SAFETY COMPLIANCE TESTING FOR FMVSS No. 218 MOTORCYCLE HELMETS

Brand: Scorpion Model: EXO-AT950 Size: M (57-58 cm)

Prepared By





31 March 2017 Final Report 218-ACT-17-023

Prepared For

U.S. Department of Transportation

National Highway Traffic Safety Administration Office of Vehicle Safety Compliance (NEF-220) 1200 New Jersey Ave., S.E. Washington, DC 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Technician: George Stetina Project Manager: David Thom Approved By John Bogle Approval Date: 31 March 2017

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: ander M 9/18/2017 Acceptance Date:

HS# 645193

Technician: George Stetina

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No.	2. Government Acc	ession No.	3. Recipient's Catalog No.			
·····						
218-ACT-17-023						
			5. Report Date			
4. Title and Sub-Title			or Report Bato			
FINAL REPORT OF FMVSS NO. 218	COMPLIANCE TEST	ING OF	31 March 2017			
SCORPION EXO, MODEL EXO-AT95	SCORPION EXO, MODEL EXO-AT950, SIZE M (57-58 CM)					
MOTORCYCLE HELMET			6. Performing Organization Code			
			Code			
			ACT			
7. Author(s)			8. Performing Organization			
			Report No.			
David R. Thom, Program Manager			50 0000 0011			
			52.0823-C041			
9. Performing Organization Name and	Address		10. Work Unit No.			
ACT Lab LLC						
3280 East 59th Street,			11. Contract or Grant No.			
Long Beach CA 90805						
			DTNH22-13-D-00314			
12. Sponsoring Agency Name and Add	dress		13. Type of Report and Period			
U.S. Department of Transportation			Covered			
National Highway Traffic Safety Admir	istration		Final Test Report			
Office of Vehicle Safety Compliance (N						
1200 New Jersey Avenue, S.E.			14. Sponsoring Agency Coo	de		
Washington, D.C. 20590						
			NEF-220			
16. Abstract	he cubicat model mot	erevele beinetin	accordance with the exectificati	and of the		
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17. Key Words		18. Distribution	Statement			
Helmet		Copies of this	report are available from:			
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			rmation Services Division (NPC			
			sey Avenue, S.E.	0-120)		
Washington,			-			
19. Security Classification	20. Security Classi	-	21. No. of Pages	22. Price		
(of this report)	(of this page)		21.110.011 4965	22. I 1100		
			45			
Unclassified	Unclassified					
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Form DOT F1700.7 (8-69)

Technician: George Stetina

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PURPOSE OF COMPLIANCE TEST

1. PURPOSE OF COMPLIANCE TEST

This testing was conducted as part of the Department of Transportation, National Highway Traffic Safety Administration's Federal Motor Vehicle Safety Standard (FMVSS) No. 218, "Motorcycle Helmets"¹ Compliance Program. The purpose of the test was to determine if the production helmets supplied by the Office of Vehicle Safety Compliance satisfy the requirements of TP-218-07², as governed by the contract.

2. TEST PROCEDURE

The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets³ submitted to the Office of Vehicle Safety Compliance, National Highway Traffic Safety Administration, contains the specific procedures used to conduct this test. The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets as modified by Project-Specific notations is in accordance with TP-218-07.

The test procedure shall not be in conflict with any portion of FMVSS No. 218 nor amendments in effect as noted in the applicable contract.

Contract File No.: 52.0823 Test File: C041 Control Document Rev.6 Official ACT NHTSA DOT TP-07 Report Template USA 06 April 2017 5 of 45 Technician: George Stetina

¹ NHTSA, FMVSS No. 218, Motorcycle Helmets, 49 CFR Chapter V Section 571.218, August 20, 1973 as last amended FR 28132 Vol. 76, No. 93, May 13, 2011.

² NHTSA, TP-218-07, Laboratory Test Procedure for FMVSS 218, Motorcycle Helmets, 13 May 2011.

³ ACT Lab Helmet Test Manual, Version 4.2 – Motorcycle Helmets in accordance with FMVSS No. 218, 22 July 2013.

HELMET DATA

Helmet Brand Name	SCORPION EXO							
Model Designation		EXO-AT950						
Manufacturer				Kido Sports	s Co. L	.TD.		
Helmet Size Label				M (57-5	58 cm)			
Test Headform size		Small		Me	dium	Х	Large	
Helmet Positioning Ind	ex (HPI)	49 mm		Manufacturer supplied		Х	ACT determined	
Helmet Coverage	Parti	al		Full		Complete 2		Х
Shell Material			The	ermoplastic l	Polyca	irbona	ite	
Liner Material	Expanded Polystyrene							
Comfort Padding	Resilient Foam							
Buckle Description				Double [D-Ring	S		

HELMET	А	В	С	D	E
	Ambient	Low Temp	High Temp	Water Immersed	Spare
SHELL	Matte	Matte	Matte	Matte	Matte
COLOR/PATTERN	Anthracite	Anthracite	Anthracite	Anthracite	Anthracite
WEIGHT (grams)	1497	1491	1489	1483	1817
MONTH & YEAR OF MANUFACTURE	06/2016	08/2016	06/2016	08/2016	06/2016

COMMENTS:

- 1. All helmets were received in undamaged condition and were appropriate for testing.
- 2. Weights listed above for helmets A-D are as tested with face shield, visor and sun shield removed.
- 3. Weight for helmet E is complete with all components in place.
- 4. NHTSA provided the HPI based on information obtained from the manufacturer.
- 5. This is a modular helmet, designed with a flip up chin bar

SUMMARY OF TEST RESULTS

INDICATE Pass or Fail

HELMET	А	В	С	D
TEST	AMBIENT	LOW TEMP	HIGH TEMP	WATER IMMERSED
IMPACT	Pass	Pass	Pass	Pass
PENETRATION	Pass	Pass	Pass	Pass
RETENTION	Pass	Pass	Pass	Pass

INDICATE Pass or Fail

TEST	PASS/FAIL
PERIPHERAL VISION	Pass
LABELING	Pass

SELECTION OF APPROPRIATE HEADFORM

Paragraph S6.1 - If the helmet size designation falls into more than one of three size ranges, it shall be tested on each appropriate headform.

HELMET SIZE DESIGNATION	HEADFORM SIZE
Less than or equal to 6-3/4 (European Size 54)	SMALL
Greater than 6-3/4, but less than or equal to 7-1/2 (European Size 60)	MEDIUM
Greater than 7-1/2 (European 60)	LARGE

COMMENTS:

The manufacturer marked the helmet with its corresponding discrete size: M 57-58 cm Discrete Size: 57-58 cm, Headform Size: DOT Medium

CONDITIONING FOR TESTING — Paragraph S6.4 — The protective headgear shall be conditioned for not less than 4 hours and no more than 24 hours, in the specified environmental condition shown below, prior to test.

