

PE03-044
FORD
5/13/2005
APPENDIX I
BOOK 5 OF 28
PART 3 OF 4

From: Auiler, Jim (J.E.)
Sent: Monday, March 17, 2003 7:18 AM
To: Figurski, Patrick (P.M.)
Cc: Duraway, Scott (S.S.)
Subject: FW: 2001-2003 MY F-Series Powertrain as Installed Data

Pat,

Here is some 7.3 and 6.0L Diesel warranty data for use in your warranty roadmaps.

Jim Auiler

J.E. Auiler, Chief Engineer
Powertrain Control Systems Engineering
GCE-CAPE
Phone: (313) 323-8763 Fax: (313) 594-3879
Room AD111, POEE, MD #58
jaulier@ford.com

-----Original Message-----

From: Wolfe, Brian (B.C.)
Sent: Monday, March 17, 2003 5:05 AM
To: Guys, Philip (P.R.); Scotts, Mike (M.W.); Koszewnik, John (J.J.); Franz, Katherine (K.A.); Sharad, Gail (G.); Auiler, Jim (J.E.); Schram, Tim (T.D.); Elefther, Tom (T.A.); Aber, Robert (R.B.)
Cc: Ng, Paul (P.K.); Montague, Neil (N.W.)
Subject: FW: 2001-2003 MY F-Series Powertrain as Installed Data

Phil/Mike/Katherine/Gail,

Please note this analysis, I had this done for other reasons than just follow up on TT, but there are some alarming issues we need to be sure we are following up on.

Please note via your quarterback reviews and ensure you are have plans.

Brian Wolfe

Director - CAPE
North American Engineering
Phone 313-94-57966

-----Original Message-----

From: Ng, Paul (P.K.)
Sent: Friday, March 14, 2003 4:36 PM
To: Wolfe, Brian (B.C.)
Subject: RE: 2001-2003 MY F-Series Powertrain as Installed Data

Brian:

Attach are the data you requested.



F-Series '01-'03
030228.xls



F-Series '01-'03
030228 buds

The first file is the updated file that I sent you a couple of days ago. The second file contains some of the analyses done on the data you requested. The following observations were made on your requested data.

PEES-844 18513

ation/Control

urgent issue - '03 MY diesel applications
'03 MY diesel concern is driven by the 6.0L diesel engine.
top causal parts:

- 12A650 - Processor Assy 38% cost
- 12B599 - Pross Asy Fuel Inj 22% cost
- Recal - ECC Processor Recal 11% cost
- Diag - Diagnosis 8% cost

See tab Calib

See tab 12A650

See tab 12B599

See tab RECAL

See tab DIAG

top customer concern is Rough Idle for all the top causal parts

me

reatest warranty reduction opportunity among sub-teams

and
le
les at

st Systems

ossible warranty reduction opportunities in '01 MY F-Series under 8500# GVW

ystems

diesel applications have the greatest cost opportunity in all PT as Installed
urgent Diesel issue in 2003 MY, R/1000 spikes in Aug.'02
th 7.3L and 6.0L diesel applications show deteriorations in 2003MY

See tab Fuel

top causal parts for both diesels:

- 9F838 - Sensr Asy F/I Timing
- 9E527 - Nozzle Asy-Fuel Inje
- 9275 - Gauge Asy Fuel Tank

See tab 9F838

See tab 9E527

See tab 9275

6.0L shows more deterioration than 7.3L in terms of R/1000 and CPU

top causal parts for 7.3L only:

- 9350 - Pump Asy-Fuel this part accounts for the R/1000 spike in Aug.'02

See tab 9350

:Mount/Accelerator Controls/AIS

iven mainly by '02 MY Accelerator Controls diesel applications

See tab Pedal &

nsor

Accelerator Controls is driven mainly by Pedal & Sensor Assembly (P# 9F836)

- 2001 cost 97% repairs 93%
- 2002 cost 98% repairs 97%
- 2003 cost 97% repairs 94%
- Pedal & Sensor Assembly problem occurred throughout '02 MY. Appeared to be fixed for 2003 MY

urgent Engine Mount issue: '03 MY diesels

Mainly driven by Engine Front Insulator (P# 6038) cost 68% repair 69%

'03 6.0L diesel is a major contributing factor and it is made up of 100% Engine Front

See tab

Eng Mounts Insulator.

and 6038

entest

Message

Wolfe, Brian (B.C.)
Wednesday, March 12, 2003 11:38 AM
Ng, Paul (P.K.)
RE: 2001-2003 MY F-Series Powertrains as Installed Data

n thanks very much, can I get a 3 MIS R/1000 verses month of production?

an Wolfe

ector - CAPE

PE83-044 18514

18515

<< File: F-Series '01-'03 030238.xls >>

Paul K. Ng

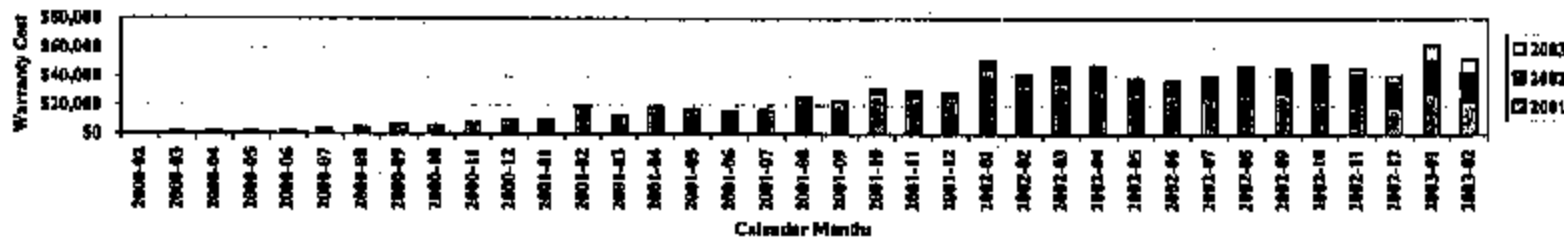
NAE-CAPE
315-246-3191/Ext 313-633-6020
Fairlane Program Center A
Email: pkn@ford.com

PE83-844 18516

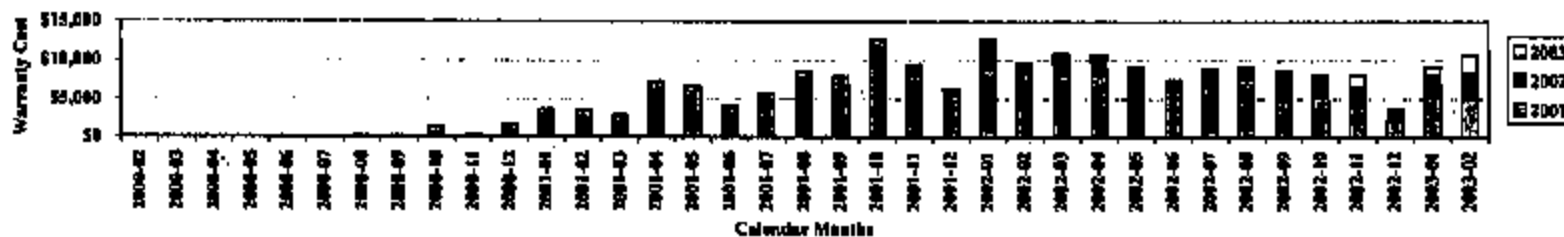
Engine Mount/Accelerator Control/Air Induction Systems

All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-'03

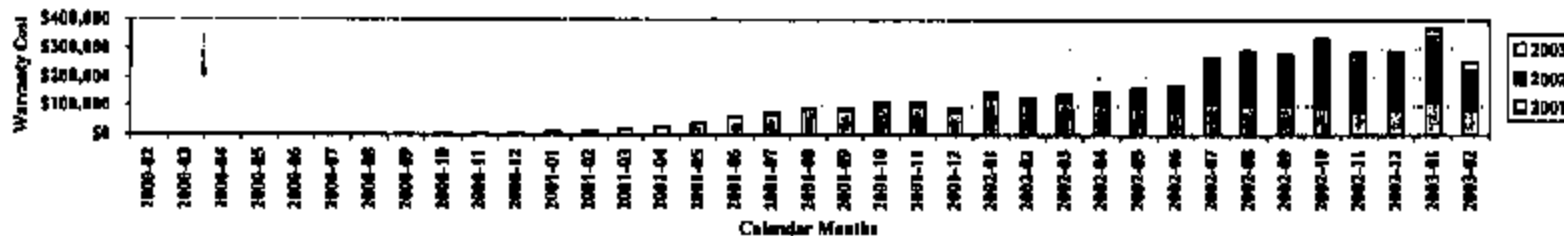
F-Series under 8500# GVW



F-Series over 8500# GVW Gas



F-Series over 8500# GVW Diesel



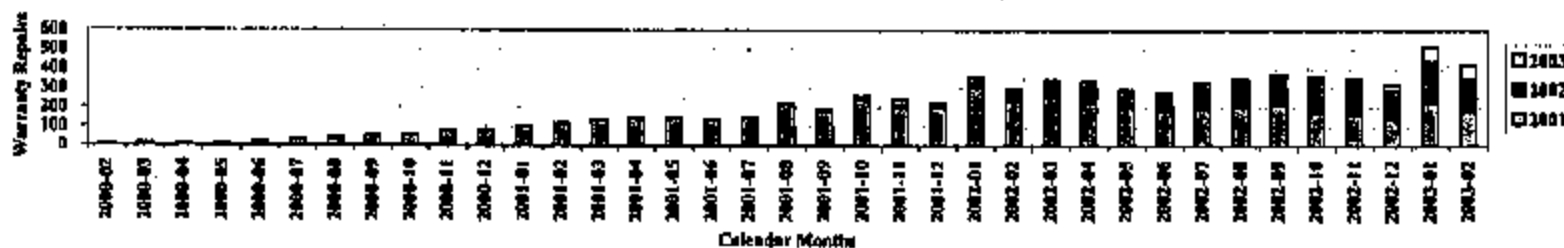
F-Series under 8500# GVW

PERG-044 10017

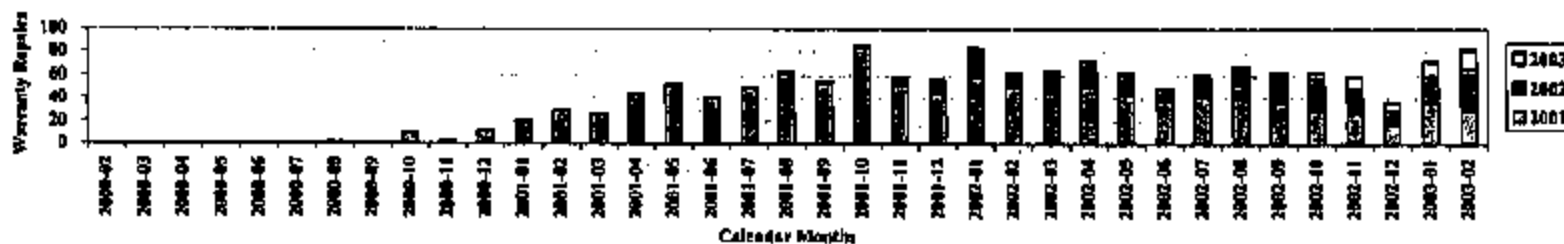
Engine Mount/Accelerator Control/Air Induction Systems

All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-03

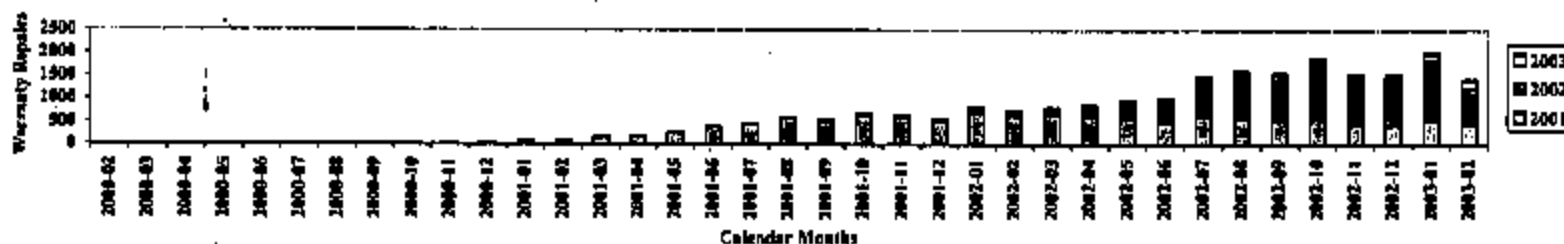
F-Series under 3500# GVW



F-Series over 3500# GVW Gas



F-Series over 3500# GVW Diesel

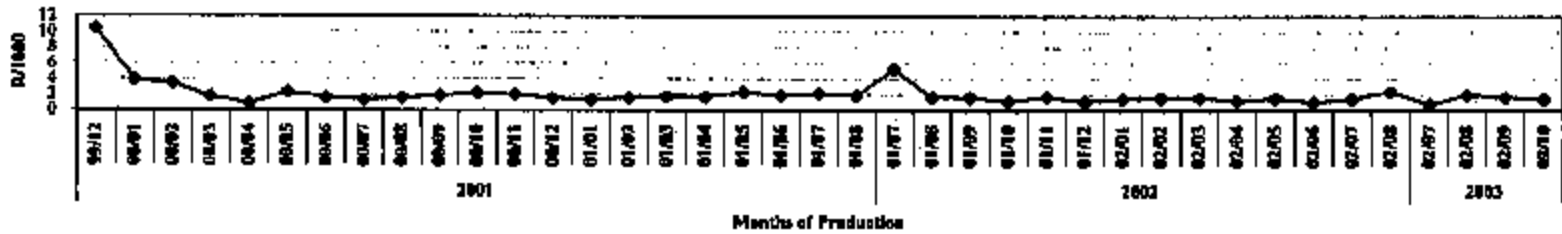


F-Series under 3500# GVW 3-MIS

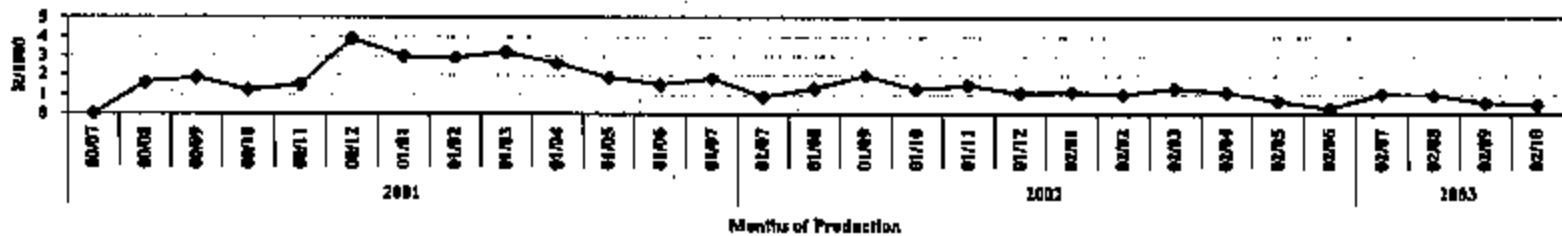
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Engine Mount/Accelerator Control/Air Induction Systems

