

EA02-027

FORD 8/5/03

LETTER TO ODI

APPENDIX A

5 BOXES

BOX 5 OF 5

PART 1 OF 4

Subject: Die adhesive inspection of p-88 sensor
Location: SFL microscope lab
Start: Mon 8/30/2002 9:30 AM
End: Mon 8/30/2002 10:30 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Akolkar, Shrikant (S.V.); Freeland, Mark (M.); Maurer, James (J.B.)

Subject: Review the DPFE interface ckt
Location: SRL/ECC 2AG06

Start: Tue 10/8/2002 10:00 AM
End: Tue 10/8/2002 12:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Allea, Sheran (S.A.); Kotwicki, Allan (A.J.)
Optional Attendees: Frestland, Mark (M.)

Hi Al,
Hope we could get-together tomorrow to review and decide on exactly what we need to have.

Thanks
Regards
-Sheran

Subject: Discussion on protection cks
Location: Mark's office

Start: Thu 9/12/2002 9:30 AM
End: Thu 9/12/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Alisa, Sheran (S.A.); Kotwicki, Allen (A.J.); Freeland, Mark (M.)

Importance: High

Hello Al, Mark

I received some of the Internals of the ASIC (clear print). Maybe we should go through it as there is the usual clamp on the Vout, which helps in the overshoot issue.
As discussed yesterday, we will also be putting together a prototype for testing.

Regards
-Sheran

Subject: Return Parts Analysis
Location: Mark's Desk

Start: Mon 3/11/2002 12:00 PM
End: Mon 3/11/2002 1:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Awad, Mahmoud (M.I.); Freeland, Mark (M.); Salhieh, Loay (L.)

Subject: Stu Evans DPFE Repeat Repairs
Location: POEE D138

Start: Thu 8/22/2002 10:00 AM
End: Thu 8/22/2002 11:00 AM
Show Time As: Tentative

Recurrence: {none}

Meeting Status: Not yet responded

Required Attendees: Bansek, Catherine (C.K.); Akins, Mary (M.); Gates, Freeman (F.C.); Johnson, Joe (J.H.);
Freeland, Mark (M.); Vroman, Dennis (D.A.); Duclou, Jeffrey (J.A.); Ogozaly, Jim (J.C.);
Maurer, James (J.B.)

—Informational—

Findings at Stu Evans 4.0L 2002 Moutaineer with DPFE replacement

ER02-027-G 0408

Subject: Kavlico Failure Analysis
Location: Sci Lab

Start: Thu 4/25/2002 1:00 PM
End: Thu 4/25/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Banek, Catherine (C.K.); Verner, Carol (C.J.); Freeland, Mark (M.)

Subject: Part review - 9J460
Location: 8SC / Warranty Parts return center - see attachment wprcmap
Start: Tue 8/18/2002 11:00 AM
End: Tue 8/18/2002 12:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Berry, Joseph (J.P.); Freeland, Mark (M.); Maurer, James (J.B.); Akina, Mary (M.)

Good morning Mark,

We will be reviewing approximately 25 EGR sensors. Any questions or concerns, please call me.

Thanks



Review
Instructions.doc



wprcmap.ppt



9177502_9J460.xls

ENG2-827-0 0418

TAG_NUM	VEH_MODEL_YEAR	QUANTITY	VEH_LINE_DESC	REPAIR_DATE	RO_NUM	RO_REPAIR_NUM	VIN
0114745786	2002	1	EXPLORER 4X2	30-JAN-02	621427	A	1FMZU82E92ZB12884
0114754275	2002	1	EXPLORER 4X4	31-JAN-02	10785	53	1FMZU73E02ZA23834
0114758280	2002	1	EXPLORER 4X4	01-FEB-02	51996	A	1FMZU73E82ZA44088
0114781127	2002	1	EXPLORER 4X2	18-JAN-02	35812	02	1FMZU87E02UB84721
0114771510	2002	1	EXPLORER 4X4	01-FEB-02	78589	51	1FMDU76W72ZA86079
0114772125	2002	1	EXPLORER 4X2	30-JAN-02	18993	51	1FMZU82E82UA48172
0114775886	2002	1	EXPLORER 4X2	02-FEB-02	388116	A	1FMZU87E72UB76864
0115122187	2002	1	EXPLORER 4X2	11-FEB-02	39508	51	1FMZU64E92UA20615
0115128881	2002	1	EXPLORER 4X4	11-FEB-02	341380	A	1FMZU77E52UB31061
0115129194	2002	1	EXPLORER 4X4	09-FEB-02	61877	01	1FMDU74E82ZA01332
0115140347	2002	1	EXPLORER 4X4	07-FEB-02	188966	02	1FMZU74E72UA32512
0115140979	2002	1	EXPLORER 4X2	08-FEB-02	288816	A	1FMZU63W92ZA82585
0115148880	2002	1	EXPLORER 4X4	11-FEB-02	144810	A	1FMZU73E32UA23586
0115158239	2002	1	EXPLORER 4X2	08-FEB-02	248532	01	1FMZU63E32UA34317
0115158160	2002	1	EXPLORER 4X4	08-FEB-02	44185	51	1FMZU72E32UA34850
0115158887	2002	1	EXPLORER 4X2	14-JAN-02	91308	51	1FMZU62E52UA34739
0115523874	2002	1	EXPLORER 4X2	07-FEB-02	120827	01	1FMZU62E72UA20488
0115538889	2002	1	EXPLORER 4X2	18-FEB-02	298836	A	1FMZU83E52UA22105
0115544549	2002	1	EXPLORER 4X2	16-FEB-02	282217	A	1FMZU62E32ZA52840
0115548339	2002	1	EXPLORER 4X2	15-FEB-02	182211	A	1FMDU65W52ZA53017
0115547358	2002	1	EXPLORER 4X2	11-FEB-02	72825	04	1FMZU62E82UA63118
0115558205	2002	1	EXPLORER 4X2	07-FEB-02	181849	B	1FMZU62E42ZA54242
0115558007	2002	1	EXPLORER 4X4	16-FEB-02	177532	01	1FMDU74W92UA64462
0115558020	2002	1	EXPLORER 4X4	15-FEB-02	238942	A	1FMZU72E02UA84463
0115558548	2002	1	EXPLORER 4X2	16-FEB-02	282280	A	1FMZU62E32ZA54510
0115938801	2002	1	EXPLORER 4X4	23-FEB-02	343406	A	1FMZU77E42UB30506
0115948032	2002	1	EXPLORER 4X4	22-FEB-02	528806	A	1FMZU72E72ZA31222
0115948442	2002	1	EXPLORER 4X4	21-FEB-02	140086	01	1FMZU73E52UA81449
0115951878	2002	1	EXPLORER 4X4	22-FEB-02	43978	51	1FMDU76E82UA21830
0115952317	2002	1	EXPLORER 4X4	21-FEB-02	125414	01	1FMZU73E72UA31877
0115954158	2002	1	EXPLORER 4X2	23-FEB-02	292813	A	1FMZU63E02ZA32074
0115958712	2002	1	EXPLORER 4X4	21-FEB-02	62816	C	1FMZU75W52ZA52384
0115962487	2002	1	EXPLORER 4X4	18-FEB-02	92882	52	1FMZU74E62ZA52972
0115987346	2002	1	EXPLORER 4X4	21-FEB-02	20082	52	1FMZU73E92ZA43404
0115973436	2002	1	EXPLORER 4X4	22-FEB-02	24800	01	1FMZU73E52ZA04086

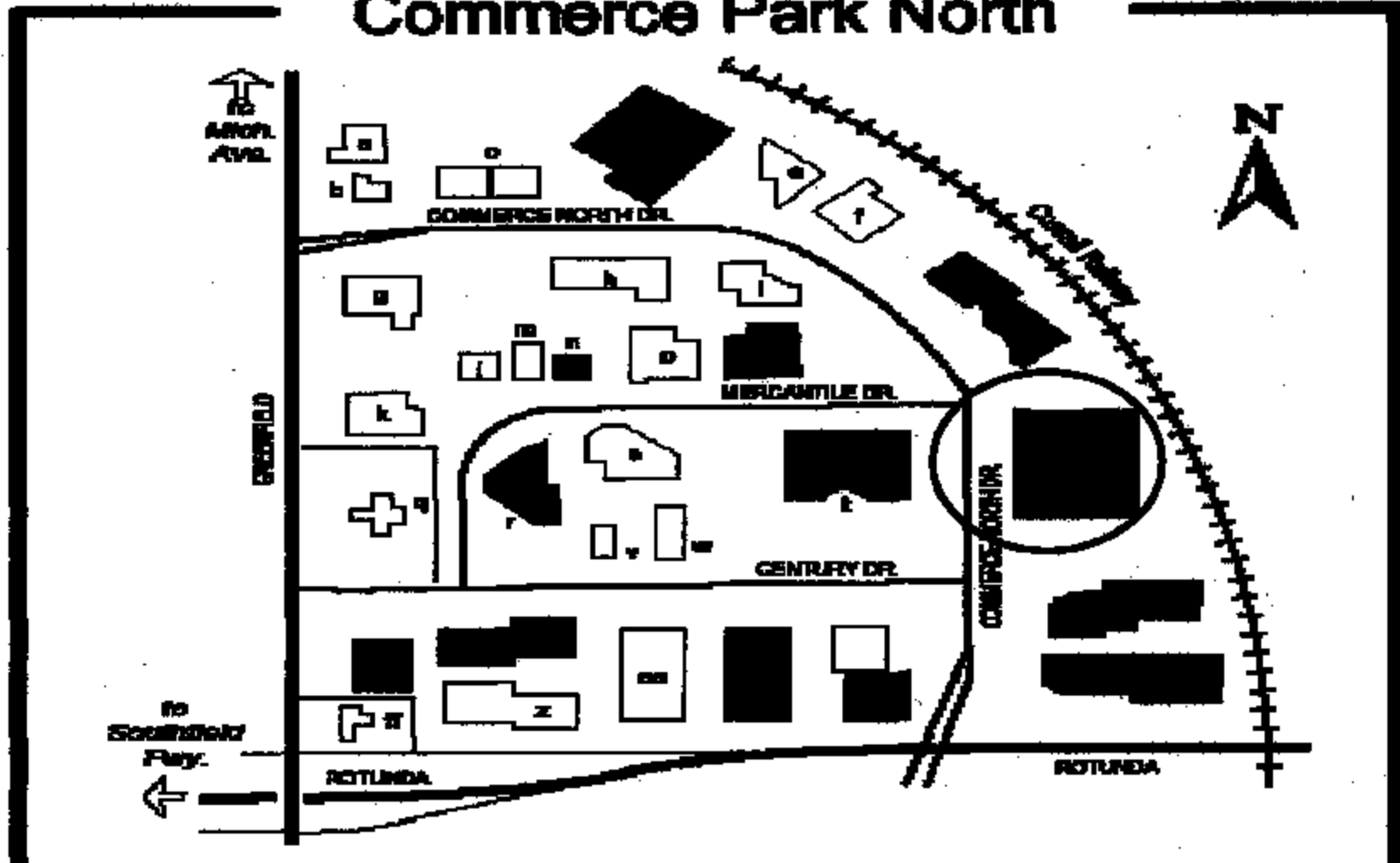
ASSEM_PLANT	MILAGE	VEH_PROD_DATE	WARRANTY_START_DATE	CONCERN_CODE	CAUSAL_CODE
STLOU	3516	18-AUG-01	22-SEP-01	D21	42
STLOU	27106	11-MAR-01	26-MAR-01	E29	28
STLOU	14299	03-MAY-01	11-JUL-01	E29	42
LOUIS	807	17-DEC-01	06-JAN-02	L63	
STLOU	7570	02-AUG-01	24-AUG-01	E29	42
LOUIS	22279	18-APR-01	12-JUN-01	E29	42
LOUIS	31	14-DEC-01	01-JAN-01	E29	42
LOUIS	30220	07-MAR-01	27-JUN-01	E29	42
LOUIS	7308	12-OCT-01	29-OCT-01	E29	42
STLOU	14802	05-MAR-01	28-APR-01	E29	42
LOUIS	8307	02-APR-01	27-APR-01	E29	28
STLOU	12481	24-MAY-01	07-JUN-01	E29	46
LOUIS	15524	08-MAR-01	10-APR-01	E29	28
LOUIS	17528	12-APR-01	18-MAY-01	E29	42
LOUIS	7400	29-MAR-01	03-MAY-01	E29	42
LOUIS	7275	29-MAR-01	16-JUN-01	D50	X1
LOUIS	10316	07-MAR-01	27-JUN-01	E29	42
LOUIS	8609	12-MAR-01	24-JUN-01	E29	42
STLOU	6066	02-MAY-01	25-OCT-01	E29	42
STLOU	9537	11-MAY-01	25-MAY-01	E29	42
LOUIS	16078	29-MAY-01	25-JUL-01	E29	42
STLOU	13507	03-MAY-01	30-JUN-01	E29	42
LOUIS	7844	08-AUG-01	10-SEP-01	E29	42
LOUIS	8691	02-JUN-01	09-AUG-01	E29	42
STLOU	6848	04-MAY-01	20-OCT-01	E29	42
LOUIS	3512	04-OCT-01	20-OCT-01	E29	42
STLOU	25674	29-MAR-01	25-JUN-01	D41	42
LOUIS	10957	23-JUL-01	27-JUL-01	D13	42
LOUIS	15558	28-MAR-01	08-APR-01	E29	42
LOUIS	13338	03-APR-01	20-JUN-01	E29	42
STLOU	14430	30-MAR-01	12-MAY-01	E29	42
STLOU	18541	15-MAY-01	27-JUN-01	E29	42
STLOU	9281	09-MAY-01	30-JUN-01	E29	42
STLOU	18640	20-APR-01	27-APR-01	E29	42
STLOU	10915	25-JAN-01	30-MAY-01	E29	42

TECH_COMMENTS

3519 42.KOEO,PASS,P0401.KOER,PASS. WARR. 481. VERIFY CONCERN. 12650D,DX1,D45,D81,D84. CODES QA,DD. REPROGRAM PROCESSOR
OUT OF RANGE EEC - (QUICK TEST) - DIAGNOSIS
14299 PFE SENSOR(8J480)-42 WDS DIAG/P0401/DCL DISPLAY-PASS/ROAD TEST &RECORD/PFE INTER TOO LOW/PINPT TEST/REPL PFE SENS
LEAK AT REAR AXLE SEAL. INSPECTED REAR AXLE FOUND RIGHT SIDE REAR AXLE BRNG. LOSE IN AXLE. BRNG. BORE OUT OF ROUND REP
LOW VOLTAGE EEC - (QUICK TEST) - DIAGNOSIS
PFE SENSOR EEC - (QUICK TEST) - DIAGNOSIS
31 CC42 12650D.2 DX1.1 D80.1 D81.5 D45.3 D8.3 1.5HR, EEC TEST P0401 DCL DISPLAY AND MONITOR PID DATA PINPOINT TEST AND REPLAC
CK ENGINE LIGHT ON EEC - (QUICK TEST) - DIAGNOSIS
EEC TEST, CODES P0401 P0402, PERFORM DCL DISPLAY PERFORMED RECORDER MONITOR TEST, DPFE RESPONDS TO COMMANDS BUT ST/
TECH VERIFIED CONCERN-PULLED CODE P0401-TECH TRACED SYSTEM -FOUND DPFE REFERENCE OUT OF RANGE-REPLACE. TECH REPLA
TECH INSPECTED AND VERIFIED CONCERN. REMOVED AND REPLACED DPFE SENSOR. ALL OK AT THIS TIME
PERFORM WDS TESTS ON VEH REPLACE DPFE AND RETEST
WDS, PINPOINT TEST, REPLACE DPFE SENSOR-OPEN, RETEST
1 EEC TEST FOUND CODE P0401 RAN DCL DISPLAY AND RECORD PINPOIN TEST FOUND BAD DPFE REPLACED CLEARED CODES AND ROAD
SENSOR EEC - (QUICK TEST) - DIAGNOSIS
EEC TEST P0401 RECORDER MONITOR DPFE READING .08V PINPOINT ETS TREPLACE DPFE SENSOR RETEST P1000
CHECK EEC. TEST AND REPLACE DPFE SENSOR
9814 SYSTEM CHECK OUT PERFORM INSPECTION VERIFY CONC ERN PERFORM EEC TEST P0401 IN MEMORY AND HARD FAULT PERFORM
8088 C.42 W PERFORM EEC TEST P0401 MIL LIGHT ON PERFORM FUEL PRESSURE TEST 30 PSI NGS MONITOR ROAD TEST DPFE .9 VOLTE
9537 CASUAL PART NO. 8J480 COND. CODE 42 NGS START UP DIAG. PERFORMED EEC V DIAG KOEO- P1111 CONT-P0401 KOER-P1408. PER
WDS KOEO PASS MEM P0401 WDS DATA LOGGER ROAD TEST MONITOR AN D RECORD DPFE STAYS HIGH WITH EGR ON OR OFF PINPOINT
13508 8J480 CC 42 12650D 2,D45 .3,D80 .1,D9 2,MT15807,DX1 .1 EEC DIAGNOSIS- YKOE P1111 KOEC B1851,P0401 KOE R P1408 PID DISPLAY
CONDITION CODE 42 NGS CONNECTED EEC TESTED KOEO CONT MEMORY CODE P-0401 PID MONITOR TESTED DPFE SENSOR VOLTAGE A
8831 W DIAG. EEC SYSTEM CODE P1000-P0401,P1000 CHECK DCL AND ALL SENSORS READING NORMALLY. CLEAR CODE AND ROAD TEST
8849 CC 42 WARR MIL LIGHT ON EEC TEST KOEO PASS MEMORY P0401 CLEAR CODE KOER P1000 ROAD TEST DCL DISPLAY TO MONITOR-
REPLACED DPFE SENSOR
25674 42 12650D,DX1,D9,D45,D80,D81 1.5 8978-EEC TEST SYSTEM CODE P0401 HOOK UP NGS AND MONITOR SYSTEM DPFE AT 4.7 VOLTS P
TECH VERIFIED, PERFORMED PINPOINT TESTS, FOUND FAULTY DPFE SENSOR, REPLACED SENSOR, TESTED, ALL OK
PFE EEC - (QUICK TEST) - DIAGNOSIS
1 DIAGNOSED ELECTRONIC ENGINE CONTROL SYSTEM. DIAGNOSTIC CODES P1408 P0401 PERFORMED PINPOINT TESTS ON EGR SYSTEM
14432 CK ENGINE LIGHT ON, EEC TEST KOEO CODE P0401 PID MONITOR &RECORD , FOUND DPFE SENSOR OUT OF RANGE 1.8 VOLTS. REI
18541 PFE SENSOR(8J480)-42 WDS DIAG/P0401-402/DCL DISPLAY-PASS/ROAD TERECD/PFE INTER TOO HIGH & TOO LOW/PINPT TEST/RPI
DPFE SENSOR EEC - (QUICK TEST) - DIAGNOSIS
E29 EEC - (QUICK TEST) - DIAGNOSIS

PA_CODE	PHONE	PART_NUM	NAME	ENG_NUM
04820	854-872-7200	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
05843	858-271-4440	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02780	313-584-2250	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
05414	714-832-3322	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00034	410-286-0200	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00529	770-984-8801	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
01472	938-758-7781	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00829	884-585-3600	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
08880	617-770-0070	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
07851	850-366-5744	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
06558	206-454-2454	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
01813	773-776-7600	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02348	304-825-0431	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00898	919-487-1881	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
01305	215-845-8000	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
04920	305-234-2687	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
05828	682-327-3673	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
04824	407-851-1784	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02480	214-361-8100	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
04511	713-832-5085	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00183	706-885-2188	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
04511	713-832-5085	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
06801	888-831-0040	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02801		YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02490	214-381-8100	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
09480	800-728-4117	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
05539	908-822-4401	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
01908	513-248-1402	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
00460	770-393-1773	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
01221	608-388-3100	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02480	214-381-8100	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02780	313-584-2250	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
07757	707-421-3380	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
02694	248-843-7500	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD
03817	518-561-1030	YF1Z BJ460AC	SENSOR ASY	YF1E9J460AD

Commerce Park North



Warranty Parts Return Center-6 Sigma Bldg
15090 North Commerce Drive
Dearborn, Mi 48120

ESR2-27-0 0418



Subject: WPRC Part Pilot Program

Objective:

- Majority of WPRC pilot review will be concentrating on component analysis relating to customer concern and tech comments. If you plan to bench test any parts, please let us know prior to review.

Outcome:

- Confirmation of problem statement [if possible]
- Agreed timing for testing [one week]
- If testing doesn't identify root cause. 8D timing plan will be initiated by team
- Ford D&R Engineer to ensure completion of assignments
- Identify if additional parts are required
- Follow up reviews will be scheduled at this time [if required]

Note:

- D&R Ford Engineer are encouraged invite additional team members
- Warranty parts status to be reviewed at the PST meeting on a rotational basis

Subject: dpfe project
Location: mark's cube 1517 srl
Start: Thu 8/1/2002 3:00 PM
End: Thu 8/1/2002 4:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Bryant, Bruce (B.D.); Fraeland, Mark (M.)

we'll discuss the recent decisions re dpfe warranties/root cause analysis & impact on Mark's work

From: Bryant, Bruce (B.D.)
Sent: Wednesday, May 20, 2002 8:59 AM
To: Freedland, Mark (M.)
Subject: Accepted: Kevico dPFE Sensor 6 Sigma Project

Subject: Discuss DPFE sensor project
Location: 1517 SRL - Mark's cube
Start: Thu 5/16/2002 1:00 PM
End: Thu 5/16/2002 2:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Bryant, Bruce (B.D.); Freland, Mark (M.)

We'll discuss the project scope, timing, intended deliverables, affected organizations, additional support requirements, and anything else that comes up.

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #5, 2A108

Start: Fri 8/14/2002 3:00 PM
End: Fri 8/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO TO MARK FREELAND'S UNAVAILABILITY ON 8/10

Goal:

To discuss FRL needs for support from EESE blackbeats on powertrain-related projects

if there is a better meeting location to look at vehicles or equipment, please let me know.

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #5, 2A106

Start: Fri 6/14/2002 3:00 PM
End: Fri 6/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO TO MARK FREELAND'S UNAVAILABILITY ON 6/10

Goal:

To discuss FRL needs for support from EESE blackbelts on powertrain-related projects

If there is a better meeting location to look at vehicles or equipment, please let me know.

ER02-027-0 0421

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #5, 2A106

Start: Fri 8/14/2002 3:00 PM
End: Fri 8/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO MARK FREELAND'S UNAVAILABILITY ON 8/10

Goal:

To discuss FRL needs for support from EESE blackbelts on powertrain-related projects

If there is a better meeting location to look at vehicles or equipment, please let me know.

8102-027-0 0422

Subject: 1:1 W/GCD & Mark Freeland
Location: GCD's Office, 3822/SRL
Start: Fri 11/8/2002 1:00 PM
End: Fri 11/8/2002 2:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Davis, George (G.C.); Freeland, Mark (M.)

From: Tessari, Tina (T.M.) on behalf of Davis, George (G.C.)
Sent: Friday, September 20, 2002 10:35 AM
To: Koszewski, John (J.J.)
Cc: Freeland, Mark (M.); Wedlow, Janice (J.K.)
Subject: Declined: DPFE Redesign

George Davis will not be available at this time due to a conflicting (mandatory) meeting called by his Director, Graham Hoare, at the same time. If George needs to be present, please check his Outlook calendar and reschedule. Thank you.

ERG2-827-0 8424

Subject: DPFE
Location: J. Kozzawnik's Office, POEE

Start: Thu 8/22/2002 11:40 AM
End: Thu 8/22/2002 12:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Davis, George (G.C.); Kozzawnik, John (J.J.); Freedland, Mark (M.)

Subject: Updated: GCD August Department Meeting
Location: C/R 1127, SRL

Start: Wed 8/21/2002 4:00 PM
End: Wed 8/21/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Davis, George (G.G.); SRL Conf Room 1127 (50); Alger, Terry (T.F.); Balfish, John; Blobaum, Erica (E.); Bowles, Paul (P.D.); Chottiner, Jeffrey (J.E.); Chyo, Timothy (T.); Coulson, Gary (G.); Curtis, Eric; Dal, Wen (W.); Davis, George; Fan, Li (L.); Fretland, Mark; Fujii, Yuji; Gentile, Peter (P.H.); Han, Allen (Zhiyu); Hilditch, Jim (J.A.); Iyer, Claudia; Iyer, Vijay (V.); Jennings, Mark; Kenney, Tom; Kumer, Bhoginani (B.S.); Lee, Seung-Hoon (S.); Lee, Sodik (S.); Lalby, James (J.R.); Makkapati, Sathesh (S.); McCallum, James (J.W.); McGee, Jeff (J.M.); Munoz, Ruben (R.H.); Neal, Pamela (P.H.); Newman, Charles (C.E.); Pietron, Greg; Puchalsky, Christopher; Ramaniathan, Karthik (K.); Rogers, Matt; Rollinger, John; Schroder, Michael (M.); Szczepanski, Jeffrey (J.G.); Shan, Henry (Hubdan); Smith, Richard (R.L.); Sorab, Jagadish (J.); Styron, Josh; Tessardt, Tina (T.M.); Tiler, Michael (M.M.); Tobler, Bill; VanDerWegen, Brad (B.A.); Washington, Donnell; Watson, Allen (A.R.); Weaver, Corey (C.E.); Westrate, Barbara (B.L.); Woodridge, Steven (S.T.); Xu, Zheng (Z.); Yang, Jialin; Yi, James; Zhang, Jenny (J.); Zhang, John X.; Zubeck, Michael (M.W.)

Optional Attendees: Kumer, Bhoginani (B.S.); Blobaum, Erica (E.); Fujii, Yuji (Y.); Weaver, Corey (C.E.); Washington II, Donnell (D.M.); Pietron, Greg (G.M.); Tobler, Bill (W.E.); Tiler, Michael (M.M.); Lee, Sodik (S.); Yang, Jialin (J.); Neal, Pamela (P.H.); Lalby, James (J.R.); Kenney, Tom (T.E.); Lee, Seung-Hoon (S.); Bowles, Paul (P.D.); Curtis, Eric (E.W.)

Importance: High

NOTE: MEETING TIME BEING CHANGED (FROM 3:00-4:00) DUE TO A CONFLICT IN GEORGE'S SCHEDULE TODAY.

FULL-SIZE MARBLE CAKE & COFFEE ORDERED ON 8/8 FOR TOM KENNEY'S 15-YEAR ANNIV.

NOTE: VIJAY IYER WILL GIVE A 15-20 MINUTE PRESENTATION OF HIS PROJECT WORK.

From: Drews, Andy (A.R.)
Sent: Wednesday, March 20, 2002 2:57 PM
To: Freeland, Mark (M.)
Subject: Accepted: Kavlico TM dPFE Sensor UPAD Root Cause Investigation.

ENG-827-0 0427

Subject: EGR Project
Location: SRL Conf Room 1529 (10)
Start: Fri 6/14/2002 1:00 PM
End: Fri 6/14/2002 2:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Duffy, Paul (P.E.); Freeland, Mark (M.); Altes, Sheran (S.A.); Makki, Asaad (A.); O'Neill, Jim (J.D.); SRL Conf Room 1529 (10)
Importance: High

SORRY FOR THE LATE NOTICE.

Subject: Canceled: 3.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 11/7/2002 2:00 PM
End: Thu 11/7/2002 3:00 PM
Show Time As: Free

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Aittonen, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chin, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Goldstein, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Harr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanel, Shiroji (S.); Khan, Naveed; Kosko, Jeff (J.R.); Lawler, Dave (D.A.); Le, Dzong (D.H.); Limiaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marinos, Tom (T.E.); Matosa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McCarthy, Fran (F.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Nematollahi, Bonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquesau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kiran (K.C.); Shireishi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Takasawa, Keith (K.D.); Takubo, Hiroichi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.); Nakano, Hideki (H.); Lawler, Dave (D.A.); Grimes, Jeff (J.R.); Price, Martin (M.); Moorhouse, Scott (S.R.); Hoshino, Jun (J.); Blackburn, Thomas (T.J.)

Importance: High

This meeting is cancelled due to a U204 test trip. The next meeting will be held at the regular scheduled time on 11/14/02 at 2:00pm

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-888-227-7015
Ford net: 954-1206
international: 1-630-693-6145

pass code: 8402370#
moderator code: 3457370

EOB2-827-0 0423

Subject: Updated: 3.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Alboonlan, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Daniel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fasoetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanei, Shinji (S.); Khan, Navsed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzang (D.H.); Limitaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marlenos, Tom (T.E.); Matosa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Nematollahi, Sonya (S.); Nikolai, bernie; Noteboom, Jim (J.E.); Orman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kiran (K.C.); Shirashi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veonstra, Tim (T.W.); Wakenell, Ray (R.A.); Weitach, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-866-227-7015
Ford net: 954-1208
International: 1-630-693-6145

pass code: 8402370#
moderator code: 3457370

Subject: Updated: 3.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hoffman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Myunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shunji (S.); Khan, Navsed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Lintisco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Merlanos, Tom (T.E.); Matesa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Namatollahi, Sonya (S.); Nikolei, bernie; Noteboom, Jim (J.E.); Ortmann, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquapau, Aiden (A.P.); Rothweller, Daniel (D.); Shah, Kran (K.C.); Shiralshi, Masaru (M.); Stilgenbauer, Jeffrey (J.R.); Suarez, Rhoe (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakonell, Ray (R.A.); Wettach, Bill (B.); Williams, Lee (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-888-227-7015
Ford net: 954-1206
International: 1-830-693-6145

pass code: 8402370#
moderator code: 3457370

ER02-827-8 0431

Subject: Updated: 8.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altoonian, Don (D.J.); Bauer, Scott (S.C.); Bhowani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chik, John (J.); Chih, Ming-Niu (M.N.); Chin, Derrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diez, Timothy (T.P.); Duvell, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Harr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Karal, Shing (S.); Khan, Naveed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Limtaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marlanos, Tom (T.E.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Nematollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquesau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kren (K.C.); Shirahsi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hiroichi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-888-227-7015
Ford net: 954-1206
International: 1-630-693-6145

pass code: 8402370#
moderator code: 3457370

2002-027-0 0432

Subject: U204 phantom stall meeting
Location: TEE CR-1

Start: Thu 9/6/2002 2:00 PM
End: Thu 9/6/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duval, Allen (A.W.); Fasoetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Harr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, David (D.A.); Le, Dzung (D.H.); Limtiaco, Steven (S.); Linda, Peter (P.A.); Liu, Jene (J.); Merck, Edmond (E.C.); Metosa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nematollahi, Sonya (S.); Nikolai, bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Pries, Martin (M.); Raquapau, Aiden (A.P.); Rothweiler, Daniel (D.); Sanders, Muriel (M.S.); Shah, Kran (K.C.); Shirahshi, Masaru (M.); Silgenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veestra, Tim (T.W.); Wakonell, Ray (R.A.); Wettsch, Bill (B.); Williams, Lee (LHW.)

toll free: 1-888-227-7015
Ford net: 954-1206
International: 1-630-893-6145

pass code: 8402370#

From: Freeland, Mark (M.)
Sent: Monday, January 06, 2003 8:51 AM
To: Plaud, Zaida (Z.)
Subject: Accepted: 2001-2002 Ford Escape 3.0L V6 Engine Stalling Requester Scott Bauer x49788

Zaida,
Could you let me know where ESE FPS 500 EAST is & I will be there.

Thanks

Mark Freeland

2002-027-0 0434

From: Freeland, Mark (M.)
Sent: Monday, October 07, 2002 5:17 PM
To: King, Sandra (S.M.)
Subject: Accepted: Audio Conf. Call Mtg. w/Kavlico-Please see call-in numbers below

888-827-6 8435

From: Freeland, Mark (M.)
Sent: Wednesday, October 02, 2002 1:06 PM
To: O'Neill, Jim (J.D.)
Subject: Accepted: DPFE circuit changes

ERR2-027-0 0430

From: Freeland, Mark (M.)
Sent: Tuesday, October 01, 2002 8:26 PM
To: Fournelle, Gilbert (G.)
Subject: Accepted: 3.0L U204 Phantom stall meeting

ER02-027-G 0437

From: Freeland, Mark (M.)
Sent: Tuesday, October 01, 2002 8:24 PM
To: Kozzewnik, John (J.J.)
Subject: Accepted: Updated: Mtg w/M. Freeland

ER02-027-G 0430

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 1:17 PM
To: Plaud, Zaida (Z.)
Subject: Accepted: Focus Stalling

Can you tell me where Ray's office is?

Thanks

Mark Freeland

From: Frestand, Mark (M.)
Sent: Monday, September 30, 2002 1:16 PM
To: Pleud, Zelda (Z.)
Subject: Accepted: Focus Stalling

2002-027-G 0448

From: Freeland, Mark (M.)
Sent: Thursday, September 28, 2002 9:36 AM
To: Koszewnik, John (J.J.)
Subject: Accepted: Updated: Mtg w/M. Freeland

From: Freehand, Mark (M.)
Sent: Wednesday, September 18, 2002 9:35 AM
To: Koszewnik, John (J.J.)
Subject: Accepted: Update Mag.

0582-827-8 8442

From: Freeland, Mark (M.)
Sent: Wednesday, September 11, 2002 12:10 PM
To: Koszewnik, John (J.J.)
Subject: Accepted: DPFE Redesign

BR02-027-6 0443

From: Freeland, Mark (M.)
Sent: Friday, September 06, 2002 1:32 PM
To: Vondala, James (J.P.)
Subject: Accepted: Updated: Mountaineer Rear Windows Opening While Driving

Thank you for the new date. I will be there

ER02-027-G 0444

Subject: dPFE Redesign
Location: SRL Rm 1517

Start: Mon 9/9/2002 10:00 AM
End: Mon 9/9/2002 12:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Ales, Sheran (S.A.); Kotwicki, Allen (A.J.)
Optional Attendees: McCoy, James (J.D.)

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 5:13 PM
To: Vondale, James (J.P.)
Subject: Declined: Updated: Mountaineer Rear Windows Opening While Driving

Shella,

I am sorry, but I will be out of the office from 1:00 pm 9/12 through close of business 9/17. I will on a plane travelling back from Nevada at the time you have rescheduled.

Can you propose any other alternative.

Thanks

From: Freeland, Mark (M.)
Sent: Tuesday, September 03, 2002 3:23 PM
To: Vondale, James (J.P.)
Subject: Accepted: Mountaineer Rear Windows Opening While Driving

ERG2-027-6 0447

From: Freeland, Mark (M.)
Sent: Thursday, August 29, 2002 5:30 PM
To: Maurer, James (J.B.)
Subject: Accepted: 14D review

8982-827-0 0448

From: Frestland, Mark (M.)
Sent: Wednesday, August 28, 2002 12:11 PM
To: Koczewnik, John (J.J.)
Subject: Accepted: Stalls Potential Root Cause

ER02-027-G 0440

From: Freeland, Mark (M.)
Sent: Monday, August 26, 2002 9:42 AM
To: Koszewnik, John (J.J.)
Subject: Accepted: 1:1 w/Mark Freeland

ER02-027-G 0450

Subject: dPFE vehicle & Lab work with Sheran

Start: Mon 8/26/2002 9:15 AM
End: Mon 8/26/2002 5:00 PM
Show Time As: Tentative

Recurrence: Daily
Recurrence Pattern: every day from 9:15 AM to 5:00 PM

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Ailes, Sheran (S.A.)
Optional Attendees: McCoy, James (J.D.)

From: Freeland, Mark (M.)
Sent: Wednesday, August 21, 2002 11:33 AM
To: Davis, George (G.C.)
Subject: Accepted: DPFE

1082-027-0 0482

Subject: dPFE with John Kozewnik, his meeting room, see separate email from John

Start: Tue 8/20/2002 2:00 PM
End: Tue 8/20/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Frestland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

ER02-027-G 0453

From: Freeland, Mark (M.)
Sent: Monday, August 19, 2002 3:52 PM
To: Nuno, Elena (E.S.)
Subject: Accepted: Updated: Discuss V Engine's Desires Regarding 6 Sigma Support on the Kavlico
dPFE Issue Meeting with Mark Freeland, Jim O'Neil, Bruce Bryant, Dave Amos & Jeff Helms.

ERB2-827-G 8454

Subject: Kevin dPFE
Location: A's desk

Start: Tue 8/20/2002 3:00 PM
End: Tue 8/20/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Kotwicki, Allan (A.J.); Gates, Freeman (F.C.)

Freeman, I tried to call you to discuss, but you were busy, please call me when you get a chance. Thanks

ER02-027-G 0455

From: Freeland, Mark (M.)
Sent: Monday, August 19, 2002 1:04 PM
To: Banek, Catherine (C.K.)
Subject: Accepted: Stu Evans DPFE Repeat Repairs

ER02-027-0 0498

Subject: Data needed to redesign the Kavlico dPFE input/output filter
Location: SRL Rm 1517

Start: Fri 8/16/2002 10:00 AM
End: Fri 8/16/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Fraeland, Mark (M.); McCoy, James (J.D.); Allee, Sheran (S.A.)

We will continue again in the afternoon as needed.

Jim, I hope you can make it, if not Sheran and I will start and hopefully catch up with you in the afternoon.

ER62-627-G 6457

From: Freeland, Mark (M.)
Sent: Friday, August 09, 2002 5:48 PM
To: Nuro, Elena (E.S.)
Subject: Accepted: Discuss V Engine's Dealers Regarding 6 Sigma Support on the Kavlico dPFE Issue Meeting with Mark Freeland, Jim O'Neal, Bruce Bryant, Dave Amos & Jeff Helms.

ER02-027-G 0456

From: Freeland, Mark (M.)
Sent: Tuesday, August 06, 2002 12:04 PM
To: Nuno, Elena (E.S.)
Subject: Accepted: Kavlico DPFE Project Disengagement Meeting w/ Mark Freeland, Jeff Helms, Dave Amos & Bruce Bryant

DR62-827-G 8488

From: Freeland, Mark (M.)
Sent: Monday, August 05, 2002 12:12 PM
To: Poma, Amy (A.)
Subject: Accepted: Voltage measurement during coil charging

ER02-027-0 0400

From: Freeland, Mark (M.)
Sent: Thursday, August 01, 2002 11:54 AM
To: Bryant, Bruce (B.D.)
Subject: Accepted: dpfe project

8902-027-0 0481

Subject: FRI. Disengagement from dPFE project
Location: Jeff's office

Start: Thu 8/1/2002 2:30 PM
End: Thu 8/1/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Helms, Jeffrey (J.H.)

Jeff,

Can I have a discussion with you regarding Disengagement this afternoon before I meet with Bruce at 3:00 pm.

Thanks

2002-027-0 0482

From: Freeland, Mark (M.)
Sent: Monday, July 08, 2002 3:29 PM
To: McCarty, Bill (W.D.)
Subject: Accepted: FW: Kavlico dPFE and service supply

Bill,

I will try to participate as much as possible, but I will be in the process of trying to get three young girls up and out to the YMCA at the time!

Mark

From: Freeland, Mark (M.)
Sent: Monday, July 08, 2002 3:27 PM
To: Rossi, Roberto (R.A.)
Subject: Accepted: Updated: Review Electrical Paper to Be Presented at Thursday, July 11th DPFE Meeting

ERE2-027-G 0484

From: Freeland, Mark (M.)
Sent: Friday, July 05, 2002 9:05 AM
To: Poma, Amy (A.)
Subject: Declined: Issues Resolution

Amy
I will be on vacation.

Regards
Mark

ERR2-827-G 8488

From: Freeland, Mark (M.)
Sent: Friday, July 05, 2002 9:01 AM
To: Rossi, Roberto (R.A.)
Subject: Declined: Review Electrical Paper to Be Presented at Thursday, July 11th DPFE Meeting

Roberto,

During the summer my three young children live with me, as such I can not be in Dearborn before 9:00 am at the earliest. 9:15am is safer for a meeting.

I would be happy to meet with you and Ray but not at 8:00 am. Where is his office?

ERR2-827-0 8485

From: Freeland, Mark (M.)
Sent: Friday, June 28, 2002 2:54 PM
To: Maurer, James (J.B.)
Subject: Accepted: Tuesday, Thursday meeting, and EESE strategy

From: Freeland, Mark (M.)
Sent: Wednesday, June 26, 2002 12:27 PM
To: Hengas, Jon (.)
Subject: Accepted: Latest Kavlico results

ERR2-027-0 0400

From: Freeland, Mark (M.)
Sent: Monday, June 17, 2002 8:08 PM
To: Jones, Chris (C.E.)
Subject: Declined: Updated: EGR Project

ER02-027-G 0488

From: Freeland, Mark (M.)
Sent: Monday, June 17, 2002 8:07 PM
To: Berry, Joseph (J.P.)
Subject: Accepted: Parl review - BJ480

Joseph,

I am not sure that I know you. Do I?

Please fill me in on some of the background as to why you have called this meeting. I will attend this meeting, but frankly I need to stop going to new meetings and get on with working on the dPFE issue. I am down to <20% effective work time, due to the number of meetings people are calling.

Regards
Mark Freeland

ER82-827-0 8478

From: Frestland, Mark (M.)
Sent: Monday, June 17, 2002 5:52 PM
To: McCarty, Bill (W.D.)
Subject: Accepted: Kavlico dPFE Sensor status

ERG2-827-0 0471

From: Freeland, Mark (M.)
Sent: Friday, June 14, 2002 11:20 AM
To: Jones, Chris (C.E.)
Subject: Accepted: EGR Project

ERG2-027-G 0472

From: Freeland, Mark (M.)
Sent: Friday, June 14, 2002 11:12 AM
To: Crockett, Dante (D.K.)
Subject: Accepted: Updated: EESE support of FRL BB projects

ERG2-027-G 0473

From: Freeland, Mark (M.)
Sent: Friday, June 14, 2002 10:38 AM
To: Jones, Chris (C.E.)
Subject: Accepted: EGR Project

ER02-027-0 0474

From: Freeland, Mark (M.)
Sent: Friday, June 14, 2002 10:37 AM
To: Duffy, Paul (P.E.)
Subject: Accepted: Canceled: EGR Project

ER82-027-G 0478

From: Froeland, Mark (M.)
Sent: Monday, June 03, 2002 6:08 PM
To: Planta, Paul (P.G.)
Subject: Accepted: FRL Presentation-Sensor

ERG2-627-G 6478

Subject: Testing for Al Hydroxide
Start: Mon 6/3/2002 10:15 AM
End: Mon 6/3/2002 11:15 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Fraeland, Mark (M.); Uy, Dairone (D.)

Dairone, can you come to my office, as I have parts & Pictures here. Thanks

EM02-027-0 0477

Subject: Kavlico dPFE Sensor 8 Sigma Project
Location: Graham Hoare's office

Start: Fri 5/31/2002 8:30 AM
End: Fri 5/31/2002 8:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Hoare, Graham (G.); Bryant, Bruce (B.D.)

Meeting scheduled per Bruce Bryant's request

ERE2-827-G 0478

Subject: Preparation for dPFE trip to Analytical Solutions
Location: SRL Conf Room 1347 (10)

Start: Fri 5/17/2002 1:30 PM
End: Fri 5/17/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Maurer, James (J.B.); Carter, Roscoe (R.O.); Hargas, Jon (.); Ed Sickafus (E-mail); Gates, Freeman (F.C.)
Optional Attendees: Simler, Steven (S.K.); Uy, Darlene (D.)
Resources: SRL Conf Room 1347 (10)

To update Ed with all new information from FRL and Powertrain

ERS2-827-G 8478

From: Freeland, Mark (M.)
Sent: Tuesday, May 14, 2002 4:58 PM
To: Bryant, Bruce (B.D.)
Subject: Accepted: Discuss DPFE sensor project

ERR2-027-G 0400

From: Freeland, Mark (M.)
Sent: Monday, May 13, 2002 12:33 PM
To: Nuno, Elana (E.S.)
Subject: Accepted: Need to discuss Mark Freeland's project on dPFE sensor

2002-027-G 0401

Subject: Selection of dPFEs for the outside lab
Location: SRL Conf Room 2643 (12)

Start: Mon 5/13/2002 10:30 AM
End: Mon 5/13/2002 1:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Maurer, James (J.B.); Gatas, Freeman (F.C.); Plante, Paul (P.G.)

Jon, Shrl and Carol are already here. See you at 10:30

ER02-027-G 0482

Subject: Review Inspection/electrical test results & Selection of dPFE sensors for the outside lab
Location: SRL Conf Room 1529 (10)

Start: Fri 5/10/2002 3:00 PM
End: Fri 5/10/2002 4:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Janda, Jon (J.M.); Akolkar, Shrikant (S.V.); Verner, Carol (C.J.)
Optional Attendees: Maurer, James (J.B.); Plante, Paul (P.G.); Gates, Freeman (F.C.); Hansas, Jon (.)
Resources: SRL Conf Room 1529 (10)

8882-827-0 8483

From: Freeland, Mark (M.)
Sent: Friday, May 03, 2002 1:47 PM
To: Sanders, Muriel (M.S.)
Subject: Declined: Updated: U204 Phantom Stall Meeting

ERG2-627-0 0484

Subject: Lab testing of PFE sensors for Latch Up
Location: SRL 1517

Start: Mon 4/29/2002 12:30 PM
End: Tue 4/30/2002 6:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Frestland, Mark (M.); Plants, Paul (P.G.); Gates, Freeman (F.C.); Maurer, James (J.B.)

ES02-027-B 0485

From: Freedland, Mark (M.)
Sent: Tuesday, April 23, 2002 6:08 PM
To: Maurer, James (J.B.)
Subject: Accepted: Finalize information for Analytical Solutions

ERG2-027-6 0408

Subject: Outside Lab discussion
Location: SRL Conf Room 1347 (10)

Start: Wed 4/24/2002 2:00 PM
End: Wed 4/24/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Plants, Paul (P.G.)
Resources: SRL Conf Room 1347 (10)

2002-027-0 0457

From: Freeland, Mark (M.)
Sent: Wednesday, April 10, 2002 1:47 PM
To: Plaud, Zakia (Z.)
Subject: Accepted: PE02-040 Focus Stalling - Kick-off Meeting

Zakia,

Could you please send me directions, I am not sure where FPS is.

Thanks

Mark Freeland

ERG2-627-0 6488

From: Freeland, Mark (M.)
Sent: Wednesday, April 10, 2002 1:48 PM
To: Plaut, Zaida (Z.)
Subject: Accepted: FE02-040 Focus Stalling - Kick-off Meeting

ER02-027-G 0400

Subject: Kevlco dPFE UPAD research
Location: SRL Conf Room 1347 (10)

Start: Tue 4/9/2002 11:00 AM
End: Tue 4/9/2002 12:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Henges, Jon (.); Simko, Steven (S.J.)
Resources: SRL Conf Room 1347 (10)

BR22-027-0 0400

From: Freeland, Mark (M.)
Sent: Monday, April 08, 2002 8:58 AM
To: Panaratos, Christine (C.M.)
Subject: Declined: Updated: Electrical Wiring Testing for Kavlico dPFE Sensor

2002-027-G 0401

From: Freeland, Mark (M.)
Sent: Monday, April 08, 2002 8:56 AM
To: Panarellos, Christine (C.M.)
Subject: Accepted: Updated: Electrical Wiring Testing for Kavlico dPFE Sensor

ER02-027-G 0482

Subject: Kavlico TM dPFE Sensor UPAD Root Cause Investigation
Location: SRL Rm. 1139

Start: Fri 3/22/2002 9:00 AM
End: Fri 3/22/2002 12:46 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Hargas, Jon (.); Simko, Steven (S.J.); Uy, Dalrene (D.); Potter, Timothy (T.J.); Harris, Stephen (S.J.); Carter, Roscoe (R.O.); Holubka, Joe (J.W.); Drows, Andy (A.R.); Visser, Jaco (J.H.); Sottis, Richard (R.E.); Donlon, William (W.T.); Bauer, David (D.R.); Stephan, Craig (C.H.); Zanini-Fisher, Margherita (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); Gonzalez, Lebyz (L.); Ed Sickafus (E-mail)

Optional Attendees: Helms, Jeffrey (J.H.); Hass, Kenneth (K.C.); Planta, Paul (P.G.); Akina, Mary (M.); O'Neal, Jim (J.D.)

Your participation is requested to learn about this high warranty issue, and to solicit your assistance and technical expertise in getting to the root cause of "Unprotected Area Damage".

Some key team members will also be required to work with Dr. Ed Sickafus during the afternoon.

2002-027-0 0483

Subject: Kavlico TM dPFE Sensor UPAD Root Cause Investigation
Location: 8RL Rm. 1133

Start: Fri 3/22/2002 9:00 AM
End: Fri 3/22/2002 12:45 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Hengas, Jon (.); Simko, Steven (S.J.); Uy, Dakene (D.); Potter, Timothy (T.J.); Harris, Stephen (S.J.); Carter, Roscoe (R.O.); Holubka, Joe (J.W.); Drews, Andy (A.R.); Vleser, Jeon (J.H.); Soffis, Richard (R.E.); Donlon, William (W.T.); Bauer, David (D.R.); Stephan, Craig (C.H.); Zanini-Fisher, Margherita (M.); Galoa, Freeman (F.C.); Maurer, James (J.B.); Gonzalez, Lebzy (L.); Ed Sickafus (E-mail)

Optional Attendees: Helme, Jeffrey (J.H.); Hess, Kenneth (K.C.); Plante, Paul (P.G.); Aldus, Mary (M.); O'Neill, Jim (J.D.)

Your participation is requested to learn about this high warranty issue, and to solicit your assistance and technical expertise in getting to the root cause of "Unprotected Area Damage".

Some key team members will also be required to work with Dr. Ed Sickafus during the afternoon.

From: Freeland, Mark (M.)
Sent: Monday, March 18, 2002 12:17 PM
To: Sanders, Muriel (M.S.)
Subject: Declined: U204 Phantom Stall Meeting

0002-027-0 0405

From: Freeland, Mark (M.)
Sent: Monday, March 18, 2002 10:11 AM
To: Koszewnik, John (J.J.)
Subject: Accepted: DPFE EGR Sensor Pre-Review (for 3/25 Tech Review)

ERR2-627-0 6488

From: Freeland, Mark (M.)
Sent: Tuesday, March 12, 2002 4:33 PM
To: Panarello, Christine (C.M.)
Subject: Accepted: Cancelled: Kevlco D.P.F.E. Sensor Technical Offsite #2

ERG2-027-0 0407

Subject: Meeting with Kavlico to review SRL work on UPAD
Location: SRL Rm. T.B.D.
Start: Wed 3/13/2002 9:00 AM
End: Wed 3/13/2002 1:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Freeland, Mark (M.); Hargas, Jon (.); Simko, Steven (B.J.); Uy, Dalrene (D.); Pianta, Paul (P.G.); Galas, Freeman (F.C.)

ER02-027-G 0400

From: Freeland, Mark (M.)
Sent: Thursday, March 07, 2002 11:42 AM
To: Awed, Mahmoud (M.I.)
Subject: Accepted: Return Parts Analysis

ENS2-027-G 0400

From: Freeland, Mark (M.)
Sent: Tuesday, March 06, 2002 9:38 AM
To: Williams, Lee (LHW.)
Subject: Accepted: Updated: Update: U204 Phantom Stall Meeting

8982-827-0 0500

Subject: FW: EDP DPFE Bench Test
Location: POEE Cafeteria

Start: Fri 5/31/2002 10:00 AM
End: Fri 5/31/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Gates, Freeman (F.C.); Freeland, Mark (M.)

---Original Appointment---

From: Gates, Freeman (F.C.)
Sent: Wednesday, May 29, 2002 11:11 AM
To: Gates, Freeman (F.C.); Gates, Freeman (F.C.); Kobricki, Alan (A.L.); Meurer, James (J.B.); Klomp, Karl (K.R.)
Subject: EDP DPFE Bench Test
When: Friday, May 31, 2002 10:00 AM-11:00 AM (GMT-05:00) Eastern Time (US & Canada).
Where: POEE Cafeteria

ER02-027-G 0001

Subject: Latest Kavico results
Location: 2433

Start: Wed 6/26/2002 1:00 PM
End: Wed 6/26/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Hengas, Jon (.); Carter, Roscoe (R.O.); Freeland, Mark (M.); Uy, Dalrene (D.); Simko, Steven (S.J.); Kaberline, Steven (S.L.); SRL Conf Room 2433 (30)

Mark requested this meeting so everyone could discuss their latest results and plans for future research.

From: Hangaas, Jon (.)
Sent: Thursday, May 16, 2002 11:55 AM
To: Freeland, Mark (M.)
Subject: Tentative: Preparation for dPFE trip to Analytical Solutions

Not unless you invite Steve Simko. Who is Steve Simler?
Jon

ERG2-827-0 8583

Subject: Kavlos follow up discussion
Location: SRL 3433

Start: Fri 3/22/2002 2:00 PM
End: Fri 3/22/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Hanges, Jon (.); SRL Conf Room 3433 (20); Freeland, Mark (M.); Stephen, Craig (C.H.); Carter, Roscoe (R.O.); Donlon, William (W.T.); Drews, Andy (A.R.); Vlesser, Jaco (J.H.); Soltis, Richard (R.E.); Simko, Steven (S.J.); Holubka, Joe (J.W.); Zanini-Fisher, Margherita (M.); Gonzalez, Lebyz (L.); Narula, Chaitanya (C.K.); Potter, Timothy (T.J.); Uy, Dairana (D.)

Discussion with Ed Sickafus

2002-027-0 0004

From: Harris, Stephen (S.J.)
Sent: Wednesday, March 20, 2002 3:01 PM
To: Freeland, Mark (M.)
Subject: Declined: Kavlico™ dPFE Sensor UPAD Root Cause Investigation

EN02-027-0 0505

Subject: FW: Kavlico dPFE Sensor
Location: FPC-B #35 Exec Conf Rm

Start: Thu 6/6/2002 4:00 PM
End: Thu 6/6/2002 5:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Hoare, Graham (G.); Plants, Paul (P.G.)

Paul,

Could you please join me for this meeting with my Director.

Thank you

---Original Appointment---

From: Michel, Lori (L.L.) On Behalf Of Hoare, Graham (G.)
Sent: Friday, May 31, 2002 10:48 AM
To: Hoare, Graham (G.); FPCB executive (35); Freeland, Mark (M.); Bryant, Bruce (B.D.)
Subject: Updated: Kavlico dPFE Sensor
When: Thursday, June 06, 2002 4:00 PM-5:30 PM (GMT-05:00) Eastern Time (US & Canada)
Where: FPC-B #35 Exec Conf Rm

2002-027-G 0506

Subject: FW: Kavlico dFFE Sensor
Location: FPC-B #35 Exec Conf Rm

Start: Thu 6/6/2002 4:00 PM
End: Thu 6/6/2002 5:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Hoare, Graham (G.); Plants, Paul (P.G.)

Paul,

Could you please join me for this meeting with my Director.

Thank you

—Original Appointment—

From: Michel, Lori (L.L.) On Behalf Of Hoare, Graham (G.)
Sent: Friday, May 31, 2002 10:48 AM
To: Hoare, Graham (G.); FPCB executive (35); Freeland, Mark (M.); Bryant, Bruce (B.D.)
Subject: Updated: Kavlico dFFE Sensor
When: Thursday, June 06, 2002 4:00 PM-5:30 PM (GMT-05:00) Eastern Time (US & Canada).
Where: FPC-B #35 Exec Conf Rm

EM82-827-6 6387

Subject: FW: Kavlico dPPE Sensor
Location: FPC-B #35 Exec Conf Rm

Start: Thu 6/6/2002 4:00 PM
End: Thu 6/6/2002 5:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Hoers, Graham (G.); Plants, Paul (P.G.)

Paul,

Could you please join me for this meeting with my Director.

Thank you

—Original Appointment—

From: Mical, Lori (L.L.) On Behalf Of Hoers, Graham (G.)
Sent: Friday, May 31, 2002 10:48 AM
To: Hoers, Graham (G.); FPCB executive (35); Fraeland, Mark (M.); Bryant, Bruce (B.D.)
Subject: Updated: Kavlico dPPE Sensor
When: Thursday, June 06, 2002 4:00 PM-5:30 PM (GMT-05:00) Eastern Time (US & Canada).
Where: FPC-B #35 Exec Conf Rm

ERG2-027-0 0500

From: Mickel, Lori (L.L.) on behalf of Hoare, Graham (G.)
Sent: Tuesday, May 28, 2002 5:19 PM
To: Freeland, Mark (M.)
Subject: Accepted: Kavlico dPFE Sensor & Sigma Project

Mark -- Graham requested to have this meeting.

ER02-027-0 0000

Subject: Updated: EGR Project
Location: SRL Conf Room 1529 (10)

Start: Mon 6/17/2002 10:00 AM
End: Mon 6/17/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Duffy, Paul (P.E.); Freeland, Mark (M.); Allen, Sheran (S.A.); Meidd, Asaad (A.); O'Neal, Jim (J.D.); SRL Conf Room 1529 (10)

ERG2-027-G 0510

Subject: Updated: EGR Project
Location: SRL Conf Room 1529 (10)

Start: Mon 8/17/2002 10:00 AM
End: Mon 8/17/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Duffy, Paul (P.E.); Froelard, Mark (M.); Ailes, Sheran (S.A.); Makk, Asaad (A.); O'Neal, Jim (J.D.); SRL Conf Room 1529 (10)

2002-027-0 0511

Subject: Canceled: EGR Project
Location: SRL CR 1529

Start: Mon 6/17/2002 10:30 AM
End: Mon 6/17/2002 12:00 PM
Show Time As: Free

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Freeland, Mark (M.); SRL Conf Room 1529 (10); Duffy, Paul (P.E.); Allee, Sharon (S.A.); Makk, Asaad (A.); O'Neil, Jim (J.D.)
Optional Attendees: Bryant, Bruce (B.D.)

Importance: High

Meeting has been rescheduled for Friday

8002-827-0 8512

Subject: Canceled: EGR Project
Location: SRL CR 1528

Start: Mon 8/17/2002 10:30 AM
End: Mon 8/17/2002 12:00 PM
Show Time As: Free

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Freeland, Mark (M.); SRL Conf Room 1528 (10); Duffy, Paul (P.E.); Altes, Sheran (S.A.); Makki, Asaad (A.); O'Neill, Jim (J.D.)
Optional Attendees: Bryant, Bruce (B.D.)

Importance: High

Meeting has been rescheduled for Friday

Subject: Canceled: EGR Project
Location: SRL CR 1529

Start: Mon 6/17/2002 10:30 AM
End: Mon 6/17/2002 12:00 PM
Show Time As: Free

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Freeland, Mark (M.); SRL Conf Room 1529 (10); Duffy, Paul (P.E.); Alee, Sheran (S.A.); Mekki, Asaad (A.); O'Neal, Jim (J.D.)
Optional Attendees: Bryant, Bruce (B.D.)

Importance: High

Meeting has been rescheduled for Friday

Subject: Updated: EGR Project
Location: SRL Conf Room 1529 (10)

Start: Mon 8/17/2002 10:00 AM
End: Mon 8/17/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Jones, Chris (C.E.); Duffy, Paul (P.E.); Frestand, Mark (M.); Ales, Sheran (S.A.); Makk, Assad (A.); O'Neill, Jim (J.D.); SRL Conf Room 1529 (10)

ER62-827-0 0515

Subject: Audio Conf. Call Mtg. w/Kavlico-Please see call-in numbers below
Location: JDOs Ofc
Start: Fri 10/11/2002 11:30 AM
End: Fri 10/11/2002 12:30 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: King, Sandra (S.M.); Allee, Sheran (S.A.); Awad, Mahmoud (M.I.); Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); McCoy, James (J.D.); O'Neall, Jim (J.D.); Kyong Park (E-mail); Verner, Carol (C.J.)

This meeting was requested by Jim O'Neall - MOVs For Transient Voltage Testing
Dearborn, MI time: 11:30 a.m.
Moorpark, CA time: 8:30 a.m.

Dial In Number: 1-866-274-3059
Pass code number: 861-1088#
Internal Ford Number: 954-1148

ER62-827-G 8918

Subject: Kavlico TM dPFE Sensor w/M. Freeland
Location: John's office

Start: Thu 12/12/2002 10:30 AM
End: Thu 12/12/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Kozownik, John (J.J.); Freeland, Mark (M.)

BR02-027-G 0517

Subject: dPFE Bench Testing
Location: JJK's office

Start: Mon 11/18/2002 4:30 PM
End: Mon 11/18/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Kozminik, John (J.J.); Frelund, Mark (M.)

ER02-027-S 0510

Subject: Transient Voltage Test Results
Location: JJK's office

Start: Thu 10/31/2002 2:00 PM
End: Thu 10/31/2002 2:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koszewnik, John (J.J.); Freeland, Mark (M.); Davis, George (G.C.)

2002-027-0 0510

Subject: Updated: Mtg w/M. Freeland
Location: JJK's ofc
Start: Wed 10/2/2002 10:00 AM
End: Wed 10/2/2002 10:30 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Kozewnik, John (J.J.); Freeland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

Update on what you are doing.

ERR2-827-0 0328

Subject: Updated: Mtg w/M. Freeland
Location: JJK's ofc

Start: Wed 10/2/2002 10:00 AM
End: Wed 10/2/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Kozowski, John (J.J.); Freeland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

Update on what you are doing.

Subject: Updated: Mtg w/M. Freeland
Location: JJK's ofc

Start: Wed 10/2/2002 10:00 AM
End: Wed 10/2/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendee: Koszewnik, John (J.J.); Freeland, Mark (M.)
Optional Attendee: Davis, George (G.C.)

Update on what you are doing.

END-027-0 0622

Subject: Updated: Mtg w/M. Freeland
Location: J.J.'s ofc

Start: Wed 10/2/2002 10:00 AM
End: Wed 10/2/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koczownik, John (J.J.); Freeland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

Update on what you are doing.

ER02-027-B 0023

Subject: Updated: Mtg w/M. Freeland
Location: JJK's ofc

Start: Wed 10/2/2002 10:00 AM
End: Wed 10/2/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koszewnik, John (J.J.); Freeland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

Update on what you are doing.

ERG2-627-0 0524

Subject: DPFE Redesign
Location: John Kozawnik's office

Start: Mon 9/23/2002 1:00 PM
End: Mon 9/23/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Kozawnik, John (J.J.); Freeland, Mark (M.)
Optional Attendees: Davis, George (G.C.)

EM02-027-G 0525

Subject: FW: Stalls Potential Root Cause
Location: John Koszewnik Conference Room POEE AA140

Start: Fri 8/30/2002 4:00 PM
End: Fri 8/30/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koszewnik, John (J.J.)
Optional Attendees: Davis, George (G.C.)

George, this is the meeting we discussed this morning.

—Original Appointment—

From: Porosky, Sue (S.E.) On Behalf Of Koszewnik, John (J.J.)
Sent: Wednesday, August 28, 2002 10:04 AM
To: Koszewnik, John (J.J.); Wolf, Brian (B.C.); Auler, Jim (J.E.); Samardzich, Raul (R.J.); Freeland, Mark (M.)
Subject: Stalls Potential Root Cause
When: Friday, August 30, 2002 4:00 PM-5:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: John Koszewnik Conference Room POEE AA140

Subject: FW: State Potential Root Cause
Location: John Koszewnik Conference Room POEE AA140

Start: Fri 8/30/2002 4:00 PM
End: Fri 8/30/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koszewnik, John (J.J.)
Optional Attendees: Davis, George (G.C.)

George, this is the meeting we discussed this morning.

-----Original Appointment-----

From: Porosky, Sue (S.E.) On Behalf Of Koszewnik, John (J.J.)
Sent: Wednesday, August 28, 2002 10:04 AM
To: Koszewnik, John (J.J.); Wolfe, Brian (B.C.); Auller, Jim (J.E.); Samardzich, Raul (R.I.); Frelend, Mark (M.)
Subject: State Potential Root Cause
When: Friday, August 30, 2002 4:00 PM-5:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: John Koszewnik Conference Room POEE AA140

ERG2-027-G 0327

Subject: 1:1 w/Mark Freeland
Location: John Koszewnik's Office
Start: Mon 8/28/2002 12:00 PM
End: Mon 8/28/2002 1:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Koszewnik, John (J.J.); Freeland, Mark (M.)

ER02-027-G 0528

Subject: DPFE EGR Sensor Pre-Review (for 3/26 Tech Review)
Location: J. Koszewnik's Conf. Rm. (AA140, POEE)

Start: Fri 3/22/2002 1:00 PM
End: Fri 3/22/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Koszewnik, John (J.J.); O'Neill, Jim (J.D.); Maurer, James (J.B.); Gates, Freeman (F.C.);
Freeland, Mark (M.); Plants, Paul (P.G.); Koszewnik, John (J.J.)

BR02-027-0 0029

Subject: 14D review
Location: Jim Maurer's Office

Start: Tue 9/3/2002 2:30 PM
End: Tue 9/3/2002 4:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Maurer, James (J.B.); Plante, Paul (P.G.); Gates, Freeman (F.C.); Friend, Mark (M.)

Review 14D before Tech review on Thursday

BR2-927-G 9538

Subject: Tuesday, Thursday meeting, and EESE strategy
Location: Jim Maurer's Office

Start: Mon 7/1/2002 1:00 PM
End: Mon 7/1/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Maurer, James (J.B.); Freeland, Mark (M.); Plants, Paul (P.G.)