Ambient Conditions	16°C to 26°C (61°F to 79°F); 30% to 70% Relative Humidity
Low Temperature	-15°C to -5°C (5°F to 23°F)
High Temperature	45°C to 55°C (113°F to 131°F)
Water Immersion	16°C to 26°C (61°F to 79°F)

The maximum time during which the protective headgear may be out of the conditioning environment shall not exceed 4 minutes. It must then be returned to the conditioned environment for a minimum of 3 minutes for each minute or portion of a minute in excess of 4 minutes out of the conditioning environment or 12 hours, whichever is less, prior to resumption of testing.

IMPACT ATTENUATION

SYSTEMS CHECK	TRIAL DROP	DROP (meters)	VEL. (m/s)	PEAK (g)	DWELL TIME (ms)		TEST RECORD	HEADFORM POSITION
ONEON			(11/0)	(9)	150 g	200 g	RECORD	1 Comon
	1	1.4	5.08	393.5	2.4	2.0	Pre 1	Crown
PRETEST	2	1.4	5.09	395.8	2.4	2.0	Pre 2	Crown
	3	1.4	5.12	396.2	2.4	2.0	Pre 3	Crown
PRETEST AVER	PRETEST AVERAGE		XXXX	395.2	XXX	XXX	XXXX	XXXX
	1	1.4	5.08	394.8	2.5	2.1	Post 1	Crown
POSTTEST	2	1.4	5.08	389.9	2.4	2.0	Post 2	Crown
	3	1.4	5.09	389.7	2.5	2.0	Post 3	Crown
POSTTEST AVE	RAGE	XXXX	XXXX	391.5	5 XXX XXX XXXX XXXX			XXXX
DIFFERE	NCE BETWEEN P	RE-TEST AND POS AVE	T-TEST RAGES	3.7	7 DIFFERENCE NOT TO EXCEED 15 g			

Helmet Designation	Helmet Condition	Impact Location	Front		Le	eft	Rig	ght	Re	Rear	
		Impact Number	1	2	1	2	1	2	1	2	
		Anvil	He	emi	Hemi		Flat		Flat		
		Test Record No.	1	2	3	4	5	6	7	8	
^	Ambient	Peak g	88	105	94	104	161	165	163	165	
A	Amplent	ms @ 150	0.0	0.0	0.0	0.0	0.8	1.8	2.3	0.8	
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
		Velocity m/s	5.22	5.20	5.23	5.20	5.99	5.99	6.06	6.09	
		Anvil	He	emi	He	emi	FI	at	F	lat	
		Test Record No.	9	10	11	12	13	14	15	16	
В	Low	Peak g	80	91	102	120	157	170	160	156	
D	^B Temperature	ms @ 150	0.0	0.0	0.0	0.0	0.7	1.5	1.8	0.2	
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
		Velocity m/s	5.19	5.18	5.21	5.21	6.01	6.01	6.09	6.02	
		Anvil	He	emi	He	emi	FI	lat	F	lat	
		Test Record No.	17	18	19	20	21	22	23	24	
С	High	Peak g	74	93	94	101	143	151	133	158	
C	Temperature	ms @ 150	0.0	0.0	0.0	0.0	0.0	0.4	0.0	0.6	
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
		Velocity m/s	5.21	5.20	5.18	5.23	6.02	6.02	6.06	6.08	
		Anvil	He	emi	He	emi	Flat		F	lat	
		Test Record No.	25	26	27	28	29	30	31	32	
D	Water	Peak g	81	93	91	101	149	168	142	146	
U	Immersed	ms @ 150	0.0	0.0	0.0	0.0	0.0	1.8	0.0	0.0	
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
		Velocity m/s	5.19	5.19	5.19	5.19	6.01	6.05	6.06	6.08	

COMMENTS: 1. The actual drop heights were: flat anvil 195 cm, hemi anvil 146 cm. 2. Values reported in the above tables are rounded.

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PENETRATION

Paragraph S5.2 and S7.2

WEIGHT OF STRIKER:	2.95 to 3.06 kg (6 pounds, 8 ounces to 6 pounds, 12 ounces)
POINT OF STRIKER:	Radius = 0.5 ± 0.1 mm (0.02 ± 0.004 in.), included angle of $60^{\circ} \pm 0.5^{\circ}$, hardness minimum of 60 Rockwell "C" Scale and a cone height of not less than 3.8 ± 0.038 cm (1.5 ± 0.015 in.).
HEIGHT OF FALL:	300 cm \pm 1.5 cm, measured from the tip of the striker point to the outer surface of the mounted protective headgear.

FAILURE CRITERION: When tested, the protective headgear shall be failed if the penetrator has made an indentation in the headform.

TEST	HELMET	TEST LOCATION	PASS	FAIL	CONDITIONS
1	А	Crown	Х		AMBIENT
2	A	Front Right	Х		AMBIENT
3	В	Crown	Х		LOW TEMPERATURE
4	В	Front Right	Х		LOW TEMPERATURE
5	С	Crown	Х		HIGH TEMPERATURE
6	С	Front Right	Х		HIGH TEMPERATURE
7	D	Crown	Х		WATER IMMERSED
8	D	Front Right	х		WATER IMMERSED

COMMENT: Photographs of penetration test locations are found in Appendix C.

RETENTION SYSTEM

Paragraph S5.3 and S7.3

AMBIENT TEMPERATURE: 20 °C; AMBIENT HUMIDITY: 38 %

REQUIREMENTS:

READING	APPLIED LOAD
INITIAL	22.68 kg, + 4.54 kg, - 0 kg (50.0 Lbs, + 10 Lbs, - 0 Lbs)
FINAL	136 kg, + 0 kg, - 2.3 kg (300.0 Lbs, + 0 Lbs, - 5 Lbs)

ELONGATION NOT TO EXCEED 2.5 cm (1.0 INCH) AFTER LOAD INCREASE

HELMET	CONDITIONS	ONDITIONS INITIAL READING (cm)		ELONGATION (cm)	
A	AMBIENT	0.45	1.40	0.95	
В	LOW TEMPERATURE 0.67		1.66	0.99	
С	HIGH TEMPERATURE	0.40	1.43	1.03	
D WATER IMMERSED		0.58	1.65	1.07	

CONFIGURATION - Paragraph S5.4 - Helmet shall provide a minimum peripheral vision of 105° to each side of the midsagittal plane. The brow opening shall be at least 2.54 cm (1 inch) above all points in the basic plane that are within the angles of peripheral vision.

