SAFETY COMPLIANCE TESTING FOR FMVSS No. 218 MOTORCYCLE HELMETS

Brand: HJC Model: IS-CRUISER Size: M (57-58 cm)

Prepared By

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15 March 2019 Final Report 218-ACT-19-015

Prepared For

U.S. Department of Transportation

National Highway Traffic Safety Administration Office of Vehicle Safety Compliance (NEF-220) 1200 New Jersey Ave., S.E. Washington, DC 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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Approval Date:

Accepted By: Paloma Lampert

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TABLE OF CONTENTS

Section I	Purpose of Compliance Test
Section II	Compliance Test Data Summary
Section III	Test Data
Section IV	Test Failure Details
Appendix A	Interpretations or Deviations from FMVSS No. 218
Appendix B	Test Equipment and Calibration
Appendix C	Photographs

PURPOSE OF COMPLIANCE TEST

1. PURPOSE OF COMPLIANCE TEST

This testing was conducted as part of the Department of Transportation, National Highway Traffic Safety Administration's Federal Motor Vehicle Safety Standard (FMVSS) No. 218, "Motorcycle Helmets"¹ Compliance Program. The purpose of the test was to determine if the production helmets supplied by the Office of Vehicle Safety Compliance satisfy the requirements of TP-218-07², as governed by the contract.

2. TEST PROCEDURE

The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets³ submitted to the Office of Vehicle Safety Compliance, National Highway Traffic Safety Administration, contains the specific procedures used to conduct this test. The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets as modified by Project-Specific notations is in accordance with TP-218-07.

The test procedure shall not be in conflict with any portion of FMVSS No. 218 nor amendments in effect as noted in the applicable contract.

Technician: Devon Dahm

¹ NHTSA, FMVSS No. 218, Motorcycle Helmets, 49 CFR Chapter V Section 571.218, August 20, 1973 as last amended FR 28132 Vol. 76, No. 93, May 13, 2011.

² NHTSA, TP-218-07, Laboratory Test Procedure for FMVSS 218, Motorcycle Helmets, 13 May 2011.

³ ACT Lab Helmet Test Manual, Version 4.2 – Motorcycle Helmets in accordance with FMVSS No. 218, 22 July 2013.

HELMET DATA

HELMET BRAND NAME:	HJC
HELMET MODEL DESIGNATION:	IS-CRUISER
HELMET MANUFACTURER:	НЈС
HELMET SIZE:	M (57-58 cm)
HELMET COVERAGE: Partial: X	Full: Complete:
HELMET POSITIONING INDEX: 40 mm	1
Injection Molded Ac SHELL MATERIAL: Blending Thermopla	rylonitrile Butadiene Styrene and Polycarbonate stic
LINER MATERIAL: Expanded Polystyre	ne
BUCKLE DESCRIPTION: Double D-Ring	gs

HELMET	A	В	С	D	E
	Ambient	Low Temp	High Temp	Water Immersed	Spare
SHELL COLOR/PATTERN	Black	Black	Black	Black	Black
WEIGHT (grams)	970	993	983	989	1096
MONTH & YEAR OF MANUFACTURE	Aug 2017	Aug 2017	Mar 2018	Aug 2017	Aug 2017

COMMENTS:

- 1. All helmets were received in undamaged condition and were appropriate for testing.
- 2. Weights listed above for helmets A-D are as tested with visor removed.
- 3. Weight for helmet E is complete with all components in place.
- 4. NHTSA provided the HPI based on information obtained from the manufacturer.

SUMMARY OF TEST RESULTS

INDICATE Pass or Fail

HELMET	А	В	С	D
TEST	AMBIENT	LOW TEMP	HIGH TEMP	WATER IMMERSED
IMPACT	Pass	Pass	Pass	Pass
PENETRATION	Pass	Pass	Pass	Pass
RETENTION	Pass	Pass	Pass	Pass

INDICATE Pass or Fail

TEST	PASS/FAIL
PERIPHERAL VISION	Pass
LABELING	Fail

COMMENT:

1. S5.6.1 Labeling: The discrete size label does not appear to be permanent.

SELECTION OF APPROPRIATE HEADFORM

Paragraph S6.1 - If the helmet size designation falls into more than one of three size ranges, it shall be tested on each appropriate headform.

HELMET SIZE DESIGNATION	HEADFORM SIZE
Less than or equal to 6-3/4 (European Size 54)	SMALL
Greater than 6-3/4, but less than or equal to 7-1/2 (European Size 60)	MEDIUM
Greater than 7-1/2 (European 60)	LARGE

COMMENTS:

The manufacturer marked the helmet with its corresponding discrete size: <u>M (57-58 cm)</u>, Headform Size: <u>DOT MEDIUM</u>.

NHTSA provided the discrete size based on information obtained from the manufacturer.

CONDITIONING FOR TESTING — Paragraph S6.4 — The protective headgear shall be conditioned for not less than 4 hours and no more than 24 hours, in the specified environmental condition shown below, prior to test.

Ambient Conditions	16°C to 26°C (61°F to 79°F); 30% to 70% Relative Humidity
Low Temperature	-15°C to -5°C (5°F to 23°F)
High Temperature	45°C to 55°C (113°F to 131°F)
Water Immersion	16°C to 26°C (61°F to 79°F)

The maximum time during which the protective headgear may be out of the conditioning environment shall not exceed 4 minutes. It must then be returned to the conditioned environment for a minimum of 3 minutes for each minute or portion of a minute in excess of 4 minutes out of the conditioning environment or 12 hours, whichever is less, prior to resumption of testing.

AVERAGE LAB TEMPERATURE : _ 21.3 °C ; AVERAGE LAB HUMIDITY : _ 37.8 %

IMPACT ATTENUATION

SYSTEMS CHECK	TRIAL DROP	DROP DROP (meters) VEL. PEAK (m/s) (g)		DWELL TIME (ms)		TEST RECORD	HEADFORM POSITION		
ONEON			(11/3)	(9)	150 g	200 g	RECORD	roomon	
	1	1.3	4.95	393.7	2.5	1.9	Pre 1	Crown	
PRETEST	2	1.3	4.90	395.9	2.3	2.0	Pre 2	Crown Crown	
	3	1.3	4.97	397.1	2.4	2.0	Pre 3		
PRETEST AVE	RAGE	XXXX	XXXX	396.0	XXX	XX XXX XXXX XXXX		XXXX	
	1	1.3	4.97	407.5	2.2	2.0	Post 1	Crown	
POSTTEST	2	1.3	4.97	394.0	2.4	2.0	Post 2	Crown	
	3	1.3	4.95	394.2	2.4 2.0		Post 3	Crown	
POSTTEST AVE	ERAGE	XXXX	XXXX	399.0	XXX XXX XXXX XXXX			XXXX	
DIFFERENC	E BETWEEN PR	E-TEST AND POS AVE	OST-TEST 3.0 DIFFERENCE NOT TO EXCEED 15 g			CEED 15 g			