Subject: Finalize information for Analytical Solutions
Location: Room 1347, SRL

Start: Wed 4/24/2002 2:00 PM
End: Wed 4/24/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Maurer, James (J.B.); Gates, Freeman (F.C.); Freeland, Mark (M.); Planie, Paul (P.G.)

Agenda:

Paperwork to send to analytical solutions
Selection of parts - do the parts Mark has selected so far meet the criteria desired
Workplan for analytical solutions
Tentative trip dates
Anything else of importance
Mark - please invite Ed Sikafus

Subject: 1:1 w/ Mark Freeland and Jeff Helms
Location: Jeff's Office

Start: Wed 10/16/2002 10:00 AM
End: Wed 10/16/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Nuno, Elena (E.S.); Freeland, Mark (M.); Helms, Jeffrey (J.H.)

ER02-027-0 0534

Subject: Updated: Six Sigma Update Meeting with Mark Freeland, Marsha Samus, James McBride, Dang Liu and Jeff Helms, E. Nuno Contact, ext. 28121
Location: CR 3243
Start: Wed 10/2/2002 1:00 PM
End: Wed 10/2/2002 2:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Helms, Jeffrey (J.H.); Freeland, Mark (M.); Samus, Marsha (M.A.); McBride, James (J.R.); Liu, Dang (D.R.); SRL Conf Room 3243 (10)

8/25/02 Update: Please be advised this meeting is being rescheduled from 9:00am to 10:00am to 1:00pm to 2:00pm. NOTE new CR is 3243.

Subject: Updated: Six Sigma Update Meeting with Mark Freeland, Marsha Samus, James McBride, Dang Liu and Jeff Helms, E. Nuno Contact, ext. 23121
Location: CR 3243
Start: Wed 10/2/2002 1:00 PM
End: Wed 10/2/2002 2:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Helms, Jeffrey (J.H.); Freeland, Mark (M.); Samus, Marsha (M.A.); McBride, James (J.R.); Liu, Dang (D.R.); SRL Conf Room 3243 (10)

9/25/02 Update: Please be advised this meeting is being rescheduled from 9:00am to 10:00am to 1:00pm to 2:00pm. NOTE new CR is 3243.

ERG2-827-G 8838

Subject: Updated: Discuss V Engine's Desires Regarding 8 Sigma Support on the Kevico dPFE Issue Meeting with Mark Freeland, Jim O'Neal, Bruce Bryant, Dave Amos & Jeff Helms.
Location: PDC Conf Rm 1V-F75
Start: Tue 8/20/2002 10:00 AM
End: Tue 8/20/2002 10:30 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Freeland, Mark (M.); O'Neal, Jim (J.D.); Bryant, Bruce (B.D.); Amos, David (D.E.); Helms, Jeffrey (J.H.); PDC Conf Rm 1V-F75 (10)

8/19/02 UPDATE:

Meeting time only being changed from 9:30am to 10:00am TO 10:00am to 10:30am. Sorry for the short notice, but Jeff Helms was just informed that he must attend a meeting offsite and that meeting time conflicted with this meeting.

BR22-027-G 0537

Subject: Updated: Discuss V Engine's Desires Regarding 8 Sigma Support on the Kavlico dPFE Issue Meeting with Mark Freeland, Jim O'Neal, Bruce Bryant, Dave Amos & Jeff Helms.
Location: PDC Conf Rm 1V-F75
Start: Tue 8/20/2002 10:00 AM
End: Tue 8/20/2002 10:30 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Freeland, Mark (M.); O'Neal, Jim (J.D.); Bryant, Bruce (B.D.); Amos, David (D.E.); Helms, Jeffrey (J.H.); PDC Conf Rm 1V-F75 (10)

8/19/02 UPDATE:

Meeting time only being changed from 9:30am to 10:00am TO 10:00am to 10:30am. Sorry for the short notice, but Jeff Helms was just informed that he must attend a meeting offsite and that meeting time conflicted with this meeting.

Subject: Kavlico DPFE Project Disengagement Meeting w/ Mark Freeland, Jeff Helms, Dave Amos & Bruce Bryant
Location: Dave Amos' Office, Room 2V-A03, PDC
Start: Wed 8/7/2002 3:30 PM
End: Wed 8/7/2002 4:30 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Amos, David (D.E.); Bryant, Bruce (B.D.); Freeland, Mark (M.); Helms, Jeffrey (J.H.)

Subject: 1:1 w/ Jeff Helms & Mark Freeland
Location: Jeff's Office

Start: Thu 7/11/2002 3:15 PM
End: Thu 7/11/2002 3:45 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Nuno, Elena (E.S.); Freeland, Mark (M.); Helms, Jeffrey (J.H.)

ERR2-027-0 0540

Subject: Updated: Need to discuss Mark Freland's project on dPFE sensor

Start: Tue 5/14/2002 3:30 PM
End: Tue 5/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Nuno, Elena (E.S.); Gearhart, Chris (C.); Freland, Mark (M.); Arnos, David (D.E.); Helms, Jeffrey (J.H.); SRL Conf Room 2243 (10); Plants, Paul (P.G.)

UPDATE:

Meeting being rescheduled from Monday, May 20th @ 2:00pm to Tuesday, May 14th at 3:30pm. Chris, we understand that you are not available to attend this meeting tomorrow. This notice being sent to you as an FYI.

2002-027-0 0041

Subject: Updated: Need to discuss Mark Freeland's project on dPFE sensor

Start: Tue 5/14/2002 3:30 PM
End: Tue 5/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Nuno, Elena (E.S.); Gearhart, Chris (C.); Freeland, Mark (M.); Amos, David (D.E.); Helms, Jeffrey (J.H.); SRL Conf Room 2243 (10); Plants, Paul (P.G.)

UPDATE:

Meeting being rescheduled from Monday, May 20th @ 2:00pm to Tuesday, May 14th at 3:30pm. Chris, we understand that you are not available to attend this meeting tomorrow. This notice being sent to you as an FYI.

ERS2-027-G 0542

Subject: Updated: Need to discuss Mark Freeland's project on dPFE sensor

Start: Tue 5/14/2002 3:30 PM
End: Tue 5/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Nuro, Elena (E.S.); Gearhart, Chris (C.); Freeland, Mark (M.); Amos, David (D.E.); Helms, Jeffrey (J.H.); SFL Conf Room 2248 (10); Plante, Paul (P.G.)

UPDATE:

Meeting being rescheduled from Monday, May 20th @ 2:00pm to Tuesday, May 14th at 3:30pm. Chris, we understand that you are not available to attend this meeting tomorrow. This notice being sent to you as an FYI.

ERS2-827-G 8543

Subject: Updated: Kavlico Meeting, E. Nuno Contact, 23121
Start: Thu 4/18/2002 9:00 AM
End: Thu 4/18/2002 11:00 AM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); Freeland, Mark (M.); Hengas, Jon (.)

Subject: Kavlico Meeting E. Nuno Contact ext. 23121
Start: Thu 4/18/2002 11:00 AM
End: Thu 4/18/2002 12:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Nuno, Elena (E.S.); SRL Conf Room 2151 (20); Hanges, Jon (.); Frestland, Mark (M.)

2002-027-G 0540

Subject: Powertrain VRT - All Hands Meeting
Location: WSAP - Chart Room

Start: Wed 5/1/2002 9:30 AM
End: Wed 5/1/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Oboza, Doran (D.); Agarwal, Apoorva (A.); Banko, Nermine (N.B.); Coryea, Kevin (K.W.); Cvetkovic, Peter (P.); Davenport, Marty (M.F.); Deegan, Mike (M.D.); Falls, Stephen (S.W.); Fashina, Ayodeji (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Giannamore, Armand (A.A.); Gilmour, Brady (B.A.); Ivaniszyn, Teri (T.E.); Madrid, David (D.R.); Matt Morin; Morton, Michael (M.F.); Motley, Leslie (L.M.); Norman, Ingrid (I.); Odum, Ike (I.C.); Prater, Joseph (J.A.); Razaee, John (J.H.); Sellaek, Beth (B.); Stearns, Pamm (P.V.); Tobis, Bruce (B.J.); Trombetta, Christopher (C.B.); Whang, Sonjae (S.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Acuff Jr., Melvin (M.); Ahmed, Kameel (K.); Ajukufoh, Bert (B.O.); Anderson, Johnny (J.D.); Arszulowicz, Ken (K.J.); August, Dan (D.); Baum, Joe (J.M.); Boatner, Darryle (D.R.); Brian Johnson; Brockette, Ronald (R.K.); Brooki, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Cassles, William (W.C.); Cestimen, William (W.G.); Centivra, James (J.C.); Cervantes, Eduardo (E.J.); Chris Campbell; Ciechanowski, Mark (M.S.); Clugston, Shane (S.A.); Coete, Richard (R.M.); Colatruglio, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Debbie Pallani; Dhaliwal, Dave (D.S.); Dunacke, Dennis (D.R.); Eggert, Daniel (D.C.); Fika, Barbara (B.G.); Florence, Jeremy (J.D.); Flaker, James (J.A.); Franciaco Fernandez (E-mail); Franklin, Tej (T.); Gamble, Craig (C.R.); Gazdecki, Timothy (T.A.); Gerke, David (D.W.); Giles, Anthony (A.T.); Gilmer, David (D.C.); Giordano, Mike (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Graham, Robert (R.); Granados, Rodolfo (R.); Groom, Reginald (R.); Gucciaro, Steve (S.P.); Hegde, Demoder (D.M.); Helmstadter, Donald (D.G.); Hettie, Bruce (B.W.); Holloway, Scott (J.S.); Hopkins, Harry (H.S.); J. Sowards; Jahshan, John; Johnson, Gary (G.A.); Jordan, Frances (F.J.); King, Steve (S.J.); Kinnie, Brian (B.W.); Krcell, Iain (I.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Otaf (O.); Lardzabal, Sergio (S.); Lizotte, Brian (B.W.); Lortus, Brett (B.R.); MacDonald, George (G.F.); Madej Jr., Stan (S.P.); Mejjoub, Melek (Z.); Marsac, Lance (L.D.); Matthews, Gary (G.); Matyalewicz, Edwin (E.J.); McCowin, Enoch (E.G.); Mihora, Bob (R.S.); Miller, Melinda (M.S.); Mitchell, Carole (C.A.); Morebito, Mike (M.P.); Moses, Edwin (E.D.); Nemeth, Steve (S.L.); O'Connor, Jim (James W.); Patel, Praful (P.J.); Plasencia, David (D.B.); Post-barnes, Donna (D.F.); Popenza, Michael (M.J.); Puffala, Anarith (A.); Purvis, Bruce; Ramey, George (G.); Reichenbeck, Ronald (R.W.); Rollin, Anthony (A.D.); Rossman, Michael (M.D.); Saminy, Bahman (Benny); Sanda, Roger (R.P.); Schneider, Jeff; Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Tennille (T.C.); Soullera, James (J.K.); Spaniak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stojov, Tony (T.); Stump, Steven (S.M.); Sturgeon, Bill (W.); Swick, Curt (C.); Szczepaniak, Gerard (G.); Taraszklewicz, Alexande (A.S.); Tedone, Damian (D.J.); Thomas, Ken (K.C.); Torosian, David (D.A.); Touroo, Lyle (L.W.); Tucker, Shanice (S.M.); Tyrell, Larry (L.J.); Vangavolu, Sreedhar (S.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegrzyn, Michael (M.J.); Wepler, Ron (R.J.); White, Christopher (C.); Whiteley, Christine (C.); Wiatr, Joseph (J.M.); Wilkins, Robert (R.M.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Willis, Deon (D.G.); Zigler, Brad (B.T.)

Powertrain VRT Champion, Gary Johnson requested an All Hands Meeting for the powertrain team. If you are part of the Powertrain VRT, your attendance or that of a representative is required. The subject of the meeting will be the PQR Agenda for 5/1/02.

ER02-027-0 0546

Subject: Canceled: Powertrain All Hands Meeting - postponed until 5/1/02
Location: Wayne Assembly Chart Room

Start: Wed 4/24/2002 10:00 AM
End: Wed 4/24/2002 11:30 AM
Show Time As: Free

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Oboza, Doran (D.); Agarwal, Apoorva (A.); Banks, Nemine (N.B.); Coryea, Kevin (K.W.); Cvetkoveki, Peter (P.); Davenport, Marty (M.F.); Deegan, Mike (M.D.); Falls, Stephen (S.W.); Fashina, Ayodaji (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Giannamora, Armand (A.A.); Gilmour, Brady (B.A.); Gwozdek, Tom (T.M.); Iwaniszyn, Teri (T.E.); Madrid, David (D.R.); Matt Morin; Morton, Michael (M.F.); Motley, Lesia (L.M.); Norman, Ingrid (I.); Odum, Ike (I.C.); Preter, Joseph (J.A.); Rezaee, John (J.H.); Selleck, Beth (B.); Stearns, Pamm (P.V.); Tobie, Bruce (B.J.); Trombetta, Christopher (C.B.); Whang, Sonjae (S.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Acuff Jr., Melvin (M.); Ahmed, Kamal (K.); Ajulufoh, Bert (B.O.); Anderson, Johnny (J.D.); Arszulowicz, Ken (K.J.); August, Dan (D.); Baum, Joe (J.M.); Boatner, Deryle (D.R.); Brian Johnson; Brockette, Ronald (R.K.); Broehl, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Casalea, William (W.G.); Castleman, William (W.G.); Centifive, James (J.C.); Cervantes, Eduardo (E.J.); Chris Campbell; Ciechanowski, Mark (M.S.); Clugston, Shane (S.A.); Coats, Richard (R.M.); Colstruglio, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Debbie Pallant; Dhalwal, Dave (D.S.); Duneske, Dennis (D.R.); Eggert, Daniel (D.C.); Flka, Barbara (B.G.); Florence, Jeremy (J.D.); Fuker, James (J.A.); Francisco Fernandez (E-mail); Franklin, Taj (T.); Gamble, Craig (C.R.); Gazdeck, Timothy (T.A.); Gerke, David (D.W.); Glee, Anthony (A.T.); Gilmar, David (D.C.); Giordano, Mike (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Graham, Robert (S.); Granados, Rodolfo (R.); Groom, Reginald (R.); Gucciardo, Steve (S.P.); Hegde, Damodar (D.M.); Helmsadter, Donald (D.G.); Hettie, Bruce (B.W.); Holloway, Scott (S.S.); Hopkins, Harry (H.S.); J. Sowerde; Jahehan, John; Johnson, Gary (G.A.); Jordan, Frances (F.J.); King, Steve (S.J.); Kinnia, Brian (B.W.); Kircall, Isin (I.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Olaf (O.); Lardizabel, Sergio (S.); Lizotte, Brian (B.W.); Lofius, Brett (B.R.); MacDonald, George (G.F.); Madaj Jr., Stan (S.P.); Majzoub, Melek (Z.); Marsac, Lance (L.D.); Matthews, Gary (G.); Matysiewicz, Edwin (E.J.); McCowin, Enoch (E.G.); Mihora, Bob (R.S.); Miller, Melinda (M.S.); Mitchell, Carole (C.A.); Morabito, Mike (M.P.); Moses, Edwin (E.D.); Nemeth, Steve (S.L.); O'Connor, Jim (James W.); Patel, Pratul (P.J.); Plasencia, David (D.B.); Post-barnes, Donna (D.F.); Popenas, Michael (M.J.); Pullala, Ananth (A.); Purvis, Bruce; Ramey, George (G.); Reichenbach, Ronald (R.W.); Rolin, Anthony (A.D.); Roesman, Michael (M.D.); Samimy, Bahman (Benny.); Sands, Roger (R.P.); Schneider, Jeff; Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Tennille (T.C.); Soullere, James (J.K.); Spasiak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stojov, Tony (T.); Slump, Steven (S.M.); Sturgeon, Bill (W.); Swick, Curt (C.); Szczepaniak, Gerard (G.); Taraszkewicz, Alexandre (A.S.); Tedone, Damian (D.J.); Thomas, Ken (K.C.); Toroslan, David (D.A.); Tourao, Lyle (L.W.); Tucker, Shanlee (S.M.); Tyrell, Larry (L.J.); Vengavolu, Sreedhar (S.); Vnogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegrzyn, Michael (M.J.); Wapler, Ron (R.J.); White, Christopher (C.); Whiteley, Christine (C.); Wiatr, Joseph (J.M.); Wilkins, Robert (R.M.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Willis, Deon (D.G.); Zigler, Brad (B.T.)

Optional Attendees: Florence, Jeremy (J.D.); Trombetta, Christopher (C.B.); Stearns, Pamm (P.V.); Deegan, Mike (M.D.); Kunde, Olaf (O.); Eggert, Daniel (D.C.); Tedone, Damian (D.J.); Gucciardo, Steve (S.P.); Tobie, Bruce (B.J.); Baum, Joe (J.M.); Colstruglio, Vince (V.E.); Gwozdek, Tom (T.M.); Foust - Smith, Susan (S.L.); Rezaee, John (J.H.); D'Agostino, Antonio (A.)

Importance: High

New Powertrain VRT Champion, Gary Johnson has requested an all hands meeting for this coming Wednesday (4/24/02). All team members are required to attend or send a representative. Those on the PQR

agenda should be prepared to discuss those topics.

Subject: Canceled: Powertrain All Hands Meeting - postponed until 5/1/02
Location: Wayne Assembly Chart Room

Start: Wed 4/24/2002 10:00 AM
End: Wed 4/24/2002 11:30 AM
Show Time As: Free

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Oboza, Doran (D.); Agarwal, Apoorva (A.); Banks, Nemine (N.B.); Coryea, Kevin (K.W.); Cvetkovic, Peter (P.); Deavenport, Marty (M.F.); Deegan, Mike (M.D.); Falls, Stephen (S.W.); Fasina, Ayodeji (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Giannamore, Armand (A.A.); Gilmour, Brady (B.A.); Gwozdek, Tom (T.M.); Ivaniszyn, Teri (T.E.); Madrid, David (D.R.); Matt Morin; Morton, Michael (M.F.); Motley, Lesia (L.M.); Norman, Ingrid (I.); Odum, Ike (I.C.); Prater, Joseph (J.A.); Rezaee, John (J.H.); Seleck, Beth (B.); Stearns, Pam (P.V.); Tobie, Bruce (B.J.); Trombetta, Christopher (C.B.); Whang, Sonjae (S.); Wlnskoff, Bryan (B.D.); Zubeck, Michael (M.W.); Acuff Jr., Melvin (M.); Ahmed, Kamal (K.); Ajulufoh, Bart (B.O.); Anderson, Johnny (J.D.); Anzuzowicz, Ken (K.J.); August, Dan (D.); Baum, Joe (J.M.); Boatner, Deryle (D.R.); Brien Johnson; Brockette, Ronald (R.K.); Broski, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Caasla, William (W.C.); Castleman, William (W.G.); Conliffe, James (J.C.); Cervantes, Eduardo (E.J.); Chris Campbell; Clechankowski, Mark (M.S.); Clugston, Shane (S.A.); Coats, Richard (R.M.); Colatruccio, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Debbie Pellani; Dhaliwal, Dave (D.S.); Duneste, Derris (D.R.); Eggert, Daniel (D.G.); Fike, Barbara (B.G.); Florence, Jeremy (J.D.); Fluker, James (J.A.); Francisco Fernandez (E-mail); Franklin, Taj (T.); Gamble, Craig (C.R.); Gazdecki, Timothy (T.A.); Gerke, David (D.W.); Giles, Anthony (A.T.); Glimmer, David (D.C.); Giordano, Mike (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Graham, Robert (S.); Grenados, Rodolfo (R.); Groom, Reginald (R.); Gucciardo, Steve (S.P.); Hegde, Damodar (D.M.); Helmetadter, Donald (D.G.); Hettle, Bruce (B.W.); Holloway, Scott (J.S.); Hopkins, Harry (H.S.); J. Sowards; Jahshan, John; Johnson, Gary (G.A.); Jordan, Frances (F.J.); King, Steve (S.J.); Kinnie, Brian (B.W.); Krcali, Iain (I.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Olaf (O.); Lardizabal, Sergio (S.); Lizotta, Brian (B.W.); Lortus, Brett (B.R.); MacDonald, George (G.F.); Madaj Jr., Stan (S.P.); Majzoub, Malek (Z.); Marsac, Lance (L.D.); Matthews, Gary (G.); Metyelewicz, Edwin (E.J.); McCowin, Enoch (E.G.); Mihora, Bob (R.S.); Miller, Melinda (M.S.); Mitchell, Carole (C.A.); Morabito, Mike (M.P.); Moses, Edwin (E.D.); Nemeih, Steve (S.L.); O'Connor, Jim (James W.); Patel, Praful (P.J.); Plasencia, David (D.B.); Poel-barnes, Donna (D.F.); Popenas, Michael (M.J.); Puffels, Ananth (A.); Purvia, Bruce; Ramey, George (G.); Reichenbach, Ronald (R.W.); Rollin, Anthony (A.D.); Roosen, Michael (M.D.); Semimy, Bahman (Benny.); Sande, Roger (R.P.); Schneider, Jeff; Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Tennille (T.C.); Soultars, James (J.K.); Spariak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stojov, Tony (T.); Stump, Steven (S.M.); Sturgeon, Bill (W.); Swick, Curt (C.); Szczepaniak, Gerard (G.); Taraszkiewicz, Alexande (A.S.); Tedone, Damian (D.J.); Thomas, Ken (K.C.); Torosian, David (D.A.); Tourco, Lyle (L.W.); Tucker, Shanise (S.M.); Tyrell, Larry (L.J.); Vangavolu, Sreedhar (S.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegrzyn, Michael (M.J.); Wapler, Ron (R.J.); White, Christopher (C.); Whiteley, Christine (C.); Wiatr, Joseph (J.M.); Wilkins, Robert (R.M.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Willis, Deon (D.G.); Zigler, Brad (B.T.)

Optional Attendees: Florence, Jeremy (J.D.); Trombetta, Christopher (C.B.); Stearns, Pam (P.V.); Deegan, Mike (M.D.); Kunde, Olaf (O.); Eggert, Daniel (D.G.); Tedone, Damian (D.J.); Gucciardo, Steve (S.P.); Tobie, Bruce (B.J.); Baum, Joe (J.M.); Colatruccio, Vince (V.E.); Gwozdek, Tom (T.M.); Foust - Smith, Susan (S.L.); Rezaee, John (J.H.); D'Agostino, Antonio (A.)

Importance: High

New Powertrain VRT Champion, Gary Johnson has requested an all hands meeting for this coming Wednesday (4/24/02). All team members are required to attend or send a representative. Those on the PQR

agenda should be prepared to discuss those topics.

Subject: DPFE circuit changes
Location: Jim O'Neal's office

Start: Thu 10/3/2002 11:00 AM
End: Thu 10/3/2002 12:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: O'Neal, Jim (J.D.); Allee, Sheran (S.A.); Freeland, Mark (M.); Verner, Carol (C.J.); Gates, Freeman (F.C.)

Moved meeting up by 1/2 hour for Jim O'Neal's schedule.

ERE2-027-G 0561

Subject: FW: Kavlico dPFE Sensor Core Team Meeting
Location: POEE D1186 (War Room in FMEI Dept.)

Start: Tue 5/7/2002 1:00 PM
End: Tue 5/7/2002 2:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Tuesday from 1:00 PM to 2:30 PM

Meeting Status: Not yet responded

Required Attendees: Panaretos, Christine (C.M.); Carter, Rocco (R.O.)

---Original Appointment---

From: Panaretos, Christine (C.M.)
Sent: Wednesday, December 19, 2001 10:03 AM
To: Panaretos, Christine (C.M.); Akins, Mary (M.); Awad, Mahmoud (M.T.); Ayers, Don; Freeland, Mark (M.); Gales, Freeman (F.C.); Owens, Karen (K.E.); Panaretos, Christine (C.M.); Pianta, Paul (P.G.); Schieding, Kurt (K.J.); Smythe, Joseph (J.M.); Verner, Carol (C.J.)
Subject: Kavlico dPFE Sensor Core Team Meeting
When: Tuesday, May 07, 2002 1:00 PM-2:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: POEE D1186 (War Room in FMEI Dept.)

These are the ongoing meetings for the Kavlico TM dPFE sensor. The Tuesday meetings will last 1.5 hours. We will have a teleconference with Kavlico and any other team members who are unable to attend but still want to participate. The telephone number to the conference room and passcode will be sent in another notice.

Subject: DPFE Sensor Stalls Issue Review
Location: DI-196 (FMEI War Room)

Start: Thu 5/2/2002 1:00 PM
End: Thu 5/2/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Panaretos, Christine (C.M.); jehshan@visteon.com; Schlieding, Kurt (K.J.); Awad, Mahmoud (M.I.); Planta, Paul (P.G.); Gelas, Freeman (F.C.); Freeland, Merk (M.); Maurer, James (J.B.); Perry, Brian (B.J.); apoma2@visteon.com

Team, we need 2 hours to discuss this subject. The only time all are available is 5/2 during our normal team meeting. All are required to have a meaningful discussion. **BRING ALL DATA ASSOCIATED WITH STALLS FOR DISCUSSION.** Filmstrips are better than paper to save copies.

Agenda:

- 1) Overview to set agenda. Brainstorm data and issues from V Engine, PCSE, and Quality Office.
- 2) Review data from each attendee and discuss with team.
- 3) Establish:
 - A) Can stalls theoretically happen?
 - B) What happens when a stall occurs?
 - C) What is the rate of stall compared to overall sensor warranty.
 - D) What components affect stalls (i.e. sensor, PCM, etc.)
- 4) Consensus on stall issues. Establish statement for 14D.
- 5) Next steps.

Subject: Acids/concentrations and Test Vehicles
Location: POEE-D138 (15)
Start: Wed 5/1/2002 11:00 AM
End: Wed 5/1/2002 12:30 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Panaretos, Christine (C.M.); Maurer, James (J.B.); Gates, Freeman (F.C.); Freeland, Mark (M.); Pianta, Paul (P.G.); McCoy Jr., Joe (J.); 'bdavies@kavlico.com'; 'kpark@kavlico.com'

Please plan on attending a follow up meeting to the April 30 Issues meeting to discuss Acids and Test Vehicles.

J. McCoy only required to attend for the Test Vehicle discussion which will be from 12:00-12:30.

I apologize for any inconvenience for this was the only 1.5 hr. time block available on everyone's schedule for tomorrow.

I will advise Kyong Park and Brady Davies date and time.

Subject: Updated: Electrical Wiring Testing for Kavlico dPFE Sensor
Location: POEE FAO video POECB072

Start: Mon 4/8/2002 2:00 PM
End: Mon 4/8/2002 3:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Panaretos, Christine (C.M.); POEE FAO video POECB072; Hermann, Thomas (T.J.); Altes, Sheran (S.A.); Ross, Roberto (R.A.); Freeland, Mark (M.); Maurer, James (J.B.); Plante, Paul (P.G.); Gates, Freeman (F.C.); 'dayers@kavlico.com'; 'bdavies@kavlico.com'; 'kperk@kavlico.com'; O'Neal, Jim (J.D.)

This is a separate meeting to discuss Electrical Wiring Testing for the dPFE sensor. This will be a teleconference with Kavlico. You may use the same connection number used for the team meetings.

If you have any questions, please contact me.

Chris Panaretos
(313) 24-89337
cpanaret@ford.com

Subject: Updated: Electrical Wiring Testing for Kavlico dPFE Sensor
Location: POEE FAO video POECB072

Start: Mon 4/8/2002 2:00 PM
End: Mon 4/8/2002 3:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Panaretos, Christine (C.M.); POEE FAO video POECB072; Hermann, Thomas (T.J.); Allee, Sheran (S.A.); Rossi, Roberto (R.A.); Freeland, Mark (M.); Maurer, James (J.B.); Pianta, Paul (P.G.); Gales, Freeman (F.C.); 'dayera@kavlico.com'; 'bdavies@kavlico.com'; 'tpark@kavlico.com'; O'Neill, Jim (J.D.)

This is a separate meeting to discuss Electrical Wiring Testing for the dPFE sensor. This will be a teleconference with Kavlico. You may use the same connection number used for the team meetings.

If you have any questions, please contact me.

Chris Panaretos
(313) 24-89337
cpanaret@ford.com

Subject: FW: FRL Presentation-Sensor
Location: Paul Office

Start: Tue 6/4/2002 2:30 PM
End: Tue 6/4/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Plants, Paul (P.G.); Bryant, Bruce (B.D.)

—Original Appointment—

From: Plants, Paul (P.G.)
Sent: Monday, June 03, 2002 5:34 PM
To: Plants, Paul (P.G.); Maurer, James (J.B.); Freeland, Mark (M.); Plants, Paul (P.G.)
Subject: FRL Presentation-Sensor
When: Tuesday, June 04, 2002 2:30 PM-3:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Paul Office

Discuss FRL Directors level meeting on Mark's Black Belt project.

Subject: FW: FRL Presentation-Sensor
Location: Paul Office

Start: Tue 6/4/2002 2:30 PM
End: Tue 6/4/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Plante, Paul (P.G.); Bryant, Bruce (B.D.)

-----Original Appointment-----

From: Plante, Paul (P.G.)
Sent: Monday, June 03, 2002 5:34 PM
To: Plante, Paul (P.G.); Maurer, James (J.B.); Freland, Mark (M.); Plante, Paul (P.G.)
Subject: FRL Presentation-Sensor
When: Tuesday, June 04, 2002 2:30 PM-3:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Paul Office

Discuss FRL Directors level meeting on Mark's Black Belt project.

Subject: DPFE Sensor Vehicle Issues Meeting
Location: POEE, E103A (Pillar L10)

Start: Mon 5/13/2002 1:00 PM
End: Mon 5/13/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Merk (M.); Jenda, Jon (J.M.); Gates, Freeman (F.C.); Pome, Amy (A.); Plante, Paul (P.G.); Verner, Carol (C.J.); Awad, Mahmoud (M.I.); Rossi, Roberto (R.A.); McCoy, James (J.D.); Maurer, James (J.B.); 'jshshah@viatecn.com'; Afles, Sheran (S.A.)

This meeting is mandatory to all attendees for conducting working group business. Please clear your calendars to attend. The first meeting will review objectives. Please read attachments in advance. Bring (12) copies of your issues to present and discuss. This CR is located in the center rear of the POEE building, by pillar L10.



vobissue.doc

ER22-827-0 0571

DPFE Sensor Vehicle Issues Meeting

Overview/Objectives: To present, discuss and concense on vehicle issues affecting the failure of the DPFE sensor. Decisions must be reached that lead to (Is-Is Not) root cause for each issue discussed. If a decision is NOT attainable with the data given, then assignments to a specific leader will be set and a due date given, or the issue will be deleted from consideration. All issues will be discussed to the teams satisfaction. This team will attempt to concentrate our efforts for issue resolution, prioritize workload, and distribute issues to responsible people. This will be a working group, weekly, Monday meeting with brief report outs at the 14D Tuesday/Thursday meetings. Jim McCoy is the leader for procuring (5) sets of vehicle instrumentation to be used on (4) buy back vehicles, and others as available.

Team Leaders: P. Plante (facilitator), Jon Janda (leader), and Amy Poma (issues tracking PMA)

Attendees: See meeting notice. Attendance is mandatory to conduct business.

Location: E103A, PORE, Monday, 1:00-3:00 PM (Center Rear of POEE in I4 Engine area)

Agenda:

- 1) P. Plante Objectives overview and team comments.
- 2) M. Awad Issues from AWS
 - A) AWS Stack Chart w/ Vehicle and Sensor documented changes overlay (5 target)
 - B) Repeat repairs plots and analysis
 - C) Pareto of 21 vehicles failure rate
 - D) Other
- 3) Mark Froeland issues
- 4) Other Team Members

P. Plante
5/9/02
Pgp/vehissue.doc

From: Plants, Paul (P.G.)
Sent: Tuesday, March 12, 2002 10:18 AM
To: Freeland, Mark (M.); Gates, Freeman (F.C.)
Subject: Accepted: Meeting with Kavico to review SRL work on UPAD

I have a John Koszewnik review 9-11:00 AM Wed. Part of it is DPFE overview. Lets discuss at Tuesday 1:00 PM meet. Freeman should be at Kos review also?

8982-827-8 0573

Subject: Focus Stalling
Location: Ray's Office

Start: Tue 10/1/2002 1:00 PM
End: Tue 10/1/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Flaud, Zaida (Z.); Souchock, Peter (P.D.); Renouf, Joe (J.H.); Nevi, Ray (R.A.); Frøeland, Mark (M.)
Optional Attendees: Flaud, Zaida (Z.)

ER02-027-0 0574

Subject: Voltage measurements during coil charging
Location: POEE, FMEI dept or DI-186 near pillar G-17

Start: Tue 8/6/2002 1:00 PM
End: Tue 8/6/2002 2:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Poma, Amy (A.); Freeland, Mark (M.); McCoy, James (J.D.); Ailes, Sheran (S.A.); Maurer, James (J.B.); jjahshan@vistcon.com

Jim Maurer has requested your attendance at the above referenced meeting for Tuesday, August 6th. Please advise if you are unable to attend.

Mark Freeland-Per Jim's request, please bring your vehicle so the team can look at it. Thanks.

ER02-027-0 0575

Subject: Updated: Kavlico dPFE Sensor Core Team Meeting
Location: POEE DI-196 (War Room in FMEI Dept.)

Start: Tue 7/9/2002 1:00 PM
End: Tue 7/9/2002 2:30 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Tuesday from 1:00 PM to 2:30 PM

Meeting Status: Not yet responded

Required Attendees: Poma, Amy (A.); Akins, Mary (M.); Alles, Sheran (S.A.); Awad, Mahmoud (M.I.); Ayers, Don; Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); McCarty, Bill (W.D.); Nielsen, Christian (C.A.); O'Neal, Jim (J.D.); Park, Kyong; Perry, Brian (B.J.); Plante, Paul (P.G.); Poma, Amy; Reddy, Srikanth; Rossi, Roberto (R.A.); Shore, John (J.)

Optional Attendees: Akins, Mary (M.); Plante, Paul (P.G.); Rossi, Roberto (R.A.); Maurer, James (J.B.); White-Johnson, Patrice (P.)

This is a continuation of our regular Tuesday meeting from May 28 through the rest of the year. Please accept in order to be noted on your calendars. Thanks.

ER82-027-0 0076

Subject: CANCELLATION OF JULY 1, 2002 Issues Resolution mtg.
Location: POEE E103A pillar L-10

Start: Mon 7/1/2002 1:00 PM
End: Mon 7/1/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Poma, Amy (A.); Atkins, Mary (M.); Allee, Sharan (S.A.); Awad, Mahmoud (M.I.); Freeland, Mark (M.); Gates, Freeman (F.C.); Janda, Jon (J.M.); John Jahahan (E-mail); Maurer, James (J.B.); McCoy, James (J.D.); Plante, Paul (P.G.); Poma, Amy (A.); Reddy, Srikanth; Rossi, Roberto (R.A.); Verner, Carol (C.J.)

Due to the vacation days during the 4th of July holiday week, the July 1 meeting is cancelled. We will resume on July 8.

EM02-027-G 0077

Subject: Updated: Kavlico dPPE Sensor Core Team Meeting
Location: POEE DI 186 (War Room in FMEI Dept.)

Start: Thu 5/30/2002 1:00 PM
End: Thu 5/30/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 1:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Akins, Mary (M.); Alles, Sheran (S.A.); Awad, Mahmoud (M.I.); Ayers, Don; Frelund, Mark (M.); Getse, Freeman (F.C.); Maurer, James (J.B.); McCarty, Bill (W.D.); Nielsen, Christian (C.A.); O'Neill, Jim (J.D.); Park, Kyong; Perry, Brian (B.J.); Pianta, Paul (P.G.); Poma, Amy (A.); Rossi, Roberto (R.A.); Shora, John (J.); White-Johnson, Patrice (P.)

Optional Attendees: Pianta, Paul (P.G.); Akins, Mary (M.); Rossi, Roberto (R.A.); Maurer, James (J.B.); White-Johnson, Patrice (P.)

This is a continuation of our regularly scheduled Thursday meetings from 1:00-3:00 p.m. from May 30 through the rest of the year. Please accept so that your calendars can be noted. Thanks.

Subject: Kevlco dPFE Sensor Core Team Meeting
Location: POEE DI 198 (War Room in FMEI Dept.)

Start: Thu 5/30/2002 1:00 PM
End: Thu 6/30/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 1:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Atkins, Mary (M.); Alee, Sheran (S.A.); Awad, Mahmoud (M.I.); Ayers, Don; Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); McCarty, Bill (W.D.); Nielsen, Christian (C.A.); O'Neall, Jim (J.D.); Perry, Brian (B.J.); Plante, Paul (P.G.); Poma, Amy (A.); Roesl, Roberto (R.A.); Shors, John (J.); White-Johnson, Patrice (P.)

This is a continuation of our regularly scheduled Thursday meetings from 1:00-3:00 p.m. from May 30 through the rest of the year. Please accept so that your calendars can be noted. Thanks.

EP02-027-0 0070

Subject: Kavlico dPFE Sensor Core Team Meeting
Location: POEE DI-196 (War Room in FMEI Dept.)

Start: Tue 5/28/2002 1:00 PM
End: Tue 5/28/2002 2:30 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Tuesday from 1:00 PM to 2:30 PM

Meeting Status: Not yet responded

Required Attendees: Akhs, Mary (M.); Alles, Sheran (S.A.); Awad, Mahmoud (M.I.); Ayers, Don; Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); McCarty, Bill (W.D.); Nielsen, Christian (C.A.); O'Neal, Jim (J.D.); Perry, Brian (B.J.); Plants, Paul (P.G.); Poma, Amy (A.); Rosel, Roberto (R.A.); Shore, John (J.); White-johnson, Patrice (P.)

This is a continuation of our regular Tuesday meeting from May 28 through the rest of the year. Please accept in order to be noted on your calendars. Thanks.

5982-027-0 0580

Subject: Issues Resolution
Location: POEE E103A-pillar L10

Start: Mon 6/3/2002 1:00 PM
End: Mon 6/3/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Monday from 1:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Akna, Mary (M.); Alee, Sheran (S.A.); Awad, Mahmoud (M.I.); Freeland, Mark (M.); Gates, Freeman (F.C.); Janda, Jon (J.M.); John Jahshan (E-mail); Maurer, James (J.B.); McCoy, James (J.D.); Plante, Paul (P.G.); Poma, Amy (A.); Rosal, Roberto (R.A.); Verner, Carol (C.J.)

This is just a formal meeting notice of Paul Plante's previously schedule recurring Monday meeting from 1-3:00 p.m. so it can automatically be placed on your Outlook calendars.

Thanks.

ER02-027-G 0561

Subject: Updated: Review Electrical Paper to Be Presented at Thursday, July 11th DPFE Meeting
Location: Ray's Office 13B074

Start: Thu 7/11/2002 10:30 AM
End: Thu 7/11/2002 11:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Rossi, Roberto (R.A.); Bzymek, Raymond (R.); Freeland, Mark (M.)
Optional Attendees: Ahee, Sheran (S.A.); Hermann, Thomas (T.J.)

DPFE-027-0 0002

Subject: Updated: Review Electrical Paper to Be Presented at Thursday, July 11th DPFE Meeting
Location: Ray's Office 13B074

Start: Thu 7/11/2002 10:30 AM
End: Thu 7/11/2002 11:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Rossi, Roberto (R.A.); Bzymek, Raymond (R.); Friesland, Mark (M.)
Optional Attendees: Ales, Sheran (S.A.); Hermann, Thomas (T.J.)

2002-027-0 0003

Subject: Updated: U204 Phantom Stall Meeting
Location: TEE Conf. Rm. 2

Start: Thu 3/21/2002 2:00 PM
End: Thu 3/21/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Sanders, Muriel (M.S.); Altoonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell; Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); Dan Rothweller; De Pana, Juan (J.E.); Diez, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Ghee, Stuart (S.); Gokhale, Ranuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Harr, George (G.J.); Hoffman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); John McDonald; Jones, Andy; Jordan, Donald (D.E.); Kansal, Shirji (S.); King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Le, Dzong (D.H.); Lintlaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Mandzuk, Roger (R.S.); Marck, Edmond (E.C.); Matoss, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tom; Morishima, Shigeaki (S.); Naveed Khan; Nematollahi, Sorya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Orman, James (J.W.); Powers, Ken (K.W.); Price, Marth (M.); Raquepau, Aiden (A.P.); Sanders, Muriel (M.S.); Shah, Kiran (K.C.); Shiralshi, Masaru (M.); Stilgenbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Takasawa, Keith (K.D.); Takubo, Hiroichi (H.); Veerstra, Tim (T.W.); Wakeneil, Ray (R.A.); Wettach, Bill (B.); Williams, Lee (LHW.); Yeung, Lam (.)

I extended the meeting notice a couple of more weeks. All other information remains the same.

Dial in: 1-877-870-3529 or Fordnet: 9-1-954-1144
International Participants # 1 (630) 693-1704
Passcode: 7673538#

Subject: Updated: U204 Phantom Stall Meeting
Location: TEE Conf. Rm. 2

Start: Thu 3/21/2002 2:00 PM
End: Thu 3/21/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Sanders, Muriel (M.S.); Altoonlan, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell; Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); Dan Rothweller; De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duval, Allen (A.W.); Faschetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jansen, Ted (T.E.); John McDonald; Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Le, Dzung (D.H.); Lintaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Mandziuk, Roger (R.S.); Marck, Edmond (E.C.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tom; Morishima, Shigeki (S.); Naveed Khan; Namatollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Orfman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquesau, Alden (A.P.); Sanders, Muriel (M.S.); Shah, Kiran (K.C.); Shiraiishi, Masaru (M.); Stilgerbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Lee (LHW.); Young, Lem (.)

I extended the meeting notice a couple of more weeks. All other information remains the same.

Dial in: 1-877-870-3529 or Fordnet: 9-1-954-1144
International Participants # 1 (630) 693-1704
Passcode: 7673538#

ENC2-827-0 8588

Subject: Updated: U204 Phantom Stall Meeting
Location: TEE Conf. Rm. 2

Start: Thu 3/21/2002 2:00 PM
End: Thu 3/21/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Sanders, Muriel (M.S.); Altoonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell; Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); Dan Rothweiler; De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Fretland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hanson, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jensen, Ted (T.E.); John McDonald; Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Le, Dzung (D.H.); Lintiacco, Steven (S.); Linda, Peter (P.A.); Lu, Jane (J.); Mandzuk, Roger (R.S.); Marck, Edmond (E.C.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tom; Morishima, Shigeki (S.); Neveed Khan; Namatollahi, Sonya (S.); Nikolai, Bernie; Notaboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquespau, Aiden (A.P.); Sanders, Muriel (M.S.); Shah, Kiran (K.C.); Shirahashi, Masaru (M.); Stiggenbauer, Jeffrey (J.R.); Suarez, Rhoe (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Lee (LHW.); Yeung, Lem (.)

I extended the meeting notice a couple of more weeks. All other information remains the same.

Dial in: 1-877-870-3529 or Fordnet: 9-1-954-1144
International Participants # 1 (630) 693-1704
Passcode: 7673538#

EA02-027-0 0507

Subject: Kavico Meeting
Start: Wed 3/13/2002 1:00 PM
End: Wed 3/13/2002 4:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Simko, Steven (S.J.); Freeland, Mark (M.); SRL Conf Room 2161 (20)

EP02-027-G 0505

From: Bimko, Steven (S.J.)
Sent: Tuesday, March 12, 2002 9:32 AM
To: Freeland, Mark (M.)
Subject: Accepted: Meeting with Kavlico to review SRL work on UPAD

0002-027-0 0000

From: SRL Conf Room 1347 (10)
Sent: Monday, April 08, 2002 6:14 PM
To: Freeland, Mark (M.)
Subject: Accepted: Kavlico dPFE UPAD research

Conference room is available. Meeting accepted.

EM62-827-0 8500

From: Uy, Dalene (D.)
Sent: Friday, May 31, 2002 6:04 PM
To: Freeland, Mark (M.)
Subject: Accepted: Testing for AI Hydroxide

sure, I'll come down to your office.

ER02-027-G 0501

From: Uy, Dalrene (D.)
Sent: Wednesday, March 20, 2002 2:57 PM
To: Freeland, Mark (M.)
Subject: Accepted: Kevico TM dPFE Sensor UPAD Root Cause Investigation

ERS2-227-0 0382

Subject: Updated: Mountaineer Rear Windows Opening While Driving
Location: Fairlane Plaza South, 4th floor, Jim Vondale's office

Start: Tue 9/24/2002 4:00 PM
End: Tue 9/24/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Sweeney, Stephanie (S.L.); Freeland, Mark (M.); Klahke, Darrell (D.K.); Exell, Jeffrey (J.R.)
Optional Attendees: Prasad, Priya (P.)

RESCHEDULED FROM 9/17 AT 4:00PM

██████████ is driving a 2002 MY Mountaineer. While driving the vehicle, the rear window has unlatched itself (he heard the solenoid activate) and the door ajar indicator on the dash came on. Moments later, the door lock solenoids all activated. He believes this has happened numerous times as he has found the rear glass open at the end of a drive when he was certain it was closed at the beginning of the drive.

This meeting is to discuss the incident and determine if there are other reports of similar incidents.

ERG2-827-8 8883

Subject: Updated: Mountaineer Rear Windows Opening While Driving
Location: Fairlane Plaza South, 4th floor, Jim Vondale's office

Start: Tue 9/17/2002 4:00 PM
End: Tue 9/17/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Sweeney, Stephanie (S.L.); Freeland, Mark (M.); Kleinke, Darrell (D.K.); Exall, Jeffrey (J.R.)
Optional Attendees: Pressed, Priya (P.)

RESCHEDULED FROM 9/10 AT 11:00AM

██████████ is driving a 2002 MY Mountaineer. While driving the vehicle, the rear window has unlatched itself (he heard the solenoid activate) and the door ajar indicator on the dash came on. Moments later, the door lock solenoids all activated. He believes this has happened numerous times as he has found the rear glass open at the end of a drive when he was certain it was closed at the beginning of the drive.

This meeting is to discuss the incident and determine if there are other reports of similar incidents.

Subject: Mountaineer Rear Windows Opening While Driving
Location: Fairlane Plaza South, 4th floor, Jim Vondale's office

Start: Tue 9/10/2002 11:00 AM
End: Tue 9/10/2002 12:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Sweeney, Stephanie (S.L.); Freeland, Mark (M.); Keinke, Derrell (D.K.); Exell, Jeffrey (J.R.)
Optional Attendees: Prasad, Priya (P.)

██████████ is driving a 2002 MY Mountaineer. While driving the vehicle, the rear window has unlatched itself (he heard the solenoid activate) and the door ajar indicator on the dash came on. Moments later, the door lock solenoids all activated. He believes this has happened numerous times as he has found the rear glass open at the end of a drive when he was certain it was closed at the beginning of the drive.

This meeting is to discuss the incident and determine if there are other reports of similar incidents.

ER02-027-0 0506

Subject: Canceled: Update: U204 Phantom Stall Meeting
Location: TEE Conference Rm 2

Start: Thu 3/21/2002 2:00 PM
End: Thu 3/21/2002 3:00 PM
Show Time As: Free

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Altoonlan, Don (D.J.); Amenda, Harry (H.F.); Badgley, Joel (J.K.); Bauer, Scott (S.C.);
Bhaskari, Kamal (K); Blackburn, Thomas (T.J.); Branson, John (B); Carr, David; Chitt

Subject: Updated: Update: U204 Phantom Stall Meeting
Location: TEE Conference Rm 2

Start: Thu 1/17/2002 2:00 PM
End: Thu 1/17/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Altoonlan, Don (D.J.); Amenda, Harry (H.F.); Badgley, Joel (J.K.); Bauer, Scott (S.C.); Bhojwani, Karnal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell; Chick, John (J.); Chih, Ming-Nku (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Ranuka (R.V.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Ichikawa, Jyunchiro (J.); Jensen, Ted (T.E.); John McDonald (E-mail); Jones, Andy; Jordan, Donald (D.E.); Karnal, Shinji (S.); King, Robert (R.F.); Kostermann, Eric (E.); Koeko, Jeff (J.R.); Kwon, Soon (S.K.); Limilaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Luehnen, Eric (E.A.); Marck, Edmond (E.C.); Matea, John (J.); Maurer, James (J.B.); Mazzola, Gary (G.R.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tom; Morishima, Shigeki (S.); Naveed Khan; Nematollahi, Sorya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortmann, James (J.W.); Powell, Cary; Powers, Ken (K.W.); Price, Martin (M.); Raquesau, Aiden (A.P.); Rothweiler, Daniel (D.); Sanders, Muriel (M.S.); Shah, Kran (K.C.); Shiralahi, Masaru (M.); Sillgenbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Sullivan, Jamie (J.P.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Vecchio, Anne Marie (A.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Lee (L.H.W.); Williamson, David (D.E.); Yeung, Lem (.)

Optional Attendees: Kostermann, Eric (E.); Williamson, David (D.E.)

Dial in: 1-866-250-3175 or Fordnet: 9-1-954-1163
International Participants # 1 (630) 827-6733
Passcode: 7354080#

From: 6sigma@ford.com
Sent: Thursday, August 28, 2002 3:10 AM
To: mfreale1@ford.com; mhardie@ford.com; pmiller@ford.com
Subject: 6-Sigma Project 5120 -Ready to Evaluate for Sustainment

Important message on 6-Sigma Project 5120!

Project 5120 has been closed for 180 days. Please take the necessary actions to determine if this project is sustained. Before the Black Belt, Mark Freeland can request the approval for OK to End, the Financial Analyst, Pamela Miller will need to check if the project financials reflect the actuals and make any necessary adjustments. The Financial Analyst is then required to click the SEND EMAIL on the financial screen to alert the Black Belt the project is ready to be submitted for OK to End.

IMPORTANT! The request for OK to End needs to be submitted within 60 days of when this email was sent otherwise the project status will automatically change to End-Unsustained.

2002-027-G 0506

From: Adams, Jim (J.A.)
Sent: Monday, November 25, 2002 10:08 AM
To: Power, James (J.H.)
Cc: Saloks, George (G.S.); Freeland, Mark (M.); Bauer, David (D.R.)
Subject: electrical noise from ignition system

Hello James,

I work in the Materials Science Department at FRL in a group that focuses on durability and reliability issues. Recently, members of my group had a discussion with Mark Freeland in which he mentioned there may be a problem with electrical noise from the ignition system, specifically the spark plugs. I would like to discuss this further with you to see what help we might be able to offer you in terms of experimental testing and/or materials analysis such as SEM. I will be out of the office after today until 12-03-02, so perhaps we can get together next week for 1/2 hour to discuss this further.

Regards,

Jim Adams
X40832

From: Adams, Jim (J.A.)
Sent: Monday, November 25, 2002 8:45 AM
To: Frelund, Mark (M.)
Subject: RE: AWS Reports page

Mark,

Thanks for talking with George and I on Friday and providing the web sites.

I found the correct VIN for my Focus (1FAFP36362W219335) and it was produced on 02-18-02, so it should have the replacement dp switch. However, the two cases where the instrument readings went out on my Focus suggest that there may be other problems that could be generated by excessive electrical noise.

Regards,

Jim

2002-027-0 0000

From: Akins, Mary (M.)
Sent: Friday, May 31, 2002 2:01 PM
To: 'Park, Kyong'
Cc: Freeland, Mark (M.)
Subject: RE: Wafer Carcasses Returned to Kavlico

Kyong,
The carcasses shipped via FedEx today with a delivery date of Tuesday, June 4, 2002.

Mary Akins

-----Original Message-----

From: Park, Kyong [mailto:KPark@kavlico.com]
Sent: Wednesday, May 29, 2002 12:15 PM
To: Freeland, Mark (M.); Kyong Park (E-mail); Robert Weikal (E-mail); Akins, Mary (M.)
Cc: Brady Davies (E-mail); Maurer, James (J.B.); Plante, Paul (P.G.); Gates, Freeman (F.C.); Hansas, Jon (.); Tackman, Bruce
Subject: RE: Wafer Carcasses Returned to Kavlico

Mark,

Thank you.

I will acknowledge receiving them to you when they arrive here.

Kyong

> -----Original Message-----

> **From:** Freeland, Mark (M.) [SMTP:mfreelal@ford.com]
> **Sent:** Wednesday, May 29, 2002 8:43 AM
> **To:** Kyong Park (E-mail); Robert Weikal (E-mail); Akins, Mary (M.)
> **Cc:** Brady Davies (E-mail); Maurer, James (J.B.); Plante, Paul (P.G.);
> Gates, Freeman (F.C.); Hansas, Jon (.)
> **Subject:** Wafer Carcasses Returned to Kavlico

>

> Kyong,

>

> Per you're request, and in accordance with the terms of our
> confidentiality agreement, I am returning all of the wafer Carcasses which
> I have in my possession to Kavlico.

> The attached spreadsheet contains the inventory of the material I had in
> my possession and the wafer carcasses which I am returning. There is one
> wafer, no. 2033925, which is unaccounted for. I have not been able to
> locate this wafer. When I do I will return it also.

>

> Please note that there are also 13 loose die on various mounts also
> included in the package.

>

> The material will be delivered to Mary Akins this afternoon, and she will
> ship it back to Bob Weikal's attention at Moorpark.

>

> If you wish the material to be received by an alternate designee, then
> please let Mary know. I have specified Bob, as he is the official conduit
> for all confidential material, per the agreement.

>

> Thank you for the opportunity to study the material which I have had since
> January this year.

>
> Regards
>
> Mark Freeland <<Wafers Returned to Kavlico 20020529.xls>>
>
> > 6-Sigma Black Belt
> > Engine Research Department
> > Ford Research Laboratory
> > P.O. Box 2053
> > MD 2629 - SRL - Room 1517
> > Dearborn, MI 48121-2053 USA
> email: mfreela1@ford.com
> Tel.: (313) 594-7645
> << File: Wafers Returned to Kavlico 20020529.xls >>

From: Akina, Mary (M.)
Sent: Monday, April 22, 2002 10:41 AM
To: Freeland, Mark (M.)
Subject: RE: Parts for the outside lab

Mark,
I should be able to have them tomorrow, Tuesday, at 9:00am. Do you care what vehicle they came off? Most of what we pulled from WPRC will be Escape and Focus.

Mary

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, April 19, 2002 6:52 PM
To: Akina, Mary (M.)
Cc: Maurer, James (J.B.); Gates, Freeman (F.C.)
Subject: Parts for the outside lab

Mary,

Of all the parts I currently have, only one is from a vehicle built in 8/2000 time frame.

Could you please get me about 50 WPRC parts which were from 8/2000 - 10/2000 sensor MOM. Could you let me know when you could reasonably have them?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

EA02-027-0 0011

From: Akins, Mary (M.)
Sent: Tuesday, April 02, 2002 3:15 PM
To: Don Ayers (E-mail); Terri Swearingen (E-mail); Randy Ray (E-mail); Gary Casey (E-mail); Bansek, Catherine (C.K.); Freeland, Mark (M.); Verner, Carol (C.J.); Johnson, Joe (J.H.); Ogozaly, Jim (J.C.); Gates, Freeman (F.C.)
Subject: UPDATED NEW AREA CODE
Importance: High

Joe, I think you were the only person I was unable to recall this message from. The new area code should be (588) 942-9608. I'm dyslexic!

Mary

—Original Message—

From: Akins, Mary (M.)
Sent: Tuesday, April 02, 2002 3:05 PM
To: Don Ayers (E-mail); Terri Swearingen (E-mail); Randy Ray (E-mail); Gary Casey (E-mail)
Cc: Bansek, Catherine (C.K.); Freeland, Mark (M.); Verner, Carol (C.J.); Johnson, Joe (J.H.); Ogozaly, Jim (J.C.)
Subject: MY CELL PHONE HAS A NEW AREA CODE
Importance: High

****NOTICE**FYI****

My cell phone has a new area code: (588) 942-9608.

Mary Akins

From: Akins, Mary (M.)
Sent: Tuesday, April 02, 2002 3:05 PM
To: Don Ayers (E-mail); Terri Swearingen (E-mail); Randy Ray (E-mail); Gary Casey (E-mail)
Cc: Bensek, Catherine (C.K.); Freetland, Mark (M.); Verner, Carol (C.L.); Johnson, Joe (J.H.);
Ogozaly, Jim (J.C.)
Subject: MY CELL PHONE HAS A NEW AREA CODE
Importance: High

****NOTICE**FYI****

My cell phone has a new area code: (858) 942-9808.

Mary Akins

From: Akins, Mary (M.)
Sent: Tuesday, March 28, 2002 11:07 AM
To: Freeland, Mark (M.)
Subject: RE: Old Style DPFE Sensors

Thanks, I emailed him a response already.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, March 28, 2002 10:50 AM
To: Akins, Mary (M.)
Subject: FW: Old Style DPFE Sensors

Mary, the original request from George.

Mark

-----Original Message-----

From: MacDonald, George (G.F.)
Sent: Monday, March 25, 2002 4:18 PM
To: Freeland, Mark (M.)
CC: Florence, Jeremy (J.D.)
Subject: RE: Old Style DPFE Sensors

Mark,

We need to get about 50 DPFE's (old style) for repairs. What is the best way to get them? Can you help?

George F. MacDonald

Wayne Stamping & Assembly Plant - Powertrain Resident Engineer
Phone: 734-46-70196
Mobile: 734-730-6174
Textpager: 313-796-7989 <mailto:3137957969@alphapage.airtouch.com>
gmacdona@ford.com

-----Original Message-----

From: Florence, Jeremy (J.D.)
Sent: Monday, March 25, 2002 11:44 AM
To: MacDonald, George (G.F.)
Subject: Old Style DPFE Sensors

George -

As you know I had a Ford employee [REDACTED] in today for evaluation of a check engine light on a 2001 Focus built in March of '01 with 10,000 miles on it. The root cause was the DPFE sensor. Can we find a way to get spare parts of the old design here so we can fix Ford employee's cars that come directly to us with this issue? I know you said you thought you had a contact that could get these parts for us. Hind sight 20/20, we should have saved some off of the line before discontinuation. Also, if you think we can get some can you give me an estimate so I can call [REDACTED] back and let him know we will be able to fix his car for him and that he doesn't have to take it to a dealership.

Regards,

Jeremy Florence

<mailto:jfloren3@ford.com>

Wayne Stamping & Assembly Plant - PVT
Idle Quality VFG40 Team Leader &
Six Sigma Black Belt Candidate
Phone: 734-64-15785
Textpager: 313-851-0071
<mailto:3138510071@alphapage.airtouch.com>

2002-027-0 0637

From: Akins, Mary (M.)
Sent: Tuesday, March 19, 2002 12:20 PM
To: Freeland, Mark (M.)
Cc: Barry Bugaj (E-mail); Gary Besson (E-mail)
Subject: Review of Kavlico TM-DP Sensor

Mark,

Kavlico gives you approval to review the Kavlico TM-DP sensor issues with Dr. Ed Sickerfus, ex-Ford employee. It is understood that you will be reviewing Kavlico confidential information as covered by the confidentiality agreement of April 15, 2001, assignment #2338 between Kavlico and Ford.

Regards,
Mary Akins

Ford phone: (313) 248-1989
Ford fax: (313) 845-3169
makins@ford.com
makinwork@aol.com
Cell Phone/Messages: (810) 942-9606
Kavlico phone: (248) 263-8757

Subject: Die adhesive inspection of p-99 sensor
Location: SRL microscope lab

Start: Mon 9/30/2002 9:30 AM
End: Mon 9/30/2002 10:30 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Akolkar, Shrikant (S.V.); Freeland, Mark (M.); Maurer, James (J.B.)

5002-927-0 0003

From: Akolkar, Shrikant (S.V.)
Sent: Thursday, July 18, 2002 12:38 PM
To: McCoy, James (J.D.); Duncan, Jack (J.L.)
Cc: Maurer, James (J.B.); Gates, Freeman (F.C.); Freeland, Mark (M.); Plante, Paul (P.G.);
Sturzenegger, Larry (L.W.); O'Neal, Jim (J.D.)
Subject: Scope Installation for Green Focus Focus 568B856

I drove the vehicle to MPG on 7/15/02 from POEE. We had brand new Zartlink die sensor thermocoupled in tubes & on top. The engine check light came on after about 30 miles just before entering M53. The vehicle wasn't accelerating smooth after that though it was running ok at 70 mph on freeway & could be easily started after shut off. We hooked up star tester at MPG & found that the code was P0402-Excess EGR Flow.

Jim, I just spoke with Jack Dncan of MPG & he will receive you at MPG on Mon AM for scope installation to monitor the trigger events of the sensor. I hope Jack can use same for recording the voltages & current during chassis roll cycling test. Pl. call him if you need to other wise, he will expect you there on Mon. I won't be going there on Mon as Jack will need few more days to get vehicle prepped for chassis roll cycling test. Also, pl. talk to Freeman Gates before you go. He wants to check if any more cyclic details of the exhaust pressure pulsations can be recorded on that vehicle. The pressure transducers before & after the orifice are already installed on the vehicle.

With Regards,

SHRIKANT AKOLKAR
sakolkar@ford.com Ph:(313) 594-1908 Fax:(313) 390-1229
Ford Motor Co. POEE AQ077 P.O.Box 2053 MD#36
Dearborn MI 48124 U.S.A.

EP82-627-G 8672

From: Akolkar, Shrikant (S.V.)
Sent: Tuesday, July 09, 2002 8:51 PM
To: Maurer, James (J.B.); Janda, Jon (J.M.); Stump, Steven (S.M.)
Cc: Gates, Freeman (F.C.); Freeland, Mark (M.); Zulczyk, Steve (S.B.); Plania, Paul (P.G.)
Subject: 2001MY 4.6,4.2L ENFN, 2.0L Zetec Focus EGR Mapping & Calibration data Analysis

Steve Zulczyk was very helpful in pulling mapping data from the Ford intranet. I sorted that data & plotted various ways. After a few meetings with Steve & Freeman Gates with the processed data, it was decided that the mapping data will not help much to determine the differences in environment for Kavlico DPFE sensor. We need to compare actual EGR calibration data points.

I was suggested to approach Steve Stump for 2001MY 2.0L zetec EGR calibration table. Steve, can you help us by providing this data & also suggest 4.6L & 4.2L contacts or request them to provide similar data. We intend to compare exhaust temp, pressure (at flange), % EGR, speed, load(torque, EEC) calibration data points. I need to use the same data for forthcoming MPG & dyno tests. The same sensor is used in all vehicles but warranty numbers are different.

I am one of the members of a large team headed by Jim Maurer to resolve this concern & develop good sensor keylife test so that we can detect customer concern during DV/PV stages.

With Regards,

SHRIKANT Akolkar
sakolkar@ford.com Ph:(313) 594-1908 Fax:(313) 390-1229
Ford Motor Co. POE AQ077 P.O.Box 2053 MD#36
Dearborn MI 48124 U.S.A.

ERR2-827-6 8873

From: Akolkar, Shrikant (S.V.)
Sent: Thursday, June 13, 2002 12:48 PM
To: Maurer, James (J.B.); Gates, Freeman (F.C.); Freeland, Mark (M.)
Cc: Verner, Carol (C.J.)
Subject: FW: DPFE failure at MPG

Jim,

Do you want me or Carol Verner to follow-up this failure?

-----Original Message-----

From: Duncan, Jack (J.L.)
Sent: Wednesday, June 12, 2002 8:10 AM
To: Akolkar, Shrikant (S.V.)
Subject: FW: DPFE failure at MPG

Shri,

John Rossit will send the part to Freeman today.

The vehicle, 578W635, has been sent to Dearborn. Contact Michelle Lu x85839 if you want to see the vehicle. This vehicle went through R357, R315, and R312-Structural tests, with the DPFE failure occurring during R312.

Jack Duncan		jduncan1@ford.com
MI Proving Ground		
74240 Fisher Rd		(586) 75-28563 (w)
Romeo, MI 48065		(586) 75-28683 (f)

-----Original Message-----

From: Barnett, Ross (R.)
Sent: Wednesday, June 12, 2002 7:32 AM
To: Duncan, Jack (J.L.)
Subject: RE: DPFE failure at MPG

Contact John Rossit (JROSSIT) at 8-5963. The DPFE sensor in question was sent to Dearborn for evaluation.

-----Original Message-----

From: Duncan, Jack (J.L.)
Sent: Wednesday, June 12, 2002 6:24 AM
To: Barnett, Ross (R.)
Subject: FW: DPFE failure at MPG

Can you provide this info? Thanks!

Jack Duncan		jduncan1@ford.com
MI Proving Ground		
74240 Fisher Rd		(586) 75-28563 (w)
Romeo, MI 48065		(586) 75-28683 (f)

-----Original Message-----

From: Akolkar, Shrikant (S.V.)
Sent: Tuesday, June 11, 2002 4:59 PM
To: Duncan, Jack (J.L.)
Cc: Gates, Freeman (F.C.); Maurer, James (J.B.); Freeland, Mark (M.)
Subject: RE: DPFE failure at MPG

ES02-027-G 0074

Jack,

Freeman wants to discuss this failure at weekly Thure. meeting with Kevico. Can you pl. email the date code which is punched between the tubes & the any additional test(hours/miles etc)/vehicle info including the veh VIN#. Also, Can you pl. send the sensor either to Freeman Gates or myself or the responsible test/system's engineer from whom we get the sensor. We may want to monitor the ele. input-output of the sensor but it may take some time before we finalize on it. How many miles/hours are remaining for the completion of this test. Thanks.

