

EA02-025

TEXAS INSTRUMENTS, INC.'S

09/10/03

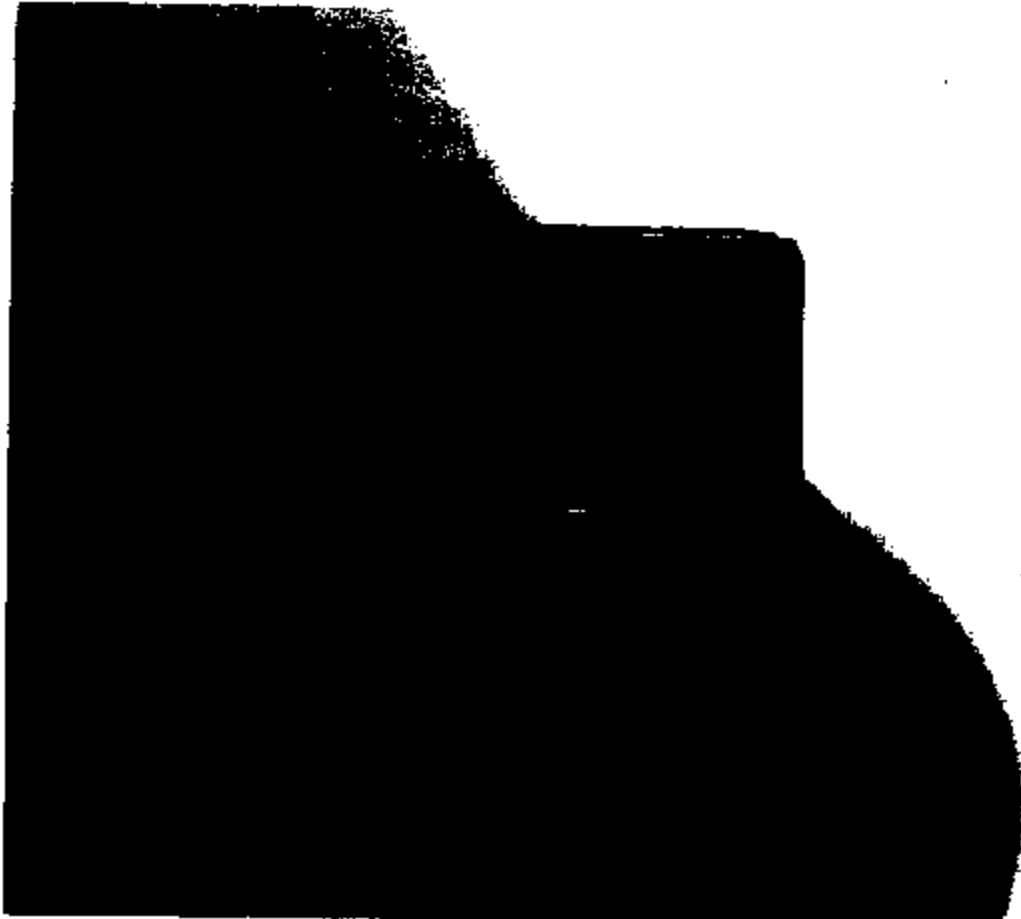
LETTER TO ODI

REQUEST # 5

BOX 6

PART A-M

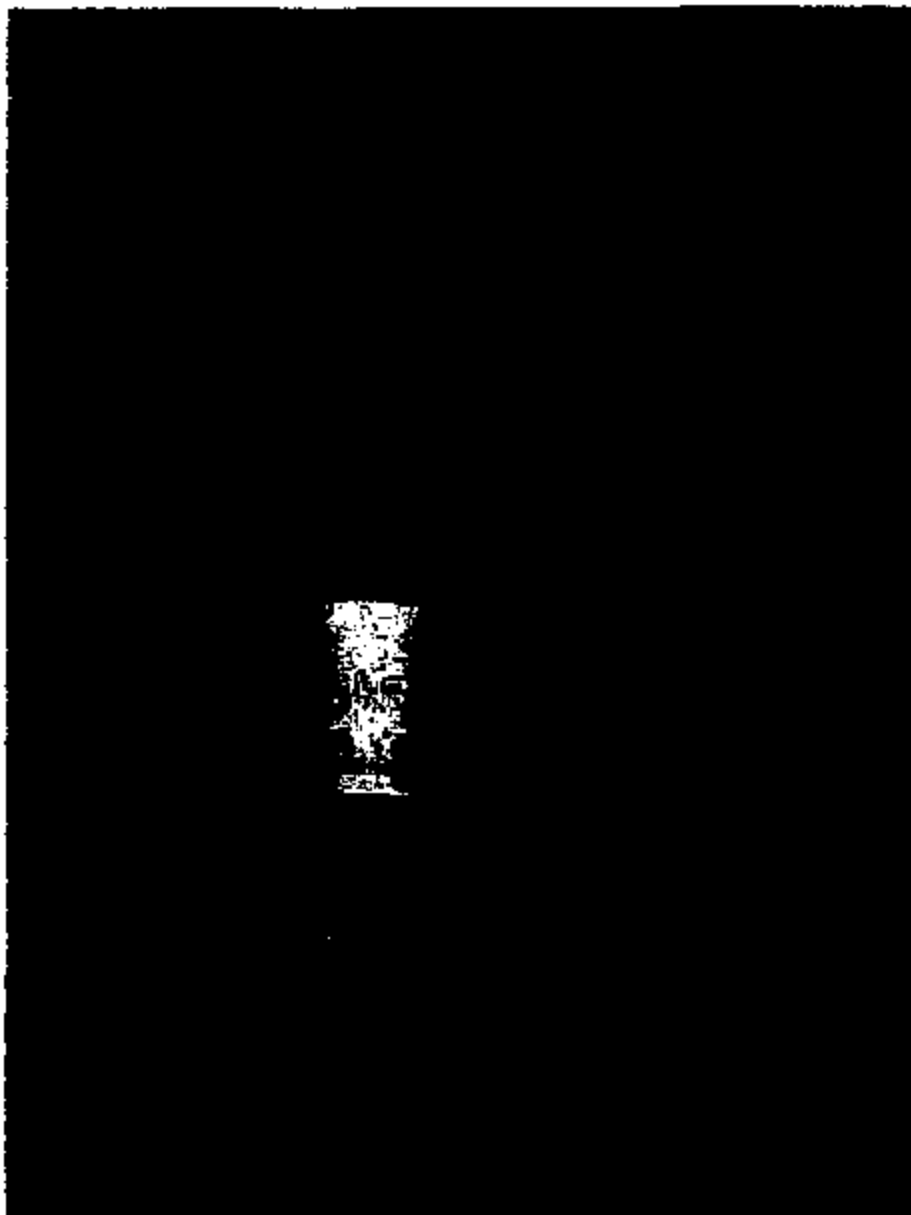
PART C



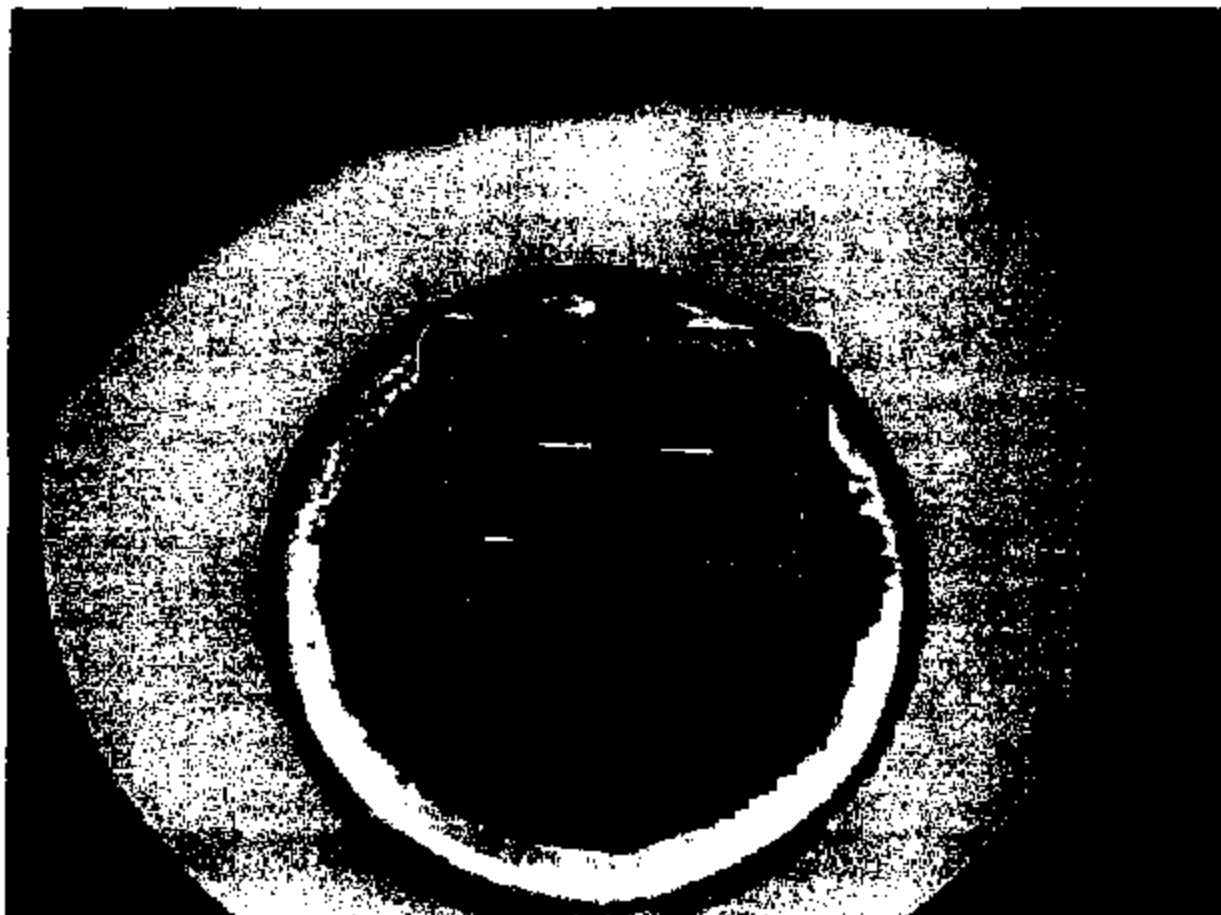
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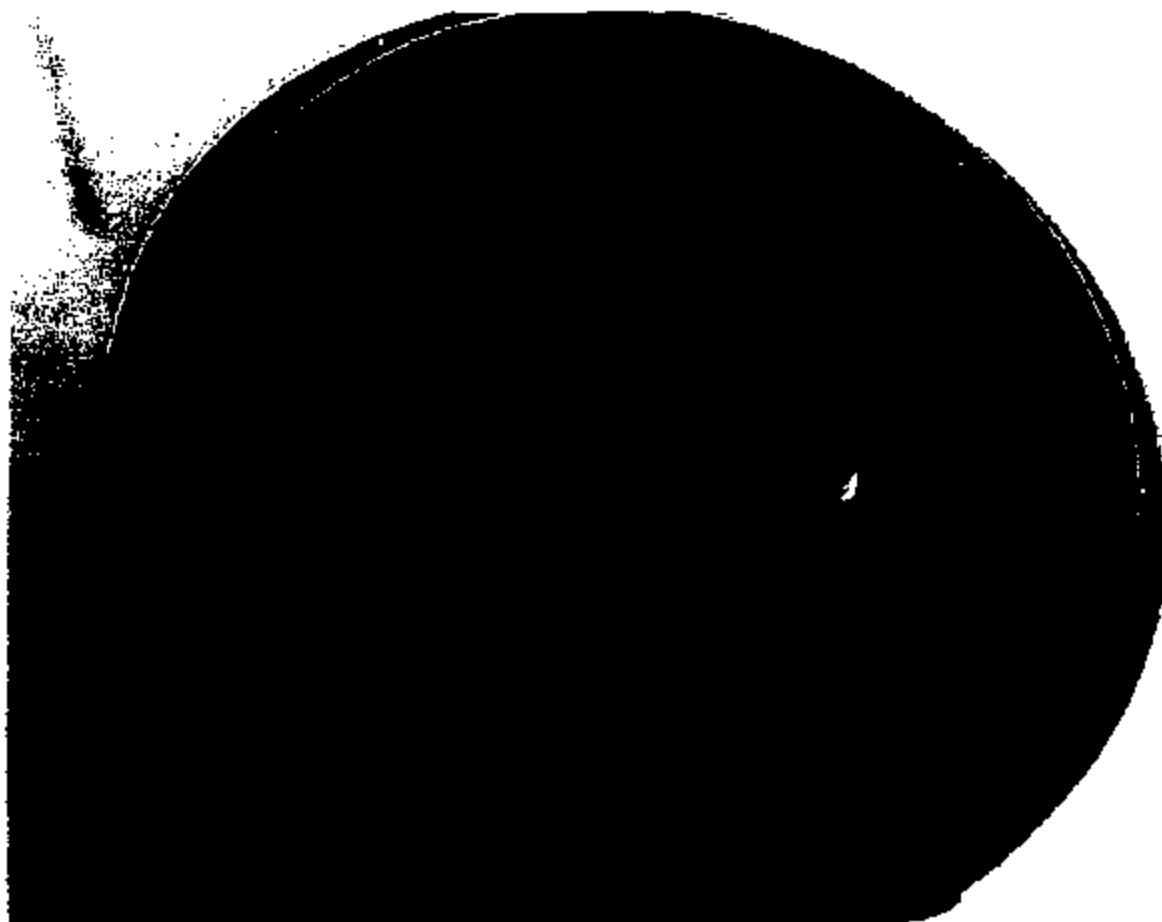
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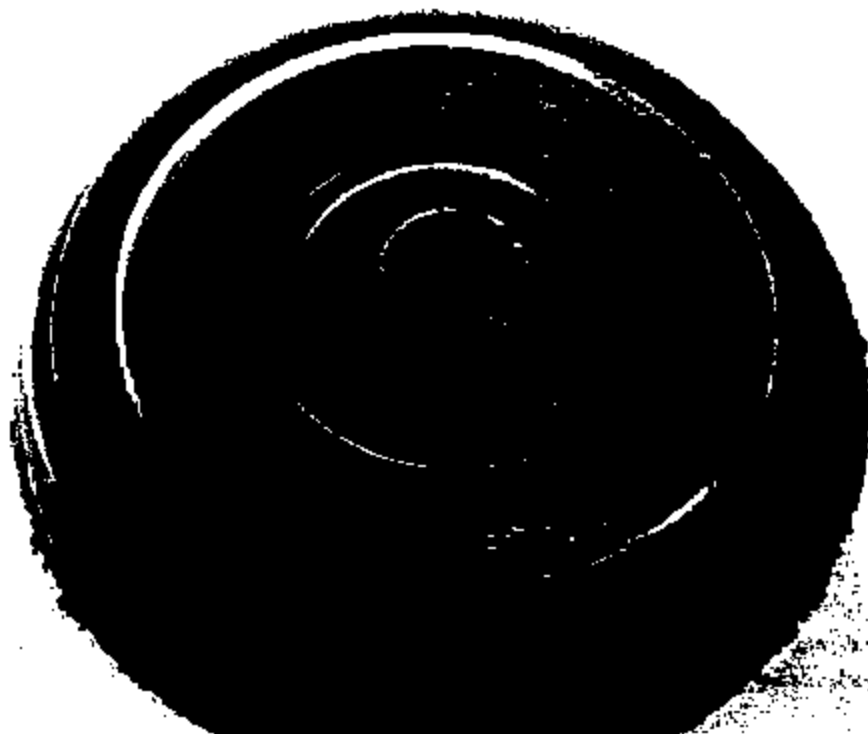
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TI-NHTSA 8530



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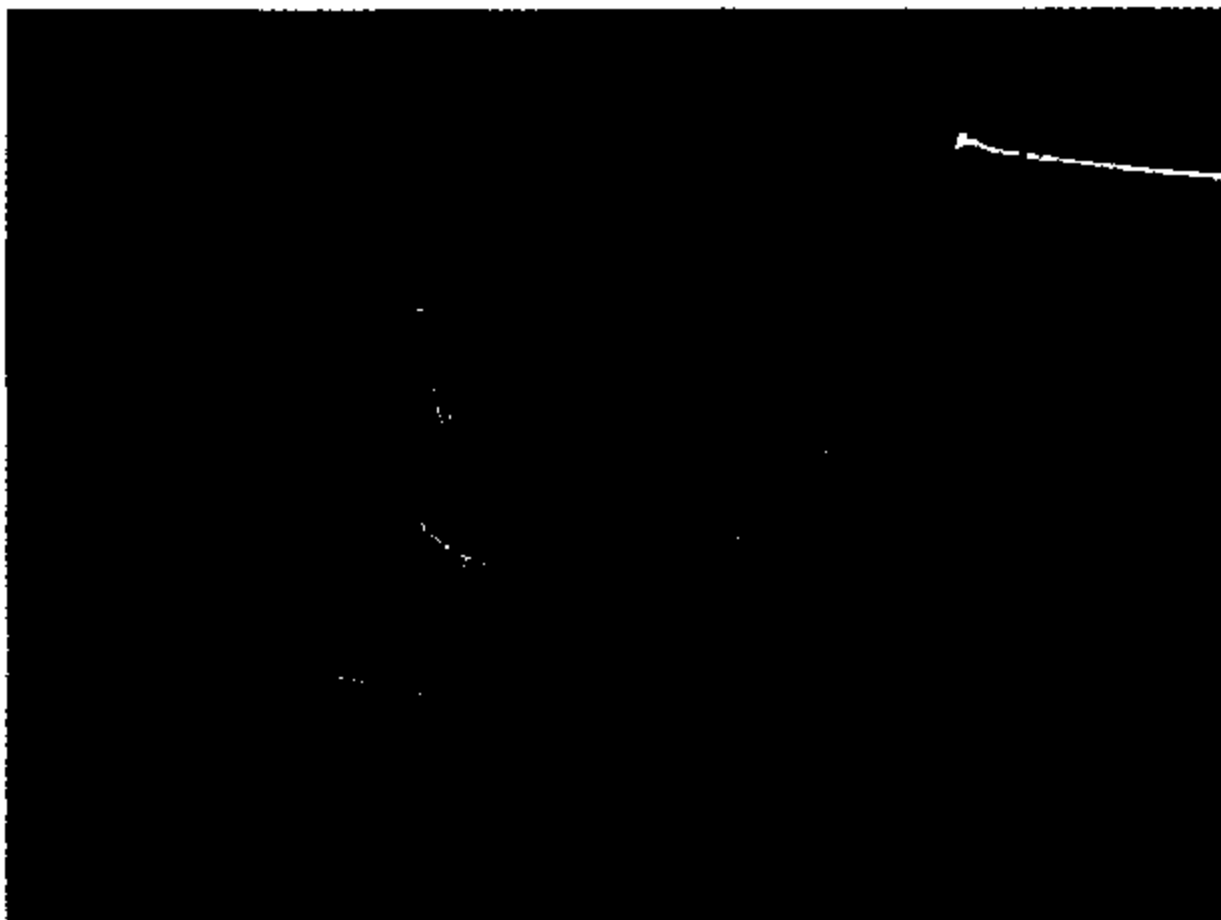
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TI-NHTSA 8533