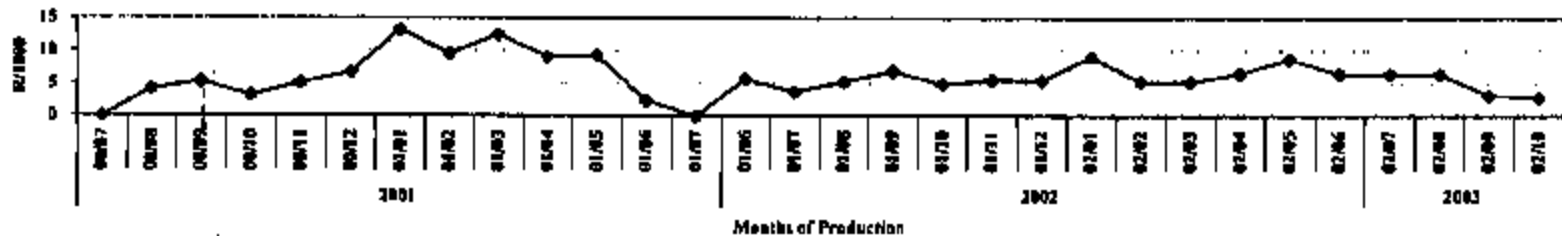
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-03



F-Series over 4500# GVW Gas 3-M18



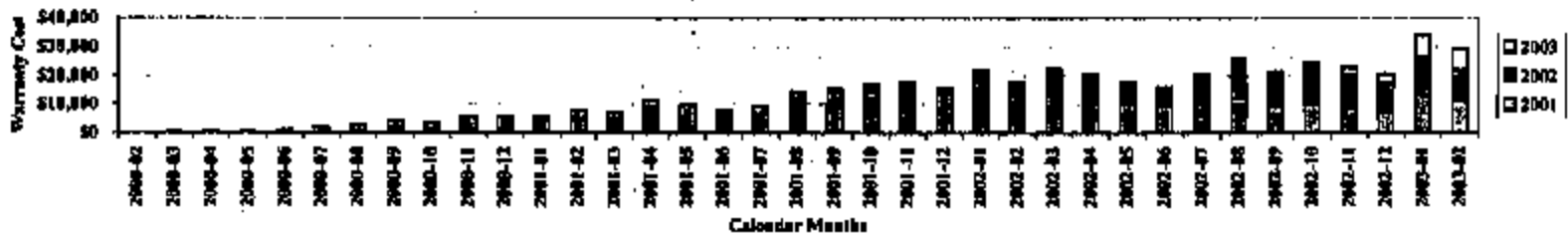
F-Series over 8500# GVW Diesel 3-M19



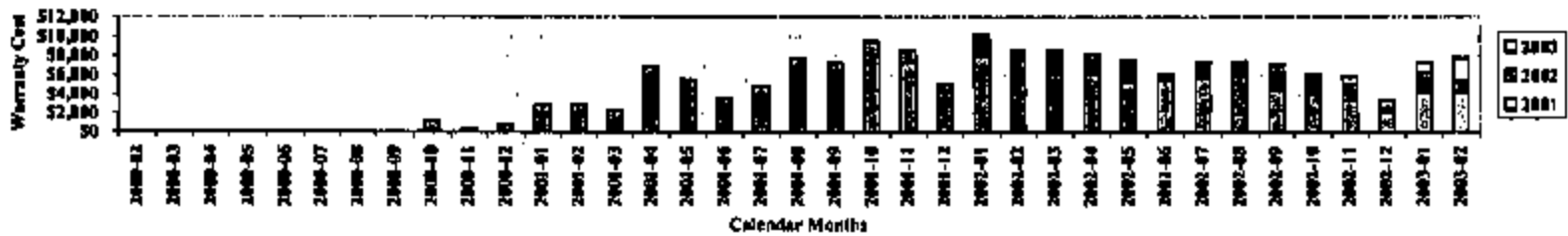
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Accelerator Controls
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS e/o 1-28-03

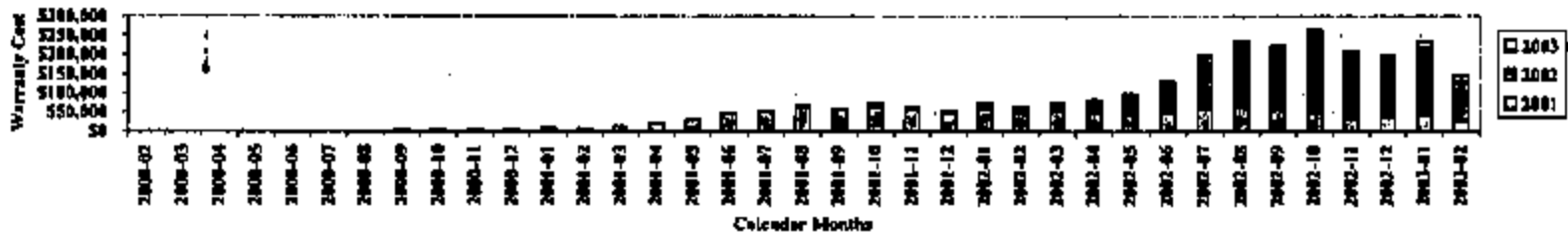
F-Series under \$500k GVW



F-Series over \$500k GVW Gas



F-Series over \$500k GVW Diesel

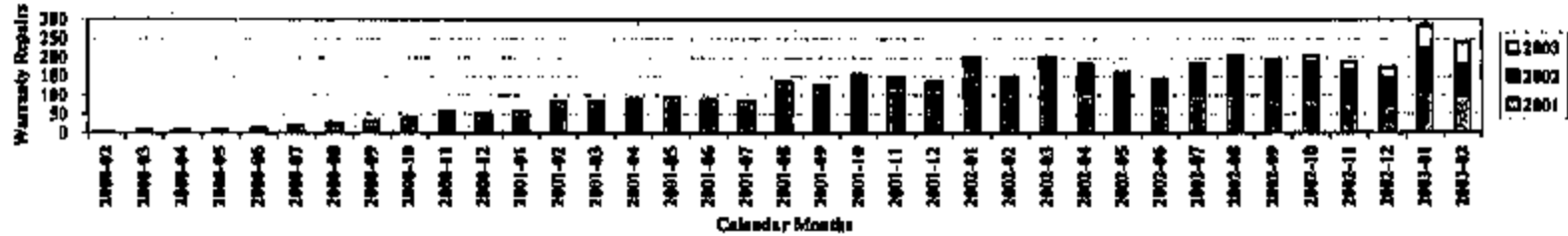


F-Series under \$500k GVW

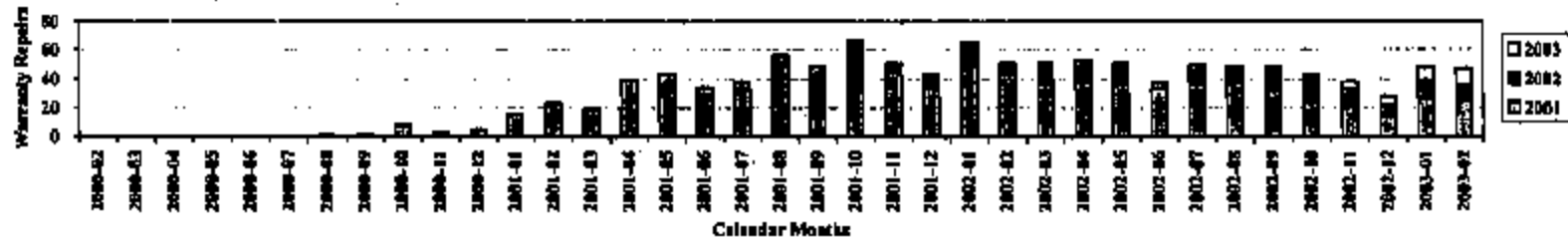
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Accelerator Controls
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 Bumper to Bumper Warranty
 AWS c/o 2-28-03

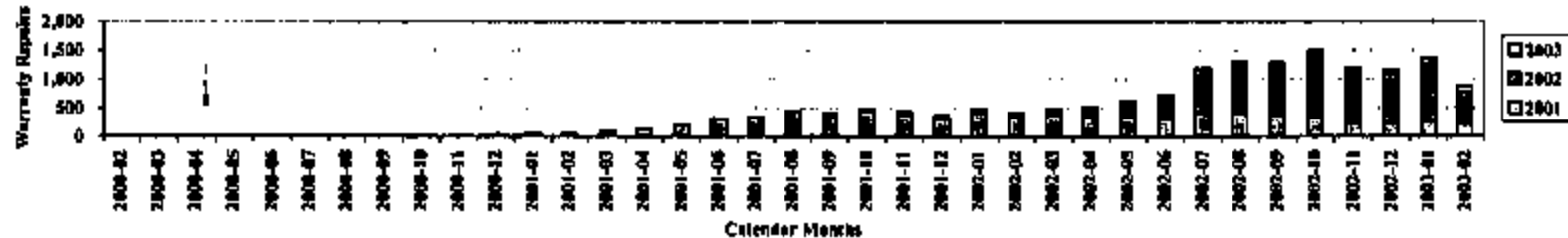
F-Series under 8500# GVW



F-Series over 8500# GVW Gas



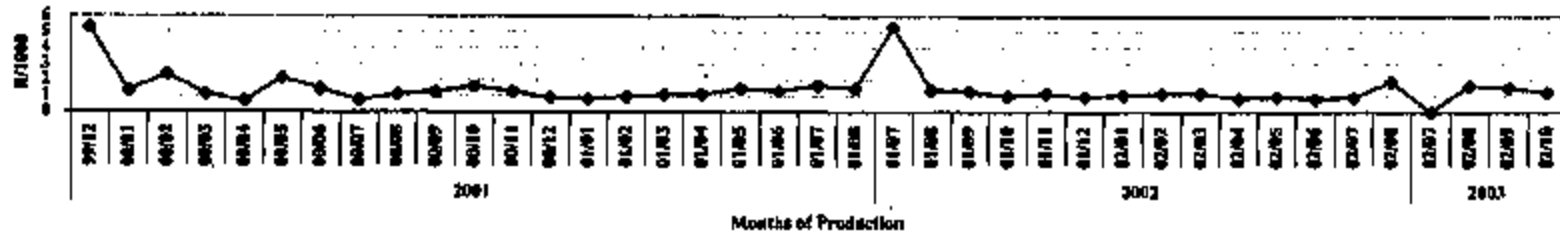
F-Series over 8500# GVW Diesel



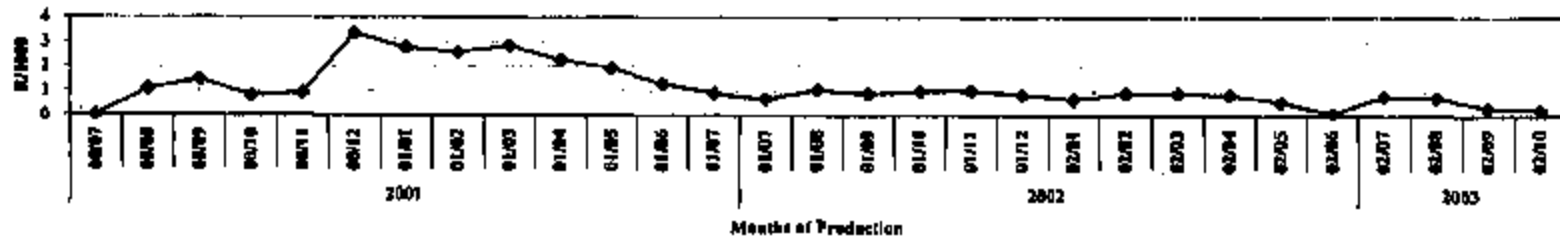
F-Series under 8500# GVW 3-MIS

FE03-044 15021

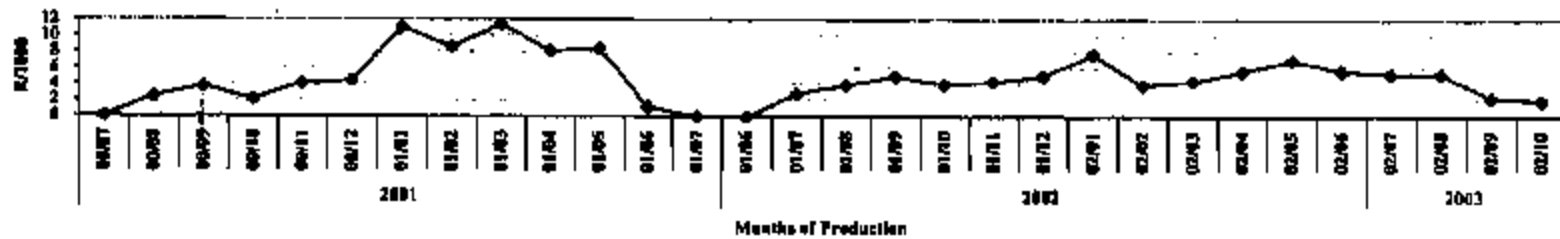
Accelerator Controls
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/a 1-28-'03