---Original Message---

From: Duncan, Jack (J.L.)
Sent: Monday, June 10, 2002 8:07 AM
To: Akolar, Shrikant (S.V.)
Subject: DPFE failure at MPG

Shri, just this morning a 2002 Focus running the R312 Structural Trailer Tow procedure came in with the Check Engine light on. Codes P1401 (DPFE circuit high) and P1408 (EGR out of self-test range). Vehicle odometer 18859 miles. Apparently the DPFE code occurred three times during the night.

Would you and/or anyone associated with the DPFE team want to see this vehicle prior to repair? Please let me know ASAP. Thankal

Jack Duncan		jduncan1@ford.com
MI Proving Ground		
74240 Fisher Rd		(586) 75-28563 (w)
Romso, MI 48065		(586) 75-28683 (f)

ES02-027-0 0075

From: Alokhar, Shrikant (S.V.)
Sent: Tuesday, June 11, 2002 4:58 PM
To: Duncan, Jack (J.L.)
Co: Gates, Freeman (F.C.); Maurer, James (J.B.); Freeland, Mark (M.)
Subject: RE: DPFE failure at MPG

Jack,

Freeman wants to discuss this failure at weekly Thurs. meeting with Kevlco. Can you pl. email the date code which is punched between the tubes & the any additional test(hours/miles etc)/vehicle info including the veh VIN#. Also, Can you pl. send the sensor either to Freeman Gates or myself or the responsible test/system's engineer from whom we get the sensor. We may want to monitor the ele. input-output of the sensor but it may take some time before we finalize on it. How many miles/hours are remaining for the completion of this test. Thanks.

—Original Message—

From: Duncan, Jack (J.L.)
Sent: Monday, June 10, 2002 8:07 AM
To: Alokhar, Shrikant (S.V.)
Subject: DPFE failure at MPG

Shri, just this morning a 2002 Focus running the R312 Structural Trailer Tow procedure came in with the Check Engine light on. Codes P1401 (DPFE circuit high) and P1408 (EGR out of self-test range). Vehicle odometer 16859 miles. Apparently the DPFE code occurred three times during the night.

Would you and/or anyone associated with the DPFE team want to see this vehicle prior to repair? Please let me know ASAP. Thank!

Jack Duncan		jduncan1@ford.com
MI Proving Ground		
74240 Fisher Rd		(586) 75-28563 (w)
Romeo, MI 48065		(586) 75-28683 (f)

ER02-027-G 0078

From: Akolkar, Shrikant (S.V.)
Sent: Monday, June 10, 2002 1:03 PM
To: Duncan, Jack (J.L.)
Cc: Maurer, James (J.B.); Gates, Freeman (F.C.); Frelsand, Mark (M.)
Subject: RE: DPFE failure at MPG

Jim,

I requested Jack during our phone conversation this morning to save the failed DPFE sensor. In future, if we begin monitoring all failed/completed parts from current tests at MPG, APG, Dyno etc we may learn about DPFE quality much earlier than in customer's hands. I am trying to get parts from dyno tests. This failure implies that we may not need any special test for DPFE except for acceleration tests.

I think it would be a good idea to monitor the electrical input-output of the sensor in this vehicle for remaining test period. Do you want Jim McCoy to undertake it? Pl. let me or Jack know about it. Thanks.

—Original Message—

From: Duncan, Jack (J.L.)
Sent: Monday, June 10, 2002 8:07 AM
To: Akolkar, Shrikant (S.V.)
Subject: DPFE failure at MPG

Shri, just this morning a 2002 Focus running the R312 Structural Trailer Tow procedure came in with the Check Engine light on. Codes P1401 (DPFE circuit high) and P1408 (EGR out of self-test range). Vehicle odometer 16669 miles. Apparently the DPFE code occurred three times during the night.

Would you and/or anyone associated with the DPFE team want to see this vehicle prior to repair? Please let me know ASAP. Thanks!

Jack Duncan | jduncan1@ford.com
MI Proving Ground
74240 Fisher Rd | (586) 75-28563 (w)
Romeo, MI 48065 | (586) 75-28683 (f)

EP02-027-G 0677

From: Akolker, Shrikant (S.V.)
Sent: Friday, May 17, 2002 9:32 AM
To: Freeland, Mark (M.)
Subject: RE: Parts data for Analytical Solutions

Mark,

You forgot to attach. Pl. resend it.

—Original Message—

From: Freeland, Mark (M.)
Sent: Thursday, May 16, 2002 9:36 PM
To: Kyong Park (E-mail); Brady Davies (E-mail); Maurer, James (J.B.); Gabes, Freeman (F.C.)
Cc: Flinta, Paul (P.G.); Akolker, Shrikant (S.V.); Janda, Jon (J.M.); Verner, Carol (C.J.); Danes, Adam (A.V.)
Subject: Parts data for Analytical Solutions

Attached is an updated data file for the Analytical Solutions parts.

Jon and Shri re-examined each part and updated the data to insure that they had all been examined consistently and with their most recent knowledge at hand.

Please dispose of older versions of this file.

Copies of the photographs will be distributed on CD and hard copy when we get to NM.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

EP82-027-C 0000

From: Akolkar, Shrikant (S.V.)
Sent: Friday, May 03, 2002 1:14 PM
To: Janda, Jon (J.M.)
Cc: Freeland, Mark (M.)
Subject: RE:

Jon,

It's not a Is/Is Not at all. I had meeting with Jim Maurer & got my name scratched out it for Key life test that needs to be developed. I suggest you talk to Jim.

We are on agenda for Tue for verbal findings report of past 2 weeks for failed sensor microscope observations & whether to continue same.

—Original Message—

From: Janda, Jon (J.M.)
Sent: Friday, May 03, 2002 11:52 AM
To: Akolkar, Shrikant (S.V.)
Subject:

Shri,
I'm out sick.

We need to discuss who's going to lead the IS/IsNot chart follow up per Paul Plants's request.

Thank You,

Jon Janda

V-Engine Engineering - Ford

2V - V8 Certified Black Belt

Ph: 313-24-82588 Pgr: 313-785-5888

E-mail: JJANDA@ford.com

Fax: 313-84-50613

2002-027-0 0000

From: Al Giombetti [mailto:algiombetti@ford.com]
Sent: Wednesday, March 27, 2002 10:55 AM
To: All U.S. Employees
Subject: 2002 Quality Care Advertising Launch

I'm pleased to announce the debut of a new Quality Care advertising campaign that will begin April 1. The communications will feature real dealership technicians and a message about our expertise and skill in caring for our customers' needs. These TV spots and the other elements of the campaign will tell the story of dedicated dealer service personnel and will feature price pointed service offerings on oil changes, batteries, tires, and more.

I'd ask all of you to take a look, and also to ACT. We all need to get the word out to our friends, family and neighbors about the great job our people do at Ford, Lincoln and Mercury dealerships all across the country. There simply is no better alternative for our customers than Quality Care Auto Service. We can help the cause by spreading the word and making sure we visit the dealer for service ourselves.

I invite you to login to www.qcdealer.com <<http://www.qcdealer.com/>> and then click on the link below - you'll be able to see the new Quality Care advertising, learn more about the new campaign and download Quality Care wallpaper for your computer.

<http://qcdealer.dealerconnection.com/2002qcadcampaign/2002ad_campaign.htm>

For business reasons, not all Ford employees have external Internet proxy access. If you receive a proxy authentication error, this means that you have not been granted access through the Ford firewall for this link. You will need to take a note of this URL and try it at home or another location outside of the Ford firewall.

Thank you in advance for your support.

Al Giombetti

EA02-027-0 0702

Executive Director - N.A.

Ford Customer Service Division

From: Altes, Sheran (S.A.)
Sent: Monday, October 21, 2002 12:41 PM
To: Freeland, Mark (M.)

Hi Mark,

Just got your page, unfortunately I have another very important mtg at 1pm. However, I will call you after your mtg for any updates.

Regards
-Sheran

6282-827-0 0788

From: Alles, Sheran (S.A.)
Sent: Monday, October 21, 2002 9:24 AM
To: Freeland, Mark (M.); Kotwick, Allan (A.J.)
Subject: I am back

Hi Mark, AJ

Sorry for the short absence and subsequent silence, I am now back after a very successful root cause analysis of the launch issue. Hope our problem was this straight-forward !!

Regards
-Sheran

0102-027-0 0718

From: Allos, Sheran (S.A.)
Sent: Tuesday, October 15, 2002 5:59 PM
To: Freeland, Mark (M.); Kotwicki, Allan (A.J.)
Subject: out of office

Hi Mark,

I am on my way to kentucky (KTP) on a launch issue, will be out for a day or two.

Regards
-Sheran

2002-027-0 0711

From: Ales, Sheran (S.A.)
Sent: Monday, October 14, 2002 11:15 AM
To: Frestland, Mark (M.)
Subject: Re: Latchup due to die attach

Hi Mark,

Al and I had a discussion this morning. We have basically concentrated our efforts on latchup induced from the outside. Nothing has been considered on latchup generated internally due to leakage, etc. Please take a look at this paper, it is a good starting point (I think I had mentioned this to you before regarding Ag-die attach), will discuss when I come over.

Regards
-Sheran



latchup_dieattach.p
dr

New Latchup Mechanism in Complementary Bipolar Power ICs Triggered by Backside Die Attach Glue

J.A. van der Pol^a, J-P.F. Huijser^b, R.B.H. Basten^b

^a *Waferfab AN, Consumer Systems Nijmegen, Email: Jacob.vanderPol@rym.sc.philips.com*
^b *Philips Semiconductors, Geratweg 2, 6534AE Nijmegen, The Netherlands*

Abstract

It is shown that in complementary bipolar power ICs latchup can be caused by a thyristor formed by the V-FNP power transistor at the frontside of the die and a Ag-filled glue die attach at the backside of the die (used to provide a good thermal contact between the die and the Cu-heat-sink). The thyristor is triggered by saturation of the V-FNP power transistors or by forward biasing the backside diode between Ag-filled glue and p-type silicon. The effect is strongly temperature dependent. It can be eliminated by either leaving the backside floating or by applying backside metallization. Consequences for latchup qualification testing are discussed.

1. Introduction

Latchup [1] is a known reliability risk in complementary bipolar power processes (featuring both vertical-FNP and vertical-NPN power transistors) as thyristors are intrinsically present in these technologies, see fig. 1 and 2. Furthermore complementary bipolar processes are more susceptible to latchup than CMOS processes as the presence of n- and p-type buried layers prevents the use of p⁺ epit⁺⁺ low ohmic ($\approx 0.01 \Omega\text{cm}$) bulk epitaxial substrates. The thyristors are located at the frontside (top side) of the die, see fig. 1 and 2, and can be triggered by currents injected by both external spikes as well as by saturation of internal bipolar transistors. Note that in harsh automotive application environments these injection currents can be well over 1 A. Generally many design and layout measures are taken to prevent latchup from occurring like the use of guardrings, limitation of bipolar transistor saturation currents and by grounding the substrate as good as possible. Because of the above, latch-up testing is a routine part of product qualification programs for complementary bipolar power ICs as e.g. required by the Automotive Electronic Council (AEC).

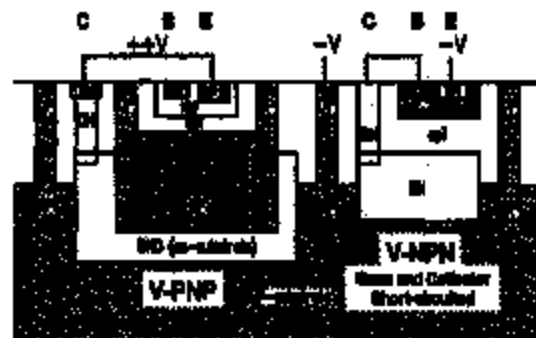


Fig. 1: Schematic view of a cross section of the complementary bipolar IC showing the V-FNP and V-NPN transistor.

Bipolar power ICs are often packaged in Single-In-Line (SIL) power packages where the low-doped p⁺ substrate is attached to a copper (Cu)-heat-sink by a silver (Ag)-filled epoxy glue to achieve low thermal resistance values. In the application the Cu heat-sink is generally contacted to the ground potential (just as the p⁺ substrate).

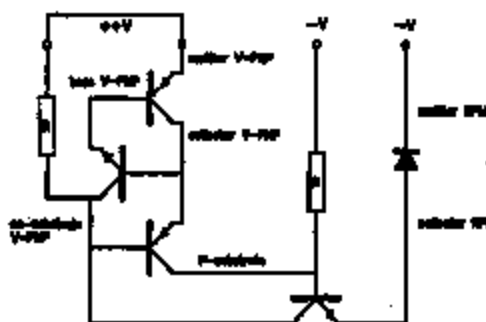


Fig. 2: Schematic view of an electrical scheme showing connections in fig. 1 between the various bipolar transistors forming a thyristor at the top side of the die.

In this paper we will show that this packaging method gives rise to a new latchup failure mechanism where latchup is not induced by triggering one of the known thyristors at the top side of the die but by triggering of an unexpectedly present parasitic thyristor located between the frontside and the (n-type), Ag-filled glue contacting the backside of the die, see fig. 3. The phenomenon will be described in more detail in the paper and options for its elimination will be presented. Consequences for qualification testing will be discussed.

2. Occurrence of a parasitic thyristor between frontside and backside of the die

The power ICs in our study are fabricated in a 2 μm double metal complementary bipolar process featuring both V-NPN and V-PNP power transistors. The transistors are built in a 10 μm thick, 2 Ωcm n-type epi layer on top of a 375 μm thick 4 Ωcm p-substrate. Isolation between different n-epi islands is achieved by deep-P/buried-P (DP/BP) junction isolation. The base of the V-PNP transistor is formed by a N_{buried} (NW) diffusion in the n-epi layer and the transistor isolated from the p-substrate by a deep buried-N (BND) diffusion, see fig. 3. The bipolar gains h_{FE} of the active V-PNP transistor T1 formed by the SP-(NW/n-epi)-BP diffusions, the parasitic V-PNP transistor T3 formed by the BP-BND-p-substrate and the parasitic V-NPN transistor T2 formed by the (NW/n-epi)-BP-BND diffusions, see fig. 4, typically equal 60, 120 and 11 respectively at 25°C. At the end of the process all n-doped diffusion layers are

removed from the backside of the die by a wet silicon etch using a SEZ spin etcher. The purpose of this is to eliminate unwanted pn-diodes that may be the source of minority carrier (electron) injection when the substrate potential is lifted e.g. due to saturation events of the V-PNP power transistor. These injected electrons may disturb the proper functioning of the circuit.

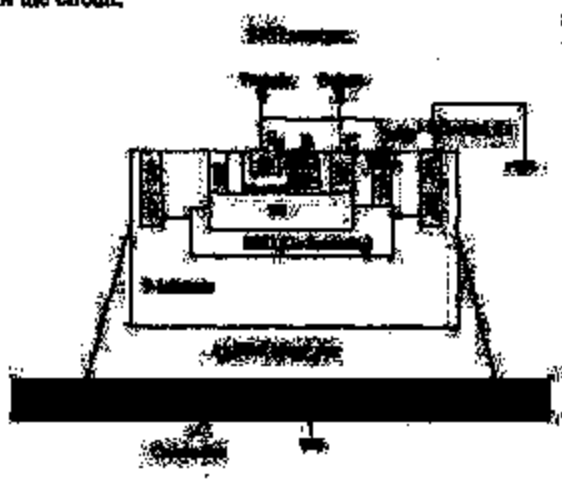


Fig. 3: Schematic view of a cross section of the complementary bipolar IC showing the V-PNP transistor as well as the Cu-heat sink and Ag-filled epoxy glue.

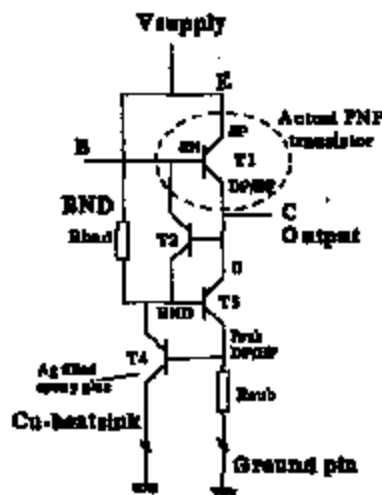


Fig. 4: Electrical scheme showing connections between the parasitic bipolar transistors, Cu-heat sink and Ag-filled epoxy glue that together form the thyristor between frontside and backside of the die.

The ICs are subsequently packaged in a SIL-power package. Here the p⁺ substrate backside is attached to a Cu-heat-sink by an epoxy glue containing Ag-fillers to achieve low thermal resistance values, see fig. 3 and 5.



Fig. 5: SEM cross section showing a) the backside of the die, the 6µm thick silver filled epoxy glue layer and the copper heat-sink and b) in more detail the backside die - epoxy glue interface.

Unfortunately, it appears that this packaging method results in the formation of a diode between the n-type Ag-filled epoxy glue layer and the low doped p⁺ substrate, see fig. 4 and 6. Note that diode does not behave like a real Ag-Si Schottky diode. Fig. 6 shows that the diode forward voltage is >0.7V. Given the barrier height for an Ag to p-type silicon metal-semiconductor contact of 0.54 eV at 23°C [2], a good Ag-Si(p-type) Schottky diode should exhibit a much lower forward voltage than observed here. Furthermore, we find that the n-type

Ag-filled glue layer also can act as the emitter of a parasitic NPN transistor (T4 in fig. 4) between the frontside and backside of the die where the p⁺ substrate acts as the base and the deep buried-N (BND) isolation of the V-PNP transistor as collector, see fig. 4. Fig. 6 shows the bipolar gain of this transistor as a function of the emitter current for a small test structure. Despite the very thick base (= 375 µm), the NPN gain h_{FE} ranges from 10^4 to 10^2 at 25°C. Note that the h_{FE} scales with the collector area; in real circuits h_{FE} values up to 0.5 have been observed. Note that both the diode and the NPN characteristics are not well controlled as these are influenced by many parameters as e.g. the surface roughness of the backside of the silicon die, the thickness of native oxide layers on the silicon backside, the electron minority carrier lifetime in the p⁺ substrate, the thickness of the epoxy glue, the distribution and concentration of Ag-fillers in the epoxy glue. As a result, a large spread is observed in both the diode I(V) curves, see fig. 6, as well as the NPN current gain (h_{FE}) characteristics, see fig. 7, depending on the specific process flow. The fact that the NPN gain in fig. 7 increases with injected current is characteristic for metal-semiconductor junctions where the ratio of minority injection (electrons in this case) increases with current due to the enhancement of the drift-field component, which becomes much larger than the diffusion current [2].

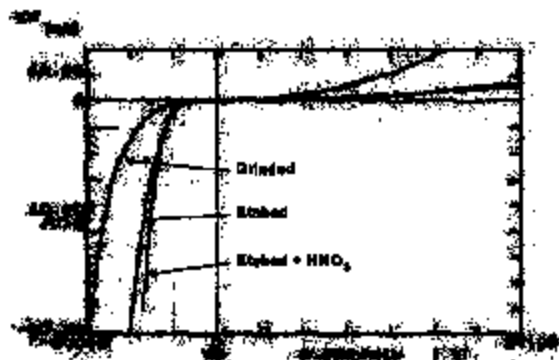


Fig. 6: I(V) characteristics at 25°C of the backside diode formed by the Ag-filled epoxy glue layer and the low doped p⁺-substrate for three different treatments of the backside of the wafer, a) grinded backside, b) wet etched backside and c) as b) but with an HNO₃ treatment resulting in a thicker native oxide layer on the wafer backside.

As shown in fig. 4, the parasitic NPN transistor T4 forms in combination with the V-PNP transistor T1 a thyristor between the frontside and the backside of the die. As the parasitic V-PNP has high gain, the thyristor loop gain is larger than 1 and thus latchup can occur.

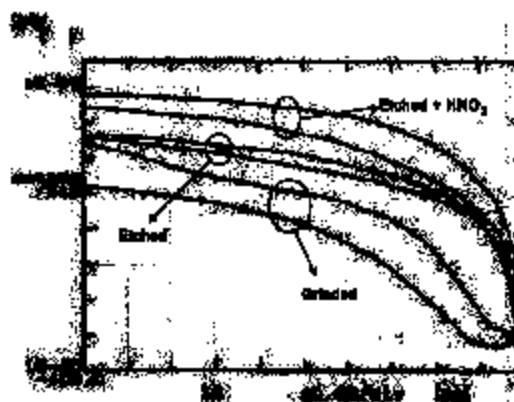


Fig. 7: Gain of the parasitic NPN transistor formed by the Ag-filled epoxy glue layer at the backside (emitter), p⁻ substrate (base) and BND-layer at the frontside (collector) as a function of the backside emitter current for the same treatments of the wafer backside as in fig. 6 ($V_{base}=0V$, $V_{collector}=5V$, $T=25^{\circ}C$).

3. Latchup trigger mechanism

3.1 Backside current injection

One way to trigger the thyristor is by forcing the Cu-heat sink to a negative voltage and thus forward biasing the backside diode T4 and injecting electrons into the substrate. In table 1 typical trigger currents are shown for a typical product in this technology.

3.2 Saturation of V-PNP transistors

In a real automotive application, the thyristor can be triggered by severe saturation of the V-PNP power transistors. This occurs regularly during e.g. an engine start event of a car where the supply voltage can drop as low as 6V. In this case a large hole current is injected into the low doped p⁻-substrate resulting in a significant lifting of the substrate potential. Consequently, the backside diode T4 is forward

biased and electrons are injected into the substrate and collected by the BND-layer, see fig. 3 and 4. This causes a voltage drop across R_{sub} which forces parasitic PNP transistor T3 to switch on. A current now flows from the emitter of the V-PNP power transistor T1 to the substrate via T3, causing a voltage drop across R_{sub} . When this voltage exceeds the forward voltage of the backside diode, the parasitic NPN transistor T4 may remain conducting even when the V-PNP saturation event is over. Parasitic NPN transistor T2 then starts to operate in reverse and as a result the collector current of T4 will start to drive transistor T1 and a thyristor is being build-up.

Backside treatment	Die attach	H_{β} NPN T4	Backside latchup trigger current
Etched	Ag-filled epoxy	$0.8 \cdot 10^3$	120 mA
Etched+HNO3	Ag-filled epoxy	$3 \cdot 7 \cdot 10^3$	60 mA
Grinded	Ag-filled epoxy	0.3- $3 \cdot 10^3$	130 mA
Etched	Ti/Ni/Ag backside metallization	$3 \cdot 10^4$	>3 A

Table 1: Gain of the parasitic NPN T4 and latchup trigger current at 25°C for a typical product in case of injection from the backside diode for various treatments of the wafer backside as in fig. 6 and for various die attach materials.

The thyristor turns-on when the injected electron current from the backside diode I_{back} exceeds a certain trigger value I_{tr} while the back-tab is at 0V. The effect is strongly temperature dependent, see fig. 8, as both the saturation current of the V-PNP power transistors and the substrate resistivity increase with temperature resulting in an increased substrate potential lifting. In combination with the drop in backside diode forward voltage with temperature, this results in a strong increase of the current I_{back} injected by the backside diode. When it exceeds the latchup trigger current I_{tr} latchup will occur. Note that I_{tr} decreases with temperature due to the increase of the gain of the bipolars and the drop of diode forward voltages with temperature. Fig. 8 shows that for our typical product latchup will occur for $T > 105^{\circ}$.

4. Elimination of the backside triggered latchup mechanism

There exist several possibilities to prevent the above described latchup mechanism. The first is to disconnect the Cu-heatink from the ground potential thereby forcing the emitter of T4 to be floating. This can be achieved by either leaving the external heatink to which the Cu-heatink is attached floating or by placing a thin electrically isolating sheet between them. This is a very robust solution but care must be taken not to deteriorate the thermal impedance characteristics. The second is to use an isolating epoxy glue instead of a glue containing Ag-fillers.

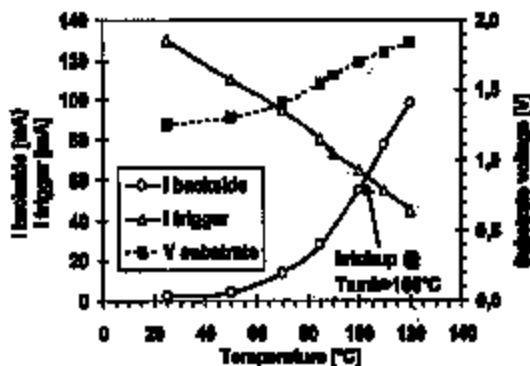


Fig. 8: Backside injection related latchup trigger current $I_{trigger}$ (triangles), substrate potential lifting (squares) and resulting backside diode injection current $I_{backside}$ (crosses) as a function of temperature for the case of a typical product during a V-FNP saturation event at $V_{anode} = 7V$; at $T > 105^\circ C$ current $I_{backside} > I_{trigger}$ and latchup will occur.

Again thermal impedance characteristics will determine the feasibility of this solution. The third option is to lower the resistivity of the p substrate, thereby reducing both the substrate potential lifting in case of saturation as well as the bipolar gain of the parasitic NPN transistor T4. If the loop gains remains < 1 no latchup will occur. It is however difficult to prove that this is a 100% robust solution up to 150°C for all designs at all application conditions. The final solution is to apply a Ti-Ni-Ag backside metallization to the low doped p-type wafer backside, see fig. 9. The Ti-Si interface forms a kind of a Schottky diode with a barrier height of 0.61 eV

[2]. The corresponding I(V) characteristics are shown in fig. 10 and it can be clearly seen that the diode forward voltage is reduced to about 0.3V. Furthermore, as the Schottky diode is a majority carrier device [2], the TiNiAg backside metallization decreases the bipolar gain of the parasitic NPN transistor T4 by more than a factor 100, see table 1. This is probably caused by a strongly reduced emitter efficiency in the case of the backside metal. As a result, the thyristor loop gain is effectively reduced to much lower than 1 thus preventing the occurrence of latchup. Furthermore the backside metallization also strongly reduces the substrate resistance R_{sub} . Table 1 shows indeed that no latchup is observed up to backside injection currents exceeding 3A.

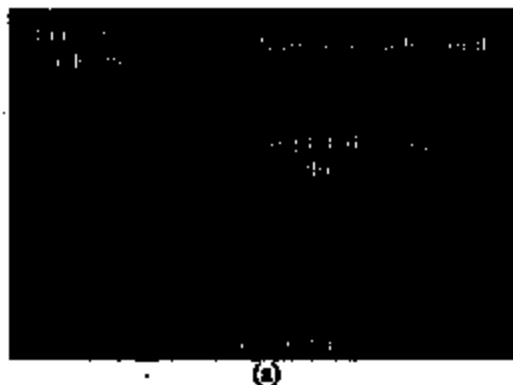


Fig. 9: SEM cross section showing a) the backside of the die, the 100nm thick TiNiAg backside metallization, the 10µm thick silver filled epoxy glue layer and the copper heatink and b) in more detail the backside die - TiNiAg interface.

5. Impact on latchup qualification testing

Our results clearly suggest that a number of improvements are required for the latchup test procedure of (medium) power ICs. Firstly we recommend that during the standard latchup test procedure the backside of the die (or any leadfinger that makes electrical contact to the diepad as in the case of certain medium power packages) must be contacted to ground potential. Secondly we recommend also a measurement of the latchup trigger current while injecting from the backside diode at maximum application temperature. The trigger current pass/fail criteria for this case are subject of discussion but probably should be $>500\text{mA}$.

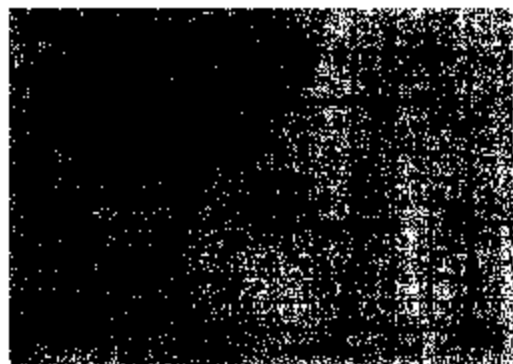


Fig. 10: $I(V)$ characteristics at 25°C of the backside diode formed by a) the TiNiAg backside metal and the low doped p -substrate and b) the Ag-filled epoxy glue layer and the low doped p -substrate. In both cases the backside was wet etched.

6. Conclusions

A new latchup failure mechanism in complementary bipolar power ICs has been described. Latchup is caused by a thyristor constituted by the V-PNP power transistor at the frontside of the die and a parasitic NPN transistor between the frontside and the backside of the die. The emitter of this NPN transistor is formed by the Ag fillers in the die attach glue at the backside of the die, its base by the p -substrate and its collector by the n -type BND isolation of the V-PNP transistor. The thyristor is triggered by saturation of the V-PNP power transistor or by forward biasing the backside diode between Ag-filled glue and p -type silicon. The effect is strongly temper-

ature dependent. It can be eliminated by either leaving the backside floating, thus eliminating the parasitic NPN, or by applying backside metallization which strongly reduces the bipolar gain of the parasitic NPN.

Consequences for latchup qualification testing are that during the standard latchup test procedure the backside of the die (or any leadfinger that makes electrical contact to the diepad as in the case of certain medium power packages) must be contacted to ground potential. This is currently not prescribed in the existing latchup test specifications. Furthermore it would make sense to an additional test where the latchup trigger current is measured while injecting from the backside diode (all at maximum application temperature).

7. References

- [1] R.R. Troutman, 'Latchup in CMOS technology', Kluwer Academic Publishers, Boston, (1986)
- [2] S.M. Sze, 'Physics of Semiconductor devices', 2nd edition, John Wiley & Sons, New York, (1981)

Subject: Review the DPFE interface ckt
Location: SRL/ECC 2AG08

Start: Tue 10/8/2002 10:00 AM
End: Tue 10/8/2002 12:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Allee, Sheran (S.A.); Kotwicki, Allan (A.J.)
Optional Attendees: Freeland, Mark (M.)

Hi All,
Hope we could get-together tomorrow to review and decide on exactly what we need to have.

Thanks
Regards
-Sheran

ERR2-827-G 8728

Subject: Discussion on protection ckts
Location: Mark's office

Start: Thu 9/12/2002 9:30 AM
End: Thu 9/12/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Alles, Sheran (S.A.); Kotwicki, Allen (A.J.); Freeland, Mark (M.)

Importance: High

Hello Al, Mark

I received some of the internals of the ASIC (clear print). Maybe we should go through it as there is the usual clamp on the Vout, which helps in the overshoot issue.
As discussed yesterday, we will also be putting together a prototype for testing.

Regards
-Sheran

ER02-027-0 0723

From: Alles, Sheran (S.A.)
Sent: Friday, August 23, 2002 7:32 AM
To: Freeland, Mark (M.)
Subject: FW: TMDP Samples - No Gel on Hybrid

Hallo Mark,

As discussed yesterday, let's meet monday. I have cleared up the morning for our continued robustness review. It was a long but successful day at Delphi yesterday, so hopefully no "job stoppers" will show up on monday. Would like to see the latest ideas from your discussions with Al. Once the "no-gel" sensors reach us, we could do some scoping to confirm.

Thanks
-Sheran

-----Original Message-----

From: O'Neill, Jim (J.D.)
Sent: Thursday, August 22, 2002 2:22 PM
To: Alles, Sheran (S.A.); Gates, Freeman (F.C.); Maurer, James (J.B.)
Subject: FW: TMDP Samples - No Gel on Hybrid

Info - will forward to you Sheran when they arrive.

J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-6839

-----Original Message-----

From: Tackman, Karen [mailto:KTackman@kavlico.com]
Sent: Wednesday, August 21, 2002 6:41 PM
To: joneall@ford.com
Cc: Park, Kyong
Subject: TMDP Samples - No Gel on Hybrid

We have shipped today ten special samples per your request via Fed Ex.

Sincerely,

Karen Tackman
Administrative Assistant
for Kyong Park
Vice President, Research & Development

EP02-027-0 0724

From: Ales, Sheran (S.A.)
Sent: Monday, August 12, 2002 7:21 AM
To: Freeland, Mark (M.)

Hello Mark,

Got your message, which sounded interesting, high voltage on Vref ? I will be out in Austin, TX leaving this afternoon until wednesday afternoon, and will not be able to attend today's 1pm meeting. Jim may like to see the trace, but I will take a look on my return. Thanks again for keeping me informed of any abnormalities.

Regards
-Sheran

EA02-027-0 0725

From: Alias, Sheran (S.A.)
Sent: Friday, May 17, 2002 7:36 AM
To: Freeland, Mark (M.); Rossi, Roberto (R.A.)
Subject: RE: Pick up the buy back focus

Mark,
Today is not good for me as I have a whole day test in the AudiLab with an outside supplier.

Rob, how is your schedule today, could you pick up the vehicle. The current Amp and probes are with Ron after cal. Also previously we had a loop on Vref, maybe this is the best place to monitor the current as it is inside the vehicle, your thoughts.....

Regards
-Sheran

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, May 16, 2002 9:50 PM
To: Alias, Sheran (S.A.); Rossi, Roberto (R.A.)
Cc: Florio, Paul (P.G.)
Subject: Pick up the buy back focus

I'm still waiting for you to pick up the buy back focus!

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

ERS-027-0 0731

From: Altes, Sheran (S.A.)
Sent: Tuesday, April 16, 2002 9:50 AM
To: Freeland, Mark (M.); Potter, Timothy (T.J.)
Cc: McCoy, James (J.D.); Gates, Freeman (F.C.); Maurer, James (J.B.); Plants, Paul (P.G.); Mozurkewich, George (G.); Roast, Roberto (R.A.)
Subject: RE: Buy Back Focus

Hi Tim,

The Auto-Focus is with me. I just pulled it from the Bldg 5 garage to the parking lot. Whenever you need it give me a page and I will bring it over or you may stop by as I am in ECC Bldg which is next to SRL.

Regards
-Sheran

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, April 16, 2002 9:44 AM
To: Potter, Timothy (T.J.)
Cc: Altes, Sheran (S.A.); McCoy, James (J.D.); Gates, Freeman (F.C.); Maurer, James (J.B.); Plants, Paul (P.G.); Mozurkewich, George (G.); Roast, Roberto (R.A.)
Subject: Buy Back Focus

Tim,

Could you please obtain the two buy back Focuses, Sheran has the Auto and Jim McCoy has the stick shift. Please install our instrumentation package into the Auto, (using a the second current pickup and gray box if you like, so as not to tear out everything from the stick shift, but use our good scope in the Auto).

Then, once you are satisfied that the instrumentation is functioning correctly, install the EEC V (PCM) test number SRL185 that was removed from the Alan Ford customer vehicle with the short circuit sensor in the Auto.

I will give you the test sensor (8/2000 warranty return) and reference sensor (Post 1/7/2002 V Transient Improved) for the vehicle when you collect the PCM from me.

We will drive that PCM for a while to see if there are any unusual transient voltages on the Vref line.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

EA82-827-3 8734

From: Alisa, Sheran (S.A.)
Sent: Friday, April 12, 2002 3:55 PM
To: Rossi, Roberto (R.A.); Freeland, Mark (M.)
Subject: RE: PCM Data Code from Focus Buy-Back

Hi Mark,

The VIN# 3FAPP313X1R108133 (2 Dr Focus ZX3)

Regards
-Sheran

—Original Message—

From: Rossi, Roberto (R.A.)
Sent: Friday, April 12, 2002 6:51 AM
To: Freeland, Mark (M.)
Cc: Alisa, Sheran (S.A.)
Subject: RE: PCM Data Code from Focus Buy-Back

Mark,

This PCM was on the automatic. I do not have the VIN.

Sheran,

Can you get the VIN, the vehicle is in the Building 5 garage.

Thanks,

Robert Rossi
Electrical/Electronic Systems Campaign Prevention Specialist
North American Car Lifestyle Vehicles
Phone/Fax: 84-81438

—Original Message—

From: Freeland, Mark (M.)
Sent: Thursday, April 11, 2002 7:56 PM
To: Rossi, Roberto (R.A.)
Subject: RE: PCM Data Code from Focus Buy-Back

Roberto, is this the one from the stick shift or the automatic vehicle? or better still, what is the VIN number of the vehicle it came off.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

5982-927-0 8735

-----Original Message-----

From: Rossi, Roberto (R.A.)
Sent: Tuesday, April 09, 2002 3:45 PM
To: Freeland, Mark (M.)
Co: Hauner, James (J.B.)
Subject: PCM Data Code from Focus Buy-Back

Mark,

I do not know how to read the data codes from the module but here is what is printed on the label.

Part Number: 1S4F-12A650-ADF

LMGB5FCMX6TT

0H16C

Robert Rossi
Electrical/Electronic Systems Campaign Prevention Specialist
North American Car Lifestyle Vehicles
Phone/Fax: 84-81438

From: Alsa, Sheran (S.A.)
Sent: Tuesday, March 19, 2002 5:27 AM
To: Freeland, Mark (M.)
Subject: Re: "old" DPFE sensors

Hi Mark,

Sorry I was out of the office on another BiFuel F150 (gasoline/natural gas) stall/stumble/hesitation issue, but now I am back having successfully found the problem and feeling good !! so now could test the "old" sensors as we discussed at offsite. Please give me a page.

Regards
Sheran.

EM2-827-8 8737

From: amaxpl [amaxusa@mindspring.com]
 Sent: Monday, June 10, 2002 2:18 PM
 To: mfree1@ford.com
 Subject: American Express Itinerary

ITINERARY

PAGE NO. 1
 PNR: 1P-2LRAGS

FREELAND/MARK-FORD MOTOR CO
 PSGR 1-313-5947645
 ETKT EMAIL

NAME : FREELAND/MARK

CUSTOMER NO. ACCOUNT NO. DATE
 5100 000037438 0000601850 10JUN02

CO	DATE	CITY-AIRPORT	TIME	FLIGHT NBR/CLASS	ST	SERV/AMNT
A	SU 09JUN	LV DETROIT/METRO AR DENVER UA CONFO *XJTHDQ	605P 709P	UNITED 1905M	OK	OSTOP 737

SEAT 11-B **RESERVED**
 FREELAND/MARK

A	SU 09JUN	LV DENVER AR BURBANK UA CONFO *XJTHDQ	800P 919P	UNITED 1285M	OK	OSTOP 737
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SEAT 15-C **RESERVED**
 FREELAND/MARK

UA1285-SEAT ASSIGNMENT IS AIRPORT CHECK IN

C SU 09JUN HERTZ CONFO-B8432744615
 HOLLYWOOD-BURBANK-TERMINAL PICKUP-09JUN SUN/2119
 BURBANK CALIFORNIA RETURN-12JUN WED/0616
 PHONE-818-569-3570
 RATE-(QUOTED) USD 52.50 DAILY UNLIMITED MILEAGE
 EXTRA HOUR CHARGE 27.00 UNLIMITED MILEAGE
 APPROX TTL USD170.49 INC TAX-OTH CHGS
 1 INTERMEDIATE CAR
 CORPORATE ID-25501

H SU 09JUN HYATT WESTLAKE PLAZA CHECK IN- 09JUN SUN/300PM
 880 S WESTLAKE VILLAGE BLVD CHECK OUT-11JUN TUE/1200PM
 WESTLAKE VILLAGE CA 91361 GUARANTEED TO CREDIT CARD-VI
 PHONE-805-557-1234
 FAX-805-379-9392
 CONFO-HY0021502555

RATE GUARANTEED-USD

PREFERRED RATE GUESTROOM
 RATE INFO-EFF 09JUN02 185.00
 CANCEL ROOMTS-CANCEL 24 HOURS PRIOR TO ARRIVAL
 PERSONS INCLUDED IN RATE-1 CORPORATE ID-CR12642
 NSRM

H TU 11JUN HILTON BURBANK AIRPORT
2500 HOLLYWOOD WAY
BURBANK CALIFORNIA 91505
PHONE-818 843-6000
FAX-818 842-9720
CONFO-3145442668NSCONF

CHECK IN- 11JUN TUE/1500
CHECK OUT-12JUN WED/1200
GUARANTEED TO CREDIT CARD-VI
FREE SHUTTLE SERVICE

ITINERARY
PAGE NO. 2
PNR: 1P-2LRAG5

CO	DATE	CITY-AIRPORT	TIME	FLIGHT NBR/CLASS	ST SERV/AMNT
----	------	--------------	------	------------------	--------------

H TU 11JUN HILTON BURBANK AIRPORT CONTINUED
RATE GUARANTEED-USD

AMERICAN EXPRESS TRAVEL
RATE INFO-169.00
CANCEL REQNTS-BY 0000 11JUN2002 LOCAL PROPERTY TIME
1 NIGHT STAY
PERSONS INCLUDED IN RATE-1 CORPORATE ID-N0002690
NSRM

A WE 12JUN	LV BURBANK	626A	UNITED	574M OK	SHACK
	AR DENVER	935A			OSTOP 737
	UA CONFO *XJTHDQ				

SEAT 11-E **RESERVED**
FREE/LAND/MARK

A WE 12JUN	LV DENVER	1005A	UNITED	1406M OK	
	AR DETROIT/METRO	240P			OSTOP 757
	UA CONFO *XJTHDQ				

UAL406 SEAT ASSIGNMENT AIRPORT CHECK IN

FOR ALL US RESERVATION ASSISTANCE PLEASE CALL
DIALNET 313-33-75100 OR 800-441-9705
WHEN TRAVELING IN EUROPE PLEASE CALL
EMERGENCY CENTER IN THE UK-44-208-774-7351
OPEN FROM 4PM-9AM MON-FRI AND 24 HRS SAT AND SUN
AFTER HOURS ASSISTANCE IN THE US CALL 800-354-2400
OUTSIDE THE US OR CANADA CALL COLLECT 713-260-8713
YOUR ACCESS CODE IS - W-NOF
THIS RESERVATION HAS BEEN MADE FOR YOU BY FCTO
THIS IS AN ELECTRONIC TICKET.
THE AIRLINE CONFIRMATION APPEARS BELOW THE FLIGHT SEGMENT.
A PASSENGERS RECEIPT MAY BE REQUESTED AT THE AIRPORT
FOR EXPENSE PURPOSES.
PLEASE CALL TO PROCESS A REFUND OR EXCHANGE.

***** POLICY REMARKS *****
ACCEPTED FARE WITHIN TRAVEL POLICY OF \$586.00
DIRECTORY HOTEL NOT APPLICABLE

FORM OF PAYMENT IS VISA.
YOUR UNITED TICKET NUMBER IS 1531025050.

HAVE A PLEASANT TRIP

*****KEEP TO USE FOR EXPENSE REPORT*****

ER92-827-G 8746

From: Andrew Drews [adrews@ford.com]
Sent: Monday, March 25, 2002 5:34 PM
To: Mark Freelend (MFREELA1)
Subject: Infrared Microscopy



asweb23.html

Mark,

Great minds think alike! The link below should take you to the IBM Analytical Services page where they describe precisely what we talked about this afternoon. Its funny, because they talk about looking through the silicon to examine the aluminum to gold bonds and to look for corrosion! I'm trying to determine whether we can do this here in our optical lab (it looks relatively easy if we can get rid of the visible output from the lamp and remove any IR absorbers in the beam path.

Check it out.

<http://www-3.ibm.com/chips/services/asg/capabilities/asweb23.html>

Andy Drews



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Infrared Microscopy

Applications

- Optical inspection through silicon die, allowing inspection of aluminum-gold bond quality, metal conductor corrosion, die cracks, and chip outs
- Near field IR imaging of LEDs and semiconductor lasers (electroluminescence), including intensity profiles

Description of Technique

This microscope has an IR Vidicon camera with sensitivity from 400 nm to 1800 nm (vis/IR) in place of the eyepieces. The video signal from the camera is fed into a signal processor and enhanced as required.

The microscope has two light sources — a 100 W halogen lamp and a 250 W high performance lamp. Both are suitable for work in the near infrared spectrum.

Infrared light easily passes through silicon (if not heavily doped) and is reflected by the object on the opposite surface (e.g., aluminum). Since the bulk of the material in semiconductors is silicon, this allows imaging through the device backside for internal and top surface anomalies (such as chip-outs) and features (such as metal lines). The microscope is also an emission profile imager, which allows the examination of the pattern of IR light being emitted by laser diodes. This is key information for determining the failure mechanism in laser diodes.

Instrument Model(s)

- Reichert Infracol
(Reichert, Vienna, Austria)
 - o 100 Watt Halogen light source
 - o 250 Watt high performance light source
 - o Objectives: 4X, 10X, 20X, 50X, 100X (plus 50X long working distance)
 - o Magnification range: 32X to 2000X
 - o Camera: vidicon tube type; IR sensitive to 1800 nm

See also

• [Prepar analysis](#)

• [Failure](#)

Talk to u

• [About](#)

• [About update](#)

- o Television horizontal resolution: 450 lines

Sample Information

Any lightly doped silicon-based semiconductor, as well as any other device that emits in the IR region, can be inspected under the IR microscope.

Inspection through the backside requires a surface that is relatively smooth. The top surface of an encapsulated device can remain intact so that surface anomalies (e.g., aluminum corrosion or bond pad intermetallics) are not disturbed.

Information Obtained

The processed / unprocessed image is displayed on a monitor. A hard copy of the displayed image can also be produced. Evidence of Au-Al bond quality can be imaged through the die backside along with detection of corroded conductor lines, die cracks, and chip-outs.

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ENC2-827-G 8768

From: Antone, Jennifer (M.)
Sent: Thursday, October 08, 2002 1:59 PM
To: Freeland, Mark (M.)
Subject: check engine light project

Mark, I appreciate you taking the time to explain your project to me this morning. As it turns out, I think we're going to stay away from discussing any engine-related projects with the media at this time. Thanks again for your help.

Regards,
Jennifer Antone
Consumer Driven 6-Sigma Communications
1-313-337-2613
Jantone@ford.com

2002-027-0 0701

From: Aelaga, Jane (J.M.)
Sent: Tuesday, June 04, 2002 2:55 PM
To: Bryant, Bruce (B.D.)
Cc: Bell, Donna (D.L.); Crockett, Dante (D.K.); Freeland, Mark (M.); Amos, David (D.E.); Gearhart, Chris (C.)
Subject: RE: 6 Sigma support from EESE

Bruce,
Please contact Donna Bell (my EESE Dedicated Project Champion) and Dante Crockett (my EESE Certified BB Project Scoper). You need to discuss the project opportunities with them and they will be able to determine most appropriate support plan. If you need my input along the way, let me know.

Jane M. Aelaga
6-Sigma Deployment Director
Global Core Engineering
Bldg #4, 1AK14, MD4007
(313) 594-1974 (Phone)
(313) 32-29862 (Fax)
(313) 851-4980 (Pager)

—Original Message—

From: Bryant, Bruce (B.D.)
Sent: Tuesday, June 04, 2002 2:02 PM
To: Aelaga, Jane (J.M.)
Cc: Freeland, Mark (M.); Amos, David (D.E.); Gearhart, Chris (C.)
Subject: 6 Sigma support from EESE

Jane:

I am a Master Blackbelt in the Ford Research Laboratory. We met briefly last year when you came to speak as a 6 Sigma Executive at a greenbelt class that Chris Gearhart and I were teaching for NAC at the Huron Training Center. I have a request that I would normally make to another master blackbelt, but I'm not sure which MBBs service the EESE department, so I'm contacting you.

I would like to request blackbelt support from EESE with some projects that one of our FRL blackbelts, Mark Freeland, is working on, related to the Kavlico dPFE sensor failure problems that many of our vehicles are experiencing. Currently, Mark is working on project #5228, "EGR DPFE Sensor Shorts Out PCM Vref" and # 7169, "EGR TM dPFE Sensor Unprotected Area Damage."

For background information, these projects are operating in support of a 14D team being run from PTO by Jim Maurer's group, which is responsible for the Kavlico dPFE sensor. Team members from EESE include Roberto Rossi, Sheran Alles, and Tom Hermann. They can provide more information on the problem.

Mark's efforts started as a project whose scope initially appeared to be reasonable in size, but ballooned to 4 projects in Mark's area (the two mentioned above, plus #5120 which was closed, and #3818 which was cancelled), plus other blackbelt projects in Jim Maurer's group. The two projects on which Mark is working would benefit from assistance from additional blackbelts, as the scope and associated workload remains enormous, and we would like to resolve these issues in a timely fashion.

We are looking in various areas, including FRL, for more blackbelts and greenbelts to add to the project, and since there appears to be a "systems" component to the problem, i.e., all vehicles lines which use the sensor are affected but at vastly different rates, we thought some of the blackbelts in the EESE area would like to contribute. If you would like to support these projects, please identify one or more blackbelts from EESE, with whom Mark and I could meet to discuss the details of the project.

Thanks for your consideration.

Cordell,
Steve Report, lbryan@ford.com, 661-22-22-0750
On Sigma Master Workbook, Ford Research Laboratory

6612-227-0 0750

From: Assenmacher, Mike (M.W.)
Sent: Wednesday, August 28, 2002 7:42 AM
To: Freeland, Mark (M.); Short, Mike (M.E.)
Cc: Kotwicki, Allan (A.J.)
Subject: RE: EEC V Engine Simulator

Yes, I do. Let me clear it through my supervisor. I'll get back with you today.

Mike Assenmacher
massenma@ford.com
Voice: 313-594-1714
FAX: 313-845-2588

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, August 27, 2002 5:55 PM
To: Assenmacher, Mike (M.W.); Short, Mike (M.E.)
Cc: Kotwicki, Allan (A.J.)
Subject: FW: EEC V Engine Simulator

Mike and Mike

Do you by any chance still have one of the Hickok vehicle simulators available? If so I would be interested in obtaining one.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Szwabowski, Steve (S.J.)
Sent: Tuesday, August 27, 2002 10:47 AM
To: Freeland, Mark (M.)
Subject: RE: EEC V Engine Simulator

Mark,

I suggest you contact Mike Assenmacher or Mike Short over at FPC A building. As of a few weeks ago, they had several Hickok vehicle simulators they were trying to find homes for.

Steve Szwabowski
x81090

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, August 27, 2002 9:57 AM
To: Szwabowski, Steve (S.J.)
Subject: EEC V Engine Simulator

8882-827-G 8787

Steve,

I am working with Al Kotwicki on the dPFE issue. Al is on vacation today, but we talked by phone. He suggested that we should get our hands on an EEC V engine simulator to help with our bench work.

He told me that you may be able to help get us one. Could you let me know if you could help.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

BR22-827-G 8758

From: Ausherman, Julie (J.S.)
Sent: Thursday, May 02, 2002 10:27 AM
To: Carter, Roscoe (R.O.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.); Ausherman, Julie (J.S.)
Subject: RE: Work Task Number for Central Labs changed to Dept #J071

I have created work task number AJ71A for use with Polymer Characterization. WHMS/WORQ's will be updated this weekend.

If you have any questions or problems, please don't hesitate to call.

Best Regards,
Julie Ausherman
Financial Analyst
Ford Research Laboratory
Phone: 313-390-7392
Fax: 313-845-7807

—Original Message—
From: Carter, Roscoe (R.O.)
Sent: Thursday, April 25, 2002 10:24 AM
To: Ausherman, Julie (J.S.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.)
Subject: Work Task Number for Central Labs changed to Dept #J071

Julie,
Please forward the Work task number for the work at Central labs on to Anna Wallace at the above e-mail address as soon as it is available. This is for the Polymer Characterization of the delta PFE sensors (four units total). Thank!!

Roscoe "ROX" Carter
Ford Research Lab
Physical and Environmental Sciences Department
Lubricant Science and ATF Analysis Group Leader

ER02-027-G 0700

From: Awad, June (J.A.)
Sent: Tuesday, June 04, 2002 3:51 PM
To: Freeland, Mark (M.)
Subject: RE: Need some warranty data in presentation form

I believe this was sent to me in error - I am the Ford Credit Regional Manager in Boston

<W:\Z22\DRV\pictures\waving flag.gif>

Regards,

June A. Awad
Boston Regional Manager
508 357-8606 fax 508 357-6610 cell 508 612-8554

—Original Message—

From: Freeland, Mark (M.)
Sent: Tuesday, June 04, 2002 11:23 AM
To: Awad, June (J.A.)
CC: Plante, Paul (P.G.); Maurer, James (J.B.); Gatz, Freeman (F.C.)
Subject: Need some warranty data in presentation form

Mahmoud,

Could you please make me the following graphs in a format suitable for presentation to a director, I will need the graphs by close of business tomorrow.

For 2.0L Zetec Focus only:

- 1) (Second repair count/First repair count) v's Month of vehicle production (for 8/2000 through 1/2002)
- 2) Parade of top 10 components (i.e. Causal Part) for D21 symptom for vehicles manufactured 9/2000
- 3) Parade of top 10 components (i.e. Causal Part) for D02 symptom for vehicles manufactured 9/2000

Please include the raw data as well as the charts.

If this request needs clarification let's talk at the 1:00 today.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelai@ford.com
Tel.: (313) 594-7645

ERG2-827-G 8788

From: Awad, Mahmoud (M.I.)
Sent: Thursday, November 14, 2002 2:07 PM
To: Freeland, Mark (M.)
Subject: RE: Monthly Repair Rate

—Original Message—

From: Freeland, Mark (M.)
Sent: Thursday, November 14, 2002 12:35 PM
To: Awad, Mahmoud (M.I.)
Cc: Maurer, James (J.B.); Gates, Freeman (F.C.)
Subject: Monthly Repair Rate

Mahmoud,

Thanks for the data you gave me yesterday. I have plotted it below.

I have a question, I think the data is missing the original part number from the 2000 MY Taurus Sable, thus there are no repairs shown from 8/1999 through 10/2000. I would like to get the data included, as there may be a cyclical pattern developing which would be important to know about.

Take a look at the 2000 MY line on the chart, notice the two summer humps?

<< OLE Object: Microsoft Excel Chart >>

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

From: Awad, Mahmoud (M.I.)
Sent: Friday, October 11, 2002 12:48 PM
To: Freeland, Mark (M.)
Subject: Loay's File

Mark,
Just a reminder! would you send me the latest file that you got from Loay please.

Thanks
Best Regards
Mahmoud Awad
Reliability Implementation Engineer
FME Department Support
Phone: (313) 24-83888
e-mail: mawad@ford.com

From: Awad, Mahmoud (M.I.)
Sent: Friday, June 07, 2002 9:34 AM
To: Freeland, Mark (M.)
Subject: RE: Assign. 02-58 2001 DPFE's

Mark,
AWS server is down for updates for today, I'll do it next week.
Thanks
Mahmoud

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, June 07, 2002 8:18 AM
To: Maurer, James (J.B.); Gebes, Freeman (F.C.); Awad, Mahmoud (M.I.)
Cc: Plante, Paul (P.G.); Janda, Jon (J.M.); McCoy, James (J.D.)
Subject: FW: Assign. 02-58 2001 DPFE's

Mahmoud,
Please check out the vehicle history for the F-150 Staller below and circulate to the team.
I will report on the dPFE sensor when it arrives.
Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Lovelace, Maria (M.E.)
Sent: Friday, June 07, 2002 7:43 AM
To: Freeland, Mark (M.)
Subject: FW: Assign. 02-58 2001 DPFE's

-----Original Message-----

From: Hayduk, Mark (M.S.)
Sent: Thursday, June 06, 2002 10:49 PM
To: Lovelace, Maria (M.E.)
Cc: Hayduk, Mark (M.S.)
Subject: Assign. 02-58 2001 DPFE's

Maria, below are two CQIS reports I wrote for this assignment which was issued today. 0 days to first find!!!

I found one DPFE with a date code after the date code on the assign. and one DPFE which caused a vehicle stall (which also had a date code after the date on the assign.).

The parts are being shipped to Mark Freeland per the assign.

EP02-827-G 1978

From: Awad, Mahmoud (M.L.)
Sent: Wednesday, June 05, 2002 1:11 PM
To: Freeland, Mark (M.)
Subject: RE: Focus RR

Mark,
Yes, it's only for 8/00 only. Keep in mind that the ranking was based on number of claims reported so far, i.e. regardless of Time in service.
Mahmoud

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Wednesday, June 05, 2002 12:23 PM
To: Awad, Mahmoud (M.L.)
Subject: RE: Focus RR

Mahmoud,

I think this is exactly what I was after. Just to confirm one point, is the D02 and D21 causal part data only for vehicles manufactured in September 2000? If the answer is yes, then I am happy.

Thank you very much for doing the work.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Awad, Mahmoud (M.L.)
Sent: Wednesday, June 05, 2002 11:13 AM
To: Freeland, Mark (M.); Planks, Paul (P.G.); Maurer, James (J.B.)
Subject: Focus RR

Mark,
Thanks for the info. Enclosed is the data that you asked for. Please let me know if you have any questions. I'll be out tomorrow for the whole day (department meeting), so if you need anything please let me know today.
Paul and Jim,
If you don't have any comments or recommendations, I'm going to carry out the same analysis on the 4 platforms selected next week after the new cutoff date.

Best Regards
Mahmoud Awad
Reliability Implementation Engineer << File: Mark_06_03_02.zip >>
FMEI Department Support
Phone: (313) 24-83888

5882-827-0 1878

e-mail: mawad@ford.com

ER62-027-G 1078

From: Awad, Mahmoud (M.I.)
Sent: Wednesday, June 05, 2002 8:33 AM
To: Freeland, Mark (M.)
Subject: V-transient

Mark,

I had been asked by many folks in the quality department the question "what it takes to latch up the DPFE", I remember that you put a table on this where you compare Kavlico old sensor, Kavlico new sensor after adding the resistor, and Motorola sensor. I really appreciate it if you can send that to me. Another thing, does Motorola sensor has a similar die structure "that is susceptible to latch" as Kavlico.

Thanks in advance

Best Regards
Mahmoud Awad
Reliability Implementation Engineer
FMEI Department Support
Phone: (313) 24-83889
e-mail: mawad@ford.com

ER02-627-0 1985

From: Awad, Mahmoud (M.I.)
Sent: Wednesday, June 05, 2002 8:28 AM
To: Freeland, Mark (M.)
Subject: RE: Need some warranty data in presentation form

That's what is called "sixth sense"...actually Paul Plants forward your message to me yesterday.

Mahmoud

—Original Message—

From: Freeland, Mark (M.)
Sent: Tuesday, June 04, 2002 4:41 PM
To: Awad, Mahmoud (M.I.)
Subject: FW: Need some warranty data in presentation form

Mahmoud,

I don't know how you knew what I wanted, as I sent it to the incorrect email address,, But I'm glad someone else spotted my error.

Sorry.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 394-7645

—Original Message—

From: Awad, June (J.A.)
Sent: Tuesday, June 04, 2002 3:51 PM
To: Freeland, Mark (M.)
Subject: RE: Need some warranty data in presentation form

I believe this was sent to me in error – I am the Ford Credit Regional Manager in Boston

<W:\Z22IDRV\pictures\waving_flag.gif>

Regards,

June A. Awad
Boston Regional Manager
508 357-6606 fax 508 357-6610 cell 508 612-8554

—Original Message—

From: Freeland, Mark (M.)
Sent: Tuesday, June 04, 2002 11:23 AM

EM02-027-G 1000

To: Awad, Juna (J.A.)
Cc: Pianta, Paul (P.G.); Maurer, James (J.B.); Gates, Freeman (F.C.)
Subject: Need some warranty data in presentation form

Mahmoud,

Could you please make me the following graphs in a format suitable for presentation to a director, I will need the graphs by close of business tomorrow.

For 2.0L Zetec Focus only:

- 1) (Second repair count/First repair count) v's Month of vehicle production (for 8/2000 through 1/2002)
- 2) Parade of top 10 components (i.e. Causal Part) for D21 symptom for vehicles manufactured 8/2000
- 3) Parade of top 10 components (i.e. Causal Part) for D02 symptom for vehicles manufactured 8/2000

Please include the raw data as well as the charts.

If this request needs clarification let's talk at the 1:00 today.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel: (313) 594-7645

ERR2-027-0 1997

From: Awed, Mahmoud (M.I.)
Sent: Friday, May 03, 2002 11:55 AM
To: Freeland, Mark (M.)
Subject: RE: Focus Information

Mark,
This is a failed sensor coming from August 2001 MOP and got over 11000 miles on it...this is for the outside lab. The part is with Mar now.
Mahmoud

-----Original Message-----

From: Galante, Chris (C.R.)
Sent: Friday, May 03, 2002 9:08 AM
To: Awed, Mahmoud (M.I.)
Subject: FW: Focus Information



Mahmoud,

Here is the vehicle information for the PVT engineer at Wixom who has had a problem with his Focus. I do not know the mileage, but he could get it to you pretty quickly.

I have a part from Mary Akins that I will give him next week. His dealer said they were on back order and it might take a number of weeks. We can change it in the parking lot here at EEE, and get the team the part. I think if the team wanted to take his vehicle for a period of time for evaluation, he'd be happy to help.

Chris

Christopher R. Galante
cgalante@ford.com

 Fax: (313) 337-3813
 Phone: (313) 845-6057
Pager: (313) 795-2807

V-Engine Engineering - Ford Motor Co.

-----Original Message-----

From: Johnson, Roger (R.)
Sent: Friday, May 03, 2002 7:34 AM
To: Galante, Chris (C.R.)
Subject: Focus Information

Chris,

I got the information from my Focus ZX3:

VIN: 3FAFP31321R244403
Engine Information: 1G-778-BA
002002105
7/30/01
CHEP

Let me know if you need anything else. Otherwise, I will be by sometime next week, probably Monday.
Thanks again for the help.

Regards,
Roger Johnson
Wbrom Assembly Plant PVT
Phone: (248) 34-45889

From: Awad, Mahmoud (M.I.)
Sent: Monday, April 29, 2002 12:57 PM
To: Gates, Freeman (F.C.); Freeland, Mark (M.)
Subject: FW: Overplot Kavlico and Ford Changes on Stack Chart

Guys,
I know that u are busy, I really appreciate it if you have some time this week.
Thanks
Mahmoud

-----Original Message-----
From: Plante, Paul (P.G.)
Sent: Monday, April 29, 2002 12:12 PM
To: Awad, Mahmoud (M.I.)
Subject: RE: Overplot Kavlico and Ford Changes on Stack Chart

IU remember the Kavlico response which is why asked. Can you get Mark and Freeman 1-1 this week and pin down their response please. Let Me know if you need help, or when your done and ready to discuss. Thanks.

-----Original Message-----
From: Awad, Mahmoud (M.I.)
Sent: Monday, April 29, 2002 11:18 AM
To: Plante, Paul (P.G.)
Subject: RE: Overplot Kavlico and Ford Changes on Stack Chart

Paul,
As you know, I did distribute a list of these changes to Kavlico and FORD key members. I did get the response from Park and Bradley and still waiting for Freeland and Gates response.

Thanks
Mahmoud

-----Original Message-----
From: Plante, Paul (P.G.)
Sent: Monday, April 29, 2002 10:34 AM
To: Awad, Mahmoud (M.I.)
Subject: Overplot Kavlico and Ford Changes on Stack Chart

Do you have this finished? Are we ready to sort out the key issues w/ Kavlico and Ford Engineers? Can we review Tuesday morning?

Paul Plante
V Engine Campaign Prevention Specialist
POEE Building, Drop 20, Cube BG049, Pillar D5
Tele. 313-84-54138; Fax 38-02513
Text Pager: 734-298-1905
E Mail: pplante@ford.com (CDS ID PPLANTE)

E982-827-G 2873

Subject: Return Parts Analysis
Location: Mark's Desk
Start: Mon 3/11/2002 12:00 PM
End: Mon 3/11/2002 1:00 PM
Show Time As: Tentative
Recurrence: (none)
Meeting Status: Not yet responded
Required Attendees: Awad, Mahmoud (M.I.); Fraeland, Mark (M.); Salhah, Loay (L.)

BR02-027-0 2007

From: Awad, Mahmoud (M.I.)
Sent: Thursday, March 07, 2002 9:41 AM
To: Freeland, Mark (M.)
Subject: RE: Functional Characteristics

Mark,
I'm tied up with another meeting after our today's meeting. How about Monday morning. In the mean time we'll do something with the data and show it to you on Monday.
Thanks
Mahmoud

-----Original Message-----
From: Freeland, Mark (M.)
Sent: Thursday, March 07, 2002 9:35 AM
To: Awad, Mahmoud (M.I.); Salih, Loay (L.)
Subject: RE: Functional Characteristics

Mahmoud & Loay,

How about 3:30 this afternoon?
I have to leave our 14 D mtg to go to the Escape Stalls Mtg from 2 - 3 at another bldg. But I could come back after that. Tomorrow I have no time available, as I have to do my own work (Auger and SEM analysis of parts).

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

ERG2-627-G 2888

From: Awad, Mahmoud (M.I.)
Sent: Thursday, March 07, 2002 9:21 AM
To: Freland, Mark (M.)
Subject: RE: Functional Characteristics

Mark,
It looks that Loay is almost done with his analysis. We need to sit and decide what questions we need to answer based on the data results.

Thanks
Mahmoud

-----Original Message-----

From: Freland, Mark (M.)
Sent: Thursday, March 07, 2002 9:18 AM
To: Salhieh, Loay (L.)
CC: Awad, Mahmoud (M.I.)
Subject: FW: Functional Characteristics

Loay,

If they have no test data then they have not tested them yet, so I would say to use TBD as the Functional Description.

Thanks

Mark

-----Original Message-----

From: Salhieh, Loay (L.)
Sent: Thursday, March 07, 2002 8:42 AM
To: Freland, Mark (M.)
Subject: Functional Characteristics

Hi,
There are some records that have no functional characteristics: I called it zero. Should I leave it as that or change it to something else.
Advice,

Best Regards,
Loay Salhieh
Ph.317-4818

ER02-027-0 2000

From: Ayers, Don [DAyers@kavlico.com]
Sent: Friday, September 20, 2002 8:13 PM
To: Freeland, Mark (M.)
Subject: RE: FYI

I'll have it faxed to you, probably on Monday. It will be quite lengthy, FYI.