TI-NHTSA 8534



TI-NHTSA 8535



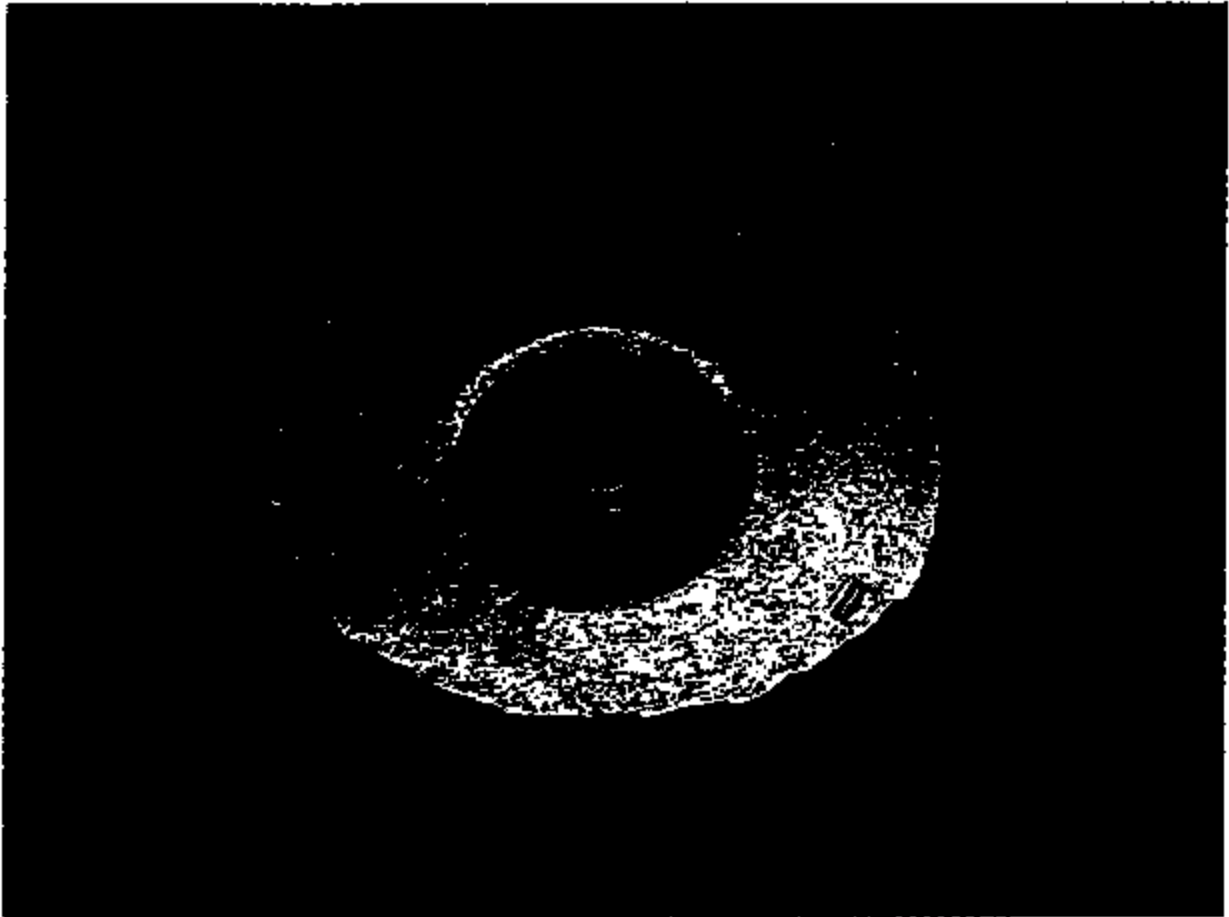
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TI-NHTSA 8538



TI-NHTSA 8539



TI-NHTSA 8540

77PSL2-1 Return Analysis Sheet

Device ID: 0219-8 Date: 7-2-97 Ford Part #: BG
 Operator's Name: _____ SW Date Code: _____ Technician: BT

1 Visual Inspection

General condition of Bench: Good Bad
 Signs of leakage into connector? No Yes
 Mating connector seal? Foam Silicone
 compression?
 Wire Harness returned? Yes No
 Wire insulation compression?

2 Current draw:

Terminal to Terminal: 7.2 Ohms
 Terminal to Heepson: 2.5 mA 14 Vdc supply Current limited to 10 amps.

3 Open Crimp Ring

4 Visual Inspection

Connector Leak? No Yes
 Component wear? None light Medium Heavy
 BF leak? No Yes
 Environment seal condition? Good Bad
 If seal bad. Why?
 Corrosion? Yes No
 Pictures

5 Leak Test Sensor Arm.

Pass Fail

6 Open Cup Crimp.

7 Diaphragm Inspection

	Nearest Fluid			Middle			Nearest Converter		
	Fluid	e1	Converter	Fluid	e2	Converter	Fluid	e3	Converter
	Teflon	Kapton	Teflon	Teflon	Kapton	Teflon	Teflon	Kapton	Teflon
Teflon stretch	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>
Teflon cracks	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>
Teflon delamination	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>	<u>N</u>		<u>N</u>
Kapton cracks		<u>N</u>			<u>N</u>			<u>N</u>	
Strain pattern		<u>N</u>			<u>N</u>			<u>N</u>	
Wear particles/dispersion	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>	<u>N</u>

8 Gasket Inspection

Present: Yes No
 Nibbling/missing material: Yes No
 Gasket thickness:
0.02975 inches
0.02975 inches
0.02975 inches

9 Package and Store

10 Analysis Summary: NTF Issue Discovered

TI-NHTSA 8541



TI-NHTSA 8542



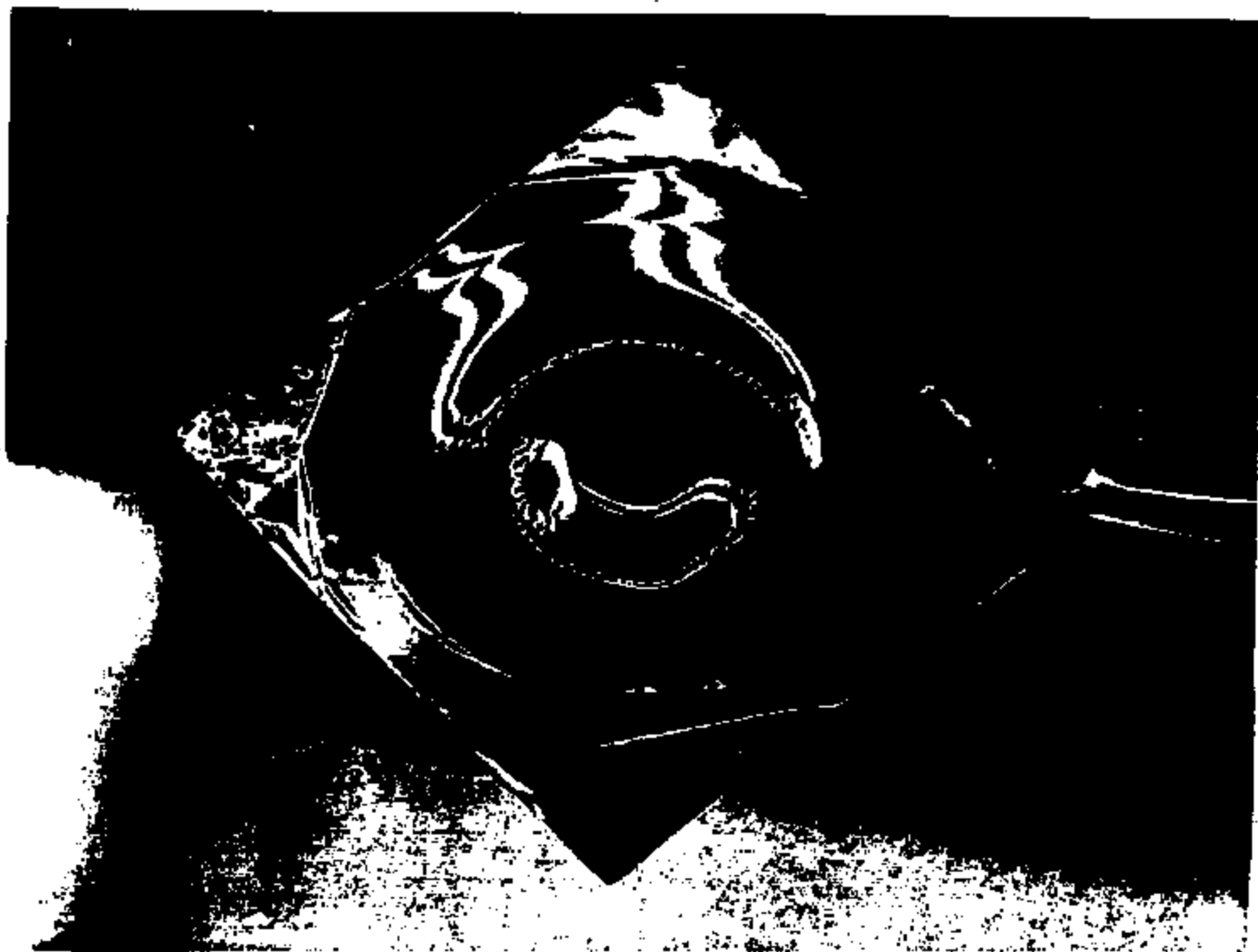
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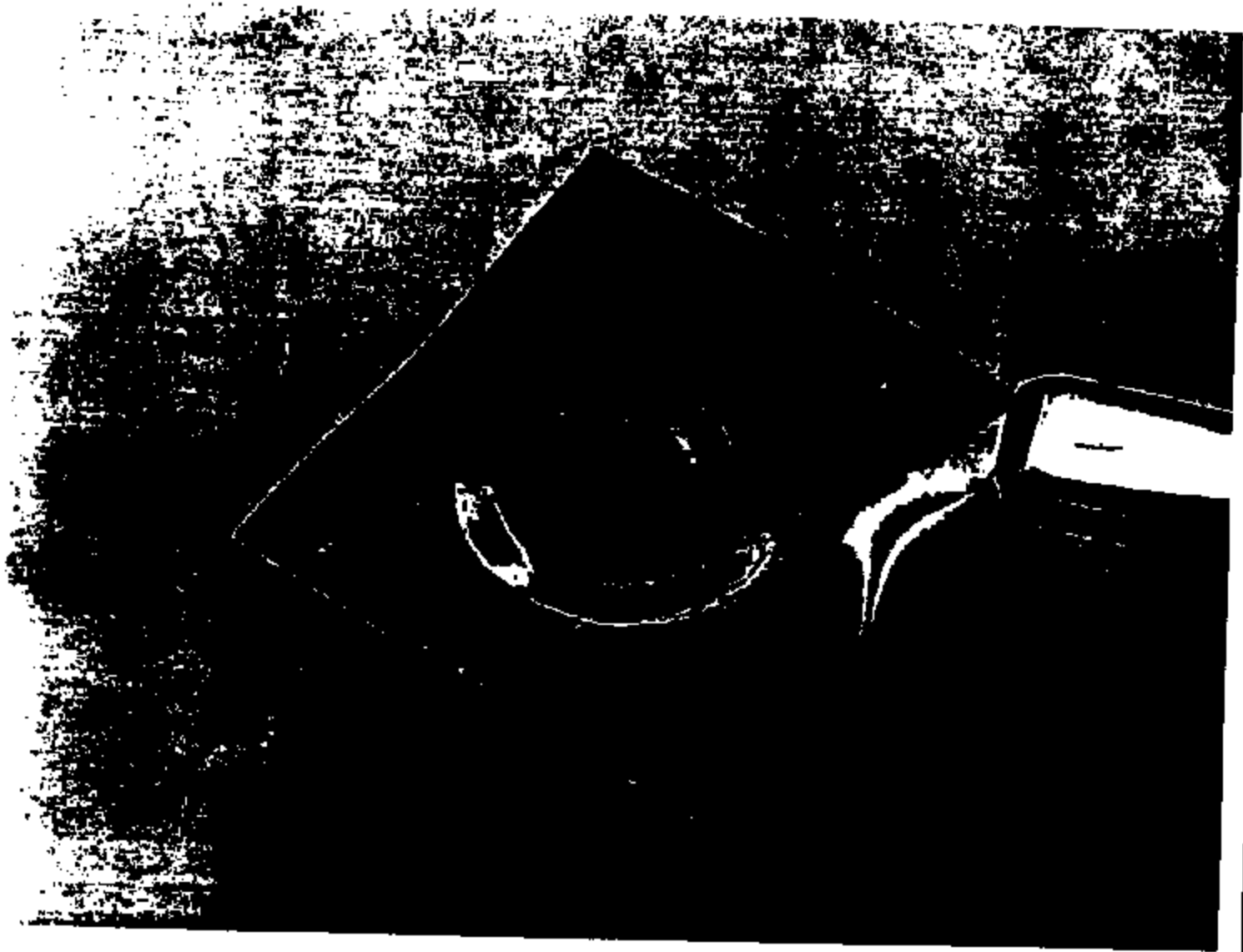
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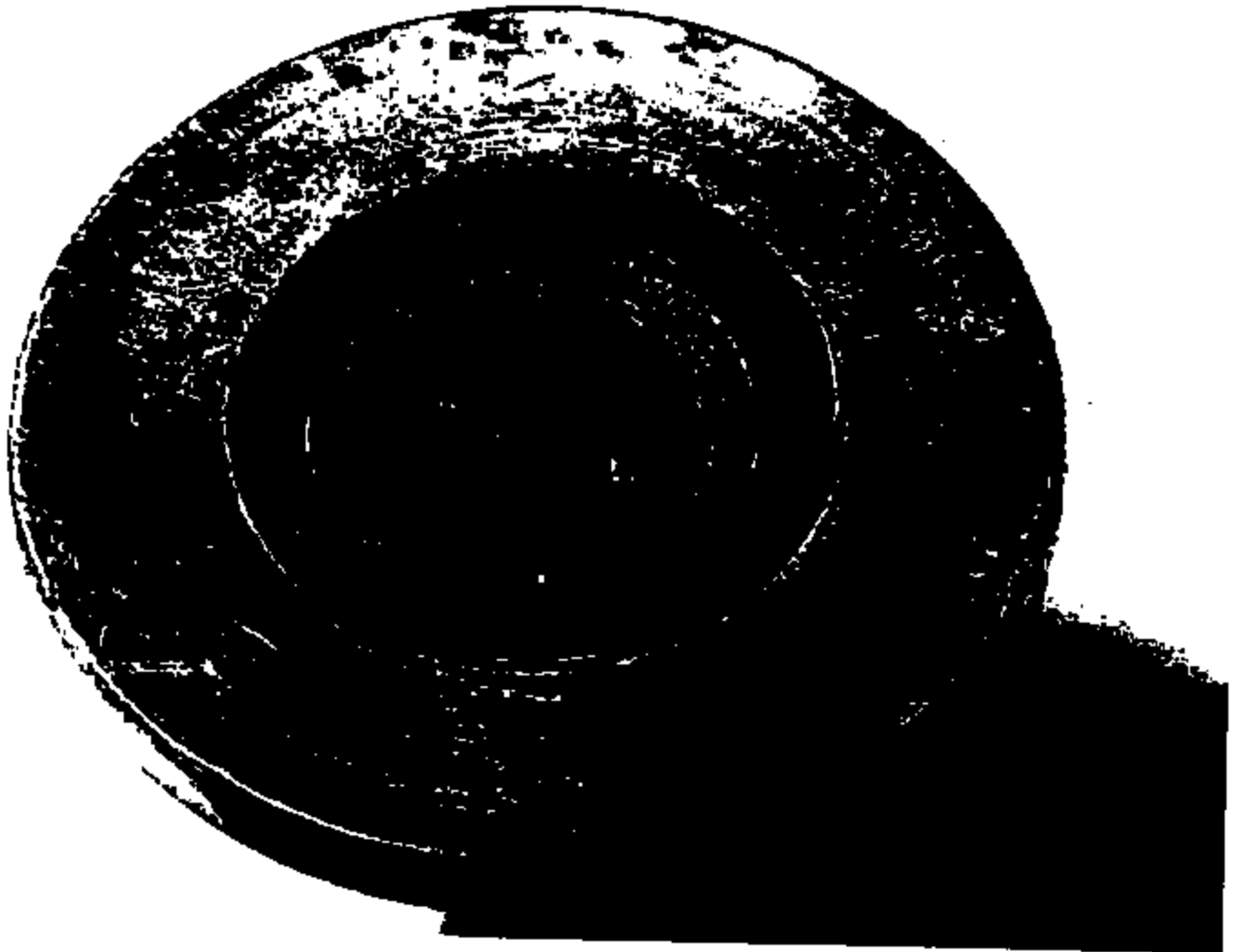
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TI-NHTSA 8548