Helmet Designation	Helmet Condition	Impact Location	Fre	ont	Left		Right		Rear	
		Impact Number	1	2	1	2	1	2	1	2
		Anvil	He	emi	He	emi	FI	at	F	at
		Test Record No.	1	2	3	4	5	6	7	8
^	Ambient	Peak g	89	108	97	127	186	215	178	200
A	Ambient	ms @ 150	0.0	0.0	0.0	0.0	1.2	2.4	0.9	2.7
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.6	0.0	0.0
		Velocity m/s	5.30	5.27	5.21	5.21	6.02	6.05	6.06	6.06
		Anvil	He	emi	He	emi	FI	at	F	at
		Test Record No.	9	10	11	12	13	14	15	16
В	Low	Peak g	95	104	104	128	183	210	179	198
D	Temperature	ms @ 150	0.0	0.0	0.0	0.0	1.6	3.5	1.3	1.7
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.5	0.0	0.0
		Velocity m/s	5.27	5.26	5.21	5.22	6.05	6.06	6.05	6.05
		Anvil	He	emi	He	emi	FI	at	F	at
		Test Record No.	17	18	19	20	21	22	23	24
С	High	Peak g	85	99	99	121	179	206	177	190
C	Temperature	ms @ 150	0.0	0.0	0.0	0.0	1.5	2.7	0.8	1.0
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.4	0.0	0.0
		Velocity m/s	5.28	5.27	5.19	5.20	6.02	6.01	6.06	6.04
			He	emi	Hemi		Flat		Flat	
		Test Record No.	25	26	27	28	29	30	31	32
D	Water	Peak g	88	92	100	116	177	229	171	191
U	Immersed	ms @ 150	0.0	0.0	0.0	0.0	1.8	2.8	0.9	1.7
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.7	0.0	0.0
		Velocity m/s	5.26	5.28	5.19	5.21	6.04	6.04	6.05	6.05

COMMENTS: 1. The actual drop heights were: flat anvil 193 cm, hemi anvil 145 cm.

2. Values reported in the above tables are rounded.

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PENETRATION

Paragraph S5.2 and S7.2

WEIGHT OF STRIKER: 2.95 to 3.06 kg (6 pounds, 8 ounces to 6 pounds, 12 ounces)

POINT OF STRIKER: Radius = $0.5 \pm 0.1 \text{ mm} (0.02 \pm 0.004 \text{ in.})$, included angle of $60^{\circ} \pm 0.5^{\circ}$, hardness minimum of 60 Rockwell "C" Scale and a cone height of not less than $3.8 \pm 0.038 \text{ cm} (1.5 \pm 0.015 \text{ in.})$.

HEIGHT OF FALL: 300 cm ± 1.5 cm, measured from the tip of the striker point to the outer surface of the mounted protective headgear.

FAILURE CRITERION: When tested, the protective headgear shall be failed if the penetrator has made an indentation in the headform.

TEST	HELMET	TEST LOCATION	PASS	FAIL	CONDITIONS
1	A	Crown	Х		AMBIENT
2	A	Rear Right	Х		AMBIENT
3	В	Crown	Х		LOW TEMPERATURE
4	В	Rear Right	Х		LOW TEMPERATURE
5	С	Crown	Х		HIGH TEMPERATURE
6	С	Rear Right	Х		HIGH TEMPERATURE
7	D	Crown	Х		WATER IMMERSED
8	D	Rear Right	х		WATER IMMERSED

COMMENT: Photographs of penetration test locations are found in Appendix C.

RETENTION SYSTEM

Paragraph S5.3 and S7.3

REQUIREMENTS:

READING	APPLIED LOAD
INITIAL	22.68 kg, + 4.54 kg, - 0 kg (50.0 Lbs, + 10 Lbs, - 0 Lbs)
FINAL	136 kg, + 0 kg, - 2.3 kg (300.0 Lbs, + 0 Lbs, - 5 Lbs)

ELONGATION NOT TO EXCEED 2.5 cm (1.0 INCH) AFTER LOAD INCREASE

HELMET	CONDITIONS	CONDITIONS INITIAL READING (cm)		ELONGATION (cm)	
А	AMBIENT 0.64		1.91	1.28	
В	LOW TEMPERATURE 0.54		1.90	1.36	
С	HIGH TEMPERATURE	0.41	1.64	1.23	
D WATER IMMERSED		0.50	1.72	1.23	

CONFIGURATION - Paragraph S5.4 - Helmet shall provide a minimum peripheral vision of 105° to each side of the midsagittal plane. The brow opening shall be at least 2.54 cm (1 inch) above all points in the basic plane that are within the angles of peripheral vision.

	REQUIREMENTS	TEST RESULTS
PERIPHERAL VISION	> 105°	Pass
BROW OPENING	> 2.5 cm (1 inch)	Pass

COMMENT: Values in the above tables are rounded.

LABELING

S5.6.1 *Labeling* - Each helmet shall be permanently and legibly labeled, in a manner such that the label(s) can be easily read without removing padding or any other permanent part, with the following:

Required Information	Content/Format	Permanent
Manufacturer's name	Pass	Pass
Discrete size	Pass	Fail
Month and year of manufacture	Pass	Pass
Instructions to the purchaser as follows:		
"Shell and liner constructed of (identify type(s) of materials)."	Pass	Pass
"Helmet can be seriously damaged by some common substances without damage being visible to the user."	Pass	Pass
"Apply only the following: (Recommended cleaning agents, paints, adhesives, etc., as appropriate."	Pass	Pass
"Make no modifications."	Pass	Pass
"Fasten helmet securely."	Pass	Pass
"If helmet experiences a severe blow, return it to the manufacturer for inspection, or destroy it and replace it."	Pass	Pass

COMMENT:

1. The discrete size does not appear to be permanent since it can be removed intact from the helmet leaving little or no trace on the helmet.

LABELING

S5.6.2 Certification. Each helmet shall be labeled permanently and legibly with a label, constituting the manufacturer's certification that the helmet conforms to the applicable Federal motor vehicle safety standards, that is separate from the label(s) used to comply with S5.6.1, and complies with paragraphs (a) through (c) of this section.

(a) Content, format, and appearance. The label required by paragraph S5.6.2 shall have the following content, format, and appearance:

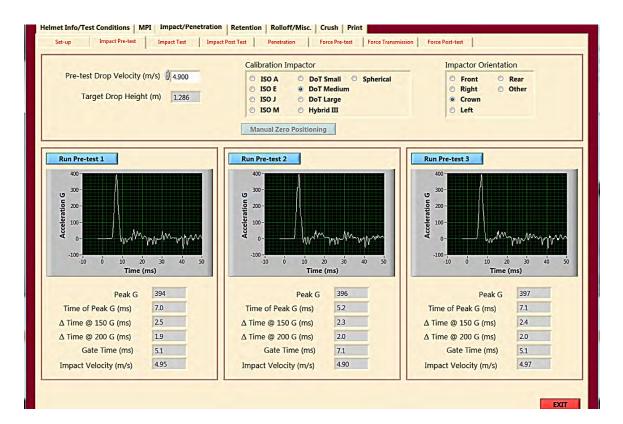
Required Certification Information	Content/ Format	Permanent
The symbol "DOT," horizontally centered on the label, in letters not less than 0.38 inch (1.0 cm) high.	Pass	
The term "FMVSS No. 218," horizontally centered beneath the symbol DOT, in letters not less than 0.09 inches (0.23 cm) high.	Pass	
The word "CERTIFIED," horizontally centered beneath the term "FMVSS No. 218," in letters not less than 0.09 inches (0.23 cm) high.	Pass	
The precise model designation horizontally centered above the symbol DOT, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass	
The manufacturer's name and/or brand, horizontally centered above the model designation, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass	Pass
All symbols, letters and numerals shall be in a color that contrasts with the background of the label.	Pass	
No information, other than the information specified in subparagraph (a), shall appear on the label.	Pass	
The label shall appear on the outer surface of the helmet and be placed so that it is centered laterally with the horizontal centerline of the DOT symbol located a minimum of 1 inch (2.5 cm) and a maximum of 3 inches (7.6 cm) from the bottom edge of the posterior portion of the helmet.	Pass	