F-Series over 1500# GVW Gas 3-MIS

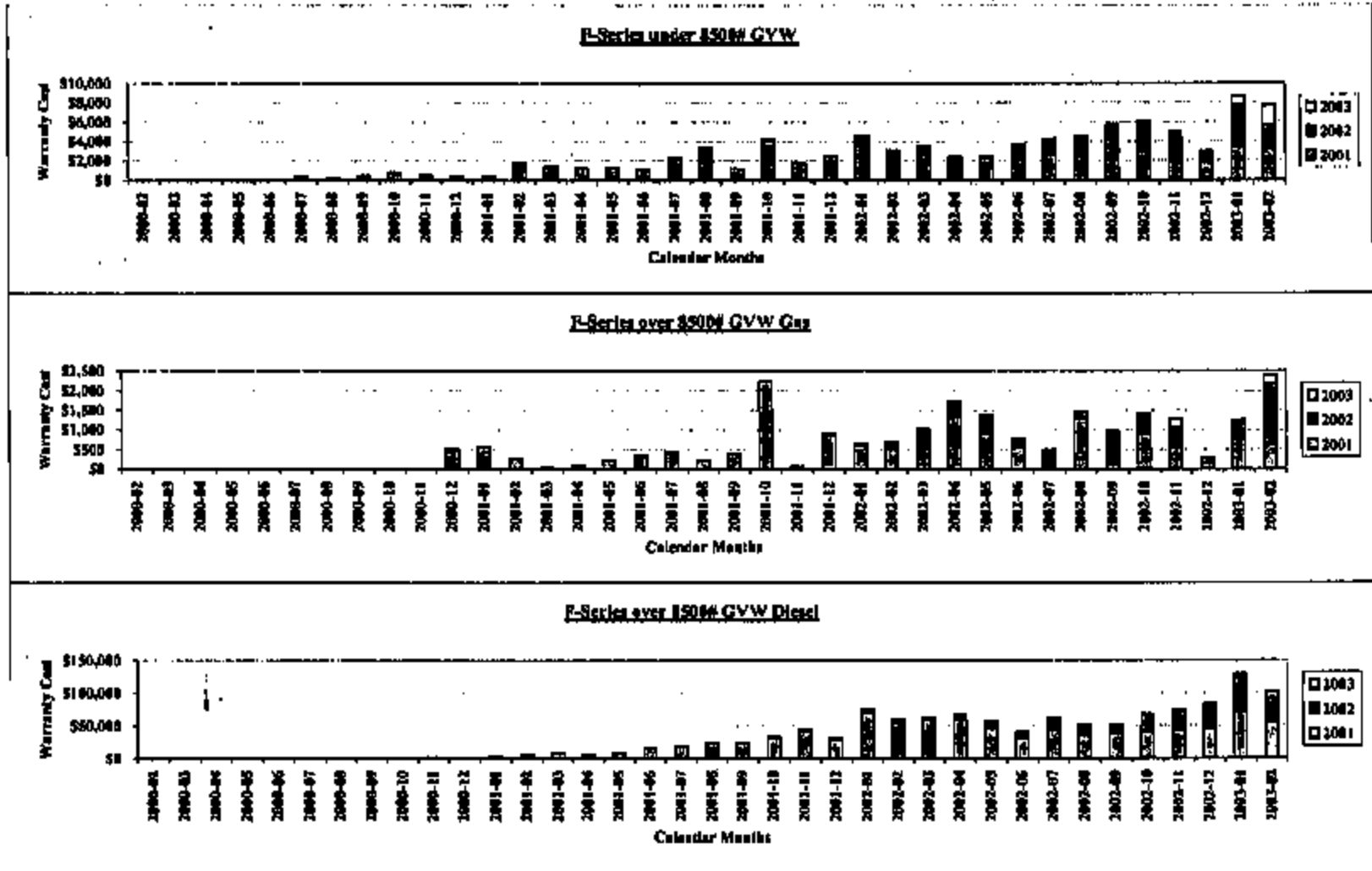


F-Series over 1500# GVW Diesel 3-MIS



PER-044 18922

Air Induction Systems
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 7-28-'03

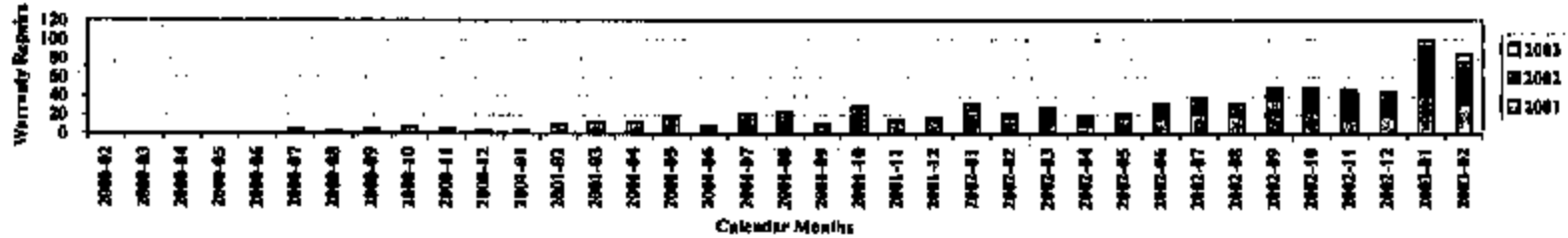


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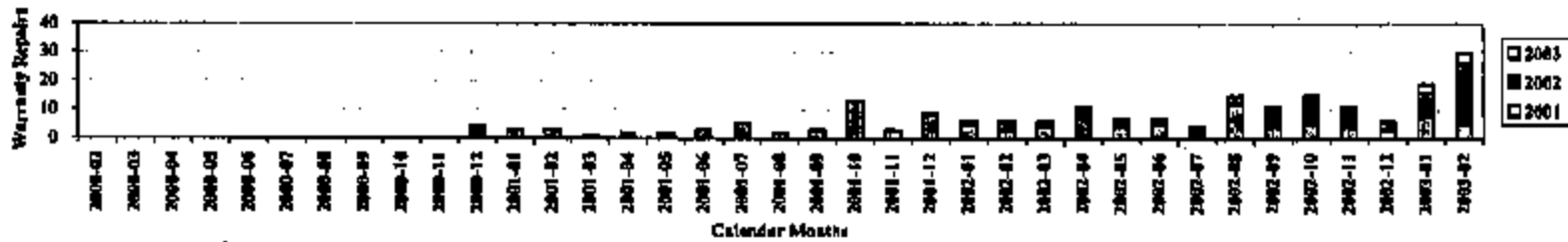
F-Series under 4500# GVW

Air Induction Systems
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03

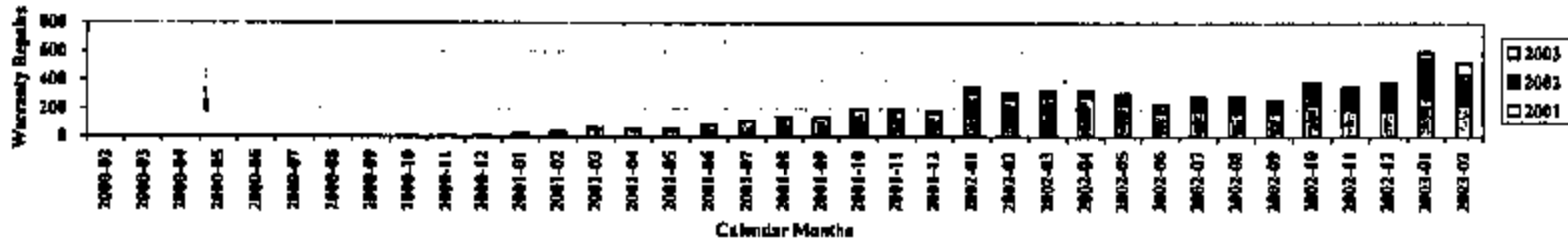
F-Series under 3500# GVW



F-Series over 3500# GVW Gas



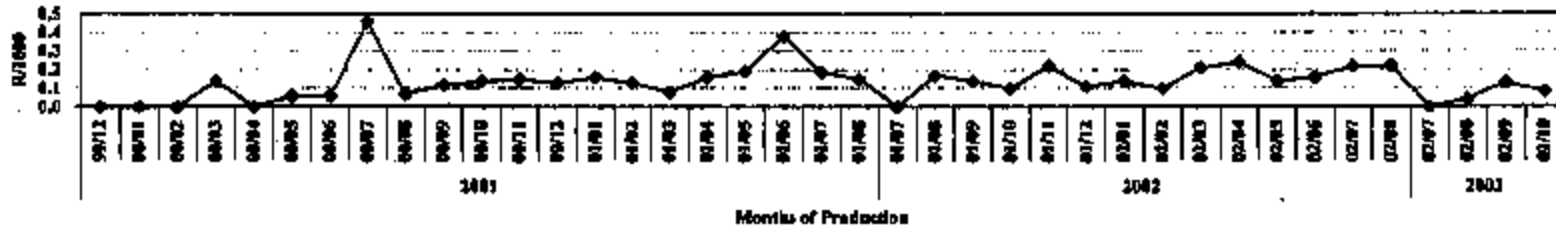
F-Series over 3500# GVW Diesel



F-Series under 3500# GVW 3-MIS

PER3-044 10/24

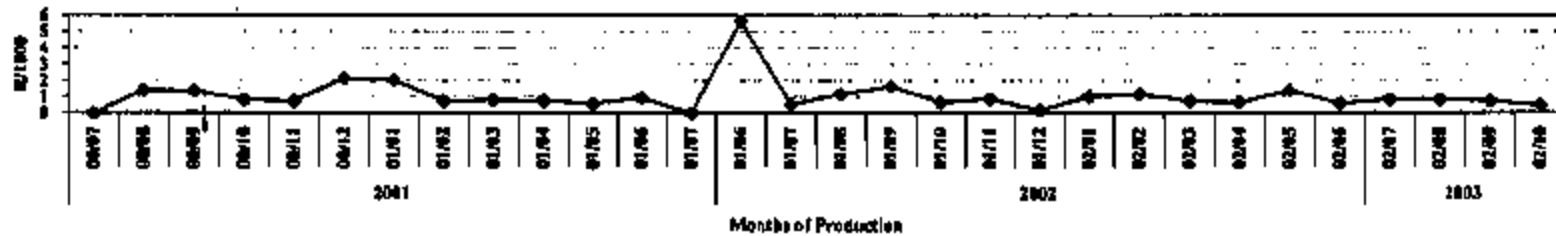
Air Induction Systems
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03



F-Series over 2500# GVW Gas 3-MIS



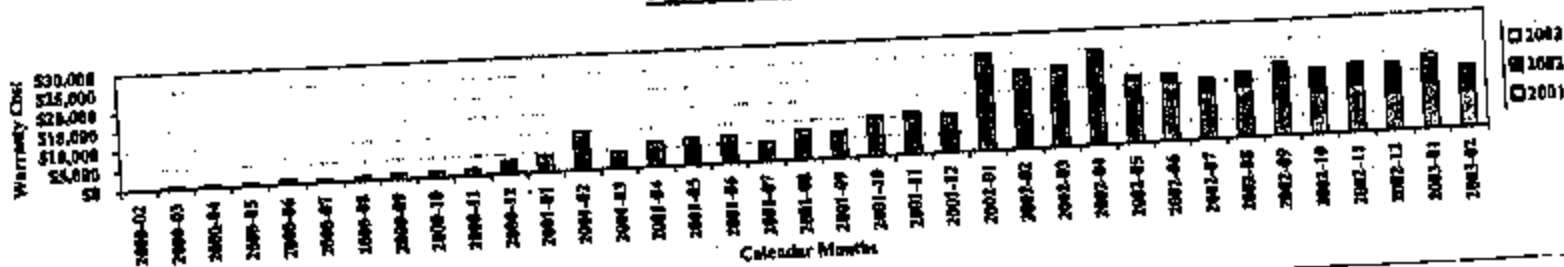
F-Series over 2500# GVW Diesel 3-MIS



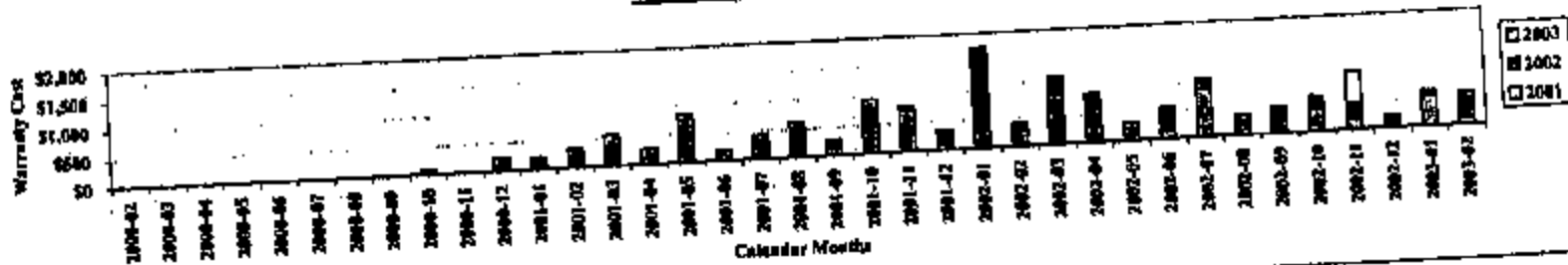
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Engine Mounts
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-03