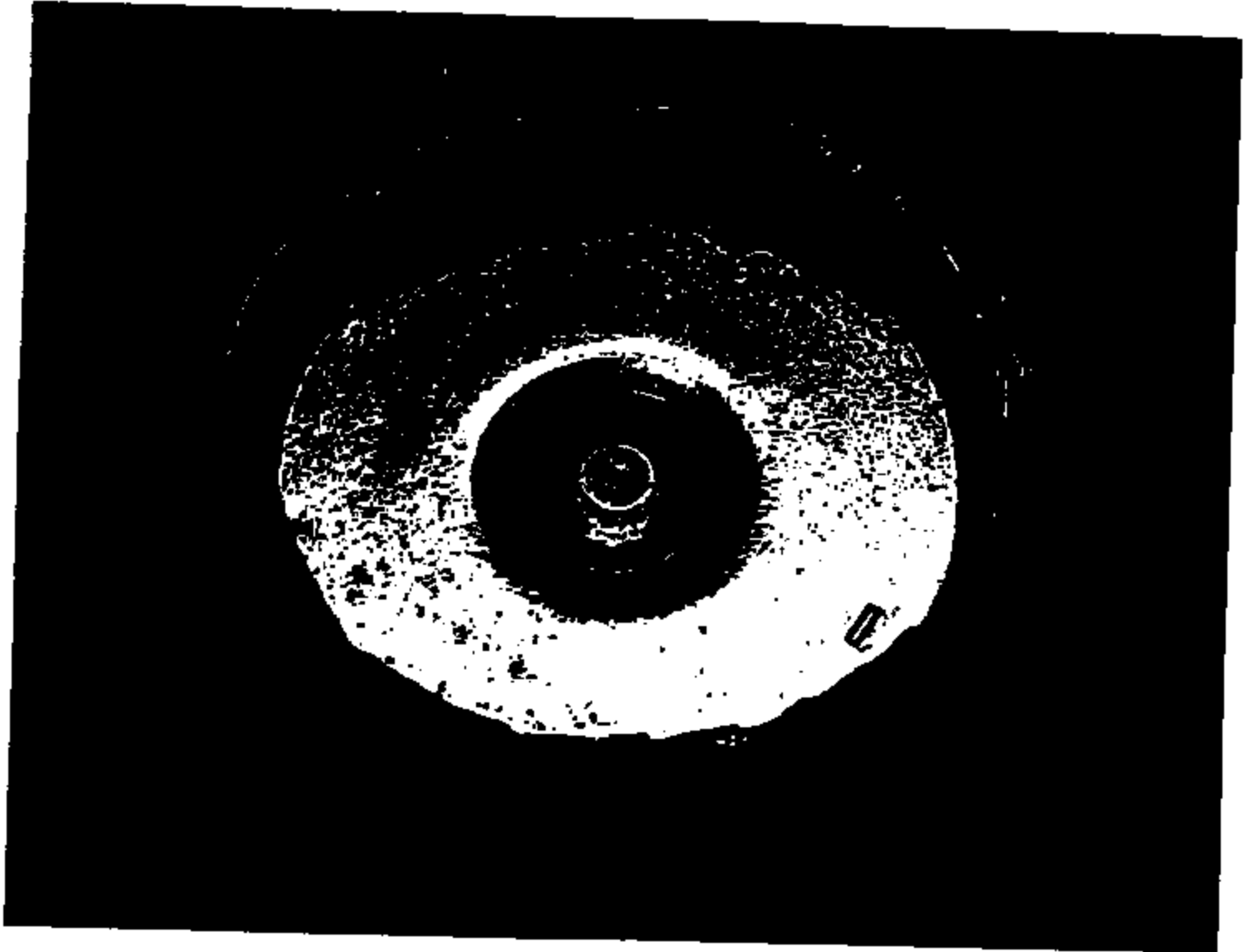


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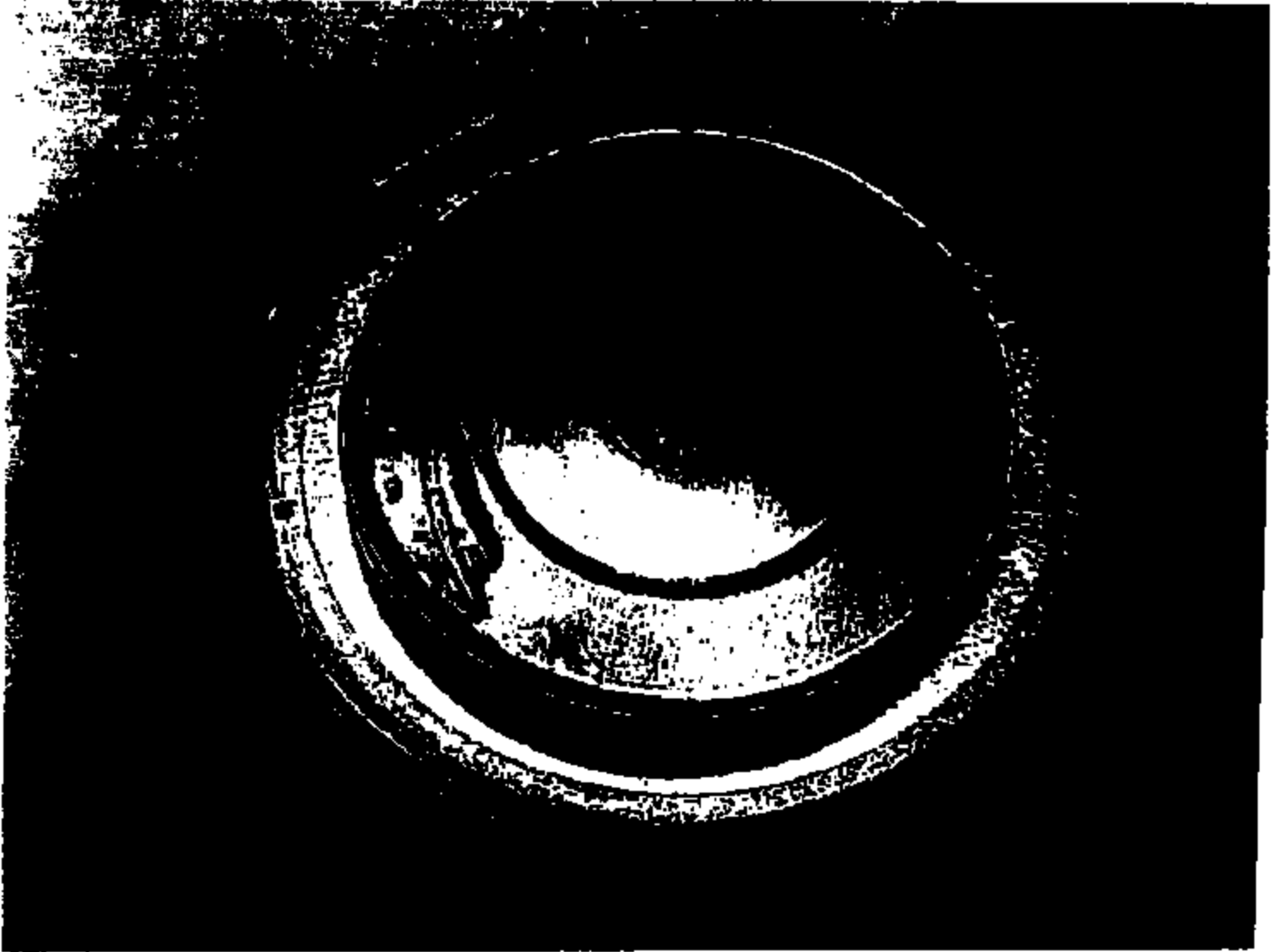


TI-NHTSA 8548

24 10 2

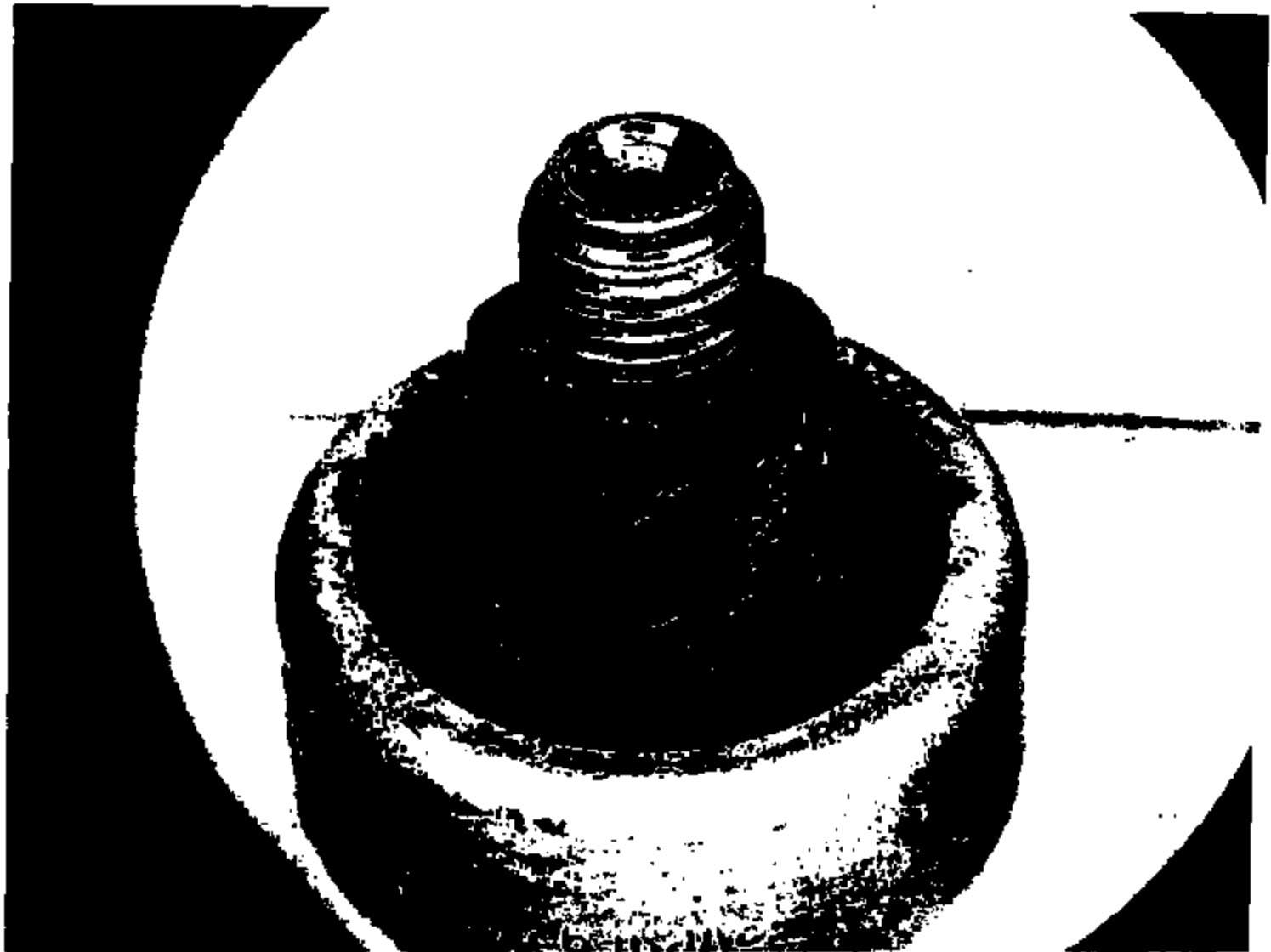


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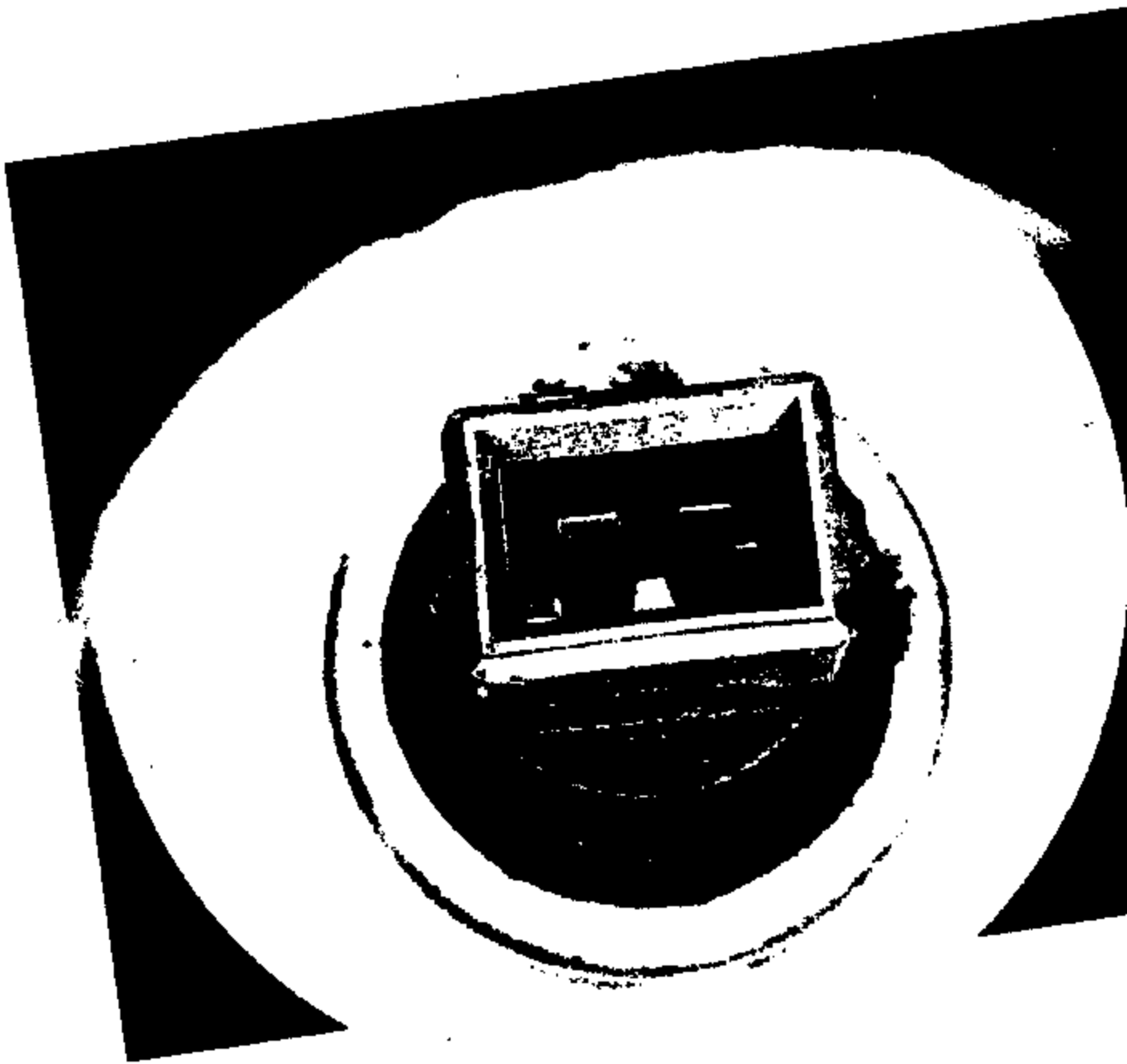


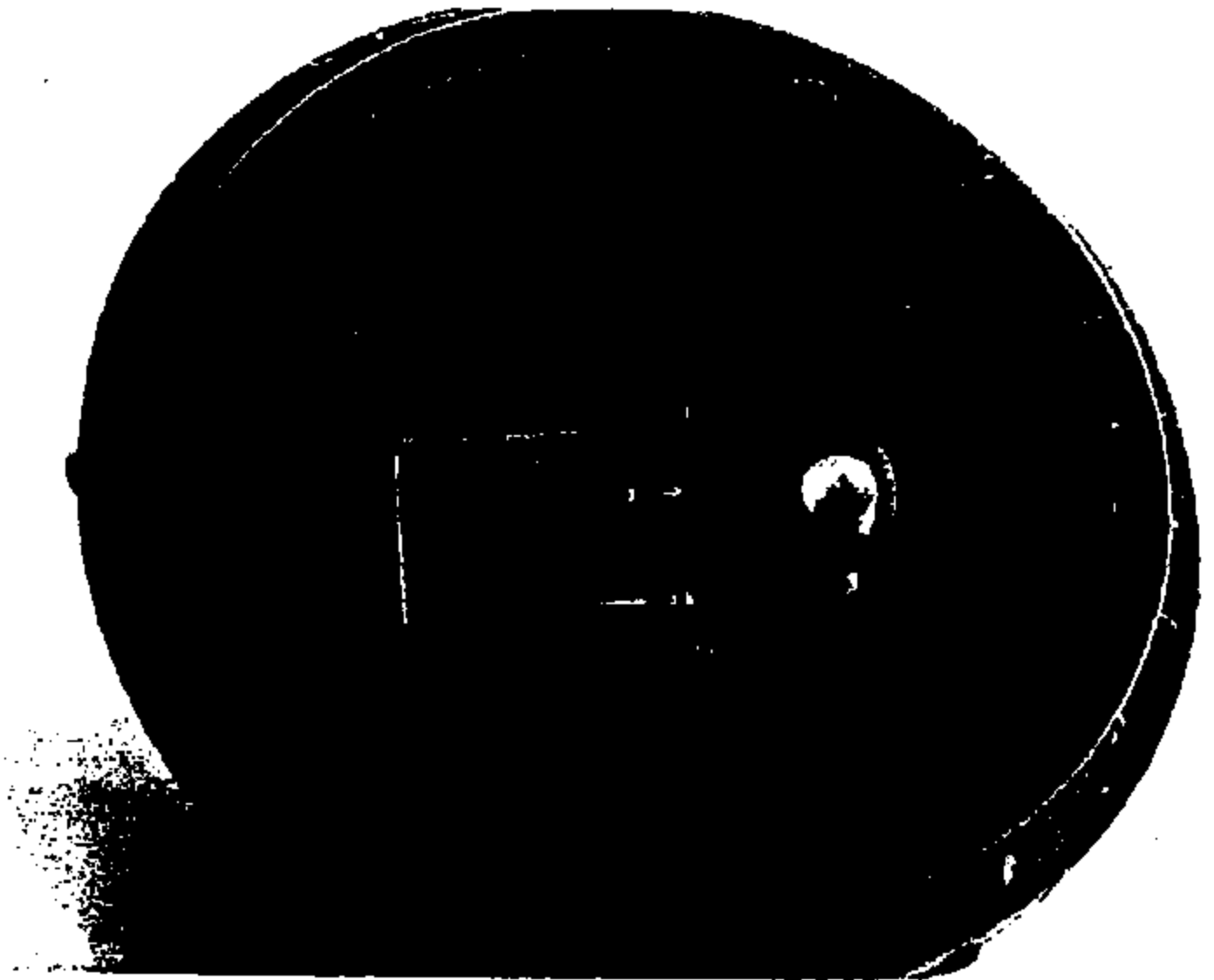
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TI-NHTSA 8551