	REQUIREMENTS	TEST RESULTS	
PERIPHERAL VISION	> 105°	Pass	
BROW OPENING	> 2.5 cm (1 inch)	Pass	

COMMENT: Values in the above tables are rounded.

LABELING

S5.6.1 *Labeling* - Each helmet shall be permanently and legibly labeled, in a manner such that the label(s) can be easily read without removing padding or any other permanent part, with the following:

Required Information	Content/Format	Permanent
Manufacturer's name	Pass	Pass
Discrete size	Pass	Pass
Month and year of manufacture	Pass	Pass
Instructions to the purchaser as follows:		
"Shell and liner constructed of (identify type(s) of materials)."	Pass	Pass
"Helmet can be seriously damaged by some common substances without damage being visible to the user."	Pass	Pass
"Apply only the following: (Recommended cleaning agents, paints, adhesives, etc., as appropriate."	Pass	Pass
"Make no modifications."	Pass	Pass
"Fasten helmet securely."	Pass	Pass
"If helmet experiences a severe blow, return it to the manufacturer for inspection, or destroy it and replace it."	Pass	Pass

COMMENT: Labels were determined to be both easily read and permanent based on the TP-218-07, Section 12.5.4.

LABELING

S5.6.2 Certification. Each helmet shall be labeled permanently and legibly with a label, constituting the manufacturer's certification that the helmet conforms to the applicable Federal motor vehicle safety standards, that is separate from the label(s) used to comply with S5.6.1, and complies with paragraphs (a) through (c) of this section.

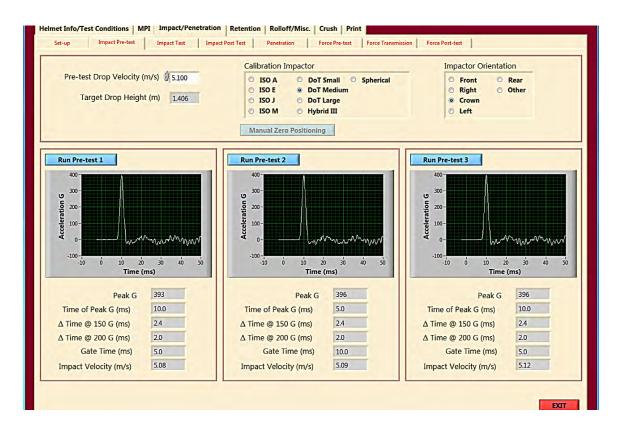
(a) Content, format, and appearance. The label required by paragraph S5.6.2 shall have the following content, format, and appearance:

Required Certification Information	Content/ Format	Permanent
The symbol "DOT," horizontally centered on the label, in letters not less than 0.38 inch (1.0 cm) high.	Pass	
The term "FMVSS No. 218," horizontally centered beneath the symbol DOT, in letters not less than 0.09 inches (0.23 cm) high.	Pass	
The word "CERTIFIED," horizontally centered beneath the term "FMVSS No. 218," in letters not less than 0.09 inches (0.23 cm) high.	Pass	
The precise model designation horizontally centered above the symbol DOT, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass	
The manufacturer's name and/or brand, horizontally centered above the model designation, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass	Pass
All symbols, letters and numerals shall be in a color that contrasts with the background of the label.	Pass	
No information, other than the information specified in subparagraph (a), shall appear on the label.	Pass	
The label shall appear on the outer surface of the helmet and be placed so that it is centered laterally with the horizontal centerline of the DOT symbol located a minimum of 1 inch (2.5 cm) and a maximum of 3 inches (7.6 cm) from the bottom edge of the posterior portion of the helmet.	Pass	

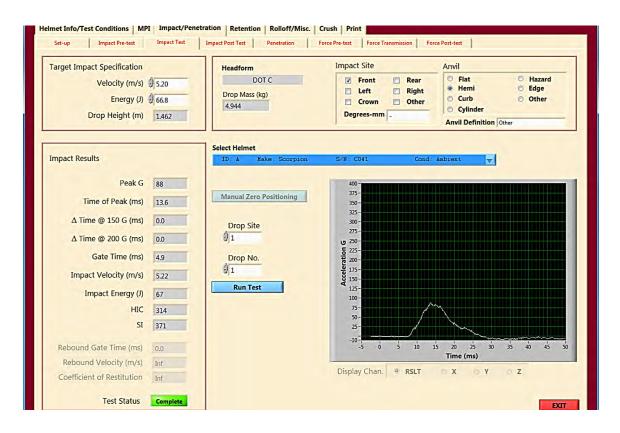
COMMENT: Labels were determined to be both easily read and permanent based on the TP-218-07, Section 12.5.4.

TEST DATA

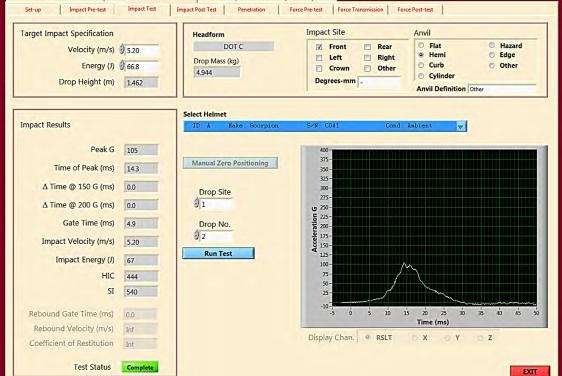
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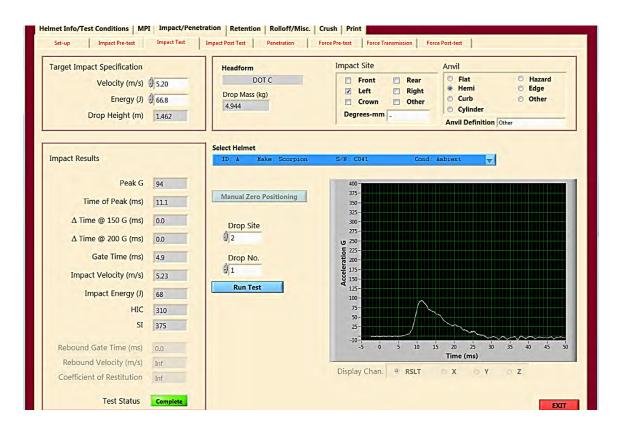