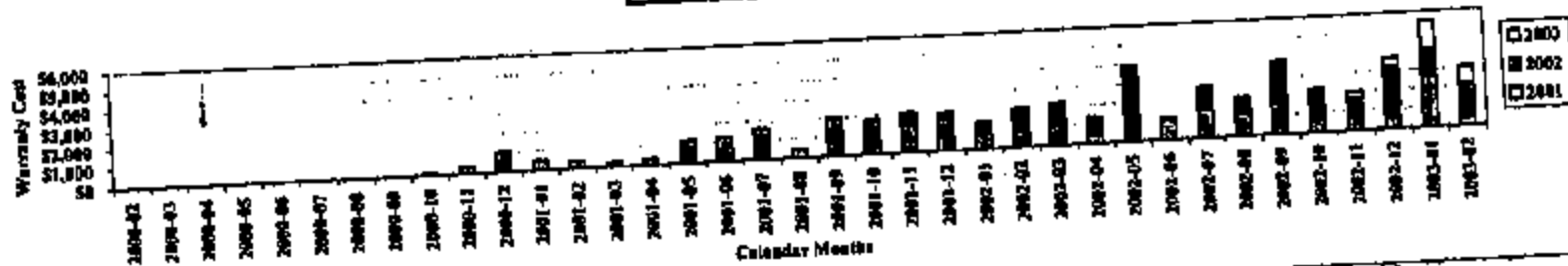
F-Series under 9500 GVW



F-Series over 9500 GVW Gas



F-Series over 9500 GVW Diesel

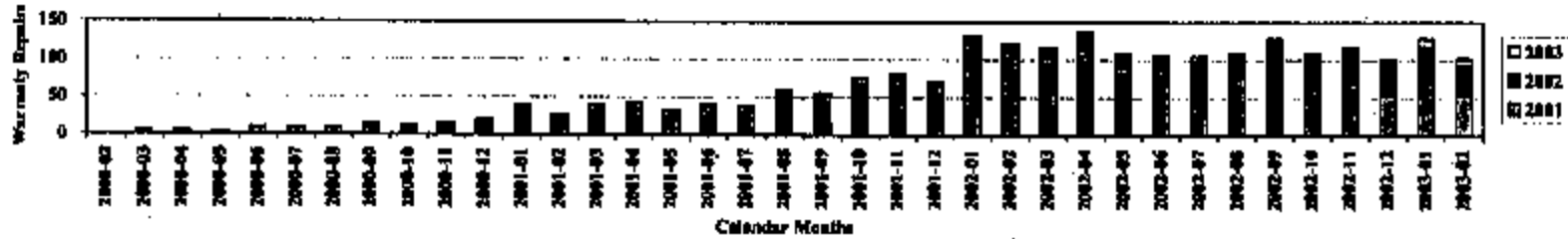


F-Series under 9500 GVW

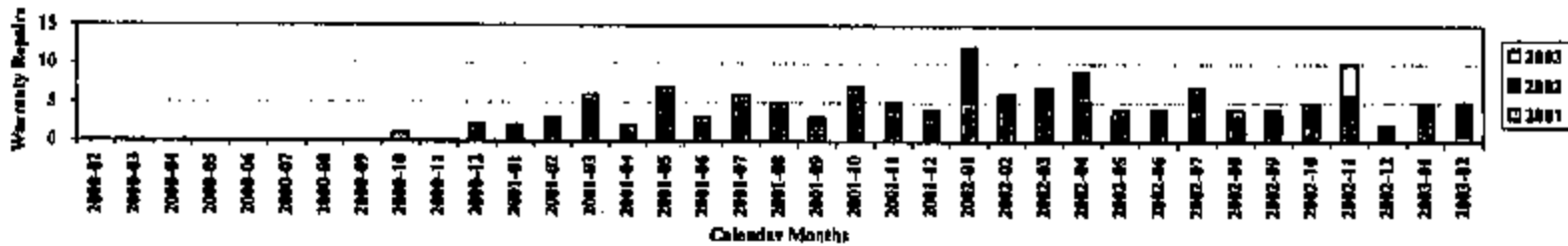
PERC-044 18928

Engine Mounts
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03

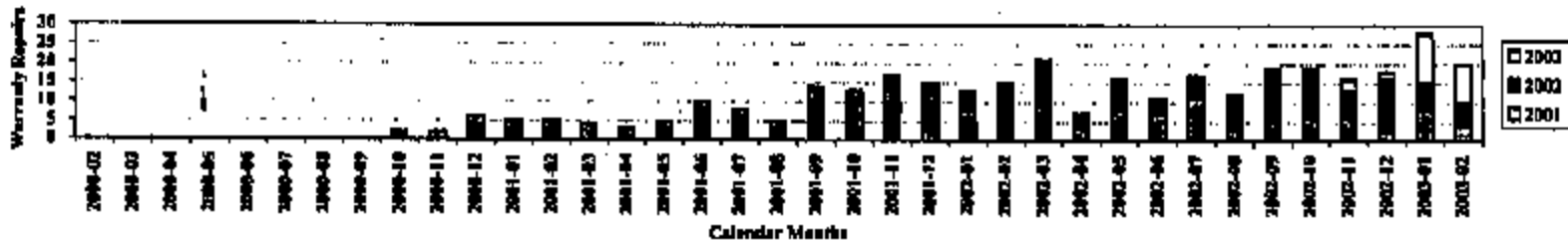
F-Series under 6500# GVW



F-Series over 6500# GVW Gas



F-Series over 6500# GVW Diesel



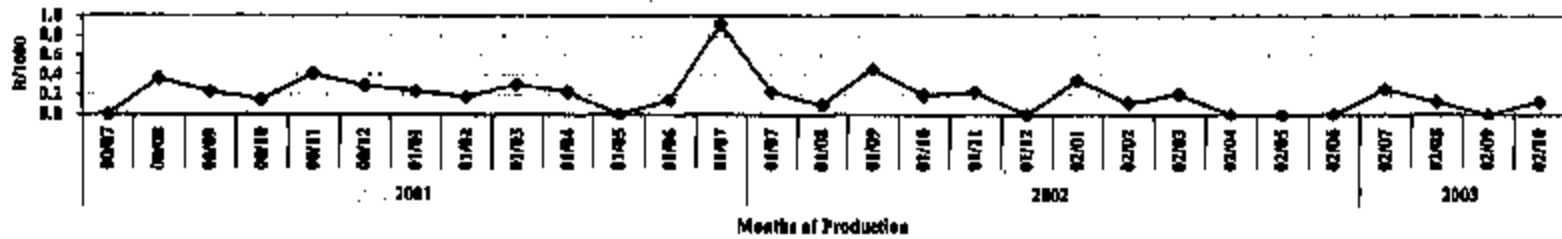
F-Series under 6500# GVW 3-MIS

PE03-044 19027

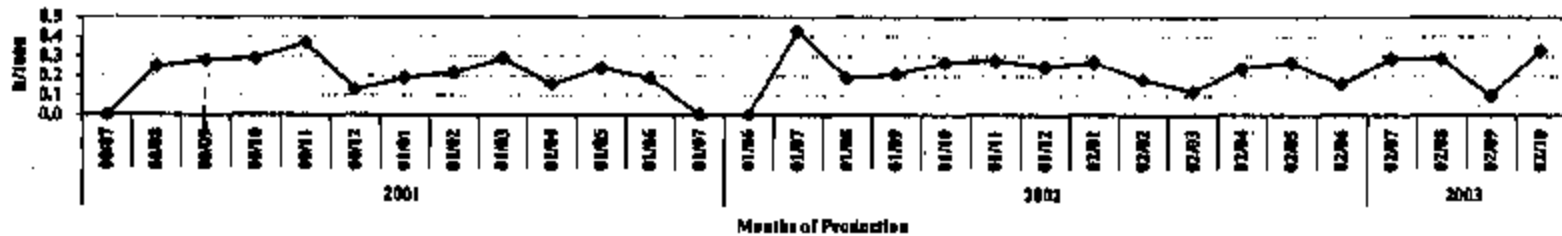
Engine Mounts
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03