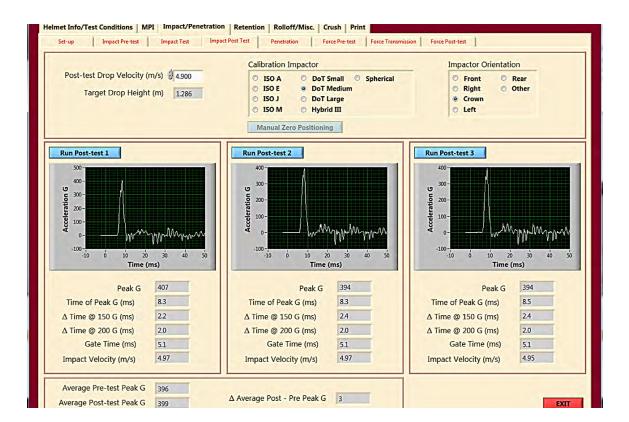
COMMENT:

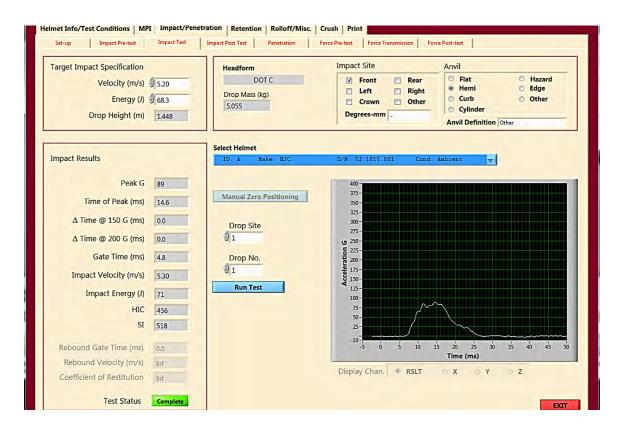
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TEST DATA

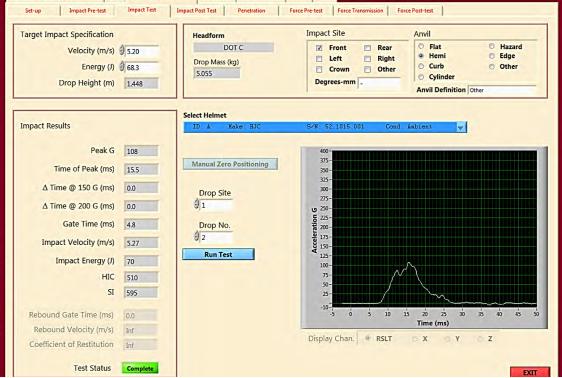
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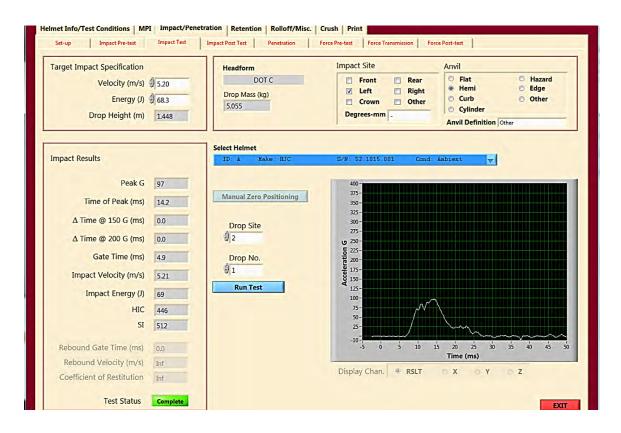




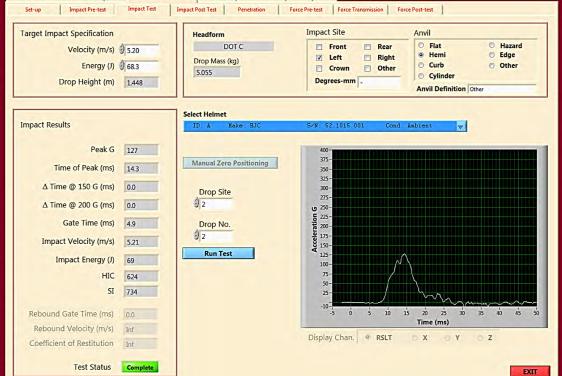


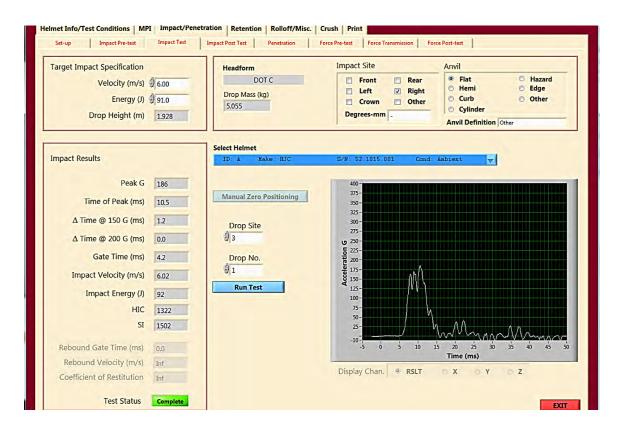
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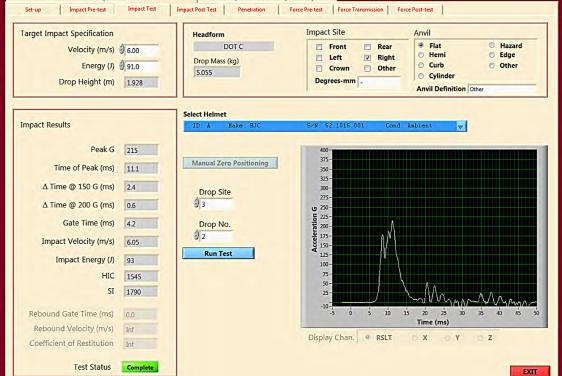