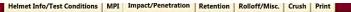


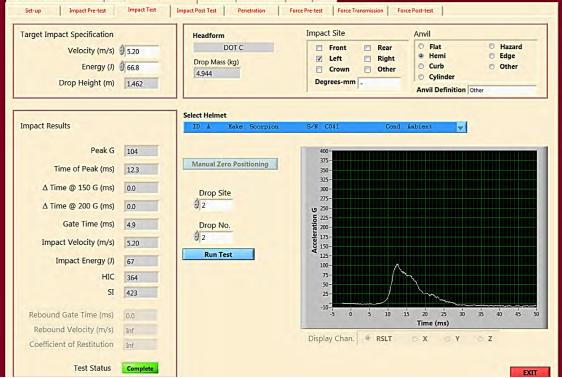


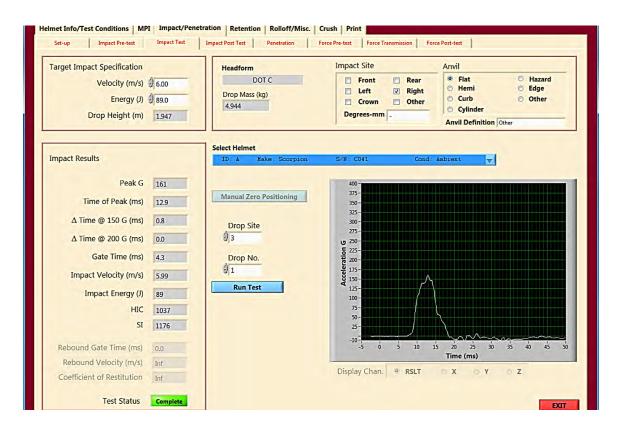
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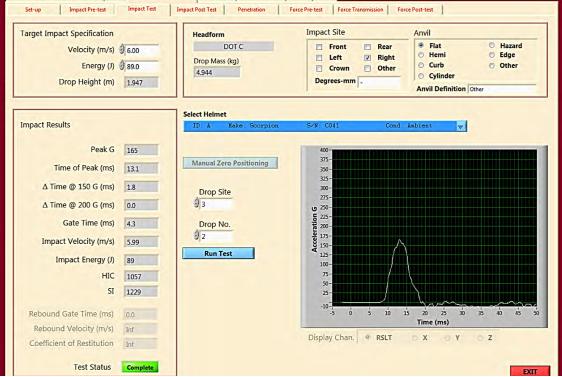


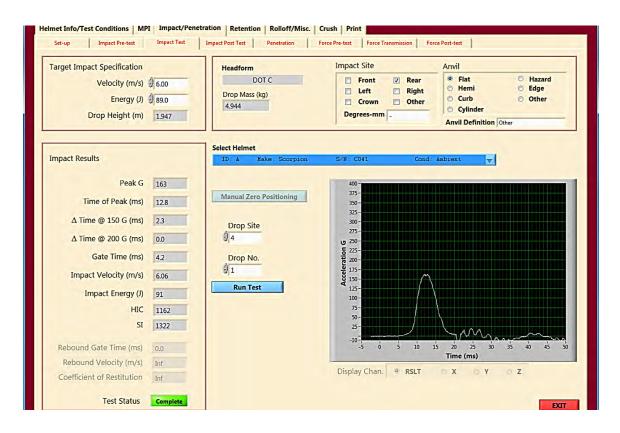




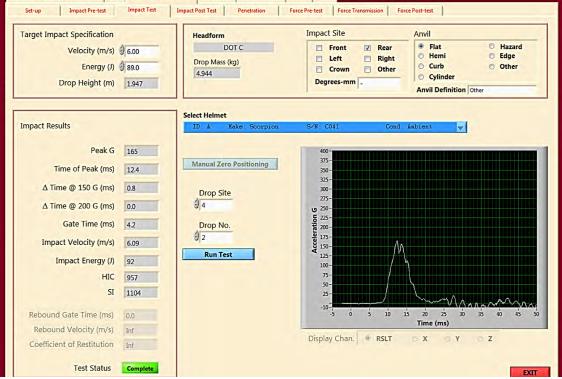


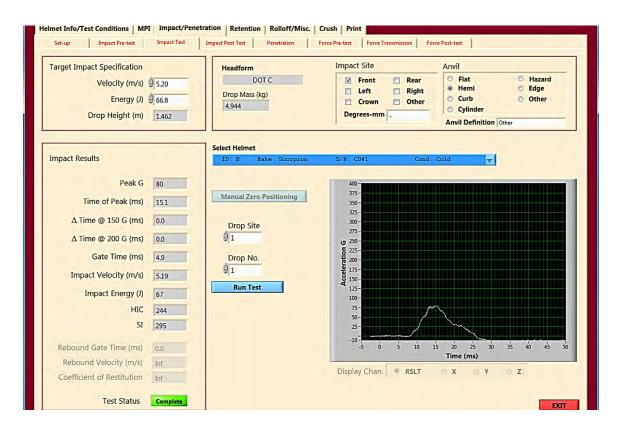
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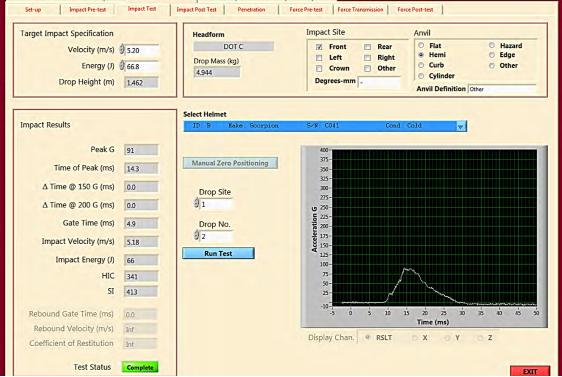


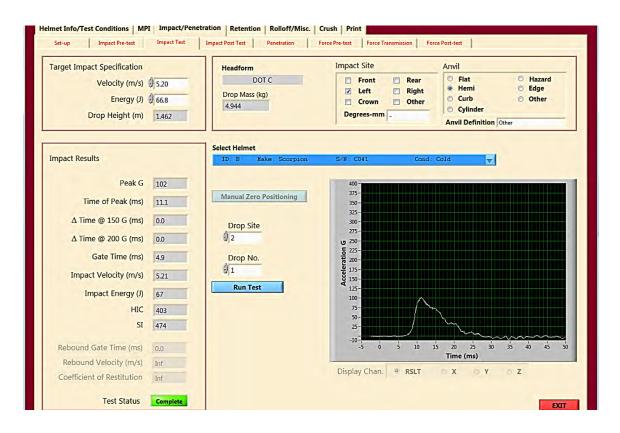
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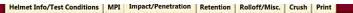