P-Series over 8500 GVW Gas 3-MIS



P-Series over 8500 GVW Diesel 3-MIS

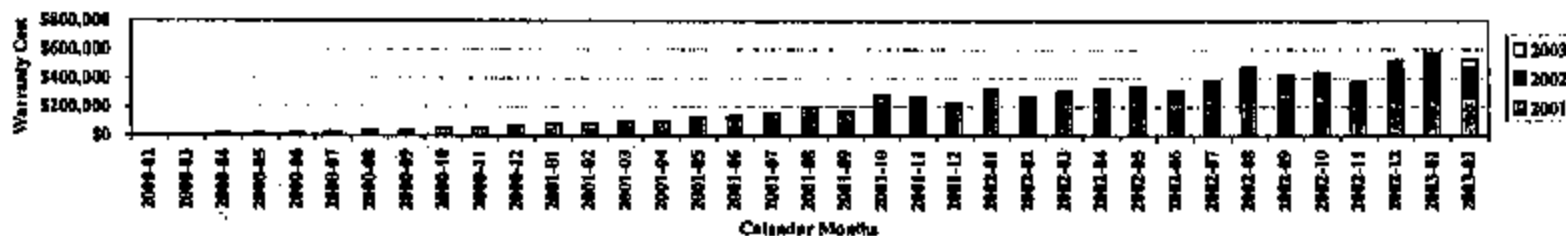


FIGS-044 18928

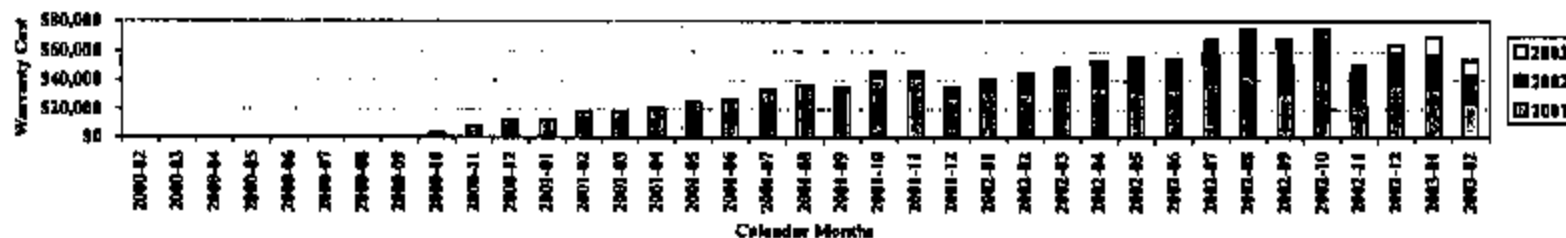
Powertrain Control/Calibration

All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-'03

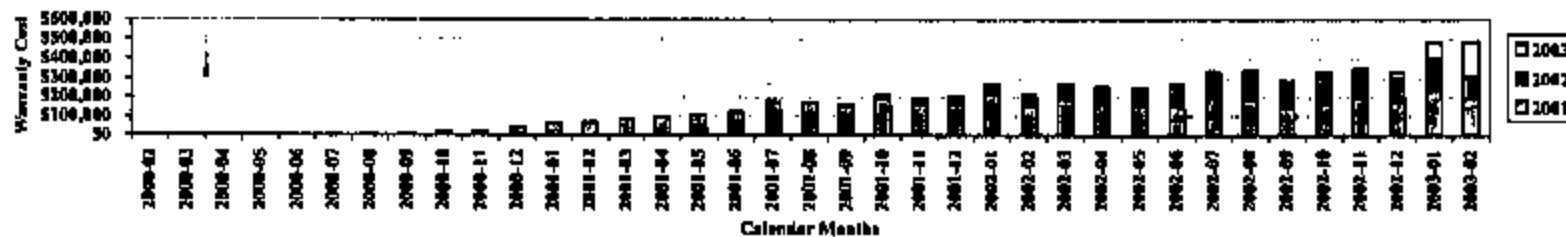
F-Series under 8500# GVW



F-Series over 8500# GVW Gas



F-Series over 8500# GVW Diesel



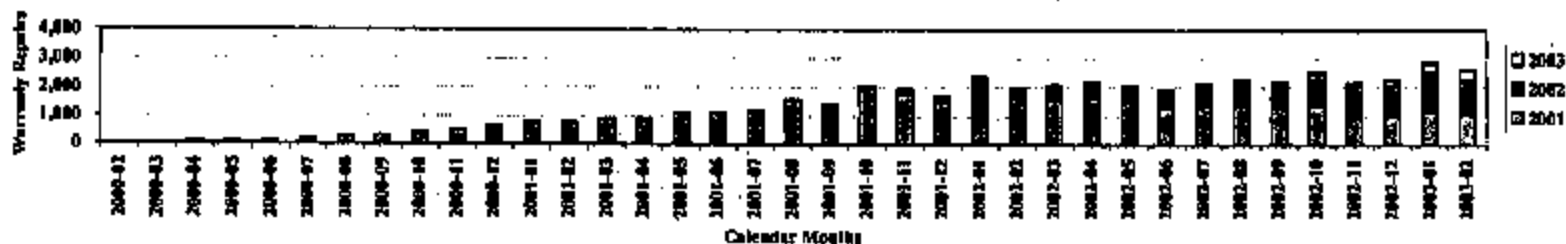
F-Series under 8500# GVW

PER-044 19828

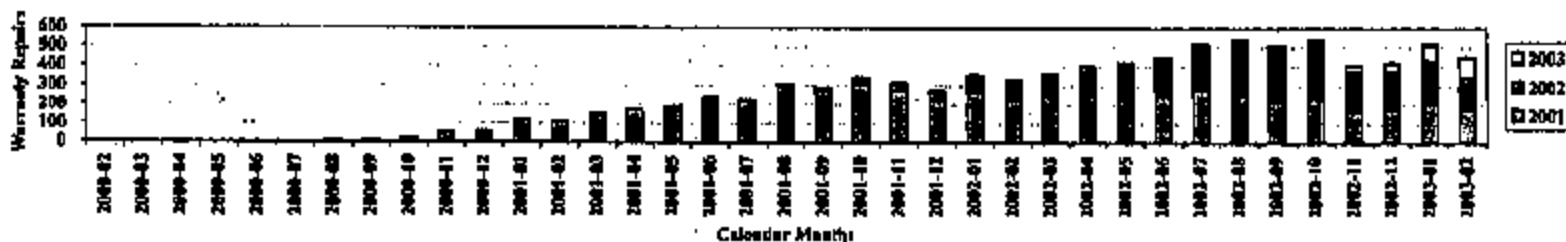
Powertrain Control/Calibration

All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 1-28-03

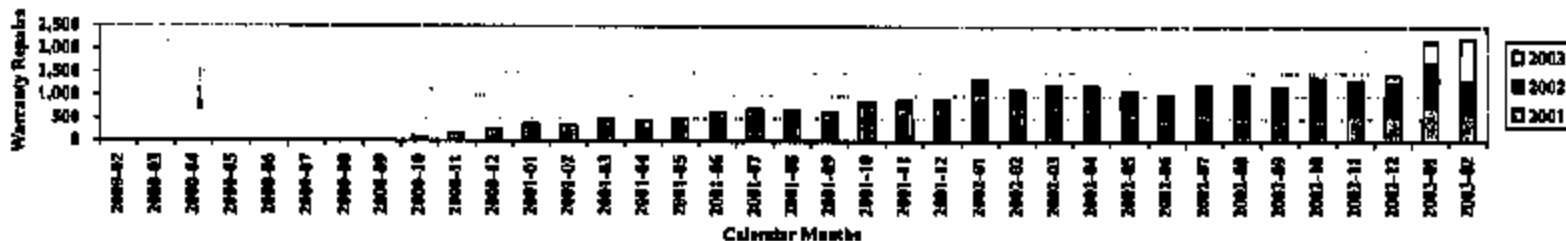
F-Series under 6500# GVW



F-Series over 6500# GVW Gas



F-Series over 6500# GVW Diesel



F-Series under 6500# GVW 3-MIS

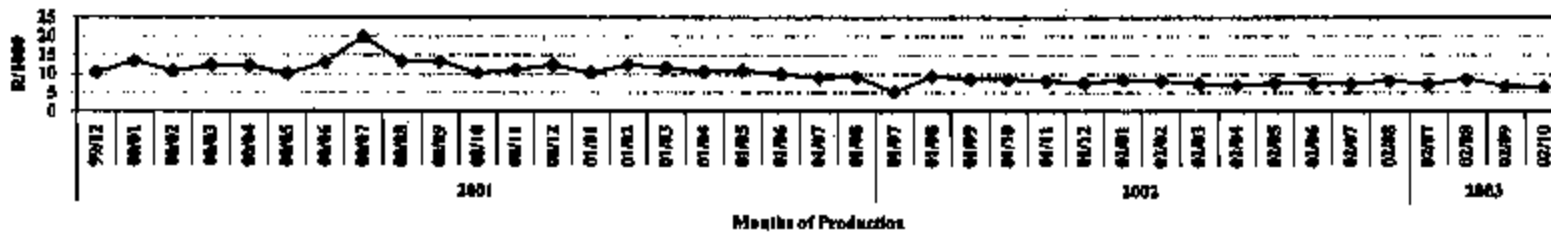
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Powertrain Control/Calibration

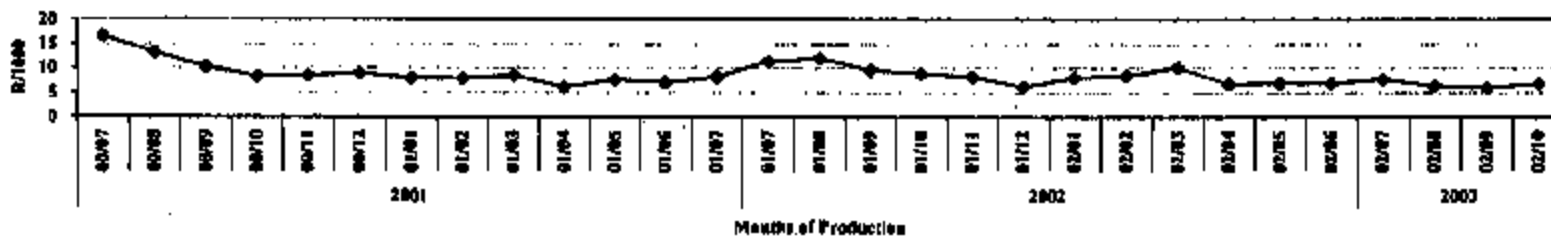
All U.S. sold Vehicles

Bumper to Bumper Warranty

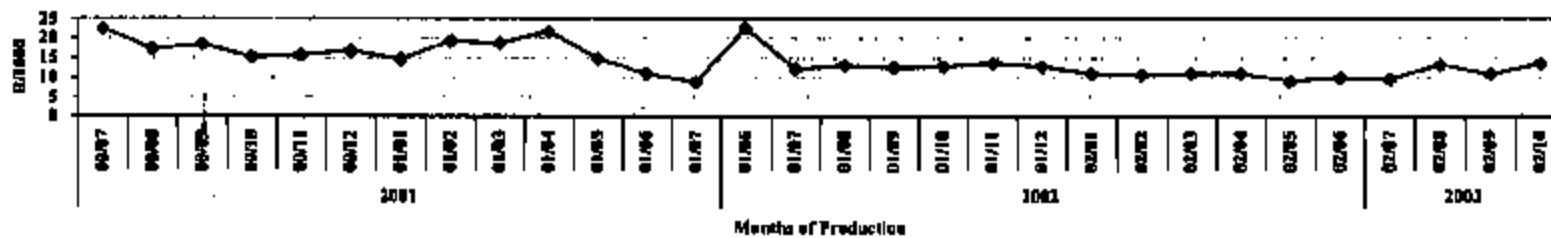
AWS c/n 2-28-03



F-Series over 1500# GVW Gas 3-M16



F-Series over 8500# GVW Diesel 3-M19

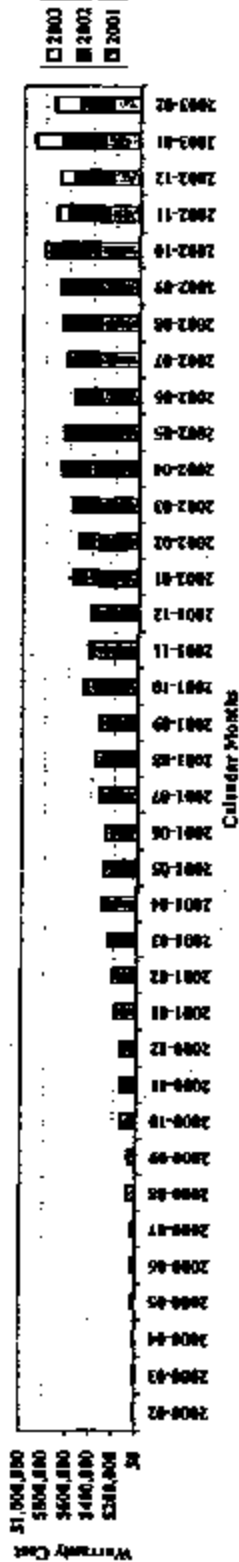


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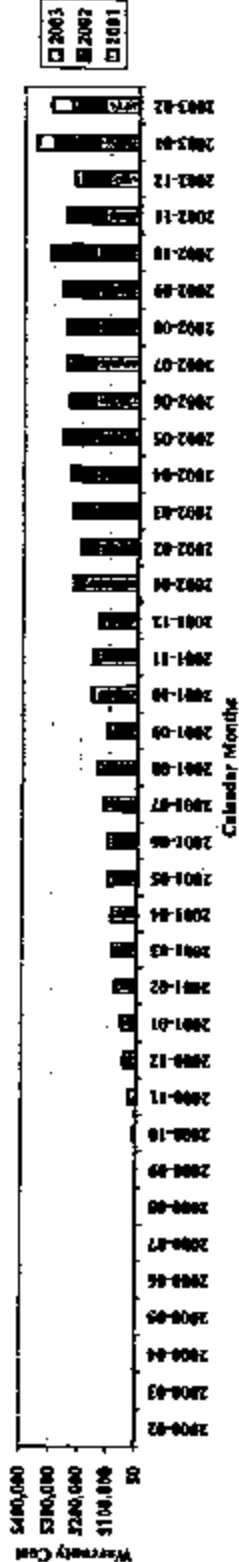
Driveline

