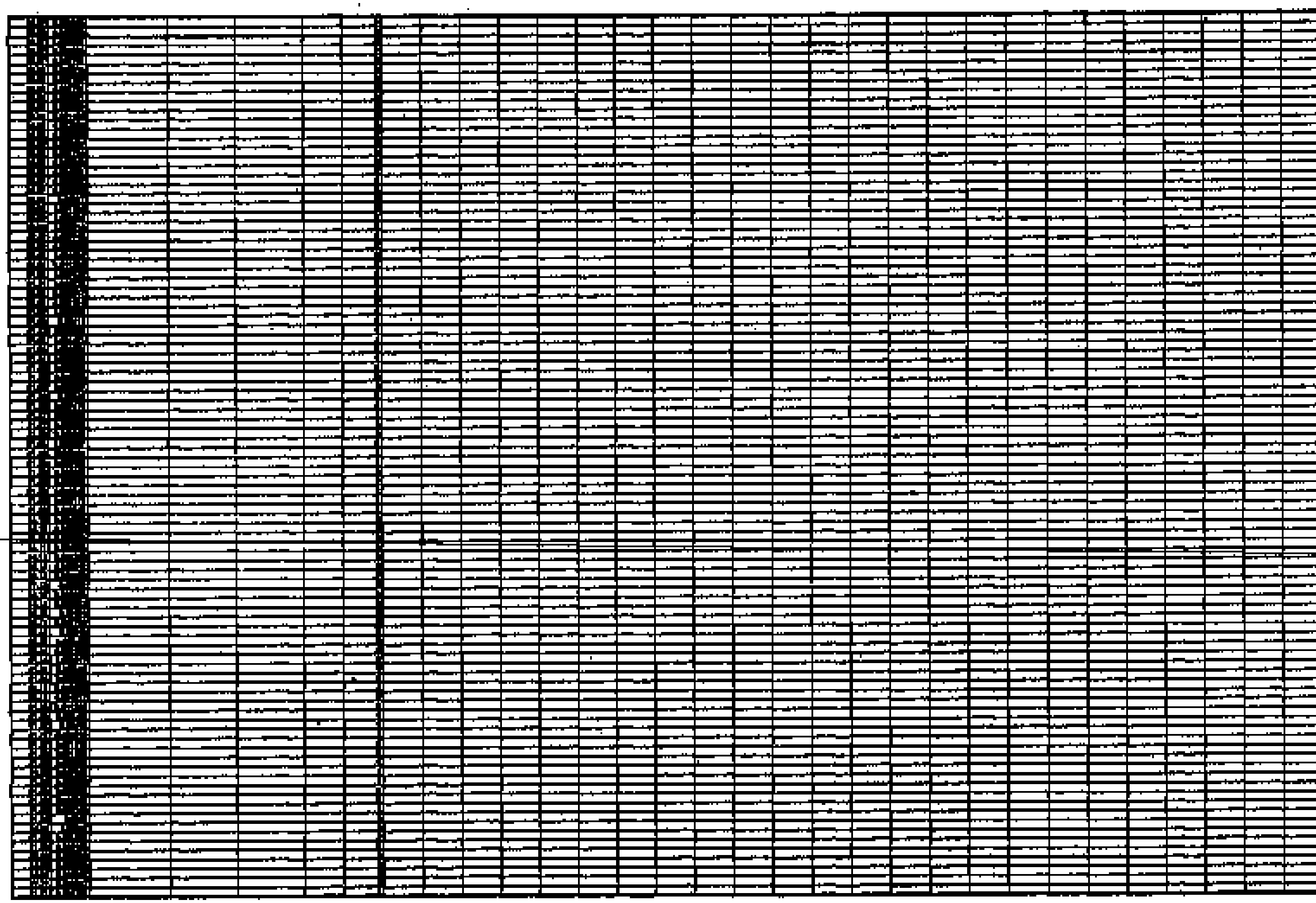