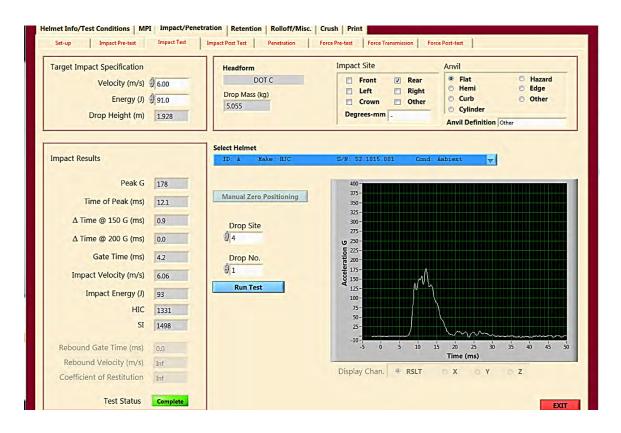
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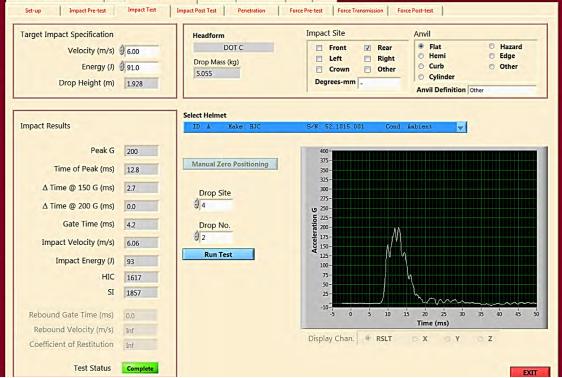


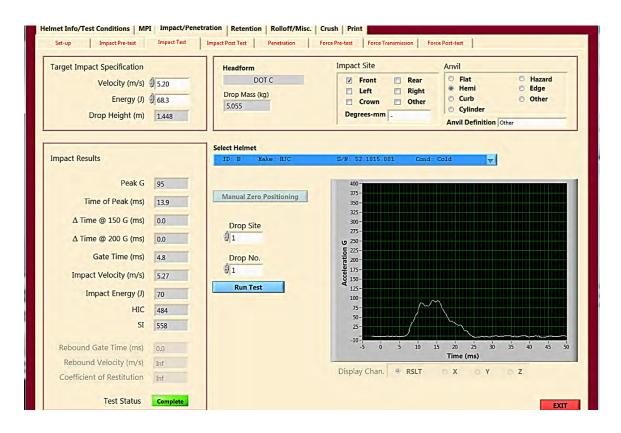
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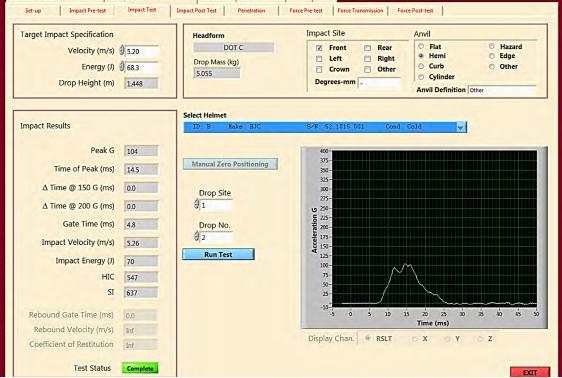


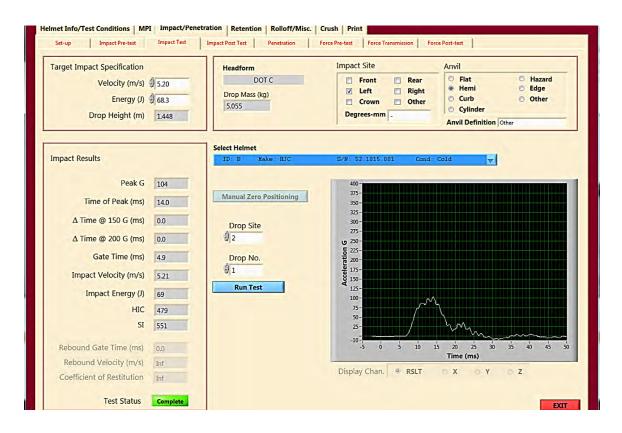
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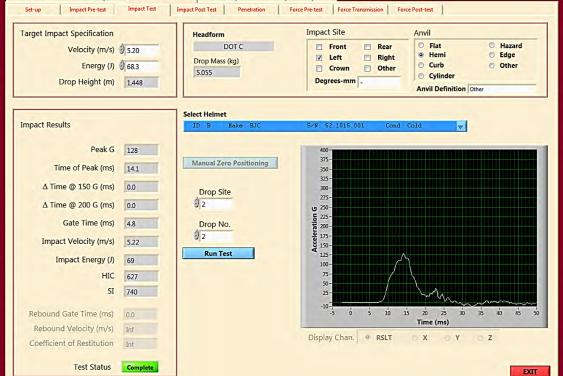


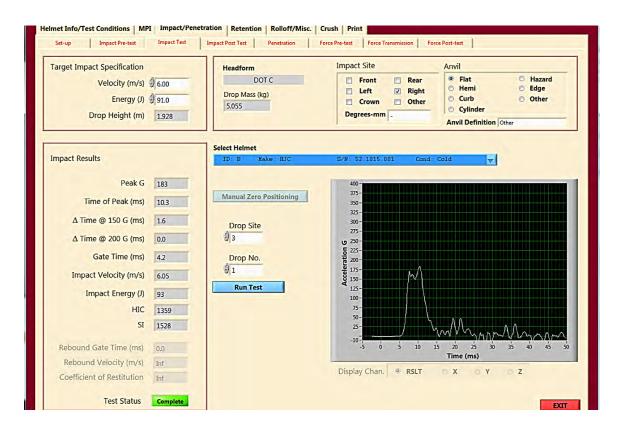
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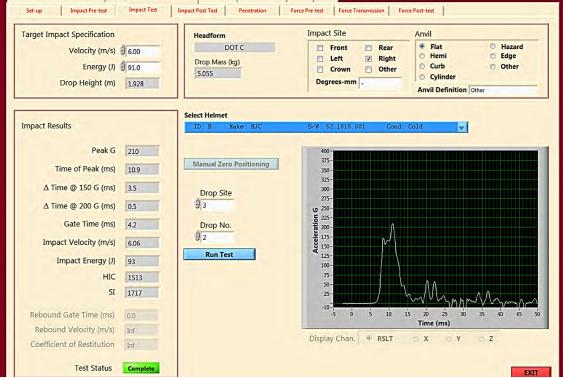


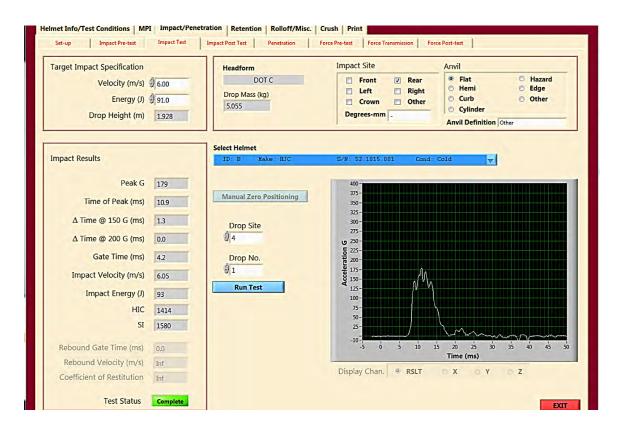
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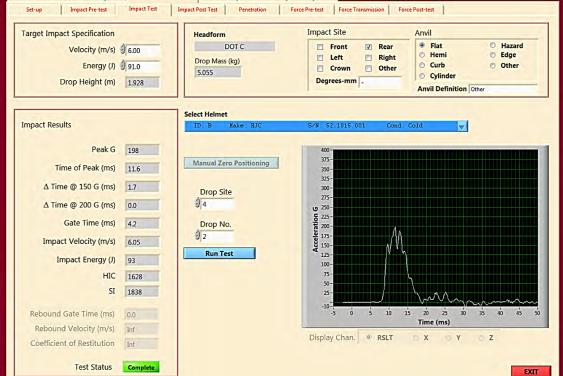