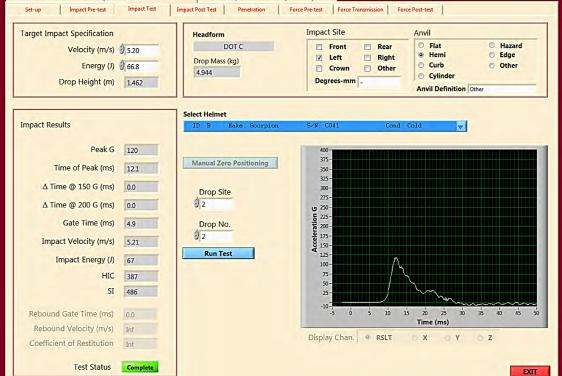


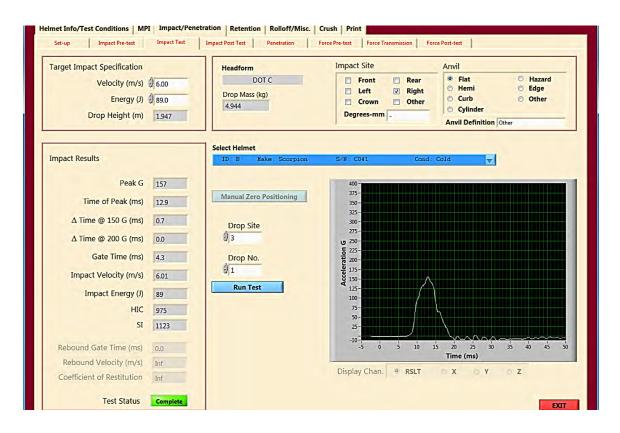
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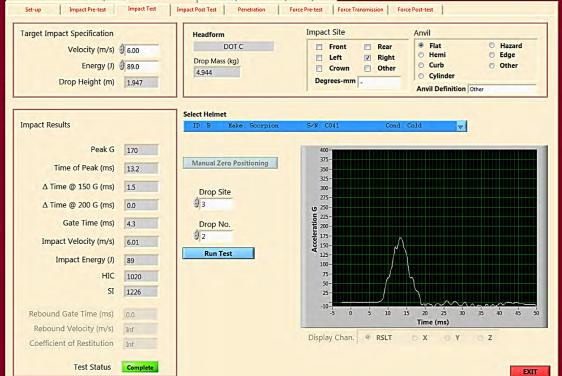


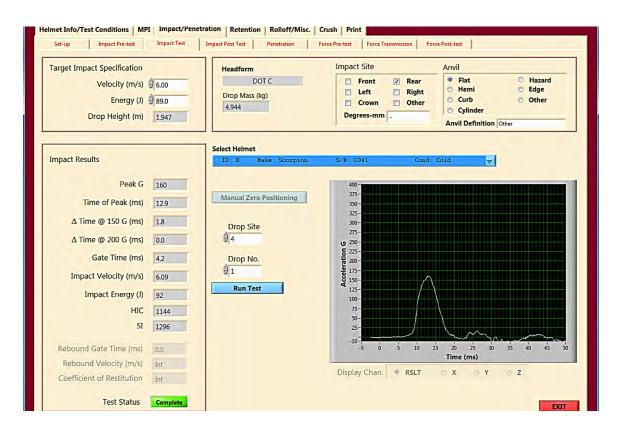




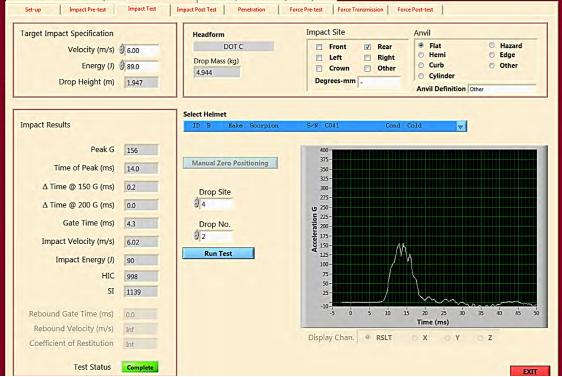


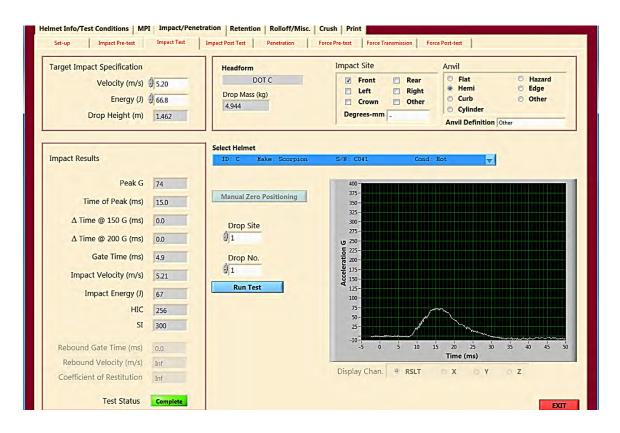
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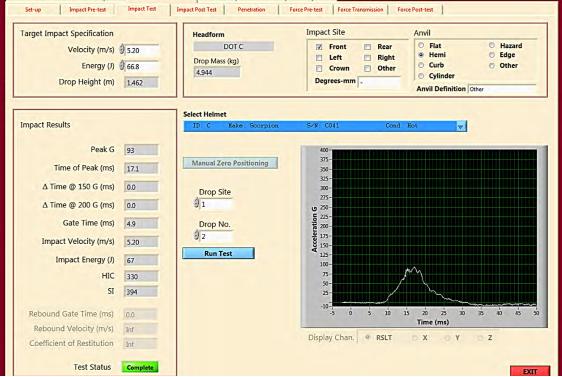


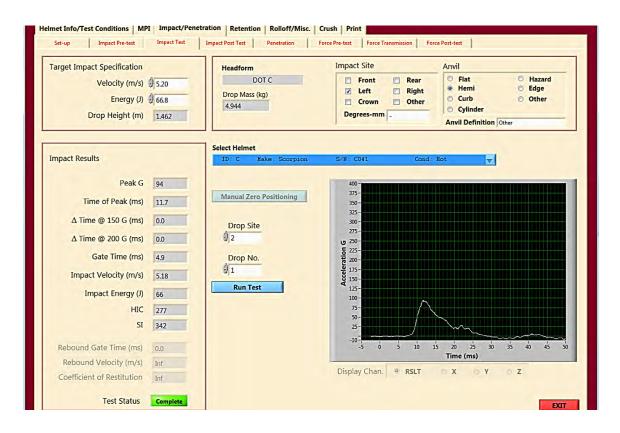
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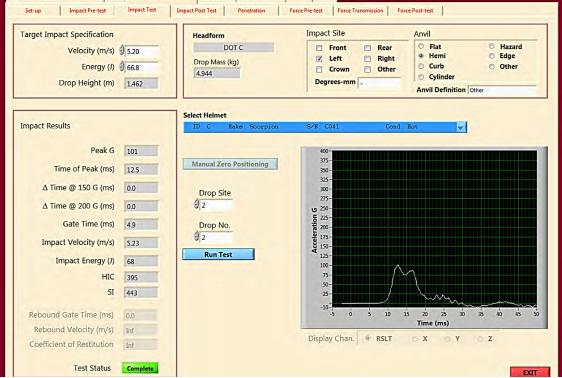