Don

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreelal@ford.com]
Sent: Friday, September 20, 2002 2:20 PM
To: Ayers, Don
Subject: RE: FYI

Thank you for the info Don,

Yes, please fax me the articles, my fax number is (313) 621-0646.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ayers, Don [mailto:DAyers@kavlico.com]
Sent: Friday, September 20, 2002 2:34 PM
To: Mark Freeland (E-mail)
Subject: FYI

Hi Mark -

Long time no see/speak. I hope all is going well with you.

I just wanted to make you aware of two things. You may already know these and I'm assuming you are still working on transients.

1. We are starting to embark on a series of failure analysis meetings on ESM with Ford/Siemens participation. Joe Grandas (in BGR Engineering) had some questions pertaining to voltage transients. We suggested he discuss these with you to understand the testing and results you've observed. If he hasn't called you, you may want to give him a call as time permits.

2. Finally, I came across an interesting document on vehicle transients. You may want to obtain a copy. It is ISO 7637-1, title is "Road Vehicles - Electrical disturbance by conduction and coupling - Part 1: Passenger cars and

light commercial vehicles with nominal 12V supply voltage - Electrical transient conduction along supply lines only.

3. Really this is finally, there's a Part 3 to the above which addresses "Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines".

If you want, I can fax these to you.

Take care.
Don

8882-827-6 2123

From: Ayers, Don [DAyers@kavico.com]
Sent: Friday, September 20, 2002 2:34 PM
To: Mark Freeland (E-mail)
Subject: FYI

Hi Mark -

Long time no see/speak. I hope all is going well with you.

I just wanted to make you aware of two things. You may already know these and I'm assuming you are still working on transients.

1. We are starting to embark on a series of failure analysis meetings on ESM with Ford/Siemens participation. Joe Grandas (in EGR Engineering) had some questions pertaining to voltage transients. We suggested he discuss these with you to understand the testing and results you've observed. If he hasn't called you, you may want to give him a call as time permits.

2. Finally, I came across an interesting document on vehicle transients. You may want to obtain a copy. It is ISO 7637-1, title is "Road Vehicles - Electrical disturbance by conduction and coupling - Part 1: Passenger cars and light commercial vehicles with nominal 12V supply voltage - Electrical transient conduction along supply lines only.

3. Really this is finally, there's a Part 3 to the above which addresses "Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines".

If you want, I can fax these to you.

Take care.
Don

From: Azad, ANM (A.)
Sent: Wednesday, May 29, 2002 3:52 PM
To: Freeland, Mark (M.)
Subject: Warranty Part Return Status

Mark,

Sorry for late response...

Pls plan to attend on next Friday's PST meeting or send someone else.

You have to explain your Warranty Improvement Plan.

By tomorrow 10am pls send the name who will be in that meeting. We have to make the Final Agenda by 11am.

Pls note that, we took it out from last PST meeting agenda-But I can not show any excuse to Explorer Chief Engineer in next meeting.

Thanks.

ANM Azad

Phone:49870

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, May 28, 2002 12:24 PM
To: Azad, ANM (A.)
Subject: RE: Warranty Part Return Status

I have been out of the office since 5/17/2002, I assume you have the information you need already.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Azad, ANM (A.)
Sent: Monday, May 20, 2002 4:10 PM
To: Crawley, Ian (I.A.); Freeland, Mark (M.); Maurer, James (J.B.)
Subject: Warranty Part Return Status

Can any one fill out the following items of attached file for U152 EGR Sensors (9,1460)? It looks Dennis Vroman is in Vacation-but I need this information for PST meeting on May 24.

D. Vroman filled out some items but its incomplete.

1. Supplier Contact person Name
2. Pareto of Returned Parts(Like How many broken, Leak or Bent)
3. Warranty Trend Chart: CPU & R/1000 Chart,
4. Containment Action(if there is any),
- 5 Root cause Analysis/Assessment

<< File: Warranty Part Return Assessment.xls >>

Thanks.

EP02-027-0 2142

ANM Azad
U152/Quality Reliability

—Original Message—

From: Azad, ANM (A.)
Sent: Monday, May 20, 2002 3:54 PM
To: Vroman, Dennis (D.A.)
Subject: Warranty Part Return Status

<< File: Warranty Part Return Assessment.xls >>

Thanks.
ANM Azad
U152/Quality Reliability

Please fill out the attached form for U152 EGR Sensors (9J460) to review the plans to improve warranty in next PST meeting.
Thanks

ANM Azad
U152/Quality Reliability

Chassis - (7) U152 Canister Vent Valves (9F946) reviewed on 4/15/02 by A. Yeardon and Frank Robinson
(Visteon)

Powertrain - (22) U152 Alternators (10300) reviewed on 4/14/02 by Marlon Lee and Todd Ansbacher
(Visteon)

(10) U152 Main Transmission Control Assy (7A100) reviewed on 3/27/02 by Zhou Guochou

(6) U152 EGR Sensors (9J460) reviewed on 3/28/02 by Dennis Vroman and Mark

Fresland

—Original Message—

From: Fukuda, Neil (N.P.)
Sent: Wednesday, May 15, 2002 5:34 PM
To: Azad, ANM (A.)
Cc: Hiborn, Theresa (T.O.); Reiners, Donna (D.L.); Khan, Asad (A.)
Subject: FW: Warranty Part Return Status

ANM,

pls contact the suppliers and D&R mentioned below. You may need to follow up with Donna and/or PMT leaders to get the right names. I would like each of these parts reviewed at the May 24 PST meeting. See Asad to get them on the agenda. The purpose of this review is to insure that suppliers have plans to improve warranty. The D&R and supplier should work together to fill in the one pager attached. This should not take much effort to complete. If they need help pulling warranty, ask Asad to help. thx

From: Azad, ANM (A.)
Sent: Wednesday, May 22, 2002 9:15 AM
To: Maurer, James (J.B.); Vroman, Dennis (D.A.)
Cc: Freeland, Mark (M.)
Subject: Warranty Part Return Status:EGR Sensors (9J460)

Pls fill out the attached incomplete form and return by noon today. We have to include this in Explorer Quality PST meeting agenda.

Pls also let me know who will present EGR Sensors (9J460) Warranty Improvement plan in Explorer Quality PST meeting on May 24.

(Explorer Quality PST meeting: May 24, Time: 11:30am-12:00 noon, Place: PDC 2D-M10/2D-M12).

Thanks.

ANM Azad

U152/Quality Reliability



Warranty Part
Return Assessment...

—Original Message—

From: Freeland, Mark (M.)
Sent: Thursday, May 16, 2002 1:07 PM
To: Azad, ANM (A.); Vroman, Dennis (D.A.); Maurer, James (J.B.)
Cc: Plante, Paul (P.G.)
Subject: RE: Warranty Part Return Status

Jim,

This one is for you.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Azad, ANM (A.)
Sent: Thursday, May 16, 2002 12:11 PM
To: Freeland, Mark (M.); Vroman, Dennis (D.A.)
Subject: Warranty Part Return Status

Pls fill out the attached form for U152 EGR Sensors (9J460) to review the plans to improve warranty in next PST meeting.

Thanks

ANM Azad
U152/Quality Reliability

EE82-827-G 2144

<< File: Warranty Part Return Assessment.xls >>

Chassis - (7) U152 Carlster Vent Valves (9F945) reviewed on 4/15/02 by A. Yeadon and Frank Robinson
(Visteon)

Powertrain - (22) U152 Alternators (10300) reviewed on 4/14/02 by Marlon Lee and Todd Ansbacher
(Visteon)

(10) U152 Main Transmission Control Assy (7A100) reviewed on 3/27/02 by Zhou Guochou

(6) U152 EGR Sensors (9J460) reviewed on 3/28/02 by Dennis Vroman and Mark

Freeland

—Original Message—

From: Fukuda, Neil (NLP.)
Sent: Wednesday, May 15, 2002 5:34 PM
To: Asad, ANM (A.)
Cc: Hilborn, Theresa (T.O.); Rainers, Donna (D.L.); Khan, Asad (A.)
Subject: FR: Warranty Part Return Status

ANM,

pls contact the suppliers and D&R mentioned below. You may need to follow up with Donna and/or PMT leaders to get the right names. I would like each of these parts reviewed at the May 24 PST meeting. See Asad to get them on the agenda. The purpose of this review is to insure that suppliers have plans to improve warranty. The D&R and supplier should work together to fill in the one pager attached. This should not take much effort to complete. If they need help pulling warranty, ask Asad to help. thx

WARRANTY PART RETURN ASSESSMENT

Supplier: **Kovico DPFE Sensor**
Part Description: **EGR flow sensor**
Part Number: **1L5E-9J433-AB**

PST Review Date:
Supplier Contact:
DOR:

1. Parts of Returned Parts:

2. Warranty Trend Charts:

3. Containment Action:

4. Root Cause Analysis/Assessment:

5 Action Plan/Next Steps:

Kovico sensor (1L5E-9J433-AB) replaced with Motorola sensor (2L3E-9J433-BA)
Sensor change occurred May 3, 2002 at KEP.
U/P207 change over scheduled for June 17, 2002.

EA02-027-G 2148

From: Azad, ANM (A.)
Sent: Monday, May 20, 2002 4:10 PM
To: Crawley, Ian (I.A.); Fressland, Mark (M.); Maurer, James (J.B.)
Subject: Warranty Part Return Status

Can any one fill out the following items of attached file for U152 EGR Sensors (9J480)? It looks Dennis Vroman is in Vacation-but I need this information for PST meeting on May 24.
D. Vroman filled out some items but its incomplete.

1. Supplier Contact person Name
2. Pareto of Returned Parts(Like How many broken, Leak or Bent)
3. Warranty Trend Chart: CPU & R/1000 Chart
4. Containment Action(If there is any).
- 5 Root cause Analysis/Assessment



Warranty Part
Return Assessment...

Thanks.
ANM Azad
U152/Quality Reliability

—Original Message—

From: Azad, ANM (A.)
Sent: Monday, May 20, 2002 3:54 PM
To: Vroman, Dennis (D.A.)
Subject: Warranty Part Return Status



Warranty Part
Return Assessment...

Thanks.
ANM Azad
U152/Quality Reliability

Pls fill out the attached form for U152 EGR Sensors (9J480) to review the plans to improve warranty in next PST meeting.
Thanks

ANM Azad
U152/Quality Reliability

Chassis - (Visteon) ^C (7) U152 Canister Vent Valves (9F945) reviewed on 4/15/02 by A. Yeason and Frank Robinson _C

Powertrain - (22) U152 Alternators (10300) reviewed on 4/14/02 by Marlon Lee and Todd Ansbacher
(Visteon)

(10) U152 Main Transmission Control Assy (7A100) reviewed on 3/27/02 by Zhou Guochou

(6) U152 EGR Sensors (9J460) reviewed on 3/28/02 by Dennis Vronan and Mark

Freeland

---Original Message---

From: Fukuda, Neil (N.P.)
Sent: Wednesday, May 15, 2002 5:34 PM
To: Asad, ANM (A.)
Cc: Hilborn, Theresa (T.O.); Reiners, Donna (D.L.); Khan, Asad (A.)
Subject: FW: Warranty Part Return Status

ANM,

pls contact the suppliers and D&R mentioned below. You may need to follow up with Donna and/or PMT leaders to get the right names. I would like each of these parts reviewed at the May 24 PST meeting. See Asad to get them on the agenda. The purpose of this review is to insure that suppliers have plans to improve warranty. The D&R and supplier should work together to fill in the one pager attached. This should not take much effort to complete. If they need help pulling warranty, ask Asad to help. thx

EP02-027-G 2148

WARRANTY PART RETURN ASSESSMENT

Supplier: Kavlico DPPE Sensor
Part Description: EGR flow sensor
Part Number: 1L3E-9J493-AB

PST Review Date:
Supplier Contact:
D&T:

1. Roots of Returned Parts:

2. Warranty Trend Charts:

3. Containment Action:

4. Peri-Cause Analysis/Assessment:

5 Action Plan/Next Steps:

Kavlico sensor (1L3E-9J493-AB) replaced with Motorola sensor (2L3E-9J493-BA)
Sensor change occurred May 3, 2002 at KEP.
U/P207 change over scheduled for June 17, 2002.

ERR2-027-0 2140

WARRANTY PART RETURN ASSESSMENT

Supplier: Kavlico DPPE Sensor
Part Description: EGR flow sensor
Part Number: 1LBE-9J433-AB

PST Review Date:
Supplier Contact:
DAR:

1. Events of Returned Parts:

2. Warranty Trend Charts:

3. Containment Action:

4. Root Cause Analysis/Assessment:

5. Action Plan/Next Steps:

Kavlico sensor (1LBE-9J433-AB) replaced with Motorola sensor (2LBE-9J433-BA)
Sensor change occurred May 3, 2002 at KEP.
U/P207 change over scheduled for June 17, 2002.

ERS2-827-G 2158

From: Azad, ANM (A.)
Sent: Thursday, May 16, 2002 12:11 PM
To: Freeland, Mark (M.); Vroman, Dennis (D.A.)
Subject: Warranty Part Return Status

Pls fill out the attached form for U152 EGR Sensors (9J460) to review the plans to improve warranty in next PST meeting.
Thanks

ANM Azad
U152/Quality Reliability



Warranty Part
Return Assesman...

Chassis - (7) U152 Canister Vent Valves (9F945) reviewed on 4/15/02 by A. Yeardon and Frank Robinson
(Visteon)

Powertrain - (22) U152 Alternators (10300) reviewed on 4/14/02 by Marlon Lee and Todd Ansbacher
(Visteon)

(10) U152 Main Transmission Control Assy (7A100) reviewed on 3/27/02 by Zhou Guochou
(6) U152 EGR Sensors (9J460) reviewed on 3/28/02 by Dennis Vroman and Mark

Freeland

-----Original Message-----

From: Fukuda, Neil (N.P.)
Sent: Wednesday, May 15, 2002 5:34 PM
To: Azad, ANM (A.)
Cc: Hilborn, Theresa (T.D.); Reiners, Donna (D.L.); Khan, Asad (A.)
Subject: FW: Warranty Part Return Status

ANM,

pls contact the suppliers and D&R mentioned below. You may need to follow up with Donna and/or PMT leaders to get the right names. I would like each of these parts reviewed at the May 24 PST meeting. See Asad to get them on the agenda. The purpose of this review is to insure that suppliers have plans to improve warranty. The D&R and supplier should work together to fill in the one pager attached. This should not take much effort to complete. If they need help pulling warranty, ask Asad to help. thx

ESB2-827-6 2151

WARRANTY PART RETURN ASSESSMENT

Supplier
Part Description
Part Number:

PST Review Date:
Supplier Contact:
DAR:

1. Details of Returned Parts:

2. Warranty Trend Charts:

3. Containment Action:

4. Root Cause Analysis/Assessment:

5 Action Plan/Next Steps:

ENG2-927-0 2152

From: Baleczak III, Stan (S.)
Sent: Tuesday, September 24, 2002 1:18 PM
To: Swick, Curt (C.); Freeland, Mark (M.)
Subject: RE: Focus Grounds

Curt,

As far as I know, ground wiring did not change from 2001 to 2002.

Stan Baleczak
Ford Motor Company
C170 N.A. Focus 2003.5/2004.5 EDS Engineer
phone: 313-208-4351
pager: 734-798-2880
e-mail: sbalecz1@ford.com
Michigan Tech '88

-----Original Message-----

From: Swick, Curt (C.)
Sent: Tuesday, September 24, 2002 12:49 PM
To: Freeland, Mark (M.)
Cc: Baleczak III, Stan (S.)
Subject: RE: Focus Grounds

I do not believe any grounds changed for the pcm. stan am I right???

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, August 23, 2002 11:49 AM
To: Swick, Curt (C.)
Subject: FW: Focus Grounds

Curt,

Can you help me out here, Do you know the details of ground wiring changes for the PCM for the 2.0L Zetec Focus from 2001 to 2002 MY? Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mrfrela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Grodzick, Thomas (T.M.)
Sent: Friday, August 23, 2002 8:53 AM
To: Freeland, Mark (M.)
Subject: RE: Focus Grounds

Yes I remember you!

If any changes were made, it was to relocate the underhood grounds on a verticle piece of sheet metal and/or combine them. I haven't been involved in Focus in 8 months, so you need to talk to Curt Swick, electrical PMT

leader who may be aware of any wiring related changes going from '01 to '02.

Tom Gwozdek

EESE-NAC Quality / Business Planning Leader,
Certified Black Belt
313- 24-87872

---Original Message---

From: Freeland, Mark (M.)
Sent: Thursday, August 22, 2002 2:30 PM
To: Gwozdek, Thomas (T.M.)
Subject: Focus Grounds

Tom,

Remember me? The guy working on the dPFE, we both gave a presentation to JN at WAP.

Can you fill me in on the details of the changes which were made to the PCM grounding system on the 2.0L Zetec Focus at the model year change over from 2001 to 2002?

Please call me when you can to discuss.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

Subject: Stu Evans DPFE Repeat Repairs
Location: POEE D138

Start: Thu 8/22/2002 10:00 AM
End: Thu 8/22/2002 11:00 AM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Banek, Catherine (C.K.); Akins, Mary (M.); Gates, Freeman (F.C.); Johnson, Joe (J.H.);
Froeland, Mark (M.); Vroman, Dennis (D.A.); Duclos, Jeffrey (J.A.); Ogozaly, Jim (J.C.);
Maurer, James (J.B.)

—Informational—

Findings at Stu Evans 4.0L 2002 Mountaineer with DPFE replacement

ERR-027-G 2158

From: Barsek, Catherine (C.K.)
Sent: Friday, August 16, 2002 1:47 PM
To: Freeland, Mark (M.)

Let's go. Are we riding together?? Call/page me. I'm ready.

Catherine Barsek <mailto:cbarsek2@ford.com> <<mailto:cbarsek2@ford.com>>
Product Design Engineer, EGR Systems
FMEI Dept, V-Engine Engineering
Ford Motor Company
Phone: (313) 323-8101; Fax: (313) 390-4084
POEE MD 69; Column G-15; Cube CQ170
Text Page: [3137965245@alphapage.airtouch.com](tel:3137965245) <<mailto:3137965245@alphapage.airtouch.com>>
<?xml:namespace prefix = o ns = "urn:schemas-microsoft-com:office:office" />

From: Barsek, Catherine (C.K.)
Sent: Friday, August 16, 2002 1:30 PM
To: Akine, Mary (M.); Ogozaly, Jim (J.C.); Gates, Freeman (F.C.); Johnson, Joe (J.H.); Freeland, Mark (M.); Vroman, Dennis (D.A.); Duclos, Jeffrey (J.A.)
Subject: RE: Info on Stu Evans vehicle with multiple Kavlico replacement

I have contacted Brian Maher, Service Manager at Stu Evans. I let him know that someone from engineering would be out there Monday morning.

They are open at 7:00am.

He has replaced the sensor three times. The first sensor was sent back through the warranty system, the second and third sensors are both full of water. Brian is holding these sensors for us to pick up on Monday, Aug 26th.

Since this vehicle is available to us, should investigate. Where should this vehicle be tested? At the dealership or at POEE? What testing would be done?

I have a 10am to 11am meeting Monday morning that I must attend. I can go before or after that time. Else, someone can head over there and work on it.
Let me know.

-----Original Message-----

From: Duclos, Jeffrey (J.A.)
Sent: Thursday, August 15, 2002 3:26 PM
To: Vroman, Dennis (D.A.); Barsek, Catherine (C.K.)
Subject: Info on Stu Evans vehicle with multiple Kavlico replacement

Dennis/Catherine,

CQIS report on the vehicle we discussed. The service manager is Brian Maher at (734) 458-1902 direct. Please contact Brian before the visit. Thanks!

Rpt#: 2HOD7006 NHL Rpt: 08/15/2002 Odom: 13,273 M
Rvwrd: File: Folder: Images: 0 Print Smy/Disp Detail(P/D):
Vehicle: 2002 MOUNTAINEER 4X4,4DR ,MPV 4M2ZU88E12LJ05732 Bld: 02/27/2001
Engine: 4.0L SOHC Calb: 1U51AF0A Trans: 5R55W Axle: 3200F3.55C A/C: YES
Dealer Id: 13926 Stu Evans L-M, Garden City, In Ph#: (313) 425-4300
State: Michigan City: Garden City Orig/Caller: BRIAN MAHER
Symptom: 6 98 2 98 DRVABL,INDICATOR,CHECK ENGINE,NOT LISTED
Addl Sym: P0401, REPEAT CONCERN St: CCRG/E

PRC: Rvwrd: Dt:
Fbc Caus. Comp: - Condition Code:
Hotliner: AKNOLL Phone: 313 317-9375 Regn Cd: 48 Detroit - 48
Engineering: Phone: TAR:

Dir Contact: PHONE NUMBER Phone: 734 425-4300 Title Cde: SM
REPAIR SERVICE MANAGER STATES THE VEHICLE HAS A REPEAT P0401, TECH HAS REPLACED THE DPFE WITH THE REVISED 2F1Z DPFE AND 20 MILES LATER THE DPFE HAS CAUSED A REPEAT P0401 AND IS CONTAMINATED WITH WATER. TECH CAN DRIVE VEHICLE FOR A SHORT DISTANCE AND WILL AGAIN CONTAMINATE THE DPFE WITH WATER.

RECOMM ADVISED TECH THAT I WOULD CONTACT ENGINEERING FOR FURTHER INFORMATION. SHOULD VERIFY THE EXHAUST SYSTEM AND AWAIT A CALL BACK.

ADD-ON 08/15/2002 02:44PM ALEXANDER KNOLL MSS - FCSD - TECH SVC HOTLINE CONTACTED SERVICE MANAGER BACK AND EXPLAINED TO HIM THAT ENGINEERING WILL VISIT THE DEALER TOMMOROW (8/16/02)

JEFF DUCLOS

4.0L SOHC ENGINE SYSTEMS - CURRENT AND PAST

PH: (313) 24-89567

TEXT PAGER: (313) 796-3640

EMAIL: JDUCLOS@FORD.COM

P.O.E.E. MD 20 CUBE CEO43

FAX: (313) 390-2513

From: Benzek, Catherine (C.K.)
Sent: Thursday, August 15, 2002 4:15 PM
To: Freeland, Mark (M.)
Cc: Gates, Freeman (F.C.); McCoy, James (J.D.); Ales, Sheran (S.A.); Maurer, James (J.B.); Johnson, Joe (J.H.); Vroman, Dennis (D.A.); Dudas, Jeffrey (J.A.)
Subject: RE: Info on Stu Evers vehicle with multiple Kevlco replacement

Let's schedule a time to visit the dealership.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, August 15, 2002 4:10 PM
To: Benzek, Catherine (C.K.)
Cc: Gates, Freeman (F.C.); McCoy, James (J.D.); Ales, Sheran (S.A.); Maurer, James (J.B.)
Subject: RE: Info on Stu Evers vehicle with multiple Kevlco replacement

Cathy,

First, I have that CD for you, I did it on Monday, but have not been in your building since.

Second,

Yes, it would be good to look at the vehicle. Also, I would like to get the spark plugs, the coils (all labeled with which cylinder they came from) and the PCM removed and sent to me for testing. Any thoughts?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mrfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Benzek, Catherine (C.K.)
Sent: Thursday, August 15, 2002 4:04 PM
To: Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.)
Cc: Vroman, Dennis (D.A.)
Subject: FW: Info on Stu Evers vehicle with multiple Kevlco replacement

I believe it might be worth our while to take a look at this vehicle.
It's just in Garden City.

Any thoughts?

-----Original Message-----

From: Dudas, Jeffrey (J.A.)
Sent: Thursday, August 15, 2002 3:25 PM
To: Vroman, Dennis (D.A.); Benzek, Catherine (C.K.)
Subject: Info on Stu Evers vehicle with multiple Kevlco replacement

Dennis/Catherine,
CQIS report on the vehicle we discussed. The service manager is Brian Maher at (734) 458-1902 direct.
Please contact Brian before the visit. Thanks!

ERR2-827-0 2182

Rpt#: 2HOD7006 NHL Rpt: 08/15/2002 Odom: 13,273 M
Rvw: File: Folder: Images: 0 Print Smy/Disp Detail(P/D):
Vehicle: 2002 MOUNTAINEER 4X4,4DR ,MPV 4M2ZU86E12UJ05732 Bid: 02/27/2001
Engine: 4.0L SOHC Calb: 1U51AFOA Trans: 5R55W Axle: 3200F3.55C A/C: YES
Dealer Id: 13928 Stu Evans L-M, Garden City, In Ph#: (313) 425-4300
State: Michigan City: Garden City Orig/Caller: BRIAN MAHER
Symptom: 8 98 2 98 DRVABL,INDICATOR,CHECK ENGINE,NOT LISTED
Addl Sym: P0401, REPEAT CONCERN St CCRG/EPRC: Rvw: Dt:
Fix: Caus. Comp: - Condition Code:
Hotliner: AKNOLL Phone: 313 317-9375 Regn Cd: 48 Detroit - 48
Engineering: Phone: TAR:
Dir Contact: PHONE NUMBER Phone: 734 425-4300 Title Cde: SM

REPAIR SERVICE MANAGER STATES THE VEHICLE HAS A REPEAT P0401, TECH HAS REPLACED THE DPFE WITH THE REVISED 2F1Z DPFE AND 20 MILES LATER THE DPFE HAS CAUSED A REPEAT P0401 AND IS CONTAMINATED WITH WATER. TECH CAN DRIVE VEHICLE FOR A SHORT DISTANCE AND WILL AGAIN CONTAMINATE THE DPFE WITH WATER.

RECOMM ADVISED TECH THAT I WOULD CONTACT ENGINEERING FOR FURTHER INFORMATION. SHOULD VERIFY THE EXHAUST SYSTEM AND AWAIT A CALL BACK.

ADD-ON 08/15/2002 02:44PM ALEXANDER KNOLL MSS - FCSD - TECH SVC HOTLINE CONTACTED SERVICE MANAGER BACK AND EXPLAINED TO HIM THAT ENGINEERING WILL VISIT THE DEALER TOMMOROW (8/16/02)

JEFF DUCLOS

4.0L SOHC ENGINE SYSTEMS - CURRENT AND PAST
PH: (313) 24-89567 TEXT PAGER: (313) 796-3840
EMAIL: JDUCL08@FORD.COM P.O.E.E. MD 20 CUBE CE043
FAX: (313) 390-2513

From: Bansek, Catherine (C.K.)
Sent: Thursday, August 15, 2002 4:04 PM
To: Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.)
Cc: Vroman, Dennis (D.A.)
Subject: FW: Info on Stu Evans vehicle with multiple Kavico replacement

I believe it might be worth our while to take a look at this vehicle.
It's just in Garden City.

Any thoughts?

-----Original Message-----

From: Duclos, Jeffrey (J.A.)
Sent: Thursday, August 15, 2002 3:26 PM
To: Vroman, Dennis (D.A.); Bansek, Catherine (C.K.)
Subject: Info on Stu Evans vehicle with multiple Kavico replacement

Dennis/Catherine,
CQIS report on the vehicle we discussed. The service manager is Brian Maher at (734) 458-1902 direct.
Please contact Brian before the visit. Thanks!

Rpt#: 2HOD7006 NHL Rpt: 08/15/2002 Odom: 13,273 M
Rvw: File: _ Folder: _____ Images: 0 Print Smy/Disp Detail(P/D): _
Vehicle: 2002 MOUNTAINEER 4X4,4DR ,MPV 4M2ZU86E12UJ05732 Bld: 02/27/2001
Engine: 4.0L SOHC Calb: 1U51AF0A Trans: 5R55W Axc: 3200F3.55C A/C: YES
Dealer Id: 13928 Stu Evans L-M, Garden City, In Ph#: (313) 425-4300
State: Michigan City: Garden City Orig/Caller: BRIAN MAHER
Symptom: 8 98 2 98 DRVABL,INDICATOR,CHECK ENGINE,NOT LISTED
Addl Sym: P0401, REPEAT CONCERN St: CCRG/EPRC: _ Rvw: Dt:
Fix: Caus. Comp: - Condition Code:
Hotliner: AKNOLL Phone: 313 317-9375 Regn Cd: 48 Detroit - 48
Engineering: Phone: TAR:
Dir Contact PHONE NUMBER Phone: 734 425-4300 Title Cde: SM
REPAIR SERVICE MANAGER STATES THE VEHICLE HAS A REPEAT P0401, TECH HAS
REPLACED THE DPFE WITH THE REVISED 2F1Z DPFE AND 20 MILES LATER THE
DPFE HAS CAUSED A REPEAT P0401 AND IS CONTAMINATED WITH WATER.
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ADD-ON 08/15/2002 02:44PM ALEXANDER KNOLL MSS - FCSD - TECH SVC HOTLINE
CONTACTED SERVICE MANAGER BACK AND EXPLAINED TO HIM THAT ENGINEERING
WILL VISIT THE DEALER TOMMOROW (8/16/02)

JEFF DUCLOS

4.0L SOHC ENGINE SYSTEMS - CURRENT AND PAST
PH: (313) 24-89567 TEXT PAGER: (313) 796-3640
EMAIL: JDUCL0S@FORD.COM P.O.E.E. MD 20 CUBE CEO4S
FAX: (313) 390-2513

Subject: Kavlico Failure Analysis
Location: Sci Lab

Start: Thu 4/25/2002 1:00 PM
End: Thu 4/25/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Banek, Catherine (C.K.); Verner, Carol (C.J.); Freeland, Mark (M.)

From: Baneak, Catherine (C.K.)
Sent: Wednesday, April 24, 2002 7:39 PM
To: Freeland, Mark (M.)
Cc: Verner, Carol (C.J.)
Subject: RE: Testing sensors

I will be at SRL Thursday afternoon to measure voltage. If you are there great, if you are not, please leave the sensors in a box marked so I know where to start.
Carol and I seem to move pretty quickly through them.
Carol, let me know if you can meet me there in Tim's lab for voltage checking.
Thanks,

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, April 23, 2002 6:46 PM
To: Baneak, Catherine (C.K.)
Cc: Verner, Carol (C.J.)
Subject: RE: Testing sensors

Looks like Thursday is the next day for testing. I have parts when either of you can test them.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Baneak, Catherine (C.K.)
Sent: Tuesday, April 23, 2002 11:27 AM
To: Freeland, Mark (M.)
Cc: Verner, Carol (C.J.)
Subject: RE: Testing sensors

I plan on attending a supplier off-site at Auburn Hills all day.
I can start Thursday afternoon.
If something changes with the off-site, I will come over Wednesday.
Tim's Lab is the voltage check, correct?

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, April 23, 2002 10:06 AM
To: Baneak, Catherine (C.K.)
Cc: Verner, Carol (C.J.)
Subject: Testing sensors

Kathy,

I will have about 75 sensors later today which need testing in Tim's lab before we crack them open. Carol is in training until Thursday, so would you be available tomorrow morning to start testing them?

Thanks

Regards

Mark Freeland

**6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645**

-----Original Message-----

From: Plante, Paul (P.G.)
Sent: Tuesday, April 23, 2002 9:32 AM
To: Freeland, Mark (M.); Verner, Carol (C.J.)
Subject:

I have field return sensors from Field Quality Engineers (Rick Williamson) at my desk. I will bring to 1:00 PM meeting today. If you want earlier call or page me, or pick up-they are in my office in box on my round table.

**Paul Plante
V Engine Campaign Prevention Specialist
POEE Building, Drop 20, Cube BG049, Pillar D6
Tele. 313-84-54138; Fax 39-02513
Text Pager: 734-298-1906
E Mail: pplante@ford.com (CDS ID PPLANTE)**

6002-027-G 2187

From: Bansk, Catherine (C.K.)
Sent: Tuesday, April 23, 2002 11:27 AM
To: Freeland, Mark (M.)
Cc: Verner, Carol (C.J.)
Subject: RE: Testing sensors

I plan on attending a supplier off-site at Auburn Hills all day.
I can start Thursday afternoon.
If something changes with the off-site, I will come over Wednesday.
Tim's Lab is the voltage check, correct?

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, April 23, 2002 10:06 AM
To: Bansk, Catherine (C.K.)
Cc: Verner, Carol (C.J.)
Subject: Testing sensors

Kathy,

I will have about 75 sensors later today which need testing in Tim's lab before we crack them open. Carol is in training until Thursday. so would you be available tomorrow morning to start testing them?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Plante, Paul (P.G.)
Sent: Tuesday, April 23, 2002 9:32 AM
To: Freeland, Mark (M.); Verner, Carol (C.J.)
Subject:

I have field return sensors from Field Quality Engineers (Rick Williamson) at my desk. I will bring to 1:00 PM meeting today. If you want earlier call or page me, or pick up-they are in my office in box on my round table.

Paul Plante
V Engine Campaign Prevention Specialist
POEE Bulding, Drop 20, Cube BG049, Pillar D5
Tele. 313-84-54138; Fax 39-02513
Text Pager: 734-296-1905
E Mail: pplante@ford.com (CDS ID PPLANTE)

ERR2-827-0 2150

From: Bansk, Catherine (C.K.)
Sent: Monday, April 22, 2002 4:16 PM
To: Freeland, Mark (M.); Verner, Carol (C.J.)
Cc: Gates, Freeman (F.C.); Johnson, Joe (J.H.)
Subject: Kevlco Failure Analysis

My Tuesdays are full of meetings, but I've got time Wed and Thursday afternoon if you want to schedule some "voltage checking" or "microscope looking time for me.

Let me if you need me know so I can plan some time for it.

Catherine Bansk <mailto:cbansk2@ford.com> <<mailto:cbansk2@ford.com>>
Product Design Engineer, EGR Systems
FMEI Dept, V-Engine Engineering
Ford Motor Company
Phone: (313) 323-8101; Fax: (313) 390-4084
POEE MD 60; Column G-15; Cube CQ170
Text Page: 3137965245@alphapage.airtouch.com <<mailto:3137965245@alphapage.airtouch.com>>
<?xml:namespace prefix = o ns = "urn:schemas-microsoft-com:office:office" />

2002-027-G 2108

From: Bell, Ryan (R.M.)
Sent: Thursday, April 11, 2002 12:49 PM
To: Freeland, Mark (M.)
Subject: RE: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Thank you

Ryan Bell (rbell2)
Master Black Belt
Wayne Stamping and Assembly Operations
Ph. (734)467-8876
Fax. (734)467-8882
Pgr. (734)787-8682



Bell, Ryan
(R.M.)vct

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, April 11, 2002 12:43 PM
To: Bell, Ryan (R.M.)
Subject: RE: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Ryan,

I understand where you are coming from, however I just have too many meetings to go to and can not commit to coming to any regular meetings, otherwise I will not get any work done! I will try and attend next weeks meeting.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Bell, Ryan (R.M.)
Sent: Wednesday, April 10, 2002 4:10 PM
To: Pashina, Ayodaji (A.); Sallack, Beth (B.); Morton, Michael (M.F.); Trombetta, Christopher (C.B.); Ovelkovald, Peter (P.); Coryea, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tobis, Bruce (B.J.); Rezaee, John (J.M.); Freeland, Mark (M.); Srivastava, Shikhar (S.P.)
Cc: Bell, Ryan (R.M.); MacDonald, George (G.F.); Dhalwal, Dave (D.S.)
Subject: PW: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Team,

I would like to know which of you are working on a Powertrain Project and which are not. It is totally unacceptable to not attend the PT VRT meeting if you are working on a 6 sigma project at Wayne. Please let me know if you are getting this in error.

Thank you,

Ryan Bell (rbell2)
Master Black Belt
Wayne Stamping and Assembly Operations
Ph. (734)467-8876
Fax. (734)467-8882
Pgr. (734)787-8562

<< File: Bell, Ryan (R.M.).vcf >>

---Original Message---

From: Srivastava, Shivhari (S.P.)
Sent: Wednesday, April 10, 2002 3:59 PM
To: Pashina, Ayodeji (A.); Selleck, Beth (B.); Norton, Michael (M.F.); Trombetta, Christopher (C.B.); Cvetkovic, Peter (P.); Coyne, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tibbs, Bruce (B.J.); Rezaee, John (J.H.); Freeland, Mark (M.); Srivastava, Shivhari (S.P.)
Cc: Dhallwal, Dave (D.S.); Bell, Ryan (R.M.); MacDonald, George (G.F.)
Subject: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Team,

If you are working on Focus PT issues then mark your calendar for this meeting. Your presence is very crucial for the success of the team.

WHAT: Wayne Power train Containment Matrix / PQR Presentations - by G. MacDonald

WHEN: PT VRT Meeting, 11 - 12 Noon (Presentation From 11:30AM), 04/17/02

WHERE: Wayne Maverick Conference Room

Note:

We postponed this presentation for next week because only 2 BB's came to attend this meeting. Let us fill the room next week to show our support. Ryan, pl. support the PT VRT and request all PT BB's to attend this meeting.

Thanks

Shivhari Srivastava
Body & Chassis Black Belt, G.C.E.
(Consumer Driven 6-Sigma)
ph. 313-322-5392 / pg. 313-795-8141

Full Name: Bell, Ryan (R.M.)
Last Name: Bell
First Name: Ryan
Job Title: Black Belt
Department: 02190030 - Body Area
Company: VO - Vehicle Operations

Business Address: North Body
WAYNE, MI 48184

Business: 4878678
Business 2: 1-734-4878678
Home: 1-248-5304853
Mobile: 07978562

E-mail: rbell2@ford.com

From: Bell, Ryan (R.M.)
Sent: Wednesday, April 10, 2002 4:10 PM
To: Fashina, Ayodeji (A.); Selleck, Beth (B.); Morton, Michael (M.F.); Trombetta, Christopher (C.B.); Cvetkovski, Peter (P.); Coryea, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tobis, Bruce (B.J.); Razasa, John (J.H.); Freeland, Mark (M.); Srivastava, Shivhari (S.P.)
Cc: Bell, Ryan (R.M.); MacDonald, George (G.F.); Dhalwal, Dave (B.S.)
Subject: FW: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Team,

I would like to know which of you are working on a Powertrain Project and which are not. It is totally unacceptable to not attend the PT VRT meeting if you are working on a 6 sigma project at Wayne. Please let me know if you are getting this in error.

Thank you,

Ryan Bell (rbell2)
Master Black Belt
Wayne Stamping and Assembly Operations
Ph. (734)467-8878
Fax. (734)467-8882
Pgr. (734)797-8502



Bell, Ryan
(R.M.).vcf

—Original Message—

From: Srivastava, Shivhari (S.P.)
Sent: Wednesday, April 10, 2002 3:59 PM
To: Fashina, Ayodeji (A.); Selleck, Beth (B.); Morton, Michael (M.F.); Trombetta, Christopher (C.B.); Cvetkovski, Peter (P.); Coryea, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tobis, Bruce (B.J.); Razasa, John (J.H.); Freeland, Mark (M.); Srivastava, Shivhari (S.P.)
Cc: Dhalwal, Dave (B.S.); Bell, Ryan (R.M.); MacDonald, George (G.F.)
Subject: Wayne Power train Containment Matrix / PQR Presentations On April 17th

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Note:

We postponed this presentation for next week because only 2 BB's came to attend this meeting. Let us fill the room next week to show our support. Ryan, pl. support the PT VRT and request all PT BB's to attend this meeting.

Thanks

Shivhari Srivastava
Body & Chassis Black Belt, G.C.E.
(Consumer Driven 6-Sigma)

ENG-827-8 2288

ph. 313-322-5392 / pg. 313-795-8141

ERG2-027-0 2200

Full Name: Bell, Ryan (R.M.)
Last Name: Bell
First Name: Ryan
Job Title: Black Belt
Department: 02190030 - Body Area
Company: VO - Vehicle Operations

Business Address: North Body
WAYNE, MI 48184

Business: 4878876
Business 2: 1-734-4878876
Home: 1-248-6394859
Mobile: 07978562

E-mail: rbell2@ford.com

1482-027-0 2218

From: Bill Ford [exchmail@ford.com]
Sent: Monday, August 12, 2002 5:50 PM
To: All Ford Employees
Subject: Note on Certifying Financials

Today, Allan Gilmour and I signed certifications of our financial statements.

I wanted to take this opportunity to reiterate to you that Ford Motor Company will never compromise its integrity, whether in its financial reporting, our business practices or in the products and services we provide to our customers.

Honesty and ethical behavior have been bedrock values of Ford for nearly 100 years. You can be proud of that and secure in the knowledge that I and the rest of your management team will passionately guard our company's good name.

Thanks for all your hard work and unrelenting dedication. With your help, we will ensure that Ford continues to be recognized around the world as a good and trusted company that respects its customers and investors.

A copy of the certification news release follows.

FORD ANNOUNCES FILING OF CEO, CFO CERTIFICATION STATEMENTS WITH SEC

DEARBORN, Mich., August 12 - Ford Motor Company [NYSE: F] today has filed with the Securities and Exchange Commission (SEC) its quarterly report on Form 10-Q for the quarter ended June 30, 2002. The report contains the certifications with respect to the 10-Q Report that our Chairman and CEO, Bill Ford, and our Vice Chairman and Chief Financial Officer, Allan Gilmour, are required to provide pursuant to the Sarbanes-Oxley Act of 2002.

Messrs. Ford and Gilmour also have submitted to the SEC their sworn statements with respect to the company's 2002 Proxy Statement, Annual Report on Form 10-K for the year ended December 31, 2001 and subsequently filed periodic reports required pursuant to the SEC's order issued June 27, 2002.

"Honesty and ethical behavior have been bedrock values of Ford for nearly 100 years and we do not compromise the integrity of our financial reporting, our business practices or the products and services we provide to our customers," said Bill Ford, chairman and CEO.

###

From: Brackett, Tom (T.P.)
Sent: Wednesday, March 20, 2002 12:03 PM
To: Freeland, Mark (M.)
Subject: Shaun's Home Phone

Hi Mark,

Jon said you need Shaun's phone #. I hope Shaun doesn't get mad, and please don't call in the morning!

(734) 769-3708

Sincerely,

Tom Brackett
Vehicle Electronics & Systems 62-14071
Scientific Research Lab. tbracket@ford.com

From: Brogley, Martin (M.A.)
Sent: Monday, July 01, 2002 9:00 AM
To: Freeland, Mark (M.)
Subject: test car

Mark,

Any word on driving a test car? I will be on vacation July 13, to July 28, so I will not be available to help you then.

Give me a call if you hear anything.

Martin

From: Bryant, Bruce (B.D.)
Sent: Monday, November 04, 2002 10:56 AM
To: Hamilton, Tom (T.C.)
Cc: Freeland, Mark (M.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Okay, thanks. I'll direct him to Rose.

Mark - Rose's e-mail is MGOSSMAN.

Cordially,
Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

-----Original Message-----

From: Hamilton, Tom (T.C.)
Sent: Monday, November 04, 2002 10:16 AM
To: Bryant, Bruce (B.D.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Rose Gossman has some experience with GPIRS. I don't. Tom

-----Original Message-----

From: Bryant, Bruce (B.D.)
Sent: Sunday, November 03, 2002 1:42 PM
To: Freeland, Mark (M.)
Cc: Hamilton, Tom (T.C.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Mark - I don't know, but Tom Hamilton should know - I'm ccing him.

Bruce

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 10:06 AM
To: Bryant, Bruce (B.D.); Jensen, Ted (T.E.)
Cc: Verner, Carol (C.J.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Bruce ot Ted,

Do you know if we use the GPIRS system to order parts here at SRL, if so can you point me to someone who has access and knows how to do it.

Thanks

Regards

Mark Freeland

> 6-Sigma Black Belt

EA02-027-G 2225

> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Verner, Carol (C.J.)
Sent: Friday, November 01, 2002 9:33 AM
To: Freeland, Mark (M.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Mark,

Do you know if Sci-Lab uses the GPIRS system to order parts. POEngineEngineering does not use GPIRS. North Penn will not ship the PCMs unless the order is in GPIRS. I am thinking that if SCILAB uses GPIRS then I will try to find out if you may order them and uses our department number.

Carol

-----Original Message-----

From: O'Neill, Jim (J.D.)
Sent: Wednesday, October 30, 2002 4:53 PM
To: Verner, Carol (C.J.)
Cc: Maurer, James (J.B.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Go for it. If you don't know how to execute a GPIRS order please call Joe Rey.

J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-6839

-----Original Message-----

From: Rey, Joseph (J.A.) [mailto:jrey1@visteon.com]
Sent: Wednesday, October 30, 2002 3:21 PM
To: 'O'Neill, Jim'
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Jim,

I'm sorry to hear that Carol has had such difficulty getting this orders processed. If Carol resubmits the order as a GPIRS order then North Penn will ship within 48 hours of receiving this order. See note below from Alan Trilling at North Penn. If you need any additional assistance don't hesitate to call.

Thanks,

ER02-027-0 2227

> Joe Rey
Sales Manager
Powertrain Electronics
Visteon Corporation
Phone: 313-755-5295
Fax: 313-755-8075
Cell: 313-378-1817

-----Original Message-----

From: Trilling, Alan (A.S.)
Sent: Wednesday, October 30, 2002 7:03 AM
To: Rey, Joseph (J.A.); Dean, Breck (B.G.); D'Arcy, William (W.)
Cc: Ridgway, Robert (R.W.); Fad, Richard (R.M.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Joe:

I recommend that Jim place a GPIRS order, in which NPEF could fill within 48 hours of receipt.

Regards,

Alan S. Trilling

Visteon - North Penn Electronics Facility, LLC
Material Planning Specialist
Phone #: (610) 584-7942
Fax #: (610) 584-7145
E-Mail: ATRILLIN@VISTEON.COM

-----Original Message-----

From: O'Neill, Jim (J.D.) [mailto:joneall@ford.com]
Sent: Friday, October 25, 2002 7:16 AM
To: 'cweed@visteon.com'
Cc: Verner, Carol (C.J.); Maurer, James (J.B.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs

Craig - we could sure use your help on this one to forward it to the right Visteon contact. We need a specific PCM that we have been trying to order out of North Penn for months. This PCM is needed for a Mazda Tribute, a buy back vehicle. This vehicle is parked and until we get the PCM, it cannot be auctioned off. You can see from the string of notes below some of the details including the part number. Any help that you can provide would be appreciated. For a contact on our side please contact Carol Verner. Thanks.

J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-6839

> -----Original Message-----

> From: Verner, Carol (C.J.)
> Sent: Tuesday, October 22, 2002 1:40 PM
> To: O'Neill, Jim (J.D.)
> Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
>
> Jim,

>
> I spoke with Jim Simpson this morning and he said that we cannot use the FAB account to allow Ford of Taiwan to purchase a PCM for a buyback Mazda Tribute to replace the one sent to Mark Freeland. Jim recommended I ask you to send a note to Powertrain Purchasing Manager for assistance to get Visteon (North Penn) to ship the modules. The original RPS # 200200913 was placed back around the May 1, 2002 time frame. The buyer and I were not successful getting Visteon to ship so Kristen asked for assistance from her supervisor Tom Kotz prior to his retirement. As of this afternoon, the CMMS parts inventory system still shows that the modules have not been shipped. Taiwan is waiting for the replacement PCM in order to repair the vehicle for auction.

>
> Regards,
> Carol

> -----Original Message-----

> From: Kotz, Tom (T.S.)
> Sent: Wednesday, June 19, 2002 10:57 AM
> To: 'atrillina@visteon.com'
> Cc: Bullock, Kristen (K.); Verner, Carol (C.J.)
> Subject: Orders for Engineering Parts

> Alan,

> I have tried to reach you without success. I did receive your voice mail message to contact Joe Ray and have left several messages for him without success. I am told that you have an issue with the ZZ part numbers and are unwilling to ship our requirements because you do not have a print showing the ZZ part number.

> Below is a screen copy of a bulletin on the CMMS bulletin board dated 10/25/01 titled "PTO PrototypeSuppliers: Reminders/Hints" - it is republished approximately every 6 months - that instructs all suppliers how to handle the ZZ in the fourth position of the part number.

> Powertrain has been using CMMS for ordering prototype parts for nearly 3 years now and this is not a problem for our other suppliers. In fact, all of the other Visteon locations that supply prototypes, including Rawsonville and El Jarudo, do not seem to have any issue with this.

> May I politely request that you please ship us our requirements in line with your releases?

> This includes ; YBLA-12A650-AA-ZZ 1 PC.
> 2L8A-12A650-AD-ZZ 2 PC.
> 2L8A-12A650-CD-ZZ 1 PC.

> If you have any questions or do not agree with these instructions, it is very important that you contact me immediately.

> CMMSAHQA BULLETIN BOARD TOPIC DETAIL 06/19/02
10:30:27

> ==> LOCATION CMMS
> TOPIC: PTO PROTOTYPE SUPPLIERS; REMINDERS/HINTS Delete Date: 11/24/03
> Func Cat: DDL Func Cat Desc: Direct Data Link for Suppliers
> Change Request/Problem Report Number: _____ Sponsoring Organization: _____
> Updated By: SCHERRER, RON Phone: (313) 32-36811

> Narrative

v
v
v 5. Releases for part numbers with 'ZZ' in the fourth position (control
v
v code) part number field are to be treated exactly as the Prefix-Base-
v Suffix part, including prints, purchase order, etc. These parts are
v ordered by Engineering and the 'ZZ' allows unique ship directions to
v suppliers, as well as internal inventory control.
v
v
v
v
v

v Tom Kots
v Supervisor Powertrain PPM
v Suite 500
v Fairlane Plaza North
v Telephone (313) 206-4421 - Fax (313) 594-1337
v Mail to: tkots@ford.com
v
v

From: Bryant, Bruce (B.D.)
Sent: Sunday, November 03, 2002 1:42 PM
To: Freeland, Mark (M.)
Cc: Hamilton, Tom (T.C.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Mark - I don't know, but Tom Hamilton should know - I'm ccing him.

Bruce

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 10:06 AM
To: Bryant, Bruce (B.D.); Jensen, Ted (T.E.)
Cc: Verner, Carol (C.J.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Bruce ot Ted,

Do you know if we use the GPIRS system to order parts here at SRL, if so can you point me to someone who has access and knows how to do it.

Thanks

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Verner, Carol (C.J.)
Sent: Friday, November 01, 2002 9:33 AM
To: Freeland, Mark (M.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Mark,

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-----Original Message-----

From: O'Neill, Jim (J.D.)
Sent: Wednesday, October 30, 2002 4:53 PM
To: Verner, Carol (C.J.)
Cc: Maurer, James (J.B.)
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Go for it. If you don't know how to execute a GPIRS order please call Joe Rey.

J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-5839

-----Original Message-----

From: Rey, Joseph (J.A.) [mailto:jrey1@visteon.com]
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To: 'O'Neill, Jim'
Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs
Importance: High

Jim,

I'm sorry to hear that Carol has had such difficulty getting this orders processed. If Carol resubmits the order as a GPIRS order then North Penn will ship within 48 hours of receiving this order. See note below from Alan Trilling at North Penn. If you need any additional assistance don't hesitate to call.

Thanks,

> Joe Rey
Sales Manager
Powertrain Electronics
Visteon Corporation
Phone: 313-755-5295
Fax: 313-755-8075
Call: 313-378-1817

-----Original Message-----

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Sent: Wednesday, October 30, 2002 7:03 AM
To: Rey, Joseph (J.A.); Dean, Breck (B.G.); D'Arcy, William (W.)
Cc: Ridgway, Robert (R.W.); Fad, Richard (R.M.)
Subject: RE: Orders for Engineering Parts: Mazda Tribute PCMs

Joe:

I recommend that Jim place a GPIRS order, in which NPEF could fill within 48 hours of receipt.

Regards,

Alan S. Trilling

EAG2-027-G 2232

Visteon - North Penn Electronics Facility, LLC
Material Planning Specialist
Phone #: (610) 584-7942
Fax #: (610) 584-7145
E-Mail: ATRILLIN@VISTEON.COM

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Sent: Friday, October 25, 2002 7:16 AM
To: 'cweed@visteon.com'
Cc: Verner, Carol (C.J.); Maurer, James (J.B.)
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J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-6839

> -----Original Message-----

> From: Verner, Carol (C.J.)
> Sent: Tuesday, October 22, 2002 1:40 PM
> To: O'Neill, Jim (J.D.)
> Subject: FW: Orders for Engineering Parts: Mazda Tribute PCMs

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> Jim,

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> Regards,
> Carol

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> From: Kotz, Tom (T.S.)
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> Cc: Bullock, Kristen (K.); Verner, Carol (C.J.)
> Subject: Orders for Engineering Parts

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> Alan,

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>
> May I politely request that you please ship us our requirements in line with your releases?

>
> This includes ; Y8LA-12A650-AA-ZZ 1 PC.
> 2L8A-12A650-AD-ZZ 2 PC.
> 2L8A-12A650-CD-ZZ 1 PC.
>

> If you have any questions or do not agree with these instructions, it is very important that you contact me immediately.

>
>
> CMMSAHOA BULLETIN BOARD TOPIC DETAIL 06/19/02
10:30:27

> ==> _____ LOCATION CMMS
> TOPIC: PTO PROTOTYPE SUPPLIERS: REMINDERS/HINTS Delete Date: 11/24/03
> Func Cat: DDL Func Cat Desc: Direct Data Link for Suppliers
> Change Request/Problem Report Number: _____ Sponsoring Organization: _____
> Updated By: SCHERER, RON Phone: (313) 32-36811

> Narrative

>
> 5. Releases for part numbers with 'ZZ' in the fourth position (control code) part number field are to be treated exactly as the Prefix-Base-Suffix part, including prints, purchase order, etc. These parts are ordered by Engineering and the 'ZZ' allows unique ship directions to suppliers, as well as internal inventory control.

>
>
> Tom Kotz
> Supervisor Powertrain PPM
> Suite 500
> Fairlane Plaza North
> Telephone (313) 206-4421 - Fax (313) 594-1337
> Mail to: tkotz@ford.com
>
>

From: Bryant, Bruce (B.D.)
Sent: Monday, October 14, 2002 9:13 AM
To: Freeland, Mark (M.)
Subject: RE: dPFE Filter Test Results to date

Thanks for the info.

Cordially,

Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, October 10, 2002 8:35 PM
To: Kozewnik, John (J.); O'Neall, Jim (J.D.)
Cc: Davis, George (G.C.); Maurer, James (J.B.); Gates, Freeman (F.C.); Verner, Carol (C.J.); Miles, Sheran (S.A.); Kotwicki, Allan (A.J.); Bryant, Bruce (B.D.); McCoy, James (J.D.)
Subject: dPFE Filter Test Results to date

John,

The attached workbook summarizes the testing that I have conducted to date on the proposed filter design Rev. 1.5.

I have tested back to back 2001 MY dPFE, the current production dPFE, and two copies of the Rev 1.5 filter (one with the original MOV and the other with Kevico's proposed silicon drop in replacement).

I do not have the multi point vehicle failure mode test data nor the ESD test data yet. For the tests that I have conducted to date the Rev. 1.5 filter is "bullet proof". I have catastrophically failed a number of the 2001 MY and current production devices, but have not yet to observe any degradation in either of the two parts which are protected with the Rev. 1.5 filter.

I have also attached the complete set of results with raw data for the SCR Latch Threshold Statistics, which compares the 2001 MY, the current production Dalsa die parts and the ESM. The data set also includes the die level latch threshold for the 2001 MY die.

<< File: Filter Rev 1_5 Test Results.xls >> << File: SCR Latch Threshold Statistics.rtf >>

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Bryant, Bruce (B.D.)
Sent: Thursday, October 10, 2002 7:52 PM
To: Freeland, Mark (M.)
Subject: update

Mark:

It looks like I won't be able to track you down any time soon. Could you please give me a brief overview of what you're working on and how long you plan to do it? Thanks.

Cordially,

Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

From: Bryant, Bruce (B.D.)
Sent: Friday, September 20, 2002 6:14 PM
To: Freeland, Mark (M.)
Cc: Wei, Kuang (K.G.)
Subject: service procedure changes

Mark

Kuang Wei, another FRL BB, and I are wondering how to get a service fix/procedure change implemented. He has a project at Wixom for which he has a fix, but we'd also like to get the fix into the dealers' hands.

Specifically, a plastic tether on the (+) lead from the starter can point in one of two directions when it is installed. In one orientation, there's no problem, but in the other, it blocks a drain hole and causes water to build up and come in contact with the passenger compartment air filter, causing musty odor and defogging problems. We'd like to get two procedure changes in place at the dealer—one to show them how to correctly orient the tether when replacing a starter, and the other to have them correct the tether position when customers complain of musty odor.

Since you've had substantial dealings with dealers in the course of your dPFE sensor projects, we were wondering if you could direct us in getting these service policy changes instantiated.

Cordially,
Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

EM2-027-G 2237

From: Bryant, Bruce (B.D.)
Sent: Friday, August 30, 2002 6:41 PM
To: Freeland, Mark (M.)
Subject: RE: 6-Sigma Project 5120 -Ready to Evaluate for Sustainment

Go ahead and squeeze a meeting into my calendar.

Cordially,
Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, August 29, 2002 5:39 PM
To: Bryant, Bruce (B.D.)
Cc: Miller, Pamela (P.M.)
Subject: FW: 6-Sigma Project 5120 -Ready to Evaluate for Sustainment

Bruce & Pamela

We need to get together to discuss financials for projects #5120, 5228 and 7163, this is face to face stuff, don't think we can cover with emails. When would be good for you? I will manage to squeeze it in some how.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Miller, Pamela (P.M.)
Sent: Thursday, August 29, 2002 7:58 AM
To: Freeland, Mark (M.)
Subject: FW: 6-Sigma Project 5120 -Ready to Evaluate for Sustainment

Mark,

Do you have any documentation to support the financial savings projected for this project??? I need your concurrence in PTS that the anticipated savings have been achieved and sustained so that we can submit this project for "OK to End" status. Thanks!!!

Pamela Miller
Global Product Development Finance
(313)32-30871 / Fax: (313)24-96680

8902-027-G 2240

PDC - Cube 2J-G07 / MD #1141

-----Original Message-----

From: 6sigma@ford.com [mailto:6sigma@ford.com]
Sent: Thursday, August 29, 2002 3:10 AM
To: mfreelal@ford.com; mhardies@ford.com; pmiller@ford.com
Subject: 6-Sigma Project 5120 -Ready to Evaluate for Sustainment

Important message on 6-Sigma Project 5120:

Project 5120 has been closed for 180 days. Please take the necessary actions to determine if this project is sustained. Before the Black Belt, Mark Freeland can request the approval for OK to End, the Financial Analyst, Pamela Miller will need to check if the project financials reflect the actuals and make any necessary adjustments. The Financial Analyst is then required to click the **SEND EMAIL** on the financial screen to alert the Black Belt the project is ready to be submitted for OK to End.

IMPORTANT! The request for OK to End needs to be submitted within 60 days of when this email was sent otherwise the project status will automatically change to End-Unsustained.

ERR2-827-G 2241

From: Bryant, Bruce (B.D.)
Sent: Thursday, August 22, 2002 8:50 PM
To: Freeland, Mark (M.)
Subject: RE: your meeting with J. Koanick

I'm out tomorrow, too late today, will CU next week.

Cordially,
Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, August 22, 2002 6:28 PM
To: Bryant, Bruce (B.D.)
Subject: RE: your meeting with J. Koanick

Had three so far, come see me and I will fill you in.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Bryant, Bruce (B.D.)
Sent: Thursday, August 22, 2002 5:58 PM
To: Freeland, Mark (M.)
Subject: RE: your meeting with J. Koanick

Well, how did it go?

Cordially,
Bruce Bryant, 6 Sigma Master Blackbelt, Ford Research Laboratory
bbryant2@ford.com 001-313-390-6750

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, August 20, 2002 1:07 PM
To: Bryant, Bruce (B.D.)
Subject: RE: your meeting with J. Koanick

Thanks for you're thoughts. Will let you know how it goes.

Regards

Mark Freeland

6-Sigma Black Belt

EA82-827-G 2242

Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Bryant, Bruce (B.D.)
Sent: Tuesday, August 20, 2002 12:27 PM
To: Freeland, Mark (M.)
Subject: your meeting with J. Koernick

Just a thought, Mark—if Mr. Koernick (sp?) does give you the heave-ho from the Kavlico sensor 6 Sigma work, try to get him to tell you:

- 1) why your support is no longer needed/welcome, and
- 2) who is going to be continuing the investigation, and if they want the return parts.

Good luck,
Bruce

Cordially,
Bruce Bryant, bbryant2@ford.com, 313-594-7645
Six Sigma Master Blackbelt, Ford Research Laboratory

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Sent: Thursday, August 22, 2002 5:58 PM
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Cordially,
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bbryant2@ford.com 001-313-390-6750

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From: Freeland, Mark (M.)
Sent: Tuesday, August 20, 2002 1:07 PM
To: Bryant, Bruce (B.D.)
Subject: RE: your meeting with J. Kosnick

Thanks for you're thoughts. Will let you know how it goes.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
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P.O. Box 2053
MD 2629 - SRL - Room 1517
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Good luck,
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6th Sigma Master Blackbelt, Ford Research Laboratory

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To: Freeland, Mark (M.)
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- 2) who is going to be continuing the investigation, and if they want the return parts.

Good luck,
Bruce

Cordell,
Bruce Bryant, bbryant@ford.com, 001-214-99-06750
Hi Sigma Master Blackbelt, Ford Research Laboratory

Subject: dpfe project
Location: mark's cube 1517 ari

Start: Thu 8/1/2002 3:00 PM
End: Thu 8/1/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Bryant, Bruce (B.D.); Freeland, Mark (M.)

we'll discuss the recent decisions re dpfe warranties/root cause analysis & impact on Mark's work

From: Bryant, Bruce (B.D.)
Sent: Wednesday, July 31, 2002 2:51 PM
To: Freeland, Mark (M.)
Subject: project 5228

Mark:

We're cleaning up the PTS and also checking on the status of projects that are more than a year old. Your project, #5228, is one of those projects, and of course I know your main work is with the 14D team, but we also need to figure out how to characterize your work within the 6 Sigma framework. I'd like to get together with you some time soon to discuss your progress with the dpfe work. When would you be available?

Cordally,
Bruce Bryant, bbryant@ford.com, 001-313-39-6250
6 Sigma Master Blackbelt, Ford Research Laboratory

ERG2-027-G 2247

From: Bryant, Bruce (B.D.)
Sent: Tuesday, July 09, 2002 5:08 PM
To: Freeland, Mark (M.)
Subject: RE: progress on dPFE work

Unfortunately I am hideously overcommitted on Thursday afternoon, but please let me know what comes out of the meeting, and also, how did your trip to Kaviico go?

Let me know when the Chiefs' meeting is.

Cordell,
Bruce Bryant, bryant2@ford.com, 661-212-20-04750
324 Sigma Motor Division, Ford Research Laboratory

—Original Message—

From: Freeland, Mark (M.)
Sent: Tuesday, July 09, 2002 12:15 PM
To: Bryant, Bruce (B.D.)
Subject: RE: progress on dPFE work

Bruce,

The Chief Engineers meeting is likely to be while I am on vacation!
I would suggest you join us for the prep meeting for this which will be at 1:00 pm on Thursday over at POEE.
As you might like to attend the Chief's meeting.

Call me and let me know if you can attend. Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Bryant, Bruce (B.D.)
Sent: Monday, July 01, 2002 10:01 AM
To: Freeland, Mark (M.)
Subject: progress on dPFE work

Mark:

How are things going? I haven't heard anything from you lately on the dPFE work, so I was wondering how it's going, and if there's anything with which you could use my assistance. As I recall, we left off a couple weeks ago with Paul Duffy agreeing to try to free up resources at EESE for help. Did anything come of that? Also, has Graham Hoare been to the V8 Directors' meetings?

The last I heard on the subject from EESE is when Dante told me that Rob Ross and Sheran Alles are testing some vehicles for transients but don't believe that transients of sufficient energy as to invoke the latch mode

could happen. I'll forward you the note if you'd like.

Cordially,
Bruce Brynak, bbrynak@Ford.com, 661-211-28-66750
Site Signer Master Elizabeth, Ford Research Laboratory

From: Bryant, Bruce (B.D.)
Sent: Monday, July 01, 2002 3:54 PM
To: Freeland, Mark (M.)
Subject: RE: progress on dPFE work

okay, sounds good. have a good trip.

Cordially,
Bruce Bryant, bruyant2@ford.com, 001-313-59-00750
Six Sigma Master Blackbelt, Ford Research Laboratory

—Original Message—

From: Freeland, Mark (M.)
Sent: Monday, July 01, 2002 3:53 PM
To: Bryant, Bruce (B.D.)
Subject: RE: progress on dPFE work

Bruce,

Leaving for airport in 10 mins. to go to Kavlico.
Please call me after 4:00 pm on my cell (248) 842-1080 & I will give you an update.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Bryant, Bruce (B.D.)
Sent: Monday, July 01, 2002 10:01 AM
To: Freeland, Mark (M.)
Subject: progress on dPFE work

Mark:

How are things going? I haven't heard anything from you lately on the dPFE work, so I was wondering how it's going, and if there's anything with which you could use my assistance. As I recall, we left off a couple weeks ago with Paul Duffy agreeing to try to free-up resources at EESE for help. Did anything come of that? Also, has Graham Hoare been to the V8 Directors' meetings?

The last I heard on the subject from EESE is when Dante told me that Rob Rossi and Sheran Allee are testing some vehicles for transients but don't believe that transients of sufficient energy as to invoke the latch mode could happen. I'll forward you the note if you'd like.