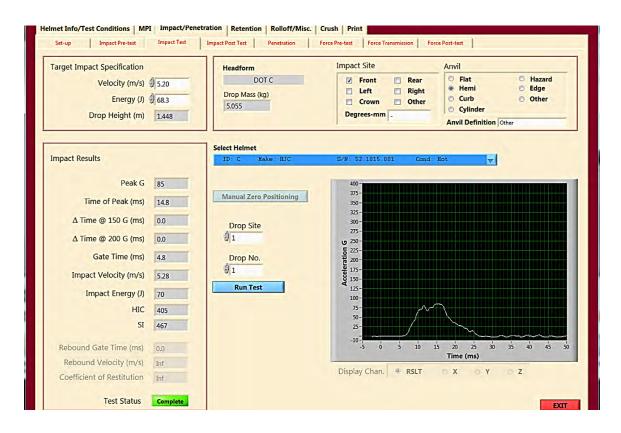
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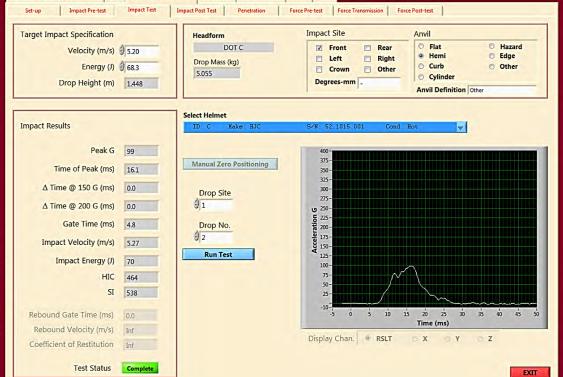


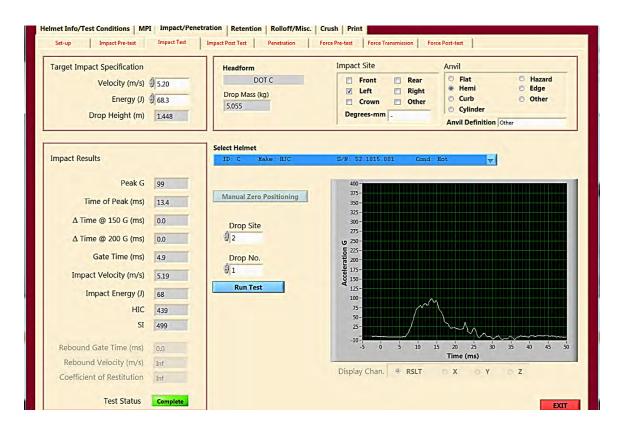
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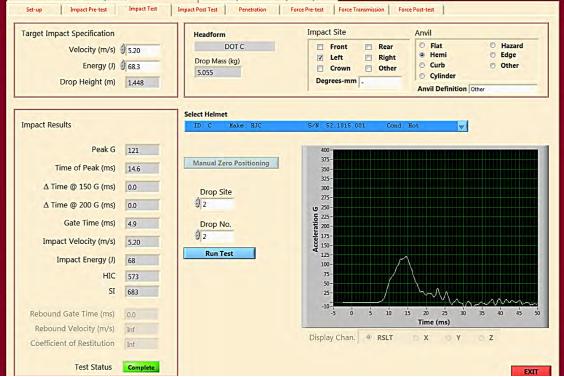


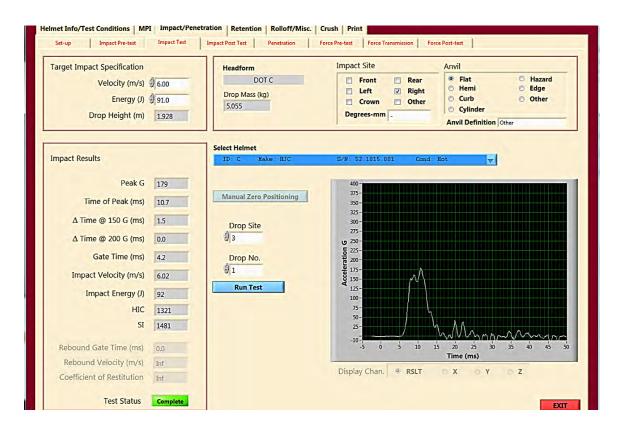
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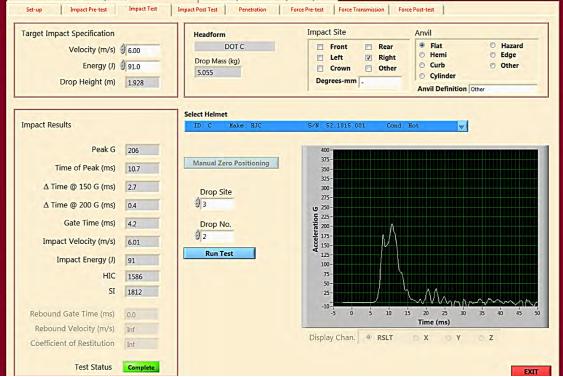


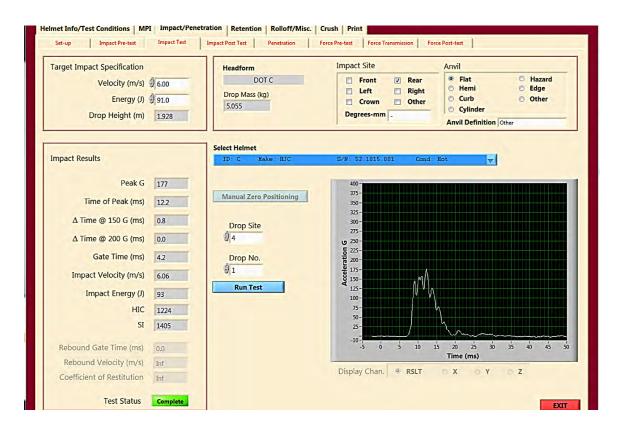
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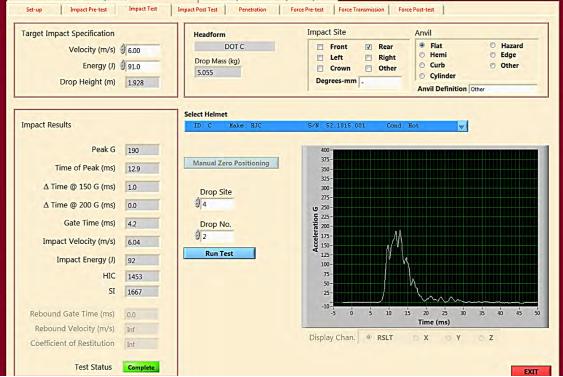