TI-NHTSA 8552





TI-NHTSA 8554



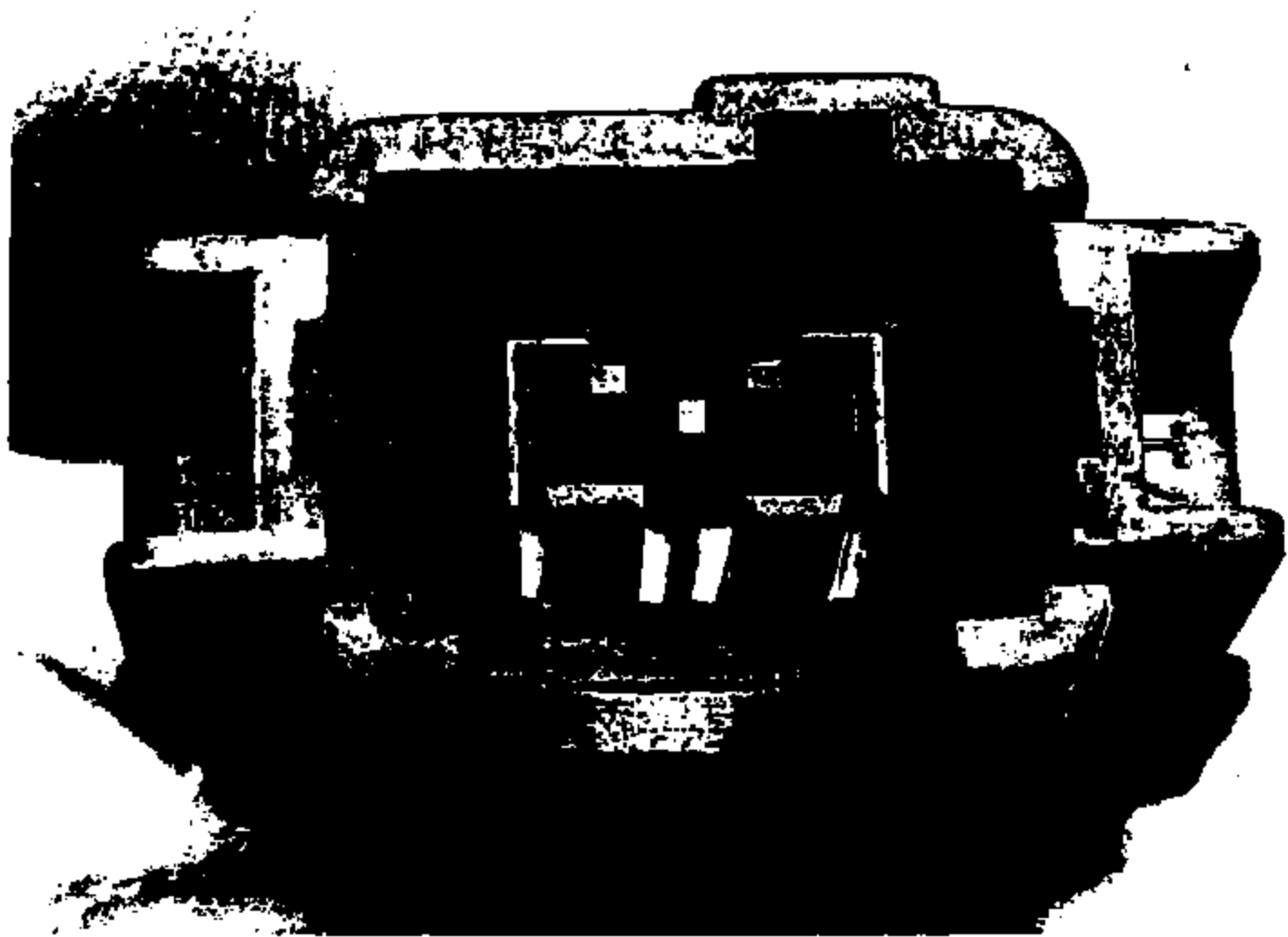
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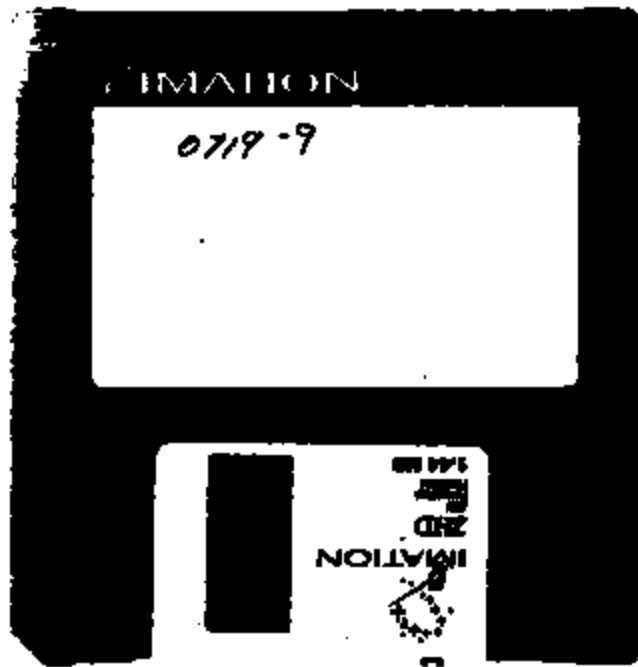
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TI-NHTSA 8557

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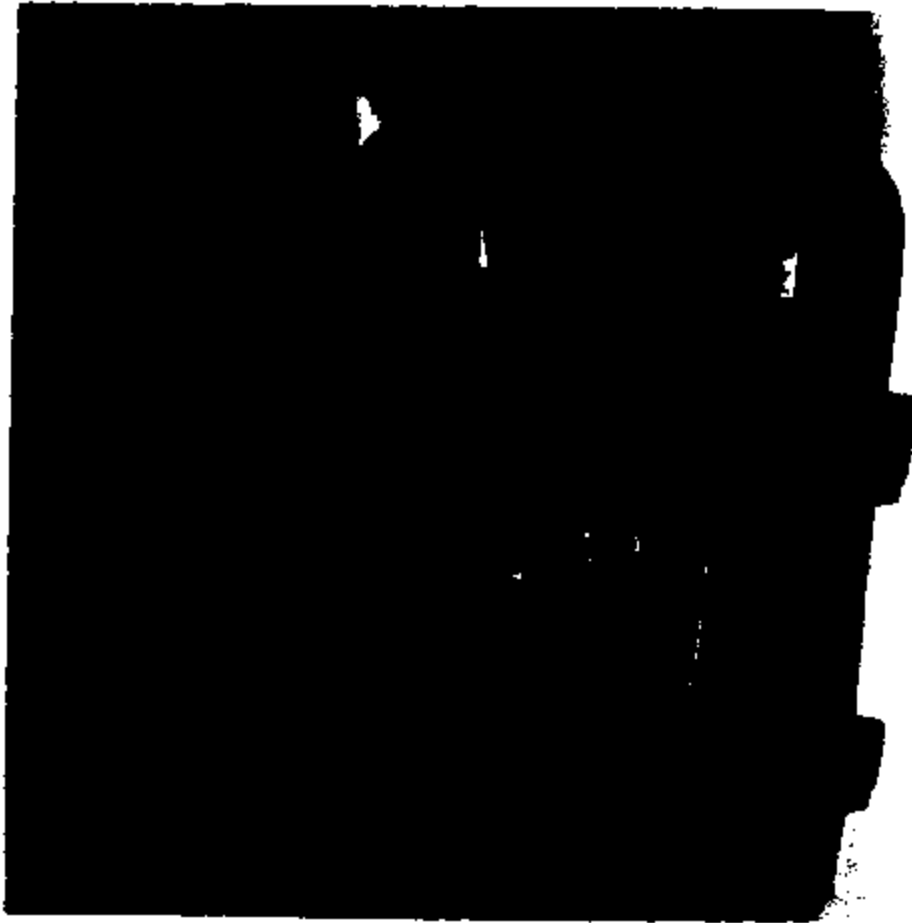


1999 7 22 4:10:57 PM MVC-FD91

Digital Mavica Images

19 mavica images		501 Kbytes free	
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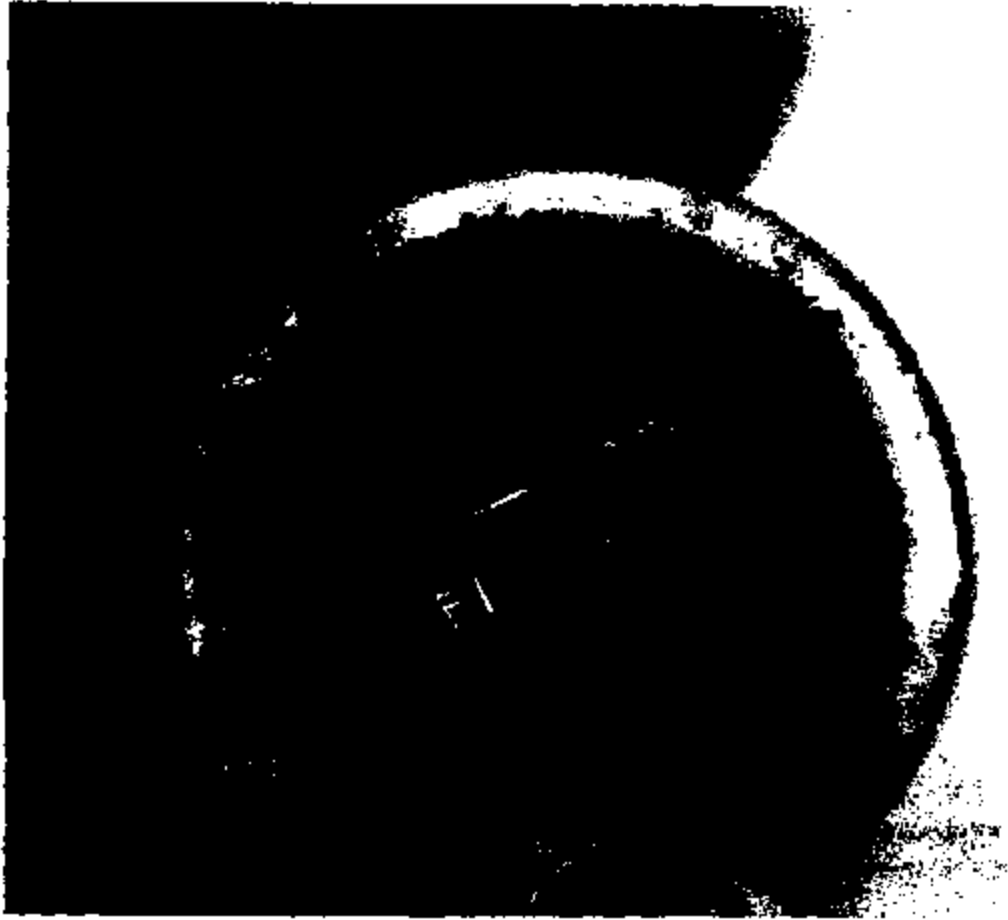
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TI-NHTSA 8560



TI-NHTSA 8561



TI-NHTSA 8582



TI-NHTSA

4/A



TI-NHTSA 8564



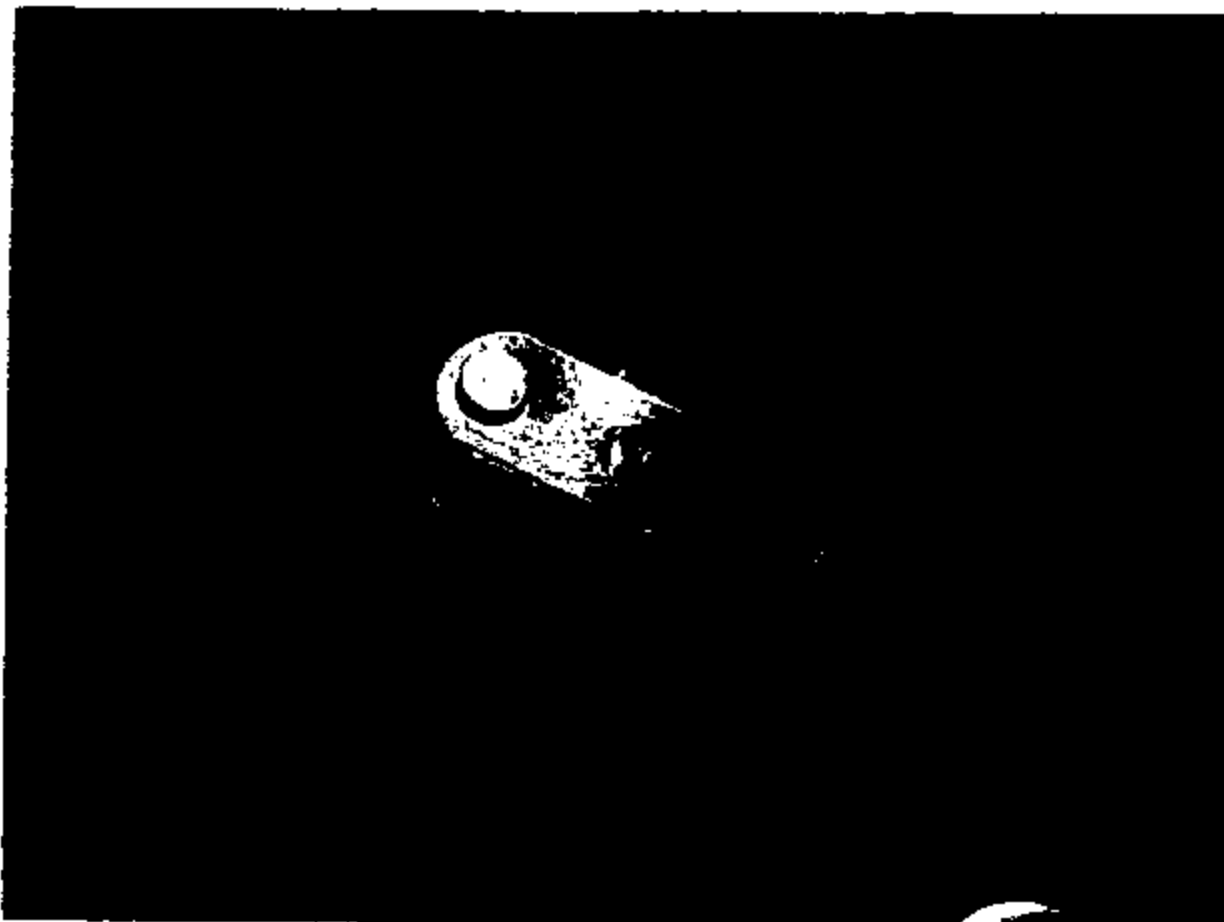
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TI-NHTSA 8566