Cordially,
Bruce Bryant, bruyant2@ford.com, 001-313-59-00750
Six Sigma Master Blackbelt, Ford Research Laboratory

From: Bryant, Bruce (B.D.)
Sent: Monday, July 01, 2002 10:01 AM
To: Freeland, Mark (M.)
Subject: progress on dPFE work

Mark:

How are things going? I haven't heard anything from you lately on the dPFE work, so I was wondering how it's going, and if there's anything with which you could use my assistance. As I recall, we left off a couple weeks ago with Paul Duffy agreeing to try to free up resources at EESE for help. Did anything come of that? Also, has Graham Hoare been to the V6 Directors' meetings?

The last I heard on the subject from EESE is when Dante told me that Rob Ross and Sheran Allee are testing some vehicles for transients but don't believe that transients of sufficient energy as to invoke the latch mode could happen. I'll forward you the note if you'd like.

Cordell,
Bruce Bryant, bbryant@ford.com, 661-225-22-2250
22 Sigma Master Mustang, Ford Research Laboratory

From: Bryant, Bruce (B.D.)
Sent: Tuesday, June 25, 2002 1:09 PM
To: Freeland, Mark (M.)
Cc: Thakur, Arunima (A.)
Subject: FW: Ground transients and cesspool of current

Mark:

This was intended for you.

Arunima:

We'll see what we can find. Sounds like an issue for Body Electrical. I have a friend who either works there now or used to work there.

Cordially,
Bruce Bryant, bryantb@ford.com, 931-229-22-2476
St. Sigma Motor Blackbelt, Ford Research Laboratory

—Original Message—

From: Thakur, Arunima (A.)
Sent: Tuesday, June 25, 2002 11:06 AM
To: Bryant, Bruce (B.D.); McNorton, Michael (M.C.)
Cc: Freeman, Mark (M.)
Subject: Ground transients and cesspool of current

Dear Bruce,

We had met at Dante's desk the other day about Mark Freeman's project on DPFE sensor and related issues. Since then I have been involved with the Super Duty (Tough Truck) starter failures on the field. For some strange reason the Junction box, which has several fuses gets a spike and blows up.

I was trying to find out who would be a resident expert on grounding/ transient currents that float in the cesspool that is the chassis of our vehicles and things that could affect a spike Do you or Mark know of a SRL expert? or an RVT expert (I realize that you have some reservations about RVT at EESE).

Any leads would be great. Mike Mc Norton (Supervisor, EE systems, Tough Trucks) and I are looking for clues.

Thanks

Arunima Thakur

Consumer Driven Stx Sigma Black Belt (Candidate)
Building: AVT-5/2G103, athakur@ford.com, Ph:313-317-7244
EESE, Global Core Engineering.

From: Bryant, Bruce (B.D.)
Sent: Thursday, June 13, 2002 3:46 PM
To: Thakur, Arunima (A.)
Cc: Freeland, Mark (M.); Crockett, Dante (D.K.)
Subject: RE: BB help from EESE

For some background on the project, I recommend that you look at Mark Freeland's dPFE sensor-related projects on the PTS. He's MFREELA1. In particular, you may wish to examine the attachment "Warranty data for all applications at 3 MIS" on project 5228 to get a feel for the "systems" aspect of the issue, and the attachment "Initial Report on UPAD Inspection" on project 7163 to help understand some of what's happening on the more microscopic level.

Mark's projects have mainly focused on understanding the problem and protecting the sensor from damage, and the direction that we're now going is to look at possible issues with the electrical environment which may be contributing to the problem.

Cordally,
Bruce Bryant, bbryant2@ford.com, 661-313-29-66756
Six Sigma Master Blackbelt, Ford Research Laboratory

—Original Message—
From: Thakur, Arunima (A.)
Sent: Thursday, June 13, 2002 12:27 PM
To: Bryant, Bruce (B.D.)
Subject: BB help from EESE

Dear Bruce,

I have invited myself to the meeting tomorrow from 2:30 to 3:30 at Dante's desk. I look forward to meeting you there. Is there any background research I could read up on tonight, that may help me? I have secure ID, so feel free to send any attachments via e-mail, even if it is later in the day.

Arunima Thakur
Consumer Driven Six Sigma Black Belt (Candidate)
Building: AVT-5/2G103, athakur@ford.com, Ph:313-317-7244
EESE, Global Core Engineering.

From: Bryant, Bruce (B.D.)
Sent: Thursday, June 06, 2002 10:19 AM
To: Freeland, Mark (M.)
Subject: RE: Updated: EESE support of FRL BB projects

couldn't hurt. why don't you invite him?

Cordally,
Bruce Bryant, bbryant1@ford.com, 661-221-2271
6-Sigma Master Black Belt, Ford Research Laboratory

-----Original Message-----
From: Freeland, Mark (M.)
Sent: Thursday, June 06, 2002 10:15 AM
To: Bryant, Bruce (B.D.)
Subject: FW: Updated: EESE support of FRL BB projects

Bruce,

Should Dante be invited to this afternoon's meeting?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----
From: Crockett, Dante (D.K.)
Sent: Thursday, June 06, 2002 6:21 AM
To: Freeland, Mark (M.)
Subject: RE: Updated: EESE support of FRL BB projects

I would prefer to meet with you and Bruce Bryant to start to gauge how my activity, EESE 6-sigma, can assist you. Keith Frazier and Tom Hermann sit close to me so if we need their input, we can still get it.

-----Original Appointment-----
From: Freeland, Mark (M.)
Sent: Wednesday, June 05, 2002 4:54 PM
To: Crockett, Dante (D.K.)
Subject: Accepted: Updated: EESE support of FRL BB projects
When: Friday, June 14, 2002 2:30 PM-3:30 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Crockett's desk - #5, 2A106

Thanks,

Should we also invite the EESE people who are currently involved?

A new name has just been added to the EESE participants, Keith Frazier, who I first met on Monday this week. Also Tom Hermann, Sheran Alles and Roberto Rossi have been involved.

From: Bryant, Bruce (B.D.)
Sent: Tuesday, June 04, 2002 2:02 PM
To: Aselage, Jane (J.M.)
Cc: Frelsand, Mark (M.); Arnos, David (D.E.); Gearhart, Chris (C.)
Subject: 6 Sigma support from EESE

Jane:

I am a Master Blackbelt in the Ford Research Laboratory. We met briefly last year when you came to speak as a 6 Sigma Executive at a greenbelt class that Chris Gearhart and I were teaching for NAC at the Huron Training Center. I have a request that I would normally make to another master blackbelt, but I'm not sure which MBBs service the EESE department, so I'm contacting you.

I would like to request blackbelt support from EESE with some projects that one of our FRL blackbelts, Mark Frelsand, is working on, related to the Kavlico dPFE sensor failure problems that many of our vehicles are experiencing. Currently, Mark is working on project #5228, "EGR DPFE Sensor Shorts Out PCM Vref" and # 7163, "EGR TM dPFE Sensor Unprotected Area Damage."

For background information, these projects are operating in support of a 14D team being run from PTO by Jim Maurer's group, which is responsible for the Kavlico dPFE sensor. Team members from EESE include Roberto Rossi, Sheran Ailes, and Tom Hermann. They can provide more information on the problem.

Mark's efforts started as a project whose scope initially appeared to be reasonable in size, but ballooned to 4 projects in Mark's area (the two mentioned above, plus #6120 which was closed, and #3618 which was cancelled), plus other blackbelt projects in Jim Maurer's group. The two projects on which Mark is working would benefit from assistance from additional blackbelts, as the scope and associated workload remains enormous, and we would like to resolve these issues in a timely fashion.

We are looking in various areas, including FRL, for more blackbelts and greenbelts to add to the project, and since there appears to be a "systems" component to the problem, i.e., all vehicles lines which use the sensor are affected but at vastly different rates, we thought some of the blackbelts in the EESE area would like to contribute. If you would like to support these projects, please identify one or more blackbelts from EESE, with whom Mark and I could meet to discuss the details of the project.

Thanks for your consideration.

Cordially,
Bruce Bryant, brbryant@ford.com, 601-228-09-02750
Six Sigma Master Blackbelt, Ford Research Laboratory

ERG2-627-0 2285

From: Bryant, Bruce (B.D.)
Sent: Monday, June 03, 2002 8:42 PM
To: Freeland, Mark (M.)
Subject: 6 Sigma support for dPFE sensor projects

Mark - Here's what I want to write to Jane Aselage, the DO for PD, under which EESE resides. Please comment.

Jane:

I am a Master Blackbelt in the Ford Research Laboratory. We met briefly last year when you came to speak as a 6 Sigma Executive at a greenbelt class that Chris Gearhart and I were teaching for NAC at the Huron Training Center. I have a request that I would normally make to another master blackbelt, but I'm not sure which MBBs service the EESE department, so I'm contacting you.

I would like to request blackbelt support from EESE with some projects that one of our FRL blackbelts, Mark Freeland, is working on, related to the Kavlico dPFE sensor failure problems that many of our vehicles are experiencing. Currently, Mark is working on project #5228, "EGR DPFE Sensor Shorts Out PCM Vref" and #7183, "EGR TM dPFE Sensor Unprotected Area Damage."

For background information, these projects are operating in support of a 14D team being run from PTO by Jim Maurer's group, which is responsible for the Kavlico dPFE sensor. Team members from EESE include Roberto Rossi, Sheran Alles, and Tom Hermann. They can provide more information on the problem.

Mark's efforts started as a project whose scope initially appeared to be reasonable in size, but ballooned to 4 projects in Mark's area (the two mentioned above, plus #5120 which was closed, and #3618 which was cancelled), plus other blackbelt projects in Jim Maurer's group. The two projects on which Mark is working would benefit from assistance from additional blackbelts, as the scope and associated workload remains enormous, and we would like to resolve these issues in a timely fashion.

We are looking in various areas, including FRL, for more blackbelts and greenbelts to add to the project, and since there appears to be a "systems" component to the problem, i.e., all vehicles lines which use the sensor are affected but at vastly different rates, we thought some of the blackbelts in the EESE area would like to contribute. If you would like to support these projects, please identify one or more blackbelts from EESE, with whom Mark and I could meet to discuss the details of the project.

Thanks for your consideration.

Cordally,
Bruce Bryant, bbryant@ford.com, 901-232-26-24730
6 Sigma Master Blackbelt, Ford Research Laboratory

From: Bryant, Bruce (B.D.)
Sent: Wednesday, May 29, 2002 8:59 AM
To: Frestland, Mark (M.)
Subject: Accepted: Kevlco dPFE Sensor 6 Sigma Project

ERG2-627-8 2287

From: Bryant, Bruce (B.D.)
Sent: Wednesday, May 22, 2002 6:54 PM
To: Frestland, Mark (M.)
Subject: project update with Graham Hoare

Mark:

Sorry for this intrusion, but your project is getting some more attention here in the lab. Please set up a meeting with you and me and Graham Hoare in his office for some time next week for an hour, just to get him up to speed.

Also, just as a followup from our previous meeting, please think about what additional resources / help you can use in pushing forward the current phase of your project, and let me know. Thanks in advance.

Bruce

Subject: Discuss DPFE sensor project
Location: 1517 SRL - Mark's cube

Start: Thu 5/16/2002 1:00 PM
End: Thu 5/16/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Bryant, Bruce (B.D.); Freeland, Mark (M.)

We'll discuss the project scope, timing, intended deliverables, affected organizations, additional support requirements, and anything else that comes up.

From: Burzendahl, Shanen (S.M.)
Sent: Friday, May 31, 2002 11:11 AM
To: Freeland, Mark (M.); Kirdena, Vjitha (V.); Gibson, Alex (A.O.); Elliott, Adrian (A.N.); Liu, Dang (D.R.); McBride, James (J.R.); Cole, Charles (CLC.); Nasser, Ahmad (A.M.); Gearhart, Chris (C.); Zubeck, Michael (M.W.); Glanmore, Armand (A.A.); Amori, Richard (R.); DeMury, Thomas (T.L.)
Cc: Dodge, Barbara (B.A.); Nuno, Elena (E.S.)
Subject: Six Sigma Presentation Schedule

Please note that some of the presentations have been moved to different dates. If you do not have a title listed for your presentation, please send it to me in an email.



2002FRL Six Sigma
Reviews and ...

Thanks!

Shanen Burzendahl

Administrative Assistant to Carl Johnson
Manufacturing Systems Department
Phone: (313) 33-78518
Fax: (313) 39-00514

"Without a struggle, there can be no progress."
- Frederick Douglass

Six Sigma Presentations for FRL Management Meetings

<i>Meeting Name</i>	<i>Meeting Date</i>	<i>Six Sigma Topic</i>	<i>Presenter</i>
OCM	01/23/2002		None
OCM	02/06/2002 10:15-Noon		Ed League
OCM	02/15/2002 9:45-11:30	Ford Credit Customer Satisfaction	Kuang Wel
OCM	02/27/2002 10:30-Noon	LS Wheel Bearing Concerns	Apoorva Agarwal
MM	2/28/02 8:00-9:30am	Improve loose/poor fit on LS weatherstrip	Sankar Subraminiam
MM	3/28/02 8:00-9:30am	Escape HEV Battery Project	Bruce Bryant
OCM	04/09/2002 9:30-10:45	DFSS Optimization of the cyclone V6 for Transient Response	Eric Curtis
OCM	05/08/2002	Lincoln LS Door Latching	Mark Clechanowski
OCM	6/7/2002 10:00am-12pm	Kavlico TM dPFE Sensor Unprotected Area Damage	Mark Freeland
MM	6/13/02 8:30-10:00am	Interference Indicator Tape	Vijitha Kirdena
OCM	6/18/2002 9:00-11:00am	Sensor-Based Tire Pressure Monitoring DFSS	Alex Gibson
OCM	6/24/2002	C170 Front End Dimensional Capability	Adrian Elliott
OCM	7/10/2002	LS decklid hard to open/close, and INOP due to latch/striker misalignment	D. Ron Liu

E002-027-0 2001

Six Sigma Presentations for FRL Management Meetings

MM	7/19/02 8:00-9:30am		Jim McBride
OCM	7/24/2002		Chuck Cole
OCM	8/7/2002		Ahmad, Nasser
MM	8/15/02 8:00-9:30am	Lincoln LS Initiative Update	Chris Gearhart
OCM	8/21/2002	LS Oil Filter Leaks	Mike Zubeck
OCM	9/4/2002		Ahmad Giannamore
OCM	9/18/2002	Think Neighbor Pushrod Quality	Rick Amori
MM	9/19/02 8:00-9:30am	F Series Exhaust Systems Fit & NVH	Tom Demurry
OCM	10/2/2002		
OCM	10/16/2002		
MM	10/17/02 8:00-9:30am		
OCM	10/28/2002		
OCM	11/14/2002		
MM	11/21/02 8:00-9:30am		
OCM	11/27/2002		
OCM	12/9/2002		
MM	12/13/02 8:00-9:30am		

Note: Carl Johnson and the other FRL Six Sigma Champions will fill in the remaining topics and presenters in this table.

EMR2-827-9 2282

From: Carter, Roscoe (R.O.)
Sent: Tuesday, October 08, 2002 2:21 PM
To: Maurer, James (J.B.)
Cc: Helms, Jeffrey (J.H.)
Subject: RE: Protective Gel In DPFE

Jim,

I am not aware of material other than the one chosen and that only because of the present contact with this fluoro-silicone polymer. This is a truly corrosive and high temperature environment. I would suggest you contact Jeff Helms, Manager of Material Science Department, for others who might know about such materials. Stable Inorganic gels come to mind but I don't know who is working on such materials either here, commercially or in academe. I wish you good hunting!

*Roscoe "ROC" Carter
Ford Research Lab
Physical and Environmental Sciences Department
Lubricant Science and ATF Analysis Group Leader*

—Original Message—

From: Maurer, James (J.B.)
Sent: Tuesday, October 08, 2002 12:25 PM
To: Carter, Roscoe (R.O.)
Subject: Protective Gel In DPFE

The gel that you analyzed previously for the DPFE team was considered as the best available for protecting the sensor IC from exhaust by Kavlico. My management is questioning us as to whether a better alternative exists.

Do you know of any other people in research (university or another gel manufacturer) who might know of the types of gel commercially available that would be suitable for this application? We would need a flexible gel that would allow the pressure signal to get in, but would keep exhaust gas constituents out.

Regards,

Jim Maurer

James B. Maurer
V-Engine 6-Sigma Team Leader
Fuel Metering Dept. V Engine Engineering
Phone (313) 390-3672, Fax (313) 390-4084
Text Page: (313) 795-5219
Email: jmaurer@Ford.com

From: Carter, Roscoe (R.O.)
Sent: Friday, June 14, 2002 11:07 AM
To: Freeland, Mark (M.)
Subject: Something from ROC -XIPO Technology - CarbonConX™.html



XIPO Technology -
CarbonConX&#...

Have read and think about connector issues. ROC



Select a Technology

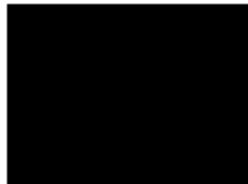
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CRUM - Customer Replaceable Unit Monitor



Ergonomic Mouse

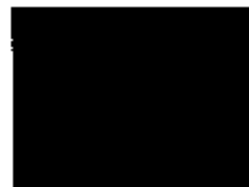
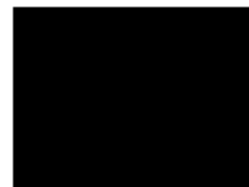


Image Sensor



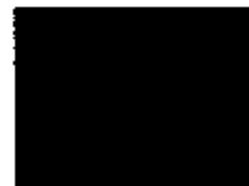
Interlocking Seamed Ref.



MEMS - Microelectromechanical Systems



MEMSjet Drop Ejector



Photonics



Relay-Solenoid Control



Stepper Motor Control

ENR2-827-G 2288

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5002-027-0 2200

From: Carter, Roscoe (R.O.)
Sent: Monday, May 20, 2002 8:48 AM
To: Freedland, Mark (M.)
Cc: Simko, Steven (S.J.); Henges, Jon (.)
Subject: What is happening to the Al?

Mark,

I hope you are checking your e-mail . Steve S. and I chatted briefly after we left you and the group on Fri. We have kicked around and looked up a number of possible scenarios for the Al metal in the tracks and where it might have gotten off to. We still do not have story that makes any sense to us even given the chemistry of gel or adhesive break down. (AlBr₃ or AlI₃ would vaporize but not AlF₃.) Volatile compounds with Al are hard to come by and the only residues we see are oxides. Soluble compounds are more abundant but even then we think some form of residual would likely be present and none has been found. We are not comfortable with any feeling I may have left that the Al loss can be explained away with the information at hand. ROC

From: Carter, Roscoe (R.O.)
Sent: Thursday, May 02, 2002 11:38 AM
To: Ausherman, Julie (J.S.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.)
Subject: RE: Work Task Number for Central Labs changed to Dept #J071

This is the work task # to be used in place of XMY30 on LAB # 20889 and 20871.
Thanks for your assistance one and all. ROCarter

-----Original Message-----

From: Ausherman, Julie (J.S.)
Sent: Thursday, May 02, 2002 10:27 AM
To: Carter, Roscoe (R.O.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.); Ausherman, Julie (J.S.)
Subject: RE: Work Task Number for Central Labs changed to Dept #J071

I have created work task number AJ71A for use with Polymer Characterization. WHMS/WORQ's will be updated this weekend.

If you have any questions or problems, please don't hesitate to call.

Best Regards,

Julie Ausherman
Financial Analyst
Ford Research Laboratory
Phone: 313-990-7392
Fax: 313-845-7807

-----Original Message-----

From: Carter, Roscoe (R.O.)
Sent: Thursday, April 25, 2002 10:24 AM
To: Ausherman, Julie (J.S.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.)
Subject: Work Task Number for Central Labs changed to Dept #J071

Julie,

Please forward the Work task number for the work at Central labs on to Anna Wallace at the above e-mail address as soon as it is available. This is for the Polymer Characterization of the delta PFE sensors (four units total). Thanks!!

Roscoe "ROC" Carter
Ford Research Lab
Physical and Environmental Sciences Department
Lubricant Sciences and ATF Analysis Group Leader

From: Carter, Roscoe (R.O.)
Sent: Thursday, April 25, 2002 10:24 AM
To: Ausherman, Julie (J.S.)
Cc: Wallace, Anna (A.); Freeland, Mark (M.)
Subject: Work Task Number for Central Labs changed to Dept #J071

Julie,

Please forward the Work task number for the work at Central labs on to Anna Wallace at the above e-mail address as soon as it is available. This is for the Polymer Characterization of the delta PFE sensors (four units total). Thank!!

*Roscoe "ROC" Carter
Ford Research Lab
Physical and Environmental Sciences Department
Lubricant Science and ATF Analysis Group Leader*

From: Crawley, Ian (I.A.)
Sent: Wednesday, December 04, 2002 8:51 AM
To: Freeland, Mark (M.); Gates, Freeman (F.C.); Maurer, James (J.B.); McCoy, James (J.D.)
Cc: Kotwicki, Allan (A.L.); Allen, Sheran (S.A.); O'Neal, Jim (J.D.); Williamson, Richard (E.); Jefford, Bob (R.D.)
Subject: RE: DPFE Sensor stalls

Chances are this part has the reealator, based on a production date 29-JUL-2002. You can tell by the part number if the reealator was incorporated or not. The latest part number is 3W7E-9Y456-B3C. We have a Town Car in our department to evaluate this part, once it is returned.

Thank you,

Ian Crawley
EGR Systems
FMEI Dept.
Phone: 313-390-5576
Fax: 313-390-4084
email: icrawley@ford.com
text pager: 313-796-7261 or
3137967261@alphapage.airtouch.com
V-Engine Engineering - Ford Motor Co.

—Original Message—

From: Freeland, Mark (M.)
Sent: Tuesday, December 03, 2002 6:36 PM
To: Gates, Freeman (F.C.); Maurer, James (J.B.); McCoy, James (J.D.)
Cc: Kotwicki, Allan (A.L.); Allen, Sheran (S.A.); O'Neal, Jim (J.D.); Crawley, Ian (I.A.); Williamson, Richard (E.); Jefford, Bob (R.D.)
Subject: FW: DPFE Sensor stalls

Info from Rick Williamson

Freeman,

How does one ascertain from part number or other markings if a specific ESM module was manufactured before or after the 10 ohm resistor was incorporated, or did the 10 ohms go in before Job 1?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Williamson, Richard (E.)
Sent: Tuesday, December 03, 2002 3:28 PM
To: Freeland, Mark (M.)
Subject: RE: DPFE Sensor stalls

ERG2-827-G 2283

Mark,

I personally talked to the shop foreman. He was assigned the vehicle after the first tech couldn't fix it. He stated that he let the vehicle idle in his stall and eventually the vehicle would stall. He would try to start it and the vehicle would not start and there was no check engine light on the dash. He would unplug the DPFE and cycle the key, the MIL would be on and the vehicle would start. He repeated this twice and then replaced the part. He has promised to ship me the part and I will bring it to you. If I haven't received the part by the end of the week I will call him back.

Rick

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, December 03, 2002 10:33 AM
To: Gibbs, Freeman (F.C.); Maurer, James (J.B.); McCoy, James (J.D.)
Cc: Kotwicki, Allan (A.L.); Altes, Sheran (S.A.); O'Neal, Jim (J.D.); Crawley, Ian (I.A.); Williamson, Richard (E.); Jefford, Bob (R.D.)
Subject: RE: DPFE Sensor stalls

For info:

I just looked up the vehicle in AWS. It was also in for stalls on 8/8/02 and had the ignition coils replaced, the PGM replaces and one injector replaced on that visit.

Tech. Comments: EXSTENCIVE TIME R R TRIM PANLES TO OPEN AND INSPECT WIRING HARNESS.REPLACE ALL EIGHT COIL PACKS PER HOTLINE.

Customer Comments: CUSTOMER STATES VECH WANTS TO STALL OUT AT STOPS

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Gibbs, Freeman (F.C.)
Sent: Tuesday, December 03, 2002 10:29 AM
To: Freeland, Mark (M.); Maurer, James (J.B.); McCoy, James (J.D.)
Cc: Kotwicki, Allan (A.L.); Altes, Sheran (S.A.); O'Neal, Jim (J.D.); Crawley, Ian (I.A.); Williamson, Richard (E.); Jefford, Bob (R.D.)
Subject: RE: DPFE Sensor stalls

This vehicle will have the ESM. This sounds like it may even be an EVR concern i.e. vacuum on EGR valve continually. We have seen this on some EVR applications if the filter is not installed correctly or contamination exists on the disc (internal to EVR). We have seen this at least 1 time this year. When you disconnect the DPFE, you also disconnect, EVR and MAP sensor through the common connector.

Thanks Mark/Richard.

Anyway the answer is YES , we want the part !

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, December 03, 2002 10:14 AM

EM02-027-0 2204

To: Gatas, Freeman (F.C.); Maurer, James (J.B.); McCoy, James (J.D.)
Cc: Kobwicki, Alan (A.J.); Allen, Sheran (S.A.); O'Neill, Jim (J.D.)
Subject: PW: DPFE Sensor stalls
Importance: High

Freeman, Jim & Jim,

Please read the attached from Rick Williamson of ECI. I will ask Rick to obtain the part if he can.

A couple of questions:

- 1) Which DPFE sensor will this vehicle have, Kavlico TM, Motorola Dash Mount or Siemens (Kavlico) ECM?
- 2) What current draw does it take to shut down a 2003 MY Town Car?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Williamson, Richard (E.)
Sent: Wednesday, November 27, 2002 7:57 AM
To: Freeland, Mark (M)
Subject: DPFE Sensor stalls
Importance: High

Hi Mark,

How have you been?

Are you still interested in the DPFE sensor?

I have a CQIS report that you might be interested in:

CSQI002 CQIS Indicator Summary 11/27/02 07:50:39 1 of 1
=>
Rpt#: 2KTAC415 EDSR -or- Q 200200039171 Rpt: 11/21/2002 Odom: 3,439 M
Rvw'd: File: Folder: Attachmnts: 0 Print Smy/Disp Detail(P/D):
Vehicle: 2003 TOWN CAR,EXEC ,SEDAN 1LNHM81W73Y628638 Bid: 07/29/2002
Engine: 4.6L ROM B Calb: Trans: Axle: A/C:
Dealer Id: 08910 Columbia Ford Lincoln-Mercury Ph#: (860) 228-2888
State: Connecticut City: Columbia Orig/Caller: PAUL DANIELUK
Symptom: 6 07 6 93 DRVABL,STALL/QUITS,AT CRUISE,ALL ENGINE TEMP
Addl Sym: St: CCRG/EPRC: S Rvw'd: A Dt: 11/25/2002
Fix: Y Caus. Comp: EGR ASSEMBLY - RPL Condition Code:

Region Code: 11 Region Name: Boston -11

CONCER VEHICLE STALLS WHILE DRIVING SOMETIMES, SOMETIMES IT RESTARTS AND SOMETIMES IT WON'T CRANK AFTER IT STALLS.
TECH/C NGS SELF TEST NO CODES, WHEN CAR WON'T CRANK YOU LOSE COMMUNICATION WITH PCM, THEFT LIGHT DOES NOT PROVE OUT WHEN KEY IS TURNED ON, UNPLUGGED DPFE AND CONCERN IS CORRECTED. REPLACED SHORTED DPFE ERG VALVE ASSEMBLY AND RETEST.

I am going to try and get the part back, let me know if you would like it

ENG2-827-8 2285

Take care,

RICK WILLIAMSON
Product Concern Analyst
Enhanced Concern Identification
313-248-6348
rwill110@ford.com

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #5, 2A108

Start: Fri 8/14/2002 3:00 PM
End: Fri 8/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO TO MARK FREELAND'S UNAVAILABILITY ON 8/10

Goal:

To discuss FRL needs for support from EESE blackbelts on powertrain-related projects

If there is a better meeting location to look at vehicles or equipment, please let me know.

From: Crockett, Dante (D.K.)
Sent: Thursday, June 08, 2002 6:21 AM
To: Frelend, Mark (M.)
Subject: RE: Updated: EESE support of FRL BB projects

I would prefer to meet with you and Bruce Bryant to start to gauge how my activity, EESE 6-sigma, can assist you. Keith Frazier and Tom Hermann sit close to me so if we need their input, we can still get it.

—Original Appointment—

From: Frelend, Mark (M.)
Sent: Wednesday, June 05, 2002 4:54 PM
To: Crockett, Dante (D.K.)
Subject: Accepted: Updated: EESE support of FRL BB projects
When: Friday, June 14, 2002 2:30 PM-3:30 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Crockett's desk - #5, 2A106

Thanks,

Should we also invite the EESE people who are currently involved?

A new name has just been added to the EESE participants, Keith Frazier, who I first met on Monday this week. Also Tom Hermann, Sheran Allee and Roberto Rosel have been involved.

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #6, 2A108

Start: Fri 8/14/2002 3:00 PM
End: Fri 8/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO TO MARK FREELAND'S UNAVAILABILITY ON 8/10

Goal:

To discuss FRL needs for support from EESE blackbelts on powertrain-related projects

If there is a better meeting location to look at vehicles or equipment, please let me know.

Subject: Updated: EESE support of FRL BB projects
Location: Crockett's desk - #5, 2A106

Start: Fri 6/14/2002 3:00 PM
End: Fri 6/14/2002 4:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Crockett, Dante (D.K.); Bryant, Bruce (B.D.); Freeland, Mark (M.)

RESCHEDULED TO TO MARK FREELAND'S UNAVAILABILITY ON 6/10

Goal:

To discuss FRL needs for support from EESE blackbelts on powertrain-related projects

If there is a better meeting location to look at vehicles or equipment, please let me know.

From: Curtie, Eric (E.W.)
Sent: Friday, November 22, 2002 2:34 PM
To: Freeland, Mark (M.)
Subject: dPFE project summary slides

Importance: High

Follow Up Flag: Follow up
Due By: Friday, November 22, 2002 3:00 PM
Flag Status: Flagged

Mark,

Just a reminder that I need the dPFE summary slides as soon as you can get them to me.

Thanks,

Eric

Reponds.

*Eric W. Curtie, Ph.D.
Sr. Technical Specialist, 6-Sigma Black Belt
Group Leader - Transient Engine Simulation
Powertrain Research Department
Ford Motor Company
ecurtie@ford.com
(313) 32-23694 / FAX (313) 32-31875*

*"You'll miss 100% of all shots you don't take"
- Wayne Gretzky*

From: Curtis, Eric (E.W.)
Sent: Tuesday, November 19, 2002 5:06 PM
To: Freeland, Mark (M.)
Subject: Work for VEE (John Koszewnik Review)

Mark,

George Davis asked me to put together a summary presentation on work our Department is doing (has done) for VEE.

I know your 6-Sigma project on the Escape dPFE is important to Koszewnik and I would like to include a couple summary slides from your project. Could you get me a couple slides ASAP (or give me the 6-Sigma project number if the presentations are available on the web site)

Thanks,

Eric

Regards,

*Eric W. Curtis, Ph.D.
Sr. Technical Specialist, 6-Sigma Black Belt
Group Leader - Transient Engine Simulation
Powertrain Research Department
Ford Motor Company
ecurtis@ford.com
(313) 32-23694 / FAX (313) 32-31875*

*"You'll miss 100% of all shots you don't take"
- Wayne Gretzky*

From: D'Agostino, Antonio (A.)
Sent: Friday, May 31, 2002 4:39 PM
To: 'ldjuric@lear.com'; 'ffernandez@lear.com'
Cc: Oboza, Doran (D.); Rossi, Roberto (R.A.); Maurer, James (J.B.); Pianta, Paul (P.G.); McCoy, James (J.D.); Gates, Freeman (F.G.); Freeland, Mark (M.)
Subject: RE: 2.0L Zetec Focus C90 Connector

Gentlemen,
Is the current Delphi connector used on any other Fords that you know of?

Best Regards,

Antonio D'Agostino

PVT Electrical Engineer

Wayne Stamping and Assembly Plant

Phone: 734.487.0488

FAX: 734.487.0488

Pager: 734.297.1788

Text Page: 7342971788@pager.airtouch.com

"There is a difference between concentrating on winning and thinking in terms of not losing."

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, May 31, 2002 1:42 PM
To: D'Agostino, Antonio (A.)
Cc: Oboza, Doran (D.); 'ldjuric@lear.com'; 'ffernandez@lear.com'; Rossi, Roberto (R.A.); Maurer, James (J.B.); Pianta, Paul (P.G.); McCoy, James (J.D.); Gates, Freeman (F.G.)
Subject: RE: 2.0L Zetec Focus C90 Connector

Tony,

Thanks for the reply, but I did not mean just which Focus's use the same connector, I meant what other vehicles and engines, i.e. is it used on the 3.0L DOHC Escape, 2.0L Zetec Escape, 4.6L Mountaineer..... etc.

It is possible that the C90 issue may be connected with the dPFE issue, and the dPFE is used on a total of 21 vehicle/engine combinations. So I am interested in knowing what other vehicles/engines use the same connector.

Perhaps the supplier of the harness or the tier two supplier of the connector could tell us what applications we have their connector released on!

Regards

Mark Freeland

6-Sigma Black Belt

Engine Research Department

Ford Research Laboratory

P.O. Box 2053

MD 2629 - SRL - Room 1517

Dearborn, MI 48121-2053 USA

email: mfreela1@ford.com

Tel.: (313) 594-7645

—Original Message—

From: D'Agostino, Antonio (A.)
Sent: Friday, May 31, 2002 1:09 PM
To: Freeland, Mark (M.)
Cc: Oboza, Doran (D.); 'ldjuric@lear.com'; 'ffernandez@lear.com'
Subject: RE: 2.0L Zetec Focus C90 Connector

EP82-827-G 2327

Mark,

The engine/vehicle combinations are:

Any wagon/sedan/3-dr/5-dr C170 with Zetec engine. I haven't seen any data that indicates that the issue is specific to manual or automatic transmission.

Lubo/Paco,

Can either of you speak to why some, but not all of the non gold plated pins in this connector are greased with terminal grease?

Best Regards,

Antonio D'Agostino

PVT Electrical Engineer

Wayne Stamping and Assembly Plant

Phone: 734.487.0488

FAX: 734.487.0488

Pager: 734.297.1785

Text Page: 7342971785@pager.airtouch.com

"There is a difference between concentrating on winning and thinking in terms of not losing."

-----Original Message-----

From: Oboza, Doran (D.)
Sent: Friday, May 31, 2002 8:42 AM
To: D'Agostino, Antonio (A.)
Subject: FW: 2.0L Zetec Focus CSO Connector

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, May 30, 2002 4:18 PM
To: Oboza, Doran (D.)
Cc: Awad, Mahmoud (M.I.); Maurer, James (J.B.); McCoy, James (J.D.); Gates, Freeman (F.C.); Rosal, Roberto (R.A.); Plante, Paul (P.G.)
Subject: 2.0L Zetec Focus CSO Connector

Doran,

Could you please forward this to A. D'Agostino, as I can not locate him in the CDS look up.

Thanks

Could you please provide me with a list of all applications (Engine/Vehicle Combinations) which use the same connector as has been causing all the trouble on the 2.0L Zetec Focus. I assume that there are probably several users of both sides of this connector.

Another question,

Why are some, but not all of the non gold plated pins in this connector greases with terminal grease?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory

EA02-027-G 2328

P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreola1@ford.com
Tel: (313) 594-7645

From: D'Agostino, Antonio (A.)
Sent: Friday, May 31, 2002 1:00 PM
To: Freeland, Mark (M.)
Cc: Oboza, Doran (D.); 'djuric@lear.com'; 'fernandez@lear.com'
Subject: RE: 2.0L Zetec Focus C90 Connector

Mark,

The engine/vehicle combinations are:

Any wagon/sedan/3-dr/5-dr C170 with Zetec engine. I haven't seen any data that indicates that the issue is specific to manual or automatic transmission.

Lubo/Paco,

Can either of you speak to why some, but not all of the non gold plated pins in this connector are greased with terminal grease?

Best Regards,

Antonio D'Agostino

PVT Electrical Engineer

Wayne Stamping and Assembly Plant

Phone: 734.487.0485

FAX: 734.487.0489

Pager: 734.297.1785

Text Page: 7342971785@pager.airtouch.com

"There is a difference between concentrating on winning and thinking in terms of not losing."

-----Original Message-----

From: Oboza, Doran (D.)
Sent: Friday, May 31, 2002 8:42 AM
To: D'Agostino, Antonio (A.)
Subject: FW: 2.0L Zetec Focus C90 Connector

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, May 30, 2002 4:18 PM
To: Oboza, Doran (D.)
Cc: Awad, Mahmoud (M.I.); Maurer, James (J.B.); McCoy, James (J.D.); Gates, Freeman (F.C.); Rosel, Roberto (R.A.); Rantz, Paul (P.G.)
Subject: 2.0L Zetec Focus C90 Connector

Doran,

Could you please forward this to A. D'Agostino, as I can not locate him in the CDS look up.

Thanks

Could you please provide me with a list of all applications (Engine/Vehicle Combinations) which use the same connector as has been causing all the trouble on the 2.0L Zetec Focus. I assume that there are probably several users of both sides of this connector.

Another question,

Why are some, but not all of the non gold plated pins in this connector greases with terminal grease?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

From: Dalbo, Bob (R.J.)
Sent: Wednesday, August 28, 2002 4:40 PM
To: Fournelle, Gilbert (G.); Altonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); De Pena, Juan (J.E.); Diez, Timothy (T.P.); Duval, Allen (A.W.); Fascetti, Bob (R.J.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jansen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); La, Dzong (D.H.); Limitaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Metasa, John (J.); Meurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Namatolah, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.P.); Rothweller, Daniel (D.); Sanders, Muriel (M.S.); Shah, Kiran (K.C.); Shirahshi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakanell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)
Subject: RE: 2:00 PM stall meeting

Thursday's (8/29) stall meeting will be cancelled to focus on the R11 calibrations' production trial.

Bob Dalbo

S.O.L Calibration Supervisor
Outfitters Calibration, NAT
Phone: (313) 24-84947 Fax: (313) 32-31786
Pager: (313) 795-2859 Email: rdalbo@ford.com

-----Original Message-----

From: Fournelle, Gilbert (G.)
Sent: Thursday, August 22, 2002 10:02 AM
To: Altonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamel (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diez, Timothy (T.P.); Duval, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jansen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); La, Dzong (D.H.); Limitaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Metasa, John (J.); Meurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Namatolah, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.P.); Rothweller, Daniel (D.); Sanders, Muriel (M.S.); Shah, Kiran (K.C.); Shirahshi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakanell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)
Subject: 2:00 PM stall meeting

There will be no stall meeting at 2:00 pm today. The next meeting will be scheduled next week Thursday at 2:00pm. I will send the updated call in info and a meeting notice as soon as it is available.

Sincerely,

Gilbert Fournelle

V8 U204 Calibration Engineering
1AE27 Truck Engine Engineering (TEE)
Phone:(313)3904968 Fax:(313)3231786

From: Dalbo, Bob (R.J.)
Sent: Wednesday, June 19, 2002 5:40 PM
To: Altoonian, Don (D.J.); Moorhouse, Scott (S.R.); Kanai, Shinji (S.)
Cc: Freeland, Mark (M.); Sanders, Muriel (M.S.)
Subject: RE: One example of Engine quit

Don/Scott,
If you folks work on Kanai's truck for him, please send any take-off parts to Muriel.

Thanks,
Bob Dalbo
3.0L Calibration Supervisor
Outfitters Calibration, NAT
Phone: (313) 24-84947 Fax: (313) 32-31786
Pager: (313) 795-2859 Email: rdalbo@ford.com

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Wednesday, June 19, 2002 11:40 AM
To: Dalbo, Bob (R.J.)
Subject: RE: One example of Engine quit

Bob,

I don't want to get in the middle to mess things up, but if they suspect the dPFE is causal part, then could you please get it back for me to test. Thanks

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - BRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Dalbo, Bob (R.J.)
Sent: Wednesday, June 19, 2002 10:58 AM
To: Kanai, Shinji (S.); Sanders, Muriel (M.S.); Altoonian, Don (D.J.); Aynessazian, Kam (K.); 'Badgley, Joel (J.K.)'; Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); 'Cary Powell'; Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); Rothweiler, Daniel (D.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.);

'John McDonald'; 'Jones, Andy'; Jordan, Donald (D.E.); Kanai, Shinji (S.); King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Limtiaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Mandziuk, Roger (R.S.); Marck, Edmond (E.C.); Matessa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); 'Morgan, Tom'; Morishima, Shigeki (S.); 'Naveed Khan'; Nematollahi, Sonya (S.); 'Nikolai, Bernie'; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.F.); Shah, Kiran (K.C.); Shiraishi, Masaru (M.); Stilgenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Lea (LHW.); Yeung, Lem (.)

Subject: RE: One example of Engine quit

Kanai-san,

This is the exact problem we have been working on. If your dealer services your vehicle per the TSB and ISM we have released, we believe your issue should be resolved.

Mr. Limtiaco,

Can you please help ensure Kanai-san's vehicle is properly serviced?

Bob Dalbo

3.0L Calibration Supervisor

Outfitters Calibration, NAT

Phone: (313) 24-84947 Fax: (313) 32-31786

Pager: (313) 795-2859 Email: rdalbo@ford.com

-----Original Message-----

From: Shinji Kanai [mailto:kanai.sh@ev.mazda.co.jp]

Sent: Wednesday, June 19, 2002 10:05 AM

To: 'Sanders, Muriel (M.S.)'; 'Altoonian, Don (D.J.)'; 'Aynessazian, Kam (K.)'; 'Badgley, Joel (J.K.)'; 'Bauer, Scott (S.C.)'; 'Bhojwani, Kamal (K.)'; 'Blackburn, Thomas (T.J.)'; 'Bogema, John (P.)'; 'Cary Powell'; 'Chick, John (J.)'; 'Chih, Ming-Niu (M.N.)'; 'Chin, Darrel (D.)'; 'Corbett, Sandra (S.M.)'; 'Dalbo, Bob (R.J.)'; 'Dan Rothweiler'; 'De Pena, Juan (J.E.)'; 'Diez, Timothy (T.P.)'; 'Fascetti, Bob (R.J.)'; 'Fournelle, Gilbert (G.)'; 'Freeland, Mark (M.)'; 'Giles, Stuart (S.)'; 'Gokhale, Renuka (R.V.)'; 'Grewal, Bill (B.S.)'; 'Grimes, Jeff (J.R.)'; 'Hansen, George (G.C.)'; 'Herr, George (G.J.)'; 'Hofman, Michael (M.V.)'; 'Holmes, Jeffrey (J.R.)'; 'Ichikawa, Jiyunichiro (J.)'; 'Jensen, Ted (T.E.)'; 'John McDonald'; 'Jones, Andy'; 'Jordan, Donald (D.E.)'; 'Kanai, Shinji (S.)'; 'King, Robert (R.F.)'; 'Kosko, Jeff (J.R.)'; 'Kwon, Soon (S.K.)'; 'Limtiaco, Steven (S.)'; 'Linde, Peter (P.A.)'; 'Liu, Jane (J.)'; 'Mandziuk, Roger (R.S.)'; 'Marck, Edmond (E.C.)'; 'Matessa, John (J.)'; 'Maurer, James (J.B.)'; 'Mazzella, Gary (G.R.)'; 'Mooney, Larry (L.)'; 'Moorhouse, Scott (S.R.)'; 'Morgan, Tom'; 'Morishima, Shigeki (S.)'; 'Naveed Khan'; 'Nematollahi, Sonya (S.)'; 'Nikolai, Bernie'; 'Noteboom, Jim (J.E.)'; 'Ortman, James (J.W.)'; 'Powers, Ken (K.W.)'; 'Price, Martin (M.)'; 'Raquepau, Alden (A.F.)'; 'Shah, Kiran (K.C.)'; 'Shiraishi, Masaru (M.)'; 'Stilgenbauer, Jeffrey (J.R.)'; 'Suarez, Rhae (R.)'; 'Takasawa, Keith (K.D.)'; 'Takubo, Hirochi (H.)'; 'Veenstra, Tim (T.W.)'; 'Wakenell, Ray (R.A.)'; 'Wettach, Bill (B.)'; 'Williams, Lea (LHW.)'; 'Yeung, Lem (.)'

Subject: One example of Engine quit

2002-027-0 2344

My lease vehicle 2002MY Tribute experienced engine quit last night.

4F2YU08172KM28336 Build 12/11/2001, Retail 1/11/2002
Mileage: 7360 miles Event: 6/18/2002

After 25 minutes Freeway driving, I exited and stopped traffic signal.
About 30 sec. later I started moving to left turn and stopped at traffic signal again about 50m later.
About 30 sec. later I started moving 20m and right turn.
Then I gave throttle accelerating vehicle up to 35 MPH - 40MPH at slight up hill about 200m.
Then road switched down hill, I released throttle. Usually vehicle slight increase speed up to 45MPH about 200m.
I applied throttle gently after changing road up hill. Few seconds later I realized that vehicle kept down speed and three warning lamp illuminated about 40MPH.
I did not calm enough.
I turned key to start position, but engine did not start because shifter was stayed D range.
I cycled key OFF and ON again, all warning lamp illuminated about 25MPH.
I applied brake to reduce speed and turned vehicle to left.
I shifted N range and cranked. Small gear noise (starter engagement ?) was heard but Engine started normally about 10 MPH.

I remember engine rpm dropped twice on this vehicle during last 6 month.
Possibly engine rpm drop might happen more than two, but I recognized twice.
One is same location same direction, another one was opposite direction almost same location.
No ECM like building or equipment near there, as far as I know.
This is my first V6-4WD model. Previous Tribute was I4-4WD.
I will bring this vehicle to dealer for usual scheduled (7,500 miles) maintenance this week.
I will ask dealer to reflash PCM calibration and continue to monitor.

If you have any question or comment, please feel free to contact to me.

Shinji Kanai
Manager, Tribute Plant QA
Mazda North American Operations

Ford Kansas City Assembly Plant
Plant Vehicle Team
8121 N.E. Hwy. 69, Claycomo, MO 64119 USA
Tel: 816-459-1623/ Fax: -1726/ e-mail: kanai.sh@sv.mazda.co.jp
Local Text Pager: 9135677156@alphapage.airtouch.com

From: Dalbo, Bob (R.J.)
Sent: Wednesday, June 19, 2002 10:58 AM
To: Kanai, Shinji (S.); Sanders, Muriel (M.S.); Altoonian, Don (D.J.); Aynessazian, Kam (K.); Badgley, Joel (J.K.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell; Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); Rothweiler, Daniel (D.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); John McDonald; Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); King, Robert (R.F.); Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Limtiaco, Steven (S.); Linds, Peter (P.A.); Liu, Jane (J.); Mandziuk, Roger (R.S.); Marck, Edmond (E.C.); Matesa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tom; Morishima, Shigeki (S.); Naveed Khan; Nematollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Marth (M.); Raquepau, Alden (A.P.); Shah, Kiran (K.C.); Shiraishi, Masaru (M.); Stilgenbauer, Jeffrey (J.R.); Suarez, Rhee (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Woltech, Bill (B.); Williams, Lee (LHW.); Yeung, Lam (.)
Subject: RE: One example of Engine quit

Kanai-san,
This is the exact problem we have been working on. If your dealer services your vehicle per the TSB and ISM we have released, we believe your issue should be resolved.

Mr. Limtiaco,
Can you please help ensure Kanai-san's vehicle is properly serviced?

Bob Dalbo
3.0L Calibration Supervisor
Outfitters Calibration, NAT
Phone: (313) 24-84947 Fax: (313) 32-31786
Pager: (313) 795-2859 Email: rdalbo@ford.com

-----Original Message-----

From: Shinji Kanai [mailto:kanai.sh@sv.mazda.co.jp]
Sent: Wednesday, June 19, 2002 10:05 AM
To: 'Sanders, Muriel (M.S.)'; 'Altoonian, Don (D.J.)'; 'Aynessazian, Kam (K.)'; 'Badgley, Joel (J.K.)'; 'Bauer, Scott (S.C.)'; 'Bhojwani, Kamal (K.)'; 'Blackburn, Thomas (T.J.)'; 'Bogema, John (P.)'; 'Cary Powell'; 'Chick, John (J.)'; 'Chih, Ming-Niu (M.N.)'; 'Chin, Darrel (D.)'; 'Corbett, Sandra (S.M.)'; 'Dalbo, Bob (R.J.)'; 'Dan Rothweiler'; 'De Pena, Juan (J.E.)'; 'Diaz, Timothy (T.P.)'; 'Fascetti, Bob (R.J.)'; 'Fournelle, Gilbert (G.)'; 'Freeland, Mark (M.)'; 'Giles, Stuart (S.)'; 'Gokhale, Renuka (R.V.)'; 'Grewal, Bill (B.S.)'; 'Grimes, Jeff (J.R.)'; 'Hansen, George (G.C.)'; 'Herr, George (G.J.)'; 'Hofman, Michael (M.V.)'; 'Holmes, Jeffrey (J.R.)'; 'Ichikawa, Jiyunichiro (J.)'; 'Jensen, Ted (T.E.)'; 'John McDonald'; 'Jones, Andy'; 'Jordan, Donald (D.E.)'; 'Kanai, Shinji (S.)'; 'King, Robert (R.F.)'; 'Kosko, Jeff (J.R.)'; 'Kwon, Soon (S.K.)'; 'Limtiaco, Steven (S.)'; 'Linds, Peter (P.A.)'; 'Liu, Jane (J.)'; 'Mandziuk, Roger (R.S.)'; 'Marck, Edmond (E.C.)'; 'Matesa, John (J.)'; 'Maurer, James (J.B.)'; 'Mazzella, Gary (G.R.)'; 'Mooney, Larry (L.)'; 'Moorhouse, Scott (S.R.)'; 'Morgan, Tom'; 'Morishima, Shigeki (S.)'; 'Naveed Khan'; 'Nematollahi, Sonya (S.)'; 'Nikolai, Bernie'; 'Noteboom, Jim (J.E.)'; 'Ortman, James (J.W.)'; 'Powers, Ken (K.W.)'; 'Price, Martin (M.)'; 'Raquepau, Alden (A.P.)'; 'Shah, Kiran (K.C.)'; 'Shiraishi, Masaru (M.)'; 'Stilgenbauer, Jeffrey

ES02-027-6 2348

(J.R.); 'Suarez, Rhae (R.)'; 'Takasawa, Keith (K.D.)'; 'Takubo, Hiroichi (H.)'; 'Veenstra, Tim (T.W.)'; 'Wakenell, Ray (R.A.)'; 'Wettach, Bill (B.)'; 'Williams, Les (LHW.)'; 'Yeung, Lem (.)'
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I will bring this vehicle to dealer for usual scheduled (7,500 miles) maintenance this week.
I will ask dealer to reflash PCM calibration and continue to monitor.

If you have any question or comment, please feel free to contact to me.

Shinji Kanai
Manager, Tribute Plant QA
Mazda North American Operations

Ford Kansas City Assembly Plant
Plant Vehicle Team
8121 N.E. Hwy. 69, Claycomo, MO 64119 USA
Tel: 816-459-1623/ Fax: -1726/ e-mail: kanai.sh@sv.mazda.co.jp
Local Text Pager: 9135677156@alphapage.airtouch.com

From: Dalbo, Bob (R.J.)
Sent: Monday, April 22, 2002 5:49 PM
To: Preland, Mark (M.)
Subject: Temperature Sensitivity

Mark,
How does temperature affect the Kavlico DPFE sensor's noise sensitivity?

Bob Dalbo

3.0L Calibration Supervisor
Outfitters Calibration, NAT
Phone: (313) 24-84947 Fax: (313) 32-31788
Pager: (313) 795-2859 Email: rdalbo@ford.com

8982-827-0 2348

From: Dan Rothweiler [DRothwei@mazdausa.com]
Sent: Wednesday, March 13, 2002 6:23 PM
To: Freeland, Mark (M.)
Subject: RE: DPFE sensor evaluation

Mark, I got the sensors out today. Here is the Fedex tracking number.

4233 5566 8639

Take care,

Daniel H. Rothweiler
Mazda North American Operations
Fixed Operations Technical Specialist
Office: 732-868-2135
Fax: 214-442-5222
Cellular: 732-547-8578

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreela1@ford.com]
Sent: Tuesday, March 12, 2002 4:30 PM
To: Rothweiler, Daniel (D.)
Subject: RE: DPFE sensor evaluation

Dan,

My shipping address is:

SRL Room 1517/MD 2629
2101 Village Road
Dearborn, MI 48121-2053

and the mail address is:

> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA

Please let me know when you ship the parts so I can bug our receiving dock!

Thanks

Mark Freeland

email: mfreela1@ford.com
Tel.: (313) 594-7645

ERR2-827-8 2387

From: Dan Rothweiler [DRothwei@mazdausa.com]
Sent: Tuesday, March 12, 2002 1:28 PM
To: 'Freeland, Mark (M.)'
Subject: RE: DPFE sensor evaluation

Mark, I need an address to send the components to. I have another sensor from a 2002 Tribute that I will send with the other 4.

Daniel H. Rothweiler
Mazda North American Operations
Fixed Operations Technical Specialist
Office: 732-868-2135
Fax: 214-442-5222
Cellular: 732-547-8578

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreela1@ford.com]
Sent: Friday, March 08, 2002 5:10 PM
To: Rothweiler, Daniel (D.)
Cc: Limtiaco, Steven (S.); Altoonian, Don (D.J.)
Subject: FW: DPFE sensor evaluation

Dan,

Great news. Can you get the 4 sensors to me?

Is there a dealer report as well as the hot line info that you can also get, with the customer's comments and the tech comments (like we can get from the AWS system)?

Thanks

Mark Freeland

-----Original Message-----

From: Dan Rothweiler [mailto:DRothwei@mazdausa.com]
Sent: Friday, March 08, 2002 3:24 PM
To: 'Freeland, Mark (M.)'
Cc: Steven Limtiaco; 'Don Altoonian'
Subject: DPFE sensor evaluation

Mark, I received today 4 DPFE's from 2 different Tributes from New Hampshire.

2 of them are off of Customer Accetta VIN # 4F2CU081X1KM06730. They are the most recent 2 replacements of 4 total. Copies of the RO's are included with the parts.

Here is the text from the hotline file.

ENG2-027-C 2368

S20CCM1
12:10:42
P296

HOTLINE RECORD (REVIEW1)

03/08/02

NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED Customer Contacts: 2
PQI Ref No.....: Caller: MANNY Time Zone: ET
Job Code.....: D331 TECHNICIAN Branded...: N
Location.....: 51516 TULLEY MAZDA Phone: 603 888 - 0550 Ext:
VIN.....: 4F2CU081X1KM06730 MDL/YR: TRX ES A /01 Prod Dt:
09/11/00
Repair Mileage.: 23858 Cust: ACCETTA, JUNE In Srvc:
10/24/00
Hotline Subject: 1/10 BK MIL ON P-0401

Category Code...: F FUEL AND EMISSION
Symptom Codes...: 620 DOES NOT TURN OFF/WA 640 IMPROPER OPERATION
Condition Codes: 401 DTC 402 DTC

Symptom Freq...: C CONSTANT C CONSTANT

Did you duplicate symptoms?: Y (Y or N) Number of Repair Attempts: 3

Describe Symptoms and Conditions:

MIL ON P-0401

S20CCM1
12:12:57
P296

HOTLINE RECORD (REVIEW2)

03/08/02

NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED MDL/YR: TRX ES A /01
PQI Ref No.....: Caller: MANNY
Location.....: 51516 TULLEY MAZDA Phone: 603 888 - 0550 Ext:
Hotline Subject: 1/10 BK MIL ON P-0401

RI No for prior repair attempts:

Describe attempted repairs.....:

THIS THE THIRD TIME BACK WITH THIS CODE, REPAIR SEEMS TO BE EFFECTIVE FOR
FOUR MONTHS. WATER WAS FOUND INSIDE SENSOR.

RI Ref No	Suggested Repairs	Try Eff
0003529	P0401/P0402 - MIL ON DUE TO DPFE SENSORS	

ERS2-027-0 2300

S20CEM1
12:13:28
P296

HOTLINE RECORD (REVIEW3)

03/08/02

NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED MDL/YR: TRX ES A /01

FQI Ref No.....: Caller: MANNY

Location.....: 52516 TULLY MAZDA Phone: 603 888 - 0550 Ext:

Hotline Subject: 1/10 BK MIL ON P-0401

Other suggested repairs:

REPLACE DPFE SENSOR.

Callback Date.....:

Entered By: KULP 01/10/02 Last Rev By: KULP 01/10/02

The 2nd set of 2 is off of another Tribute customer Hammond that had 2 DPFE replacements. VIN # 4F2CU081X1KM42319. This Tribute we don't have any hotline information on but the RO's are included as well.

I need an address to send these parts to you so if you can get it to me soon I will ship them to you.

Thanks,

Daniel H. Rothweiler
Mazda North American Operations
Fixed Operations Technical Specialist
Office: 732-868-2135
Fax: 214-442-5222
Cellular: 732-547-8578

From: Dan Rothweller [DRothwel@mazdausa.com]
Sent: Friday, March 08, 2002 3:24 PM
To: 'Freeland, Mark (M.)'
Cc: Steven Limitaco; 'Don Altoonian'
Subject: DPFE sensor evaluation

Mark, I received today 4 DPFE's from 2 different Tributes from New Hampshire.

2 of them are off of Customer Accetta VIN # 4F2CU081X1KM06730. They are the most recent 2 replacements of 4 total. Copies of the RO's are included with the parts.

Here is the text from the hotline file.

S20CCM1 HOTLINE RECORD (REVIEW1) 03/08/02
12:10:42
P296 NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED Customer Contacts: 2

PQI Ref No.....: Caller: MANNY Time Zone: ET

Job Code.....: D331 TECHNICIAN Branded...: N

Location.....: 51516 TULLY MAZDA Phone: 603 888 - 0550 Ext:

VIN.....: 4F2CU081X1KM06730 MDL/YR: TRX ES A /01 Prod Dt:
09/11/00

Repair Mileage.: 23858 Cust: ACCETTA, JUNE In Srvc:
10/24/00

Hotline Subject: 1/10 BK MIL ON P-0401

Category Code...: F FUEL AND EMISSION

Symptom Codes...: 620 DOES NOT TURN OFF/WA 640 IMPROPER OPERATION

Condition Codes: 401 DTC 402 DTC

Symptom Freq...: C CONSTANT C CONSTANT

Did you duplicate symptoms?: Y (Y or N) Number of Repair Attempts: 3

Describe Symptoms and Conditions:

MIL ON P-0401

S20CDM1 HOTLINE RECORD (REVIEW2) 03/08/02
12:12:57
P296 NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED MDL/YR: TRX ES A /01

PQI Ref No.....: Caller: MANNY

Location.....: 51516 TULLEY MAZDA

Phone: 603 888 - 0550 Ext:

Hotline Subject: 1/10 BK MIL ON P-0401

RI No for prior repair attempts:

Describe attempted repairs.....:

THIS THE THIRD TIME BACK WITH THIS CODE, REPAIR SEEMS TO BE EFFECTIVE FOR FOUR MONTHS. WATER WAS FOUND INSIDE SENSOR.

RI Ref No	Suggested Repairs	Try	Eff
0003529	P0401/P0402 - MIL ON DUE TO DPFE SENSORS		

820CEM1
12:13:28
P296

HOTLINE RECORD (REVIEW3)

03/08/02

NOEP137

Hotline Ref No.: 0250034 Status: SG SUGGESTED MDL/YR: TRX ES A /01

FQI Ref No.....: Caller: MANNY

Location.....: 51516 TULLEY MAZDA

Phone: 603 888 - 0550 Ext:

Hotline Subject: 1/10 BK MIL ON P-0401

Other suggested repairs:

REPLACE DPFE SENSOR.

Callback Date.....:

Entered By: KULP

01/10/02

Last Rev By: KULP

01/10/02

The 2nd set of 2 is off of another Tribute customer Hammond that had 2 DPFE replacements. VIN # 4F2CU081X1KM42319. This Tribute we don't have any hotline information on but the RO's are included as well.

I need an address to send these parts to you so if you can get it to me soon I will ship them to you.

Thanks,

Daniel H. Rothweiler
Mazda North American Operations
Fixed Operations Technical Specialist
Office: 732-868-2135
Fax: 214-442-5222
Cellular: 732-547-8578

ERG2-827-0 2372

From: Dan Rothweiler [DRothwei@mazdausa.com]
Sent: Thursday, February 28, 2002 9:33 AM
To: 'Mark Freeland'
Subject: FW: dlx: 51516; customer: June Accetta; recurring DPFE sensor failure

Here is the request. Please don't forward this.

Danny

-----Original Message-----

From: Marianne Merola
Sent: Wednesday, February 27, 2002 5:58 PM
To: Dan Rothweiler
Cc: Dana Rafuse
Subject: dlx: 51516; customer: June Accetta; recurring DPFE sensor failure

RE: 4F2CU081K1KM06730, '01 Tribute, DPFE sensor failure (4x's); dealer: 51516

Danny,

I spoke to you about this customer's Tribute a little while ago and the recurring problem w/ the MIL and the DPFE sensor which was already replaced 4x's. I declined her lemon law claim the first time based on the fact that the statute reads "must continue to exist" and at the time of her letter (1/22/02) the vehicle was repaired. Well, the part may have failed again. The customer just called me and told me that her MIL is on again, and she just knows it has to be the same problem (DPFE sensor). I know that we cannot be sure until it is diagnosed, but it is likely that this is the same problem again since she is not having any drivability concerns. The customer is going to take the vehicle back to Tulley Mazda. She is requesting I repurchase her vehicle and I advised her that I am declining this request and would like to have Mazda involved, compensate her w/ a MEPP but she doesn't want to accept this, and wants a repurchase. She already stated that she is going to file for arbitration. So, I was hoping you would follow up with the dealer on this inspection when the customer brings the vehicle in and ensure that they are careful and list all the freeze frame data and trouble codes on the r/o, and that no repair attempt is made if it is unnecessary. Please let me know what you find out. If you need the r/o's I can fax them to you for your review. Thanks,

Marianne Merola
949-727-6275

S1022M1 OPEN CUSTOMER CONTACT UPDATE 02/27/02
14:44:52
P341 MAINTENANCE
CRPC323
File #...: 799566 - 1 Source: 6 VIN.....: 4F2CU081K1KM06730
Brand.....:
Mdl/Yr...: TRX / 01 Mileage: 25000 Dlvry Dt: 10/24/00 Trnsm: A
Opn.Recall:
Last Nm.: First Nm.:
R/TO.....:

8282-827-0 2377

Midl Nm.: Address: [REDACTED]
Adr2: City....: CHELMSFORD
State...: MA Zip: [REDACTED] Home Ph.: [REDACTED]
Work Ph.: [REDACTED] Oth Ph.: [REDACTED] Ext.:
Resp Dlr: Gdwill: N Srv Agrmt...:
Rslv Dlr: 51516 TULLY MAZDA DSA...: Y Assigned Rgn: NE R/A: N
1) Typ: 1 Rea: 1B Cat: P CC: 97 2) Typ: Rea: Cat: CC:
3) Typ: Rea: Cat: CC: 4) Typ: Rea: Cat: CC:

CUST LETTER INDICATING THAT HAS HAD PRBLM REPAIRED W/ VACUUM SWITCH 4X'S
AND
HE IS TIRED OF THIS. STS THAT IT IS REPAIRED BUT IS WORRIED ABOUT IT
HAPPENIN
AGAIN. FEELS THIS PRBLM WARRANTS THE USE OF PURSUING LEMON LAW, BUT WOULD
PR
FER NOT TO USE L/L AND USE OTHER OPTIONS INSTEAD.REQ HELP W/ CORRECTING
PRBL
M

Region: MA Opened by: CRPC323 Opened Dt: 01/25/02 Closed Dt:
01/25/0

From: Danes, Adam (A.V.)
Sent: Wednesday, May 15, 2002 9:21 AM
To: Freeland, Mark (M.)
Subject: Out of Office AutoReply: Vin Numbers from RO numbers

Adam Danes is on vacation 5/15/02. Please textpage me with urgent issues.

8982-827-G 2378

From: Davies, Brady [BDavies@kavlico.com]
Sent: Thursday, August 18, 2002 7:06 PM
To: Adnan Akay (E-mail); Alan Parkinson (E-mail); Anders Skaar (E-mail); Andrei Shkal (E-mail); Art McKinley (E-mail); Bill Ford (E-mail); Carole Barron (E-mail); Dave Burns (E-mail); David Anthony (E-mail); David Black (E-mail); David York (E-mail); Ernest Liffert (E-mail); Fred Schambeck (E-mail); Gary Casey (E-mail); Jeffrey Niven (E-mail); Jim Smith (E-mail); Larry Howell (E-mail); Lee Matech (E-mail); Margherita Cheng (E-mail); Mark Boyce (E-mail); Mark Freeland (E-mail); Mark Vorwalker (E-mail); Mary Samoff (E-mail); Peter Hennessy (E-mail); Peter Seelink (E-mail); Ralph Hayes (E-mail); Robert Mahato (E-mail); Stephen Walsh (E-mail); Ted Ciesielski (E-mail); W. Edward Red (E-mail); William Eaton (E-mail); Zak Saleh (E-mail)
Subject: Brady's New Contact Information

My new work email address is:

bdavies@aluminamicro.com

My new work phone will be:

(360) 734-8220.

Let me know if I can be of service.

