## FINAL REPORT NUMBER 226EM-MGA-25-09

# SAFETY COMPLIANCE TESTING FOR FMVSS 226 Ejection Mitigation

FORD MOTOR CO. 2025 Ford Ranger NHTSA No. C20250202

MGA RESEARCH CORPORATION 446 Executive Drive Troy, Michigan 48083



Test Date: June 12, 2025 Report Date: July 18, 2025

# **FINAL REPORT**

## PREPARED FOR:

U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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Accepted By:	
Acceptance Date:	

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# 1.0 PURPOSE OF COMPLIANCE TEST

The FMVSS 226 Ejection Mitigation compliance test sponsored by the National Highway Traffic Safety Administration (NHTSA) was conducted under Contract 693JJ923D000050. The purpose of this test was to evaluate ejection mitigation performance in a 2025 Ford Ranger.

Tests were conducted on June 12, 2025, on a 2025 Ford Ranger, manufactured by Ford Motor Co.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-226-00 dated March 1, 2011, and the corresponding MGA Research Corporation's FMVSS 226 procedure numbers.

MGATP\_226\_EM\_GOV\_SETUP/TARGETING, dated 11/30/2017 MGATP\_226\_EM\_GOV\_IMPACT TEST SERIES, dated 04/11/2014

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 226 Ejection Mitigation Impactor was used to conduct the testing.

# 2.0 TEST PROCEDURE AND DISCUSSION OF TEST

A 2025 Ford Ranger Supercrew 4 x 2 XL was tested on June 12, 2025, by MGA Research Corporation, in Troy, Michigan. The window targets tested as part of the compliance test are as follows:

- 2<sup>nd</sup> Row Left-Hand (LH) Front Upper Primary, 20 kph / 1.5 sec.
- 2<sup>nd</sup> Row Right-Hand (RH) Front Upper Primary, 20 kph / 1.5 sec.

Pre-test and post-test photographs of the test vehicle, a 2025 Ford Ranger, are included in this report.

An Ejection Mitigation Impactor was placed at each target location according to instructions in the OVSC Ejection Mitigation Laboratory Test procedure dated March 1, 2011. Each event was documented by three (3) high-speed video cameras.

Comments: N/A

# DATA SHEET NO. 1 REPORT OF VEHICLE CONDITION

KEI OKI OI VEIMOLE GONDINON
CONTRACT NO. <u>693JJ923D000050</u> Date: <u>April 7, 2025</u> From: <u>MGA Research Corporation</u>
To: NHTSA, OVSC, NVS-224
Purpose: □ Initial Receipt □ Received via Transfer ☑ Present Vehicle Condition
Model Year/Make/Model/Body Style: 2025 Ford Ranger Supercrew 4 x 2 XL
MANUFACTURE DATE: 02/2025 NHTSA NO.:C20250202 BODY COLOR: Oxford White VIN: 1FTER4BH5SLE03012 GVWR 2744 kg GAWR (Fr) 1329 kg GAWR (Rr) 1619 kg Odometer Readings: ARRIVAL miles 7.3 DATE June 9, 2025 Completion miles: 7.4 Date: June 12, 2025 Dealer's name: Jenkins & Wynne Ford
A. All options listed on "window sticker" are present on the test vehicle. ☑YesNo
B. Tires and wheel rims are new and the same as listed. ☑YesNo
C. There are no dents or other interior or exterior flaws. ☑YesNo
D. The vehicle has been properly prepared and is in running condition. ☑YesNo
E. Keyless remote is available and working. ☑YesNo N/A
F. The glove box contains an owner's manual, warranty document, consumer information, and extra set of keys. ✓ YesNo
G. Proper fuel filler cap is supplied on the test vehicle. ☑_Yes _No
H. Used permanent marker to identify vehicle with NHTSA number and FMVSS Test type(s) on roof line above driver door. ☑YesNo
I. Placed vehicle in storage area. ☑YesNo
J. Inspect the vehicle's interior and exterior, including all windows, seats, doors, etc., to confirm that each system is complete and functional per the manufacturer's specifications. Any damage, misadjustment, or other unusual condition that could influence the test program or test results shall be recorded. Report any abnormal condition to the NHTSA COTR before beginning any test.
☑Vehicle OKConditions reported below in comment section
Identify the letter above to which any of the following comments apply.

# REPORT OF VEHICLE CONDITION AT THE COMPLETION OF TESTING LIST OF FMVSS TESTS PERFORMED BY THIS LAB:

Model Year/Make/Model/Body Style: 2025 Ford Ranger

NHTSA No. C20250202

REMARKS: Two FMVSS 226 compliance tests were performed on this vehicle.

Equipment that is no longer on the test vehicle as noted on previous page: Curtain airbags were taken by Ford personnel after a vehicle inspection performed on June 18, 2025, and the headliner was taken by Ford after a 2<sup>nd</sup> vehicle inspection was held on July 15, 2025.

Explanation for equipment removal:

Post-test evaluation of curtain airbags by Ford representatives approved by NHTSA.

Test Vehicle Condition:

Pillars not installed back in the vehicle following the final inspection.

DATE: July 15, 2025

RECORDED BY: Chen & Kaleto

# DATA SHEET NO. 2 CERTIFICATION LABEL AND TIRE PLACARD INFORMATION

VEH. MOD YR/MAKE/MODEL/BODY: 2025 Ford Ranger Supercrew 4 x 2 XL

VEH. NHTSA NO.: C20250202 VIN: 1FTER4BH5SLE03012

COLOR: Oxford White VEH. BUILD DATE: 02/2025

TEST DATES: <u>June 12, 2025</u>

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, John Gizowski, Luca Grodsky

## **CERTIFICATION LABEL**

Ford Motor Co.

Date of Manufacture: <u>02/2025 VIN.</u>: <u>1FTER4BH5SLE03012</u>

Vehicle certified as: \_\_\_Passenger car \_\_\_ MPV \_\_X\_ Truck \_\_\_\_ Bus

GVWR: 2744 kg GAWR FRONT: 1329 kg GAWR REAR: 1619 kg

# TIRE PLACARD

Vehicle Capacity Weight (VCW) 810 kg

Designated Seating Capacity: Front 2; Rear 3 TOTAL 5

Recommended Cold Tire Pressure: FRONT: 240 kPa REAR: 240 kPa

Tire Pressure w/Maximum Capacity Vehicle Load:

FRONT: <u>240</u> kPa REAR: <u>240</u> kPa

Recommended Tire Size: <u>255/70R17 112T</u>; Load Index: <u>112T</u>

Tire size on Test Vehicle: 255/70R17 112T

**REMARKS**:

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 9, 2025</u>

# DATA SHEET NO. 3 READINESS INDICATOR AND OWNER'S MANUAL INFORMATION (S4 2.2, S4 2.3)

VEH. I	MOD YR/MAKE/MODEL/BODY: 2025 Ford Ranger
VEH. I	NHTSA NO.: <u>C20250202</u> VIN: <u>1FTER4BH5SLE03012</u>
COLO	R: <u>Oxford White</u> VEH. BUILD DATE: <u>02/2025</u>
TEST	DATES: <u>June 12, 2025</u>
TEST	LABORATORY: MGA Research Corporation
OBSE	RVERS: Helen Kaleto, John Gizowski, Luca Grodsky
1.	Does the vehicle have an ejection mitigation countermeasure that deploys in the
	event of a rollover (Obtain the answer to this question from the COTR)?
	☑Yes – Pass No – This data sheet is complete
2. 2.1.	Readiness indicator:  Does the vehicle have a readiness indicator for the ejection mitigation countermeasure (S4.2.2)?  ☑Yes – Pass No – FAIL – Go to 3
2.2.	Is the readiness indicator clearly visible from the driver's designated seating position (S4.2.2)?  ☑Yes – Pass No – FAIL
2.3.	Is a list of elements monitored by the indicator included in the vehicle's owner manual or in other written information provided to the consumer (S4.2.2)?  ☑Yes – Pass No – FAIL
3.	Does the vehicle's owner manual or other written information provided by the manufacturer to the consumer describe the vehicle as having a deployable ejection mitigation countermeasure (S4.2.3(a))?  ☑Yes − Pass No − FAIL
4.	Does the written information (S4.2.3(b))
4.1.	Discuss the readiness indicator and specify a list of elements being monitored by the indicator?  ☑ Yes – Pass No – FAIL
4.2.	Discuss the purpose and location of the telltale?  ☑ Yes – Pass No – FAIL
4.3.	Instruct the consumer on what steps to take if the telltale is illuminated?  ☑ Yes – Pass No – FAIL
	RDED BY: <u>Luca Grodsky</u> DATE: <u>June 9, 2025</u> OVED BY: <u>Helen A. Kaleto</u>

# DATA SHEET NO. 4 VEHICLE TEST WEIGHT AND ATTITUDE

VEH. MOD YR/MAKE/MODEL/BODY: 2025 Ford Ranger Supercrew 4 x 2 XL

VEH. NHTSA NO.: <u>C20250202</u> VIN: <u>1FTER4BH5SLE03012</u>

COLOR: White Fresh Powder VEH. BUILD DATE: 02/2025

TEST DATES: <u>June 12, 2025</u>

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, John Gizowski, Luca Grodsky

LG 1. After the test vehicle is received, add fluids to capacity and inflate tires to the manufacturer's specifications per tire placard. If no tire placard is available, inflate tires to the recommended pressure in the owner's manual.

Tire Placard Pressure (kpa): RF 240; LF 240; RR 240; LR 240

Owner's Manual Pressure (kpa): RF 240; LF 240; RR 240; LR 240

Actual Inflated Pressure (kpa): RF 240; LF 240; RR 240; LR 240

- LG 2. Place the vehicle on a flat, horizontal surface.
- <u>LG</u> 3. Weigh the vehicle to determine the "Unloaded Vehicle Weight" (UVW).