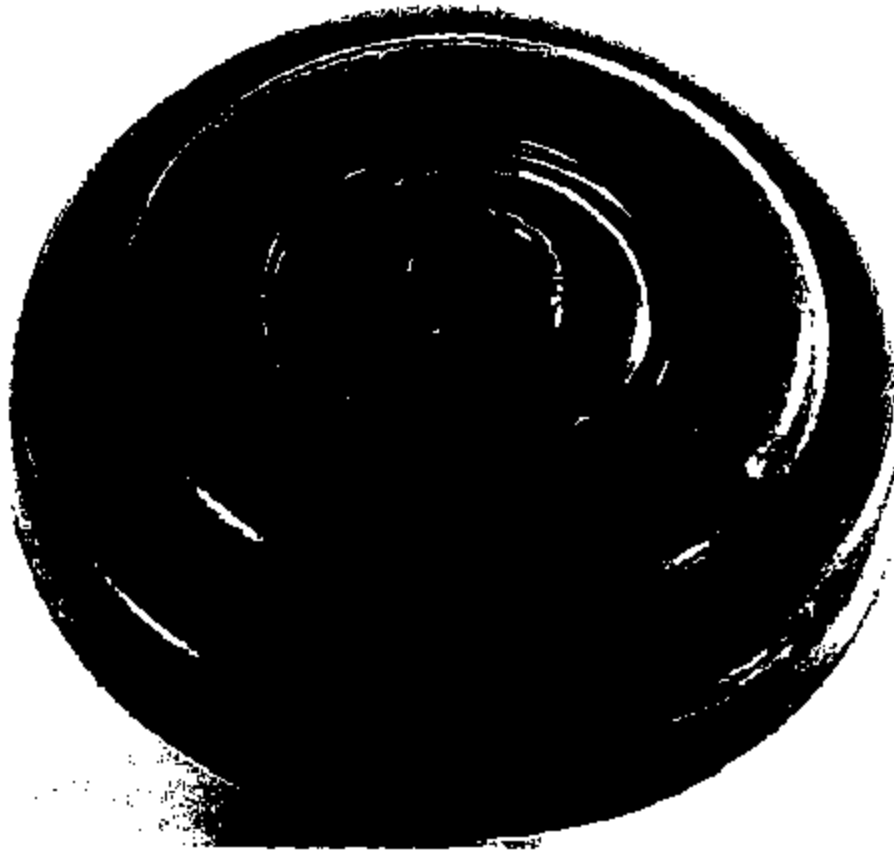
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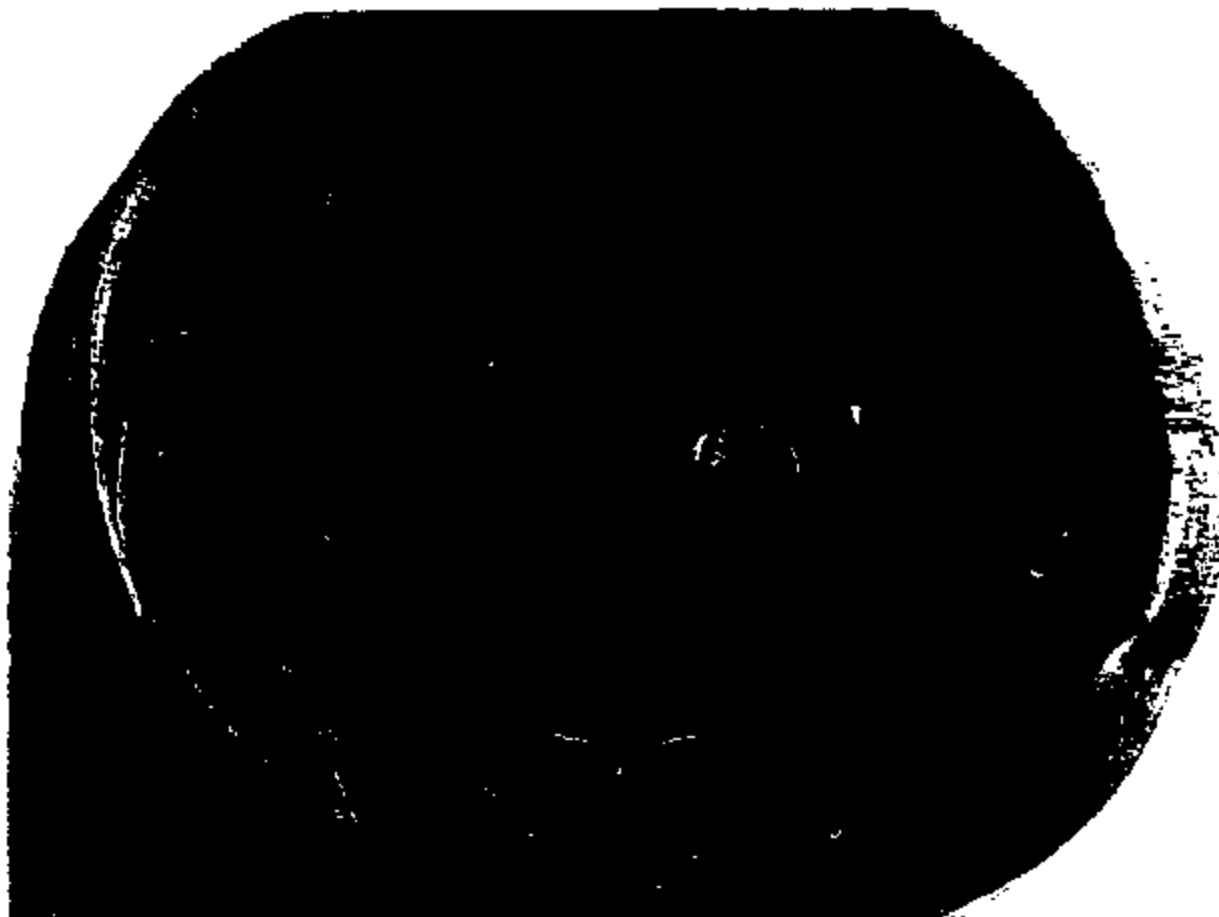
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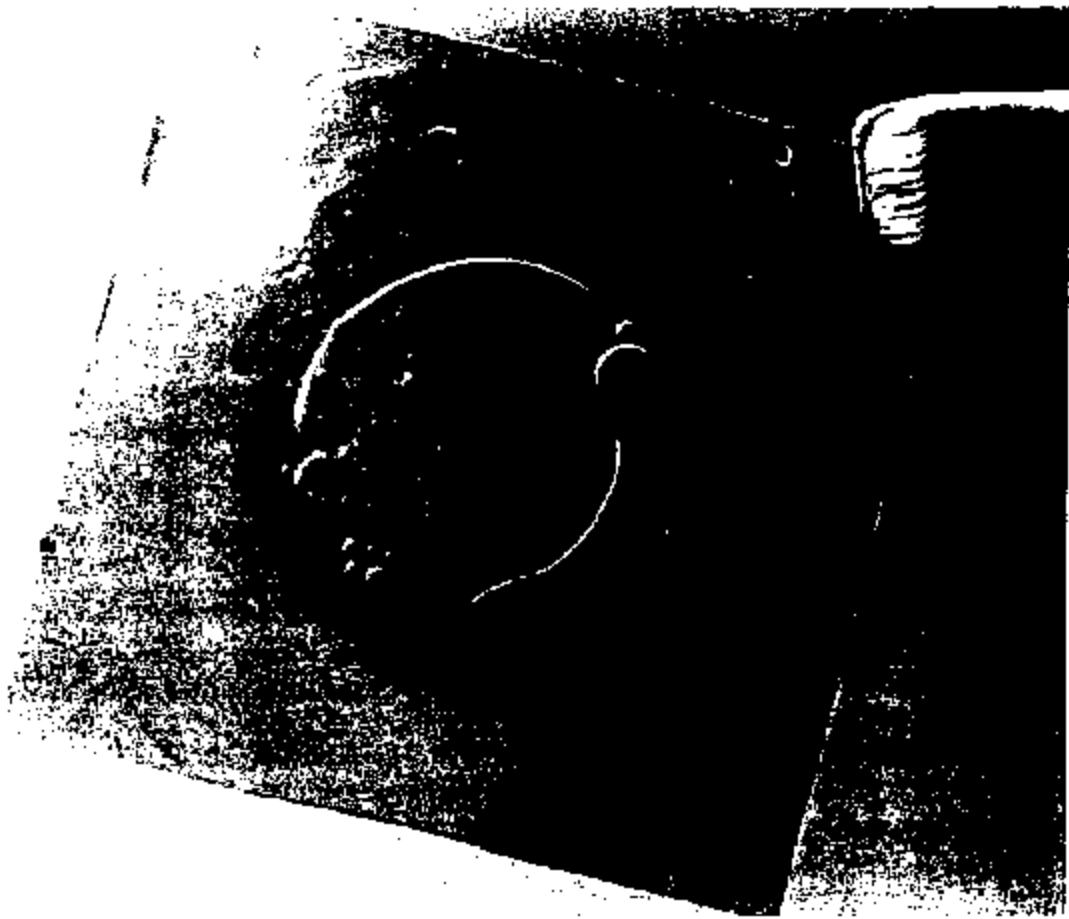
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TI-NHTSA 8570



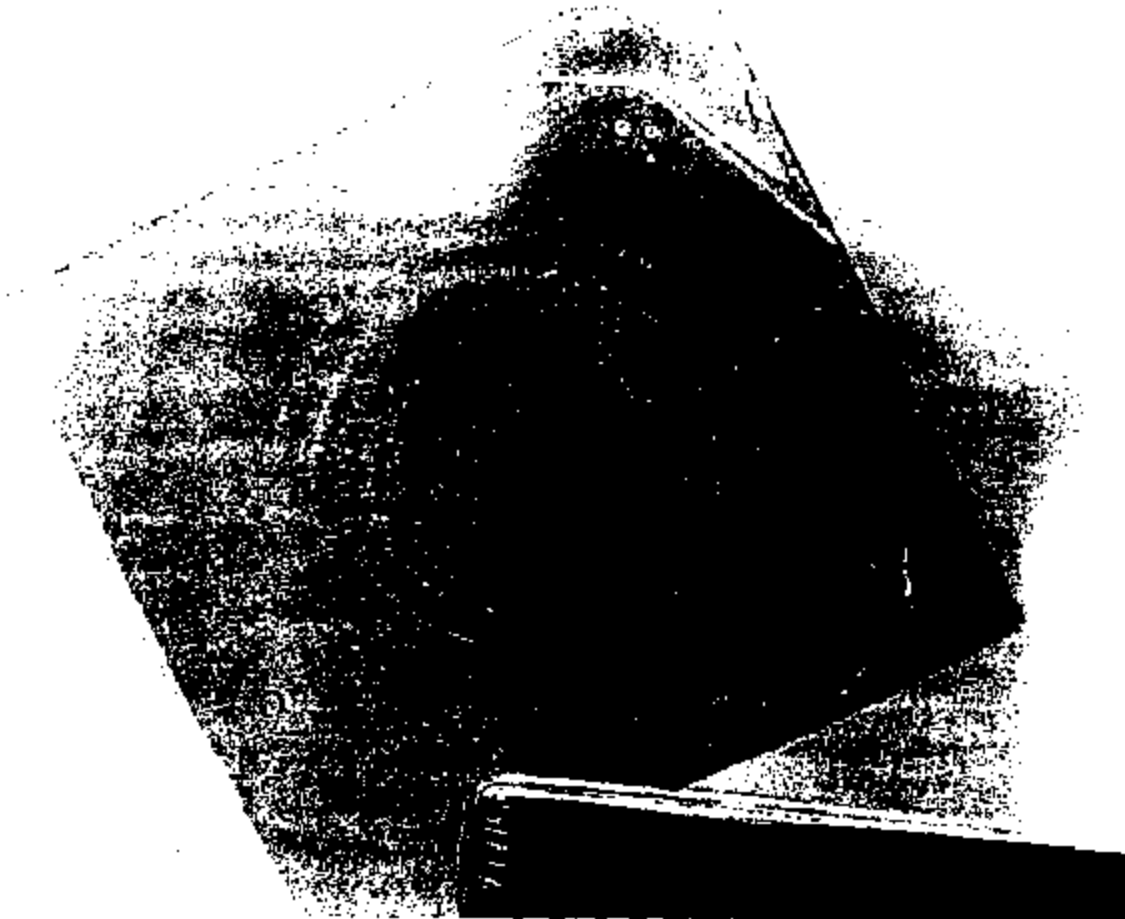
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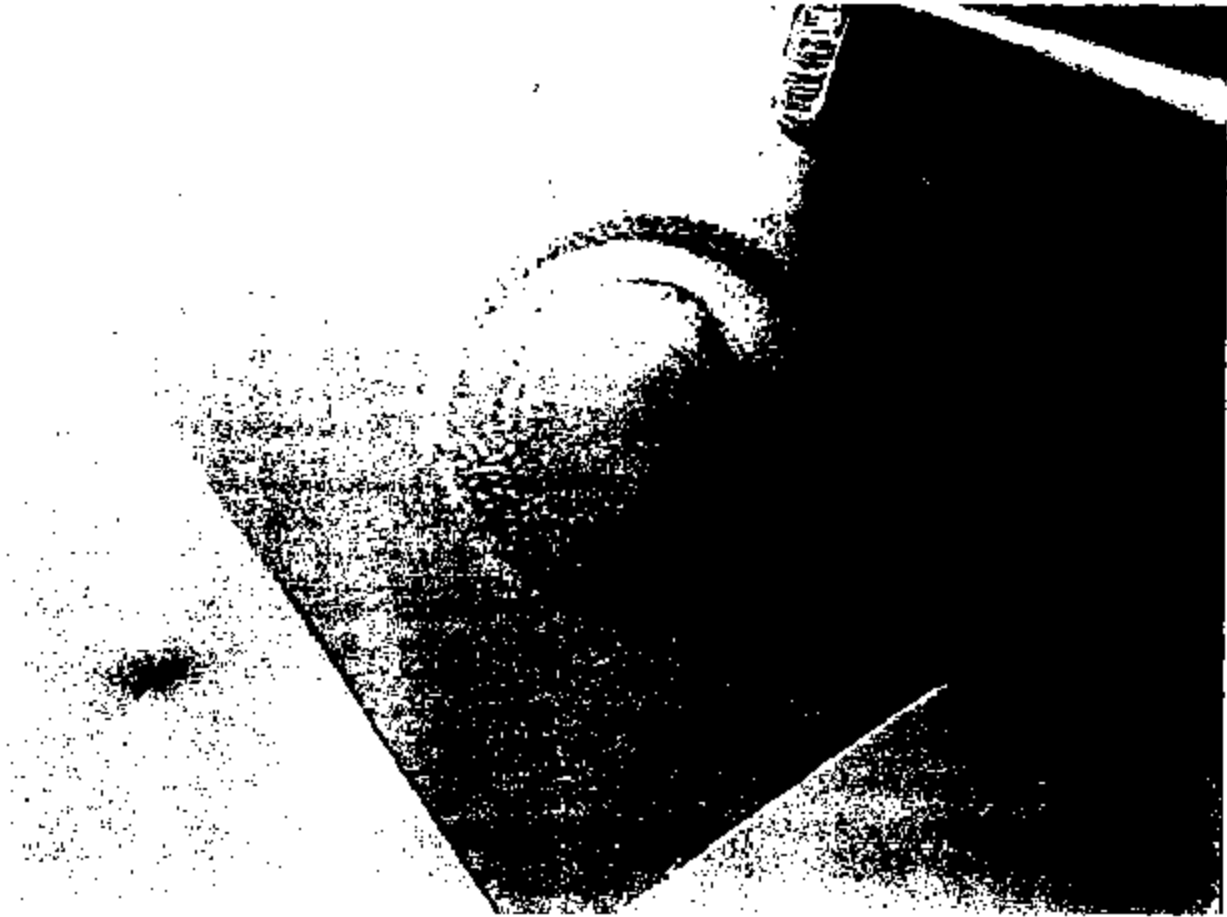
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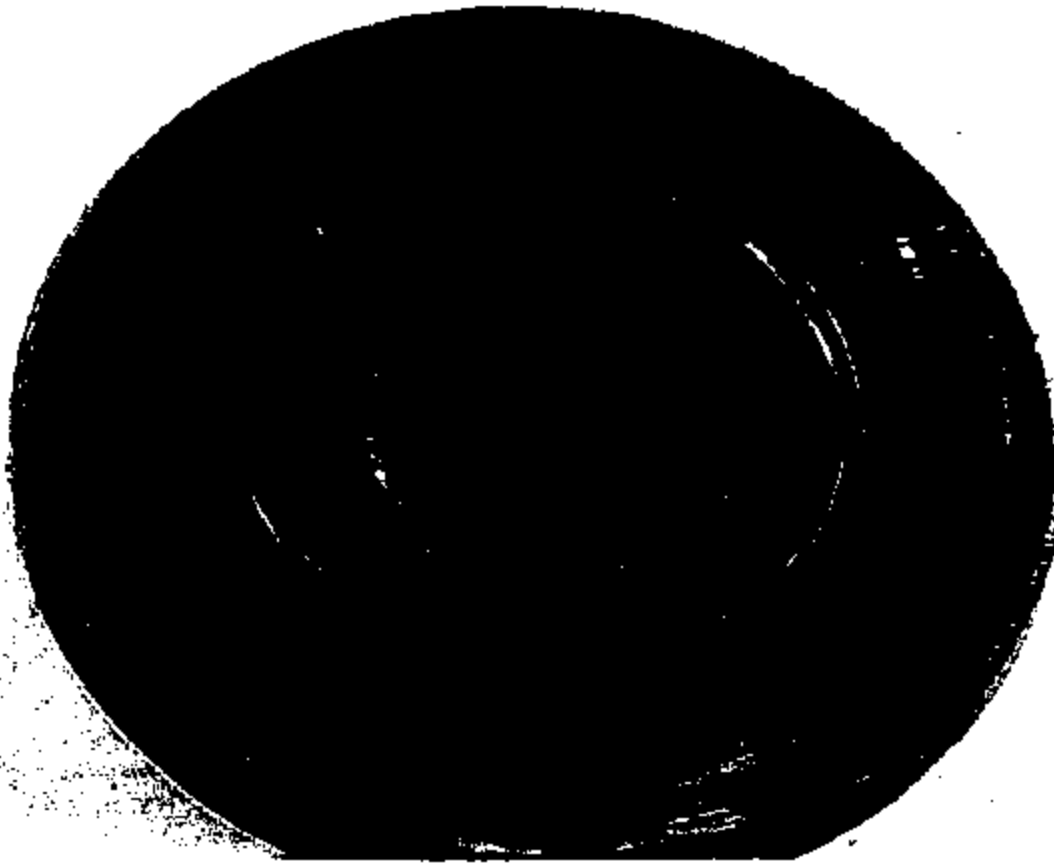
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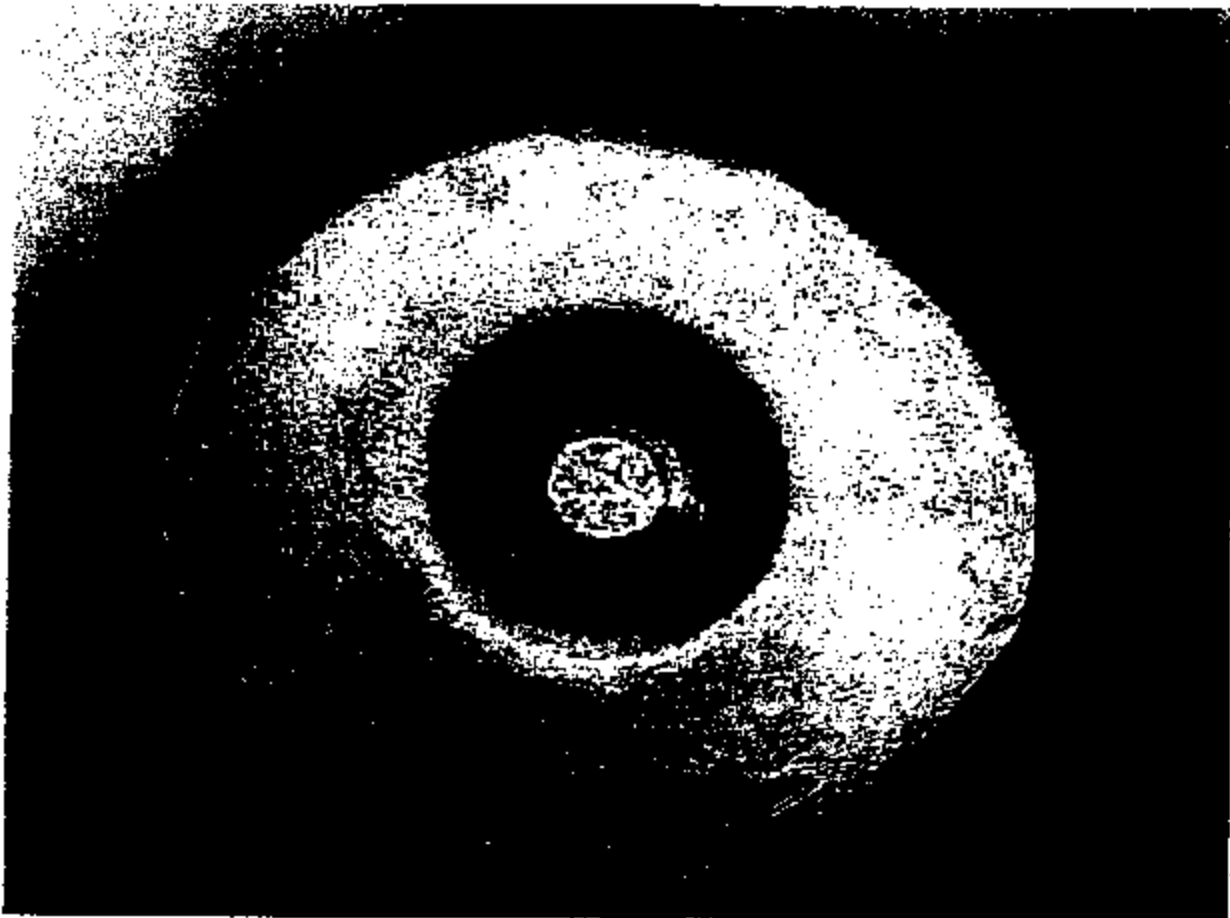
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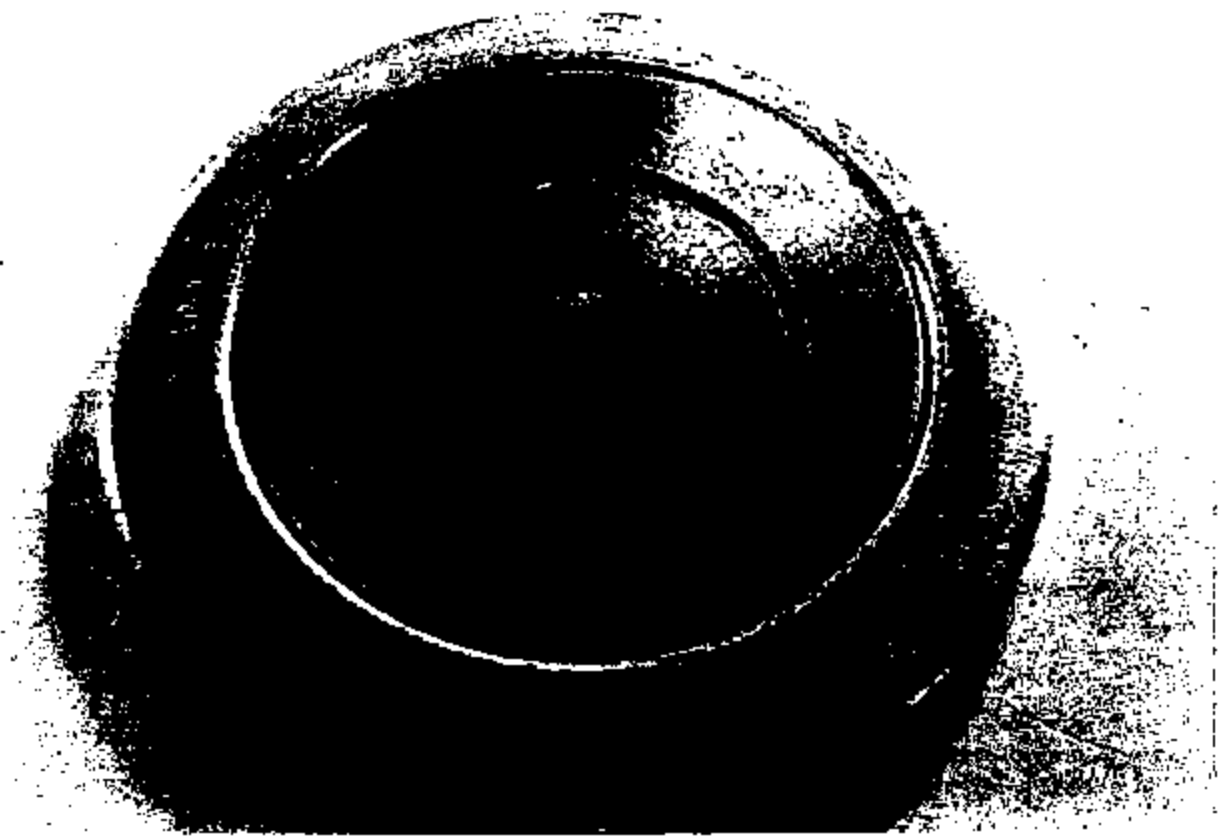
TI-NHTSA 8575