Brady

Brady Davies
Director, MEMS Technology
Kavlico Corporation
14501 Los Angeles Avenue
Moorpark, CA 93021
Voice: (805) 523-2000 x2441
Fax: (805) 523-7125
bdavies@kavlico.com
www.kavlico.com

From: Davies, Brady [BDavies@kavloo.com]
Sent: Friday, May 17, 2002 5:11 PM
To: Freeland, Mark (M.)
Subject: RE: Parts data for Analytical Solutions

I recieved no attachment.

> -----Original Message-----

> From: Freeland, Mark (M.) [SMTP:mfreelal@ford.com]
> Sent: Thursday, May 16, 2002 6:36 PM
> To: Kyong Park (E-mail); Brady Davies (E-mail); Maurer, James (J.B.);
> Gates, Freeman (F.C.)
> Cc: Plante, Paul (P.G.); Akolkar, Shrikant (S.V.); Janda, Jon (J.M.);
> Verner, Carol (C.J.); Danes, Adam (A.V.)
> Subject: Parts data for Analytical Solutions
>
> Attached is an updated data file for the Analytical Solutions parts.
>
> Jon and Shri re-examined each part and updated the data to insure that
> they had all been examined consistently and with their most recent
> knowledge at hand.
>
> Please dispose of older versions of this file.
>
> Copies of the photographs will be distributed on CD and hard copy when we
> get to NM.
>
> Regards
>
> Mark Freeland
>
> > 6-Sigma Black Belt
> > Engine Research Department
> > Ford Research Laboratory
> > P.O. Box 2053
> > MD 2629 - SRL - Room 1517
> > Dearborn, MI 48121-2053 USA
> email: mfreelal@ford.com
> Tel.: (313) 594-7645

From: Davies, Brady [BDavies@kavlico.com]
Sent: Thursday, May 16, 2002 7:10 PM
To: Freeland, Mark (M.)
Cc: Park, Kyong
Subject: RE: FREELAND, MARK

Kyong and I can pick you up and then take you to dinner if thats okay.

> -----Original Message-----

> From: Freeland, Mark (M.) [SMTP:mfreelal@ford.com]
> Sent: Thursday, May 16, 2002 3:39 PM
> To: Ed Sickafus (E-mail); Kyong Park (E-mail); Brady Davies (E-mail);
> Maurer, James (J.B.); Gates, Freeman (F.C.)
> Subject: FW: FREELAND, MARK

>
> This is my itinerary for Sunday, different from Freeman's because by the
> time I tried to book NW the price had gone up another \$500! So I booked a
> cheaper option with American.

>
> So, can someone pick me up at the airport, if not I will taxi to the
> hotel.

> Thanks

> Regards

> Mark Freeland

>
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> email: mfreelal@ford.com
> Tel.: (313) 594-7645

> -----Original Message-----

> From: PNR-american express [mailto:pnr-notification@itn.net]
> Sent: Thursday, May 16, 2002 6:32 PM
> Subject: FREELAND, MARK

> *****
> TRAVEL BOOKING CONFIRMATION
> *****

> Your company's Travel Department has requested this Message be sent each
> time you book travel for company business. If you wish to change that
> arrangement please contact your Travel Department.

> *****
> *****
> *****

> **
> CRB Record Locator # 2MV6E4
> Airline Record Locator #1 AA-GNVLOK

v *****

v **
v Name(s) of people traveling:
v Passenger #1: MARK FREELAND
v Meal: standard

v Fare Details: DTT AA X/DFW AA ABQ 286.51AA X/STL AA DTT 282.32USD568.83
v END
v AA ZPDTWDFWABQSTL XT10.00AY15.00XF DTW4.5DFW3ABQ3 STL4.5

v Baggage Allowance: 2 pieces

v *****

v ITINERARY

v Flight/Equip.: American Airlines 1863 Fokker 100
v Depart: Detroit(DTW)/Sunday May 19 1:13 pm
v Arrive: Dallas/Ft Worth(DFW)/Sunday May 19 3:09 pm
v Stops: non-stop Miles:987 Seats Requested: 17A
v Class: Coach

v Flight/Equip.: American Airlines 2055 McDonnell Douglas MD-80
v Depart: Dallas/Ft Worth(DFW)/Sunday May 19 4:07 pm
v Arrive: Albuquerque(ABQ)/Sunday May 19 5:07 pm
v Stops: non-stop Miles:569 Seats Requested: 27F
v Class: Coach

v Flight/Equip.: American Airlines 2810 Operated by: Twa McDonnell Douglas
v MD-80
v Depart: Albuquerque(ABQ)/Tuesday May 21 8:45 am
v Arrive: St Louis(STL)/Tuesday May 21 12:01 pm
v Stops: non-stop Miles:934 Seats Requested: 27F
v Class: Coach

v Flight/Equip.: American Airlines 2616 Operated by: Twa McDonnell Douglas
v MD-80
v Depart: St Louis(STL)/Tuesday May 21 1:15 pm
v Arrive: Detroit(DTW)/Tuesday May 21 3:55 pm
v Stops: non-stop Miles:440 Seats Requested: 17A
v Class: Coach

v Total Airfare (including taxes) 648.50 648.50
v Flight segments must be ticketed by close of business on May 19.

v *****

v **
v AGENCY INFORMATION
v Agency: American Express
v Dearborn, MI

v *****

v **
v BILLING INFORMATION

> Name: Mark Freeland
> Address: 2101 Village Road
> Mail Stop: SRL Room 1517/MD 2629
> Dearborn, MI 48121-2053
> Country: USA
> Day Phone: 1-313-5947645
> Email: MFREELA1@ford.com

> *****

> **

> PAYMENT INFORMATION
> Visa Number: ON FILE
> Expires: ON FILE

> *****

> **

> SPECIAL REQUESTS

> *****

> **

> HAVE A GREAT TRIP!

>

From: Davies, Brady [BDavies@kavlico.com]
Sent: Wednesday, March 06, 2002 7:19 PM
To: Freeland, Mark (M.)
Subject: RE: Aluminum etch tests

There is also a mil spec Al etch we utilize.

> -----Original Message-----
> From: Freeland, Mark (M.) [SMTP:mfreela1@ford.com]
> Sent: Wednesday, March 06, 2002 5:20 AM
> To: 'Davies, Brady'
> Subject: RE: Aluminum etch tests
>
> Thanks Brady,
>
> Will wait for the results.
>
> In the literature I also found a 1:1 aqueous solution of HF referred to as
> an Al Etch. I am sure you knew that already, just I didn't.
>
> Thanks
>
> Mark

From: Davies, Brady [BDavies@kavlico.com]
Sent: Wednesday, March 08, 2002 12:17 AM
To: Mark Frestand (E-mail)
Subject: Aluminum etch tests

Mark,
Scott is currently performing the hydrogen peroxide and piranha etch tests on Aluminum.

Brady

Brady Davies
Director, MEMS Technology
Kavlico Corporation, A Solectron Company
14501 Los Angeles Avenue
Noorpark, CA 93021
Voice: (805) 523-2000 ext. 2441
Fax: (805) 523-7125
E-Mail: bdavies@kavlico.com
Website: www.kavlico.com

From: Davies, Brady [BDavies@kavlico.com]
Sent: Tuesday, March 05, 2002 11:48 PM
To: Mark Freeland (E-mail)
Cc: Park, Kyong; Heliker, Grant; Miller, Mark; Ray, Randy; Ayers, Don; Tamashiro, Terry; Lee, Steven; McDaniel, Scott
Subject: Six Sigma Expert

Grant Heliker has been assigned to be the Kavlico point-of-contact with Mark Freeland for coordination of data and experiments regarding TMDP sensor field reliability.

Grant is now a trained Six Sigma Expert at Kavlico and is in the best position to work closely with Mark to assist in the various activities related to leading six sigma projects and work to measure, set goals, improve, ... as related to the six sigma methodology.

Grant has agreed that this is a good assignment and R&D will continue to provide technical support and perform appropriate tests and data gathering functions as necessary. Grant will coordinate our efforts so that the communication is reliable, consistent, and accurate. He recieved this assignment sometime ago and has been providing data and samples to Mark.

Brady

Brady Davies
Director, MEMS Technology
Kavlico Corporation, A Sollectron Company
14501 Los Angeles Avenue
Moorpark, CA 93021
Voice: (805) 523-2000 ext. 2441
Fax: (805) 523-7125
E-Mail: bdavies@kavlico.com
Website: www.kavlico.com

Subject: 1:1 W/GCD & Mark Freeland
Location: GCD's Office, 3822/SRL

Start: Fri 11/8/2002 1:00 PM
End: Fri 11/8/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Davis, George (G.C.); Freeland, Mark (M.)

2002-027-0 2391

From: Davis, George (G.C.)
Sent: Friday, November 01, 2002 3:55 PM
To: Freeland, Mark (M.)
Subject: RE: dPFE - recommended engineer to review layout

Mark,
sorry I missed the meeting yesterday. I was on vacation and got tied up. I see no problem to continue working on this project for a while. How much time is involved? I would like to get your update as well.
Thanks.

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:44 PM
To: Davis, George (G.C.)
Subject: FW: dPFE - recommended engineer to review layout

George,

I met with John yesterday as arranged. I have a package I gave him (final recommendation on circuit and supporting data) which I would like to review with you when you have time. He asked if I was still available to continue work, I said I was available to continue as long as it's OK with you. He has a special "test" he wants conducted.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Kozewnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

I met with the EMC supervisor (Tom Hermann) this afternoon to get his recommendations on the testing we discussed yesterday.

I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

EP02-027-0 2302

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: rufreel1@ford.com
Tel: (313) 594-7645

ER82-827-D 2393

From: Davis, George (G.C.)
Sent: Friday, November 01, 2002 3:55 PM
To: Freeland, Mark (M.)
Subject: RE: dPFE - recommended engineer to review layout

Mark,
sorry I missed the meeting yesterday. I was on vacation and got tied up. I see no problem to continue working on this project for a while. How much time is involved? I would like to get your update as well.
Thanks.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:44 PM
To: Davis, George (G.C.)
Subject: FW: dPFE - recommended engineer to review layout

George,

I met with John yesterday as arranged. I have a package I gave him (final recommendation on circuit and supporting data) which I would like to review with you when you have time. He asked if I was still available to continue work, I said I was available to continue as long as it's OK with you. He has a special "test" he wants conducted.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Kozsarnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

I met with the EMC supervisor (Tom Hermann) this afternoon to get his recommendations on the testing we discussed yesterday.

I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

EP02-027-0 2384

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreels1@ford.com
Tel.: (313) 594-7645

1002-027-0 2385

From: Davis, George (G.C.)
Sent: Friday, November 01, 2002 3:55 PM
To: Freeland, Mark (M.)
Subject: RE: dPFE - recommended engineer to review layout

Mark,
sorry I missed the meeting yesterday. I was on vacation and got tied up. I see no problem to continue working on this project for a while. How much time is involved? I would like to get your update as well. Thanks.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:44 PM
To: Davis, George (G.C.)
Subject: FW: dPFE - recommended engineer to review layout

George,

I met with John yesterday as arranged. I have a package I gave him (final recommendation on circuit and supporting data) which I would like to review with you when you have time. He asked if I was still available to continue work, I said I was available to continue as long as it's OK with you. He has a special "test" he wants conducted.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mffreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Koszewnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

I met with the EMC supervisor (Tom Hermann) this afternoon to get his recommendations on the testing we discussed yesterday.

I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

1482-027-G 2305

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfrecla1@ford.com
Tel.: (313) 594-7645

ER62-827-6 2387

From: Tessedri, Tina (T.M.) on behalf of Davis, George (G.C.)
Sent: Friday, September 20, 2002 10:36 AM
To: Kozewnik, John (J.J.)
Cc: Freeland, Mark (M.); Wedlow, Janice (J.K.)
Subject: Declined: DPFE Redesign

George Davis will not be available at this time due to a conflicting (mandatory) meeting called by his Director, Graham Hoara, at the same time. If George needs to be present, please check his Outlook calendar and reschedule. Thank you.

Subject: DPFE
Location: J. Kozewnik's Office, POEE

Start: Thu 8/22/2002 11:40 AM
End: Thu 8/22/2002 12:30 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Davis, George (G.C.); Kozewnik, John (J.J.); Freeland, Mark (M.)

Subject: Updated: GCD August Department Meeting
Location: G/R 1127, SRL

Start: Wed 8/21/2002 4:00 PM
End: Wed 8/21/2002 5:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Davis, George (G.C.); SRL Conf Room 1127 (80); Alger, Terry (T.F.); Battah, John; Blobaum, Erica (E.); Bowles, Paul (P.D.); Chottiner, Jeffrey (J.E.); Chyo, Timothy (T.); Coulson, Gary (G.); Curtis, Eric; Del, Wen (W.); Davis, George; Fan, Li (L.); Fraeland, Mark; Fujii, Yuji; Gentle, Peter (P.H.); Han, Allen (Zhiyu); Hilditch, Jim (J.A.); Iyer, Claudia; Iyer, Vijay (V.); Jennings, Mark; Kenney, Tom; Kumar, Bhoginani (B.S.); Lee, Seung-Hoon (S.); Lee, Sodik (S.); Lalby, James (J.R.); Makkapati, Sathesh (S.); McCallum, James (J.W.); McGee, Jeff (J.M.); Munoz, Ruben (R.H.); Neal, Pamela (P.H.); Newman, Charles (C.E.); Pietron, Greg; Puchalsky, Christopher; Ramanathan, Kartik (K.); Rogers, Matt; Rollinger, John; Schroder, Michael (M.); Szczepanski, Jeffrey (J.G.); Shan, Henry (Huxian); Smith, Richard (R.L.); Sorab, Jagadeh (J.); Styron, Josh; Teesdri, Tina (T.M.); Tiller, Michael (M.M.); Tobler, Bill; VanDerWege, Brad (B.A.); Washington, Donnell; Watson, Allan (A.R.); Weaver, Corey (C.E.); Westrate, Barbara (B.L.); Woodridge, Steven (S.T.); Xu, Zheng (Z.); Yang, Jialin; Yi, James; Zhang, Jenny (J.); Zhang, John X.; Zubeck, Michael (M.W.)

Optional Attendees: Kumar, Bhoginani (B.S.); Blobaum, Erica (E.); Fujii, Yuji (Y.); Weaver, Corey (C.E.); Washington II, Donnell (D.M.); Pietron, Greg (G.M.); Tobler, Bill (W.E.); Tiller, Michael (M.M.); Lee, Sodik (S.); Yang, Jialin (J.); Neal, Pamela (P.H.); Lalby, James (J.R.); Kenney, Tom (T.E.); Lee, Seung-Hoon (S.); Bowles, Paul (P.D.); Curtis, Eric (E.W.)

Importance: High

NOTE: MEETING TIME BEING CHANGED (FROM 3:00-4:00) DUE TO A CONFLICT IN GEORGE'S SCHEDULE TODAY.

FULL-SIZE MARBLE CAKE & COFFEE ORDERED ON 8/6 FOR TOM KENNEY'S 15-YEAR ANNIV.

NOTE: VIJAY IYER WILL GIVE A 15-20 MINUTE PRESENTATION OF HIS PROJECT WORK.

From: DeSpiri, Margaret (M.M.)
Sent: Thursday, May 16, 2002 2:11 PM
To: Gates, Freeman (F.C.); Freeland, Mark (M.); Maurer, James (J.B.); Self, Daryl (D.G.);
 Marchuck, Ted (T.J.); O'Neill, Jim (J.D.); Foster Jr., Elmer (E.B.); Basmall, Joseph (J.F.);
 Desai, Narendra (N.); Sears, Renee (R.T.); Day, Doug (D.E.)
Cc: King, Sandra (S.M.); Barnes, Kaunitz (K.D.); Ritter, Paulette (P.); Wullaert, Michael (M.G.);
 Koch, Otto (O.A.)
Subject: FW: Domestic Trip Approval

The trips listed below have been approved by John Koszewnik:

Name	Dates	Destination
Daryl Self	6/26-27	Birmingham, AL
Ted Marchuck	6/26-27	Birmingham, AL
Jim O'Neill	6/11-12	Newport News, Virginia
Walt Jasiulek		"
Elmer Foster		"
Joe Basmall		"
Narendra Desai		"
Renee Sears	6/3-6/5	Hartford, CT
Doug Day	6/3-6/5	Waco, TX
Freeman Gates	5/19-21	Albuquerque, NM
Mark Freeland	5/19-21	"
Jim Maurer	5/19-21	"
Ed Sickafus	5/19-21	"

Margaret DeSpiri

Engineering Information Coordinator
Program Administration
POEE Bldg., Cube #CO073, Mail Drop #72
Phone: (313) 59-41552 Fax: (313) 59-02314

From:
Sent:
To:

Dhalwal, Dave (B.S.)
Friday, May 24, 2002 3:41 PM
Oboza, Doran (D.); Agarwal, Apoorva (A.); Banks, Nermine (N.B.); Coryea, Kevin (K.W.); Cvetkovski, Peter (P.); Devonport, Marty (M.F.); Deegan, Mike (M.D.); Falls, Stephen (S.W.); Fashina, Ayodeji (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Glanmore, Armand (A.A.); Gilmour, Brady (B.A.); Ivaniszyn, Teri (T.E.); Kalandani, Rajeev (R.S.); Madrid, David (D.R.); 'Matt Morin'; Morton, Michael (M.F.); Motley, Leslie (L.M.); Norman, Ingrid (I.); Odum, Ike (I.C.); Prater, Joseph (J.A.); Razaee, John (J.H.); Sallack, Beth (B.); Stearns, Pam (P.V.); Tedone, Damian (D.J.); Tobla, Bruce (B.J.); Trombetta, Christopher (C.B.); Whang, Sonjae (S.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Acuff Jr., Melvin (M.); Ahmed, Kamal (K.); Ajulufoh, Bert (B.O.); Anderson, Johnny (J.D.); Arzulowicz, Ken (K.J.); August, Dan (D.); Baum, Joe (J.M.); Bednarek, Mark (M.P.); Boerner, Darryle (D.R.); 'Brian Johnson'; Brockett, Ronald (R.K.); Broski, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Cassala, William (W.G.); Castleman, William (W.G.); Cantlira, James (J.C.); Cervantes, Eduardo (E.J.); 'Chris Campbell'; Clechanowski, Mark (M.S.); Clugston, Shane (S.A.); Coats, Richard (R.M.); Colstruglio, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); 'Debbie Pallant'; Dunsaka, Dennis (D.R.); Dyson, Simon (S.C.); Eggert, Daniel (D.C.); Fika, Barbara (B.G.); FJORDAN2 was deleted 20020508; Florence, Jeremy (J.D.); Fluker, James (J.A.); Fowkes, Michael (M.S.); Francisco Fernandez (E-mail); Franklin, Taj (T.); Gamble, Craig (C.R.); Gazzdeck, Timothy (T.A.); Gerke, David (D.W.); Gilles, Anthony (A.T.); Gilmer, David (D.C.); Giordano, Mike (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Graham, Robert (B.); Granados, Rodolfo (R.); Groom, Reginald (R.); Gucciardo, Steve (S.P.); Hegde, Demodar (D.M.); Helmsatler, Donald (D.G.); Heltie, Bruce (B.W.); Holloway, Scott (S.); Hopkins, Harry (H.S.); 'J. Sowards'; 'Jahahan, John'; Johnson, Gary (G.A.); King, Steve (S.J.); Kinnie, Brian (B.W.); Kiroall, Iain (I.G.); Kline, Dennis (D.M.); Koch, Thomas (T.P.); Kunde, Olof (O.); Lardizabal, Sergio (S.); Lizotte, Brian (B.W.); Lorus, Brett (B.R.); Lupo Djuric; MacDonald, George (G.F.); Madej Jr., Stan (S.P.); Majzoub, Malek (Z.); Marsac, Lance (L.D.); Matthews, Gary (G.); Malysiewicz, Edwin (E.J.); McCowin, Enoch (E.G.); Mihara, Bob (R.S.); Mitchell, Garole (G.A.); Morabito, Mike (M.P.); Moses, Edwin (E.D.); Nemeth, Steve (S.L.); O'Connor, Jim (James W.); Patel, Praful (P.J.); Piasencia, David (D.B.); Post-james, Donna (D.F.); Popenas, Michael (M.J.); Pullala, Ananth (A.); Purvis, Bruce; Ramey, George (G.); Reichenbach, Ronald (R.W.); Rollin, Anthony (A.D.); Rossman, Michael (M.D.); Samlry, Bahman (Benny.); Sands, Roger (R.P.); 'Schneider, Jeff'; Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Terrille (T.C.); Soullera, James (J.K.); Spaniak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stojov, Tony (T.); Stump, Steven (S.M.); Sturgeon, Bill (W.); Swick, Curt (C.); Szczepaniak, Gerard (G.); Teraszkiewicz, Alexande (A.S.); Thomas, Ken (K.C.); Torcelan, David (D.A.); Touroo, Lyle (L.W.); Tucker, Shanlee (S.M.); Tyrell, Larry (L.J.); Vangavolu, Sreedhar (S.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegrzyn, Michael (M.J.); Wepler, Ron (R.J.); White, Christopher (C.); Whiteley, Christine (C.); Wiatr, Joseph (J.M.); Wilkins, Robert (R.M.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Willie, Deon (D.G.); Ziegler, Brad (B.T.)
Subject: RE: Powertrain PQR Meeting Minutes - 5/22/02

CONGRATs to powertrain team.

TGWs for powertrain for Dec 01 came out 179 vs 322 and 325 for Oct and Nov 01 respectively.

Working together makes a difference.

—Original Message—

From:
Sent:
To:

Oboza, Doran (D.)
Friday, May 24, 2002 3:34 PM
Agarwal, Apoorva (A.); Banks, Nermine (N.B.); Coryea, Kevin (K.W.); Cvetkovski, Peter (P.); Devonport, Marty (M.F.); Deegan, Mike (M.D.); Falls, Stephen (S.W.); Fashina, Ayodeji (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Glanmore, Armand (A.A.); Gilmour, Brady (B.A.); Ivaniszyn, Teri (T.E.); Kalandani, Rajeev (R.S.); Madrid, David (D.R.); Matt Morin; Morton, Michael (M.F.); Motley, Leslie (L.M.); Norman, Ingrid (I.); Odum, Ike (I.C.); Prater, Joseph (J.A.); Razaee, John (J.H.); Sallack, Beth (B.); Stearns, Pam (P.V.); Tedone, Damian (D.J.); Tobla, Bruce (B.J.); Trombetta, Christopher (C.B.); Whang, Sonjae (S.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Acuff Jr., Melvin (M.); Ahmed, Kamal (K.); Ajulufoh, Bert (B.O.); Anderson, Johnny (J.D.); Arzulowicz, Ken (K.J.); August, Dan (D.); Baum, Joe (J.M.); Bednarek, Mark (M.P.); Boerner, Darryle (D.R.); Brian Johnson; Brockett, Ronald (R.K.); Broski, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell,

Donald (D.C.); Caruso, Barry (B.); Cassisa, William (W.C.); Castleman, William (W.G.); Carlhwa, James (J.C.); Carveras, Eduardo (E.I.); Chris Campbell; Clechanowski, Mark (M.S.); Clugston, Shera (S.A.); Costa, Richard (R.M.); Cobiuziglo, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Debbie Pallant; Dhallwal, Dave (D.S.); Duraska, Dennis (D.R.); Dyson, Simon (S.C.); Eggert, Daniel (D.C.); Fike, Barbara (B.G.); FIORDANI was deleted 20020509; Florence, Jeremy (J.D.); Fulker, James (J.A.); Fowlkes, Michael (M.S.); Francisco Fernandez (E-mail); Franklin, Taj (T.); Gamble, Craig (C.R.); Gaszdeck, Timothy (T.A.); Gerke, David (D.W.); Giles, Anthony (A.T.); Glimmer, David (D.C.); Giordano, Miles (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Graham, Robert (S.); Granados, Rodolfo (R.); Groom, Reginald (R.); Gucciardo, Steve (S.P.); Hagda, Darooder (D.M.); Helmstadter, Donald (D.G.); Hettie, Bruce (B.W.); Holloway, Scott (S.S.); Hopkins, Harry (H.S.); J. Sowards; Jehshan, John; Johnson, Gary (G.A.); King, Steve (S.J.); Kirnie, Brian (B.W.); Kircall, Ish (I.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Olaf (O.); Landzabel, Sergio (S.); Lizotte, Brian (B.W.); Lortus, Brett (B.R.); Lupo Djuric; MacDonald, George (G.F.); Madef Jr., Stan (S.P.); Marjoub, Malek (M.); Marzac, Lance (L.D.); Matthews, Gary (G.); Matysiewicz, Edwin (E.J.); McOrwin, Enoch (E.G.); Mihora, Bob (B.S.); Mitchell, Carol (C.A.); Morabito, Mike (M.P.); Moses, Edwin (E.D.); Nemesht, Steve (S.L.); O'Connor, Jim (James W.); Patel, Praful (P.J.); Pleasencia, David (D.B.); Post-bernes, Donna (D.P.); Popenas, Michael (M.J.); Pullisa, Ananth (A.); Purvis, Bruce; Ramey, George (G.); Reichenbach, Ronald (R.W.); Rolin, Anthony (A.D.); Roeman, Michael (M.D.); Sarrimy, Bahman (Bahmy.); Sands, Roger (R.P.); Schneider, Jeff; Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Terrille (T.C.); Soulliers, James (J.K.); Spaniek, Terrance (T.E.); Stevenson, Ethel (E.E.); Stojov, Tony (T.); Stump, Steven (S.M.); Sturgeon, Bill (W.); Swick, Curt (C.); Szczepaniak, Gerard (G.); Taraszkiewicz, Alzonde (A.S.); Thomas, Ken (K.C.); Torosian, David (D.A.); Touroo, Lyle (L.W.); Tucker, Shanice (S.M.); Tyrell, Larry (L.J.); Yangevolu, Sreedhar (S.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wagrzyn, Michael (M.J.); Wesler, Ron (R.J.); White, Christopher (C.); Whiteley, Christine (C.); Wiatr, Joseph (J.M.); Wilkins, Robert (R.M.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Wills, Deon (D.G.); Zigler, Brad (B.T.)

Subject

Powertrain PQR Meeting Minutes - 5/22/02

<< File: Meeting Minutes (05_22_02).doc >> << File: Future Agendas.doc >>

Doran Oboza

Powertrain Quality Analyst - Wayne Assembly Plant

Phone - 734-487-0604

Pager - 734-298-5439

email - doboza1@ford.com

From: Dhalwal, Dave (B.S.)
Sent: Thursday, April 11, 2002 3:54 PM
To: Freeland, Mark (M.)
Cc: Bell, Ryan (R.M.); MacDonald, George (G.F.)
Subject: RE: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Mark, Its OK if you cannot attend. We are out of tube mounted DPFE sensor at Wayne.

We are going to use new release tube mounted DPFE sensor only for service.

-----Original Message-----

From: Bell, Ryan (R.M.)
Sent: Thursday, April 11, 2002 12:50 PM
To: MacDonald, George (G.F.); Dhalwal, Dave (B.S.)
Subject: FW: Wayne Power train Containment Matrix / PQR Presentations On April 17th

fyi

Ryan Bell (rbell2)
Master Black Belt
Wayne Stamping and Assembly Operations
Ph. (734)467-8878
Fax. (734)467-8882
Pgr. (734)797-8682

<< File: Bell, Ryan (R.M.).vcf >>

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, April 11, 2002 12:43 PM
To: Bell, Ryan (R.M.)
Subject: RE: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Ryan,

I understand where you are coming from, however I just have too many meetings to go to and can not commit to coming to any regular meetings, otherwise I will not get any work done! I will try and attend next weeks meeting.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Bell, Ryan (R.M.)
Sent: Wednesday, April 10, 2002 4:10 PM
To: Fashina, Ayodeji (A.); Sallack, Beth (B.); Morion, Michael (M.F.); Trombetta, Christopher (C.B.); Orelkovski, Peter (P.); Coryea, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tobis, Bruce (B.J.); Raszee, John (J.H.); Freeland, Mark (M.); Srivastava, Shikhar (S.P.)
Cc: Bell, Ryan (R.M.); MacDonald, George (G.F.); Dhalwal, Dave (B.S.)
Subject: FW: Wayne Power train Containment Matrix / PQR Presentations On April 17th

EP82-827-G 2414

Team,

I would like to know which of you are working on a Powertrain Project and which are not. It is totally unacceptable to not attend the PT VRT meeting if you are working on a 6 sigma project at Wayne. Please let me know if you are getting this in error.

Thank you,

Ryan Bell (rbell2)
Master Black Belt
Wayne Stamping and Assembly Operations
Ph. (734)467-8876
Fax. (734)467-8882
Pgr. (734)797-8582

<< File: Bell, Ryan (R.M.).vcf >>

—Original Message—

From: Srivastava, Shihari (S.P.)
Sent: Wednesday, April 10, 2002 3:59 PM
To: Pashira, Ayodeji (A.); Sallack, Beth (B.); Morton, Michael (M.F.); Trombetta, Christopher (C.B.); Ovatkovski, Peter (P.); Caryea, Kevin (K.W.); Gwozdek, Tom (T.M.); Agarwal, Apoorva (A.); Tobis, Bruce (B.J.); Reese, John (J.H.); Freeland, Mark (M.); Srivastava, Shihari (S.P.)
Cc: Dhallwal, Dave (D.S.); Bell, Ryan (R.M.); MacDonald, George (G.F.)
Subject: Wayne Power train Containment Matrix / PQR Presentations On April 17th

Team,

If you are working on Focus PT issues then mark your calendar for this meeting. Your presence is very crucial for the success of the team.

WHAT: Wayne Power train Containment Matrix / PQR Presentations - by G. MacDonald

WHEN: PT VRT Meeting, 11 - 12 Noon (Presentation From 11:30AM), 04/17/02

WHERE: Wayne Maverick Conference Room

Note:

We postponed this presentation for next week because only 2 BB's came to attend this meeting. Let us fill the room next week to show our support. Ryan, pl. support the PT VRT and request all PT BB's to attend this meeting.

Thanks

Shihari Srivastava
Body & Chassis Black Belt, G.C.E.
(Consumer Driven 6-Sigma)
ph. 313-322-5392 / pg. 313-795-8141

From: Dionisi, Anthony (A.J.)
Sent: Friday, July 26, 2002 5:43 PM
To: Lovelace, Maria (M.E.); Freeland, Mark (M.)
Cc: Dionisi, Anthony (A.J.)
Subject: Assignment # 02-58 - CQIS # 2GXCT001 - Part Being Returned

A DPFE sensor is being returned directly to Mr. Freeland per Assignment # 02-58 instructions. Part should arrive on Monday (7/29/02). Part being shipped by Airborne Express - airbill # 8749206174. Copy of related CQIS report (# 2GXCT001) is attached to this note and a copy is inside box with part being returned.



CQIS #
2GXCT001.doc

Tony Dionisi
Ford Motor Company
Enhanced Concern Identification
Denver Field Quality Engineer
Office: 303-348-4788
Cell: 303-921-2517
Fax: 303-348-4798
adionisi@ford.com

CSQI002

CQIS Indicator Summary

07/24/02 18:34:01

1 of 1

→
Rpt#: 2GXCT001 CQD Rpt: 07/24/2002 Odom: 4,955 M
Rvwid: File: Folder: Images: 0 Print Smry/Disp Detail(P/D):
Vehicle: 2002 ESCAPE 4X4,XLT ,WAGON 1FMYU041X2KC20002 Bld: 01/29/2002
Engine: 3.0L DUR Calb: 2M11A30A Trans: CD4E B Axle: 3800F2.73L A/C: YBS
Dealer Id: 03188 Burt's Arapahoe Ford, Inc. Ph#: (303) 643-9000
State: Colorado City: Englewood Orig/Caller: TONY DIONISI
Symptoms: 6 07 7 00 DRVABL,STALL/QUITTS,DECELARATION,OTHER-CODE NA
Addl Syrn: Sc: CCRG/EPRC: S Rvwid: Dt: 07/24/2002
Flx: Cam. Comp: SENSOR ASY EGR PR VL - RPL Condition Code:

Region Code: 56 Region Name: Denver - 56

CONCERN: CUSTOMER STATES WHILE ON DECEL DOWN HILL VEHICLE STALLED LIKE A SWITCH TURNED OFF - VEHICLE RESTARTED RIGHT AWAY.

REPAIR: TECHNICIAN CHECKED OUT UNIT AND NOTED THE FOLLOWING:

- * TECHNICIAN WAS UNABLE TO DUPLICATE CONCERN. NO CODES PRESENT. FOLLOWED DIRECTIONS FROM TSB - COULD NOT IDENTIFY ANY CONCERN. CONTACTED HOTLINE - RECOMMENDED THAT LATEST LEVEL PARTS FOR IAC, MAF, DPFE SENSOR, ETC. BE INSTALLED ON UNIT. TECHNICIAN INSTALLED LATEST LEVEL PARTS. UNIT RETURNED TO CUSTOMER.
- * DPFE SENSOR DATE CODE ON ONE REMOVED/REPLACED: 2A14C - WHITE PAINT DOT BY DATE CODE.
- * VEHICLE HISTORY PER AWS: NOTHING IN THIS AREA.
- * REFERENCE FCSD ECI ASSIGNMENT # 02-58 - DPFE SENSOR WILL BE RETURNED TO M. FREELAND FOR REVIEW.
- * CONTACT DENVER FQE (A. DIONISI - 303-921-2517) FOR ADDITIONAL INFO

From: Dionisi, Anthony (A.J.)
Sent: Tuesday, June 18, 2002 8:30 AM
To: Freeland, Mark (M.)
Co: Dionisi, Anthony (A.J.)
Subject: RE: Parts for Assignment # 02-58 Being Returned

Mark, attached are copies of CQIS reports (I tried to include any AWS history that was related in report). Also, parts are tagged and include VIN # on tag and CQIS report #.



CQIS #
2FM10001.doc



CQIS #
2FM10002.doc



CQIS #
2FM10003.doc

—Original Message—

From: Freeland, Mark (M.)
Sent: Monday, June 17, 2002 6:11 PM
To: Dionisi, Anthony (A.J.)
Co: Lovelace, Maria (M.E.)
Subject: RE: Parts for Assignment # 02-58 Being Returned

Thank you Tony,

Could you please let me have the VIN numbers for the three vehicles, so that I can look up the vehicle service histories in AWS. Also, where/how do I look up the CQIS reports on line. Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Dionisi, Anthony (A.J.)
Sent: Monday, June 17, 2002 9:47 AM
To: Freeland, Mark (M.)
Co: Lovelace, Maria (M.E.); Dionisi, Anthony (A.J.)
Subject: Parts for Assignment # 02-58 Being Returned

Mark, you should be receiving three DPFE sensors today - shipped Airborne Express - airbill # 4358965063. Related to ECI Assignment # 02-58.

CQIS reports involved for these three sensors are: 2FM10001, 2FM10002, 2FM10003.

Tony Dionisi
Ford Motor Company
Enhanced Concern Identification

Denver Field Quality Engineer
Office: 303-346-4788
Cell: 303-921-2517
Fax: 303-346-4798
adlonle@ford.com

CSQI002

CQIS Indicator Summary

06/18/02 08:18:21

1 of 1

→
Rpt#: 2FMIG001 CQD Rpt: 06/13/2002 Odom: 15,756 M
Rvw: File: Folder: Images: 0 Print Sery/Disp Detail(P/D):
Vehicle: 2001 TAURUS,SE SVG ,SEDAN 1FAPP55U51A286461 Bld: 06/25/2001
Engine: 3.0L BFI Cyl: 1DD1280A Trans: AX4S Axle: FWD 3.77 A/C: YES
Dealer Id: 45246 HERTZ RAC - DENVER Pst: (303) 342-3854
State: Colorado City: Denver Orig/Call: TONY DIONISI
Symptom: 6 98 2 00 DRVABL,INDICATOR,CHECK ENGINE,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: Rvw: D:
Ptx: Caus. Comp: SENSOR ASY BGR PR VL - RPL Condition Code:

Region Code: CC Region Name: Rental - CC

CONCERN: CHECK ENGINE LIGHT ON.

REPAIR: TECHNICIAN AT HERTZ RAC CHECKED OUT UNIT AND NOTED THE FOLLOWING:

- * CHECK ENGINE LIGHT ON - CODE P0401 PRESENT (BGR - NOT ENOUGH FLOW).
- * ORDERED AND INSTALLED NEW DPFE SENSOR - RETESTED - CONCERN RESOLVED.
- * DPFE SENSOR REMOVED/REPLACED - DATE CODE: 2C21B
- * VEHICLE HISTORY PER AWS; PER AWS; DPFE SENSOR WAS REPLACED ON 3-29-02 AT 15,756 MILES AND THEN AGAIN AT 15,929 MILES ON 4-9-02. PER HERTZ REPAIR ORDER, AT 15,756 MILBS (3-29-02) DPFE SENSOR WAS ORDERED AND REPLACED ON 4-10-02. IN ORDER FOR THE REPLACED SENSOR BEING RETURNED TO BE A 2002 CALENDAR BUILT SENSOR, HERTZ MUST HAVE REPLACED SENSOR ON 3-29-02 AND AGAIN ON 4-10-02.
- * REF. FCSD BCI ASSIGNMENT # 02-58 - PART WILL BE RETURNED TO MARK FRBELAND PER ASSIGNMENT DIRECTIONS.
- * CONTACT DENVER PQE (A. DIONISI - 303-921-2517) FOR ADDITIONAL INFORMATION.

ENR2-827-G 2422

Rpt#: 2FMIC002 CQD Rpt: 06/13/2002 Odom: 228 M
Rvwd: File: Folder: Inages: 0 Print Story/Disp Detail(P/D):
Vehicle: 2002 EXPLORER 4X4,XLT ,MPV 1FMZU73E92ZC24168 Bid: 04/10/2002
Engine: 4.0L SOHC Calb: 2U51AF0A Trans: 5R55S Axle: 3200F3.55C A/C: YBS
Dealer Id: 03294 OMBARA FORD CENTER INC Ph#: (303) 254-5020
State: Colorado City: Northglenn Orig/Caller: TONY DIONISI
Symptom: 6 98 2 00 DRVABL,INDICATOR,CHECK ENGINE,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: Rvwd: Dr:
Fix: Caus. Comp: SENSOR ASY BGR PR VL - RPL Condition Code:

Region Code: 56 Region Name: Denver - 56

CONCERN: CUSTOMER STATES CHECK ENGINE LIGHT IS ON.

REPAIR: TECHNICIAN CHECKED OUT UNIT AND NOTED THE FOLLOWING:

- * VERIFIED CHECK ENGINE LIGHT ON - CODE P1400 PRESENT.
- * MONITORED PIDS DURING ROAD TEST. DPFE SENSOR CHECK - OUT OF SPEC.
- * REPLACED DPFE SENSOR - RETESTED UNIT - CONCERN RESOLVED.
- * DPFE SENSOR REMOVED/REPLACED - DATE CODE: 2B08B
- * VEHICLE HISTORY PER AWS: NONE IN THIS AREA.
- * REF. FCSD ECI ASSIGNMENT # 02-58 - PART WILL BE RETURNED TO MARK FREHLAND PER ASSIGNMENT DIRECTIONS.
- * CONTACT DENVER FQB (A. DIONISI - 303-921-2517) FOR ADDITIONAL INFORMATION.

Rpt#: ZFMIO003 CQD Rpt: 06/13/2002 Odorr: 24,588 M
Rvw: File: Folder: Images: 0 Print Smy/Disp Detail(P/D):
Vehicle: 2001 FOCUS_ZK3 ,COUPE 3FAFP31381R119440 Bld: 09/21/2000
Engine: 2.0L ZTECH Calb: 1AK1AZDA Trans: FN 4SPD Axle: FWD 3.904 A/C: YES
Dealer Id: 03294 OMBARA FORD CENTER INC Ph#: (303) 254-5020
State: Colorado City: Northglenn Orig/Callor: TONY DIONISI
Symptom: 6 14 0 00 DRVABL,LOSS OF POWER ,OTHER-CODE NA,OTHER-CODE NA
Addl Syn: St: CCRG/EPRC: S Rvw: A Dt: 06/13/2002
Fix: Caus. Comp: SENSOR ASY EGR PR VL -RPL Condition Code:

Region Code: 56 Region Name: Denver - 56

CONCERN: VEHICLE LOST ALL POWER - WHEN DRIVING HEARD LOUD POP AND DIED.
REPAIR : TECHNICIAN CHECKED OLT UNIT AND NOTED THE FOLLOWING:

- * VERIFIED NO START/NO CRANK CONCERN DURING INITIAL CHECK OF UNIT.
USING NGS - UNABLE TO COMMUNICATE WITH PCM OR HEC MODULES.
- * FOLLOWED SYMPTOM CHART DIAGNOSTICS (PERFORMED U1262 DIAGNOSTICS) -
NO FAULTS FOUND. DISCONNECTED DPFB SENSOR - VEHICLE STARTED.
- * REPLACED DPFB SENSOR - RETESTED UNIT - NO MIL OR DTC'S SET. CONCERN
RESOLVED. DATE CODE OF DPFB SENSOR REMOVED/REPLACED: 0J08C
- * VEHICLE HISTORY PER AWS: NONE IN THIS AREA.
- * REF. FCSD ECI ASSIGNMENT # 02-58 - PART WILL BE RETURNED TO MARK
FREELAND PER ASSIGNMENT DIRECTION.
- * CONTACT DENVER FQE (A. DIONISI - 303-921-2517) FOR ADDITIONAL
INFORMATION.

From: Dionisi, Anthony (A.J.)
Sent: Monday, June 17, 2002 9:47 AM
To: Freeland, Mark (M.)
Cc: Lovelace, Maria (M.E.); Dionisi, Anthony (A.J.)
Subject: Parts for Assignment # 02-58 Being Returned

Mark, you should be receiving three DFFE sensors today - shipped Airborne Express - airbill # 4358965063.
Related to ECI Assignment # 02-58.
CGIS reports involved for these three sensors are: 2FMIO001, 2FMIO002, 2FMIO003.

Tony Dionisi
Ford Motor Company
Enhanced Concern Identification
Denver Field Quality Engineer
Office: 303-346-4768
Cell: 303-921-2517
Fax: 303-346-4798
adionisi@ford.com

From: Domka, John (J.J.)
Sent: Tuesday, July 30, 2002 5:12 PM
To: Freeland, Mark (M.)
Subject: RE: Assignment # 58 - Suspect DPFE Sensor

This could be a replacement that never made it out of the dealership after being installed! So I was told!!!!

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, July 30, 2002 5:10 PM
To: Domka, John (J.J.)
Subject: RE: Assignment # 58 - Suspect DPFE Sensor

Thanks John,

Just got the one from Bill Brown Ford, interesting, just manufactured on 6/5/2002!

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Domka, John (J.J.)
Sent: Tuesday, July 30, 2002 4:59 PM
To: Freeland, Mark (M.)
Subject: RE: Assignment # 58 - Suspect DPFE Sensor

Found another today! 2E10B BD.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, July 30, 2002 4:58 PM
To: Domka, John (J.J.)
Subject: RE: Assignment # 58 - Suspect DPFE Sensor

Thank you John,

I have a bunch of parts which arrived while I was on vacation, so it will take a few days to getting round to looking at them all. I will issue a summary on my findings in due course.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517

EP82-827-0 2428

Dearborn, MI 48121-2053 USA
email: mdfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Domka, John (J.J.)
Sent: Friday, July 19, 2002 6:44 PM
To: Lovelace, Mark (M.L.)
Cc: Freeland, Mark (M.)
Subject: Assignment # 58 - Suspect DPFE Sensor

I'll bring the DPFE in Monday morning.

CSQI002 CQIS Indicator Summary 07/19/02 18:40:38 1 of 1
=> _____
Rpt#: 2GSBC003 CQD Rpt: 07/19/2002 Odom: 19,803 M
Rvwd: File: Folder: Images: 0 Print Smy/Disp Detail(P/D):
Vehicle: 2002 WINDSTAR,4X2 ,WAGON 2FMZA51462BA97267 Bld: 02/07/2002
Engine: 3.8L EFI F Calb: 2A31ZC0A Trans: 4F50N Axle: FWD 3.58 A/C: YES
Dealer Id: 45307 BUDGET RAC - ROMULUS Ph#:
State: Michigan City: Romulus Orig/Caller: JOHN DOMKA
Symptom: 6 98 2 00 DRVABL,INDICATOR,CHECK ENGINE,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: Rvwd: Dt:
Fix: Caus. Comp: SENSOR ASY EGR PR VL - RPL Condition Code: H5

Region Code: CC Region Name: Rental - CC

CONCER CHECK ENGINE LIGHT ON
REPAIR ANALYSIS DETERMINED THE DPFE SENSOR WAS SUSPECT. DPFE CHANGED, ISSUE
CORRECTED. SUSPECT DPFE GIVEN TO MARK FREELAND.
DPFE BUILD DATE 2A25B
MICHIGAN FQE - JOHN DOMKA
313-433-7910

F1 Help F3 Exit F4 Last Crnts F5 Add Crnts F6 Add Fldr
F7 Bkwd F8 Fwd F9 Ind Corr F10 Next Rpt F11 Prev Rpt F12 Return
I0018-BOTTOM OF DATA LPENJBD

Thanks,

John J. Domka

Field Quality Engineer
Enhanced Concern Identification
Ford Customer Service Division

jdornka@ford.com
Phone 313-433-7910
FAX 734-475-9110

**CORRECTED. SUSPECT DPFE GIVEN TO MARK FREELAND.
DPFE BUILD DATE 2A25B
MICHIGAN FQE - JOHN DOMKA
313-433-7810**

F1 Help F3 Exit F4 Last Cmts F5 Add Cmts F8 Add Fldr
F7 Bkwd F8 Fwd F9 Ind Corr F10 Next Rpt F11 Prev Rpt F12 Return
I0018-BOTTOM OF DATA LPENJBD

Thanks,

John J. Domka

Field Quality Engineer
Enhanced Concern Identification
Ford Customer Service Division

jdomka@ford.com
Phone 313-433-7810
FAX 734-475-8110

From: Domka, John (J.J.)
Sent: Tuesday, July 16, 2002 4:58 PM
To: Frestland, Mark (M.)

Just curious what the latest is on the DPFE issue? Are there plans to do a Field Service Action/ONP & etc? Will we be using the same supplier for the update? Any timing at this point in time?

Thanks,

John J. Domka

Field Quality Engineer
Enhanced Concern Identification
Ford Customer Service Division

jdomka@ford.com
Phone 313-433-7810
FAX 734-475-9110

From: Domka, John (J.J.)
Sent: Wednesday, July 10, 2002 9:58 PM
To: Freeland, Mark (M.)
Subject: RE: assignment 02-58

OK

—Original Message—

From: Freeland, Mark (M.)
Sent: Wednesday, July 10, 2002 2:35 PM
To: Domka, John (J.J.)
Subject: RE: assignment 02-58

John,

Sorry for the delay, still trying to get caught up.

I am interested in the parts which are diagnosed by the dealer as root cause, irregardless of whether they still work after they are removed from the vehicle, in other words don't filter out "TNI's".

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Domka, John (J.J.)
Sent: Wednesday, June 05, 2002 9:41 PM
To: Freeland, Mark (M.)
CC: Lovelace, Maria (M.E.)
Subject: FW: assignment 02-58

Are we looking for failed DPFE's ? Assignment does not state failed or anylllll I'm sure you want failed, but I want to be surelllll

—Original Message—

From: Lovelace, Maria (M.E.)
Sent: Wednesday, June 05, 2002 10:11 AM
To: Christoff II, Donald (D.A.); Colerossi, Anthony (A.); Cox, David (D.M.); Donald, Anthony (A.J.); Domka, John (J.J.); Hamrick, Dan (D.W.); Hayduk, Mark (M.S.); Hecker, Thomas (T.P.); Howe, Brian (B.T.); Ireland, Harry K.; Kaitz, Gordie (G.); Meyers, Dan (D.P.); Peeler, Tom (T.H.); Sorenson, Lynn (R.L.); Trower, Ron (R.D.)
Subject: assignment 02-58

<< File: req02-58.xls >>

Maria E. Lovelace - FQE Liaison
Enhanced Concern Identification - FCSD
500 Town Center, Suite 300 Cube 25
500 Town Center Drive

BR02-027-0 2432

Dearborn, Michigan 48126
313-323-6561/800-521-4460

From: Domka, John (J.J.)
Sent: Tuesday, June 25, 2002 4:57 PM
To: Lovelace, Maria (M.E.)
Cc: Freeland, Mark (M.)
Subject: Assignment # 58

Failed DPFE - 2002 Build Date

CSQI002 CQIS Indicator Summary 06/25/02 16:53:38 1 of 1

Rpt#: 2FYLT001 CQD Rpt: 06/25/2002 Odom: 3,072 M
Rvw'd: File: Folder: Images: 0 Print Smy/Diap Detail(P/D):
Vehicle: 2002 ESCAPE 4X4,XLT ,WAGON 1FMCU04132KC81002 Bld: 03/14/2002
Engine: 3.0L DUR Calb: 2M11A30A Trans: CD4E E Axle: 3800F2.73L A/C: YES
Dealer Id: 03003 BILL BROWN FORD INC Ph#: (734) 421-7116
State: Michigan City: Livonia Orig/Caller: JOHN DOMKA
Symptom: 6 98 2 00 DRVABL,INDICATOR,CHECK ENGINE,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: Rvw'd: Dt:
Fix: Caus. Comp: SENSOR ASY EGR PR VL - RPL Condition Code: H5

Region Code: 48 Region Name: Detroit - 48

CONCER CHECK ENGINE LIGHT ON
REPAIR CODE P0402 - EXHAUST GAS RECIRCULATION (EGR) FLOW EXCESSIVE
DETECTED - STUCK OPEN AT IDLE. REPLACE EGR VALVE. DID NOT CORRECT
ISSUE. REPLACE DPFE. ISSUE CORRECTED. DPFE BUILD DATE - 2B288
SUSPECT DPFE WILL BE FORWARDED TO M. LOVELACE
MICHIGAN FQE - JOHN DOMKA
313-433-7810
ADD-ON 06/25/2002 04:32PM JOHN DOMKA CQ - CD&A - CQD - FQE
SUSPECT DPFE TO MARK FREELAND

F1 Help F3 Exit F4 Last Cmts F5 Add Cmts F8 Add Fldr
F7 Bkwd F8 Fwd F9 Ind Corr F10 Next Rpt F11 Prev Rpt F12 Return
K0018-BOTTOM OF DATA LPENJBD

Thanks,

John J. Domka

Field Quality Engineer
Enhanced Concern Identification
Ford Customer Service Division

jdomka@ford.com
Phone 313-433-7810
FAX 734-475-8110

ERR2-827-0 2434

From: Domka, John (J.J.)
Sent: Thursday, June 13, 2002 7:18 PM
To: Freeland, Mark (M.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

No, I agree with your assessment. This is what I thought originally, that's why I put in my QIB report that there were prior repairs. I got the response I was hoping for on your original note. Thanks!!!

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, June 13, 2002 7:11 PM
To: Domka, John (J.J.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

John,

If you think my assessment is correct, i.e. it was probably not installed correctly or only partially pushed onto the tubes., then correct I do not want this one, as it will not help solve the big issue causing the majority of the warranty.

If you think my assessment is not correct, then please call me to discuss.

Thanks all the same, and do let me know if you come across others which cause the stall or have the date code past 2A07B (1/7/2002).

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Domka, John (J.J.)
Sent: Thursday, June 13, 2002 7:06 PM
To: Freeland, Mark (M.)
Cc: Lovelace, Maria (M.E.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

So I take it you dont want the DPFE?????????

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, June 13, 2002 12:34 PM
To: Lovelace, Maria (M.E.); Domka, John (J.J.)
Cc: Maurer, James (J.B.); Plarita, Paul (P.G.); Janda, Jon (J.M.); Frazier, Keith (R.K.); Roest, Roberto (R.A.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

John & Maria,

I suspect this one was due to the dPFE having been previously removed and then reinstalled without pushing the tubes on properly, or using a lubricant on the tubes. We have seen this before coming from B & A, when they used soap to lubricate the tubes, to aid assembly.

I checked the vehicle history and found that the dPFE was replaced in February, and the vehicle had been

back several times for intermittent and steady Check Engine lights, which were eventually blamed on a faulty ignition coil at the end of May.

Keith & Roberto,

Could a faulty ignition coil cause excessive V Transients on Vref that could impact the dPFE?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Lovelace, Maria (M.E.)
Sent: Thursday, June 13, 2002 11:24 AM
To: Freeland, Mark (M.)
Subject: FW: Assignment #58 - Failed DPFE- Tow In

-----Original Message-----

From: Domka, John (J.J.)
Sent: Wednesday, June 12, 2002 11:22 AM
To: Lovelace, Maria (M.E.)
Subject: Assignment #58 - Failed DPFE- Tow In

CSQI002 CQIS Indicator Summary 08/12/02 11:18:53 1 of 1
==>
Rpt#: 2FEA5001 CQD Rpt: 08/05/2002 Odom: 14,433 M
Rvw: File: Folder: Images: 2 Print Srry/Disp Detail(P/D):
Vehicle: 2001 TAURUS,SE COMP,SEDAN 1FAFP56S91G272542 Bid: 07/25/2001
Engine: 3.0L EFI M Cmb: 1DD14N0A Trans: AX4N Axle: FWD 3.98 A/C: YES
Dealer Id: 02750 Avia Ford Inc Pnt#: (800) 358-2778
State: Michigan City: Southfield Orig/Caller: JOHN DOMKA
Symptom: 6 03 0 00 DRVABL,CRANKS/NO STAR,OTHER-CODE NA,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: 8 Rvw: A Dt: 08/08/2002
Fbx: Caus. Comp: SENSOR ASY EGR PR VL - RPL Condition Code: H5

Region Code: 48 Region Name: Detroit - 48

CONCER NO START
REPAIR NO CODES. ANALYSIS DETERMINED THERE WAS NO VOLTAGE REFERENCE.
PINPOINT DETERMINED OPEN CIRCUIT IN DPFE CIRCUIT. DPFE MELTED.
DEALER DID WORK ON VEHICLE PREVIOUS WEEK FOR A MISS COMPLAINT
REPLACED FAILED DPFE - ISSUE CORRECTED
SUSPECT DPFE WILL BE GIVEN TO M. LOVELACE WITHIN 7 DAYS UNLESS OTHER
WISE NOTIFIED.
PICTURE ATTACHED
MICHIGAN FQE - JOHN DOMKA 313-433-7910
ADD-ON 08/12/2002 11:17AM JOHN DOMKA CQ - CD&A - CQD - FQE
UNABLE TO READ DPFE BUILD DATE INFO DUE TO DPFE DAMAGE/MELTING

EA82-827-G 2438

From: Domka, John (J.J.)
Sent: Thursday, June 13, 2002 7:08 PM
To: Freeland, Mark (M.)
Cc: Lovelace, Maria (M.E.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

So I take it you dont want the DPFE???????

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, June 13, 2002 12:34 PM
To: Lovelace, Maria (M.E.); Domka, John (J.J.)
Cc: Maurer, James (J.B.); Plante, Paul (P.G.); Janda, Jon (J.M.); Frazer, Keith (R.K.); Ross, Roberto (R.A.)
Subject: RE: Assignment #58 - Failed DPFE- Tow In

John & Maria,

I suspect this one was due to the dPFE having been previously removed and then reinstalled without pushing the tubes on properly, or using a lubricant on the tubes. We have seen this before coming from B & A, when they used soap to lubricate the tubes, to aid assembly.

I checked the vehicle history and found that the dPFE was replaced in February, and the vehicle had been back several times for intermittent and steady Check Engine lights, which were eventually blamed on a faulty ignition coil at the end of May.

Keith & Roberto,

Could a faulty Ignition coil cause excessive V Transients on Vref that could impact the dPFE?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Lovelace, Maria (M.E.)
Sent: Thursday, June 13, 2002 11:24 AM
To: Freeland, Mark (M.)
Subject: FW: Assignment #58 - Failed DPFE- Tow In

-----Original Message-----

From: Domka, John (J.J.)
Sent: Wednesday, June 12, 2002 11:22 AM
To: Lovelace, Maria (M.E.)
Subject: Assignment #58 - Failed DPFE- Tow In

CSQI002 CQis Indicator Summary 06/12/02 11:18:53

⇒
Rpt#: 2FEA5001 CQD Rpt: 06/05/2002 Odom: 14,433 M

1 of 1

EP82-827-G 2438

Rvw: File: Folder: Images: 2 Print Smy/Disp Detail(P/D):
Vehicle: 2001 TAURUS,SE COMF,SEDAN 1FAFP66S91G272542 Bld: 07/26/2001
Engine: 3.0L EFI M Calb: 1DD14N0A Trans: AX4N Axle: FWD 3.98 A/C: YES
Dealer Id: 02750 Avis Ford Inc Ph#: (800) 358-2778
State: Michigan City: Southfield Orig/Caller: JOHN DOMKA
Symptom: 8 03 0 00 DRVABL,CRANKS/NO STAR,OTHER-CODE NA,OTHER-CODE NA
Addl Sym: St: CCRG/EPRC: S Rvw: A Dt: 08/06/2002
Fix: Caus. Comp: SENSOR ASY EGR PR VL - RPL Condition Code: H5

Region Code: 48 Region Name: Detroit - 48

CONCER NO START

**REPAIR NO CODES. ANALYSIS DETERMINED THERE WAS NO VOLTAGE REFERENCE.
PINPOINT DETERMINED OPEN CIRCUIT IN DPFE CIRCUIT. DPFE MELTED.
DEALER DID WORK ON VEHICLE PREVIOUS WEEK FOR A MISS COMPLAINT
REPLACED FAILED DPFE - ISSUE CORRECTED
SUSPECT DPFE WILL BE GIVEN TO M. LOVELACE WITHIN 7 DAYS UNLESS OTHER
WISE NOTIFIED.**

PICTURE ATTACHED.

MICHIGAN FQE - JOHN DOMKA 313-433-7910

**ADD-ON 08/12/2002 11:17AM JOHN DOMKA CQ - CD&A - CQD - FQE
UNABLE TO READ DPFE BUILD DATE INFO DUE TO DPFE DAMAGE/MELTING
CONDITION**

F1 Help F3 Exit F4 Last Cmts F5 Add Cmts F8 AddFldr
F7 Bkwd F8 Fwd F9 Ind Corr F10 Next Rpt F11 Prev Rpt F12 Return
10018-BOTTOM OF DATA LPENJBD

<< File: 2FEA5001.a.JPG >> << File: 2FEA5001.b.JPG >>

Thanks,

John J. Domka

Field Quality Engineer
Enhanced Concern Identification
Ford Customer Service Division

jdodka@ford.com
Phone 313-433-7910
FAX 734-475-9110

From: Domka, John (J.J.)
Sent: Wednesday, June 06, 2002 9:41 PM
To: Freeland, Mark (M.)
Cc: Lovelace, Maria (M.E.)
Subject: FW: assignment 02-58

Are we looking for failed DPFE's ? Assignment does not state failed or any!!!!!! I'm sure you want failed, but I want to be sure!!!!!!

-----Original Message-----

From: Lovelace, Maria (M.E.)
Sent: Wednesday, June 06, 2002 10:11 AM
To: Christoff II, Donald (D.A.); Colarossi, Anthony (A.); Cox, David (D.M.); Dionisi, Anthony (A.J.); Domka, John (J.J.); Henneck, Dan (D.W.); Hayduk, Mark (M.S.); Hacker, Thomas (T.P.); Howe, Brian (B.T.); Ireland, Harry K.; Kalitz, Gordie (G.); Myers, Dan (D.P.); Peeler, Tom (T.H.); Sorensen, Lynn (R.L.); Trower, Ron (R.D.)
Subject: assignment 02-58



req02-58.xls

Maria E. Lovelace - FQE Liaison

Enhanced Concern Identification - FCSD
500 Town Center, Suite 300 Cube 25
500 Town Center Drive
Dearborn, Michigan 48126
313-323-6581/800-521-4450

EQE Assignment Form

DATE ISSUED:	6-Jun-02	Dan Christoff _____	Florida
		Tony Colarossi _____	Co. Georgia
		Dave Cox _____	Texas
Model Year	2001	Tony Dionisi _____	Colorado
Vehicle line	All w/"tube mount" DPFE - 9J460	John Donka _____	Michigan
Mileage range		Dan Hammack _____	Texas
Part number	9J460 after build date: 2A07B	Mark Hayduk _____	Penn.
# of units to be checked		Tom Hecker _____	Minnesota
Torque specs		Brian Howe _____	Nevada
Tolerances		Harry Ireland _____	California
Engineer's name	Mark Friesland	Gordie Kaltz _____	California
Phone number	313-594-7645	Dan Myers _____	Iowa
Email address	MPREELA1	Tom Peeler _____	Georgia
DUE DATE	6-Aug-02	Lynn Sorensen _____	Texas
		Ron Trower _____	Florida
		ALL _____	X

Problem description
Problem 1: ANY TUBE MOUNT DPFE sensor after build date 2A07B (January 7, 2002) 1st number = MY; second letter = Month next two numbers = date; last letter = shift
Problem 2: any TUBE MOUNT DPFE sensor that caused stall or tow in - regardless of date

What specific information are you requesting
VIN and all relevant data in work order, tech's comments.
Tag all parts with pertinent information so that, if necessary, part can be tracked back to vehicle.
Tell Maria how many DPFEs you send back.

Any other information that will insure your assignment is a success
Ship parts to Ford Motor Company - Mark Friesland
Scientific Research Laboratory
2101 Village Road
Dearborn, MI 48124
Cabs 1517

ENGINEERING COMMUNICATION
 and Customer Service Division

Assignment No. #02-88

From: Doodell, James (J.M.)
Bent: Friday, June 14, 2002 12:34 PM
To: Freeland, Mark (M.)
Subject: FW: I have a P401 code in my own Focus!

Thought you might be interested

—Original Message—

From: Zanini-Fisher, Margherita (M.)
Sent: Friday, June 14, 2002 12:23 PM
To: Reched, Shane (S.H.); Bardelski, David (D.); Kado, Mark (S.)
Cc: James, John (J.V.); Doodell, James (J.M.); Merko, Ken (K.A.)
Subject: I have a P401 code in my own Focus!

I just turned on a MIL. My first ever: what an excitement! It is the usual EGR insufficient flow code (P410) that we have seen so many warranty returns about. I understand that the FOCUS is especially bad because the sensor is sensitive to noise in the wiring system and either latches up or can even create a short that fries the PCM. Interesting enough, yesterday driving back home, I thought the vehicle was misfiring. Now, EGR does affect combustion stability, so it can be interesting to take a look at the vehicle behavior.

Would you like to give me a VDR? I could try to retrofit the I3000 from the Explorer, but I could capture the problem a lot faster with your system. I would like first to take a baseline, then erase the code, then drive around to set the DTC and then set the MIL. Or please suggest other procedures. I have a good idea of when the EGR monitor runs from the previous work done on the rolls. Pls let me know.

Margherita

Margherita Zanini

Advanced Diagnostics
Powertrain Controls R&D Dept
SRL - MD2036 - Rm 3011-Y
Phone: 313-337-1097 Fax: 313-243-5167

From: Toukhanian, Christopher (.) on behalf of Drbn Pool Lot, QMP (.)
Sent: Tuesday, September 10, 2002 2:03 PM
To: Woods, Dennis (D.G.); Koszewnik, John (J.J.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neal, Jim (J.D.)
Subject: RE: Pool Vehicle

Thank you. Come see us here, we can supply you with a vehicle.

Thanks
Chris

-----Original Message-----

From: Woods, Dennis (D.G.)
Sent: Tuesday, September 10, 2002 2:02 PM
To: Drbn Pool Lot, QMP (.); Koszewnik, John (J.J.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neal, Jim (J.D.)
Subject: RE: Pool Vehicle

I approve this request. Thanks.

Regards,

Dennis J. Woods

Superintendent

R&E Vehicle Service Center

Ofc: 313-32-20323, Fax: 313-24-82051

"Customer is the Key"

-----Original Message-----

From: Toukhanian, Christopher (.) On Behalf Of Drbn Pool Lot, QMP (.)
Sent: Tuesday, September 10, 2002 1:59 PM
To: Koszewnik, John (J.J.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neal, Jim (J.D.); Woods, Dennis (D.G.)
Subject: RE: Pool Vehicle

You will have to ask Dennis Woods to approve before we can supply you with a replacement. Usually, we can only provide a pool vehicle for a management lease vehicle that is being repaired, not evaluated by an engineering dept.

Thanks
Chris

-----Original Message-----

From: Koszewnik, John (J.J.)
Sent: Tuesday, September 10, 2002 1:54 PM
To: Drbn Pool Lot, QMP (.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neal, Jim (J.D.)
Subject: RE: Pool Vehicle

By copy of this note, I'm approving Mark Freeland's use of a pool car for the period shown below. Thanks in advance.

John Koszewnik

ER82-827-G 2443

Chief Engineer
V-Engine Engineering
Ph. 32-28973
Fx. 24-86067
jkozewwn@ford.com

—Original Message—

From: O'Neill, Jim (J.D.)
Sent: Tuesday, September 10, 2002 1:12 PM
To: Kozewnik, John (J.J.); King, Sandra (S.M.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.)
Subject: FW: Pool Vehicle

John - Please forward the below note to Dbnpool@ford.com this afternoon. Thanks.
Sandra - can you follow up with John's admin (I think her name is Jan) to make sure this happens.