Right Front = 531.5 kg Right Rear = 398.5 kg

Left Front =  $\underline{524.0}$  kg Left Rear =  $\underline{453.5}$  kg

TOTAL FRONT = 1055.5 kg TOTAL REAR = 852.0 kg

% Total Weight = 55.3% % Total Weight = 44.7%

UVW = TOTAL FRONT PLUS TOTAL REAR = 1907.5 kg

- <u>LG</u> 4. Place the vehicle on a flat, horizontal surface. Exercise the suspension, pushing up and down on all four corners of the vehicle at least 5 times in an interval not to exceed 40 seconds.
- <u>LG</u> 5. UVW Test Vehicle Attitude (all dimensions in degrees (°)):
- LG 5.1. Measure the pitch angle (front-to-rear) relative to a horizontal plane along a fixed reference on the driver's and passenger's door sill. Mark where the angle is measured on the door sill. Record on Table 4.1.

- 5.2. Measure the roll angle (left-to-right) relative to a horizontal plane along a fixed reference at the vehicle longitudinal centerline on the front and rear of the vehicle (such as the front and rear bumper or instrument panel and rear deck). Mark where each angle is measured. Record on Table 4.1.
- LG 6. Support the vehicle off of its suspension, so that it maintains the UVW test attitude angles ±0.5°. Record on Table 4.1. If the vehicle is lowered off of the support fixture to reposition the vehicle during testing, the "as tested" attitude must again be measured and recorded.

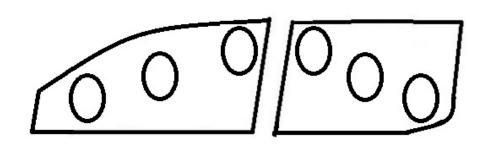
		Vehicle Attitude (deg)									
Table 4	.1	UVW	As Targeted			As Tested 06/12/2025					
Pitch Angle Nose Down	Right Door Sill	1.0 ND	1.2 ND	1.0 ND	1.0 ND	1.0 ND					
(ND) Nose UP (NU)	Left Door Sill	1.1 ND	1.1 ND	1.1 ND	1.1 ND	1.1 ND					
Roll Angle	Front Bumper	0.0	0.0	0.0	0.0	0.0					
Left Up (LU) Right Up (RU)	Rear Bumper	0.0	0.0	0.0	0.0	0.0					

The support for the vehicle must be capable of supporting the vehicle weight, loads applied and preventing movement of the vehicle. In addition, it must safely allow for the locating, testing, and filming of the impacts per the requirements of the standard and this test procedure.

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 9, 2025</u>

# TARGET COORDINATES

# C20250202 - 2025 Ford Ranger



LH (Driver) S	Side - MGA		RH (Passenger) Side - MGA				
1 <sup>st</sup> Row	X (mm)	Z (mm)	1 <sup>st</sup> Row	X (mm)	Z (mm)		
Front Lower Primary	2740.04	1570.05	Front Lower Primary	2739.13	1570.05		
Bisect	2934.64	1619.66	Bisect	2933.72	1620.51		
Rear Upper Primary	3129.24	1669.26	Rear Upper Primary	3128.30	1670.96		
2 <sup>nd</sup> Row	X (mm)	Z (mm)	2 <sup>nd</sup> Row	X (mm)	Z (mm)		
Front Upper Primary	3555.78	1682.42	Front Upper Primary	3553.40	1683.02		
Bisect	3757.19	1645.47	Bisect	3754.80	1645.51		
Rear Lower Primary	3958.60	1608.51	Rear Lower Primary	3956.21	1607.99		

# DATA SHEET NO. 5 IMPACT TARGET LOCATION DETERMINATION FORM

		/ 10 .				<del>•</del>		. —: <::::: 47			•	
Window 1	Гуре	✓ Left Outboard	I, 🗆	Right Out	board	I		☑ 1 <sup>st</sup> Row,	□ 2 <sup>nd</sup>	Row,	□ 3 <sup>rd</sup> Row	, □ 4 <sup>th</sup> Row
		taken from □ Front ner = X <u>2468.88 mm</u>				ylight Opening	☑ \	/ehicle Coord	linates,			
Rearward I	Edge	of Daylight Openin	g									
□ 1400 mm	n behi	nd SgRP last row (<	3 rc	ows)		Seat Back De	sign	Angle N/A °			Opening Geometric Center	
□ 600 mm	behin	d SgRP 3rd row (≥ 3	3 rov	vs)								
		nd non-fixed seat (<				Seat Back Te	st Ar	ngle N/A°			X <u>2901.80</u>	<u>mm</u>
		d non-fixed seat (≥ 3		,				<u> </u>				
		d partition / bulkhead		,		Seat Adjustme	ent N	J/A °			Z <u>1597.58</u>	<u>mm</u>
							<u>.</u>	1				
Primary Ta	_		X 2	7740 04 m	m 7	1570.05 mm		☑ Upper-R	ear	X 31	29 24 mm	7 1669 26 mm
Centers ☐ Upper-Front				,	1010.00 111111		☐ Lower-R	ear	X <u>3129.24 mm</u> Z <u>1669.26 mm</u>			
Horizontal Distance Between Primary Targets				389.20 mm		☑ Forward	of B-Pil	lar	□F	Rearward of B-Pillar		
Seconda	• • • • • • • • • • • • • • • • • • • •			V 2060 7	77 mn	2 7 1624 FF m	<b>m</b>	☑ Lower-R	ear	V 20	00 E1 mm	7 1574 19 mm
Target Ce	t Centers □ Lower-Front △			∧ <u>2009.7</u>	369.77 mm, Z <u>1624.55 mm</u>			☐ Upper-R	Rear 29		<u>999.51 mm</u> , Z <u>1574.18 mm</u>	
		Upper Secondary t	o Lo	ower	11.4	H 129.74 mm, V 50.37 mm					☑ Eliminate Upper	
Secondary Upper Primary to Remaining				aining	H <u>1.</u>	<u>29.74</u> mm, v <u>50</u>	).37	mm			Seconda  ☑ Elimi	ry <i>?</i> nate Remaining
Secondary				-	H <u>1</u>	29.73 mm, V <u>9</u>	5.08	mm			Seconda	ry?
Elimination Lower Primary to Lower or Remaining Secondary				er or	ни	<u>/A mm,</u> V <u>N/A r</u>	mm					ate Lower or ng Secondary?
Upper Primary to Lower				er	11111	/A IIIII, V <u>IV/A I</u>						ate Upper Primary?
Bisect		Primary			H <u>3</u>	89.20 mm, V <u>99</u>	9.21	mm			1	
		Only 2 Targets F		-		Bisect Target	)	X <u>2934.64 n</u>	<u>mm</u> , Z _	1619	66 mm	☑ Less Than 4
Target		Absolute Distance	> 36	80 mm?		Location:	<del></del>				Targets?	
[R] Prim		☑ Lower-Front	X	2670.98	70.98 mm, Z <u>1545.90 mm</u>			☑ Upper-Rear X 3110.15 mm, Z 1691.			Z <u>1691.36 mm</u>	
Target Ce								☐ Lower-Rear				
[R] Horizor Targets	ntal D	istance Between P	rima	ary	<u>4</u>	39.17 mm		☑ Forward of B-Pillar ☐ Rearward of			earward of B-Pillar	
[R] Secon	dary	☑ Upper-Front		V 0047	7 0 7	7.4640.60		☑ Lower-F	Rear	V 00	00.70	7 4550.04
Target Ce	nters	☐ Lower-Front		A <u>2017</u>	.37 1	nm, Z <u>1619.68</u>	<u>IIIIII</u>	□ Upper-R	ear	A <u>29</u>	<u>03.76 IIIII,</u>	Z <u>1553.01 mm</u>
		Upper Secondary t	o Lo	wer		4.40.00	00.6	-				ate Upper
	ŀ	Secondary Upper Primary to R	om:	aining	Η.	<u>146.39 mm</u> , V	66.6	<u>57 mm</u>			Seconda	ry? ate Remaining
[R] Targe	et	Secondary		_	Н	146.39 mm, V	138	.35 mm			Seconda	ry?
Elimination	on	Lower Primary to L		r or		000 70 1/	7 4 4	1				ate Lower or
	ŀ	Remaining Second Upper Primary to L		r	н_	292.78 mm, V	7.1	<u>ı mm</u>				ng Secondary? ate Upper Primary?
Primary					Η _	439.17 mm, V	145	.46 mm				
[R]   Only 2 Targets								Do		Fargets ≥ Rotated argets?		
Location			Bisect Ta Locatio									
Target ☐ Absolute Distance > 360 mm?								☑ Yes = Use Original Targets ☐ No = Use Rotated Targets				
Increment	al	☐ Do no targets	$\top$					Target			10 – 030	Trotatoa rargoto
Rotation	1	fit?		Target Ar	ngle _	<u>N/A</u>		Location:		X _ <u>1</u>	<u>I/A</u> ,	Z <u>N/A</u>