TI-NHTSA 8578



TI-NHTSA 8577



TI-NHTSA 8578

77PSI 2-1 Return Analysis Sheet

Device ID: 027-2 Date: 7-17-19 Ford Part # PS

Operator's Name: _____ Sw Date Code: 2045 Technician Bob

1 Visual Inspection

General condition of Switch: Good Bad
 Signs of leakage into connector? No Yes
 Missing connector seal? Foam Silicone
 compression? Yes No
 Wire Harness returned? Yes
 Wire insulation compression? No

2 Current draw:

Terminal to Terminal? 0.2 Ohms
 Terminal to Hupport? 0.2 mA 14 Vdc supply Current limited to 10 amps.

3 Open Cup Ring

4 Visual Inspection

Connector Leak? No Yes
 Component wear? No Medium Heavy
 BF leak? No Yes
 Environment seal condition? Good Bad
 If seal bad, Why? Yes No
 Corrosion? Yes
 Flange Pass

5 Leak Test Sensor Ass.

6 Open Cup Crimp.

7 Discharge Inspection

	Nearest Fluid #1			Middle #2			Nearest Converter #3		
	Fluid	Fluid	Converter	Fluid	Fluid	Converter	Fluid	Fluid	Converter
	Teflon	Kapton	Teflon	Teflon	Kapton	Teflon	Teflon	Kapton	Teflon
Teflon erosion	N		L.T.	Y		Y	Y		N
Teflon cracking	Y		N	N		N	N		N
Teflon delamination	Y		N	N		N	N		N
Kapton erosion		N			N			N	
Brain pattern		N			N			N	
Wear particle/delamination	N	N	N	N	N	N	N	N	Y

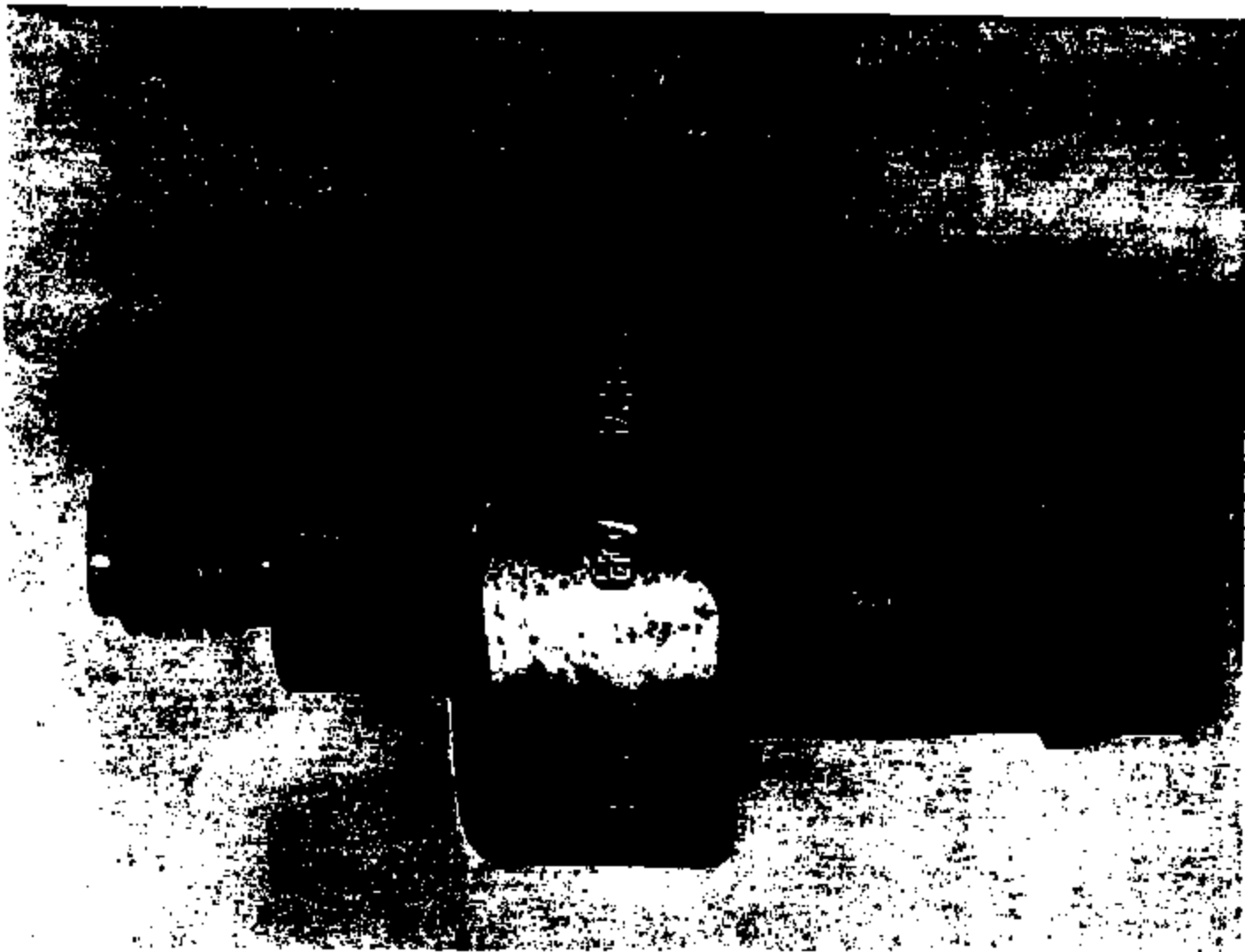
8 Gasket Inspection

Present? Yes No
 Nibbles/missing material? Yes No
 Gasket thickness: 0.0287 inches
0.0285 inches
0.0281 inches

9 Package and Store

10 Analysis Summary: NTF Issue Discovered

TI-NHTSA 8579

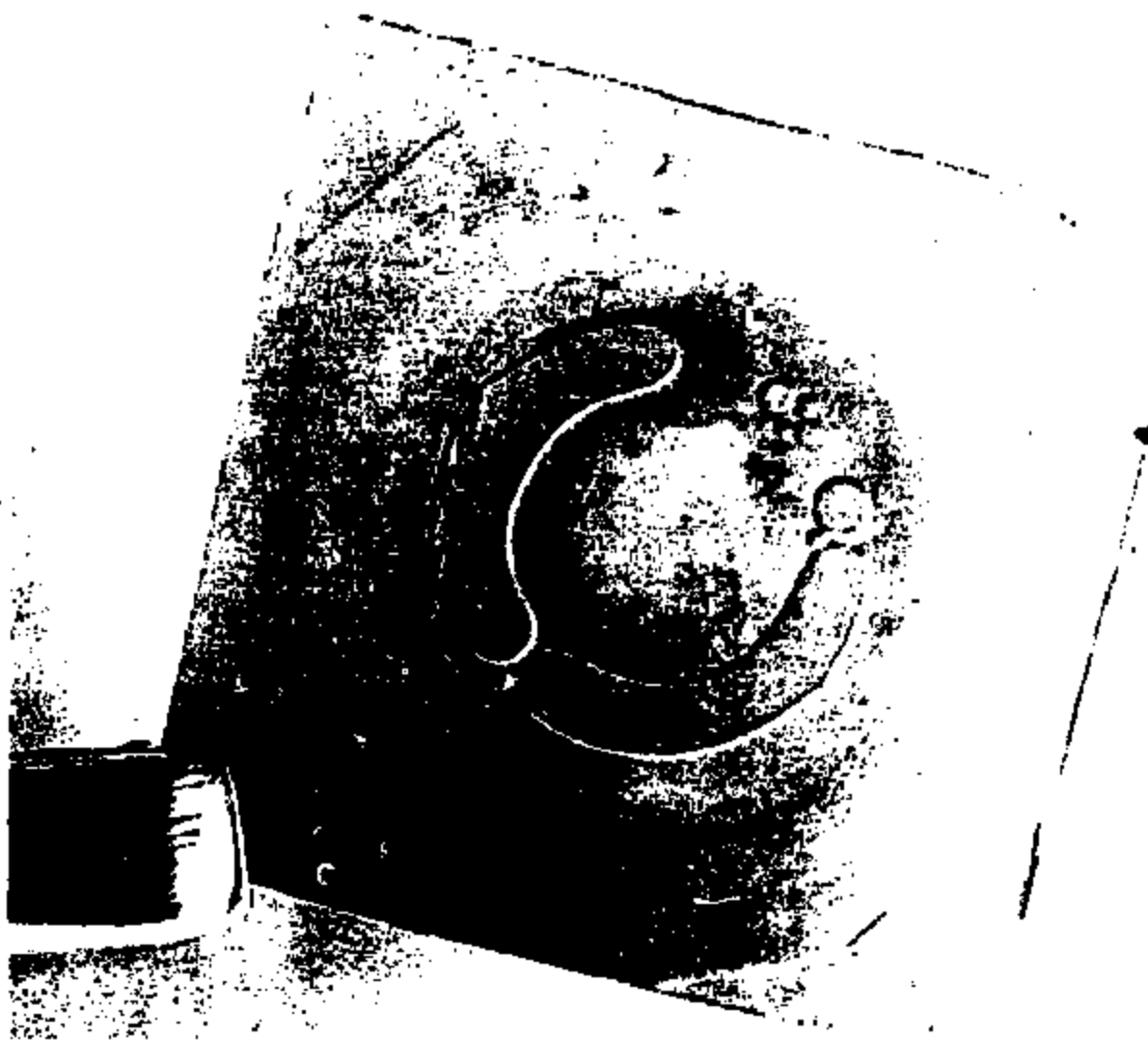


TI-NHTSA 8580

JUL 18 9

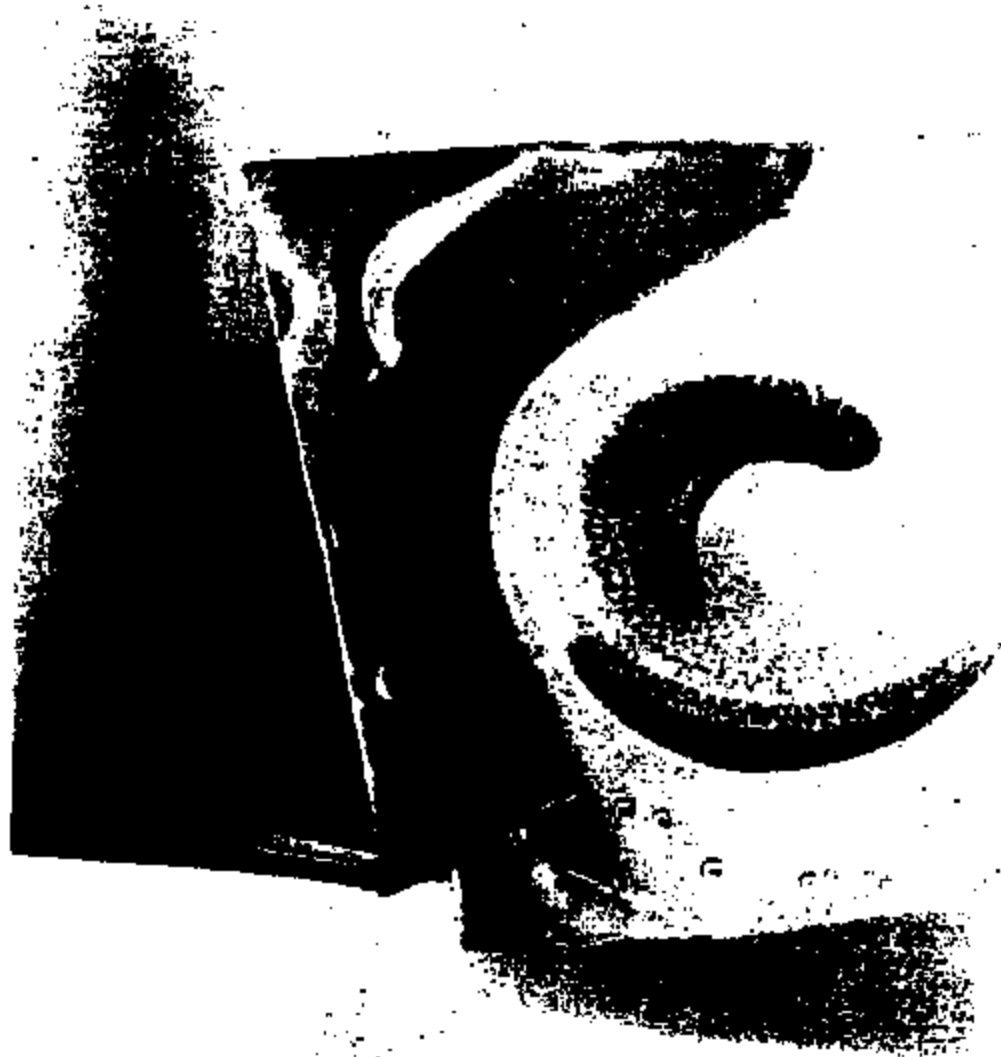


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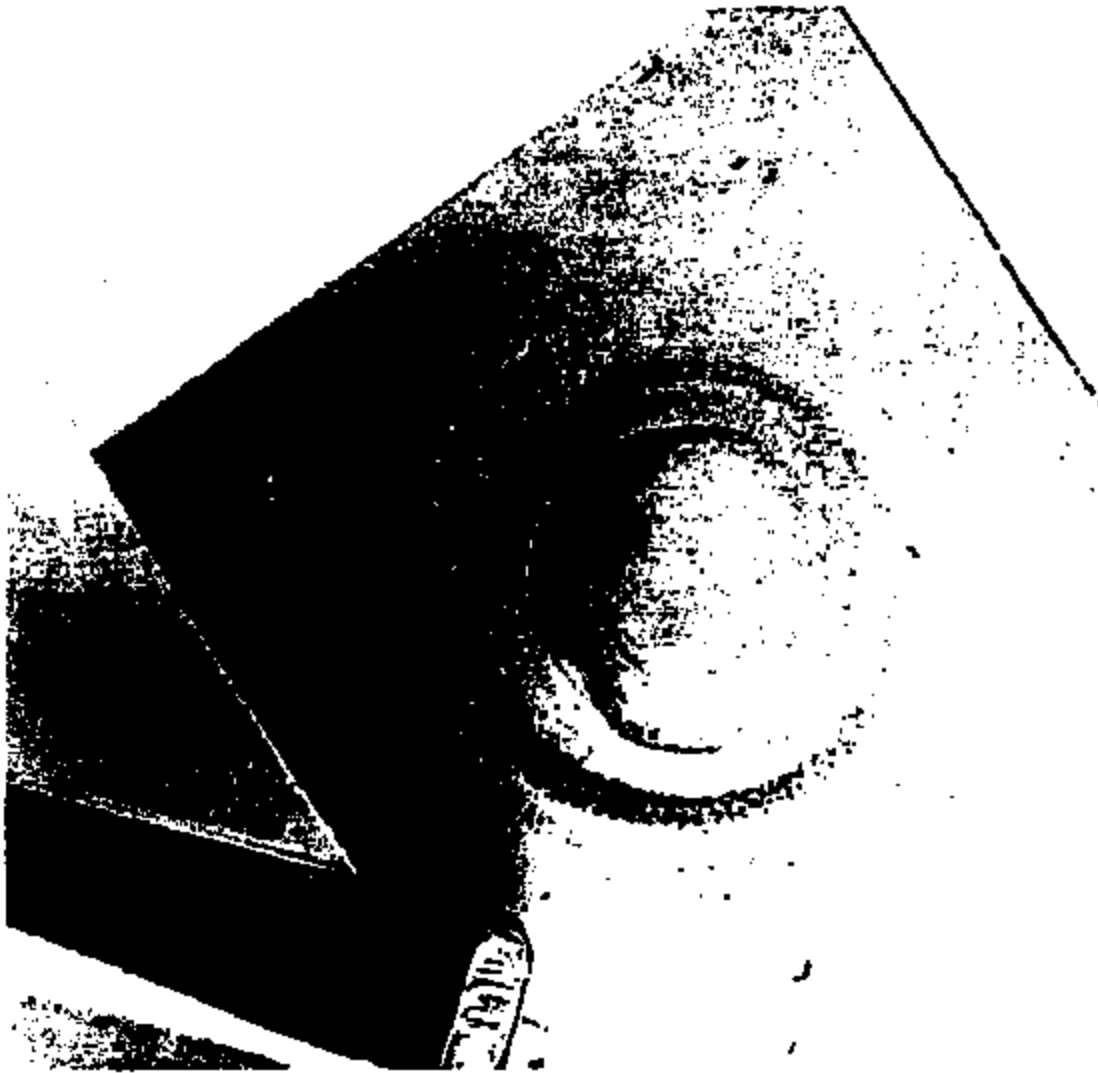