I approve Mark Freeland's use of a pool car while his lease car is being evaluated for Delta PFE EGR sensor issues. He will need a pool car from Sept 11th at 2PM to Sept 13th at 4PM. Thanks

J. D. O'Neill

Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneal@ford.com, 313-322-8838

—Original Message—

From: Mack, Ed (E.T.)
Sent: Tuesday, September 10, 2002 9:27 AM
To: McCoy, James (J.D.)
Cc: O'Neill, Jim (J.D.); Freeland, Mark (M.)
Subject: RE: Pool Vehicle

Yes, with LL4 approval. Send to Dbnpool@ford.com

—Original Message—

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:26 AM
To: Mack, Ed (E.T.)
Cc: O'Neill, Jim (J.D.); Freeland, Mark (M.)
Subject: FW: Pool Vehicle

Ed, Can you provide an answer our question listed below?

Thanks. Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jimccoy1@ford.com

—Original Message—

From: Tokarczyk, Jim (J.J.)
Sent: Tuesday, September 10, 2002 9:02 AM
To: McCoy, James (J.D.)
Subject: RE: Pool Vehicle

Need to contact Ed Mack in Vehicle Programs (he controls the pool vehicles).

Thank You

Jim Tokarczyk

Product Development Vehicle Control

phone x78943, fax 23311

OMP 408

Vehicle Services WEB Site:

<http://www.dearborn.ford.com/itpb/PPPBV/VehicleControl/vehiclecontrol.html>

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:00 AM
To: Tokarczyk, Jim (J.J.)
Cc: O'Neil, Jim (J.D.); Freeland, Mark (M.)
Subject: Pool Vehicle

Jim,

We are currently working on a warranty issue and have a vehicle which is exhibiting concerns and needs to be investigated. The vehicle we need to test is a lease vehicle that belongs to an employee, Mark Freeland, here at Ford. Mark has volunteered his vehicle for testing which will take about a week.

Would it be possible to provide a pool vehicle for Mark's use while we test his vehicle? Could you let me know if this is something we can do?

Thanks Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering

Hardware Control Interface Group

V-Engine Engineering

POEE - MD#69 - Rm. D142 - Cube DF186

Phone (313) 33-79690 / Fax (313) 39-04084

E-Mail: jmccoy1@ford.com

From: Toukhanian, Christopher (.) on behalf of Drbn Pool Lot, QMP (.)
Sent: Tuesday, September 10, 2002 1:58 PM
To: Koszewnik, John (J.J.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neill, Jim (J.D.); Woods, Dennis (D.G.)
Subject: RE: Pool Vehicle

You will have to ask Dennis Woods to approve before we can supply you with a replacement. Usually, we can only provide a pool vehicle for a management lease vehicle that is being repaired, not evaluated by an engineering dept.

Thanks
Chris

-----Original Message-----

From: Koszewnik, John (J.J.)
Sent: Tuesday, September 10, 2002 1:54 PM
To: Drbn Pool Lot, QMP (.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.); King, Sandra (S.M.); O'Neill, Jim (J.D.)
Subject: RE: Pool Vehicle

By copy of this note, I'm approving Mark Freeland's use of a pool car for the period shown below. Thanks in advance.

John Koszewnik
Chief Engineer
V-Engine Engineering
Ph. 32-28973
Fx. 24-88067
jkoszewn@ford.com

-----Original Message-----

From: O'Neill, Jim (J.D.)
Sent: Tuesday, September 10, 2002 1:12 PM
To: Koszewnik, John (J.J.); King, Sandra (S.M.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.)
Subject: PW: Pool Vehicle

John - Please forward the below note to Dbnpool@ford.com this afternoon. Thanks.
Sandra - can you follow up with John's admin (I think her name is Jan) to make sure this happens.

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J. D. O'Neill
Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneal@ford.com, 313-322-8839

-----Original Message-----

From: Mack, Ed (E.T.)
Sent: Tuesday, September 10, 2002 9:27 AM
To: McCoy, James (J.D.)
Cc: O'Neill, Jim (J.D.); Freeland, Mark (M.)
Subject: RE: Pool Vehicle

ERG2-827-0 2448

Yes, with LL4 approval. Send to Dbnpool@ford.com

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:26 AM
To: Mack, Ed (E.T.)
Cc: O'Neall, Jim (J.D.); Freeland, Mark (M.)
Subject: FW: Pool Vehicle

Ed, Can you provide an answer our question listed below?

Thanks. Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POBE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmcocoy1@ford.com

-----Original Message-----

From: Tokarczyk, Jim (J.J.)
Sent: Tuesday, September 10, 2002 9:02 AM
To: McCoy, James (J.D.)
Subject: RE: Pool Vehicle

Need to contact Ed Mack in Vehicle Programs (he controls the pool vehicles).

Thank You

Jim Tokarczyk

Product Development Vehicle Control
phone x78949, fax 23311
QMP 408

Vehicle Services WEB Site:

<http://www.dearborn.ford.com/ftp/PPPBV/VehicleControl/vehiclecontrol.html>

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:00 AM
To: Tokarczyk, Jim (J.J.)
Cc: O'Neall, Jim (J.D.); Freeland, Mark (M.)
Subject: Pool Vehicle

Jim,

We are currently working on a warranty issue and have a vehicle which is exhibiting concerns and needs to be investigated. The vehicle we need to test is a lease vehicle that belongs to an employee, Mark Freeland, here at Ford. Mark has volunteered his vehicle for testing which will take about a week.

Would it be possible to provide a pool vehicle for Mark's use while we test his vehicle? Could you let me know if this is something we can do?

Thanks Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering

Hardware Control Interface Group

V-Engine Engineering

POEE - MD#69 - Rm. D142 - Cube DF186

Phone (313) 33-79690 / Fax (313) 39-04084

E-Mail: jmccoy1@ford.com

From: Drews, Andy (A.R.)
Sent: Wednesday, March 27, 2002 2:17 PM
To: Freeland, Mark (M.)
Subject: RE: Infrared Microscope

If this doesn't work out, I have found a vendor for a NIR camera (see <http://www.indigosystems.com/alphanir.html>). I have no idea at this point how much it might cost. There are some pictures in their literature from Ford showing a growing flame front in an internal combustion engine (presumably the optical engine) so a useful camera may be in house...

Andy

---Original Message---

From: Freeland, Mark (M.)
Sent: Wednesday, March 27, 2002 2:09 PM
To: Drews, Andy (A.R.)
Subject: RE: Infrared Microscope

Thanks Andy

I appreciate you following up on this.

Jon will have all my sample parts if you are successful.

Regards

Mark Freeland

2002-027-0 2448

From: Draws, Andy (A.R.)
Sent: Wednesday, March 27, 2002 1:51 PM
To: Persons, Mike (M.H.)
Cc: Freeland, Mark (M.)
Subject: Infrared Microscope

Mike,

I am working with Mark Freeland on a Six Sigma project involving a MEMS EGR pressure sensor problem and one idea was to inspect the silicon sensor dies with a IR microscope to check the integrity of the metallization. Several people I have talked to remembered an IR microscope that was used for just this purpose from the days of the IC lab, and that it went to FMI. Unfortunately, no one seems to know what happened to it after it went to FMI, but Roc Carter thought that it came back here to SRL or possibly to Viateon. I asked George Salokas if he remembered what the manufacturer was, or anything else about it and he thought that it was a Leitz. That was very interesting to me, because there is a Leitz video microscope in storage at Frisbee that came from Mick Crockford in the metrology lab. When I asked him about it, he said that it was some sort of donation that they didn't know what to do with, and eventually, they sent it to Frisbee. According to what I've been able to glean, the microscope would've gone to FMI in about 1993, and the Leitz went to Frisbee in 1996, so there is some chance that this is the IR microscope. Would you recognize it if we went to Frisbee or if I had it brought here? Do you remember if it was in fact a Leitz?

Anything that you remember would be helpful. If you're willing and able, we could go to Frisbee tomorrow if you thought you might recognize it. Otherwise, I will have it brought to SRL next week and either rescue it or trash it at that time.

Thanks for your help.

Andy

*Andrew R. Draws, Ph.D.
Advanced X-Ray Analysis
Ford Research Laboratory*

Subject: EGR Project
Location: SRL Conf Room 1529 (10)

Start: Fri 6/14/2002 1:00 PM
End: Fri 6/14/2002 2:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Duffy, Paul (P.E.); Friesland, Mark (M.); Allee, Sheran (S.A.); Makki, Aasad (A.); O'Neal, Jim (J.D.); SRL Conf Room 1529 (10)

Importance: High

SORRY FOR THE LATE NOTICE.

From: Duncan, Jack (J.L.)
Sent: Wednesday, October 30, 2002 10:12 AM
To: Freeland, Mark (M.); McCoy, James (J.D.); Maurer, James (J.B.); Gates, Freeman (F.C.)
Cc: Verner, Carol (C.J.)
Subject: RE: MPG Focus Testing

VIN 1FAPP38381W115569
Installation date 17-Sept-2002
Installation odometer 33417
Removal date 23-Oct-2002
Removal odometer 46882

Jack Duncan | jduncan1@ford.com
MI Proving Ground
74240 Fisher Rd | (586) 75-28563 (w)
Romeo, MI 48065 | (586) 75-28683 (f)

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Wednesday, October 30, 2002 9:59 AM
To: McCoy, James (J.D.); Maurer, James (J.B.); Gates, Freeman (F.C.)
Cc: Duncan, Jack (J.L.); Verner, Carol (C.J.)
Subject: RE: MPG Focus Testing

Carol Verner and I examined the M6 sensor which failed on this vehicle yesterday.

The observed symptoms were:

The output was saturated low.

The power to ground impedance was unstable.

The ref. die has a dark discoloration of the gold on the Vro, the Hpos and the Hneg bond pads.

The HI die had a large bubble (about 90% of the die area) at the interface between the surface of the die and the potting gel, this is consistent with the die having passed a large current for a short period of time.

I understand that the oscilloscope never triggered, but I have to report that I believe that this part experienced a short duration, high current event.

The unstable Iref data from the data logger may be a significant clue and should be looked at again.

Jack,

Can you give me the VIN number, the ODO and date at which the M6 part was installed and the ODO and date at the time it was removed, for my records.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053

MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreels1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Thursday, October 24, 2002 1:53 PM
To: Maurer, James (J.B.); Frestland, Mark (M.); Gates, Freeman (F.C.)
Cc: Duncan, Jack (J.L.)
Subject: MPG Focus Testing

<< File: m6cyc04551.xls >>

Data sent by Jack Duncan on the Focus from MPG.

Chart shows VREF, DPFE out, and VREF current with reference to the DPFE failure.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POBE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jrmccoy1@ford.com

Subject: Technical Review: 2001-2001 MY Multiple Vehicle lines - Kavlico TM dPFE Sensor (01Y34)
Location: PDC 2C-B18

Start: Fri 8/13/2002 2:30 PM
End: Fri 8/13/2002 3:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Ecell, R (R.); Koszewnik, John (J.J.); Plante, Paul (P.G.); Guys, Philip (P.R.); Shedden, Leo (L.K.); Ufford, Donald (D.A.); Ashburn, Paul (P.J.); Maguire, Philip (P.M.); Kuzak, Derrick (D.M.); Patel, Praful (P.J.); McNeel, Burton (B.E.); Gilbert, Ben (B.A.); Claudeplaris, Dale (D.E.); von Foerster, Steve (S.); Kammerer, Al (Alan R.); Renucci, Mike (M.P.); Osborne, William (W.H.); Veintainer, Randal (R.H.); Hines, Bob (B.S.); Pacheco, Susan (S.M.); O'Neal, Jim (J.D.); Schieding, Kurt (K.J.); Freeland, Mark (M.); Gates, Freeman (F.C.); Ward, Larry (L.J.); McCarty, Bill (W.D.); Ross, Roberto (R.A.); Karr, Jerry (G.T.); Zhou, Jianhua (J.); Maurer, James (J.B.); Williamson, Richard (E.); Bzymek, Raymond (R.); Beck, Mike (M.C.); O'Neal, Jim (J.D.); Gates, Freeman (F.C.); Awad, Mahmoud (M.I.); Karr, Jerry (G.T.); Freeland, Mark (M.); Witkowski, Paul (P.C.); Bauer, Scott (S.C.); Maurer, James (J.B.); McCarty, Bill (W.D.); Williamson, Richard (E.); Amin, Mike (M.J.); Badges, Robert (R.S.); Balint, Gary (G.S.); Barnes, Timothy (T.); Behnke, Dave (D.P.); Beljune, Daniel (D.C.); Biskup, Robert (R.T.); Blackburn, Thomas (T.J.); Blanton, Brian (B.M.); Brown, Robert (R.D.); Brush, Tara (T.); Carlisle, Shawn (S.K.); Carr, Richard (R.T.); Carver, Norman (N.B.); Castleberry, Brett (B.A.); Charlock, Peter (P.C.); Cheff, Amy (A.B.); Christensen, Kris (K.S.); Cieglo, David (D.V.); Clayton, Chris (C.N.); Clemens, Roger (R.D.); Conrad, James (J.A.); Quefer, Joseph (J.M.); D. Jones; Dain, Marcus (M.); Dearing-Thomson, Zandr (Z.F.); Diangelo, Deborah (D.A.); Dierker Jr., Joseph (J.B.); Divakaruni, Ramana (R.); Douglass, Jim (J.B.); Dwyer II, Donald (D.C.); Eichenauer, Gary (G.D.); Ervin, Chandra (C.E.); Eum, James (J.S.); Falahas, Tom (T.M.); Faulk, William (W.R.); Flaherty, Pat (P.T.); Fomin Sr., George (G.J.); Foster, Tom (T.E.); Fritschen, Steven (S.E.); Froehlich, Jose (J.); Garrett, Dave (D.M.); Gaunt, Frank (F.); Gillis, Jeffrey (J.L.); Goering, Kimberly (K.L.); Grandes, Joseph (J.M.); Hafner, Rachel (R.E.); Hilding, Robert (R.J.); Hirtzel, Rich (R.J.); Hopkins II, Harry (H.S.); Jaeger, Sharon (S.A.); Jaster, Daniel (D.C.); Jendrusch, Tom (T.D.); JIAFRATE was deleted 20020810; Johnson, Jim (J.S.); Johnson, Warren (W.K.); Jones, David (D.W.); Judge, Surinder (S.S.); Kaercher, Don (D.F.); Kean, David (D.J.); Khan, Mohammad (M.); King, Michelle (M.); Khrees, Karna (K.); Kirachka, Kevin (K.E.); Kiser, Kurt (K.W.); Lebeck, Ron (R.V.); Lee, William (W.E.); Leese, Alvin (A.); Lewis, Cody (C.B.); Ligon, Frank (F.M.); Liu, Jane (J.); Lizotte, Brian (B.W.); Logel, Jay (J.D.); Lorenz, Gary (G.L.); Luhrs, David (D.A.); Lyalk, Kevin (K.M.); Maeroff, Bruce (B.J.); Marck, Edmond (E.C.); Mardell, Mitch (M.P.); Martin, Jerree (J.F.); Masura, Gordon (G.P.); Matsui, Steven (S.N.); McClenaghan, Dean (D.C.); McInerney, John (J.T.); Mercier, Julie (J.A.); Merideth, Marcus (M.E.); Mezzadri, Robert (R.J.); Mimikos, Marcy (M.A.); Minakami, Akio (A.); Muter, Doreen (D.J.); Nacowicz, Roy (R.A.); Nakano, Hideki (H.); Nakano, Hiroko (H.); Nasr, Rayman (R.M.); Nevil, Ray (R.A.); Niessen, Todd (T.); Nowka, Erich (E.J.); Nunez, Dolores (D.); Offerle, Timothy (T.G.); Oldfield, James (J.H.); Oswald, Greg (G.G.); Page, Greg (G.G.); Park, David (D.G.); Patel, Bharat (B.C.); Patel, Bharat (B.J.); Patel, Raak (R.N.); Patten, Mike (L.M.); Pendrick, Jeffrey (J.W.); Phaffler, Robert (R.J.); Raquespeu, Alden (A.P.); Rogers, Mike (M.C.); Barnes, Bob (R.); Schmidt, Norm (N.G.); Schramek, Joseph (J.E.); Schwarzenberger, Sandy (S.); Shipp, Tom (T.L.); Shore, John (J.); Smith, Jana (J.L.); Souchock, Peter (P.D.); Stando, Michael (M.J.); Starling, William (W.H.); Steele, David (D.T.); Stewart, Greg (G.); Starves, Bill (W.K.); Swamy, Rainer (R.); Sweeney, Stephanie (S.L.); Szalay, Michael (M.A.); Tajak, Terry (T.E.); Tokarsky, Michael (M.); Trout, Brooke (B.L.); Trujillo, Thomas (T.G.); Upshaw-Gibson, Andrea (A.D.); Van Gilder, Jim (J.); Vegh, Paul (P.F.); Villanuel, Nemesio (N.); Voelker, Martin (M.C.); Vondale, James (J.P.); Water, Donald (D.D.); Westenberg, Joerne (J.L.); White, Douglas (D.B.); Williams, Trevor (T.G.); Wilush, Kevin (K.); Woodring, Chris (C.A.); Zane, Jim (J.E.); Zelenick, Jeffrey (J.M.); Zychowicz, Julie (J.A.); Aoyama Fumihiko; Kanai, Shinji (S.)

(F. Ligon or K. Goering representing VS&P)

8882-827-0 2458

Issue: 2001-2001 MY Multiple Vehicle lines - Kavlico TM dPFE Sensor (01Y34)

Dial-In Number: 1-877-870-3431
FordNet: 1-854-1143
International & toll no. 1-830-883-1703
Passcode: 8000488#

Potential Supplier Involvement: Yes

Subject: Technical Review: 2001-2001 MY Multiple Vehicle Lines - Kavlico TM dPFE Sensor (01Y34)
Location: PDC 1B-A40

Start: Thu 9/5/2002 11:30 AM
End: Thu 9/5/2002 12:15 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Eoall, R (R.); Koczewnik, John (J.J.); Pianta, Paul (P.G.); Guys, Philip (P.R.); Shedden, Leo (L.K.); Ufford, Donald (D.A.); Ashburn, Paul (P.J.); McGuire, Philip (P.M.); Kuzak, Derrick (D.M.); Patel, Pratul (P.J.); McNeal, Burton (B.E.); Gilbert, Ben (B.A.); Claudepierre, Dale (D.E.); von Foerster, Steve (S.); Kammerer, Al (Alan R.); Renucci, Mike (M.P.); Osborne, William (W.H.); Visintainer, Randel (R.H.); Himes, Bob (R.S.); Pacheco, Susan (S.M.); O'Neal, Jim (J.D.); Sohleding, Kurt (K.J.); Freeland, Mark (M.); Gates, Freeman (F.C.); Werd, Larry (L.J.); McCarty, Bill (W.D.); Rosal, Roberto (R.A.); Klarr, Jerry (G.T.); Zhou, Jianhua (J.); Maurer, James (J.B.); Williamson, Richard (E.); Bzymek, Raymond (R.); Beck, Mike (M.C.); Amin, Mike (M.J.); Badges, Robert (R.S.); Balint, Gary (G.S.); Barnes, Timothy (T.); Behnke, Dave (D.P.); Bejune, Daniel (D.C.); Blekup, Robert (R.T.); Blackburn, Thomas (T.J.); Blanton, Brian (B.M.); Brandt, Andrew (A.D.); Brown, Robert (R.D.); Brush, Tara (T.); Carlisle, Shawn (S.K.); Carr, Richard (R.T.); Carver, Norman (N.B.); Castleberry, Brett (B.A.); Charlick, Peter (P.C.); Cheff, Amy (A.B.); Christensen, Kris (K.S.); Clegio, David (D.V.); Clayton, Chris (C.N.); Clemens, Roger (R.D.); Conrad, James (J.A.); Gueter, Joseph (J.M.); D. Jones, Dain, Marcus (M.); Daering-Thornton, Zandr (Z.F.); Diangelo, Deborah (D.A.); Dierker Jr., Joseph (J.B.); Divakaruni, Ramana (R.); Douglase, Jim (J.B.); Drever II, Donald (D.C.); Eisenhauer, Gary (G.D.); Ervin, Chandra (C.E.); Eum, James (J.S.); Falahee, Tom (T.M.); Faulk, William (W.R.); Flaherty, Pat (P.T.); Fomin Sr., George (G.J.); Foster, Tom (T.E.); Fritschen, Steven (S.E.); Froehlich, Jose (J.); Garrett, Dave (D.M.); Gaunt, Frank (F.); Gilts, Jeffrey (J.L.); Goering, Kimberly (K.L.); Grandaa, Joseph (J.M.); Hefner, Rachel (R.E.); Hilding, Robert (R.J.); Hirtzel, Rich (R.J.); Hopkins, Harry (H.S.); Jaeger, Sharon (S.A.); Jaeter, Daniel (D.C.); Jendruach, Tom (T.D.); JIAFRATE was deleted 20020810; Johnson, Jim (J.S.); Johnson, Warren (W.K.); Jones, David (D.W.); Judge, Surinder (S.S.); Kaecher, Don (D.F.); Kean, David (D.J.); Khan, Mohammad (M.); King, Michelle (M.); Kintrea, Kanna (K.); Kirschke, Kevin (K.E.); Klier, Kurt (K.W.); Lebeck, Ron (R.V.); Lee, William (W.E.); Lesse, Alvin (A.); Lewis, Cody (C.B.); Ligon, Frank (F.M.); Liu, Jane (J.); Lizotte, Brian (B.W.); Logal, Jay (J.D.); Lorenz, Gary (G.L.); Luhrs, David (D.A.); Lysak, Kevin (K.M.); Maeroff, Bruce (B.J.); Marck, Edmond (E.C.); Mandell, Mitch (M.P.); Martin, Jerree (J.F.); Masura, Gordon (G.P.); Matsui, Steven (S.N.); McClenaghan, Dean (D.C.); McNamey, John (J.T.); Mercler, Julie (J.A.); Merideth, Marcus (M.E.); Mezzadri, Robert (R.J.); Mimikos, Mercy (M.A.); Minakami, Aldo (A.); Muter, Doreen (D.J.); Nacowicz, Roy (R.A.); Nakano, Hideo (H.); Nakano, Hiroko (H.); Nasr, Rayman (R.M.); Nevi, Ray (R.A.); Nissen, Todd (T.); Nowka, Erich (E.J.); Nunez, Dolores (D.); Offerle, Timothy (T.G.); Oldfield, James (J.H.); Oewalt, Greg (G.G.); Page, Greg (G.G.); Park, David (D.G.); Patel, Bharat (B.C.); Patel, Bharat (B.J.); Patel, Raek (R.N.); Patten, Mike (L.M.); Pendrick, Jeffrey (J.W.); Phelifer, Robert (R.J.); Requesau, Aiden (A.P.); Rogers, Mike (M.C.); Samas, Bob (R.); Schmidt, Norm (N.G.); Schramak, Joseph (J.E.); Schwarzenberger, Sandy (S.); Shipp, Terri (T.L.); Shore, John (J.); Smith, Jana (J.L.); Souchock, Peter (P.D.); Stando, Michael (M.J.); Starling, William (W.H.); Steele, David (D.T.); Stewart, Greg (J.); Stoves, Bill (W.K.); Swamy, Rainer (R.); Sweeney, Stephanie (S.L.); Szalay, Michael (M.A.); Tajak, Terry (T.E.); Tokarsky, Michael (M.); Trout, Brooks (B.L.T.); Trujillo, Thomas (T.G.); Upshew-Gibson, Andrea (A.D.); Van Glider, Jim (J.); Vegh, Paul (P.F.); Vert, Nancy (N.B.); Villarreal, Nemesio (N.); Voelker, Martin (M.C.); Vondala, James (J.P.); Waxer, Donald (D.D.); Westenberg, Joanne (J.L.); White, Douglas (D.B.); Williams, Trevor (T.G.); Wilush, Kevin (K.); Witkowski, Paul (P.C.); Woodring, Chris (C.A.); Zana, Jim (J.E.); Zelenick, Jeffrey (J.M.); Zychowicz, Julie (J.A.)

(F. Ligon or K. Goering representing VS&P)

Issue: 2001-2001 MY Multiple Vehicle Lines - Kavlico TM dPFE Sensor (01Y34)

ER82-827-0 2458

Dial-in Number: 1-877-870-3431
FordNet: 1-854-1143
International & toll no. 1-830-693-1703
Pascode: 8606163#

Potential Supplier Involvement: Yes

ER62-627-G 2468

From: Ed Sickafus [mailto:esickaf@ic.naf]
Sent: Friday, June 21, 2002 2:03 PM
To: Freeland, Mark (M.)
Subject: RE: Status

Mark, we seem to be out of phase w/ travels. Mary Sue and I leave in the am for Machu Pichu. Be back in 9 days. Hope your 1,500 drive went well. Ed

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreel1@ford.com]
Sent: Friday, June 21, 2002 12:56 PM
To: Ed Sickafus (E-mail); Hargas, Jon (.); Uy, Dairens (D.); Simko, Steven (S.J.); Carter, Roscoe (R.O.)
Subject: FW: Status

The latest report from AS is attached for you're info.
I will discuss with you next week when I return from a 1,500 mile test drive (of a sensor running in the latched state) vs. a control not latched.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Park, Kyong [mailto:KPark@kavlico.com]
Sent: Friday, June 21, 2002 11:31 AM
To: mfreel1@ford.com; pplante@ford.com; jmaurer@ford.com;
spoma2@ford.com; fgates@ford.com; Akins, Mary; Davies, Brady; Tackman, Bruce; Ayers, Don; Ray, Randy
Subject: FW: Status

The attachment was dropped from the first transmission.

> -----Original Message-----

> **From:** Mike Strizich [SMTP:mstriz@analyticalsol.com]
> **Sent:** Thursday, June 20, 2002 6:08 PM
> **To:** 'Park, Kyong'
> **Subject:** RE: Status

>
> Mr. Park,
> Here is the second attempt at sending the letter. Hope you receive ok.
> Regards,
> Mike

>
> -----Original Message-----

ERS2-027-G 2471

> From: Park, Kyong [mailto:KPark@kavlico.com]
> Sent: Thursday, June 20, 2002 1:17 PM
> To: mtrix@analyticalsol.com
> Cc: mfreelal@ford.com; Davies, Brady
> Subject: Status

>
>

> Dear Mike,

>

> I wonder whether you have sent me any report about the issues we discussed
> over the phone.

>

> Please, let me know. We are looking forward to hearing from you.

>

> Thanks.

>

> Kyong

> <<corrosion notes.doc>>

From: Ed Bickafus [mailto:ed@ic.net]
Sent: Wednesday, May 22, 2002 7:58 PM
To: Mark Freeland
Cc: Freeman Gates; James B. Meurer

Mark: I'm assuming that two types of thin-film sandwiches occur on the Kavlico device: Si₃N₄/Au/SiO₂/SiO₂/Ti-W/Si-epi and Si₃N₄/Au/SiO₂/Al/SiO₂/Ti-W/Si-epi. My notes aren't sufficiently complete and I have not been given a detailed cross-section of the device to know for sure. Can you confirm this, or correct it? If two oxide depositions are done, as I show, are they identical?

From: Ed Slickfus [mailto:eslick@ic.net]
Sent: Wednesday, May 16, 2002 5:38 PM
To: Mark Frestand
Subject: cell phone

Mark: My cellphone # (313) 318-3299. Use it last, because I don't often have it on. But the next two days I will. Ed.

From: Ed Sickafus [mailto:ed@ic.net]
Sent: Thursday, April 25, 2002 3:45 PM
To: Mark Freeland; James Meurer; Paul Plants
Subject: Sat-Wed contacts

I leave Saturday (4/27/02) for St. Louis and return next Wednesday (5/1/02). Sunday pm, Monday and Tuesday day time, I'll be attending the TRIZCON2002 conference at the Adams Mark Hotel (tel: (314)-241-7400). Messages can be directed to the conference registration desk. Evenings I'll be staying at my sister's in NW St. Louis County: Ms Vi Roussin, (314) 921-5511.

Ed

From: Ed Sickafus [intellect@ic.net]
Sent: Wednesday, May 22, 2002 7:58 PM
To: Mark Freland
Cc: Freeman Gates; James B. Maurer

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Sent: Wednesday, May 16, 2002 5:38 PM
To: Mark Freelard
Subject: cell phone

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From: Ed Sickafus [mailto:ed@ic.net]
Sent: Thursday, April 25, 2002 3:45 PM
To: Mark Freeland; James Maurer; Paul Plants
Subject: Sat-Wed contacts

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Ed

From: Ed Siskafus [ntallock@ic.net]
Sent: Thursday, April 11, 2002 8:10 AM
To: Mark Freeland
Subject: telephone job??

4/11/02

Mark, been thinking more about the telephoning job. While doable, it seems to me to be rather expensive to have me making phone calls. Where I see more justifiable use of my expertise would be in planning and interpreting independent lab work/results.

I don't know how far along you and your colleagues are on planning independent lab studies, but let me simply suggest that up front detailed planning can make a big difference in final results. Usually, by the time lab results are returned it is too late to order new work and one has to make do with what is available. Also, timing of receipt of results is at best iffy (and probably can't be changed).

In any case, a matrix of tests should be worked up with each test belonging to a well defined hypothesis, with preplanned criteria for precision of measurement, with preplanned ideas of what the results mean (at least the difference in "high" vs. "low" results), and with specific ideas of the measurements to be made. Typically, in firefights there is insufficient time to pull off a well defined designed experiment. But if there is, one or more should be well designed. If time permits, the matrix of hypotheses and associated tests should be independently reviewed.

Another feature is to rate the proposed tests according to their individual definitiveness. Then by doing the most definitive ones first, if one is lucky, others might be cancelled or changed midstream. This isn't quite simple as it may look at first because another issue is complexity and time needed to do the more definitive tests.

My perception, at the moment, is that finding root causes for the missing A1 film would be a first goal. Then demonstration of device malfunction when there is missing A1 film (probably a more difficult experiment) would be the clincher. This perception may be a bit naive due to my limited information.

Ed

From: Ed Sickafus [mailto:esickafus@ic.net]
Sent: Monday, March 25, 2002 4:47 PM
To: Freeland, Mark (M.)
Subject: RE: resend

Sorry for the late-in-the-day response, Mark, been tied up on income tax business.

Yes, that's my opinion. A bit can be said at this point about the implications of observations made thus far supporting the plausible root cause of unintentionally etched Al.
Now what to do, i.e., what to do w/ me? If a fleshed-out report along the lines of the 2nd mailing DRAFT is useful, I'll be glad to spend some time filling it out on my own ('bout a 1/2 day's work). Or I could come in, and you and I could spend an hour or so together completing the outline and establishing practical and impractical recommendations to make (I have some ideas on what's practical in postmortem investigation of thin film devices. This comes from FMI experience and years ago assignment to investigate a German supplier of photo cells to Ford.) I would then finish the report. If a report like I'm suggesting would not really be used, then I think I should close the book, and send in my invoice for work done.
What fits your needs and those of your customer?
All the best, Ed.

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreelai@ford.com]
Sent: Monday, March 25, 2002 10:30 AM
To: 'Ed Sickafus'
Subject: RE: resend

Thank you Ed,

I did receive the second send.

I think from you're notes you are of the same opinion as I am. That is that the most plausible reason for the missing Al is from unintended etching in process, but that we should also explore the possibility of a reaction with the potting gel.

Thank you again for coming in at short notice last Friday.

Best Regards

Mark Freeland

From: El-sayed, Walid (W.)
Sent: Monday, May 20, 2002 12:21 PM
To: Frestand, Mark (M.)
Cc: El-sayed, Walid (W.)
Subject: 8is-Sigma Project

Mark, My name is Walid EL-Sayed and I am the new Blackbelt candidate for PTO/STA working for T.J. Bonfield.

I am in the training program and I was introduced to Kavlico by Patrice Johnson-White (FORD STA)and their corrosion warranty problems last week where I made a trip to their facility in California. Your name was brought up and the reason for my e-mail is two fold:

- 1) Are you working on this project as part of your certification for 6-Sigma?
- 2) If the answer is "NO" to the above, I would like to sit down with you and review product and supplier history with you.

Thanks for all your help.
walid

My Number: 39-02595
My cell: (313) 598-9084

From: Ewell, Fred (F.)
Sent: Wednesday, September 04, 2002 4:03 PM
To: Freeland, Mark (M.)
Cc: McCoy, James (J.D.); Power, James (J.H.)
Subject: RE: Spark plug resistance checks

Mark,

We will be visiting Essex Engine plant tomorrow morning. If you can leave the vehicle here on Friday, I should be able to measure the plugs sometime during the day.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, September 03, 2002 12:38 PM
To: Ewell, Fred (F.)
Cc: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

Fred,

When would be a good time for you to check out the plugs on the Mountaineer? If you would like I could come over to you're garage tomorrow morning or afternoon. If it will only take an hour I will stay with you, or if a lot longer than I can leave the vehicle with you and borrow wheels from Jim McCoy.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Ewell, Fred (F.)
Sent: Thursday, August 29, 2002 2:15 PM
To: Freeland, Mark (M.)
Cc: Power, James (J.H.)
Subject: Spark plug resistance checks

I was unable to pry Jim McCoy away from the vehicle long enough to get the plugs removed and checked for resistance. Please make arrangements with Jim Power and/or me next week after the labor day holiday. Have a good weekend.

ERE2-827-G 2815

From: Elwell, Fred (F.)
Sent: Thursday, August 29, 2002 2:15 PM
To: Freeland, Mark (M.)
Cc: Power, James (J.H.)
Subject: Spark plug resistance checks

I was unable to pry Jim McCoy away from the vehicle long enough to get the plugs removed and checked for resistance. Please make arrangements with Jim Power and/or me next week after the labor day holiday. Have a good weekend.

From: E-mail center [emailcenter@inductor.com]
Sent: Thursday, September 28, 2002 12:67 PM
To: Mark Freeland
Subject: E-Mail Eng Kit Confirmation

Inductors Inc.
5 Technology Drive,
Irvine, CA 92618
Phone: 800-533-8295
Fax: 949-623-1401
www.inductor.com

09/26/02

Mark Freeland
Ford Motor Company
3101 Village Road, SRL Rm. 1517
Dearborn, MI 48121

Dear Mark:

Congratulations on taking advantage of our limited time offer of FREE engineering kits. You should be receiving the kits you requested via ups in the next couple of days. Please don't hesitate to call me for any of your inductor needs

Sincerely,

Clay Boxley
Sales Representative

From: Fiu, John (J.J.)
Sent: Monday, April 22, 2002 10:18 AM
To: Lawler, John (J.J.)
Cc: Tueckmantel, Lutz (R.); Freeland, Mark (M.); Rossi, Roberto (R.A.); O'Neal, Jim (J.D.); Jaslolek, Walt (W.J.); Gates, Freeman (F.C.); Maurer, James (J.B.); Powers, Marty (M.L.)
Subject: RE: CUSTOMER REQUIRE BUY-BACK VEHICLE

This is the latest status of the 2001 Focus buyback at Alan Ford of Bloomfield Hills, MI.

This morning, April 22nd. Marty Powers (department vehicle coordinator) and myself turned in the approved PSR (Procurement & Service Request) to the Vehicle Control Department at the QMP Building.

The personnel in the Vehicle Control Department will assign a vehicle control number for the Focus. After this is completed, they will contact Marty Powers.

-----Original Message-----

From: Lawler, John (J.J.)
Sent: Friday, April 19, 2002 4:25 PM
To: Fiu, John (J.J.)
Cc: Tueckmantel, Lutz (R.)
Subject: RE: CUSTOMER REQUIRE BUY-BACK VEHICLE

John, It appears Lutz is handling. Please advise if my assistance is required.

-----Original Message-----

From: Fiu, John (J.J.)
Sent: Friday, April 19, 2002 1:22 PM
To: Fiu, John (J.J.); Tueckmantel, Lutz (R.)
Cc: O'Neal, Jim (J.D.); Jaslolek, Walt (W.J.); Gates, Freeman (F.C.); Maurer, James (J.B.); Freeland, Mark (M.); Rossi, Roberto (R.A.); Lawler, John (J.J.)
Subject: RE: CUSTOMER REQUIRE BUY-BACK VEHICLE

Hi Lutz - Below is the information of the Focus vehicle our department would like to purchase per our discussion on the phone this morning.

2001 Focus Station Wagon
Vin #: 1FAFP36381W116589
Engine Size: 2.0L VTEC
Owner's name of the Vehicle: Venkat Laka
Phone Number: (H) 248 828-3321
(W) 248 853-4771
Dealership: Alan Ford
1845 S. Telegraph Rd.
Bloomfield Hills, MI. 48320
(248) 333-3000

Please note that I am in the process of completing a PSR (Procurement & Service Request) form to initiate the transaction as instructed by Chrissy Downey, of DST Industries. Chrissy's phone number is: (734) 941-0300 x335.

The program used to buyback this vehicle is called: RAV (Recquired Vehicle Operations).

-----Original Message-----

From: Fiu, John (J.J.)
Sent: Friday, April 19, 2002 8:55 AM
To: Tueckmantel, Lutz (R.)
Subject: FW: CUSTOMER REQUIRE BUY-BACK VEHICLE

ERR2-827-0 2518

Good morning Lutz - Could you please give me a phone call as soon as possible (asap).

My name is John Firu, phone number: (313) 59-41227

I work with Powertrain Engineering in the POEE Bldg. in Dearborn, Mi.

I left you a phone message this morning for you to get back with me. The message is in regards to our buying back a 2001 Focus vehicle from a customer who's vehicle stalled at 70 mph and could not restart the vehicle.

The vehicle was taken into service at Allen Ford, in Bloomfield Hills, Michigan.

Please note additional information will be exchanged when you call me. Thank you !!!!

---Original Message---

From: Firu, John (J.J.)
Sent: Friday, April 19, 2002 8:08 AM
To: O'Neal, Jim (J.D.); Jesiotek, Walt (W.J.); Gibbs, Freeman (F.C.); Maurer, James (J.B.); Frestand, Mark (M.); Rosal, Roberto (R.A.)
Subject: CUSTOMER REQUIRE BUY-BACK VEHICLE

This is the latest status in our requirement to buy-back a 2001 Focus vehicle from customer Venkat Laks.

The vehicle was in for service at Allen Ford, in Bloomfield Hills, MI.

For us to buy-back the vehicle from the customer we have to work with the dealership's Customer Service Manager Representative. The name of the representative is: Lutz Tuezakmantel.

This morning I made a phone call to Mr. Tuezakmantel (313) 621-7592, but this phone number is out of service. I am now following up with the dealership Allen Ford in obtaining the correct phone number of Mr. Tuezakmantel.

From: Firu, John (J.J.)
Sent: Friday, April 19, 2002 1:22 PM
To: Firu, John (J.J.); Tueckmantel, Lutz (R.)
Cc: O'Neal, Jim (J.D.); Jasolek, Walt (W.J.); Gates, Freeman (F.C.); Maurer, James (J.B.); Freeland, Mark (M.); Rosel, Roberto (R.A.); Lawler, John (J.J.)
Subject: RE: CUSTOMER REQUIRE BUY-BACK VEHICLE

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2001 Focus Station Wagon
Vin #: 1FAPP36381W116589
Engine Size: 2.0L VTEC
Owner's name of the Vehicle: Venkat Laks
Phone Number: (H) 248 828-3321
(W) 248 853-4771
Dealership: Alan Ford
1845 S. Telegraph Rd.
Bloomfield Hills, MI. 48320
(248) 333-3000

Please note that I am in the process of completing a PSR (Procurement & Service Request) form to initiate the transaction as instructed by Chrissy Downey, of DST Industries. Chrissy's phone number is: (734) 941-0300 x335.

The program used to buyback this vehicle is called: RAV (Reacquired Vehicle Operations).

-----Original Message-----

From: Firu, John (J.J.)
Sent: Friday, April 19, 2002 8:55 AM
To: Tueckmantel, Lutz (R.)
Subject: FW: CUSTOMER REQUIRE BUY-BACK VEHICLE

Good morning Lutz - Could you please give me a phone call as soon as possible (asap).

My name is John Firu, phone number: (313) 59-41227

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Please note additional information will be exchanged when you call me. Thank you!!!!

-----Original Message-----

From: Firu, John (J.J.)
Sent: Friday, April 19, 2002 8:08 AM
To: O'Neal, Jim (J.D.); Jasolek, Walt (W.J.); Gates, Freeman (F.C.); Maurer, James (J.B.); Freeland, Mark (M.); Rosel, Roberto (R.A.)
Subject: CUSTOMER REQUIRE BUY-BACK VEHICLE

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The vehicle was in for service at Allen Ford, in Bloomfield Hills, MI.

For us to buy-back the vehicle from the customer we have to work with the dealership's Customer Service

Manager Representative. The name of the representative is: Lutz Tuezakmantel.

This morning I made a phone call to Mr. Tuezakmantel (313) 821-7592, but this phone number is out of service. I am now following up with the dealership Allen Ford in obtaining the correct phone number of Mr. Tuezakmantel.

From: Fiu, John (J.J.)
Sent: Friday, April 19, 2002 8:08 AM
To: O'Neal, Jim (J.D.); Jasielski, Walt (W.J.); Gatsch, Freeman (F.C.); Maurer, James (J.B.);
Freeland, Mark (M.); Rosel, Roberto (R.A.)
Subject: CUSTOMER REQUIRE BUY-BACK VEHICLE

This is the latest status in our requirement to buy-back a 2001 Focus vehicle from customer Venkat Laks.

The vehicle was in for service at Allen Ford, in Bloomfield Hills, MI.

For us to buy-back the vehicle from the customer we have to work with the dealership's Customer Service Manager Representative. The name of the representative is: Lutz Tuszakmantel.

This morning I made a phone call to Mr. Tuszakmantel (313) 621-7592, but this phone number is out of service. I am now following up with the dealership Allen Ford in obtaining the correct phone number of Mr. Tuszakmantel.

Subject: Canceled: 3.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 11/7/2002 2:00 PM
End: Thu 11/7/2002 3:00 PM
Show Time As: Free

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altoonian, Don (D.J.); Bauer, Scott (S.C.); Bhojward, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Daboo, Bob (R.J.); De Pena, Juan (J.E.); Diez, Timothy (T.P.); Duvall, Allen (A.W.); Facetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Golchele, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; Kosko, Jeff (J.R.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Limlaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marlanos, Tom (T.E.); Matesa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McCarthy, Fran (F.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Nematollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Orman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquesau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kiren (K.C.); Shirahshi, Masaru (M.); Stilgenbauer, Jeffrey (J.R.); Suarez, Rhas (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettech, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.); Nakano, Hideki (H.); Lawler, Dave (D.A.); Grimes, Jeff (J.R.); Price, Martin (M.); Moorhouse, Scott (S.R.); Hoshino, Jun (J.); Blackburn, Thomas (T.J.)

Importance: High

This meeting is cancelled due to a U204 test trip. The next meeting will be held at the regular scheduled time on 11/14/02 at 2:00pm

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-888-227-7015
Ford net: 954-1208
International: 1-630-693-6145

pass code: 8402370#
moderator code: 3457370

Subject: Updated: S.O.L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altoonien, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chin, Ming-Niu (M.N.); Chin, Derrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Gilles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzang (D.H.); Limitaco, Steven (S.); Linda, Peter (P.A.); Liu, Jane (J.); Marok, Edmond (E.C.); Marlanos, Tom (T.E.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Nematollahi, Sorya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kiran (K.C.); Shirahli, Maseru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhea (R.); Takasawa, Keith (K.D.); Takubo, Hiroichi (H.); Veenstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-866-227-7015
Ford net: 854-1208
International: 1-630-693-6145

pass code: 6402370#
moderator code: 3457370

Subject: Updated: 3.0L U204 Phantom stall meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altoonlan, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogerna, John (P.); Cary Powell (E-mail); Chick, John (J.); Chin, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diez, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Frelend, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoehino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jansen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Limitaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marianos, Tom (T.E.); Metasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hidaki (H.); Nematollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortmann, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Alden (A.P.); Rothweiler, Daniel (D.); Shah, Kiran (K.C.); Shirashi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhae (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veestra, Tim (T.W.); Wakenell, Ray (R.A.); Wettsch, Bill (B.); Williams, Les (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-888-227-7015
Ford net: 954-1208
International: 1-630-893-6145

pass code: 8402370#
moderator code: 3457370

From: Fournelle, Gilbert (G.)
Sent: Wednesday, October 16, 2002 11:08 AM
To: Altoonlan, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Naveed; Koeko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Lintaco, Bayen (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marianos, Tom (T.E.); Matias, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nakano, Hideki (H.); Namakoshi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquapau, Aiden (A.P.); Rothweiler, Daniel (D.); Shah, Kran (K.C.); Shirahishi, Masaru (M.); Stiggenbauer, Jeffrey (J.R.); Suarez, Rhea (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veerstra, Tim (T.W.); Wakenell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)
Subject: Phantom stall meeting for 10/17/02 cancelled

The phantom stall meeting is cancelled for tomorrow 10/17/02 due to the fact that the calibration group is on a hot weather test trip. Meeting notices will be sent out next week for future stall meetings.

Regards,

Gilbert Fournelle

V6 U204 Calibration Engineering
1AE27 Truck Engine Engineering (TEE)
Phone:(313)3904968 Fax:(313)3231788

Subject: Updated: 3.0L U204 Phantom staff meeting
Location: TEE CR#1

Start: Thu 10/24/2002 2:00 PM
End: Thu 10/24/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Kamal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chh, Ming-Niu (M.N.); Chin, Darrel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Giles, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Hart, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Neveed; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, Dave (D.A.); Le, Dzung (D.H.); Limfaco, Steven (S.); Linde, Peter (P.A.); Liu, Jane (J.); Marck, Edmond (E.C.); Marianos, Tom (T.E.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Scott (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nekano, Hideki (H.); Nematollahi, Sonya (S.); Nikolai, Bernie; Noteboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Aiden (A.P.); Rothweiler, Daniel (D.); Shah, Kiran (K.C.); Shirahashi, Masaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhea (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Venetra, Tim (T.W.); Wakonai, Ray (R.A.); Webach, Bill (B.); Williams, Lee (LHW.)

Optional Attendees: Hofman, Michael (M.V.)

I made a mistake in the previous meeting notice (it was one continuous meeting instead of a weekly 1 hour meeting). Sorry for the inconvenience.

Meeting agenda and meeting minutes will be send separately on a weekly basis.

toll free: 1-866-227-7015
Ford net: 954-1206
International: 1-830-683-6145

pass code: 8402370#
moderator code: 3457370

Subject: U204 phantom stall meeting
Location: TEE CR-1

Start: Thu 8/5/2002 2:00 PM
End: Thu 8/5/2002 3:00 PM
Show Time As: Tentative

Recurrence: Weekly
Recurrence Pattern: every Thursday from 2:00 PM to 3:00 PM

Meeting Status: Not yet responded

Required Attendees: Fournelle, Gilbert (G.); Altoonian, Don (D.J.); Bauer, Scott (S.C.); Bhojwani, Karmal (K.); Blackburn, Thomas (T.J.); Bogema, John (P.); Cary Powell (E-mail); Chick, John (J.); Chih, Ming-Niu (M.N.); Chin, Daniel (D.); Corbett, Sandra (S.M.); Dalbo, Bob (R.J.); De Pena, Juan (J.E.); Diaz, Timothy (T.P.); Duvall, Allen (A.W.); Fascetti, Bob (R.J.); Fournelle, Gilbert (G.); Freeland, Mark (M.); Glee, Stuart (S.); Gokhale, Renuka (R.V.); Goodwin, William (W.R.); Grewal, Bill (B.S.); Grimes, Jeff (J.R.); Hansen, George (G.C.); Herr, George (G.J.); Hofman, Michael (M.V.); Holmes, Jeffrey (J.R.); Hoshino, Jun (J.); Ichikawa, Jiyunichiro (J.); Jensen, Ted (T.E.); Jones, Andy; Jordan, Donald (D.E.); Kanai, Shinji (S.); Khan, Navneet; Kosko, Jeff (J.R.); Kwon, Soon (S.K.); Lawler, David (D.A.); Le, Dzung (D.H.); Lintisco, Steven (S.); Linde, Peter (P.A.); Liu, Jana (J.); Marck, Edmond (E.C.); Matasa, John (J.); Maurer, James (J.B.); Mazzella, Gary (G.R.); McDonald, John; McGee, Brett (B.L.); Mooney, Larry (L.); Moorhouse, Sood (S.R.); Morgan, Tomiko (T.T.); Morishima, Shigeki (S.); Nematollahi, Sonya (S.); Nikolai, bamie; Notaboom, Jim (J.E.); Ortman, James (J.W.); Powers, Ken (K.W.); Price, Martin (M.); Raquepau, Aiden (A.P.); Rothweiler, Daniel (D.); Sanders, Muriel (M.S.); Shah, Kran (K.C.); Shralehi, Massaru (M.); Stigenbauer, Jeffrey (J.R.); Suarez, Rhoe (R.); Takasawa, Keith (K.D.); Takubo, Hirochi (H.); Veenstra, Tim (T.W.); Wakonell, Ray (R.A.); Wettach, Bill (B.); Williams, Les (LHW.)

toll free: 1-866-227-7015
Ford net: 954-1206
International: 1-830-883-6145

pass code: 8402370#

From: Foust - Smith, Susan (S.L.)
Sent: Tuesday, May 14, 2002 9:29 AM
To: Frazier, Keith (R.K.)
Cc: Freeland, Mark (M.); Janda, Jon (J.M.); Alles, Sheran (S.A.)
Subject: RE: BB Project 7323

Hi Keith, this is about a loose connection on the alternator not the battery - is the characterization of this situation (as I described below) equivalent to the "load dump" (loose connection at the battery b+)?
Sue

* * * * *

Sincerely,
Susan Smith

Black Belt Candidate - ERES/R&VT
313-59-44796
sfoust@ford.com
cde : Foust - Smith, Susan

-----Original Message-----

From: Frazier, Keith (R.K.)
Sent: Sunday, May 12, 2002 1:43 PM
To: Foust - Smith, Susan (S.L.); Janda, Jon (J.M.); Alles, Sheran (S.A.)
Cc: Freeland, Mark (M.)
Subject: RE: BB Project 7323

A loose connection on battery will in most cases result in just a simple drop out. However, depending on load conditions, the intermittence will result in a positive transient which is often called load dump. In most cases the transient is about 1-2 volts over nominal battery, but can get as high as 70 volts under extreme conditions. The frequency of these events are not known, but they will happen. That is why all EE components are designed to survive this transient. If the an EE component is powered from a regulated supply from another module (i.e. PCM), you will not see this transient. Instead, it will be a simple voltage drop out.

The affects of contact arcing can result in high voltage transients, but the pulse times are about 2 orders of magnitude shorter in duration. Again, if the EE component is powered from a regulated supply. The transients will not be seen.

Regards,
R. Keith Frazier
Staff Technical Specialist (EMC)

-----Original Message-----

From: Foust - Smith, Susan (S.L.)
To: Janda, Jon (J.M.); Alles, Sheran (S.A.)
Cc: Freeland, Mark (M.); Frazier, Keith (R.K.); Frazier, Keith (R.K.)
Sent: 5/10/02 1:42 PM
Subject: RE: BB Project 7323

Hi Jon,

EP82-827-G 2584

There are transients voltages that the components in the electrical system sees. Please see Jerry Minfield or Keith Frazier (tech. specialist) about these voltages to which the electrical components are to be designed to withstand. The cross-threading/loose (not fully seated eyelet (constant or intermittent)) nut that holds the eyelet on the stud of the Alternator (B+ connection) would only last a limit amount of time before arcing would heat it up so much that it would melt the B+ stud on the alternator (aka BBT). Characterization of arc frequency is not known; that is, if we have an eyelet that is intermittently going back and forth on the stud, arcing will occur when the eyelet pulls away or gets near the base of the stud (the stud is on the alternator). The frequency of this is not known - dependent on vibration of the vehicle I would image and orientation of the eyelet on the stud. Could it continuously arc if the eyelet is at the right position all the time - I would think so. Would get a frequency or continuous high voltage.

Also, I have AWS data showing vehicle data - some of which are burnt B+ studs. Do you want?

Another thought is grounding. If you have bad or intermittent ground at the battery (battery is not grounded) then the battery is taken out of the circuit. My understanding is that the battery services as an absorber of some of these larger voltages. Now the electrical components would see more severe voltages. What do you think Sheran? Sue

* * * * *

Sincerely,
Susan Smith

Black Belt Candidate - ESESE/R&VT
313-59-44796
sfoust@ford.com
cds : Foust - Smith, Susan

> -----Original Message-----

>From: Janda, Jon (J.M.)
>Sent: Friday, May 10, 2002 1:06 PM
>To: Foust - Smith, Susan (S.L.)
>Cc: Freeland, Mark (M.)
>Subject: BB Project 7323

>
>Susan,
>I'm interested in your Project on the Focus 'B' post connection. We're
>working on the DPFE failure and found voltage spikes & transients (may
>or may not be related to this).

> Did you have a time period this was happening?
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> Any identifying characteristics of a loose connection (other
>than the obvious)?
> Any related component failures (EEC, Sensors...)?
> Any good general back ground info.?

>We may give you a follow up call for more specific details.

>
> Thank You,
> Jon Janda
>V-Engine Engineering - Ford
>2V - V6 Certified Black Belt

6962-027-6 2002

> Ph: 313-24-82589 Pgr: 313-795-5869
> E-mail: JJANDA@ford.com
> Fax: 313-84-50613

> -----Original Message-----

>From: Holt, Jon (J.)
>Sent: Thursday, April 25, 2002 2:45 PM
>To: Janda, Jon (J.M.)
>Subject: RE: BB Project

>JON, the project number is 7323. The BB's name is Susan Foust.

>Let me know if you need anything else.

>Jon K. Holt

>Consumer Driven Six Sigma Black Belt (Candidate)
>Electrical Electronic Systems Engineering
>Phone: (313)248-1238, Fax: (313)323-2923, JHOLT@Ford.com

>"You must become the change you wish to see in the world." - Gandhi

> -----Original Message-----

>From: Janda, Jon (J.M.)
>Sent: Thursday, April 25, 2002 2:41 PM
>To: Holt, Jon (J.)
>Subject: BB Project

>John,

>Can you get me more info on the BB project we talked about this morning
>on the 'E' electrical connection. I would like to talk to the BB on
>vehicle lines , time period, symptoms...

> Thank You,

> Jon Janda

>V-Engine Engineering - Ford
>2V - V6 Certified Black Belt
> Ph: 313-24-82589 Pgr: 313-795-5869
> E-mail: JJANDA@ford.com
> Fax: 313-84-50613

ERR2-827-G 2568

From: Foust - Smith, Susan (S.L.)
Sent: Friday, May 10, 2002 1:42 PM
To: Janda, Jon (J.M.); Alles, Sheran (S.A.)
Cc: Freeland, Mark (M.); Frazier, Keith (R.K.); Frazier, Keith (R.K.)
Subject: RE: BB Project 7323

Hi Jon,

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Sue

Sincerely,

Susan Smith

Black Belt Candidate - EESE/R&VT

313-59-44798

sfoust@ford.com

ods : Foust - Smith, Susan

-----Original Message-----

From: Janda, Jon (J.M.)
Sent: Friday, May 10, 2002 1:06 PM
To: Foust - Smith, Susan (S.L.)
Cc: Freeland, Mark (M.)
Subject: BB Project 7323

Susan,

I'm interested in your Project on the Focus 'B' post connection. We're working on the DPFE failure and found voltage spikes & transients (may or may not be related to this).

Did you have a time period this was happening?

Do you know what the voltage variations were?

Any identifying characteristics of a loose connection (other than the obvious)?

Any related component failures (EEC, Sensors...)?

Any good general back ground info.?

We may give you a follow up call for more specific details.

Thank You,

Jon Janda

EP02-027-G 2587

V-Engine Engineering - Ford
2V - V8 Certified Black Belt
Ph: 313-24-82589 Pgr: 313-795-5869
E-mail: JJANDA@ford.com
Fax: 313-84-50813

-----Original Message-----

From: Holt, Jon (J.)
Sent: Thursday, April 25, 2002 2:45 PM
To: Janda, Jon (J.M.)
Subject: RE: BB Project

JON, the project number is 7323. The BB's name is Susan Foust.

Let me know if you need anything else.

Jon H. Holt
Consumer Driven Six Sigma Black Belt (Candidate)
Electrical Electronic Systems Engineering
Phone: (313)248-1236, Fax: (313)323-2923, JHOLT@Ford.com

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-----Original Message-----

From: Janda, Jon (J.M.)
Sent: Thursday, April 25, 2002 2:41 PM
To: Holt, Jon (J.)
Subject: BB Project

John,
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Thank You,
Jon Janda

V-Engine Engineering - Ford
2V - V8 Certified Black Belt
Ph: 313-24-82589 Pgr: 313-795-5869
E-mail: JJANDA@ford.com
Fax: 313-84-50813

From: Frazier, Keith (R.K.)
Sent: Thursday, September 05, 2002 8:29 AM
To: Freeland, Mark (M.)
Subject: Another DFFE question

I have yet another question about this part. Is there any evidence that failures are related to the pressure that the part is operating in. In the current EMC test plan, all tests are performed at room ambient pressure. My gut tells me that the test conditions should be changed such that a nominal ambient pressure typical in the vehicle be used. Regulated air pumps could be used without affecting testing.

Keith Frazier

From: Frazier, Keith (R.K.)
Sent: Sunday, May 12, 2002 1:43 PM
To: Foust - Smith, Susan (S.L.); Janda, Jon (J.M.); Alles, Sheran (S.A.)
Cc: Freeland, Mark (M.)
Subject: RE: BB Project 7323

A loose connection on battery will in most cases result in just a simple drop out. However, depending on load conditions, the intermittence will result in a positive transient which is often called load dump. In most cases the transient is about 1-2 volts over nominal battery, but can get as high as 70 volts under extreme conditions. The frequency of these events are not known, but they will happen. That is why all EE components are designed to survive this transient. If the an EE component is powered from a regulated supply from another module (i.e. PCM), you will not see this transient. Instead, it will be a simple voltage drop out.

The affects of contact arcing can result in high voltage transients, but the pulse times are about 2 orders of magnitude shorter in duration. Again, if the EE component is powered from a regulated supply. The transients will not be seen.

Regards,
R. Keith Frazier
Staff Technical Specialist (EMC)

-----Original Message-----

From: Foust - Smith, Susan (S.L.)
To: Janda, Jon (J.M.); Alles, Sheran (S.A.)
Cc: Freeland, Mark (M.); Frazier, Keith (R.K.); Frazier, Keith (R.K.)
Sent: 5/10/02 1:42 PM
Subject: RE: BB Project 7323

Hi Jon,

There are transients voltages that the components in the electrical system sees. Please see Jerry Minfield or Keith Frazier (tech. specialist) about these voltages to which the electrical components are to be designed to withstand. The cross-threading/loose (not fully seated eyelet (constant or intermittent)) nut that holds the eyelet on the stud of the Alternator (B+ connection) would only last a limit amount of time before arcing would heat it up so much that it would melt the B+ stud on the alternator (aka BET). Characterization of arc frequency is not known; that is, if we have an eyelet that is intermittently going back and forth on the stud, arcing will occur when the eyelet pulls away or gets near the base of the stud (the stud is on the alternator). The frequency of this is not known - dependent on vibration of the vehicle I would image and orientation of the eyelet on the stud. Could it continuously arc if the eyelet is at the right position all the time - I would think so. Would get a frequency or continuous high voltage.

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Another thought is grounding. If you have had or intermittent ground at the battery (battery is not grounded) then the battery is taken out of the circuit. My understanding is that the battery services as an

absorber of some of these larger voltages. Now the electrical components would see more severe voltages. What do you think Sberan? Sue

* * * * *
Sincerely,
Susan Smith

Black Belt Candidate - ERSE/RAVT
313-59-44796
sfoust@ford.com
cde : Foust - Smith, Susan

> -----Original Message-----

>From: Janda, Jon (J.M.)
>Sent: Friday, May 10, 2002 1:06 PM
>To: Foust - Smith, Susan (S.L.)
>Cc: Freeland, Mark (M.)
>Subject: BB Project 7323

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>Susan,
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>2V - V6 Certified Black Belt
> Ph: 313-24-82589 Pgr: 313-795-5869
> E-mail: JJANDA@ford.com
> Fax: 313-84-50613

> -----Original Message-----

>From: Holt, Jon (J.)
>Sent: Thursday, April 25, 2002 2:45 PM
>To: Janda, Jon (J.M.)
>Subject: RE: BB Project

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>JON, the project number is 7323. The BB's name is Susan Foust.
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>Let me know if you need anything else.

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>Jon H. Holt
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>Electrical Electronic Systems Engineering
>Phone: (313)248-1238, Fax: (313)323-2923, JHOLT@Ford.com

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To: Foust - Smith, Susan (S.L.); Janda, Jon (J.M.); Alles, Sheran (S.A.)
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Staff Technical Specialist (EMC)

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313-59-44796
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cde : Foust - Smith, Susan

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> E-mail: JJANDA@ford.com
> Fax: 313-84-50613

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>Sent: Thursday, April 25, 2002 2:45 PM
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>Subject: RE: BB Project

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>Jon H. Holt
>Consumer Driven Six Sigma Black Belt (Candidate)
>Electrical Electronic Systems Engineering
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>2V - V6 Certified Black Belt

> Ph: 313-24-82589 Pgr: 313-795-5869

> E-mail: JJANDA@ford.com

> Fax: 313-84-50613

>

From: Freeland, Mark (M.)
Sent: Wednesday, January 08, 2003 9:15 AM
To: Oboza, Doran (D.)
Subject: RE: New PQR Timing - 1:00PM

Doran,

Please take me off your distribution list as I am now transitioning out of working on the Kavlico TM dPFE issue and also from 6 Sigma.

As a close out action we have provided V Engine/Kavlico with a redesign of the sensor's RF Filter circuits which could be used for service after it has been DV and PV tested. Jim Maurer is in charge of this effort, and all questions regarding implementation, timing etc. should be directed to him.

Thank you for your support during the course of my 6 Sigma projects.

I will be moving to Engine research.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Oboza, Doran (D.)
Sent: Wednesday, January 08, 2003 7:28 AM
To: Agarwal, Apoorva (A.); Coryea, Kevin (K.W.); Ovetkovski, Peter (P.); Deagan, Mike (M.D.); Fashina, Ayodeji (A.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Giannamore, Armand (A.A.); Ivanitsyn, Teri (T.E.); Kalandari, Rajeev (R.S.); Matt Morin; Morton, Michael (M.F.); Mickey, Leslie (L.M.); Muehich, David (D.S.); Norman, Ingrid (I.); Odum, Ido (I.C.); Preter, Joseph (J.A.); Razzee, John (J.H.); Seliack, Beth (B.); Sissams, Pamm (P.V.); Tadona, Damian (D.J.); Tobie, Bruce (B.J.); Trombetta, Christopher (C.B.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Abbas, Jehad (J.F.); Acuff Jr., Mehdi (M.); Ahmed, Kamal (K.); Anderson, Johnny (J.D.); Anzulowicz, Ken (K.J.); August, Dan (D.); Balla, Don (D.W.); Baum, Joe (J.M.); Bednarek, Mark (M.P.); Bell, Anthony (A.J.); Boatner, Derryle (D.R.); Brian Johnson; Brocketta, Ronald (R.K.); Broski, James (J.W.); Brown, Mark (M.D.); Campbell, Andrea (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Castellan, William (W.G.); Cantlino, James (J.C.); Cervantes, Eduardo (E.J.); Chris Campbell; Clugston, Shane (S.A.); Cozic, Richard (R.M.); Colabuglio, Vince (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Dhaliwal, Dave (D.S.); Dixon, Brandon (B.A.); Dunesko, Dennis (D.R.); Dye, Anne (A.); Fika, Barbara (B.G.); Fluker, James (J.A.); Fowlkes, Michael (M.S.); Francisco Fernandez (E-mail); Franklin, Taj (T.); Gamble, Craig (C.R.); Geadeck, Timothy (T.A.); Gee, Sterling; Gideon, Kevin (K.); Giles, Anthony (A.T.); Gliner, David (D.C.); Giordano, Mike (M.A.); Goulet, Michele (M.A.); Grace, John (J.E.); Grnados, Rodolfo (R.); Guodardo, Steve (S.P.); Hawkins Jr., Calvin (C.H.); Hegda, Demodar (D.H.); Helmschlar, Donald (D.G.); Hettler, Bruce (B.W.); Holloway, Scott (S.S.); Hopkins II, Harry (H.S.); I Sowards; Jalshan, John; Jeff Palmer; King, Steve (S.J.); Kinnie, Brian (B.W.); Kroski, Ian (I.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Olof (O.); Landtrel, Sergio (S.); Linda McDonald; Lizotte, Brian (B.W.); Luto Djuric; MacDonald, George (G.F.); Madaj Jr., Stan (S.P.); Marnac, Lance (L.D.); Matthews, Gary (G.); Matysiewicz, Edwin (E.J.); McCowan, Enoch (E.G.); Mihora, Bob (B.S.); Mitchell, Carole (C.A.); Morabito, Mike (M.P.); Nemeth, Steve (S.L.); Nguyen, Thien (T.M.); O'Connor, Jim (James W.); Plasencia, David (D.B.); Post-barnes, Donna (D.F.); Popa, Colin (C.M.); Popenas, Michael (M.J.); Pulkala, Ananth (A.); Purvis, Bruce; Ranney, George (G.); Reichenbach, Ron (R.W.); Roseman, Michael (M.D.); Sands, Roger (R.P.); Sheridan, Richard (R.D.); Shopp, James (J.J.); Sialko, John (J.W.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Tannila (T.C.); Sopko, Gary (G.M.); Souffera, James (J.K.); Spaniak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stojak, Tony (T.); Stump, Steven (S.M.); Sutch, Curt (C.); Sykora, Andrew (A.D.); Szczepaniak, Gerard (G.); Tarasiewicz, Aleksandra (A.S.); Thomas, Ken (K.C.); Torosian, David (D.A.); Tauron, Lyle (L.W.); Tucker, Shanika (S.M.); Vargavolu, Sreedhar (.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegzyn, Michael (M.J.); Wepler, Ron (R.J.); Werner, Barbara (B.R.); White, Christopher (C.); Wiatr, Joseph (J.M.); Wiedmayer, Robert (R.J.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Robert (R.L.); Wills, Dean (D.G.)
Subject: New PQR Timing - 1:00PM
Importance: High

ESP2-827-G 2007

PQR timing has changed, STARTING TODAY.