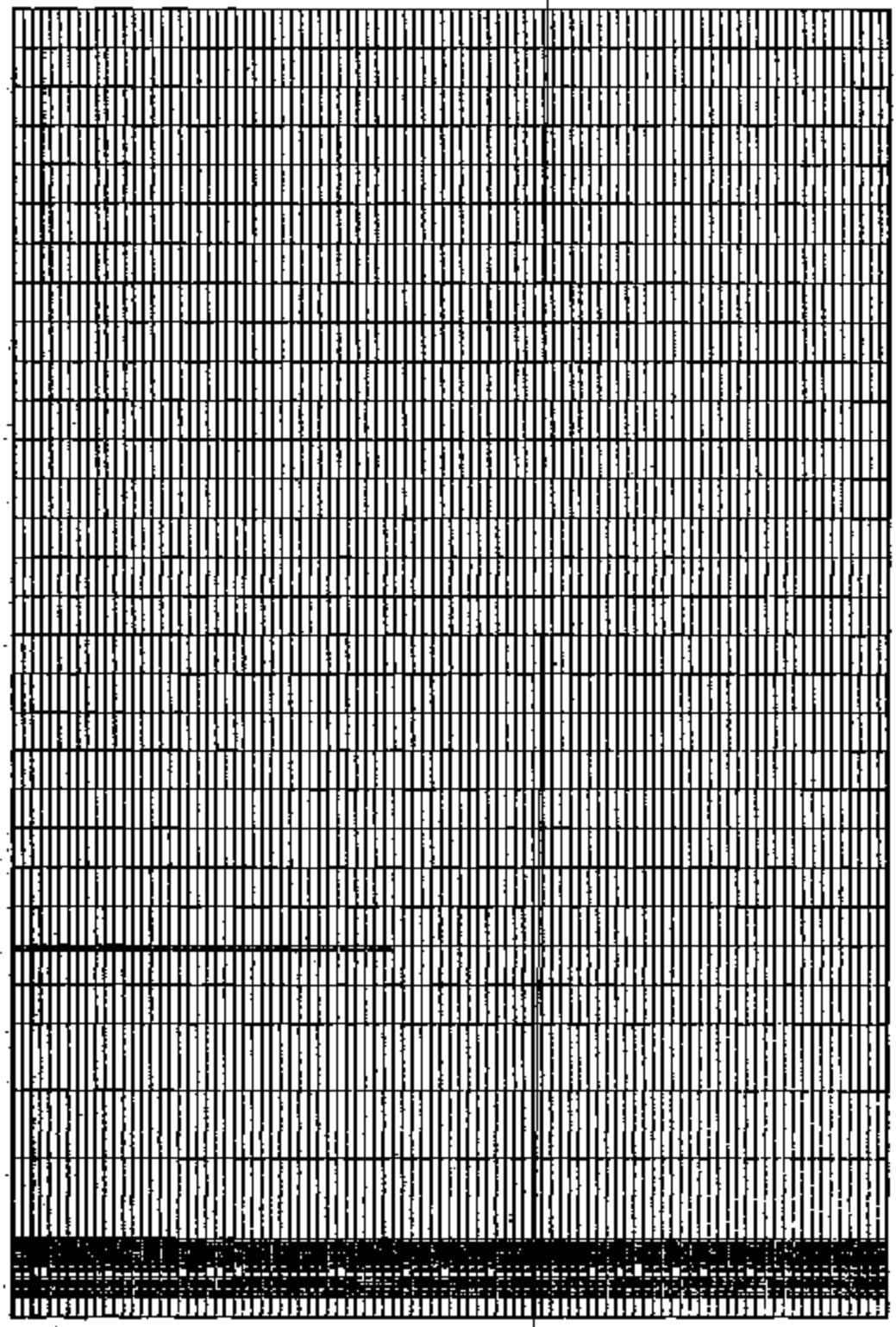