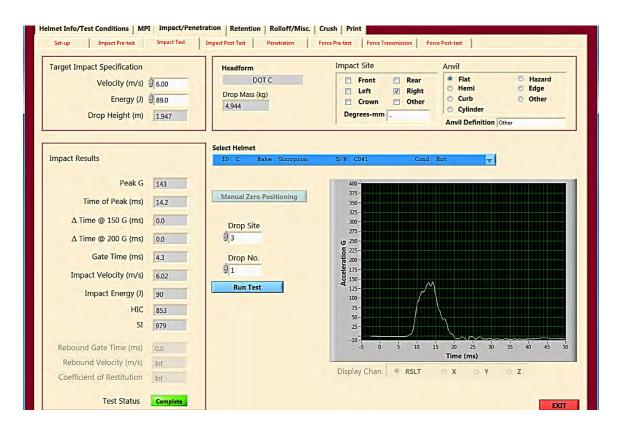
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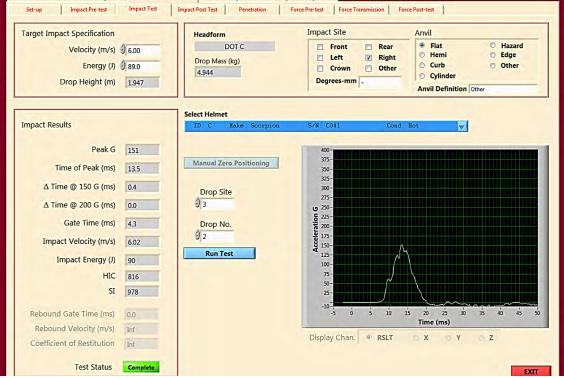


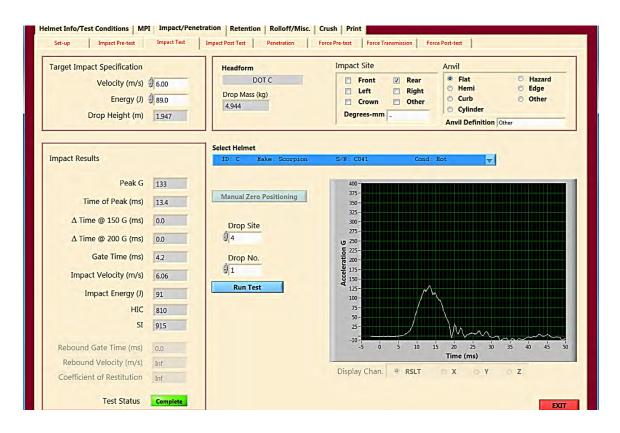
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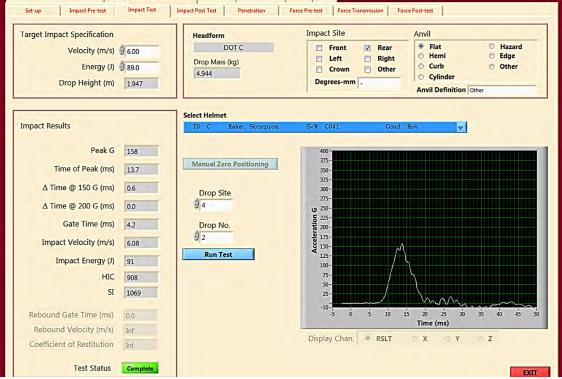


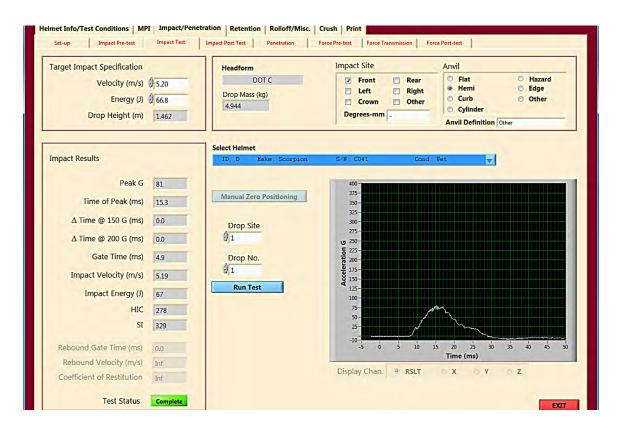
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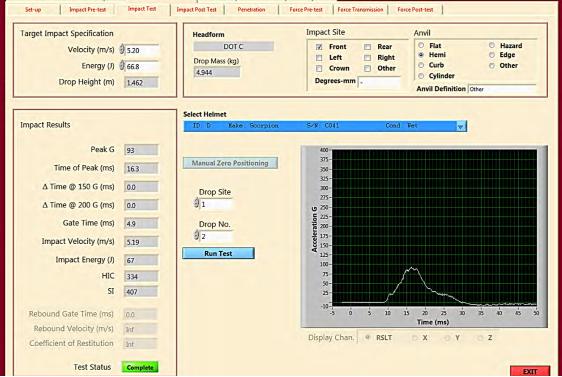


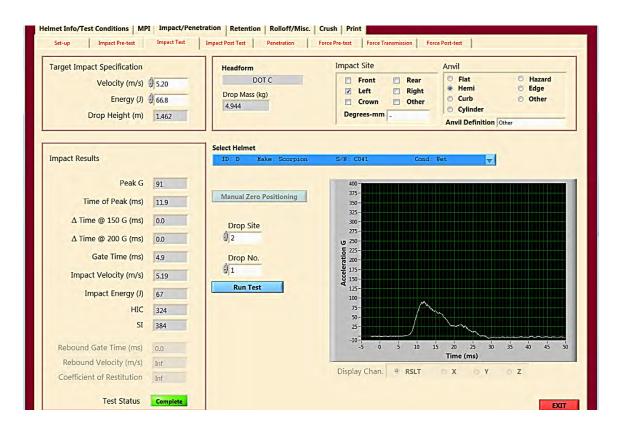
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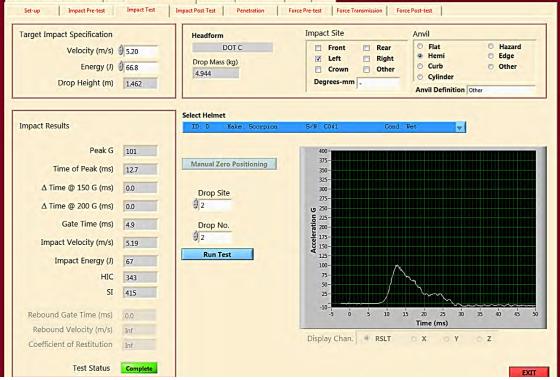