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 10, 2025</u>

# DATA SHEET NO. 5 (continued) IMPACT TARGET LOCATION DETERMINATION FORM

Window T	٠	□Left Outboard, I	☑Right Ou	tboard			D 1st Dow	☑ 1 <sup>st</sup> Row, □ 2 <sup>nd</sup> Row, □ 3 <sup>rd</sup> Row, □ 4 <sup>th</sup> Row				th Daw
Window T	• •	_  taken from □Front	Lower corr	or of D	wlight Oponing	ΙΖÍ \			ROW,	LI 3° ROW	, ⊔ 4	F" ROW
		ner = X <u>2463.78 mm,</u>			aylığını Operling	, Œ V	reflicie Coolu	mates,				
Rearward I	Edge	of Daylight Opening	g		Seat Back Design Angle N/A °				Opening Coemetrie Center			matric Cantar
□ 1400 mm	n beh	ind SgRP last row (<	3 rows)		Seat Back De	sigii	Aligie <u>IVA</u>			Opening Geometric Center		
□ 600 mm	d SgRP 3rd row (≥ 3		Cook Dools To	- 4 A	and a NI/A O			V 0000 F4				
☑ 1400 mm	ind non-fixed seat (<		Seat Back Te	igie <u>iv/A</u>	gie <u>iv/A</u>			X <u>2902.51 mm</u>				
□ 600 mm	behir	d non-fixed seat (≥ 3	rows)									
☐ 25 mm forward partition / bulkhead					Seat Adjustme	ent <u>N</u>	<u>//A</u> °			Z <u>1599.63</u>	mm	
						_	-					
Primary Ta	arget		X 2730 13	8 mm 7	1570.05 mm		☑ Upper-Re	ear	Y 31	28 30 mm	7	1670 96 mm
Center	nters Upper-Front A 2739.13			<u>, , , , , , , , , , , , , , , , , , , </u>	137 0.03 11111		☐ Lower-Re	ear	Λ <u>σι</u>	3128.30 mm Z 1670.96 mm		
Horizontal	Iorizontal Distance Between Primary Targets				39.17 mm		☑ Forward	of B-Pi	illar	□R	earw	ard of B-Pillar
Seconda	ary	☑ Upper-Front	0 0E m	n 7 1626 02 m	☑ Lower-Re	ear	V 200	00 00 mm	7 15	7F 29 mm		
Target Cer	nters	☐ Upper-Rear					^ <u>29</u>	<u>2998.98 mm</u> , Z <u>1575.28 mm</u>				
		Upper Secondary to	Lower	11.4	H <u>129.73</u> mm, V <u>51.64</u> mm					☑ Eliminate Upper		
		Secondary Upper Primary to R	H 1	<u>29.73 mm, v 5                                   </u>	.64	mm			Secondary?  ☑ Eliminate Remaining			
Target		Secondary	H <u>1</u>	29.72 mm, V <u>95</u>	5.68	mm			Seconda	ry?		
Elimination Lower Primary to Lower or Remaining Secondary					<u>I/A mm,</u> V <u>N/A</u> r	nm				☐ Elimin		ower or econdary?
Upper Primary to Lower												Jpper Primary?
Bisect		Primary			89.17 mm, V <u>10</u>	0.91	<u>l</u> mm					
Target		☑ Only 2 Targets R	_		Bisect Target Location:	X <u>2933.72 mm</u> , Z <u>1620.</u>			1 mm	✓	I Less Than 4 Targets?	
[R] Prim			e > 360 mn	1?	Location.	T				raigets:		
Target Ce	-		X <u>2668</u> .	<u>30 mm</u> ,	Z <u>1545.32 mm</u>	☑Upper-Rear X <u>3110.97 mm,</u> Z <u>1692.04 n</u>			692.04 mm			
				1		□ Lower-Rear						
Targets	itai L	Pistance Between Pr	imary	-	442.17 mm		☑ Forward	of B-Pi	-Pillar ☐ Rearward of B-Pillar			
[R] Secon	dary	☑ Upper-Front	V 00	40 40 -	7 4 6 4 7 6 4		☑ Lower-R	Rear	V 00	00 50	741	-54 40
Target Ce	nters	Lower-Front	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	16.1911	<u>nm</u> , Z <u>1617.61 n</u>	<u>nm</u>	□ Upper-R	ear	A <u>29</u>	03.36 11111	, Z <u>13</u>	551.42 mm
		Upper Secondary to	Lower	-	447.00 \/ (	20.40	`			☑ Elimin		Jpper
		Secondary Upper Primary to R	emaining	Н.	<u>147.39 mm</u> , V <u>6</u>	06.18	<u>a mm</u>			Seconda  ☐ Elimin		Jpper or
[R] Targe		Secondary		H <u>1</u>	47.39 mm, V <u>1</u> 4	10.62	<u>2 mm</u>			Remaini	ng Se	econdary?
Eliminatio	on	Lower Primary to Lo		Н	294.78 mm, V	6 1	0 mm			☐ Elimin		ower or econdary?
Remaining Secondary I Upper Primary to Lower										□ Elimin	ate l	Jpper Primary?
	-	Primary  Only 2 Targets	H 4	42.17 mm, V <u>14</u>	16.72	<u>2 mm</u>		Dr	Original	Tara	ets ≥ Rotated	
[R] ☐ Only 2 Targets  Remaining? Bisect Ta									D		arget	
Location:				_	X <u>N/A mm,</u> Z <u>N/A mm</u>			ı,	✓ Yes = Use Original Targets			
Target		360 mm?										ated Targets
Increment	al	☐ Do no targets	Toras	Anala	NI/A		Target			Ι/Λ	7	Ν/Λ
Rotation		fit?	raige	Angle .	Angle N/A Location: X N/A				<u>v//\</u>		_ <u>IN/A</u>	

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 12, 2025</u>

# DATA SHEET NO. 5 (continued) IMPACT TARGET LOCATION DETERMINATION FORM

Window T	уре	☑ Left Outboard,	☐ Right Out	board			□1 <sup>st</sup> Row, E	☑ 2 <sup>nd</sup> R	ow, [	∃ 3 <sup>rd</sup> Row,	□ 4 <sup>th</sup> Row	
		aken ☐ Front Lower her = X 3446.07 mm,			Opening, 🗹 Ve	ehicle	e Coordinates	5,				
Rearward I	Edge	of Daylight Opening and SgRP last row (< 3	9	<u> </u>	Seat Back De	sign	Angle <u>N/A</u> °			Opening	Geometric Center	
□ 1400 mm	n behi	d SgRP 3rd row (≥ 3 and non-fixed seat (< 3		Seat Back Te	st An	igle <u>N/A</u> °			X <u>3746.52</u>	<u>2 mm</u>		
☐ 600 mm behind non-fixed seat (≥ 3 rows) ☐ 25 mm forward partition / bulkhead					Seat Adjustmo	ent <u>N</u>	<u>I/A</u> °			Z <u>1639.02</u>	<u>? mm</u>	
Primary Ta	_	☐ Lower-Front ☑ Upper-Front	<u>mm</u> , Z	1682.42 mm		☐ Upper-Ro ☑ Lower-Ro		X <u>39</u>	58.60 mm	Z <u>1608.51 mm</u>		
Horizontal	Dista	nce Between Prima	ry Targets		402.82 mm		□ Forward	of B-Pil	lar	⊠R	earward of B-Pillar	
Seconda Target Cer	•	<ul><li>□ Upper-Front</li><li>☑ Lower-Front</li></ul>	V 2600 05 mm				☐ Lower-Ro ☑ Upper-Ro		X <u>38</u>	24.33 mm	Z <u>1675.09 mm</u>	
		Upper Secondary to Secondary	Lower	Н	134.28 mm, V 87.39 mm					☑ Eliminate Upper Secondary?		
Target Upper Primary to Remaining Secondary				_	134.27 mm, V					☑ Eliminate Remaining Secondary?		
Elimination Lower Primary to Lower or Remaining Secondary					<u>N/A mm,</u> V <u>N/A</u>					Remainii	ate Lower or ng Secondary? nate Upper Primary?	
		Upper Primary to Lo Primary	owei	Н	402.82 mm, V	73	.91 mm				nate Opper Primary?	
Bisect Target		<ul><li>Only 2 Targets Red</li><li>Absolute Distance &gt;</li></ul>	•		Bisect Target					5.47 mm	☑ Less Than 4 Targets?	
[R] Prim Target Ce	-	☐ Lower-Front   ☑ Upper-Front	X <u>3581.</u>	39 mm	ı, Z <u>1708.14 mn</u>	Z <u>1708.14 mm</u> ☐ Upper-Rear ☐ Lower-Rear X			X 39	3934.40 mm, Z 1586.00 mm		
[R] Horizon		istance Between Pr	imary	_ 35	3.01 mm	E cower real			Rearward of B-Pillar			
Targets [R] Secon	dary	☐ Upper-Front					□ Lower-R	ear				
Target Ce	nters	☑ Lower-Front	X <u>369</u>	9.06 m	<u>nm,</u> Z <u>1567.54 n</u>	<u>nm</u>	☑ Upper-R		X <u>38</u>		, Z <u>1700.70 mm</u>	
		Upper Secondary to Secondary		H <u>1</u>	17.67 mm, V <u>13</u>	33.16	<u>8 mm</u>			Seconda		
[R] Targe	et	Upper Primary to Re Secondary	emaining	Н	117.67 mm, V 1	140.6	S mm				nate Upper or ng Secondary?	
Eliminatio	on	Lower Primary to Lo Remaining Seconda			235.34 mm. V					☐ Elimin	nate Lower or ng Secondary?	
	•	Upper Primary to Lo		_	<u>353.01 mm</u> , V <u>1</u>						nate Upper Primary?	
[R]		Only 2 Targets		1	<u> </u>		<del></del>		D		Targets ≥ Rotated	
Bisect		Remaining?	Bisect T Locati	_	Υ Ν/Δ 7 Ν/Δ				Targets?			
Target		Absolute Distance > 360 mm?	Locati		^-					<ul><li>✓ Yes = Use Original Targets</li><li>☐ No = Use Rotated Targets</li></ul>		
Increment Rotation		☐ Do no targets fit?	Target	Angle	<u>N/A</u>	ı	Target Location:		X <u>N/A</u> , Z <u>N/A</u>			