FE83-044 11189

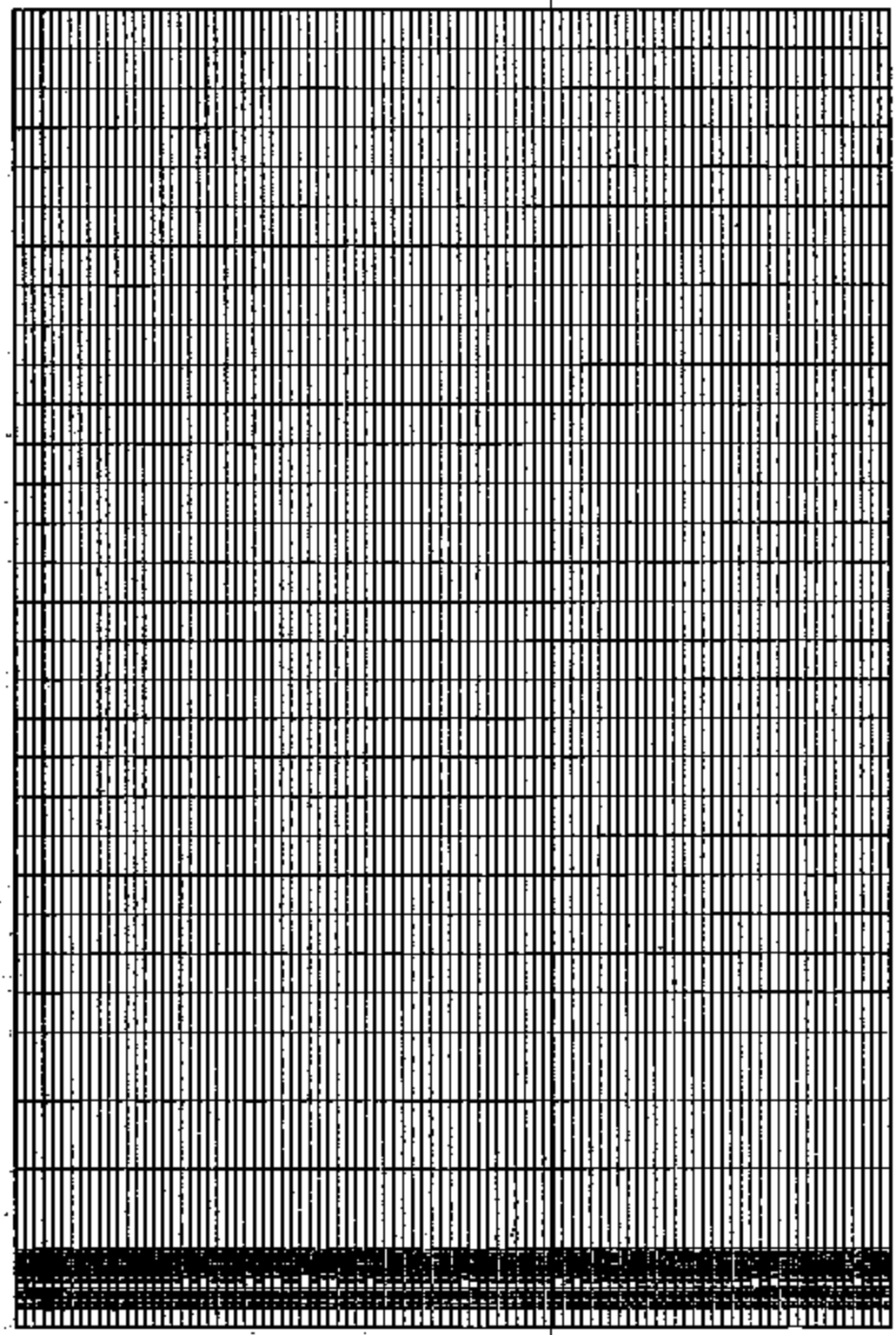


PE03-044 11170