All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS #/s 2-24-03

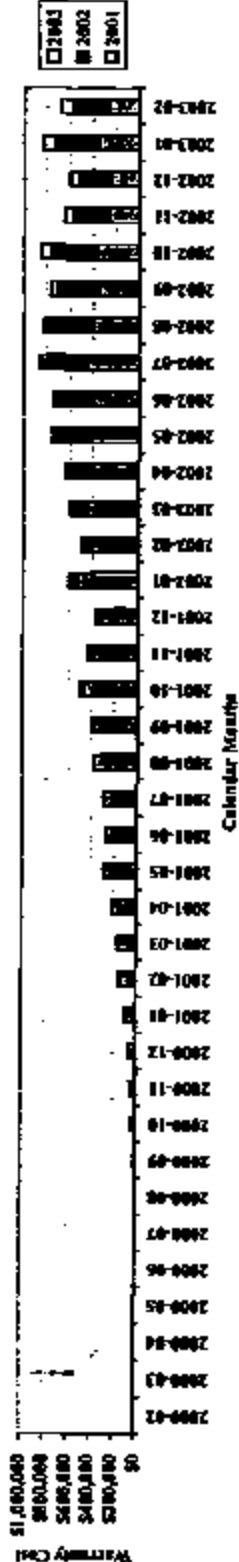
F-Series under \$500K GVW



F-Series over \$500K GVW Gas



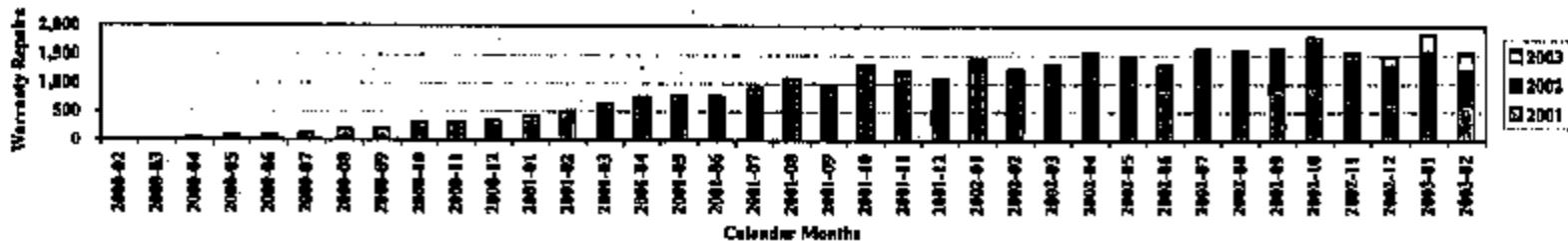
F-Series over \$500K GVW Diesel



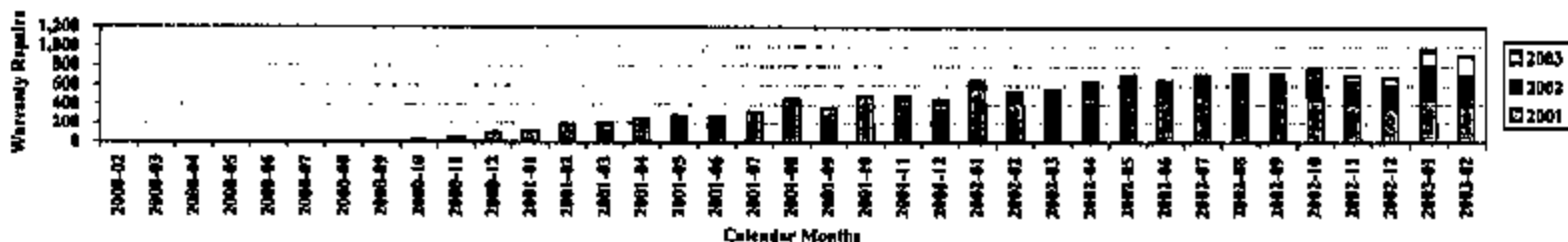
F-Series under \$500K GVW

Driveline
All U.S. mid Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-03

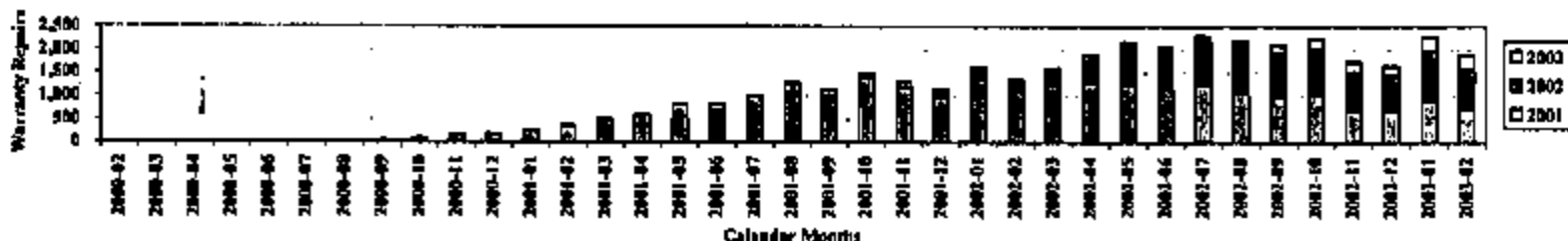
F-Series under 3500# GVW



F-Series over 3500# GVW Gas



F-Series over 3500# GVW Diesel



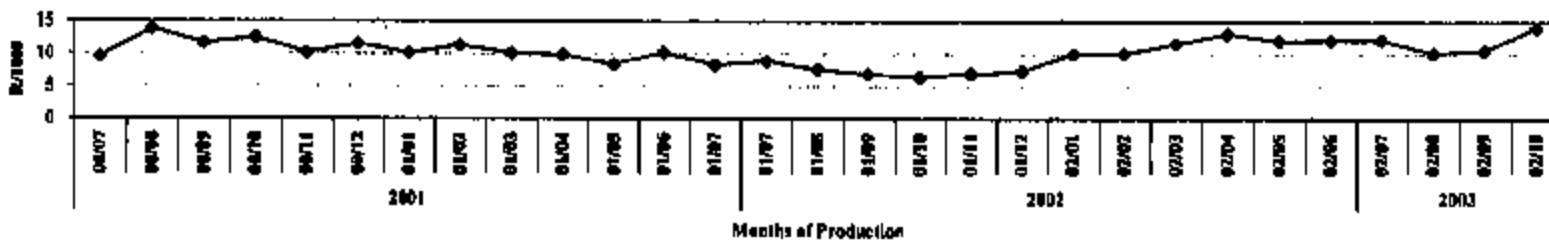
F-Series under 3500# GVW 3-MIS

FE03-014 10/03

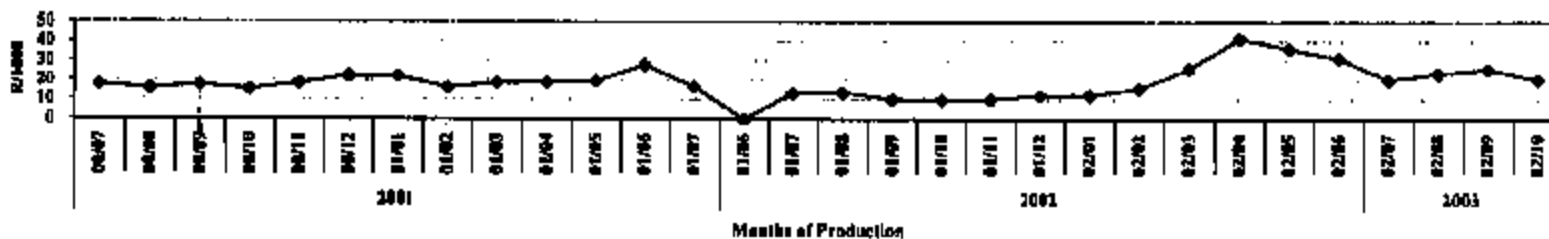
Driveline
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/a 2-28-03



F-Series over 8500# GVW Gas 3-M18

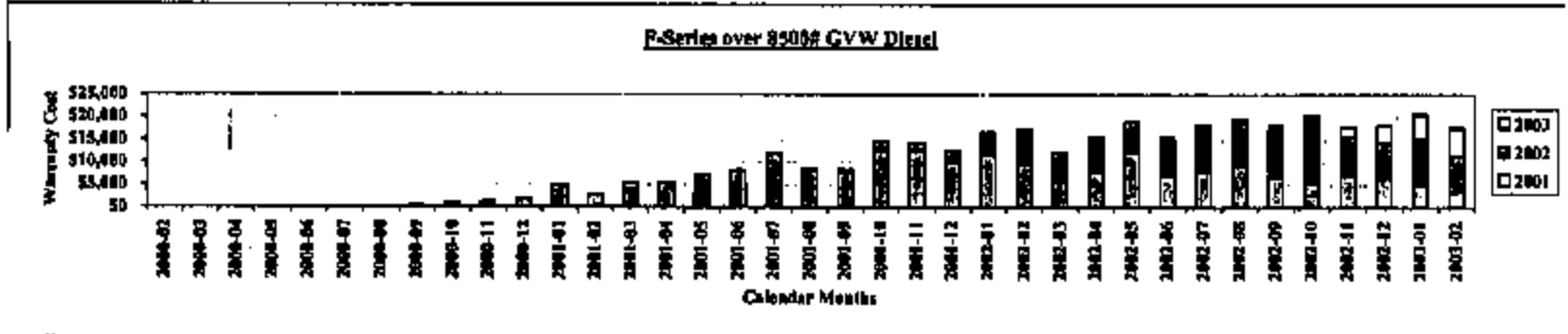
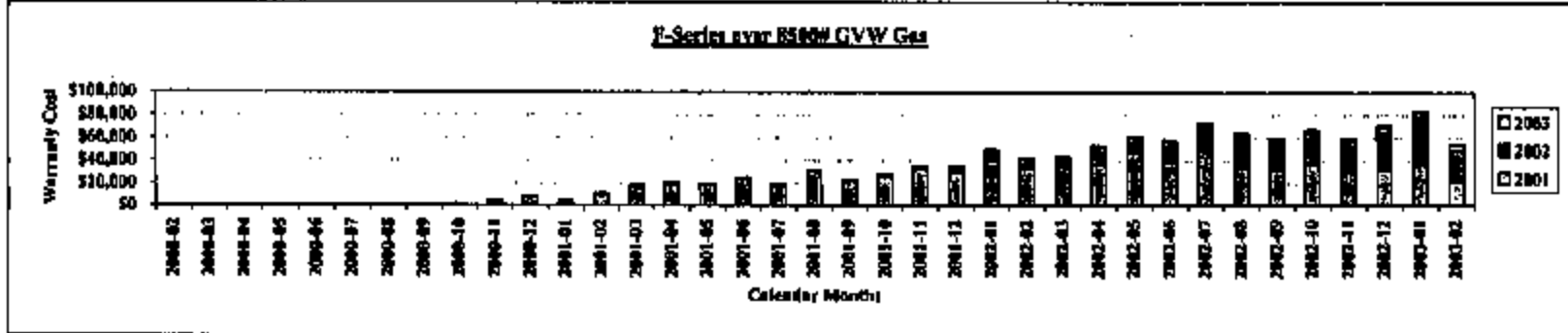
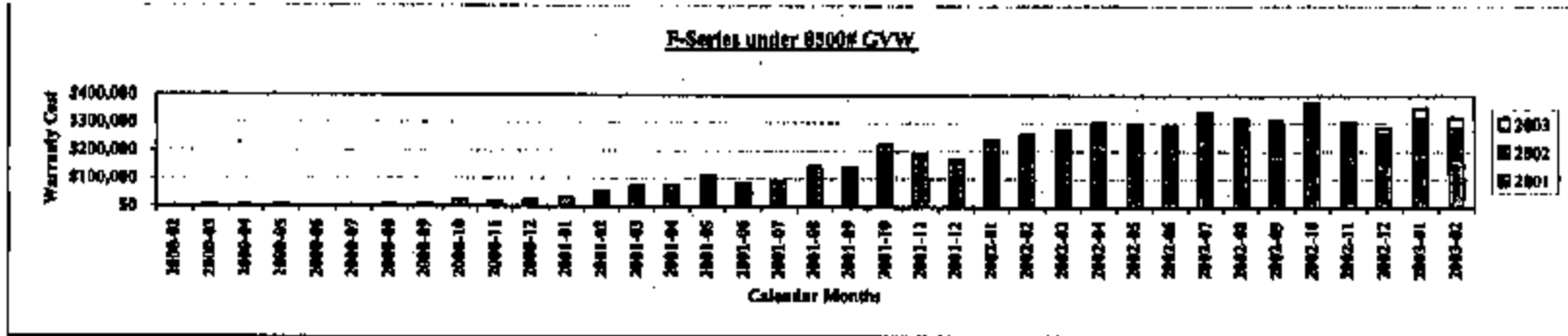


F-Series over 8500# GVW Diesel 3-M18



PERO-044 10034

Exhaust Systems
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS e/o 2-28-'03