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 11, 2025</u>

# DATA SHEET NO. 5 (continued) IMPACT TARGET LOCATION DETERMINATION FORM

Window 1	Гуре	☐ Left Outboard,	☑ Right Outb	oard			□1 <sup>st</sup> Row, ☑ 2 <sup>nd</sup> Row, □ 3 <sup>rd</sup> Row, □ 4 <sup>th</sup> Row				
		aken ☐ Front Lower her = X 3444.29 mm,			Opening, D Ve	ehicle	e Coordinates	5,			
Rearward	Edge	of Daylight Opening nd SgRP last row (<	9	<u></u>	Seat Back De	sign	Angle <u>N/A</u> °			Opening	Geometric Center
□ 1400 mn	d SgRP 3rd row (≥ 3 nd non-fixed seat (<		Seat Back Te	st Ar	ngle <u>N/A</u> °			X <u>3748.56</u>	<u>i mm</u>		
		d non-fixed seat (≥ 3 I partition / bulkhead	rows)		Seat Adjustme	ent <u>N</u>	<u>√A</u> °			Z <u>1637.98</u>	<u>mm</u>
Primary Ta	_	☐ Lower-Front ☐Upper-Front	X <u>3553.40 m</u>	<u>ım</u> , Z	1683.02 mm	☐ Upper-Ro ☑ Lower-Ro		X <u>3956.21 mm</u> Z <u>1607.99 mm</u>			
Horizontal Distance Between Primary Targets					402.81 mm		☐ Forward	of B-Pi	llar	⊠R	earward of B-Pillar
Secondary Target Ce	•	☐ Upper-Front ☑ Lower-Front  X 3687.67 m			m Z <u>1588.52 m</u>	<u>m</u>	☐ Lower-Ro ☑ Upper-Ro		X <u>3821.94 mm</u> Z <u>1675.04 mm</u>		
		Upper Secondary to Secondary	Н	134.27 mm, V 86.52 mm				☑ Eliminate Upper Secondary?			
Target Upper Primary to Remaining Secondary				Н	<u>134.27 mm</u> , V <u>94.50 mm</u>				☑ Eliminate Upper or Remaining Secondary? ☐ Eliminate Lower or		
Elimination  Lower Primary to Lower or Remaining Secondary  Upper Primary to Lower				Н	N/A mm <u>,</u> V <u>N/A</u>	mm				Remainir	ate Lower or ng Secondary? nate Upper Primary?
Bisect		Primary		Η_	402.81 mm, V	75	.03 mm			1	
Target		Only 2 Targets Ro Absolute Distance	•		Bisect Target X 3754.81 mm Z 1645.			1645.5	55 mm	☑ Less Than 4  Targets?	
[R] Prim Target Ce		☐ Lower-Front ☑ Upper-Front	X <u>3580.4</u>	7 mm	ı, Z <u>1706.64 n</u>	☐ Upper-R ☑ Lower-R		A 3933.96 MM, Z 1384.24 MM		Z <u>1584.24 mm</u>	
[R] Horizon	ntal D	istance Between Pr	imary		<u>353.49</u> mm		☐ Forward	of B-P	illar	☑R	earward of B-Pillar
[R] Secon	-	☐ Upper-Front ☐ Lower-Front	X <u>3698</u>	.30 m	30 mm, Z 1566.11 mm		□ Lower-R ☑ Upper-R		X <u>3816.13 mm</u> , Z <u>1700.61 mm</u>		Z <u>1700.61 mm</u>
		Upper Secondary to Secondary Upper Primary to Re		н_	117.83 mm, V	13	4.5 mm			Seconda	ate Upper ry? ate Upper or
[R] Targe	et	Secondary		Н	117.83 mm, V	14	0.53 mm			Remainir	ng Secondary?
Eliminatio	on	Lower Primary to Lo Remaining Seconda	ary	Н	235.66 mm, V	18	.13 mm			Remainir	ate Lower or ng Secondary?
		Upper Primary to Lo Primary	ower	н	<u>353.49 mm</u> , V	12	2.40 mm			□ Elimin	ate Upper Primary?
[R]	[R] Only 2 Targets								Targets ≥ Rotated argets?		
Bisect Target		Remaining?  Absolute Distance >	Bisect Ta Locatio	_	X <u>N/A</u>	n, Z <u>N/A mm</u>			✓ Yes = Use Original Targets  ☐ No = Use Rotated Targets		
Increment Rotation	360 mm?  cremental □ Do no targets  Target Angle N/A  Target Angle N/A			Target Location:	:		<u>N/A</u> , 2				

RECORDED BY: <u>Luca Grodsky</u> DATE: <u>June 11, 2025</u>

# 3.0 TEST DATA AND PHOTOGRAPHS

VEH. MOD YR/MAKE/MODEL/BODY: 2025 Ford Ranger Supercrew 4 x 2 XL

VEH. NHTSA NO.: C20250202 VIN: 1FTER4BH5SLE03012

COLOR: Oxford White VEH. BUILD DATE: 02/2025

TEST DATES: June 12, 2025

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, John Gizowski, Luca Grodsky

Test No.	Date	Temp / RH	Target & Vehicle Side	Velocity (km/h)	Time to Impact (s)	Excursion (mm) (Reqt ≤100 mm)
EM5035	06/12/2025	24.0° C 41% RH	2 <sup>nd</sup> Row Right-Hand (RH) Front Upper Primary	20.11	1.501	99.3
EM5036	06/12/2025	24.4° C 41% RH	2 <sup>nd</sup> Row Left-Hand (LH) Front Upper Primary	20.17	1.502	64.9

RECORDED BY: John Gizowski DATE: June 12, 2025

APPROVED BY: Helen A. Kaleto

\

### Test EM5035 Data



# **FMVSS 226 Ejection Mitigation**

Test Date: 06/12/2025

Impact Velocity (Speed Trap): 20.105 km/h

Job Number: G25I7-001.8 Test Number: EM5035

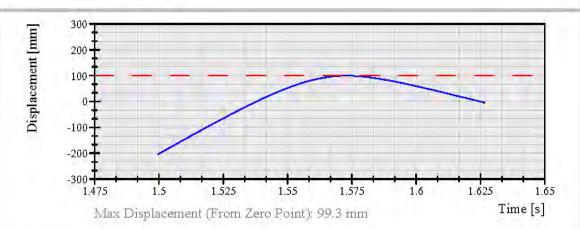
Impact Location: 2nd Row Front Upper Primary

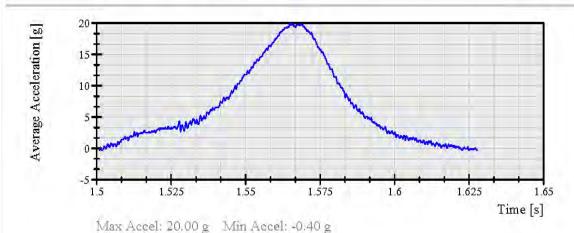
Time to First Contact: 1.501 sec

Test Type: 20 km/h with 1.5 second delay

Vehicle/Model: 2025 Ford Ranger

Airbag Description: RH Comments: Airbag Deployed.





MICHIGAN OPERATIONS DATE: 04/11/2014 SUPERCEDES: 0 DOC. NO.: MGATP\_226\_EM\_GOV\_IMPACT TEST REVISION NO.: 0 PAGE 4 OF 7

8.

Using a pre-established pressure, perform a speed check by firing the impactor into its own end stops at the desired impact velocity with zero-time delay. Ensure all test personnel are at a safe distance away from the test setup prior to firing the impactor! Record the data using the DTS, and process the data using the DIAdem script "Ejection Mitigation". View the following channel.

10.

# LVDT Displacement

Using the data collected from the speed check, find the time value  $T_1$  that corresponds to the LVDT displacement  $D_1$ . Subtract  $T_1$  from the test requirement time  $T_R$  to find the amount of time to offset firing the impactor,  $T_{OFF}$ .

### Time Delay calculation:

Airbag Maximum Contact with the LVDT Value at Airbag, D<sub>1</sub> (mm) Window, D<sub>L</sub> (mm) Inflation, DA (mm) 560  $\mathcal{T}\mathcal{U}$ T<sub>1</sub>, the Time at D<sub>1</sub> System Offset Test Requirement (ms) Time, T<sub>OFF</sub> (ms) Time,  $T_R$  (ms) 121 6000 1379 1500

Repeat the speed check process ensuring that both the velocity and time achieved at D<sub>1</sub> is within the desired parameters. Repeat as necessary. For each test, note both the LVDT Value at Window, D<sub>L</sub>, and Time Delay, T<sub>off</sub>, in the summary table.