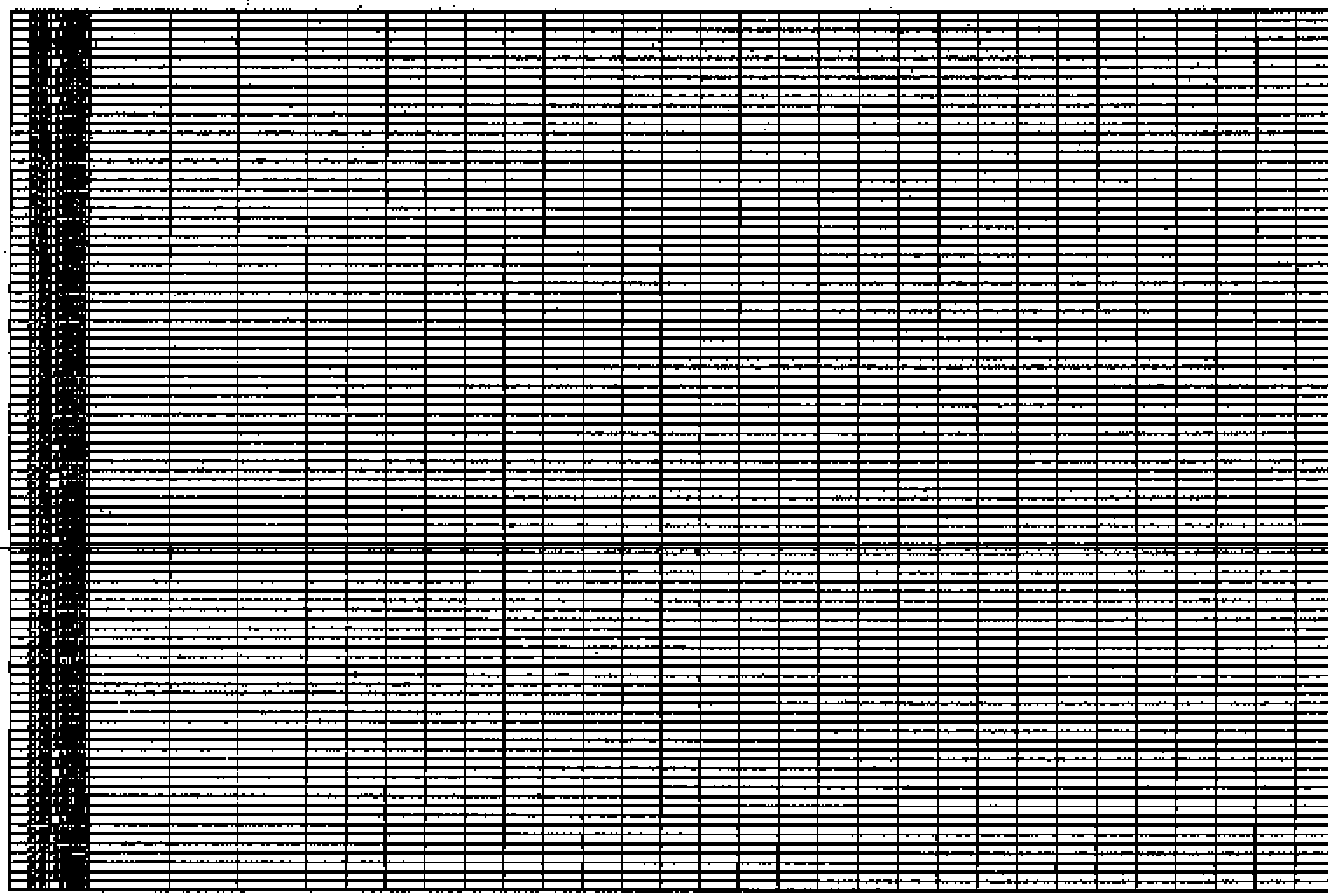


PE83-844 11171

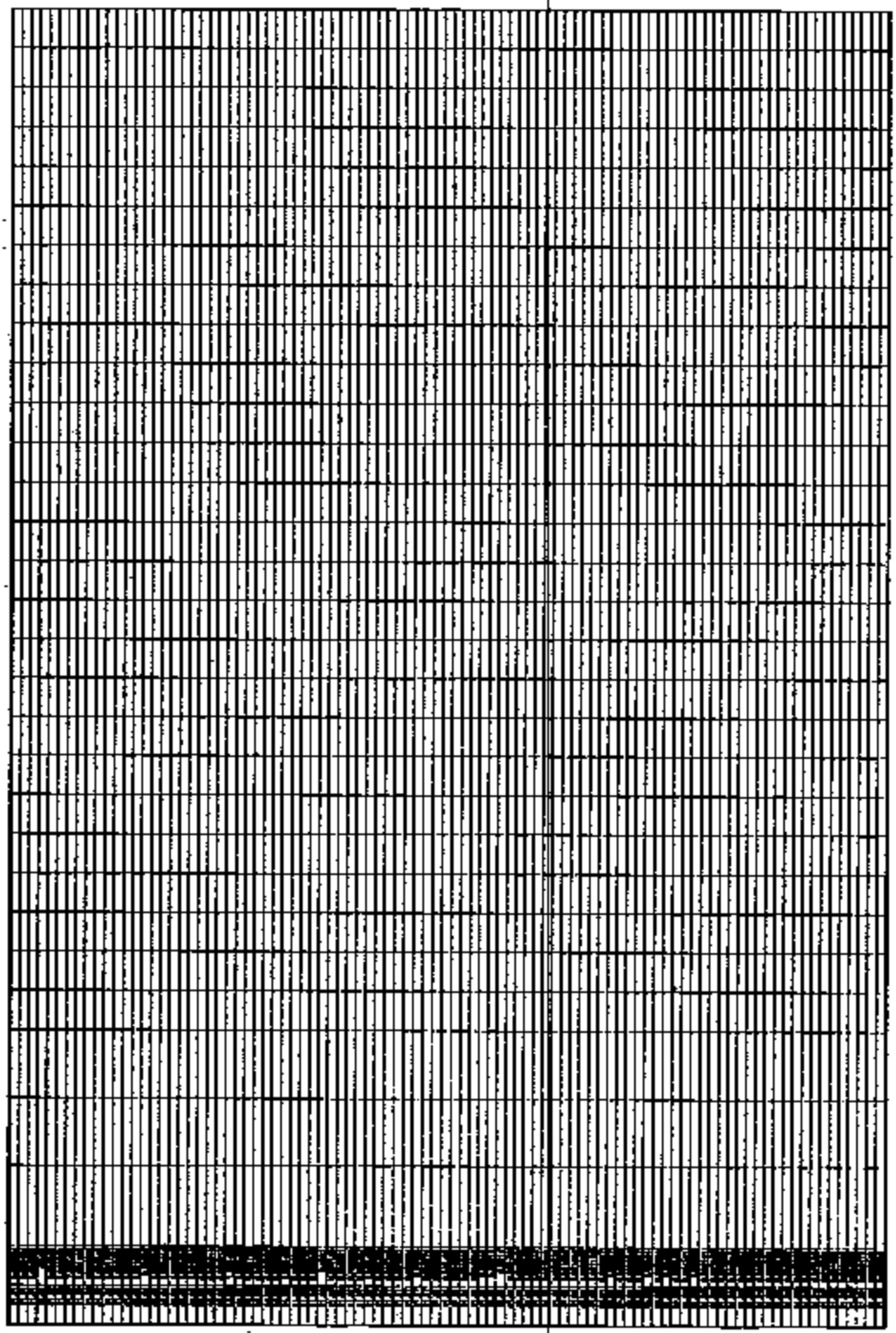