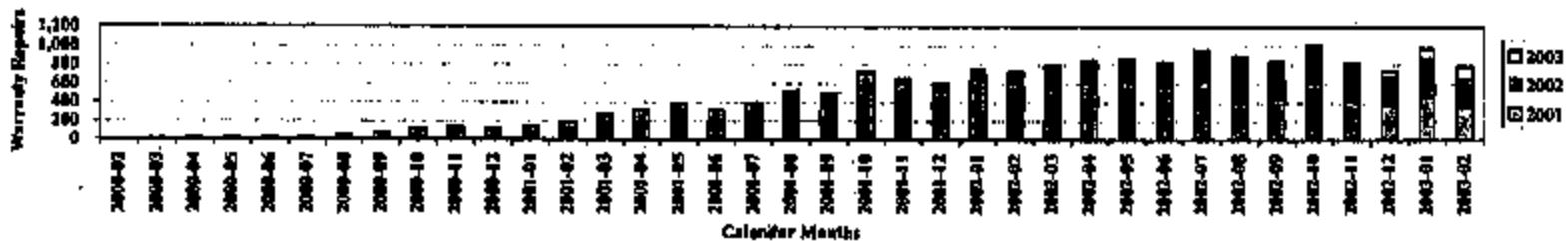


PER3-044 10/03

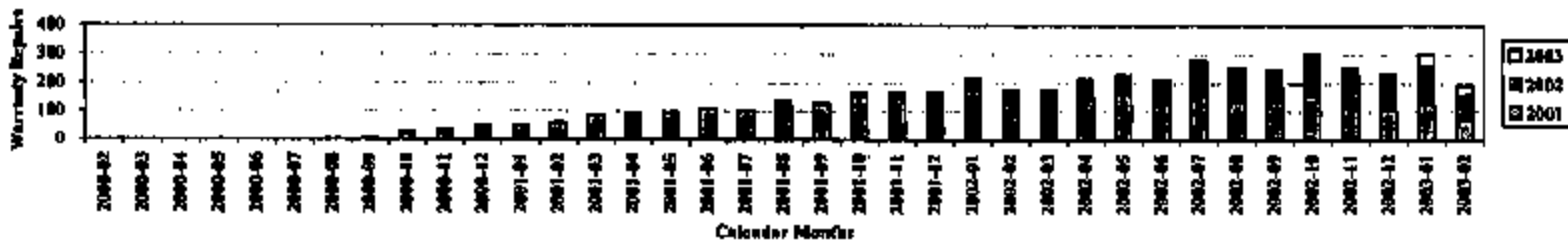
F-Series under 8500# GVW

Exhaust Systems
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-'03

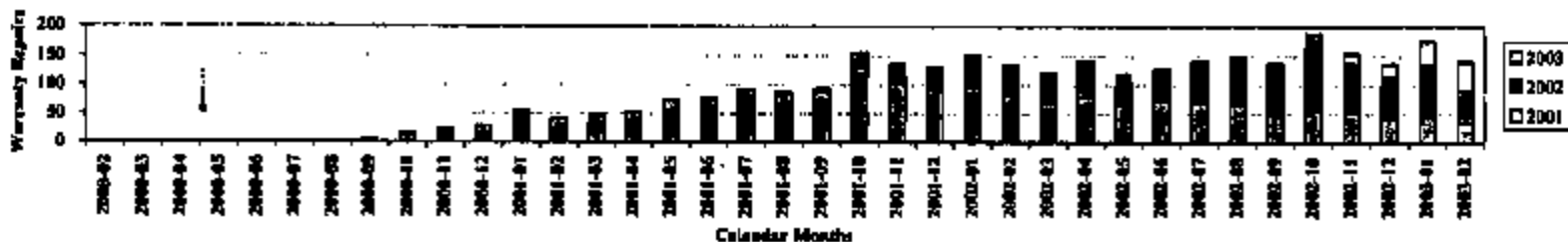
F-Series under 8500# GVW



F-Series over 8500# GVW Gas



F-Series over 8500# GVW Diesel



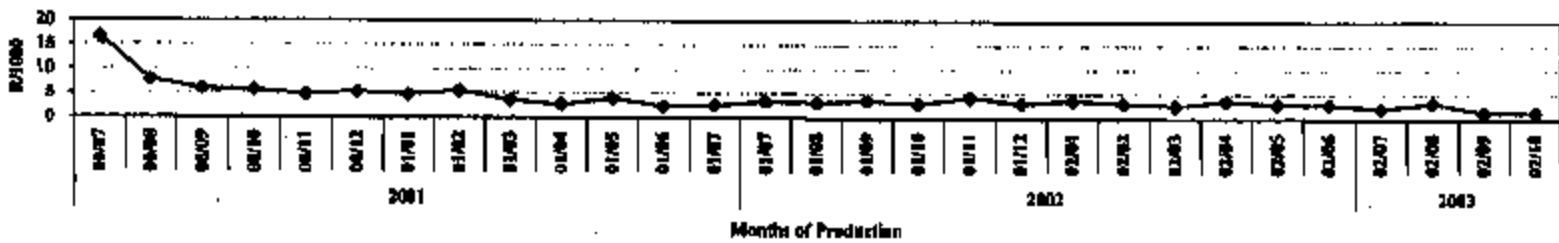
F-Series under 8500# GVW 3-MIS

PER0-014 12/28/03

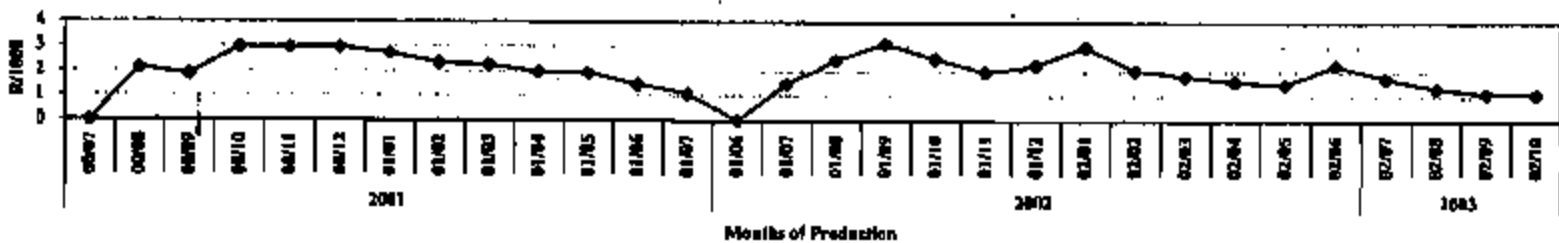
Exhaust Systems
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03



F-Series over 8500# GVW Gal 3-MIS

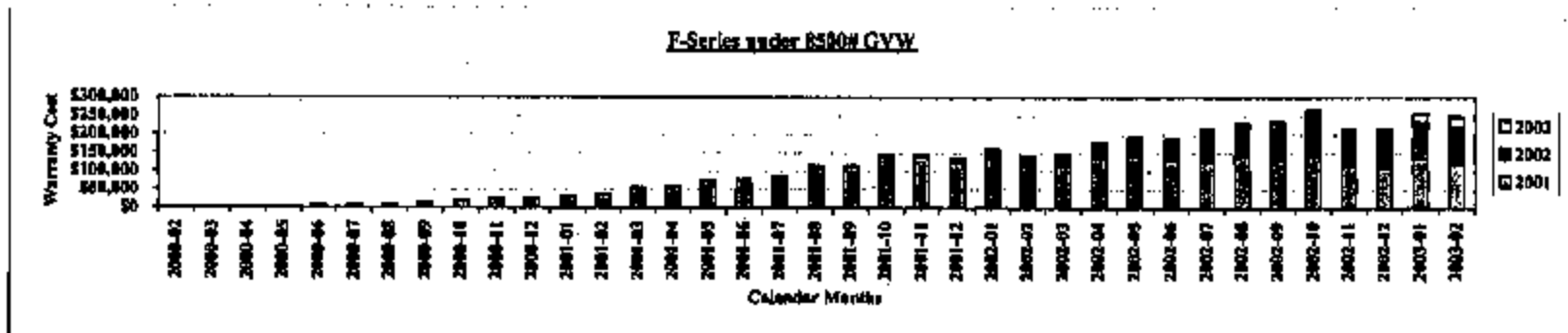


F-Series over 8500# GVW Diesel 3-MIS

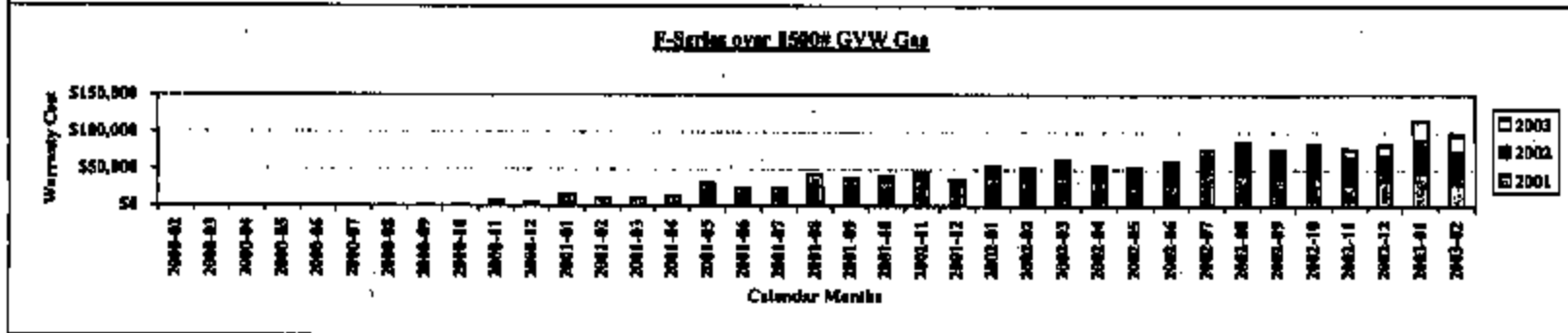


Fuel Systems
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03

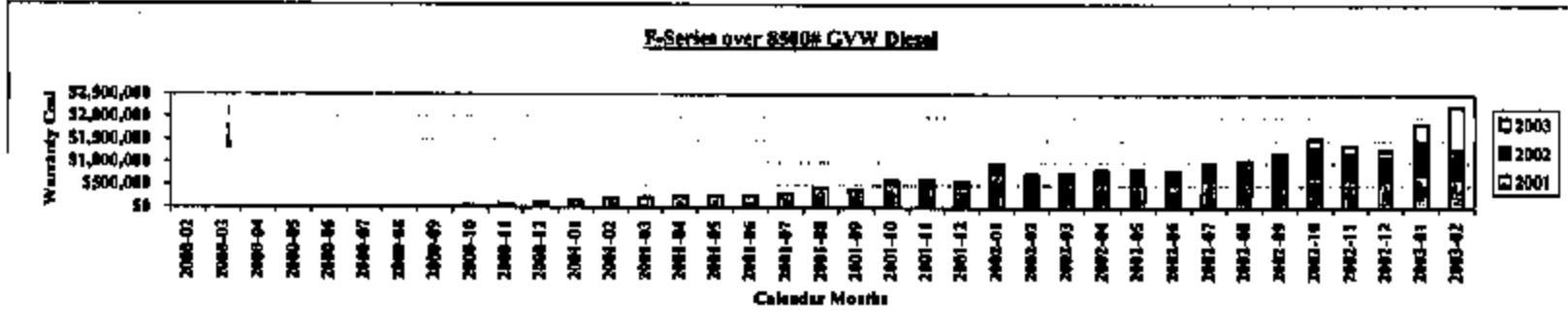
F-Series under 8500# GVW



F-Series over 1500# GVW Gas



F-Series over 8500# GVW Diesel



F-Series under 8500# GVW

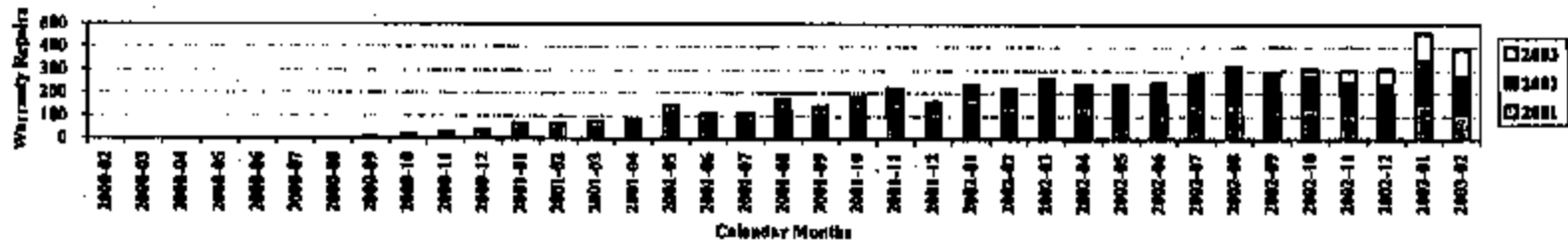
PERC-014 12534

Fuel Systems
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-'03

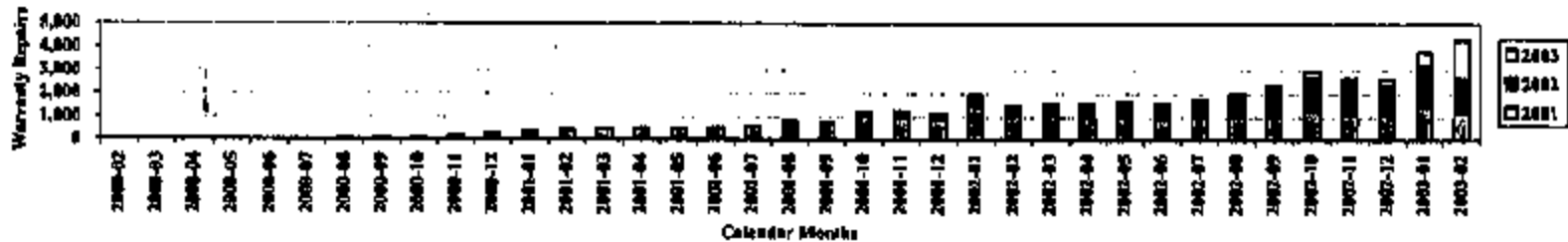
F-Series under 8500# GVW



F-Series over 8500# GVW Gas



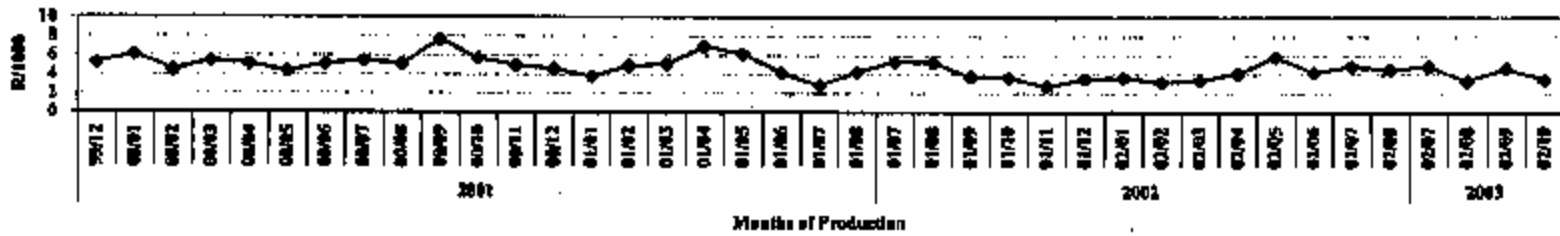
F-Series over 8500# GVW Diesel



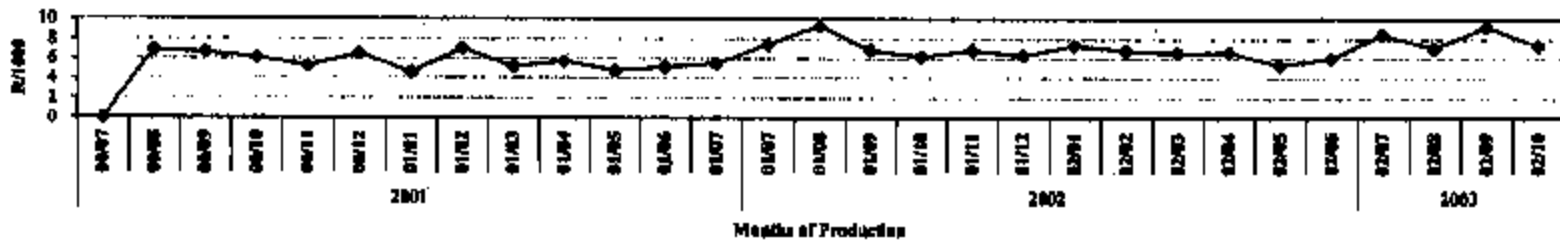
F-Series under 8500# GVW 2-MIS

PERJ-014 18038

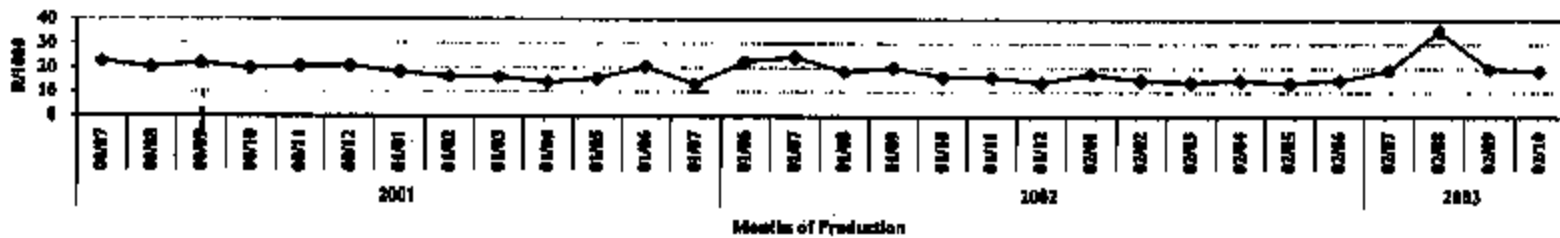
Fuel Systems
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-03