Initial Position	X	3553.55	Y	135.18	Z	1684.07
Zero Displacement	X	3553.48	Y	695 71	Z	1683 66
Reference Point	X	2655 31	Y	690.29	Z	1743.28



Pre-Test Photograph No. 1 of Test EM5035



Pre-Test Photograph No. 2 of Test EM5035



Pre-Test Photograph No. 3 of Test EM5035



Pre-Test Photograph No. 4 of Test EM5035



Pre-Test Photograph No. 5 of Test EM5035



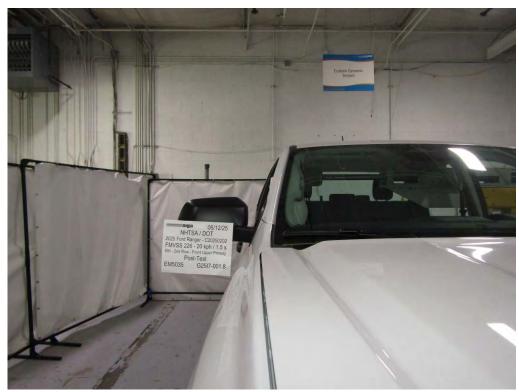
Pre-Test Photograph No. 6 of Test EM5035

# NHTSA / DOT 2025 Ford Ranger - C20250202 FMVSS 226 - 20 kph / 1.5 s RH - 2nd Row - Front Upper Primary Post-Test EM5035 G2517-001.8

Post-Test Photograph No. 1 of Test EM5035



Post-Test Photograph No. 2 of Test EM5035



Post-Test Photograph No. 3 of Test EM5035



Post-Test Photograph No. 4 of Test EM5035



Post-Test Photograph No. 5 of Test EM5035

### Test EM5036 Data



# **FMVSS 226 Ejection Mitigation**

Test Date: 06/12/2025

Impact Velocity (Speed Trap): 20.173 km/h

Job Number: G25I7-001.8 Test Number: EM5036

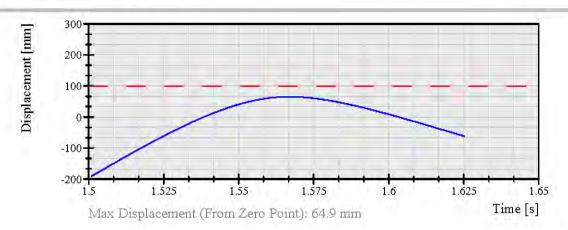
Impact Location: 2nd Row Front Upper Primary

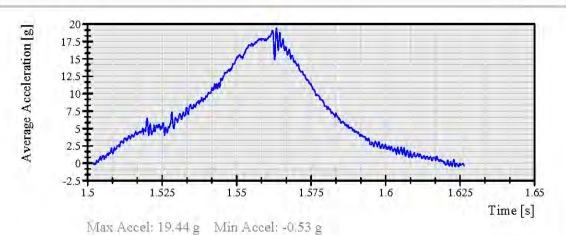
Time to First Contact: 1.502 sec

Test Type: 20 km/h with 1.5 second delay

Vehicle/Model: 2025 Ford Ranger

Airbag Description: LH Comments: Airbag Deployed.





MICHIGAN OPERATIONS DATE: 04/11/2014 SUPERCEDES: 04/ DOC. NO.: MGATP\_226\_EM\_GOV\_IMPACT TEST REVISION NO.: 0 PAGE 4 OF 7

8.

Using a pre-established pressure, perform a speed check by firing the impactor into its own end stops at the desired impact velocity with zero-time delay. Ensure all test personnel are at a safe distance away from the test setup prior to firing the impactor! Record the data using the DTS, and process the data using the DIAdem script "Ejection Mitigation". View the following channel.

LVDT Displacement

9. JUS

Using the data collected from the speed check, find the time value  $T_1$  that corresponds to the LVDT displacement  $D_1$ . Subtract  $T_1$  from the test requirement time  $T_R$  to find the amount of time to offset firing the impactor,  $T_{OFF}$ .

### Time Delay calculation:

LVDT Value at Window, D <sub>L</sub> (mm)		Airbag Maximum Inflation, D <sub>A</sub> (mm)		Contact with the Airbag, D <sub>1</sub> (mm)
560	-	700	=	360
Test Requirement Time, $T_R$ (ms)		$T_1$ , the Time at $D_1$ (ms)		System Offset Time, T <sub>OFF</sub> (ms)
(500 or 6000	-	121	=	1371

Repeat the speed check process ensuring that both the velocity and time achieved at D<sub>1</sub> is within the desired parameters. Repeat as necessary. For each test, note both the LVDT Value at Window, D<sub>L</sub>, and Time Delay, T<sub>off</sub>, in the summary table.

Initial Position	X	3555.00	Y	-139.59	Z	1684.16
Zero Displacement	X	3535,06	Y	699.10	Z	1682.72
Reference Point	X	3554.49	Y	-693 83	Z	1744 36

# NHTSA / DOT 2025 Ford Ranger - C20250202 FMVSS 226 - 20 kph / 1.5 s LH - 2nd Row - Front Upper Primary Pre-Test EM5036 G2517-001.8

Pre-Test Photograph No. 1 of Test EM5036



Pre-Test Photograph No. 2 of Test EM5036



Pre-Test Photograph No. 3 of Test EM5036



Pre-Test Photograph No. 4 of Test EM5036



Pre-Test Photograph No. 5 of Test EM5036



Pre-Test Photograph No. 6 of Test EM5036



Post-Test Photograph No. 1 of Test EM5036



Post-Test Photograph No. 2 of Test EM5036



Post-Test Photograph No. 3 of Test EM5036



Post-Test Photograph No. 4 of Test EM5036



Post-Test Photograph No. 5 of Test EM5036

# 4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. The temperature trace to confirm testing was conducted between  $65^{\circ}$ F and  $84^{\circ}$ F ( $18^{\circ}$ C  $-29^{\circ}$ C). Calibration certificates can be found in Appendix A.

**TABLE 4-1 LIST OF ITEMS USED** 

DEVICE	MANUFACTURER NAME	SERIAL#	FUNCTION OF ITEM	SENSITIVITY	CAL. INTERNAL
Ejection Mitigation Impactor	MGA	EM-04	Testing Impactor	± 0.5kg	6 months
Accelerometer	Endevco	T21382	Acceleration Data	±0.5%	Annual
Accelerometer	Endevco	T21383	Acceleration Data	±0.5%	Annual
LVDT	MTS	90425350	Displacement Data	±0.5%	6 months
DTS Data Rack	DTS	LR0089	Data Collection		Annual
DTS Data SIM	DTS	LM0212	Data Collection		Annual
DTS Data TOM	DTS	TOML038	Data Collection		Annual
MGA Velocity Measurement System	MGA Research Corporation	19.020.01	Measurement	± 0.2σ	Annual
Tape Measure	Stanley	TPM010-08	Measurement	1mm	Annual
*FARO™	Faro Technologies	A35-E5-21- 37083	Target/Impact Location	± 0.1%	Annual
Digital Scale	Detecto	MGA00783	Weigh Headform	± 0.01 lb	Annual
Inclinometer	Spi	MI0343	Measurement	± 0.1°	Annual
Vehicle Scale	Intercomp	0128MA14010	Weighing Vehicle	± 0.5 kg	Annual
Temperature Recorder	Omega	MI0340	Measurement	± 0.072	Annual

# 5.0 OTHER DOCUMENTATION



As Received – Left Side View



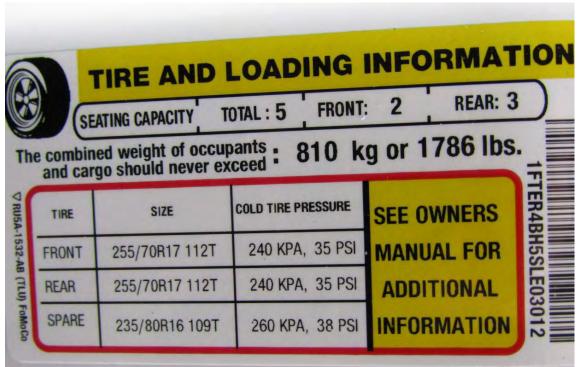
As Received - 3/4 Front View From Left Side



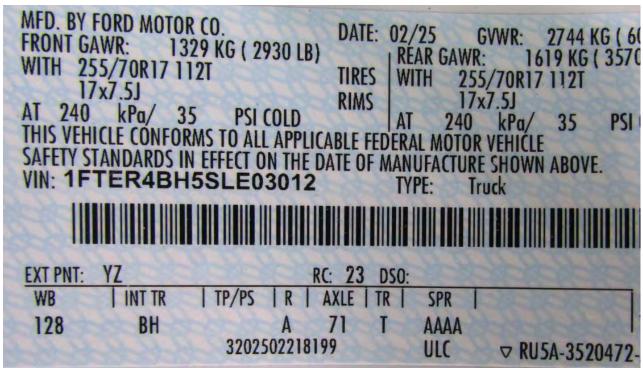
As Received - Right Side View



As Received – ¾ Rear View From Right Side



As Received – Vehicle's Tire Information Label



As Received - Vehicle's Certification Label

# Appendix A – Calibration Certificates

mga Equipment - MI 446 Executive Dr. Troy, MI 48083 248-577-5001



mga Equipment - NY 13311 Main Rd. Akron, NY 14001 716-542-5672

# PRODUCT VALIDATION REPORT

Date: 4/22/25		Reference Equipment Used	
Customer: MGA	Equipment	Information	Cal Due
	SN: 1905415	Calibrated Micrometer	9/12/25
MGA Project #:	SN: 1558962A	Load Cell	9/18/25
Model/Serial #: EM04 impactor	SN: 90425350	LVDT	10/22/25
Procedure: Deflection & Friction			

## **RADIAL DEFLECTION & FRICTION MEASUREMENTS**

### **Test Requirements**

- 100kg mass to be used, 100Hz minimum sampling rate
- Deflection and frictional characteristics are to be measured in all 4 rotational axes (in 90 degree increments)
- Radial deflection < 20mm
- Dynamic coefficient of friction < 0.25

Test Results						
Test Description	Limi					
	Upper	Lower	Value	Unit	Pass/Fail	
Radial Deflection	20	N/A	16.08	mm	PASS	
Dynamic Coefficient of Friction	0.250	N/A	0.163	-	PASS	

Performed by: Luca Grodsky Test Date: 04/22/25

This report applies only to the item(s) listed within this document. These item(s) are validated using approved equipment and within their intended performance tolerances. Performance outside set tolerances cannot be guaranteed. This report shall not be reproduced except in full, without the written approval of MGA.