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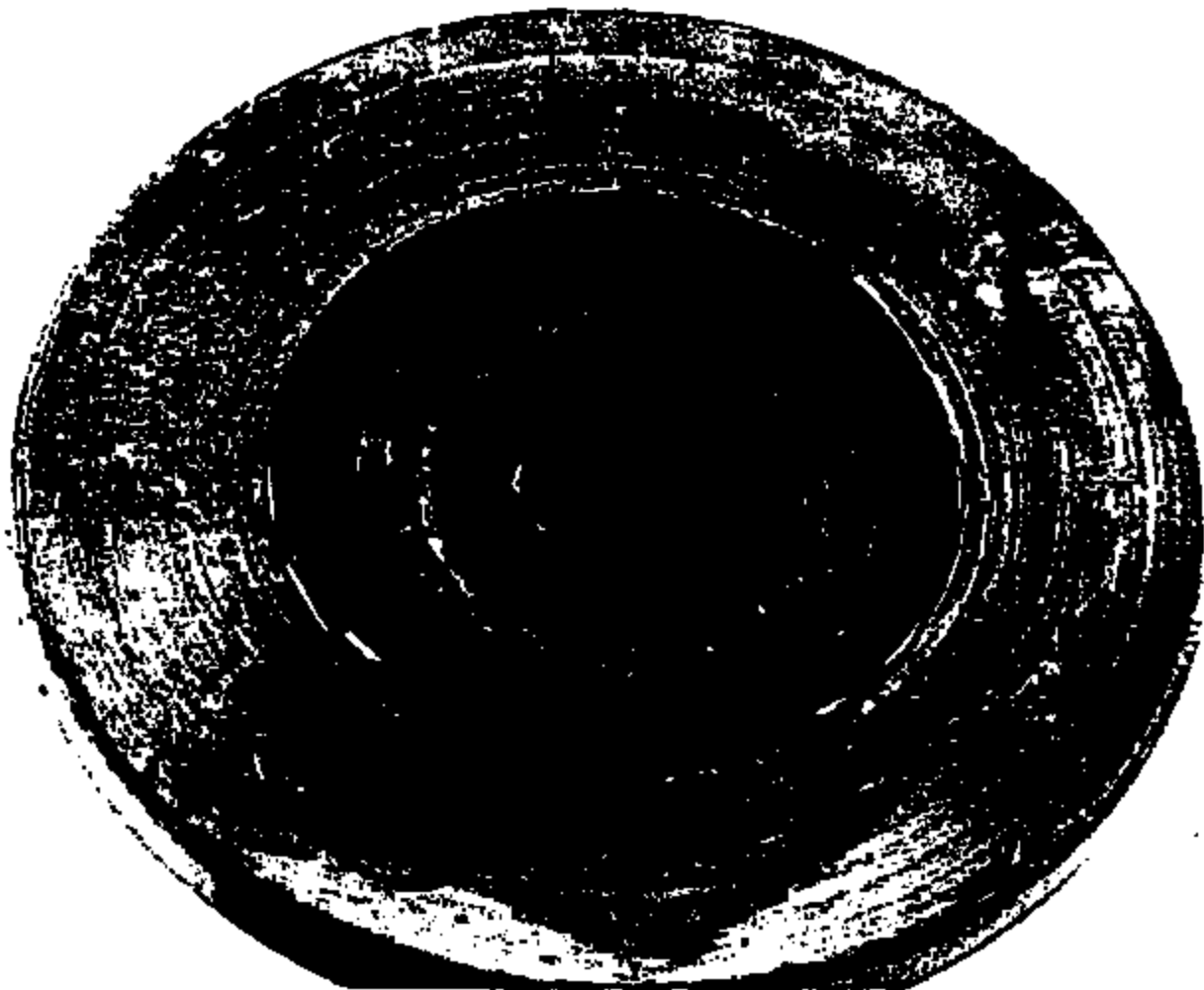
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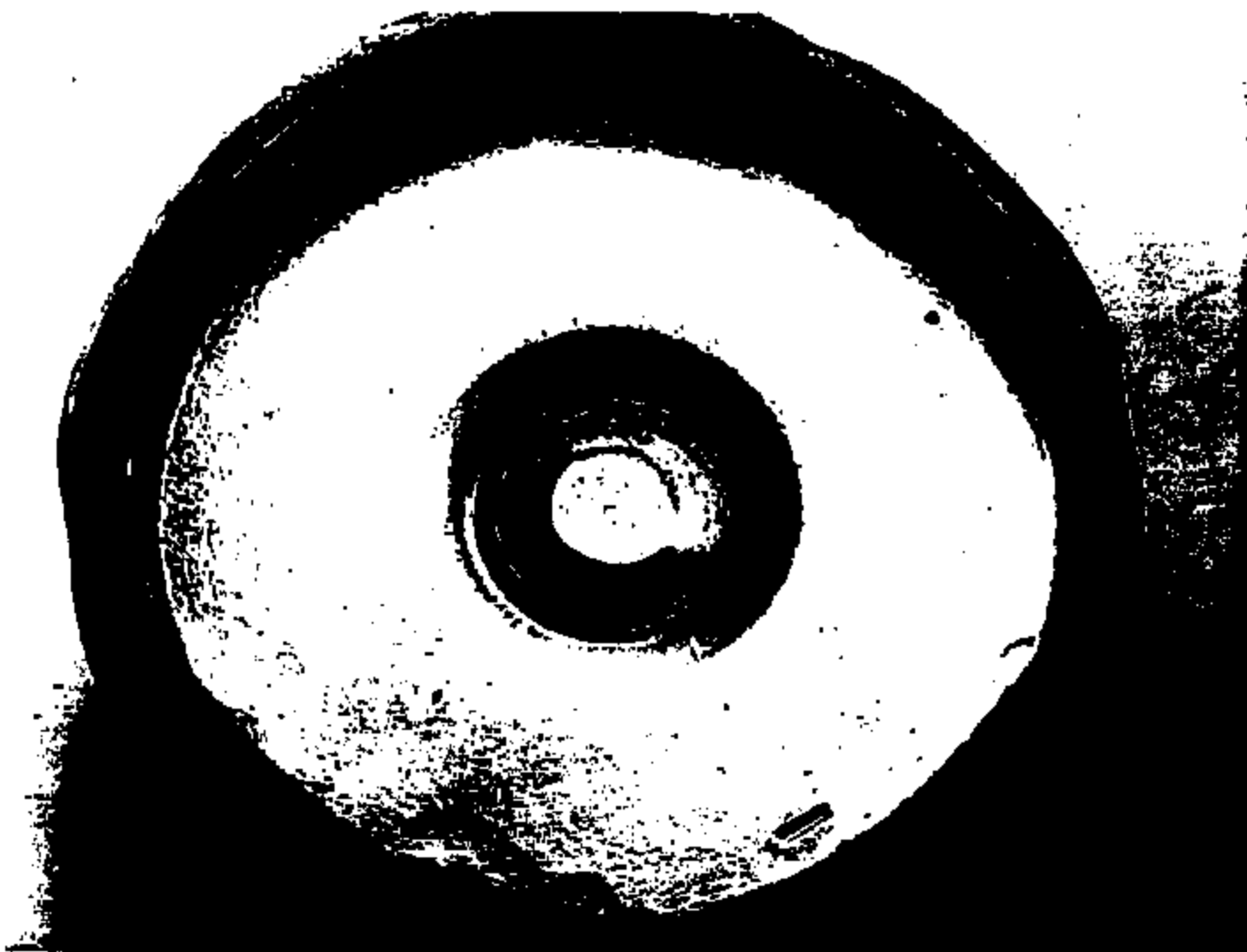


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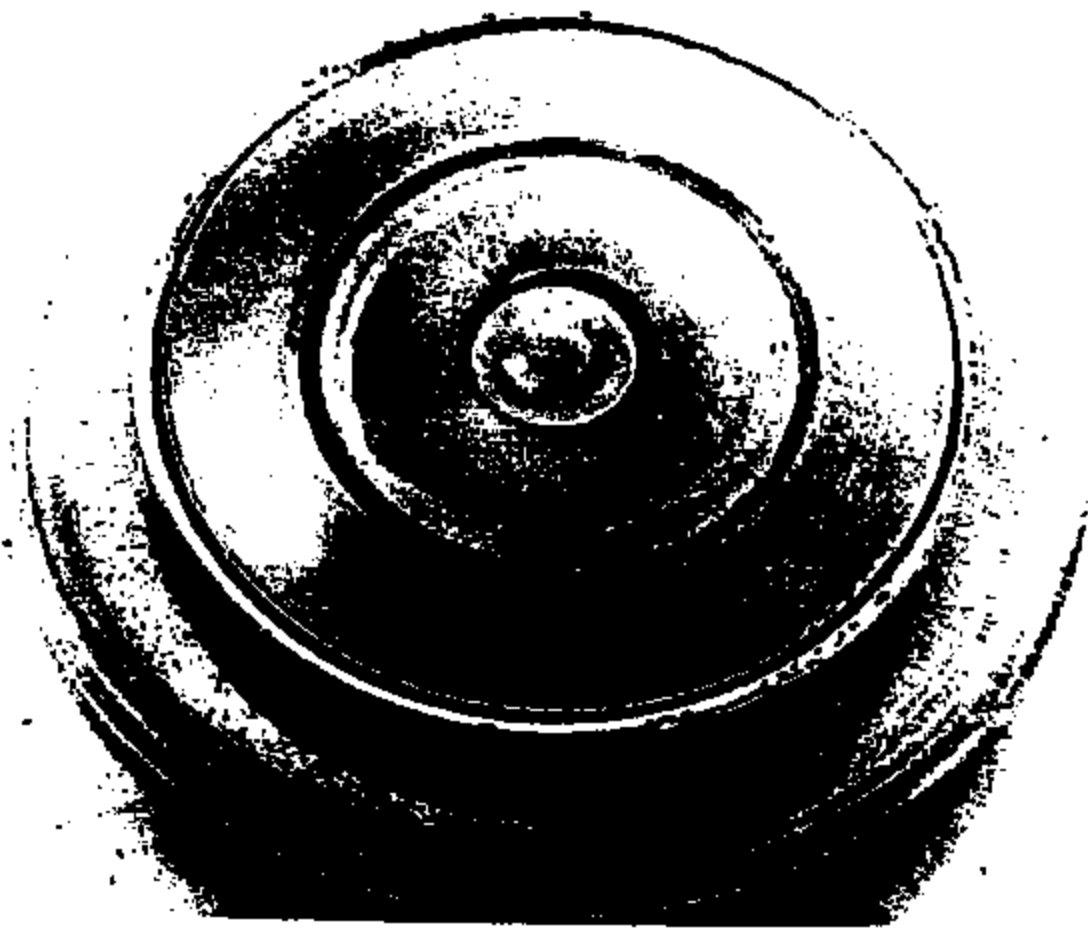
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TI-NHTSA 8586

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TI-NHTSA 8587



TI-NHTSA 8568

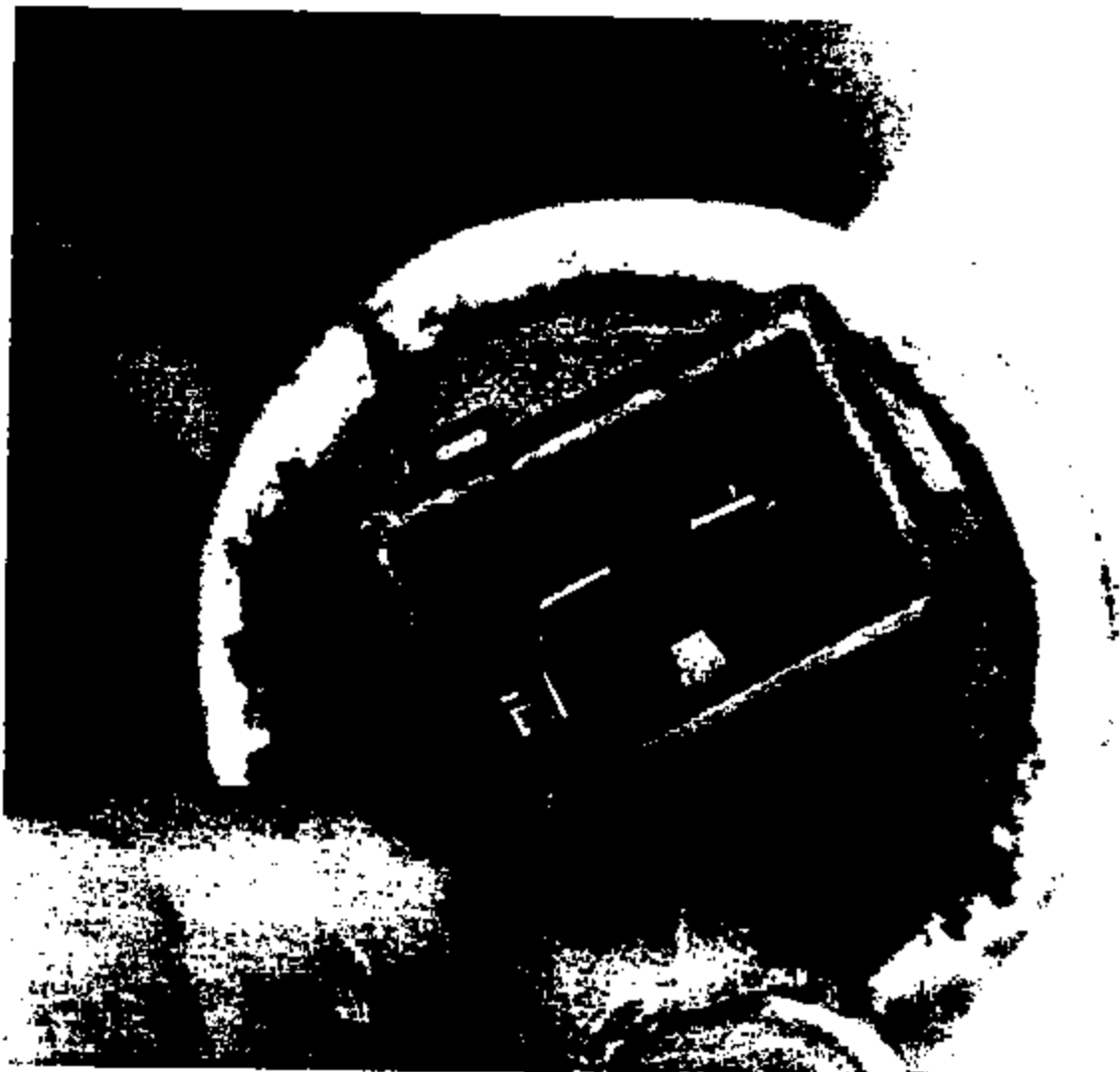
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TI-NHTSA 8580



TI-NHTSA 8580



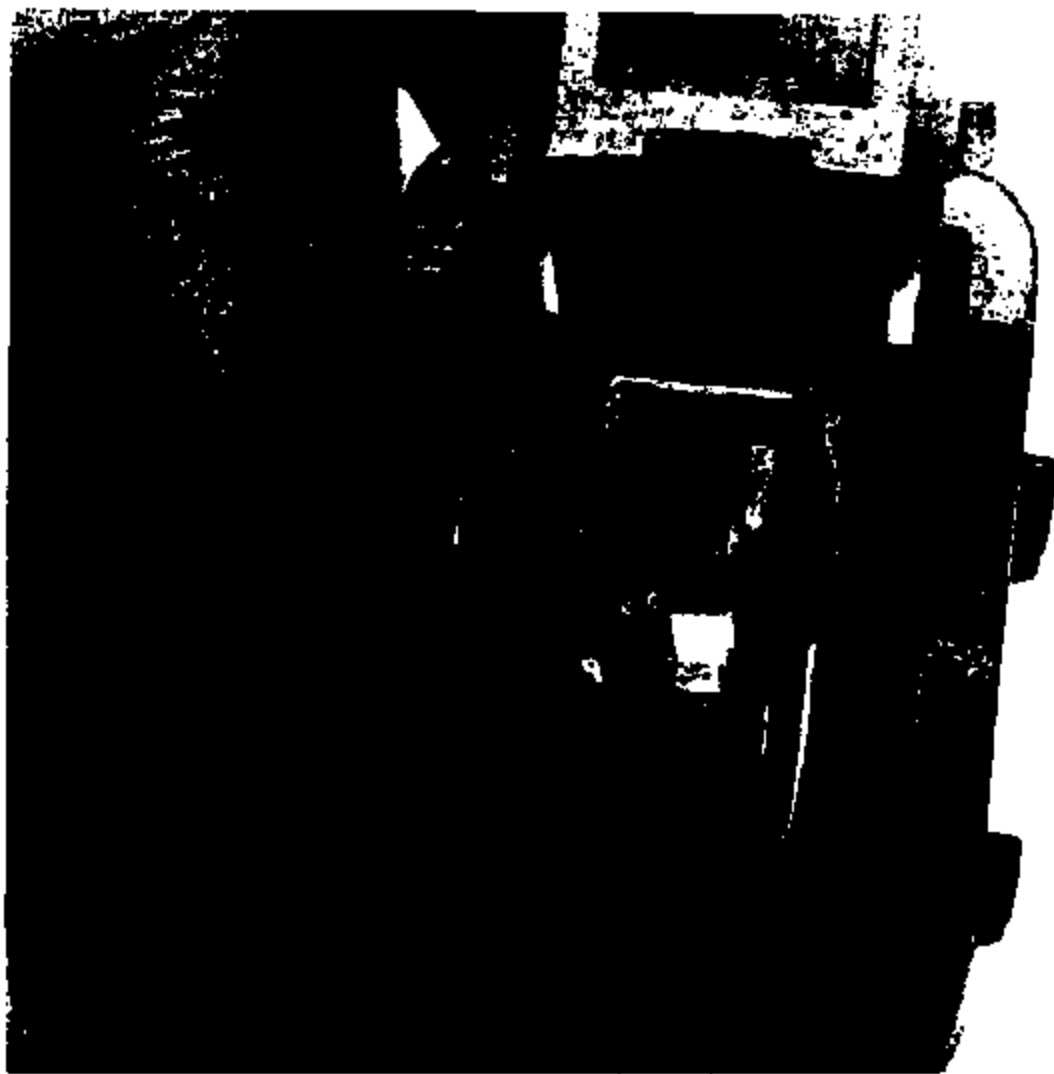
TI-NHTSA 8591

JK 19 ?