F-Series over 8500# GVW Gas 3-MIS

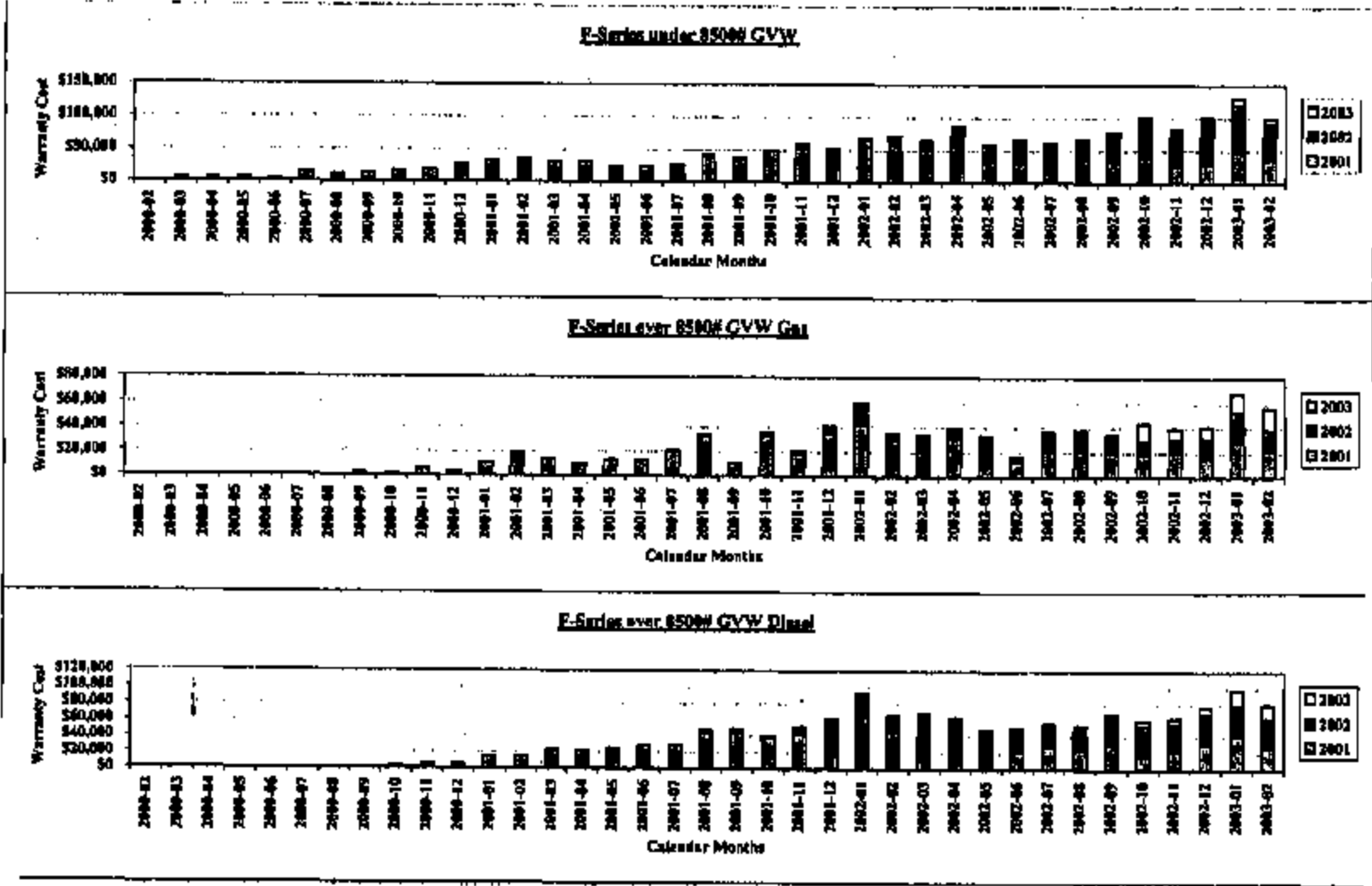


F-Series over 8500# GVW Diesel 3-MIS



PER3-04 105540

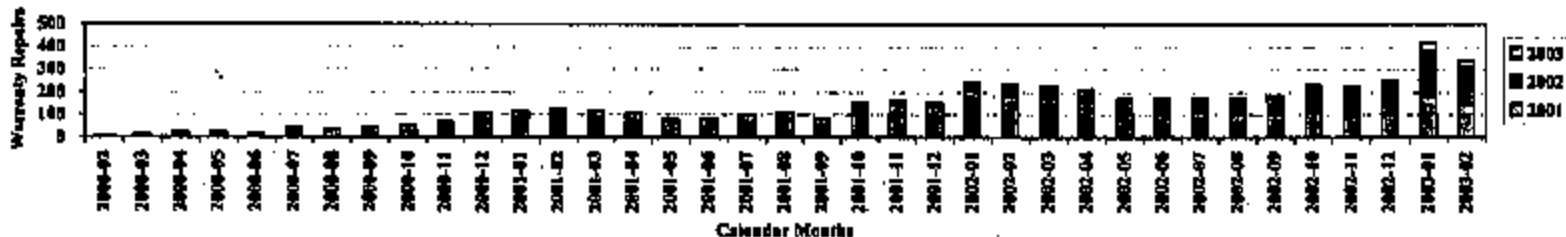
Transfer Case
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-'03



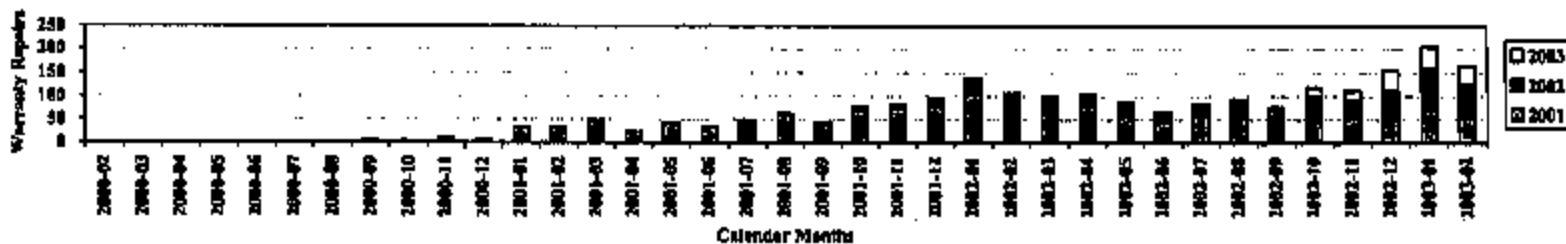
PERG-044 10/01

Transfer Case
 All U.S. sold Vehicles
 Bumper to Bumper Warranty
 AWS c/o 2-28-03

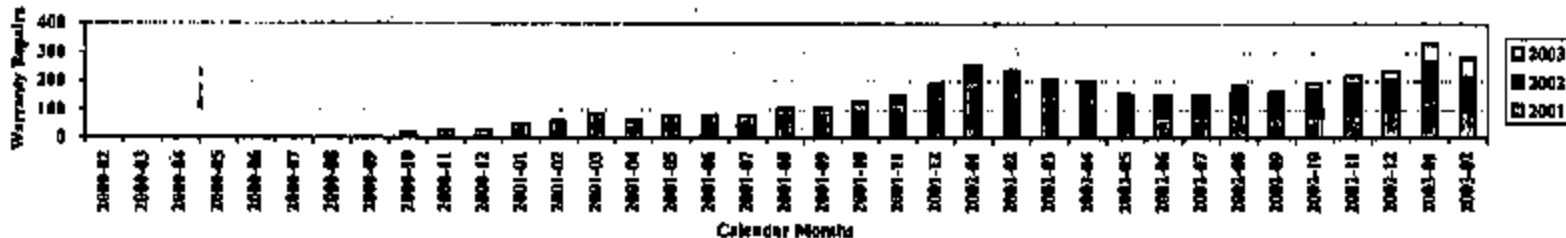
K-Series under 6500# GVW



F-Series over 1500# GVW Gas



F-Series over 6500# GVW Diesel



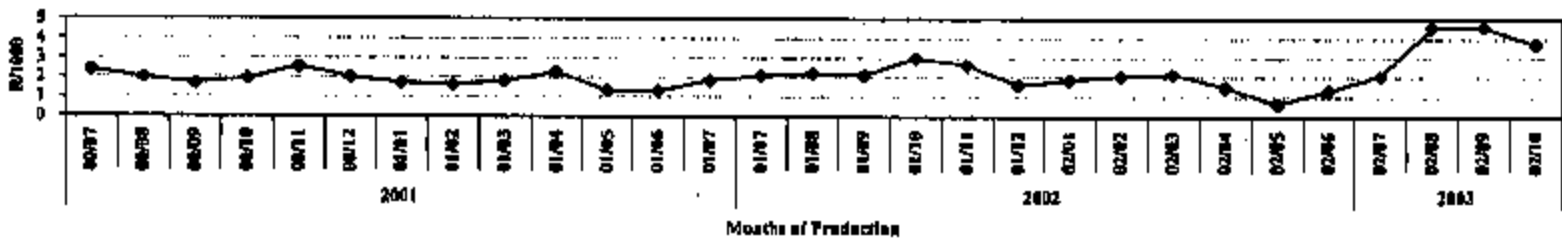
F-Series under 6500# GVW 3-MTR

PER3-044 189412

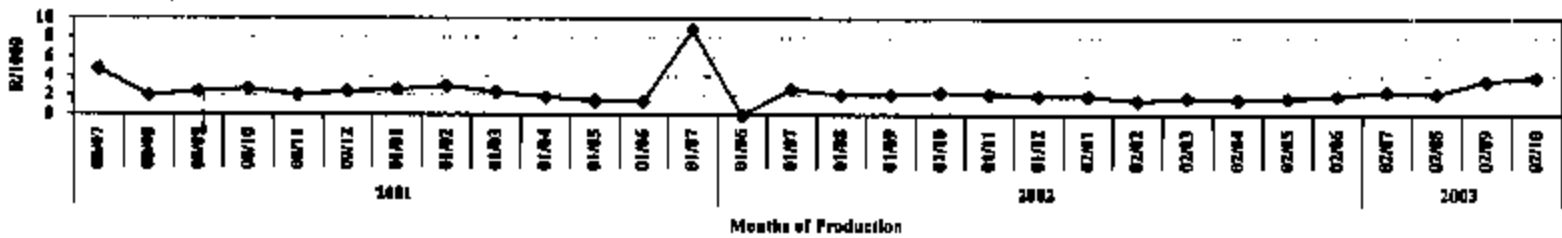
Transfer Case
All U.S. sold Vehicles
Bumper to Bumper Warranty
AWS c/o 2-28-'03



F-Series over 3500# GVW Cab 3-MIS



F-Series over 3500# GVW Disc 3-MIS



PER3-004 10043

EE - ACCELERATOR CONTROLS

EM - AIR INDUCTION

EA - FUEL SYSTEMS

EA - FUEL SYSTEMS

EA - FUEL SYSTEMS

EA - FUEL SYSTEMS

EA - FUEL SYSTEMS

EB - EBC/ENGINE DRIVEABILITY (CAPE)

EB - EBC/ENGINE DRIVEABILITY (CAPE)

EB - EBC/ENGINE DRIVEABILITY (CAPE)

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EE - TRANSFER CASE

EE - TRANSFER CASE

EE - TRANSFER CASE

EE - TRANSFER CASE

EE - TRANSFER CASE

EE - TRANSFER CASE

F5 - F150/250LDCR CAB

F5 - F150/250LDCR CAB

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2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2003 TV3 - W-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

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2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

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2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

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2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2001 TVN - R-M 4.6L SOHC EFI NA CIV3 G-NP

2003-02 0 \$1,001

2003-02 1 \$27

2003-02 3 \$247

2003-11 5 \$830

2003-12 6 \$738

2003-01 21 \$3,612

2003-02 30 \$6,257

2000-03 10 \$1,440

2000-04 20 \$3,821

2000-03 35 \$3,240

2000-04 41 \$4,304

2000-07 67 \$7,684

2000-01 90 \$12,227

2000-09 87 \$9,280

2000-10 160 \$18,074

2000-11 172 \$16,927

2000-13 185 \$20,247

2001-01 269 \$24,237

2001-02 265 \$23,344

2001-03 312 \$25,419

2001-04 339 \$31,376

2001-05 416 \$41,317

2001-06 352 \$40,957

2001-07 391 \$43,319

2001-08 386 \$43,145

2001-09 440 \$45,260

2001-10 640 \$69,024

2001-11 583 \$61,182

2001-12 474 \$52,114

2002-01 584 \$69,305

2002-02 323 \$32,909

2002-03 469 \$51,373

2002-04 301 \$65,251

2002-05 432 \$54,044

2002-06 310 \$43,196

2002-07 401 \$58,793

2002-08 392 \$38,231

2002-09 326 \$43,087

2002-10 380 \$33,247

2002-11 293 \$33,237

2003-12 260 \$36,124

2003-01 293 \$40,412

2003-02 242 \$28,482

2000-01 3 \$888

2000-01 3 \$108

2000-06 3 \$762

2000-07 6 \$1,770

2000-08 4 \$533

2000-09 7 \$2,636