Powertrain PQR now starts at 1:00 PM on Wednesdays.

The VRT meeting will follow the PQR.

PVT was informed of this change yesterday evening so I apologize for the late notice.

Thanks,

Doran Oboza

Powertrain Quality Analyst - Wayne Assembly Plant

Phone - 734-467-0804

Pager - 734-296-5439

email - doboza1@ford.com

From: Freeland, Mark (M.)
Sent: Monday, January 06, 2003 12:40 PM
To: Zanini-Fisher, Margherita (M.)
Subject: RE: DPFE recall

Hi Margherita,

Happy new year to you also.

No, the company has not issued any recall notices on the dPFE sensor. Nor have they issued any general special service bulletin at this time. I believe that they are extending the warranty however.

I am moving office on Thursday to room 3622, still in the old pad 1517 until then. Please stop by if you want to discuss dPFE further.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Zanini-Fisher, Margherita (M.)
Sent: Thursday, January 02, 2003 1:58 PM
To: Freeland, Mark (M.)
Subject: DPFE recall

Hello Mark,

Happy new year!

I believe you have moved from the first to the second or third floor, but I do not know where. I was looking for information on whether a recall was ever issued for the Kavlico DPFE and/or whether the dealers were told to just replace sensors manufactured before a certain date when doing other service on vehicle lines with a high percentage of faulty sensors.

I just got a draft report from a colleague I have worked with last year on the MAS project who has done a statistical analysis to demonstrate how snapshots of 50-60 secs of vehicle data (EGRVR and DPFE, mainly) can be automatically analyzed to identify a faulty sensor. Although the data were collected because of last year Mobile Assets Systems Project, I see that Dave calls this piece of work a "6-sigma" project. Anyway, nothing urgent, but I thought I may just try to see you and catch up with some late news.

Regards,

Margherita Zanini

Advanced Diagnostics

ER02-027-G 2889

Powertrain Controls R&D Dept
SRL - MD2036 - Rm 3011-Y
Phone: 313-337-1087 Fax: 313-248-5167

From: Freeland, Mark (M.)
Sent: Monday, January 06, 2003 8:51 AM
To: Plaud, Zalda (Z.)
Subject: Accepted: 2001-2002 Ford Escape 3.0L V6 Engine Stalling Requester Scott Bauer x49788

Zalda,
Could you let me know where ESE FPS 500 EAST is & I will be there.

Thanks

Mark Freeland

From: Freeland, Mark (M.)
Sent: Monday, November 04, 2002 8:26 PM
To: Davis, George (G.C.)
Subject: RE: dPFE - recommended engineer to review layout

OK George. I will try and get with you on Wednesday and give you an update.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Davis, George (G.C.)
Sent: Friday, November 01, 2002 3:55 PM
To: Freeland, Mark (M.)
Subject: RE: dPFE - recommended engineer to review layout

Mark,
sorry I missed the meeting yesterday. I was on vacation and got tied up. I see no problem to continue working on this project for a while. How much time is involved? I would like to get your update as well.
Thanks.

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:44 PM
To: Davis, George (G.C.)
Subject: RE: dPFE - recommended engineer to review layout

George,

I met with John yesterday as arranged. I have a package I gave him (final recommendation on circuit and supporting data) which I would like to review with you when you have time. He asked if I was still available to continue work, I said I was available to continue as long as it's OK with you. He has a special "test" he wants conducted.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com

8002-627-0 3418

Tel: (313) 594-7645

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Kozawik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

I met with the EMC supervisor (Tom Hermann) this afternoon to get his recommendations on the testing we discussed yesterday.

I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

2002-027-0 3419

From: Freeland, Mark (M.)
Sent: Monday, November 04, 2002 6:08 PM
To: Kotwicki, Allan (A.J.)
Subject: RE: filter20.pdf

Thanks Al, Got it.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

—Original Message—

From: Kotwicki, Allen (A.J.)
Sent: Monday, November 04, 2002 4:57 PM
To: Freeland, Mark (M.)
Subject: filter20.pdf

the file is in the share drive at /allshare/akotwick

Thanks in advance for your help,

Allan J. Kotwicki
313-59-41277
313-337-5639 FAX
akotwick@ford.com
MD 3618 SRL

From: Freeland, Mark (M.)
Sent: Monday, November 04, 2002 6:04 PM
To: O'Neal, Jim (J.D.); Maurer, James (J.B.); Gates, Freeman (F.C.)
Subject: FW: dPFE - recommended engineer to review layout

Contact information for substrate layout person.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Koszewnik, John (J.J.)
Sent: Sunday, November 03, 2002 6:18 PM
To: Freeland, Mark (M.)
Subject: RE: dPFE - recommended engineer to review layout

Mark,

Thanks for the info. I'll see what we can do when I meet with Kavlico later this week.

John Koszewnik
Chief Engineer
V-Engine Engineering
Ph. 32-28973
Fx. 39-09870
jkoszewn@ford.com

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Koszewnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

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Regards

EA02-027-G 3478

Mark Freeland

**6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel: (313) 594-7645**

E982-027-Q 3471

From: Freeland, Mark (M.)
Sent: Monday, November 04, 2002 4:33 PM
To: Kotwicki, Allen (A.J.)
Subject: Final Circuit needs to be made into a pdf, please



Fibr20.ps

Al, could you please make me a pdf from this .ps file, will call you with details.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
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Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:44 PM
To: Davis, George (G.C.)
Subject: FW: dPFE - recommended engineer to review layout

George,

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Regards

Mark Freeland

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P.O. Box 2053
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Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

— Original Message —

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:25 PM
To: Koszewnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

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I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 3:26 PM
To: Koszewnik, John (J.J.)
Cc: Hermann, Thomas (T.J.)
Subject: dPFE - recommended engineer to review layout

John,

I met with the EMC supervisor (Tom Hermann) this afternoon to get his recommendations on the testing we discussed yesterday.

I also asked him to recommend the best engineer we have to discuss design layout guidelines and to review Kavlico's layout. He recommended Jarek Tracz (jtracz@ford.com).

I would suggest we get Jarek together with Kavlico's designer before they start the layout.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfree1a1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 11:00 AM
To: Gale, Allan (A.R.)
Subject: RE: Focus

Allan,
Do you know what month the vehicle it came out of was manufactured, so I can look at the warranty data for the month to see if it is worth pursuing. (I have a lot on my plate and need to avoid too many diversions unless they are good strong leads).

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Gale, Allan (A.R.)
Sent: Wednesday, October 30, 2002 5:08 PM
To: Freeland, Mark (M.)
Subject: FW: Focus

This is what we have. Any help?

-----Original Message-----

From: Jaura, Arun (A.K.)
Sent: Wednesday, October 30, 2002 4:04 PM
To: Gale, Allan (A.R.)
Cc: Burrows, Neil (N.R.)
Subject: RE: Focus

Allan: We do not have a 06/2000 engine, but have one that was built in 2000. Call Neil at 58743.

-----Original Message-----

From: Gale, Allan (A.R.)
Sent: Wednesday, October 30, 2002 3:21 PM
To: Jaura, Arun (A.K.)
Subject: Focus

Arun, I have an FRL colleague that is looking for Zetec engines from Focuses built in Sept 2000. Do any of our engines fit that bill or do you know of any?

Allan R. Gale

Sr. Technical Specialist-Electric Drives
VES
Tel: (313)390-4639 Fax: (313)390-2287

8982-827-0 3467

From: Freeland, Mark (M.)
Sent: Friday, November 01, 2002 10:02 AM
To: Gearhart, Chris (C.)
Cc: Bryant, Bruce (B.D.); Helms, Jeffrey (J.H.)
Subject: RE: Off Program

Chris,

I am still working full time on my DPFE projects. I will advise when I should become inactive.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Gearhart, Chris (C.)
Sent: Friday, November 01, 2002 9:49 AM
To: Freeland, Mark (M.); Denn, Michael (M.E.)
Subject: Off Program

Mark and Mike,

I assume both of you have moved into your next assignments. I would like to have your status in the PTS switched to inactive. Is this a correct assessment, or are you still considered full time Black Belts by your home organization?

Chris Gearhart
Six Sigma Master Black Belt
Ford Research Laboratory
(313)-390-5709

From: Freeland, Mark (M.)
Sent: Wednesday, October 30, 2002 10:19 AM
To: Duncan, Jack (J.L.)
Subject: RE: MPG Focus Testing

Jack, Thanks for the prompt response.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mrfreel1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Monday, October 21, 2002 4:53 PM
To: Ales, Sheran (S.A.); Kotwinski, Allan (A.J.)
Subject: Check out this site,

<http://www.component.tdk.com/emc.asp>

Al & Sheran,

Kyong Park suggested we check out what TDK have to offer in the way of band pass filters. Would you look at what they have and let me know if there is anything which may be of assistance, or should we stick with what we are currently doing?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 4:27 PM
To: Kotwicki, Allen (A.J.)
Subject: Request for pdf services.

Al, could you convert the file I sent with the last message and return it to me. Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreeal@ford.com
Tel: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 4:23 PM
To: O'Neal, Jim (J.D.); Maurer, James (J.B.); Allee, Sheran (S.A.); Kotwicki, Allan (A.J.); Gates, Freeman (F.C.); McCoy, James (J.D.)
Subject: Filter Rev 1.7 drawing

Attached is a modified version of the filter design based on today's meeting with Kavlico. It is a postscript print file, so hopefully you can print it off.

I would appreciate you're thoughts on the changes.



Filter17.ps

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 11:21 AM
To: Maurer, James (J.B.)
Subject: RE: Prototypes

Jim,

I'll be there. Consider it done, I will bring two bread boards for you. However, I do not have enough "clamps", do you have access to a machine shop to make small hardware? We will discuss when I get over there.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Maurer, James (J.B.)
Sent: Friday, October 18, 2002 10:41 AM
To: Freeland, Mark (M.)
Subject: RE: Prototypes

Mark,

We are going to have a conference call with Kavlico at 12:30 today in Jim O'Neill's office. There is no meeting notice to forward, so consider this to be the notice.

I am interested in the sensor response with temperature changes and at the various pressures with the new circuit, but we probably want sensors trimmed by Kavlico for that data as well.

A breadboard or 2 might be valuable for putting on a couple of vehicles just to drive and make sure nothing happens.

Regards,

Jim Maurer

James B. Maurer
V-Engine 6-Sigma Team Leader
Fuel Metering Dept. V Engine Engineering
Phone (313) 390-3672, Fax (313) 390-4084
Text Page: (313) 795-5210
Email: jmaurer@Ford.com

—Original Message—

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 9:49 AM
To: Maurer, James (J.B.)
Subject: RE: Prototypes

Jim,

ENG2-027-G 3828

Is there a conference call with Kavlico which I should attend? If so, what time and where are you grouping.

Also, There may be some development verification tests which could be done with bread boarded parts, for example, the OBD II crew might want to test for power up time. We certainly do need Kavlico lay outs and proper parts, but if there is anything we can accomplish with SRL parts, then we could possibly catch a foo-pa or two before Kavlico get too far down the road. Let me know if there are any tests you might recommend, and who should conduct them. To date, not much testing has been done other than what I have personally undertaken.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Maurer, James (J.B.)
Sent: Friday, October 18, 2002 9:37 AM
To: Freeland, Mark (M.)
Subject: RE: Prototypes

Mark,

We are expecting some feedback today from Kavlico on the changes that were proposed for the circuit. I would prefer to get their comments and discuss them before we made any prototypes. Also, I think we should have Kavlico make them with their preferred board layout, since capacitor placement will effect noise filtering, and the layout may affect the EMC results.

I hope Kavlico can get us some timing for representative parts today also.

Regards,

Jim Maurer

James B. Maurer
V-Engine 6-Sigma Team Leader
Fuel Metering Dept. V Engine Engineering
Phone (313) 390-3872, Fax (313) 390-4084
Text Page: (313) 795-5219
Email: jmaurer@Ford.com

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 9:31 AM
To: Kobwicki, Allan (A.J.); Maurer, James (J.B.)
Cc: Allen, Sheran (S.A.); McCoy, James (J.D.)
Subject: Prototypes

Al,

What was the name of the individual you said could make surface mount mods to the substrates. I think it is time to try and fabricate some parts which are not breadboards.

Currently we have available 4 Rev 1.5 breadboard parts with the AVX TVS, and 1 Rev 1.5 with the Diodes Incorporated TBZ.

No one has asked for prototypes yet, except for Jim McCoy, but I know that eventually they will.

Jim,

Do you have a need for any prototypes?

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 9:49 AM
To: Maurer, James (J.B.)
Subject: RE: Prototypes

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Thanks

Regards

Mark Freeland

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-----Original Message-----

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Sent: Friday, October 18, 2002 9:37 AM
To: Freeland, Mark (M.)
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James B. Maurer
V-Engine 6-Sigma Team Leader
Fuel Metering Dept. V Engine Engineering
Phone (313) 390-3672, Fax (313) 390-4084
Text Page: (313) 795-5219
Email: jmaurer@Ford.com

-----Original Message-----

From: Freeland, Mark (M.)

ERG2-827-8 3831

From: Friday, October 18, 2002 9:31 AM
To: Kobwicki, Allen (A.J.); Meurer, James (J.B.)
Cc: Allen, Sheron (S.A.); McCoy, James (J.D.)
Subject: Prototypes

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Mark Freeland

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Ford Research Laboratory
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MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 9:43 AM
To: Kotwicki, Alan (A.J.); Allee, Sheran (S.A.); McCoy, James (J.D.); Stoltz, Thomas (T.J.)
Cc: Gates, Freeman (F.C.); Maurer, James (J.B.)
Subject: Vref Load Impedance, One Issue with Rev 1.6

There appears to be a generic system specification which covers loads on the Vref/Signal Return, which calls for:

Load Impedance (Include normal and maximum load. Include load capacitance where possible.): Maximum total impedance 33.3 ohms and 10 uF.

I have asked Freeman to investigate this.

But, it seems to me that we may not be able to use the proposed 10 uF Tant. capacitor in the service dPFE design. Perhaps we need to start working with 6.8 uF as the next standard value down.

Freeman is already looking into this, but if any one know who manages the load budget for the Vref (and bVref for PTEC) this might save him some leg work? Then we can get the correct people to check out the actual Vref loads on all 21 vehicle applications affected.

Any thoughts would be appreciated.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, October 18, 2002 9:31 AM
To: Kotwicki, Allan (A.J.); Meurer, James (J.B.)
Cc: Allee, Sheran (S.A.); McCoy, James (J.D.)
Subject: Prototypes

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Regards

Mark Freeland

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Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Thursday, October 17, 2002 12:14 PM
To: McCoy, James (J.D.)
Subject: RE: DPFE date code

Thanks Jim,

Correct August 27th 2001.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: McCoy, James (J.D.)
Sent: Thursday, October 17, 2002 11:27 AM
To: Freeland, Mark (M.)
Subject: DPFE date code

Mark, Sorry for the delay. Date code of '01 Tribute DPFE is 1H27B (August 27, 2001?)

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmccoy1@ford.com

From: Freeland, Mark (M.)
Sent: Thursday, October 17, 2002 11:33 AM
To: Maurer, James (J.B.)
Subject: RE: SRL Involvement in analysis of DPFE failures

Jim,
in addition to the names mentioned already:
Steve Simko did all the Auger analysis on the parts that we worked with.
Ed Sickafus as he is a FRL retiree.

Please send me a copy of the presentation when it is available, so that I can share it with my management also.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreels1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Maurer, James (J.B.)
Sent: Thursday, October 17, 2002 11:16 AM
To: Freeland, Mark (M.)
Subject: SRL Involvement in analysis of DPFE failures

Mark,
Some members of our senior management team are not aware of all the efforts that SRL has made in behalf of the analysis of warranty returns and test parts. I want to make a slide for a presentation tomorrow that would list the people who have been involved. The names I have are you (of course), Jon Hanges, Tim Potter, Roscoe Carter, Dalrene Uy, Al Kotwicki, and Labzy Gonzales. I am sure there are more. Do you have any other names?

Regards,

Jim Maurer

James B. Maurer
V-Engine 6-Sigma Team Leader
Fuel Metering Dept. V Engine Engineering
Phone (313) 390-3872, Fax (313) 390-4084
Text Page: (313) 795-5219
Email: jmaurer@Ford.com

From: Freeland, Mark (M.)
Sent: Tuesday, October 15, 2002 9:19 AM
To: Jansen, Ted (T.E.)
Cc: Limtiaco, Steven (S.)
Subject: Spark Plugs from Tributes

Ted,

Just to let you know that I followed up with Steve on Friday evening. He has committed to get me 10 sets of plugs with matching dPFE from randomly selected vehicles, within two weeks.

I will keep you posted on what I find from the returned components when I get them.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Thursday, October 10, 2002 8:41 PM
To: Kotwicki, Allan (A.J.)
Subject: RE: .pdf

Thanks Al

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7643

BR02-027-0 4811

From: Freeland, Mark (M.)
Sent: Wednesday, October 09, 2002 10:29 AM
To: Kotwicki, Allan (A.J.)
Cc: Allee, Gheran (S.A.)
Subject: Die Impedance data

Al,

Does the attached data answer the question you asked me on Monday Evening?

What is the V vs I for the sensor?



Die Impedance.xls

The attached data was taken
without the 10 ohm Vref line resistor.

with the reference die disabled (no current draw from supply) and

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Wednesday, October 09, 2002 9:56 AM
To: McCoy, James (J.D.)
Subject: RE: Access to PDC00024 MPG Data

Jim,

So I seal

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: McCoy, James (J.D.)
Sent: Tuesday, October 08, 2002 1:55 PM
To: Freeland, Mark (M.); Allen, Sharon (S.A.)
Subject: RE: Access to PDC00024 MPG Data

I'm running into problems getting data.....My buddy Bob is trying hard to help us out.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmcco1@ford.com

—Original Message—

From: Diaz, Timothy (T.P.)
Sent: Tuesday, October 08, 2002 10:32 AM
To: Kim, Bob (R.S.); McCoy, James (J.D.)
Subject: RE: Access to PDC00024 MPG Data

Jim,

The 2001 Focus was engineered in Europe. The 2001 Escape was engineered by Mazda in Japan. I have data for neither vehicle.

Sincerely,
Timothy Diaz
Cross Vehicle EMC Technology Applications
313-32-39827, Fax: 313-322-1882
e-mail: tdiaz@ford.com

ER02-827-G 4535

-----Original Message-----

From: Kern, Bob (R.S.)
Sent: Tuesday, October 08, 2002 9:55 AM
To: McCoy, James (J.D.)
Cc: Diez, Timothy (T.P.); Collins, Bruce (B.R.); Boguslawski, Larry (L.L.)
Subject: RE: Access to PDC0024 MPG Data

Jim,

There are no 2001 vehicles in the pdc0024/proj/mpgprt/ directory.
We don't keep reports for more than 1 yr here at EMC.

For the specific 2001 vehicle/engine family data you are looking for check with:

Focus & Escape-----Tim Diez x-39927
Explorer-----Bruce Collins x-24552
F-Series-----Larry Boguslawski x-53296.

Tim/Bruce/Larry - If you don't have the data, and you can tell me what vehicle #(s) that we tested with the engine family Jim is looking for, maybe I can cross-reference the TestNet order number (Mxxxxx) to find the raw J551 data on the hard drive at the RFI site computer. Thanks for your assistance.

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, October 08, 2002 9:12 AM
To: Kern, Bob (R.S.)
Cc: McCoy, James (J.D.)
Subject: FW: Access to PDC0024 MPG Data

Bob, sorry to bug you again. Would it be possible to get J551 plots of the following vehicles? I struck out with EESE. Let me know. Thanks. Jim.

2001 2.0L Zetec Focus
2001 3.0L DOHC Escape
2001 4.0L Explorer
2001 4.2L F-Series

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
PORE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmc coy1@ford.com

-----Original Message-----

From: Frazier, Keith (R.K.)
Sent: Monday, October 07, 2002 10:18 AM
To: McCoy, James (J.D.)
Subject: RE: Access to PDC0024 MPG Data

I will not be able to help you on this one. I would spend more time trying to figure out what to do than it would take to drive to MPG and physically review the data. I suggest you ask Bob to forward the relevant data to you via normal email.

Regards,

R. Keith Frazier

Staff Technical Specialist (EMC)
Cross Vehicle EMC Technology & Applications
Electrical Electronic Systems Engineering, RVT
Phone: 313-322-3150
email: kfrazier1@ford.com

—Original Message—

From: McCoy, James (J.D.)
Sent: Monday, October 07, 2002 8:43 AM
To: Frazier, Keith (R.K.)
Subject: PW: Access to PDC00024 MPG Data

Keith, I see Tom is out until the 11th. Any chance you can help me out gaining access? I need to complete all my work by Friday.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jimccoy1@ford.com

—Original Message—

From: McCoy, James (J.D.)
Sent: Monday, October 07, 2002 8:39 AM
To: Hermann, Thomas (T.J.)
Cc: Alias, Sheran (S.A.); Freeland, Mark (M.); Maurer, James (J.B.); O'Neill, Jim (J.D.)
Subject: Access to PDC00024 MPG Data

Hi Tom,

I am investigating an issue across multiple vehicle lines and need to compare BBRE plots for the 2001 MY. I spoke to Bob Kern about reviewing the J551 traces and he suggested it would be easier to view them on line and print out what I needed. I agree it would save a lot of time. Would it be possible to get access to the PDC00024 server and the MPGRPT directory?

Thanks Tom.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jimccoy1@ford.com

ENG-627-G 4837

From: Freeland, Mark (M.)
Sent: Wednesday, October 09, 2002 8:52 AM
To: Carter, Roscoe (R.O.)
Subject: RE: Protective Gel in DPFE

ROC

Thanks for the FYI on the gel hunters.

Regards

Mark Freeland

**6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645**

From: Freeland, Mark (M.)
Sent: Monday, October 07, 2002 5:17 PM
To: King, Sandra (S.M.)
Subject: Accepted: Audio Conf. Call Mtg. w/Kavlico-Please see call-in numbers below

ER02-027-G 4006

From: Freeland, Mark (M.)
Sent: Friday, October 04, 2002 1:27 PM
To: Akolkar, Shrikant (S.V.)
Subject: RE: Failed part from Roush

Shri,

Thanks for the feedback. I appreciate being kept in the loop.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Akolkar, Shrikant (S.V.)
Sent: Thursday, October 03, 2002 10:27 AM
To: Freeland, Mark (M.)
Cc: Verner, Carol (C.J.); Maurer, James (J.B.); Gates, Freeman (F.C.); Berke, Anita (A.); Robinson, John (J.W.)
Subject: RE: Failed part from Roush

Thanks Mark for digging into the database.

That makes one fact clear that we haven't seen any failure yet at Roush or MPG after running 100 to 200 cycles (~hours) in tests. But I feel we should continue up to 500 cycles on few sensors. I have some ideas to make test more severe. Jim, do you want me to set up meeting to review the test results so far & discuss the test severity issue?

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Wednesday, October 02, 2002 1:39 PM
To: Akolkar, Shrikant (S.V.)
Cc: Verner, Carol (C.J.); Maurer, James (J.B.)
Subject: Failed part from Roush

Shri,

The part you showed me in the lab today which has the RML number 8798-011 inscribed on the case was a Lima Engine Plant Warranty Return which was logged into Kavlico's data base on 4/25/2001. It was working when it was tested at Kavlico then.

I guess it had an intermittent fault before you put it onto the test, so not surprisingly it has shown up as a failure.

Regards

Mark Freeland

6-Sigma Black Belt

ES02-027-8 4857

Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfrecla1@ford.com
Tel.: (313) 594-7645

ERR2-827-8 4558

From: Freeland, Mark (M.)
Sent: Friday, October 04, 2002 1:25 PM
To: McCoy, James (J.D.)
Cc: Ales, Sheran (S.A.); Kotwick, Allan (A.J.)
Subject: FW: Updated Powertrain PQR Agenda for 10/9/02

For info.

From Wayne Assembly Plant PVT.
They are adding Ignition Coils to their weekly agenda.
Also the C90 connector is still a big issue for them, (Vref & Sig Return for the TPS, Injector wiring all go through C90).

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Oboza, Doran (D.)
Sent: Friday, October 04, 2002 8:11 AM
To: Newman, Kevin (K.); Shepherd, Leroy (L.O.); Agarwal, Apoorva (A.); Banks, Nemine (N.B.); Coryea, Kevin (K.W.); Cvetkovic, Peter (P.); Deegan, Mike (M.D.); Fells, Stephen (S.W.); Feshina, Ayodell (A.); Fodera, Michael (M.J.); Foust - Smith, Susan (S.L.); Freeland, Mark (M.); Giannamora, Armand (A.A.); Bartoszyn, Teri (T.E.); Kalandari, Rajeev (R.S.); Matt Morin; Marton, Michael (M.F.); Motley, Leslie (L.M.); Norman, Ingrid (I.); Odum, Ika (I.C.); Prater, Joseph (J.A.); Razzee, John (J.H.); Sallee, Beth (B.); Stearns, Parun (P.V.); Tadone, Damien (D.J.); Tibbs, Bruce (B.J.); Trombetta, Christopher (C.B.); Winekoff, Bryan (B.D.); Zubeck, Michael (M.W.); Abba, Jehad (J.F.); Acuff Jr., Mahin (M.); Ahmed, Kamal (K.); Ajakofu, Bart (B.O.); Anderson, Johnny (J.D.); Anzulowicz, Ken (K.L.); August, Dan (D.); Bails, Don (D.W.); Baum, Joe (J.M.); Bednarek, Mark (M.P.); Boalner, Derryle (D.R.); Brian Johnson; Brockatka, Ronald (R.K.); Broek, James (J.W.); Brown, Mark (M.D.); Campbell, Andres (A.M.); Campbell, Donald (D.C.); Caruso, Barry (B.); Castleman, William (W.G.); Cerifvra, James (J.C.); Cervantes, Eduardo (E.L.); Chris Campbell; Cechanowski, Mark (M.S.); Clugston, Shane (S.A.); Costa, Richard (R.M.); Colatruglio, Vinco (V.E.); Cox, Tom (T.T.); D'Agostino, Antonio (A.); Davis, Jerry (J.W.); Debbie Pellant; Dhalwal, Dave (D.S.); Duvvaka, Dennis (D.R.); Dyson, Simon (S.C.); Fies, Barbara (B.G.); Florence, Jeremy (J.D.); Fuller, James (J.A.); Fowlkes, Michael (M.S.); Francisco Fernandez (E-mail); Franklin, Tim (T.); Gamble, Craig (C.R.); Gasdeck, Timothy (T.A.); Gaa, Sterling; Gerke, David (D.W.); Giles, Anthony (A.T.); Glimmer, David (D.C.); Gardeno, Mike (M.A.); Goulet, Michele (M.A.); Greco, John (J.E.); Granados, Rodolfo (R.); Groom, Reginald (R.); Gucciaro, Steve (S.P.); Hagde, Daxoder (D.M.); Helmsbacher, Donald (D.G.); Hettie, Bruce (B.W.); Holloway, Scott (S.L.); Hopkins II, Harry (H.S.); J. Sowards; Jahshan, John; Jeff Palmer; King, Steve (S.J.); Kinna, Brian (B.W.); Krcak, John (J.G.); Kline, Denise (D.M.); Koch, Thomas (T.P.); Kunde, Olaf (O.); Lardizabal, Sergio (S.); Lizzio, Brian (B.W.); Longwell, Christine (C.); Lorus, Brett (B.R.); Lupo Djuric; MacDonald, George (G.F.); Madaj Jr., Stan (S.P.); Marsac, Lance (L.D.); Matthews, Gary (G.); Matysiewicz, Edwin (E.J.); McCowan, Broch (B.G.); Mihora, Bob (B.S.); Mitchell, Carole (C.A.); Morabito, Mike (M.P.); Moses, Edwin (E.D.); Nemeth, Steve (S.L.); Nguyen, Thien (T.M.); O'Connor, Jim (James W.); Patel, Praful (P.J.); Pleasants, David (D.B.); Post-barnes, Donna (D.F.); Pope, Colin (C.M.); Popenae, Michael (M.J.); Pullen, Ananth (A.); Purvis, Bruce; Ramey, George (G.); Reichenbach, Ronald (R.W.); Roelstein, Michael (M.D.); Samiray, Bahman (B.); Sands, Roger (R.P.); Sheridan, Richard (R.D.); Shopp, James (J.J.); Singley, Rogers (R.W.); Smith, David (D.A.); Smith, Tennille (T.C.); Soullera, James (J.K.); Spaniak, Terrence (T.E.); Stevenson, Ethel (E.E.); Stajov, Tony (T.); Stump, Steven (S.M.); Swick, Curt (C.); Sykora, Andrew (A.D.); Szczepaniak, Gerard (G.); Taraszkewicz, Alexandre (A.S.); Thomas, Ken (K.C.); Teresian, David (D.A.); Tourco, Lyle (L.W.); Tucker, Sharise (S.M.); Vangevoku, Sreedhar (S.); Vinogradov, Alex (A.); Walker, Cheryl (C.); Walsh, Gerald (G.); Washington, Eric (E.D.); Wegryn, Michael (M.J.); Wepler, Ron (R.J.); Warner, Barbara (B.R.); White, Christopher (C.); Wiatr, Joseph (J.M.); Wedmeyer, Robert (R.J.); Williams, Anthony (A.J.); Williams, Elizabeth (E.P.); Williams, Michael (M.T.); Williams, Robert (R.L.); Willis, Dean (D.G.)

Subject: Updated Powertrain PQR Agenda for 10/9/02

Ignition Coil was mistakenly left off the previous agenda

From: Freeland, Mark (M.)
Sent: Thursday, October 03, 2002 3:24 PM
To: Antone, Jennifer (M.)
Subject: RE: check engine light project

Jennifer,

Thanks for the feedback, wise choice I think.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Antone, Jennifer (M.)
Sent: Thursday, October 03, 2002 1:59 PM
To: Freeland, Mark (M.)
Subject: check engine light project

Mark, I appreciate you taking the time to explain your project to me this morning. As it turns out, I think we're going to stay away from discussing any engine-related projects with the media at this time. Thanks again for your help.

Regards,
Jennifer Antone
Consumer Driven 6-Sigma Communications
1-313-337-2613
Jantone@ford.com

ERR2-027-G 4884

From: Freeland, Mark (M.)
Sent: Wednesday, October 02, 2002 1:39 PM
To: Akolkar, Shrikant (S.V.)
Co: Verner, Carol (C.J.); Maurer, James (J.B.)
Subject: Failed part from Roush

Shri,

The part you showed me in the lab today which has the RML number 8788-011 inscribed on the case was a Lima Engine Plant Warranty Return which was logged into Kavlico's data base on 4/25/2001. It was working when it was tested at Kavlico then.

I guess it had an intermittent fault before you put it onto the test, so not surprisingly it has shown up as a failure.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Wednesday, October 02, 2002 1:06 PM
To: O'Neal, Jim (J.D.)
Subject: Accepted: DFFE circuit changes

From: Freeland, Mark (M.)
Sent: Tuesday, October 01, 2002 8:26 PM
To: Fournelle, Gilbert (G.)
Subject: Accepted: 3.0L U204 Phantom stall meeting

ERG2-021-0 4577

From: Freeland, Mark (M.)
Sent: Tuesday, October 01, 2002 8:24 PM
To: Koszewnik, John (J.J.)
Subject: Accepted: Updated: Mig wM. Freeland

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 3:28 PM
To: Kotwicki, Allan (A.J.)
Subject: RE: filter15.pdf

Thanks AJ,

Will use .ps next time, sorry for the inconvenience.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

---Original Message---

From: Kotwicki, Allan (A.J.)
Sent: Monday, September 30, 2002 3:21 PM
To: Freeland, Mark (M.)
Subject: filter15.pdf

<< File: Filter15.pdf >>
next time, change the extension to .ps so that I can do it without fiddling about ...
Thanks in advance for your help,

Allan J. Kotwicki
58-41277
akotwick@ford.com
MD 3819 SRL

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 2:36 PM
To: Kotwicki, Alan (A.J.)
Cc: Allee, Sheran (S.A.)
Subject: Latest design thoughts

Al,

Can you please pdf this one and send it back to me, and also copy Sheran, so that he has a hard copy.



Filter15

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 2:36 PM
To: Plaud, Zalka (Z.)
Subject: RE: Focus Stalling

Thanks,

I will see you at 1:00 tomorrow.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Plaud, Zalka (Z.)
Sent: Monday, September 30, 2002 2:27 PM
To: Freeland, Mark (M.)
Subject: RE: Focus Stalling

The building name is Fairlane Plaza South. (FPS). The pink building next to the Ritz Carlton Hotel and across Fairlane Plaza Mall. It is on Hubbard (service drive) and Southfield. There are two towers, FPS faces the Hyatt Hotel. The suite is 500. You can give me a call from the lobby so I can let you in. My number is 20528. Any other question please let me know. Thanks.

-----Original Appointment-----

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 1:17 PM
To: Plaud, Zalka (Z.)
Subject: Accepted: Focus Stalling
When: Tuesday, October 01, 2002 1:00 PM-2:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Ray's Office

Can you tell me where Ray's office is?

Thanks

Mark Freeland

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 1:29 PM
To: Kobziak, Allen (A.J.)
Subject: Drawing



File14

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 1:17 PM
To: Pseud, Zalda (Z.)
Subject: Accepted: Focus Stalling

Can you tell me where Ray's office is?

Thanks

Mark Freeland

From: Freeland, Mark (M.)
Sent: Monday, September 30, 2002 1:18 PM
To: Plaud, Zaida (Z.)
Subject: Accepted: Focus Stalling

ESP2-327-G 4583

From: Freeland, Mark (M.)
Sent: Thursday, September 26, 2002 1:48 PM
To: 'E-mail center'
Subject: RE: E-Mail Eng Kit Confirmation

Thank you.

I appreciate you're help and fast response.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: E-mail center [mailto:emailcenter@inductor.com]
Sent: Thursday, September 26, 2002 12:57 PM
To: Mark Freeland
Subject: E-Mail Eng Kit Confirmation

Inductors Inc.
5 Technology Drive,
Irvine, CA 92618
Phone: 800-533-8295
Fax: 949-623-1401
www.inductor.com

09/26/02

Mark Freeland
Ford Motor Company
2101 Village Road, SRL Rm. 1517
Dearborn, MI 48121

Dear Mark:

Congratulations on taking advantage of our limited time offer of FREE engineering kits. You should be receiving the kits you requested via ups in the next couple of days. Please don't hesitate to call me for any of your inductor needs

Sincerely,

Clay Boxley
Sales Representative

From: Freeland, Mark (M.)
Sent: Thursday, September 28, 2002 9:36 AM
To: Kozowski, John (J.J.)
Subject: Accepted: Updated: Mtg w/M. Freeland

1992-027-5 4887

From: Freeland, Mark (M.)
Sent: Thursday, September 26, 2002 9:35 AM
To: Koszewnik, John (J.J.)
Subject: RE: Updated: Mtg w/M. Freeland

John,

9:30 works for me, Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Wedlow, Jenica (J.K.) On Behalf Of Koszewnik, John (J.J.)
Sent: Thursday, September 26, 2002 9:34 AM
To: Freeland, Mark (M.)
Subject: RE: Updated: Mtg w/M. Freeland

Mark, I changed it to 8:30 on 10/2.

Thanks,
Jan

-----Original Appointment-----

From: Freeland, Mark (M.)
Sent: Thursday, September 26, 2002 9:25 AM
To: Wedlow, Jenica (J.K.); Porosky, Sue (S.E.); Nowak, Michele (M.)
Subject: Declined: Updated: Mtg w/M. Freeland
When: Wednesday, October 02, 2002 5:30 PM-6:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: JJK's ofc

John,

Can we make it a different time please, as I have to pick up my children in Farmington Hills by 6:00 pm on Wednesday.

Thanks

Mark Freeland

From: Freeland, Mark (M.)
Sent: Wednesday, September 25, 2002 4:43 PM
To: Kotwick, Allan (A.J.)
Subject: RE: Ionizing radiation effect on Ford Power train electronics from new US Customs Vehicle and Cargo Inspection System

AI,

The sensor is assembled in Moorpark, CA.

The die used to be built in Long Island NY and in CA with loads of trips back and forth.
The new supplier of the die is in Canada.

The finished sensor is shipped to US, Europe & Asia before use. Some come back from Europe on engines for domestic applications (4.0L Explorer is an example of this).

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Kotwick, Allan (A.J.)
Sent: Tuesday, September 24, 2002 2:51 PM
To: Kanada, Philip (P.T.); Freeland, Mark (M.)
Cc: Kotwick, Allan (A.J.)
Subject: FW: Ionizing radiation effect on Ford Power train electronics from new US Customs Vehicle and Cargo Inspection System

An interesting result of 8/11. Phil: I think Roy imputes magic powers to me, believing I have some influence around here. Mark: where are the DPFE sensors manufactured, how are they shipped into the US?

Thanks in advance for your help,

Allan J. Kotwick
89-41277
akotwick@ford.com
MD 3519 SRL

-----Original Message-----

From: Doley, Roy (R.)
Sent: Tuesday, September 24, 2002 1:19 PM
To: Kotwick, Allan (A.J.)
Cc: Doley, Roy (R.)
Subject: Ionizing radiation effect on Ford Power train electronics from new US Customs Vehicle and Cargo Inspection System

AI:

I have detected a possible problem from the US Government's implementation of a Vehicle and Cargo

Inspection System after the 9-11 problem last fall. I have asked Motorola to do the preliminary investigation. I will need your help if they find a problem as I believe they will. I have attached a Presentation that I gave my supervisor. Please provide comment on the approach and information. Thanks, Looking forward to possibly working with you again

Roy Doley
FSS Decision Maker
PEAD/Dept. T321
313-5842487
Fax 313-380-3830
POEE Bldg. Mail Drop 75 Cube AW049

<< File: VACIS.ppt >>

From: Freeland, Mark (M.)
Sent: Tuesday, September 24, 2002 12:23 PM
To: McCoy, James (J.D.)
Subject: RE: MPG Focus

Great!

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: McCoy, James (J.D.)
Sent: Tuesday, September 24, 2002 12:23 PM
To: Freeland, Mark (M.)
Subject: RE: MPG Focus

You should have the data soon.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
FOEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmcocoy1@ford.com

—Original Message—

From: Duncan, Jack (J.L.)
Sent: Tuesday, September 24, 2002 11:04 AM
To: McCoy, James (J.D.)
Subject: RE: MPG Focus

Jim, no problem!

Jack Duncan | jhduncan1@ford.com
MI Proving Ground
74240 Fisher Rd | (586) 75-28563 (w)
Romeo, MI 48065 | (586) 75-28683 (f)

—Original Message—

From: McCoy, James (J.D.)
Sent: Tuesday, September 24, 2002 9:41 AM
To: Duncan, Jack (J.L.)
Cc: Meurer, James (J.B.); Freeland, Mark (M.)

DRB2-627-C 4828

Subject: MPG Focus

Jack, Can you have the tech pull the plugs from the Focus, after an overnight soak, and measure and record the static resistance of each plug. Put the plugs back in the same cylinders when complete. Send the results to Mark Freeland. Thanks. Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering

Hardware Control Interface Group

V-Engine Engineering

PORE - MD#69 - Rm. D142 - Cube DF186

Phone (313) 33-79690 / Fax (313) 39-04084

E-Mail: jmccoy1@ford.com

EP02-027-G 4627

From: Freeland, Mark (M.)
Sent: Tuesday, September 24, 2002 12:21 PM
To: McCoy, James (J.D.)
Subject: RE: MPG Focus

Thanks Jim.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, September 24, 2002 9:41 AM
To: Duncan, Jack (J.L.)
Cc: Maurer, James (J.B.); Freeland, Mark (M.)
Subject: MPG Focus

Jack, Can you have the tech pull the plugs from the Focus, after an overnight soak, and measure and record the static resistance of each plug. Put the plugs back in the same cylinders when complete. Send the results to Mark Freeland. Thanks. Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEB - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmccoy1@ford.com

8002-827-6 4828

From: Freeland, Mark (M.)
Sent: Tuesday, September 24, 2002 9:31 AM
To: Koszewnik, John (J.J.)
Cc: Davis, George (G.C.)
Subject: RE: Latch protection for DPFE

Thanks John.

I have requested a sampling of 30 ESM's from Freeman Gates to perform transient susceptibility testing on.

Yesterday afternoon I tested 20 parts for the internal (die level) threshold voltage. (I plan on at least 30 for the statistic). Then I will follow up with a larger sample for the external threshold voltage statistic, as we discussed yesterday.

I will feed you the results by email as I complete each group.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

—Original Message—

From: Koszewnik, John (J.J.)
Sent: Monday, September 23, 2002 7:00 PM
To: Freeland, Mark (M.)
Subject: FW: Latch protection for DPFE

Mark,

As promised, I ran out the question we discussed in my office today.

I'll let you know if Jim provides me any additional feedback to my note below.

Thanks for our meeting. See you sometime early next week.

John Koszewnik
Chief Engineer
V-Engine Engineering
Ph. 32-28973
Fx. 24-88087
jkoszewn@ford.com

—Original Message—

From: Koszewnik, John (J.J.)
Sent: Monday, September 23, 2002 6:59 PM
To: O'Neil, Jim (J.D.)

2002-027-0 4828

Subject: RE: Latch protection for DPFE

Jim,

Noted and understood. Thanks for running this out for me.

My takeaway is that the ESM has the same overvoltage protection on Vref and Vout as the tube-mounted DPFE sensor.... no better, no worse.

Hence, we cannot say that the improved field performance of the ESM (versus tube-mounted DPFE) results from reduced sensitivity to latch-ups.

The remaining hypothesis for its improved field performance is that it sees less corrosive exhaust constituents due to being downstream of the EGR valve.

Let me know if I'm incorrect in the above. Thanks again for running this out.

John Koszewnik

Chief Engineer
V-Engine Engineering
Ph. 32-28973
Fx. 24-86067
jkoszewn@ford.com

-----Original Message-----

From: O'Neill, Jim (J.D.)
Sent: Monday, September 23, 2002 5:58 PM
To: Koszewnik, John (J.J.)
Cc: Maurer, James (J.B.); Gibbs, Freeman (F.C.)
Subject: Latch protection for DPFE

John - the latch protection you see in the schematics you had in hand this PM are for tube mount. The ESM did implement a similar effort right after Job 1 (implemented around May of this year at the same time we implemented the Dalsa die and the Microlyne gold sputtering) except the test data dictated the use of a Zener diode. So both have the protection. Freeman can give you more specifics if you need it or call me at home at 734-667-2966 or cell - 734-748-7781.

J. D. O'Neill

Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-8639

ERG2-627-0 4838

From: Freeland, Mark (M.)
Sent: Tuesday, September 24, 2002 9:25 AM
To: Gates, Freeman (F.C.)
Subject: Latch Susceptibility Testing

Freeman,

I have additional data from testing 20 + more dPFE's without the Z1 (MOV) which I would like to share with you in person. When would you like to get together?

Also,

John Koszewnick has asked me to take a look at the ESM to see how it compares in terms of it's robustness to Transient Voltages.

Can you provide me with a sampling of say 30 current production ESM's for similar testing. I will also need the current circuit diagram and component layout for the boards.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Friday, September 20, 2002 6:22 PM
To: 'Ayers, Don'
Subject: RE: FYI

Thanks Don, I appreciate it.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ayers, Don [mailto:DAyers@kavlico.com]
Sent: Friday, September 20, 2002 6:13 PM
To: Freeland, Mark (M.)
Subject: RE: FYI

I'll have it faxed to you, probably on Monday. It will be quite lengthy, FYI.

Don

-----Original Message-----

From: Freeland, Mark (M.) [mailto:mfreel1@ford.com]
Sent: Friday, September 20, 2002 2:20 PM
To: Ayers, Don
Subject: RE: FYI

Thank you for the info Don,

Yes, please fax me the articles, my fax number is (313) 621-0646.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreel1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ayers, Don [mailto:DAyers@kavlico.com]
Sent: Friday, September 20, 2002 2:34 PM
To: Mark Freeland (E-mail)
Subject: FYI

Hi Mark -

Long time no see/speak. I hope all is going well with you.

I just wanted to make you aware of two things. You may already know these and I'm assuming you are still working on transients.

1. We are starting to embark on a series of failure analysis meetings on ESM with Ford/Siemens participation. Joe Grandas (in EGR Engineering) had some questions pertaining to voltage transients. We suggested he discuss these with you to understand the testing and results you've observed. If he hasn't called you, you may want to give him a call as time permits.
2. Finally, I came across an interesting document on vehicle transients. You may want to obtain a copy. It is ISO 7637-1, title is "Road Vehicles - Electrical disturbance by conduction and coupling - Part 1: Passenger cars and light commercial vehicles with nominal 12V supply voltage - Electrical transient conduction along supply lines only."
3. Really this is finally, there's a Part 3 to the above which addresses "Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines".

If you want, I can fax these to you.

Take care.
Don

From: Freeland, Mark (M.)
Sent: Friday, September 20, 2002 5:20 PM
To: 'Ayers, Don'
Subject: RE: FYI

Thank you for the info Don,

Yes, please fax me the articles, my fax number is (313) 621-0646.

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ayers, Don [mailto:DAyers@kavlico.com]
Sent: Friday, September 20, 2002 2:34 PM
To: Mark Freeland (E-mail)
Subject: FYI

Hi Mark -

Long time no see/speak. I hope all is going well with you.

I just wanted to make you aware of two things. You may already know these and I'm assuming you are still working on transients.

1. We are starting to embark on a series of failure analysis meetings on EEM with Ford/Siemens participation. Joe Grandas (in EGR Engineering) had some questions pertaining to voltage transients. We suggested he discuss these with you to understand the testing and results you've observed. If he hasn't called you, you may want to give him a call as time permits.
2. Finally, I came across an interesting document on vehicle transients. You may want to obtain a copy. It is ISO 7637-1, title is "Road Vehicles - Electrical disturbance by conduction and coupling - Part 1: Passenger cars and light commercial vehicles with nominal 12V supply voltage - Electrical transient conduction along supply lines only."
3. Really this is finally, there's a Part 3 to the above which addresses "Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines".

If you want, I can fax these to you.

Take care.
Don

EP82-827-G 4847

From: Freeland, Mark (M.)
Sent: Friday, September 20, 2002 5:04 PM
To: Grandas, Joseph (J.M.)
Subject: FW: FYI

Joe,

Please call me at the number below, so that I can share my learning's with you.

Thanks

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ayers, Don [mailto:DAyers@kavlico.com]
Sent: Friday, September 20, 2002 2:34 PM
To: Mark Freeland (E-mail)
Subject: FYI

Hi Mark -

Long time no see/speak. I hope all is going well with you.

I just wanted to make you aware of two things. You may already know these and I'm assuming you are still working on transients.

1. We are starting to embark on a series of failure analysis meetings on ESM with Ford/Siemens participation. Joe Grandas (in EGR Engineering) had some questions pertaining to voltage transients. We suggested he discuss these with you to understand the testing and results you've observed. If he hasn't called you, you may want to give him a call as time permits.
2. Finally, I came across an interesting document on vehicle transients. You may want to obtain a copy. It is ISO 7637-1, title is "Road Vehicles - Electrical disturbance by conduction and coupling - Part 1: Passenger cars and light commercial vehicles with nominal 12V supply voltage - Electrical transient conduction along supply lines only.
3. Really this is finally, there's a Part 3 to the above which addresses "Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines".

If you want, I can fax these to you.

ER02-027-0 4848

Take care.
Don

2082-827-G 4540

From: Freeland, Mark (M.)
Sent: Friday, September 20, 2002 10:20 AM
To: Verner, Carol (C.J.)
Subject: RE: Windstar Sensor #99

Carol,

I understand that this is not a warranty return part, but I still want to know about the vehicle's history. Can you please contact the fleet manager and ask him/her about this vehicle, has it had any other ailments, like running rich, HEGO problems, Fuel problems, Ignition problems, drive symptoms, etc. I think we need to know why the sensor had the excessive sooty deposit in both ports. Any intelligence you can gather on the vehicle may be valuable.

Also, can you contact Kavlico and ask them for their test data for this part. I can not test slope, they probably have the data for this already.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

-----Original Message-----

From: Verner, Carol (C.J.)
Sent: Friday, September 20, 2002 10:10 AM
To: O'Neall, Jim (J.D.)
Cc: Freeland, Mark (M.)
Subject: RE: Windstar Sensor #99

Mark,

See comments in blue below.

-----Original Message-----

From: O'Neall, Jim (J.D.)
Sent: Thursday, September 19, 2002 3:12 PM
To: Verner, Carol (C.J.)
Cc: Freeland, Mark (M.)
Subject: FW: Windstar Sensor #99

Please provide the info requested by Mark. This is one of two sensors that failed (low I believe) from the Vegas fleet that you inspected shipped back by Kyong.

J. D. O'Neall

Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-6839

-----Original Message-----

From: Freeland, Mark (M.)

EO62-527-G 4853

From: Thursday, September 19, 2002 3:07 PM
To: O'Neil, Jim (J.D.)
Cc: Akofkar, Shrikant (S.V.)
Subject: Windstar Sensor #99

Jim,

Please forward me all info you have regarding the sensor Shri brought me to test this afternoon. I would like to make sure the document I send you is clear and concise.

Can you provide the following: Sensor #99 is not a warranty return. It was a polyene coated sensor placed on a 3.8L Windstar belonging to a taxi cab fleet in Las Vegas, NV so there are no PCM codes to have for reference. Vo readings were made with 5V power supply and digital multimeter. Sensor was removed from vehicle and allowed to cool for 1hr in a/c room. At time of measurement room temp was 23 degrees C. No Check Engine Light was observed.

VIN #: I can provide this next week. The Fleet Engineer who I work with is out of the office until Monday.

Mileage accumulated on the sensor. 22,624 miles.

Date the sensor was removed. Date installed: 5/28/02. Initial Vo = 1.033 v. Data removed: 9/8/02. Vo = 0.620 v. Both dies responsive.

Were there any stored codes in the PCM, all codes are of interest, not just the dPFE codes? N/A. Not a warranty return sensor.

What is the full repair history for this vehicle from the date the sensor was installed until the date it was removed? I suspect that the engine has a misfire history, of some sort. N/A. Not a warranty return sensor. Do we have Kavlico's parametric test data for the part. Not sure. Kavlico may have performed some parametric test before removing the ports and sending the sensor to us for further analysis.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Thursday, September 19, 2002 3:07 PM
To: O'Neil, Jim (J.D.)
Cc: Akolkar, Shrikant (S.V.)
Subject: Windstar Sensor #88

Jim,

Please forward me all info you have regarding the sensor Shri brought me to test this afternoon. I would like to make sure the document I send you is clear and concise.

Can you provide the following:

VIN #

Mileage accumulated on the sensor.

Date the sensor was removed.

Were there any stored codes in the PCM, all codes are of interest, not just the dPFE codes?

What is the full repair history for this vehicle from the date the sensor was installed until the date it was removed? I suspect that the engine has a misfire history, of some sort.

Do we have Kavlico's parametric test data for the part.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Wednesday, September 18, 2002 9:35 AM
To: Koszewnik, John (J.J.)
Subject: Accepted: Update Mtg.

8982-027-0 4884

From: Freeland, Mark (M.)
Sent: Thursday, September 12, 2002 11:44 AM
To: McCoy, James (J.D.)
Subject: Fouled plugs

Jim,

Got a Blues Clue,

What does the ignition noise on the Vref look like when you have a fouled plug?
Can you try it and see, (but not on the Mountaineer as I want to be able to drive it on Tuesday night).

The Mustang has a good number of low mileage failures for the months that it had the fuel/plug fouling issue
(10/2001 - 12/2001)

Sheran will discuss further with you later today.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

From: Freeland, Mark (M.)
Sent: Wednesday, September 11, 2002 12:10 PM
To: Koszewnik, John (J.J.)
Subject: Accepted: DPFE Redesign

! E002-027-G 4000

From: Freeland, Mark (M.)
Sent: Tuesday, September 10, 2002 2:58 PM
To: O'Neill, Jim (J.D.)
Subject: RE: Pool Vehicle

Jim,

Thanks, Jim McCoy has the mountaineer and I have a pool car.

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

—Original Message—

From: O'Neill, Jim (J.D.)
Sent: Tuesday, September 10, 2002 1:12 PM
To: Kozewnik, John (J.J.); King, Sandra (S.M.)
Cc: Freeland, Mark (M.); McCoy, James (J.D.)
Subject: FW: Pool Vehicle

John - Please forward the below note to Dbnpool@ford.com this afternoon. Thanks.
Sandra - can you follow up with John's admin (I think her name is Jan) to make sure this happens.

I approve Mark Freeland's use of a pool car while his lease car is being evaluated for Delta PFE EGR sensor issues. He will need a pool car from Sept 11th at 2PM to Sept 13th at 4PM. Thanks

J. D. O'Neill

Manager, Fuel Metering, Emissions, and Ignition Dept
V-Engine Engineering, Ford Motor Company
joneall@ford.com, 313-322-8839

—Original Message—

From: Meck, Ed (E.T.)
Sent: Tuesday, September 10, 2002 9:27 AM
To: McCoy, James (J.D.)
Cc: O'Neill, Jim (J.D.); Freeland, Mark (M.)
Subject: RE: Pool Vehicle

Yes, with LL4 approval. Send to Dbnpool@ford.com

—Original Message—

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:26 AM
To: Meck, Ed (E.T.)
Cc: O'Neill, Jim (J.D.); Freeland, Mark (M.)
Subject: FW: Pool Vehicle

Ed, Can you provide an answer our question listed below?

D982-827-G 4888

Thanks. Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering

Hardware Control Interface Group

V-Engine Engineering

POEE - MD#69 - Rm. D142 - Cube DF186

Phone (313) 33-79690 / Fax (313) 39-04084

E-Mail: jimcooy1@ford.com

-----Original Message-----

From: Tokarczyk, Jim (J.I.)
Sent: Tuesday, September 10, 2002 9:02 AM
To: McCoy, James (J.D.)
Subject: RE: Pool Vehicle

Need to contact Ed Mack in Vehicle Programs (he controls the pool vehicles).

Thank You

Jim Tokarczyk

Product Development Vehicle Control

phone x76943, fax 23311

QMP 408

Vehicle Services WEB Sites

<http://www.darbom.ford.com/itppb/PPPBV/VehicleControl/vehiclecontrol.html>

-----Original Message-----

From: McCoy, James (J.D.)
Sent: Tuesday, September 10, 2002 9:00 AM
To: Tokarczyk, Jim (J.I.)
Cc: O'Neal, Jim (J.D.); Freeland, Mark (M.)
Subject: Pool Vehicle

Jim,

We are currently working on a warranty issue and have a vehicle which is exhibiting concerns and needs to be investigated. The vehicle we need to test is a lease vehicle that belongs to an employee, Mark Freeland, here at Ford. Mark has volunteered his vehicle for testing which will take about a week.

Would it be possible to provide a pool vehicle for Mark's use while we test his vehicle? Could you let me know if this is something we can do?

Thanks Jim.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering

Hardware Control Interface Group

V-Engine Engineering

POEE - MD#69 - Rm. D142 - Cube DF186

Phone (313) 33-79690 / Fax (313) 39-04084

E-Mail: jimcooy1@ford.com

DR02-027-0 4897

From: Freeland, Mark (M.)
Sent: Tuesday, September 10, 2002 11:56 AM
To: Haggas, Jon (.)
Subject: FW: Spark plug resistance checks

Spark plug person

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ewell, Fred (F.)
Sent: Wednesday, September 04, 2002 4:03 PM
To: Freeland, Mark (M.)
Cc: McCoy, James (J.D.); Power, James (J.H.)
Subject: RE: Spark plug resistance checks

Mark,

We will be visiting Essex Engine plant tomorrow morning. If you can leave the vehicle here on Friday, I should be able to measure the plugs sometime during the day.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, September 03, 2002 12:38 PM
To: Ewell, Fred (F.)
Cc: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

Fred,

When would be a good time for you to check out the plugs on the Mountaineer? If you would like I could come over to your garage tomorrow morning or afternoon. If it will only take an hour I will stay with you, or if a lot longer then I can leave the vehicle with you and borrow wheels from Jim McCoy.

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com

Tel.: (313) 594-7645

-----Original Message-----

From: Ewell, Fred (F.)
Sent: Thursday, August 29, 2002 2:15 PM
To: Freeland, Mark (M.)
Cc: Power, James (J.H.)
Subject: Spark plug resistance checks

I was unable to pry Jim McCoy away from the vehicle long enough to get the plugs removed and checked for resistance. Please make arrangements with Jim Power and/or me next week after the labor day holiday. Have a good weekend.

ERR2-627-0 4781

From: Freeland, Mark (M.)
Sent: Monday, September 08, 2002 1:23 PM
To: Power, James (J.H.)
Subject: RE: 16L Spark Plug Low Resistance Issue

Jim,

Thank you for the info. Yes, endemic!

Regards

Mark Freeland

> 6-Sigma Black Belt
> Engine Research Department
> Ford Research Laboratory
> P.O. Box 2053
> MD 2629 - SRL - Room 1517
> Dearborn, MI 48121-2053 USA
email: mfreelal@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Power, James (J.H.)
Sent: Monday, September 09, 2002 9:10 AM
To: Freeland, Mark (M.)
Subject: FW: 16L Spark Plug Low Resistance Issue

read the attachment, seems the problem is fairly endemic.

-----Original Message-----

From: Goodwin, William (W.R.)
Sent: Friday, September 06, 2002 1:24 PM
To: Power, James (J.H.)
Subject: FW: 16L Spark Plug Low Resistance Issue

Regards,

Bill Goodwin
Product Design Engineer, Ignition Systems
V Engine Engineering, Ford Motor Company
Tel: 313 337-9579 Fax: 313 390-4084
email: wgoodwin@ford.com
textpage mailto:3137960571@alphapage.airtouch.com

-----Original Message-----

From: Below, Matthew [mailto:matthew.below@honeywell.com]
Sent: Friday, September 06, 2002 8:19 AM
To: 'Goodwin, William (W.R.)'; 'Pletta, Shari'
Cc: Elwell, Fred (F.); Weston, Eden J
Subject: RE: 16L Spark Plug Low Resistance Issue

ERG2-827-G 4714

-----Original Message-----

From: Goodwin, William (W.R.) [mailto:wgoodwin@ford.com]
Sent: Wednesday, September 04, 2002 12:43 PM
To: Eden Weston (E-mail); Matt Below (E-mail)
Cc: Elwell, Fred (F.)
Subject: FW: 16L Spark Plug Low Resistance Issue
Importance: High

I have a specific request to supply an updated SD. When could you provide an update?

Regards,

Bill Goodwin
Product Design Engineer, Ignition Systems
V Engine Engineering, Ford Motor Company
Tel: 313 337-9579 Fax: 313 390-4084
email: wgoodwin@ford.com
textpage mailto:3137960571@alphapage.airtouch.com

From: Frestand, Mark (M.)
Sent: Friday, September 06, 2002 1:32 PM
To: Vondale, James (J.P.)
Subject: Accepted: Updated: Mountaineer Rear Windows Opening While Driving

Thank you for the new data. I will be there

ERG2-027-B 4718

Subject: dPFE Redesign
Location: SRL Rm 1517

Start: Mon 8/8/2002 10:00 AM
End: Mon 8/8/2002 12:00 PM
Show Time As: Tentative

Recurrence: (none)

Meeting Status: Not yet responded

Required Attendees: Freeland, Mark (M.); Allee, Sheran (S.A.); Kotwicki, Allan (A.J.)
Optional Attendees: McCoy, James (J.D.)

0002-027-G 4717

From: Freeland, Mark (M.)
Sent: Thursday, September 06, 2002 5:13 PM
To: Vondale, James (J.P.)
Subject: Declined: Updated: Mountaineer Rear Windows Opening While Driving

Sheila,

I am sorry, but I will be out of the office from 1:00 pm 9/12 through close of business 9/17. I will on a plane traveling back from Nevada at the time you have rescheduled.

Can you propose any other alternative.

Thanks

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 3:54 PM
To: McCoy, James (J.D.)
Subject: RE: Spark plug resistance checks

Jim,
I'm all set for transport, Fred has the mountaineer in the N garage ready for tomorrow morning. Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel: (313) 594-7645

—Original Message—

From: McCoy, James (J.D.)
Sent: Thursday, September 05, 2002 12:08 PM
To: Freeland, Mark (M.)
Subject: RE: Spark plug resistance checks

Mark, Sorry but Dennis has the vehicle this evening.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jmccooy1@ford.com

—Original Message—

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 11:19 AM
To: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

Jim, can you let me drive the Tribute tonight?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department

Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 11:18 AM
To: Ewell, Fred (F.)
Subject: RE: Spark plug resistance checks

Fred,

I would like to leave it tonight, so that the plugs soak overnight before being measured.

Jim, can you let me drive the Tribute tonight?

Thanks

Regards

Mark Freeland

6-Sigma Black Belt
Engine Research Department
Ford Research Laboratory
P.O. Box 2053
MD 2629 - SRL - Room 1517
Dearborn, MI 48121-2053 USA
email: mfreela1@ford.com
Tel.: (313) 594-7645

-----Original Message-----

From: Ewell, Fred (F.)
Sent: Wednesday, September 04, 2002 4:03 PM
To: Freeland, Mark (M.)
Cc: McCoy, James (J.D.); Power, James (J.H.)
Subject: RE: Spark plug resistance checks

Mark,

We will be visiting Essex Engine plant tomorrow morning. If you can leave the vehicle here on Friday, I should be able to measure the plugs sometime during the day.

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Tuesday, September 03, 2002 12:38 PM
To: Ewell, Fred (F.)
Cc: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

Fred,

When would be a good time for you to check out the plugs on the Mountaineer? If you would like I could come over to your garage tomorrow morning or afternoon. If it will only take an hour I will stay with you, or if a lot longer then I can leave the vehicle with you and borrow wheels from Jim McCoy.

Thanks

Regards

EA62-827-0 4738

Mark Freeland

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-----Original Message-----

From: Ewell, Fred (F.)
Sent: Thursday, August 29, 2002 2:15 PM
To: Freeland, Mark (M.)
Cc: Power, James (J.H.)
Subject: Spark plug resistance checks

I was unable to pry Jim McCoy away from the vehicle long enough to get the plugs removed and checked for resistance. Please make arrangements with Jim Power and/or me next week after the labor day holiday. Have a good weekend.

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 2:38 PM
To: McCoy, James (J.D.)
Co: Brogley, Martin (M.A.)
Subject: RE: Spark plug resistance checks

Jim,

I forgot to tell you that the SRL employee who does 100 + per day is still interested in helping out drive the dPFE test vehicles. His name is Martin Brogley. Just let Martin know directly if you wish him to drive for you. He is real sharp, so a 5 min lesson on how to recall set up and save files on the scope is all the instruction he will need.

Regards

Mark Freeland

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-----Original Message-----

From: McCoy, James (J.D.)
Sent: Thursday, September 05, 2002 12:08 PM
To: Freeland, Mark (M.)
Subject: RE: Spark plug resistance checks

Mark, Sorry but Dennis has the vehicle this evening.

Regards,

Jim McCoy

Fuel Metering, Emissions & Ignition Systems Engineering
Hardware Control Interface Group
V-Engine Engineering
POEE - MD#69 - Rm. D142 - Cube DF186
Phone (313) 33-79690 / Fax (313) 39-04084
E-Mail: jrmccoy1@ford.com

-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 11:19 AM
To: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

Jim, can you let me drive the Tribute tonight?

Thanks

Regards

ERR2-027-G 4732

Mark Freeland

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-----Original Message-----

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 11:18 AM
To: Ewell, Fred (F.)
Subject: RE: Spark plug resistance checks

Fred,

I would like to leave it tonight, so that the plugs soak overnight before being measured.

Jim, can you let me drive the Tribute tonight?

Thanks

Regards

Mark Freeland

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ES62-627-0 4735

Thanks

Regards

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ERR2-827-G 4742

Mark,

We will be visiting Essex Engine plant tomorrow morning. If you can leave the vehicle here on Friday, I should be able to measure the plugs sometime during the day.

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To: Ewell, Fred (F.)
Cc: McCoy, James (J.D.)
Subject: FW: Spark plug resistance checks

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Subject: Spark plug resistance checks

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ER02-027-G 4749

From: Freeland, Mark (M.)
Sent: Thursday, September 05, 2002 11:18 AM
To: Ewell, Fred (F.)
Subject: RE: Spark plug resistance checks

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Thanks

Regards

Mark Freeland

6-Sigma Black Belt

ERR2-027-0 4744

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Cc: Power, James (J.H.)
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