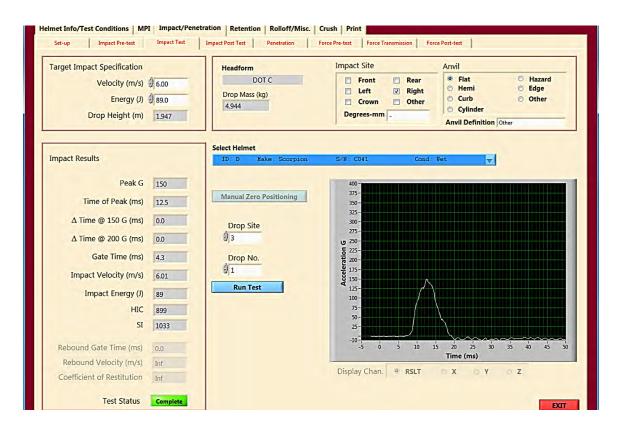
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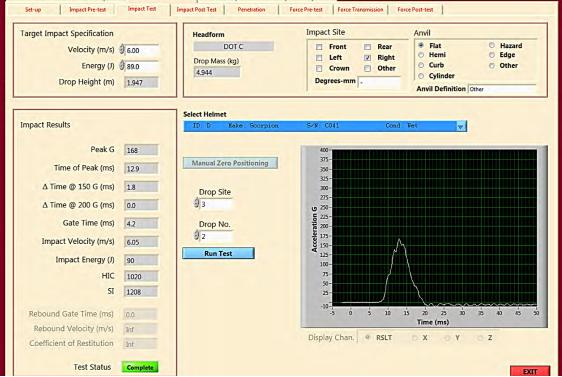


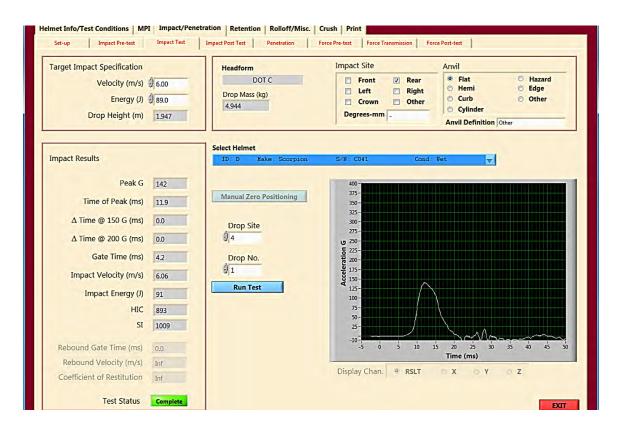
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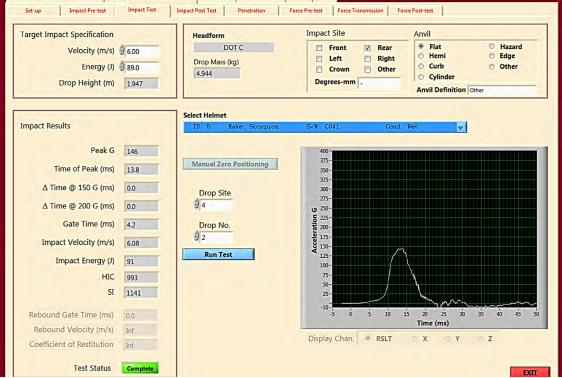