TITLE TEST DATA

Model/Serial #: MGA-EM04 Project #: - Test Date: 4/22/25

Loading Mass (kg): 100 Impactor Moving Mass (kg): 18

Action		Action		Run	+Z (0 degrees)	+X (90 degrees)	-Z (180 degrees)	-X (270 degrees)	Maximum
Radial Deflection	D [mm]	N/A	1.101	49.00	1541	14.10	16.08		
		1	118.968	153.901	61.239	187.234			
		2	115.827	153.208	63.737	190.598			
	F2/41/14/1	3	113.742	153.453	64.093	187.535	190.60		
Loaded Dynamic	F2(d) [N]	4	111.086	151.369	64.980	189.892			
Friction Force		5	113.689	152.086	62.187	189.680			
(nominal force		Average	114.66	152.80	63.25	188.99			
needed to		1	31.59	31.72	18.57	30.20	35.34		
maintain motion)		2	31.99	32.23	18.05	34.52			
	F2(dev) [N]	3	30.91	33,23	18.22	35.34			
	1	4	28.72	32.75	18.48	34.70			
		5	29.65	33.29	18.54	33.62			
Dynamic Coefficient of Friction	μ <sub>k</sub>		1,0001	0.1810	ries:	18.1911	0.1633		

Stroke (mm): 933,0000

100 Hz

## ~Calibration Certificate~



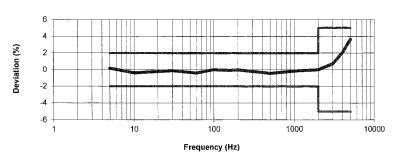
Sensor Infor	mation	Calibration Data			Transducer S	pecifications	;
Model Number:	7264CM47-2KTZ-360	Excitation Voltage:	10.0	V	Amp. Range:	± 2000	g
Serial Number:	T21382	Sensitivity @ 100 Hz:	0.01817	mV/V/g	Resonant Freq:	≥ 26000	Hz
Manufacturer:	Endevco	Test Level:	10.00	g	Temp. Range:	-18 to 66	°C
Description:	Accelerometer	DLR (100k Shunt)	69.961	g		0 to 150	°F
Location:	MI - General	Bridge Resistance:	509.891	ohms			

### **Data Table**

Freq.	(Hz)	Deviation	(%

Freq. (Hz)	Deviation (%)
5	0.17
10	-0.38
30	-0.12
60	-0.40
100	0.00
160	-0.08
200	-0.02
500	-0.43
750	-0.29
1000	-0.15
2000	0.01
3000	0.72
4000	2.12
5000	3.65

### **Amplitude Response**



### Notes

Results relate only to the items calibrated.

This certificate may not be reproduced except in full, without written permission.

Method: Calibration is performed in compliance with ISO 17025.

This calibration was performed with TMS 9155 Calibration Workstation version 5.4.6.

Procedure Used: Accelerometer Frequency Calibration Procedure (Rev. New; 8/20/2024).

Calibrated sensitivity uncertainty no greater than the following at the 95% confidence level using k=2: 5 Hz: 1.0%, >5 - <100 Hz: 0.57%, 100 & 159 Hz: 0.34%, 160 - <1kHz: 0.57%, 1k - <5kHz: 0.75%, 5k -15k: 1.5%.

This calibration is traceable to SI units through a nationally recognized laboratory (NIST). Several factors may cause the calibrated unit to drift out of tolerance throughout the calibration interval. Please refer to manufacturer's recommended practices. Calibration due date is per customer provided calibration interval, if applicable. The decision rule used is ILAC-G8:2019 Simple Acceptance.

### Performed By

MGA Research Corporation 5000 Warren Road Burlington, WI 53105

### **User Notes**

Cal Date:

### **Unit Condition**

As Found: In Tolerance As Left: In Tolerance

### **Lab Conditions**

Due Date:

21.5 °C **Approval Information** Customer Temperature: MGA Research Corporation Technician: Peyton Powers 70.7 °F 446 Executive Drive Humidity: %RH Approval: Du Du 39 Troy, MI 48083

**Equipment Used** 

Manufacturer	Туре	Model	Serial	Cal Date	Cal Due	Cal'd By
PCB	Accelerometer	080A200C	259256	12/18/2024	6/18/2025	The Modal Shop
PCB	Signal Conditioner	482A21	7164	12/18/2024	6/18/2025	The Modal Shop

5/29/2025

5/29/2026

## ~Calibration Certificate~

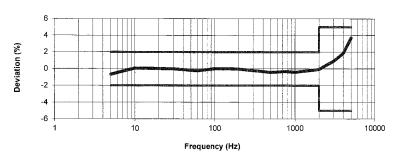


Sensor Information		Calibration Data		Transducer Specifications			
Model Number:	7264CM47-2KTZ-360	Excitation Voltage:	10.0	V	Amp. Range:	± 2000	g
Serial Number:	T21383	Sensitivity @ 100 Hz:	0.01788	mV/V/g	Resonant Freq:	≥ 26000	Hz
Manufacturer:	Endevco	Test Level:	10.00	g	Temp. Range:	-18 to 66	°C
Description:	Accelerometer	DLR (100k Shunt)	71.067	g		0 to 150	۰F
Location:	MI - General	Bridge Resistance:	509.434	ohms			

### Data Table

Data Table	
Freq. (Hz)	Deviation (%)
5	-0.68
10	0.07
30	-0.02
60	-0.25
100	0.00
160	-0.01
200	-0.04
500	-0.44
750	-0.32
1000	-0.41
2000	-0.07
3000	0.91
4000	1.86
5000	3.73
*****	

### Amplitude Response



### Notes

Results relate only to the items calibrated.

This certificate may not be reproduced except in full, without written permission.

Method: Calibration is performed in compliance with ISO 17025.

This calibration was performed with TMS 9155 Calibration Workstation version 5.4.6.

Procedure Used: Accelerometer Frequency Calibration Procedure (Rev. New; 8/20/2024).

Calibrated sensitivity uncertainty no greater than the following at the 95% confidence level using k=2: 5 Hz: 1.0%, >5 - <100 Hz: 0.57%, 100 & 159 Hz: 0.34%, 160 - <1kHz: 0.57%, 1k - <5kHz: 0.75%, 5k - 15k: 1.5%.

This calibration is traceable to SI units through a nationally recognized laboratory (NIST). Several factors may cause the calibrated unit to drift out of tolerance throughout the calibration interval. Please refer to manufacturer's recommended practices. Calibration due date is per customer provided calibration interval, if applicable. The decision rule used is ILAC-G8:2019 Simple Acceptance.

### Performed By

MGA Research Corporation 5000 Warren Road Burlington, WI 53105

### **User Notes**

Cal Date:

### **Unit Condition**

As Found: In Tolerance As Left: In Tolerance

### Lab Conditions

Due Date:

Customer	Approval Information	Temperature:	21.3	°C
MGA Research Corporation	Technician: Peyton Powers		70.3	°F
446 Executive Drive	Approval: Am M	Humidity:	43	%RH
Trov. MI 48083				

## **Equipment Used**

Manufacturer	Туре	Model	Serial	Cal Date	Cal Due	Cal'd By
PCB	Accelerometer	080A200C	259256	12/18/2024	6/18/2025	The Modal Shop
PCB	Signal Conditioner	482A21	7164	12/18/2024	6/18/2025	The Modal Shop

5/30/2025

al ID: 33321 A CACA 2005

5/30/2026



# MGA Research Corporation

### CALIBRATION CERTIFICATE

Name: 226 Impactor LVDT S/N: 90425350

Model: RHS0555UD60

S/N: 90425350 Range: 933mm

Calibration Date: 04/22/2025

Scale Factor: 3.5518299 mV/mm

Measur	ed Values		Reproduced from Calculated Slope	
Distance (mm)	Voltage (mV)	Calculated Distance (mm)	% Error *	Scale factor Best Fit Line (deg/mV)
0.00	983.685	-0.026	0.003	0,2815450
100.00	1338.545	99.883	0.013	Intercept
200.00	1693.775	199.896	0.011	-276.9777
300.00	2049.930	300.170	0.018	
400.00	2404.235	399.923	0.008	Scale Factor (mV/nm)
500.00.	2760.205	500.144	0.015	3,5518299
600.00	3115.250	600.105	0.011	
700.00	3470.665	700.171	0.018	
800.00	3825.154	799.975	0.003	
900.00	4180.199	899.936	0.007	Maximum Error
933.00	4297.005	932.823	0.019	0.019

standards used

MFG Model Number Stanley 33-215

Serial Number Description TPM008-90 Tape Measure Cal Due Date 08/12/2025

Performed By:

Approved By:

Desend Kalito

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is ±1.0%.

All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.

446 executive drive • troy, mi 48083 248 / 577-5001 • fax 248 / 577-5025 www.mgaresearch.com



Diversified Technical Systems, Inc. 25865 Meadowbrook Road, Novi, MT 48375 USA. Khone: +1 248 514 6050 • Pari +1 248 513 6051 www.dtsweb.com



# Calibration and Test Report

CERTIFICATE NUMBER: Model #: TDAS PRO LAB Rack System, 6-Module Date Received: 1 May 2025 20250502LR0089 Serial #: LR0089 Date Calibrated: 2 May 2025 Firmware: 08C3 Procedure: TDAS PRO Rack Calibration, Rev 7.8 First use date: Item Received: In Tolerance Order: 75286 Item Returned: In Tolerance Customer: MGA Research Next calibration date: 2927A Elliott Ave. Temperature: 73°F / 22.7°C Humidity: 45 % Troy, MI, USA, 48083

This instrument has been processed and calcrated in accordance with the DTS Quality Assurance Manifes and ISO/IEC 17025 DTS has been audited by the American Association for Laboratory Accreditation (A2LA) and found in compliance with ISO/IEC 17025 Accreditation spendiment with interest and indicated by the presence of the A2LA Logo and Cortificate Number on this. Certificate of Celibration Timing and Requestry response meet the requirements of SAE J211 and ISO 6487

DTS reference spendands are tested and colorated in accuracy with the DTS Quality Assurence System, and traceable to a Matienal Methicogy Institute (NNII) such as National Inst

The reported data is the lew recorded data and is not corrected for uncertainty or environmental effects. Any number of factors can cause a out to drift out of tolerance at any time following its calibration. This report only applies to the tomes place to the tomes place to the tomes place to the uses of this instrument are dataled in the manufacturer's preclaim.