FE03-044 11172



PE83-844 11173



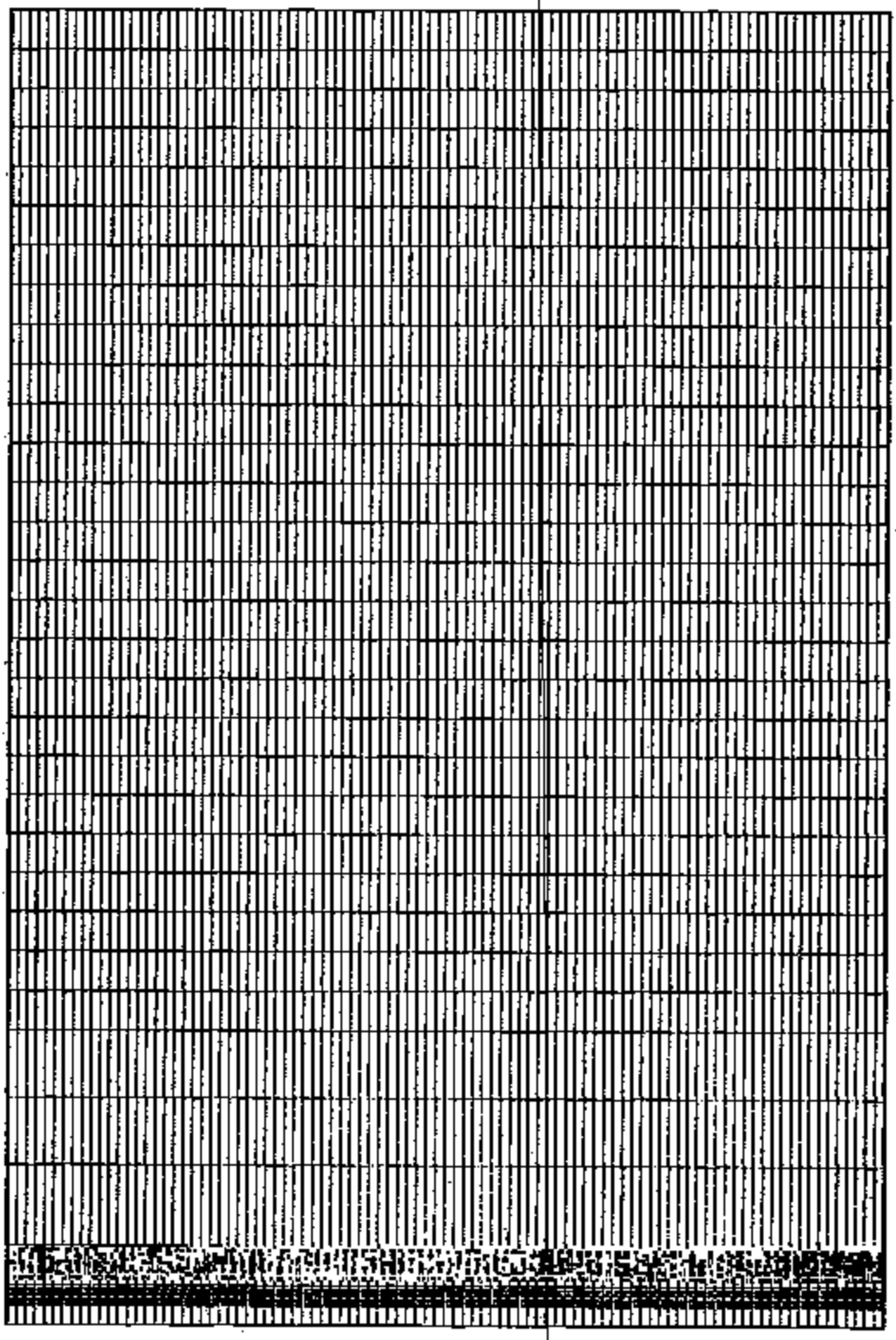
PEB3-844 11174



PEG3-044 11176

PEB3-044 11177

PE83-044 11170



PE83-844 11178

FEB-04 11:08