TI-NHTSA 8592

9



TI-NHTSA 8593

..9

1/20

70231473

3 vial samples

2 m 6 CM 75 W X N X 727337

92 GM

BLD 3/31/92 WSD 7/30/92

127049 M

RO DATE 9/27/99

Tag 007023147

DIC 2057 1 E2UC

nothing external

contacts cracked

Keylin 1/2/3 in this order

concentric - 1 = fluid side

1 - radial

2 = convex side

tuffen all way across
life wear

fluid btm
tuffen & tuffen

2 - 2 radials in tuffen > front

1 conc " "

1 radial in tuffen back

3 - 1 radial in tuffen - all way there

1 p.c. radial in keylin under tuffen

concentric keylin - small cracks through - 3 starts in roll 2

007111995

1 LNL M 82 W O N Y 695344

BLD 03/05/92

WSD 03/25/92

RO DATE 10/11/99

PD DATE 10/19/99

DIC 1364

1 E2UC

14839 M

contact partly needed

2/20

1 - left hand cracks - all way across +
circ.

"+" in Kaplan (r/c)

2 "++" like 1

3 - circump in center on wear line
counter Kaplan - no cracks

007110329

2FACP 73W 1N X 212468

BLD 3/17/92 WSD 4/7/92

ROD 10/18/99 PDD 10/15/99

138550 m

DIC 2043 P2UC

green marks in top

contacts completely off

Kaplan shaft cell 3

1 - left hand crack all way across

crack in Kaplan circ ~ 1/2 way to center

radial in Kaplan

2 - 2 radials in Kaplan

1 " in Kaplan front

1 crack across Kaplan - back

3 - radial crack

counter Kaplan - no cracks

3/20 007 131131

1 LNL M 82W 2NY 696091

BLD 3/5/92 USD 3/23/92

RO DATE 10/20/99 PDD 10/22/99

193296 mi D/C 1347

Roll 8/11 green on electrodes - very clean

1 - across top film + 1 radial
Kaphn - civic + radial } front

top film - small across + the radial in K. through

2 - 1 radial in K

1 civic through to back on wear ring

roll 4/1 3 - top film radial

civic and @ top of head drop & pinhole dunking civic

counter top film 1/4" long scrape on concave side

along w/ several more. all in 1 direction

07 11 9461

1 LNL M 81 W 4 NY 736706

BLD 5/22/92 USD 6/6/92

ROD 10/20/99 PDD 10/20/99

142826 mi

D/C 2048

1 contact off

1 - radial K + T

2 - radial K ; 2 radial T

3 - radial K + T, back 2 radials on T

arrange Kaphn - OR

4/20 007069319

1LNLM82W7N4689198

BLD 2/17/92 WSD 4/11/92

RDD 10/6/99 PDD 10/11/99

001417 mi

D/C 2114

Contract correlated and now found well on spring arm
cracking - pumping up via pin

VS

1 - circ. crack right on worn line
radial crack opp. - k

2 - Circ. - circ.

3 - circ. crack - worn without

Conn. length - OK

006909452

1LNLM82W5N4694724

BLD 3/6/92 WSD 5/7/92

RDD 9/1/99 PDD 9/7/99

085780 mi

D/C 3280 F2AC part (GM/CV part)

Some contract spring arm @ pin

also corrosion @ base by conn

corrosion on conn terminals (green)

app to have had water in conn.

↓ 6 starts - wire end of conn

No brake fluid evident in cavity

Water on switch end of outside

5/20

No brake fluid on parts from inside

1 - Knot cracked - T cracked fluid side

circumferential on T @ pin on T - wear

2 - no failures

3 - no failures

Counter disk - no failures

006962447

2FALP 74W3 PX122112

BLD 11/12/92 WSD 7/27/93

ROD 8/30/99 PD 9/20/99

082020 mi

also replaced wiring harness

D/C 2030 F2VC

Connector - spray on covered off - brake fluid - no green

7 Connector pic repeated
brake fluid in top

1 - 2 radials + circ

2 - radials in T; 2 radials in ^{keyhole}

3 - 2 radials - heavy wear on ^{sun} side

Counter disk - small crack from scratch

007037684

2MECM 74WXNX 737643

BLD 5/7/92 WSD 6/15/92

ROD 10/4/99 PD 10/4/99

060034 mi

D/C 4138A F2VC (repl. part)

Saw evidence of water in elect area (green)

6/20 8 Conn. has some evidence of water

- 1 - longhose cut in left
circumferential small in K
- 2 - circ. crack - very small
- 3 - circ in T

computer - no cracks seen

007038881

1L NLA 81 W 9NY 71 9366

BLD 4/14/92 WSD 4/30/92

ROD 9/27/99 POD 10/4/99

091621 in

D/C 2030A F2VC (A = 1st shift)

elect. parts loose

oil on top of in elect compartment

1 - Rad + circ

2 - circumf.

3 - rad + circ

computer tank - ok

007049538

2MBCM 750 3NX 726143

BLD 3/27/92 WSD 5/30/92

ROD 10/5/99 POD 10/6/99

100264 in

D/C 2042 F2VC

elect parts clean but clean fluid

7/20 cup - mostly up outside
Some liquid inside

1 - radial
2 - radial (2)
3 - Radial T, circ T, Radial K
Counter K - OK

} all in
OIL
Surface

007068420

2 PACP 73W3 PK 117705

POD 10/15/59 WSD 1/18/53

POD 10/9/59 POD 10/11/59

088300 mi

DIC 2065 F2VC

Small amt fluid but no contact damage

1 slot of elect. on #9

✓ 10 electrical OK

cup clean on inside etc. small amounts of fluid
some black on outside

1 - 1 curam (small)

2 - 1 curam (small)

3 - 1 curam (small)

counter K - OK

8/20

007070922

1 LNL M 82 W 7 NY 690741

BLD 2/18/92 WSD 3/16/92

ROD 10/12/99 PDP 10/12/99

077378 hi

D/C 2027 F2VC

elect - fall of wheel

contacts in spring are corroded off

cup - lots of stuff

1 - circum on wear surf

2 - circum " "

3 - circum " "

✓ 11

contacts - OK

007072531

2 MEL M 75 W 8 PX 623064

BLD 10/16/92 WSD 12/9/92

ROD 10/12/99 PDP 10/12/99

047919 hi

D/C 2030 F2VC

elect - gum on contacts - Spring arm + other

cup - some stuff

1 - circum (small) - radial damage but not thru } on wear

2 - circum (small) " " " " " " } line

3 - Small circum

contacts - OK

9/20

↓ 12 007 07 9065

1 LNLW 83 W 5 NY 69 3085

BLD 2/24/92 WSD 3/17/92

RDD 7/22/99 PDD 10/13/99

.095994 mi

D/C 2054 F2VC

Elect. blade - spring cut. off

lip fluid in cup - some green

1 - radial + circum T, r+c K @ wear pt

2 - R+C K+T

3 - R K, CT heavy wear

Comuter - OK

007100185

2 M 5 LM 75 W 9 P X 6 00276

BLD 8/11/92 WSD 9/29/93

RDD 10/8/99 PDD 10/18/99

092139 mi

D/C 2014 F2VC

Elect - green corrosion - all three

fringe matter in cup

water

cup
cup Corroded inside

1 - circum. T wear area

2 - OK } no leaks, tears

3 - OK } or bubbles

Very little wear

↑ green residue on switch side

Comuter - OK white residue

10/2

007101907

1LNLM82W8NY691896

BLD 2/20/92 WSD 5/2/92

RDD 10/13/99 PDD 10/18/99

094249 mi

D/C 1364 F2UC

Elect sps com off - blank residue
cup - blank residue

1 - crosswise T, radial T, radial K

2 - radial + C T, radial + C K

3 - K K, C T
(very small)

✓ 14

counter K OK

007105787

2MELM75W1UR746889

BLD 6/11/92 WSD 10/31/92

RDD 10/16/99 PDD 10/18/99

109711 mi

D/C 1364 F2UC

elect - blk + lig green residue - } fluid residue but generally
spring inlet covered off - } clean @ bottom

cup - blk residue

1 - crosswise + T, circ K

2 - C T+K, R T

3 - C T+K

} heavy wear

counter K - OK

metal disk w/ dimple - full of liquid - some gas

4/20

007108021

2PALP74 W1 P X1 29916

BLD 11/26/92 WSD 12/30/92

RDD 10/12/99 PDD 10/18/99

AZ

05481 mi

D/C 2294 F2VC

✓

elect - like new - very little foreign matter on outside of sheath

cup - clean - no liquid or residue

1 - CT, app to have C@K @ pin + C.K @ wear edge

2 - OK - wear only - no cracks

3 - OK - wear & residue - no cracks

counter K - OK - scratches only

007112197

2 MGLM 75 WOXK 735740

BLD 5/4/92 WSD 5/26/92

RDD 10/18/99 PDD 10/19/99

PA

013997 M ← suspect

D/C 2031 F2VC

rust inside ring

elect - all contacts then

black residue, green & white growth

rust in her part

cup - rust ext - black in int

1 - R, C, T @ wear, R, K

2 - R, C, K

3 - C, T + K

heavy wear

counter K - OK

12/20

007113960

2 FALP 74W 3PX 108842

BLD 9/8/92 WSD 6/2/93

RDD 10/18/99 PDD 10/19/99

055049 mi

1347 F2VC

√16

elect - OK - clean

cup - clean

1 - T. corrosion, KOK, wear

2 - OK

3 - OK - some deposits & - no cracks, wear

counter - OK

on fluid side

007118328

2 MECM 74W 6N X 734884

BLD 4/27/92 WSD 9/19/92

RDD 10/19/99 PDD 10/20/99

058876 mi

D/C 2002 A F2VC

elect - black oxide on spg contact - } some contact
small amt corrosion @ conn } wear

cup - some residue

1 - C+R - T; C K wear

2 - X-race - T, C+R K wear

3 - K-race + C, C K wear - black residue

counter - OK

B/20

007118466

1 L N L M 8 2 W 3 P Y 6 3 5 0 9 3

BUD 10/2/92 WSD 10/21/92

AB

ROD 10/18/99 PDD 10/20/99

062915 mi

D/C 2036 F2VC

dest - clean - no damage

cup - clean inside & out

V17

cup ✓

1 - X wear T, ~~R/C~~ R/C K wear

2 - R T, R K

3 - wear & residue - no cuts

Counter K - OK - sweeps only - some residue

Counter - OK - no residue

007118829

2 M 5 C M 7 4 W 5 N X 7 4 5 6 7 9

BUD 6/4/92 WSD 8/25/92

PL

ROD 10/20/99 PDD 10/20/99

038575 mi

D/C 2115 F2AC

dest - like new - some white residue @ corners and inside

cup - OK no residue

1 - C-T (small) K - OK - wear

2 - OK all

V18

3 - OK all

Counter K - OK

14/20

007122836

1 LNL M81 W9P4 G32792

BLD 9/24/92 WSD 11/10/92

ROD 10/4/99 PPD 10/24/99

149757 mi

D/C 2043 F2UC

elect - black/grey residue heavy coat over spray on gun
why 1 penetrating is really good

cup - wet/residue

1 - Xmas T, C/R K heavy wear

2 - " T, C/R K

3 - " T, CT, C K heavy wear

counter K - OK

007122870

2PALP 73W2 NX 251867

BLD 8/7/92 WSD 10/2/92

ROD 10/20/99 PPD 10/21/99

091928 mi

D/C 2127 F2AC

elect - clean - no liquid

cup - OK - clean

1 - C-T; No cuts K - dirty residue fluid seal

2 - OK

3 - OK some residue

counter K -

619

15/20

007138967

2 MFCM74W7NX716054

BLD 2/26/92 WSD 5/25/92

R0D 10/21/99 PDD 10/25/99

061121 ni

D/C 2015 F2VC

elect. - corrosion - spray on off - black lig residue
heavy contact wear - parts fill into hone

cup - residue

1 - R-C-T; R,CK heavy wear

2 - R-T; R,CK heavy wear

3 - R-T; C-K @ wear pts heavy wear

constr K-OK

1/20

007142853

12ULM8LW3PY660494

BLD 11/18/92 WSD 12/3/92

R0D 10/25/99 PDD 10/26/99

097633 ni

D/C 2128 F2VC

elect corrosion on sprue - sig. contact wear

any - residue

1 - C-T; C-K

2 - C-T, K

3 - R-T; R-C-K wear

constr K-OK

16/20

007156647

2 MGLM75 W2N X 7 F1311

BLD 6/26/92 WSD 7/29/92

ROD 10/27/99 PDD 10/28/99

075780 mi

D/C 2114 F2VC

Elect - black/green on spine and

significant contact wear

Cup - black on outside

1 - C, R - T, K

2 - C - T, K

3 - C - T, K

} @ wear

counter K - OK

007169941

2FALR74W4NX 242722

BLD 6/18/92 WSD 8/6/92

ROD 10/16/99 PDD 4/1/99

070156 mi

D/C 2043 F2VC

Elect - black/green spine on off & jammed against wall

Cup - black lig. inside / outside strike

1 - C, R - T, K

2 - C, R - T, K

3 - R - T, K

counter K - OK

Richard
TK

17/20

007175557

✓ 2 MECM 25 W 6 N x 738304

BLD 5/8/92 WSD 9/7/92

ROD 10/29/99 PDD 11/1/99

161159 m

Suspect

D/C 2338 F2VC

elect. - like new, very minor contact wear

cup - like new

1 - C + wear layer

plastic is
much darker
color than others

2 - OK all

3 - OK all

counter K - OK

22 ↓

007088119

1 LNLMEZ W 6 NY 688724

BLD 2/18/92 WSD 2/26/92

ROD 10/13/99 PDD 10/14/99

110449 m

D/C 2045 F2VC

Suspect

elect black residue, contact wear minor/moderate

cup - black residue

1 - R-T PC-K @ wear pt

2 - Xverse-T, C-K @ wear pt

3 - R-T, C-K @ wear pt

counter K - OK

ALCOA TN

18/20

007090766

2 FACP74W1 NK 243072

Collected
PL

BLD 6/15/92 WSD 9/30/92

ROD 10/12/99 PDD 10/15/99

074945 mi

D/C 2013 F2 VC

elect - black on spring arm - light contact wear
cup - some green w/ black, liquid inside

1 - C-C, T; R-K

2 - R-T; C-K

3 - C-T, K @ wear

Commuter K - OK

007086349

DTW

4 LNLN82W5NY 755513

BLD 7/28/92 WSD 8/20/92

ROD 10/7/99 PDD 10/14/99

215200 mi

D/C 2052 F2VC

elect - green & black - coating out in middle of spring arm
green on commutator

cup - noches + liquid - some green inside

1 - R, C-T, C-K very dirty very heavy wear

2 - R, C-T, C-K very heavy wear

3 - C-T, K very dirty very heavy wear

Commuter K - missing

1 223

19/20

007085484

1 LNLW81W1 NY 723752

BLD 4/30/92 WSD 5/16/92

ROD 10/14/99 PDD 10/14/99

.080063 mi

D/C 2030 F2VC

elect - arm off @ bottom green, white/black

cup - liquid, black residue

orange cup discoloration

1 - Xware T, C-T, CR-K heavy wear

2 - CT, CR-K " "

3 - RT, CR-K heavy wear - very dirty

counter K - very dirty but no cracks

STP
PL

006942574

1 LNLW83W6 P4628118

BLD 9/2/92 WSD 10/23/92

ROD 9/13/99 PDD 9/14/99

.084618 mi

D/C 1331 F2VC

elect - hole melted in enclosure - spray on

melted contact

cup - liquid & black residue

1 - Xware T; R-K (poss C) heavy wear

2 - " " ; R+C - K heavy wear

3 - R-T; R+C - K heavy wear, very dirty

counter K - very dirty but no cracks

↓
24

Rochester
NC

20/20

006949496

2 MFLM 75 W 7 NX 739946

BLD 5/20/92 WSD 6/29/92

ROD 9/14/99 PDD 9/15/99

SAT

.081554 mi

D/C 2107 F2UC

elect - base burnt off

conn - no evidence of base & conis

cup - black residue

light inside - disassembled

contacts OK but dark

2 - xverse T; C-K @ wear dirty, worn

3 - C-T, K @ worn

2 - C-T, K @ worn

√25

006952653

1 L N L M 82 W 1 NY 744822

BLD 6/19/92 WSD 7/7/92

ROD 9/13/99 PDD 9/16/99

.098972 mi


D/C 2064 F2UC

elect 1/8 hole burnt in one, contact still (fried)

spring arm off & @ oxid contact still

black residue

cup - black residue

contacts  K - OK but very dirty

1 - circ, xverse - T; C-R-K worn

2 - R, C-T; C-K

3 - C-T, K

√26