DTS products may be stored for up to 6 months from the calibration distriction distriction may be stored for up to 6 months from the Calibration distriction in the second of the First Use Date should be one Calibration Period from the First Use Date. The recommended Calibration Period for DTS products is 12 months.

ID#	Manufacturer	Model #	Description	Cal Date	Due Date
MY42006281 CAL208	Keysight DTS	34420A CS2.0	Nanovolt/micro-ohm meter, 7.5 digit Cal Station 2.0	9-Oct-2024 19-Nov-2024	9-Oct-2025 19-Nov-2026
IP Configura	tion				

IP Address: 192.168.1.89 Netmask: 255.255.255.0 MAC: 00:50:15:00:1A:B6
Results

Test Description As Received / As Returned
Visual Examination PASS
Ethernet and Serial Communication PASS
Control Signal Page 2009

Control Signal Response PASS
System Power Output Voltage PASS
Battery and Charging PASS

> Calibration Site: DTS-MI 25865 Meadowbrook Road Novi, MI 48375 USA

Calibrated By:

Zach Cholette Calibration Technician

" End of Report "



Diversified Technical Systems, Inc. 25865 Meadowbrook Road, Novi, MI 49375 USA. Phone: +1 248 513 6050 • Fax: +1 248 513 6051 www.disweb.com





# **Calibration and Test Report**

CERTIFICATE NUMBER: Model #: TDAS PRO LAB SIM Date Received: 1 May 2025 Serial #: LM0212 20250502LM0212 Date Calibrated: 2 May 2025 Firmware: 07E4 Procedure: TDAS PRO SIM Calibration, Rev 8.7 First use date: Item Received: In Tolerance Order: 75286 Item Returned: In Tolerance Customer: MGA Research 2927A Elliott Ave. Next calibration date: Temperature: 71°F / 21.5°C Troy, MI, USA, 48083 Humidity: 47 %

This instrument has been processed and calibrated in accordance with the DTS Quality Accurance Menual and ISO/IEC 17025. QTS has freen audited by the American Association for Laboratory Accreditation (A2IA) and found in compliance with ISO/IEC 17025. Accredited calibrations performed within the DTS Scope of Accreditation are indicated by the presence of the A2IA Logic and Certificate Number on this Certificate of Calibration. Timing and frequency response meet the requirements of SAE J211 and ISO 6457.

DTS reference standards are tested and ballorated in accordance with the DTS Quality Assurance System, and traceable to a Netional Metrology Institute (NMI) such as National (national institute of Standards and Tochnology (NIST). Uncertainties have been estimated at an approximately 95 persent confidence level (ii=2). Simple acceptance is used as defined in LAC G8 with a TUR > 4.1 unless otherwise noted

The reported data is the raw recorded data and is not corrected for uncertainty or environmental effects. Any number of factors can cause a unit to drift out of folerance at any time following its calibration. This report only applies to the item(s) identified above, and shall not be reproduced except in still, without the written approval of DTS. Unitations, on the uses of this instrument are detailed in the manufacturers operations.

DTS products may be stored for up to 8 months from the calibration date without impact to its specifications. The First Use Date can be set by the integration or an assertment the product is placed into service. Next Coloration Pariod from DTS products is 12 months.

Standards Used									
1D#	Manufacturer	Model #	Description	Cal Date	Due Date				
MY420062	81 Keysight	34420A	Nanovolt/micro-ohm meter, 7.5 digit	9-Oct-2024	9-Oct-2025				
CAL208	DTS	CS2.0	Cal Station 2.0	19-Nov-2024	19-Nov-2025				

## Results

Test Description	As Received / As Returned	
Visual Examination	PASS	
Communication to TDAS Rack Bus	PASS	
Timebase Calibration	PASS	
Internal Calibration Source Calibration	PASS	
Excitation Calibration	PASS	
Amplitude/Gain Calibration	PASS	
AC Filter Response Calibration	PASS	
Diagnostic Shunt Performance Test	PASS	
Sensor ID Performance Test	PASS	
Internal Self-Checks	PASS	

Calibration Site:

DTS-MI

25865 Meadowbrook Road Novi, MI 48375 USA Calibrated By:

Zach Cholette Calibration Technician



Cert #: 20250502LM0212 Serial #: LM0212 Order #: 75286 Date: 2 May 2025

### **Timebase Calibration**

Std	UUT	Dev	Dev	U	Limits	PASS/
(Hz)	(Hz)	(Hz)	(ppm)	(ppm)	(ppm)	FAIL
1000.00	1000.02	0.02238	22.4	2.3E+01	+/-100	Pass

### Internal Calibration Source

UUT	Std	U	MIN	MAX	PASS/
(mV)	(mV)	(mV)	(mV)	(mV)	FAIL
0	-0.0436	4.6E-02	-2.5	2.5	Pass
1200	1199.96	6.2E-02	1197.5	1202.5	Pass
2400	2399.83	9.6F=02	2397.5	2402.5	Pass

### Excitation Calibration, 5V

Chan	Std (mV)	UUT (mV)	Dev (mV)	U (mV)	Dev (%)	Limits (%)	PASS/ FAIL
1	4976.8	4977.3	0.56	2.0E-01	0.01	+/-0.5	Pass
2	4974.6	4973.2	-1.32	2.0E-01	-0.03	+/-0.5	Pass
3	4996.5	4997.2	0.73	2.0E-01	0.01	+/-0.5	Pass
4	5005.1	5005.8	0.64	2.0E-01	0.01	+/-0.5	Pass
5	5001.6	5002.4	0.80	2.0E-01	0.02	+/-0.5	Pass
6	4979.1	4980.2	1.10	2.0E-01	0.02	+/-0.5	Pass
7	4989.6	4990.6	0.91	2.0E-01	0.02	+/-0.5	Pass
8	4978.3	4978.9	0.56	2.0F-01	0.01	+/-0.5	Pass

# Excitation Calibration, 10V

Chan	Std (mV)	UUT (mV)	Dev (mV)	U (mV)	Dev (%)	Limits (%)	PASS/ FAIL
1	9975.9	9976.4	0.44	4.0E-01	0.00	+/-0.5	Pass
2	9970.5	9968.7	-1.87	4.0E-01	-0.02	+/-0.5	Pass
3	9985.4	9985.3	-0.10	4.0E-01	0.00	+/-0.5	Pass
4	10011.4	10012.0	0.58	4.0E-01	0.01	+/-0.5	Pass
5	10010.3	10011.2	0.93	4.0E-01	0.01	+/-0.5	Pass
6	9975.1	9975.8	0.70	4.0E-01	0.01	+/-0.5	Pass
7	9983.7	9983.9	0.19	4.0E-01	0.00	+/-0.5	Pass
8	9971.0	9970.8	-0.24	4.0E-01	0.00	+/-0.5	Pass

## Excitation Diagnostic, 5V

Chan	Std	UUT	Dev	U	Dev	Limits	PASS/
Cilaii	(mV)	(mV)	(mV)	(mV)	(%)	(%)	FAIL
1	4976.8	4966.1	-10.7	4.6E+00	-0.21	+/-1.5	Pass
2	4974.6	4988.5	13.9	4.6E+00	0.28	+/-1.5	Pass
3	4996.5	5010.5	14.0	4.6E+00	0.28	+/-1.5	Pass
4	5005.1	5014.0	8.9	4.6E+00	0.18	+/-1.5	Pass
5	5001.6	5015.4	13.9	4.6E+00	0.28	+/-1.5	Pass
6	4979.1	4989.9	10.8	4.6E+00	0.22	+/-1.5	Pass
7	4989.6	5001.9	12.3	4.6E+00	0.25	+/-1.5	Pass
8	4078 3	4987.6	9.2	4.6E+00	0.10	+/-15	Page

### Excitation Diagnostic, 10V

Chan	Std (mV)	UUT (mV)	Dev (mV)	U (mV)	Dev (%)	Limits (%)	PASS/ FAIL
	9975.9	9944.2	-31.8	5.4F+00	-0.32	+/-1.5	Pass
2	9970.5	9981.0	10.4	5.4E+00	0.10	+/-1.5	Pass
3	9985.4	9992.8	7.3	5.4E+00	0.07	+/-1.5	Pass
4	10011.4	10015.9	4.5	5.4E+00	0.04	+/-1.5	Pass
5	10010.3	10014.7	4.4	5.4E+00	0.04	+/-1.5	Pass
6	9975.1	9979.8	4.7	5.4E+00	0.05	+/-1.5	Pass
7	9983.7	9991.8	8.1	5.4E+00	0.08	+/-1.5	Pass
8	9971.0	9979.1	8.1	5.4E+00	0.08	+/-1.5	Pass