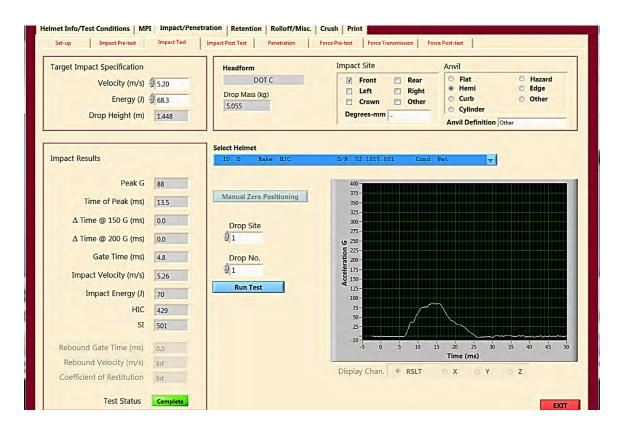
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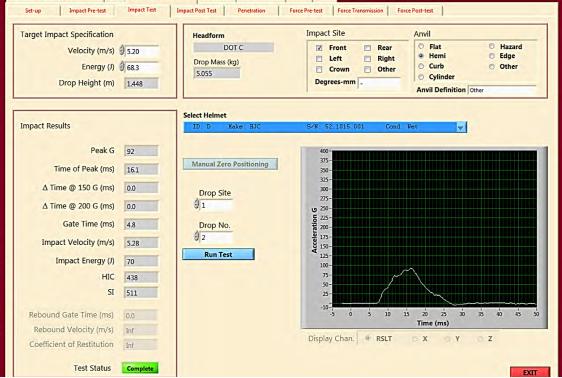


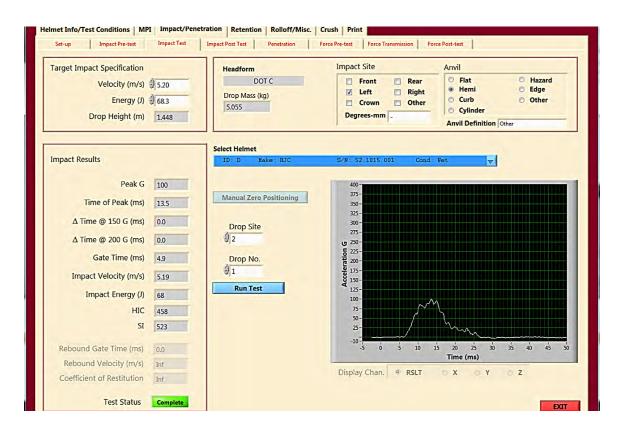
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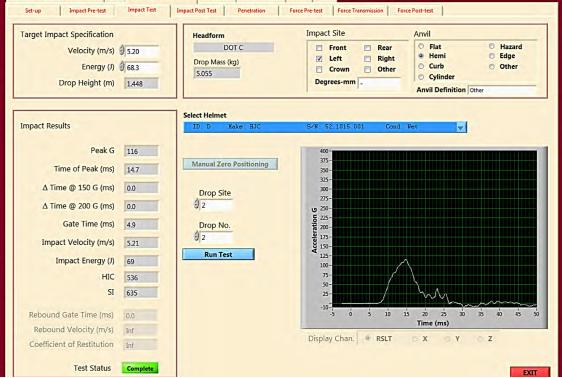


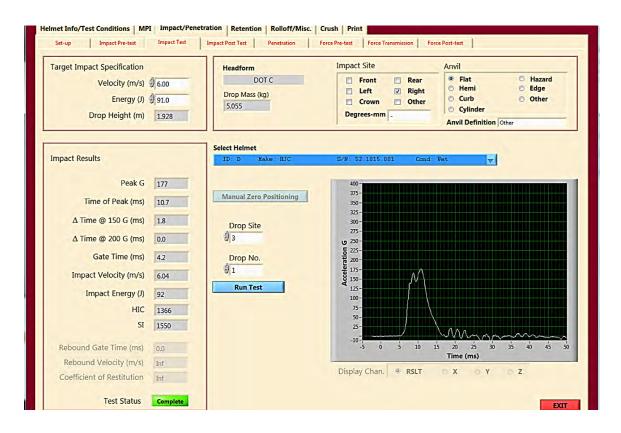
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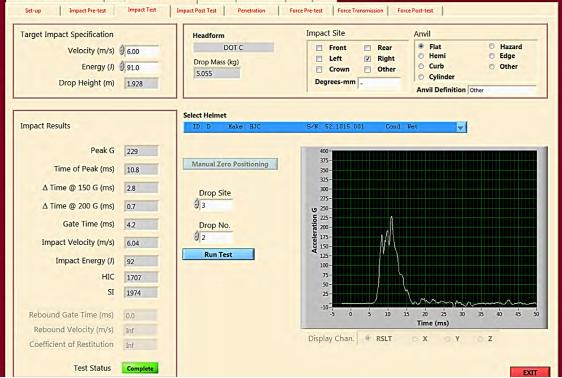


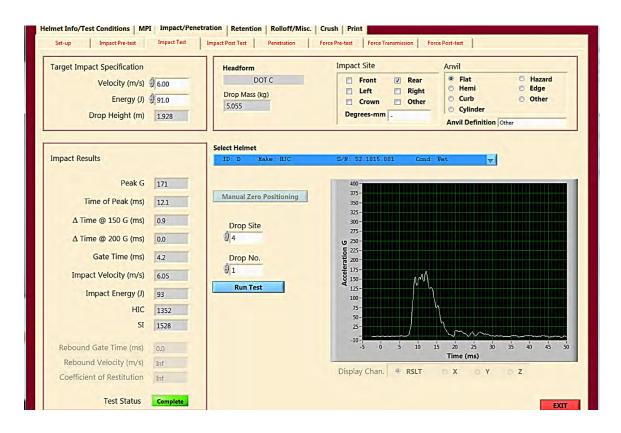
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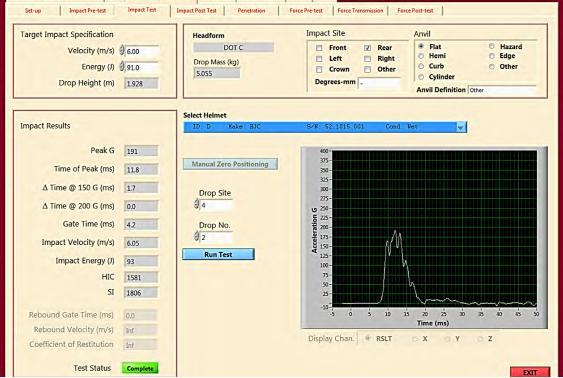