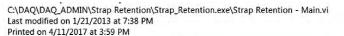
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Helmet Info/Test Conditions MPI Impact/Penetration Retention Rolloff/Misc. Crush Print
```





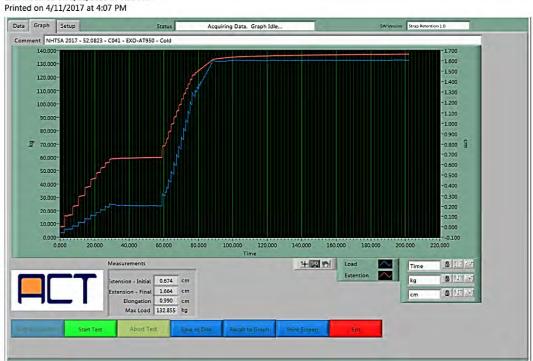
```
Helmet Info/Test Conditions MPI Impact/Penetration Retention Rolloff/Misc. Crush Print
```





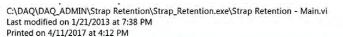


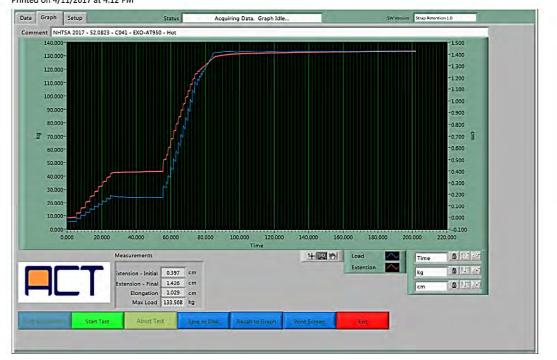
C:\DAQ\DAQ_ADMIN\Strap Retention\Strap_Retention.exe\Strap Retention - Main.vi Last modified on 1/21/2013 at 7:38 PM



Launer

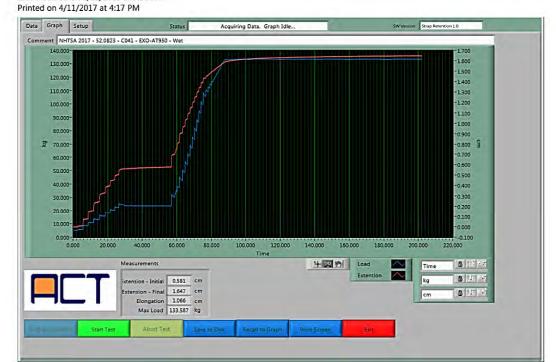
Lainer

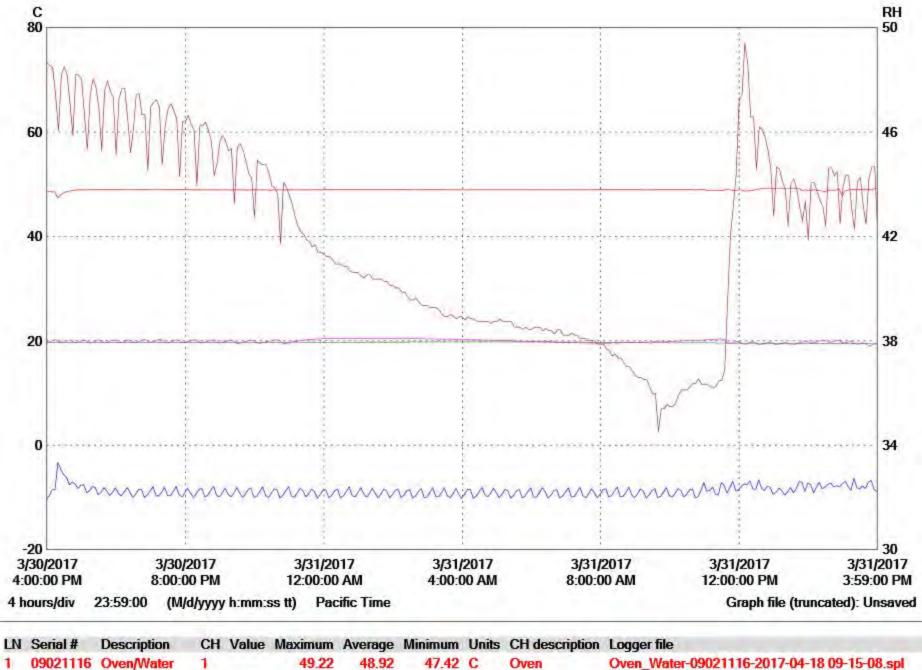




C:\DAQ\DAQ_ADMIN\Strap Retention\Strap_Retention.exe\Strap Retention - Main.vi Last modified on 1/21/2013 at 7:38 PM LOUDHE

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1	09021116	Oven/Water	1	49.22	48.92	47.42 C	Oven	Oven_Water-09021116-2017-04-18 09-15-08.spl
2	09021116	Oven/Water	2	19.77	19.65	19.40 C	Water	Oven_Water-09021116-2017-04-18 09-15-08.spl
3	08071106	Freezer	1	-3.26	-8.84	-10.16 C	Freezer	Freezer-08071106-2017-04-18 09-15-03.spl
4	08052076	LAB TEMP/RH	1	20.48	19.92	19.03 C	Lab Temp.	LAB TEMP_RH-08052076-2017-04-18 09-14-59.spl
5	08052076	LAB TEMP/RH	2	49.4	41.8	34.534 8F 45	Humidity	LAB TEMP_RH-08052076-2017-04-18 09-14-59.spl

APPENDIX A

INTERPRETATIONS OR DEVIATIONS FROM FMVSS 218

None

Technician: George Stetina

APPENDIX B

EQUIPMENT LIST AND CALIBRATION SCHEDULES

Equipment List								
ACT ID	Description	Make/Model	S/N	Dimensional Check	Next			
H0079	Monorail	US Testing	NA	11/18/2016	11/18/2017			
H0004	DOT Small Headform	Controlled Casting	NA	11/18/2016	11/18/2017			
H0005	DOT Medium Headform	Controlled Casting	NA	11/18/2016	11/18/2017			
H0006	DOT Large Headform	Controlled Casting	NA	11/18/2016	11/18/2017			
H0028	Anvil	Hemispherical	C070911-01	11/18/2016	11/18/2017			
H0029	Anvil	Flat	C310811-02	11/18/2016	11/18/2017			
H0078	Anvil	MEP	16100801	11/18/2016	11/18/2017			
H0088	Penetration Height Spacer	La Cienega Manufacturing	NA	11/18/2016	11/18/2017			
H0064	Penetration Striker	Cadex	4324	11/18/2016	11/18/2017			
H0111	Peripheral Vision	1 inch Block	NA	11/18/2016	11/18/2017			
H0059	Drop Carriage Assembly	Cadex	NA	11/18/2016	11/18/2017			
H0080	Penetrator Tube	La Cienega Manufacturing			NA			
H0087	Penetration Headform Mount	La Cienega Manufacturing	NA	NA NA				
H0082	Retention Strength Tester	La Cienega Manufacturing	NA NA		NA			
H0090	High Temperature Chamber	Thermolyne	116005- NA		NA			
H0091	Low Temperature Chamber	Scientemp			NA			
H0092	Water Immersion Container	Rubbermaid	ermaid NA NA		NA			
H0114	Laser Level	Ryobi	NA NA		NA			
H0115	Computer	Dell	67G5891	NA	NA			
H0116	I-O Board	National Instruments	nts PCI-6023E NA N		NA			

	Calibrated Measurement Equipment								
ACT ID	Description	Make/Model	S/N	Range	Accuracy from Cal. Certs	Last Calibration	Next Calibration	Calibration By:	
H0102	Velocity Gate	Biok-Gate 9304	9304-001		0.16 ms	11/18/2016	11/18/2017	ACT	
H0097	Accelerometer/ Amplifier/Filter	2279/104/109	ANTP2/AK/A P23	2000 g	±2.60%	8/25/2016	8/25/2017	Precision Labs	
H0112	Peripheral Vision	D&K 125	NA	180 °	0.7 °	11/17/2016	11/17/2017	Micro Quality Calibration	
H0098	LVDT - Retention	Schaevitz 2000-HR	16071	2 in	±0.06 mm	11/21/2016	11/21/2017	Micro Quality Calibration	
H0099	Load Cell - Retention	LSB350	490706	500 lbs	±0.2%	11/22/2016	11/22/2017	Micro Quality Calibration	
H0103	Ohaus Scale	Scout Pro SP6000	7126321419	0-6000 gm	±1 g	11/17/2016	11/17/2017	Micro Quality Calibration	
H0104	Digital Height Gauge	Starrett Digitape D34-16	64639	300 cm	±0.0625 in	11/18/2016	11/18/2017	Micro Quality Calibration	
H0105	Height Gage	Mitutoyo	3121016	12 in	±0.002 in	11/30/2016	11/30/2017	Micro Quality Calibration	
H0106	Environmental Data Logger	Veriteq SP-2000-20R	8052076	-40 To +95C, 0-100% RH	±0.03 °C	6/21/2016	6/21/2017	Veriteq	
H0107	Environmental Data Logger	Veriteq SP-1000-22N	8071106	-40 To +95 °C	±0.02 °C	6/21/2016	6/21/2017	Veriteq	
H0108	Environmental Data Logger	Veriteq SP-1000-22N	9021116	-40 To +95 °C	±0.02 °C	6/21/2016	6/21/2017	Veriteq	

Technician: George Stetina

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APPENDIX C

PHOTOGRAPHS

Technician: George Stetina



Impact attenuation test apparatus with three headforms (S, M, L), flat, hemi and MEP anvils