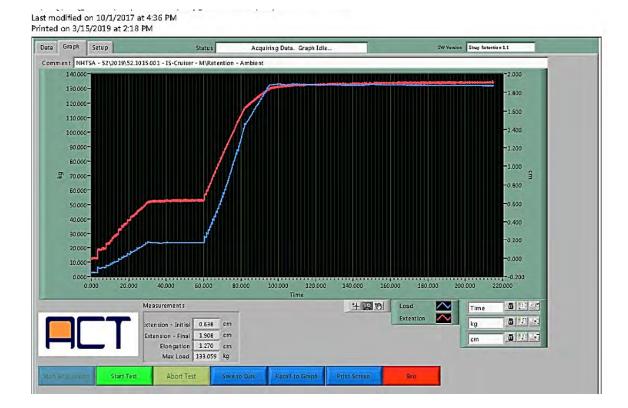
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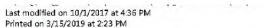


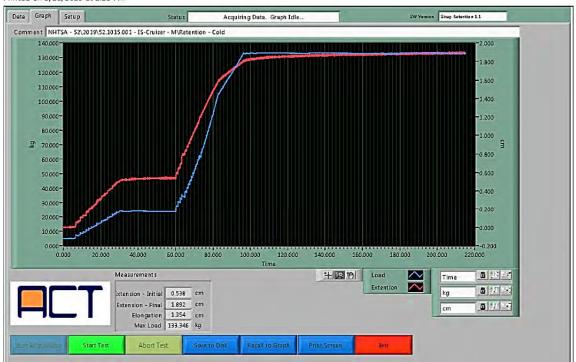


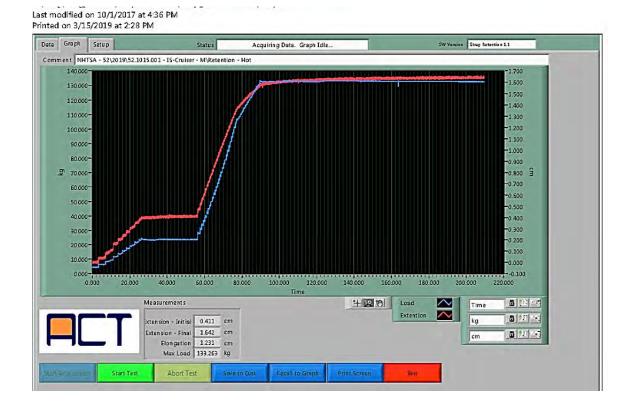
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Helmet Info/Test Conditions MPI Impact/Penetration Retention Rolloff/Misc. Crush Print
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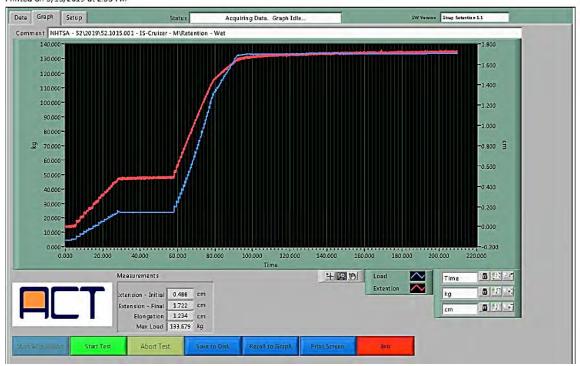


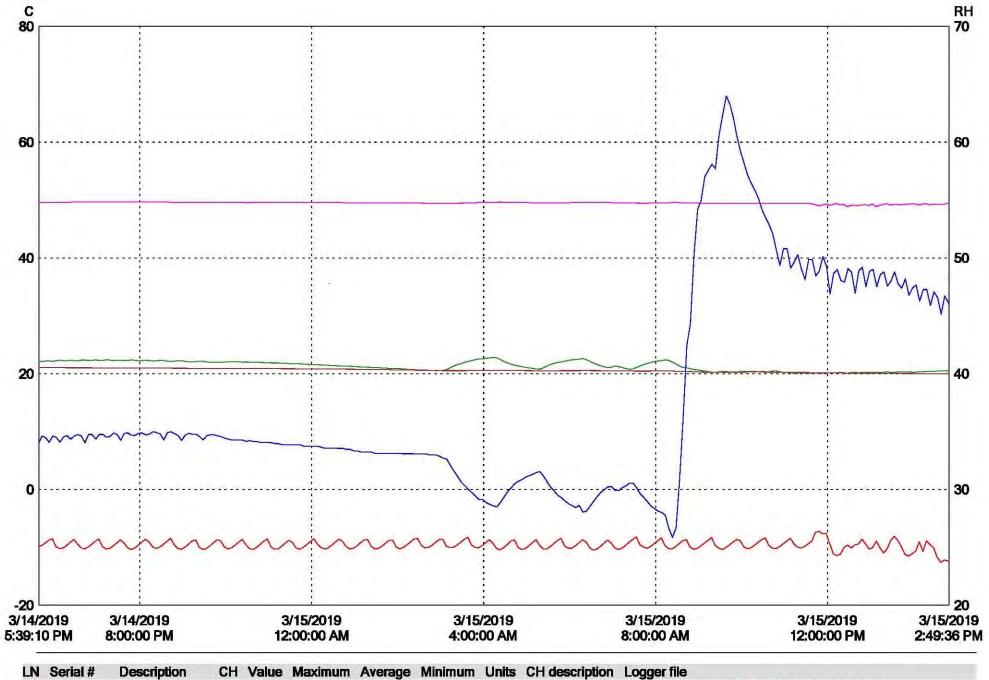






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LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	08071106	Freezer	1		-7.24	-9.60	-12.60	C	Freezer	Freezer-08071106-2019-03-15 15-58-36.spl
2	08052076	LAB TEMP/RH	1		22.79	21.32	20.03	C	Lab Temp.	LAB TEMP_RH-08052076-2019-03-15 15-58-29.spl
3	08052076	LAB TEMP/RH	2		64.0	37.8	25.9	RH	Humidity	LAB TEMP_RH-08052076-2019-03-15 15-58-29.spl
4	09021116	Oven/Water	1		49.68	49.48	48.83	C	Oven	Oven_Water-09021116-2019-03-15 15-58-41.spl
5	09021116	Oven/Water	2		21.03	20.56	20.00	C 34 of 47	Water	Oven_Water-09021116-2019-03-15 15-58-41.spl

APPENDIX A

INTERPRETATIONS OR DEVIATIONS FROM FMVSS No. 218

Excess water on the water immersed sample was allowed to drip off before testing to prevent water damage to test equipment.

Technician: Devon Dahm

APPENDIX B EQUIPMENT LIST AND CALIBRATION SCHEDULES

Equipment List									
ACT ID	Description	Make/Model	S/N	Dimensional Check	Next				
H0079	Monorail	US Testing	NA	12/8/2018	12/1/2019				
H0138	Headform	Cadex DOT Small	7611	12/8/2018	12/1/2019				
H0139	Headform	Cadex DOT Medium	7613	12/8/2018	12/1/2019				
H0140	Headform	Cadex DOT Large	7616	12/8/2018	12/1/2019				
H0028	Anvil	Hemispherical	C070911-01	12/8/2018	12/1/2019				
H0029	Anvil	Flat	C310811-02	12/8/2018	12/1/2019				
H0078	Anvil	MEP	16100801	12/8/2018	12/1/2019				
H0088	Penetration Height Spacer	La Cienega Manufacturing	NA	12/8/2018	12/1/2019				
H0064	Penetration Striker	Cadex	4324	12/8/2018	12/1/2019				
H0089	Fixture - Peripheral Vision		NA	12/8/2018	12/1/2019				
H0111	Peripheral Vision	1 inch Block	NA	12/8/2018	12/1/2019				
H0059	Drop Carriage Assembly	Cadex	NA	12/8/2018	12/1/2019				
H0117	DOT Penetration Headform - Small	Cadex	7293	12/8/2018	12/1/2019				
H0118	DOT Penetration Headform - Medium	Cadex	7294	12/8/2018	12/1/2019				
H0119	DOT Penetration Headform - Large	Cadex	7296	12/8/2018	12/1/2019				
H0080	Penetrator Tube	La Cienega Manufacturing	NA	12/8/2018	12/1/2019				
H0120	Penetration Headform Mount	Cadex	NA	NA	NA				
H0082	Retention Strength Tester	La Cienega Manufacturing	NA	NA	NA				
H0090	High Tomporature		116005- 0891414	NA	NA				
H0091	Low Temperature Chamber	Scientemp	S8001170	NA	NA				
H0092	Water Immersion Container	Rubbermaid	NA	NA	NA				
H0114	Laser Level	Ryobi	NA	NA	NA				
H0115	Computer	Dell	67G5891	NA	NA				
H0116	I-O Board	National Instruments	PCI-6023E	NA	NA				

Technician: Devon Dahm

	Calibrated Measurement Equipment										
ACT ID	Description	Make/Model	S/N	Range	Accuracy from Cal. Certs	Last Calibration	Next Calibration	Calibration By:			
H0102	Velocity Gate	Biok-Gate 9304	9304-001		0.16 ms	12/1/2018	12/1/2019	ACT			
H0097	Accelerometer/ Amplifier/Filter	2279/104/109	ANTP2/AK/A P23	2000 g	±2.60%	8/14/2018	8/14/2019	Precision Labs			
H0098	LVDT - Retention	Schaevitz 2000-HR	16071	2 in	±0.06 mm	12/4/2018	12/4/2019	Micro Quality Calibration			
H0099	Load Cell - Retention	LSB350	490706	500 lbs	±0.2%	12/4/2018	12/4/2019	Micro Quality Calibration			
H0150	Ohaus Scale	V11P6	50921366	0-6000 gm	±1 g	10/12/2018	10/12/2019	Micro Quality Calibration			
H0124	Digital Measuring Tape	Etape	-	16.5 ft	±0.0625 in	12/4/2018	12/4/2019	Micro Quality Calibration			
H0105	Height Gage	Mitutoyo	3121016	12 in	±0.002 in	12/5/2018	12/5/2019	Micro Quality Calibration			
H0106	Environmental Data Logger	Veriteq SP-2000-20R	8052076	-40 To +95C, 0-100% RH	±0.03 °C	8/14/2018	8/14/2019	Vaisala			
H0107	Environmental Data Logger	Veriteq SP-1000-22N	8071106	-40 To +95 °C	±0.02 °C	8/14/2018	8/14/2019	Vaisala			
H0108	Environmental Data Logger	Veriteq SP-1000-22N	9021116	-40 To +95 °C	±0.02 °C	8/14/2018	8/14/2019	Vaisala			
H0130	Timer	Traceable 5017	181009252	0-99hrs/59 mins/59 sec	±0.01%	02/07/2018	02/07/2020	Control Company			

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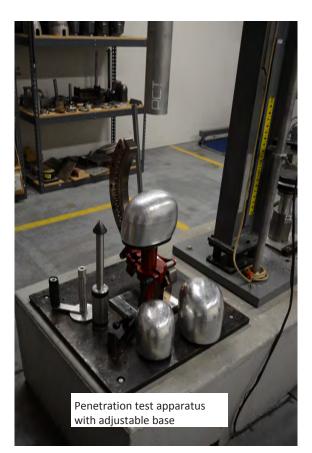
APPENDIX C

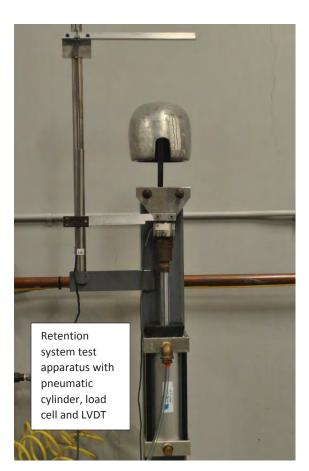
PHOTOGRAPHS

Technician: Devon Dahm



Impact attenuation test apparatus with three headforms (S, M, L), flat, hemi and MEP anvils



























HJC IS-CRUISER helmet S5.6.1 Labeling **以他们** NO HELMET CAN P FORESEEABLE IMI THIS STANDARD, TI STRAPS MUST BE DAMAGED BY SUBSTANCES SUCH CLEANING AGENTS WITHOUT THE WHEN CLEANING THE HELMET, WA SOAP. MAKE NO MODIFICATIONS, F EXPANDED L CONSTRUCTED O RENE AND POLYCAR NDED POLYSTYREN WARNING NO HELMET CAN PROTECT THE WEARER AGAINST ALL POSSIBLE OR FORESEEABLE IMPACTS. HOWEVER FOR MAXIMUM PROTECTION UNDER THIS STANDARD, THE HELMET MUST BE OF GOOD FIT AND ALL RETENTION GTRAGE MUST BE SECURELY FASTENED T CAN PROTECT THE WEARER AGAINST ALL POSSIBLE OR ABLE IMPACTS. HOVEVER FOR MAXIMUM PROTECTION UNDER DAND THE HELMET MUST BE OF GOOD FT AND ALL RETENTION UIST BE SECURELY FASTENED. HELMET CAN BE SERIOUSLY IN SUBSTINCES SICH AS PERFOL, BANT, ADHESIVE OR AGENTS WITHOUT THE DAMAGE BEING VISIBLE TO THE USER EXIMIG THE FELDET, WASH WITH WARM WATER AND MID HAND VEEN MODIF CATIONS. FASTEN HELMENT SOURCEV, FIELMET COES A SEVERE BLOW, RETURN IT TO THE MANUFACTURER FOR ON OR DESTROY AND BEEN ACT. STRAPS MUST BE SECURELY FASTENED. MADE IN VIETNAM HELMET CAN BE SERIOUSLY DAMAGED BY SUBSTANCES SUCH AS PETROL, PAINT, ADHESIVE OR CLEANING AGENTS WITHOUT DAMAGE BEING VISIBLE TO THE USER. WHEN CLEANING THE THERMOP ର ERMOPLASTIC: LINER OF HELMET, WASH WITH WARM WATER AND MILD HAND SOAP. MAKE NO MODIFICATIONS, FASTEN HELMET SECURELY. IF HELMET EXPERIENCES A SEVERE BLOW, RETURN IT TO THE MANUFACTURER FOR INSPECTION OR DESTROY AND REPLACE IT. SHELL CONSTRUCTED OF INJECTIONMOLDED ACRYLONITRILE BUTADIENE STYRENE AND 7%~7% inch POLYCARBONATE BLENDING M THERMOPLASTIC. LINER OF 57~58 cm EXPANDED POLYSTYRENE. HJC MADE IN VIETNAM