### Excitation Source Output, 5V

Parameter	Chan	UUT (mV)	U (mV)	MIN (mV)	MAX (mV)	PASS/ FAIL
350 Ohm Load	1	4976.8	2.0E-01	4950	5050	Pass
	2	4974.6	2.0E-01	4950	5050	Pass
	3	4996.5	2.0E-01	4950	5050	Pass
	4	5005.1	2.0E-01	4950	5050	Pass
	5	5001.6	2.0E-01	4950	5050	Pass
	6	4979.1	2.0E-01	4950	5050	Pass
	7	4989.6	2.0E-01	4950	5050	Pass
	8	4978.3	2.0E-01	4950	5050	Pass
Rated Load	1	4974.4	1.9E-01	4900	5100	Pass
	2	4970.7	1.9E-01	4900	5100	Pass
	3	4992.7	1.9E-01	4900	5100	Pass
	4	5003.0	1.9E-01	4900	5100	Pass
	5	4998.9	1.9E-01	4900	5100	Pass
	6	4976.8	1.9E-01	4900	5100	Pass
	7	4986.5	1.9E-01	4900	5100	Pass
	8	4975.1	1.9E-01	4900	5100	Pass
Short Recovery	1	4976.5	1.9E-01	4900	5100	Pass
	2	4974.5	1.9E-01	4900	5100	Pass
	3	4995.9	1.9E-01	4900	5100	Pass
	4	5004.5	1.9E-01	4900	5100	Pass
	5	5000.8	1.9E-01	4900	5100	Pass
	6	4978.6	1.9E-01	4900	5100	Pass
	7	4989.1	1.9E-01	4900	5100	Pass
	8	4977.5	1.9E-01	4900	5100	Pass

### Excitation Source Output, 10V

Parameter	Chan	UUT (mV)	U (mV)	MIN (mV)	MAX (mV)	PASS/ FAIL
350 Ohm Load	1	9975.9	4.0E-01	9950	10050	Pass
	2	9970.5	4.0E-01	9950	10050	Pass
	3	9985.4	4.0E-01	9950	10050	Pass
	4	10011.4	4.0E-01	9950	10050	Pass
	5	10010.3	4.0E-01	9950	10050	Pass
	6	9975.1	4.0E-01	9950	10050	Pass
	7	9983.7	4.0E-01	9950	10050	Pass
	8	9971.0	4.0E-01	9950	10050	Pass
Rated Load	1	9976.6	4.0E-01	9900	10100	Pass
	2	9971.7	4.0E-01	9900	10100	Pass
	3	9986.8	4.0E-01	9900	10100	Pass
	4	10012.3	4.0E-01	9900	10100	Pass
	5	10011.5	4.0E-01	9900	10100	Pass
	6	9976.0	4.0E-01	9900	10100	Pass
	7	9984.9	4.0E-01	9900	10100	Pass
	8	9972.2	4.0E-01	9900	10100	Pass
Overload	1	9975.2	4.0E-01	9800	10200	Pass
	2	9970.3	4.0E-01	9800	10200	Pass
	3	9984.2	4.0E-01	9800	10200 Pas	Pass
	4	10010.0	4.0E-01	9800	10200	Pass
	5	10008.3	4.0E-01	9800	10200	Pass
	6	9974.2	4.0E-01	9800	10200	Pass
	7	9982.4	4.0E-01	9800	10200	Pass
	8	9970.1	4.0E-01	9800	10200	Pass
Short Recovery	1	9975.4	4.0E-01	9800	10200	Pass
	2	9969.6	4.0E-01	9800	10200	Pass
	3	9985.2	4.0E-01	9800	10200	Pass
	4	10010.3	4.0E-01	9800	10200	Pass
	5	10009.0	4.0E-01	9800	10200	Pass
	6	9974.6	4.0E-01	9800	10200	Pass
	7	9983.0	4.0E-01	9800	10200	Pass
	8	9970.3	4.0E-01	9800	10200	Pass



DC Amplitude/Gain Accuracy

Cert #: 20250502LM0212 Serial #: LM0212 Order #: 75286 Date: 2 May 2025

### DC Amplitude/Gain Accuracy

### Limits Chan Gain Chan Gain (mV) (%) (%) FAIL (mV) (mV) (mV) (mV) -344.4 -344.6 -0.17 7.8E-02 -0.02 +/-0.5 Pass -53.23 -53.25 -0.015 1.3E-02 -0.01 +/-0.5 Pass 1.3E-02 8.3E-02 +/-0.5 52.99 Pass 687.6 687.8 0.27 9.3E-02 0.03 +/-0.5 Pass 106.62 106.68 0.058 1.6E-02 0.04 +/-0.5 Pass Pass -344.4 -344.6 -0.18 7.8F-02 -0.02 +/-0.5 Pass -53.23 -53.26 -0.029 1.3F-02 -0.02 +/-0.5 Pass 341.9 +/-0.5 342.1 0.18 8.3E-02 0.02 +/-0.5 52.99 53.04 0.044 1.3E-02 0.03 Pass Pass 687.6 688.0 0.38 9.3E-02 0.04 +/-0.5 Pass 106.62 106.69 0.062 1.6E-02 0.04 +/-0.5 Pass -0.04 -107.40 1.8E-02 Pass -344.4 -344.6 -0.18 7.8E-02 -0.02 +/-0.5 -53.23 -53.26 -0.024 1.3E-02 -0.02 +/-0.5 Pass 341.9 342.1 8.3E-02 52.99 1.3E-02 +/-0.5 0.18 0.02 +/-0.5 Pass 53.02 0.032 Pass 9.3E-02 1.0E-01 Pass Pass 687.6 688.0 0.39 0.04 +/-0.5 106.62 106.69 0.070 1.6E-02 0.05 +/-0.5 Pass -0.05 -107.40 1.8E-02 Pass -344.4 -344.6 -0.19 7.8E-02 -0.02+/-0.5 Pass -53.23 -53.27 -0.039 1.3E-02 -0.03 +/-0.5 Pass 341.9 342.1 8.3E-02 52.99 1.3E-02 Pass 687.6 688 1 0.51 9.3E-02 0.05 +/-0.5 Pass 106 62 106 68 0.061 1.6F-02 0.04 +/-0.5 Pass -695.5 -695.9 1.0E-01 -107.40 1.8E-02 -0.38 -0.04 +/-0.5 -107.43 -0.036 -0.02 +/-0.5 Pass Pass -0.02 0.03 -344.4 341.9 -0.14 0.24 7.8E-02 8.3E-02 -0.01 0.02 -53.23 52.99 -344.5 +/-0.5 -53.26 -0.025 1.3E-02 +/-0.5 342.2 53.03 0.040 1.3E-02 +/-0.5 +/-0.5 Pass Pass 106.62 -107.40 687.6 688.0 9.3E-02 0.04 +/-0.5 106.68 0.052 1.6E-02 0.03 +/-0.5 Pass -695.5 -695.9 -0.39 1.0E-01 -0.04 +/-0.5 -107.46 -0.059 -0.04 +/-0.5 Pass 1.8E-02 Pass -344.4 341.9 -344.5 -0.15 7.8E-02 -0.02 +/-0.5 -53.23 -53.26 -0.022 1.3E-02 -0.01 +/-0.5 342.1 0.18 8.3E-02 0.01 +/-0.5 0.02 +/-0.5 Pass 52.99 53.01 0.014 1.3E-02 Pass 106.70 -107.46 687.6 687.9 0.36 9.3E-02 0.04 +/-0.5 106.62 0.074 1.6E-02 +/-0.5 -695.5 -696.0 -0.44 -0.04 -107.40 -0.064 -0.04 1.0E-01 +/-0.5 Pass 1.8E-02 +/-0.5 Pass -344.4 -344.5 -0.13 7.8E-02 -0.01 +/-0.5 -53.23 -53.27 -0.038 1.3E-02 +/-0.5 Pass 341.9 0.02 342.2 0.29 8.3E-02 0.03 +/-0.5 Pass 52.99 53.02 0.033 1.3E-02 +/-0.5 Pass 106.71 -107.46 0.05 687.6 688.0 0.44 9.3E-02 0.04 +/-0.5 106.62 0.083 1.6E-02 +/-0.5 -695.9 -0.40 1.0E-01 -0.04 -107.40 -0.059 -695.5 +/-0.5 1.8E-02 +/-0.5 Pass -344.4 341.9 -344.6 -0.19 7.8E-02 -0.02 +/-0.5 -53.23 -53.26 -0.023 1.3E-02 +/-0.5 Pass 8.3E-02 0.03 342.1 0.22 0.02 +/-0.5 Pass 52.99 53.03 0.039 1.3E-02 +/-0.5 Pass 687.6 688.0 0.42 9.3E-02 +/-0.5 106.62 106.71 0.087 1.6E-02 +/-0.5 -0.0610 -215.79 -215.91 -0.119 6.3E-02 -0.04+/-0.5 128 -26.680 -26.741 5.6E-03 -0.16 +/-1.5 Pass -107.40 -107.46 -0.058 4.8E-02 -0.02 +/-0.5 -13.344 -13.375 -0.0303 4.4E-03 -0.08 +/-1.5 Pass 0.038 5.0E-02 13.270 0.0299 4.3E-03 0.08 106.63 106.67 0.01 +/-0.5 Pass 13,300 +/-1.5 Pass 213.32 213.46 0.140 7.9E-02 0.04 +/-0.5 26.440 26.501 0.0609 6.8E-03 +/-1.5 -215.79 -215.89 -0.096 6.3E-02 -0.03+/-0.5 Pass -26.680 -26.738 -0.0588 5.6E-03 -0.15 +/-1.5 Pass -107.40 -107.45 -0.051 4.8E-02 -0.02 +/-0.5 -13.344 -13.373 -0.0287 4.4E-03 +/-1.5 0.07 106.63 106.70 0.068 5.0E-02 0.02 +/-0.5 Pass 13.270 13.299 0.0288 4.3E-03 +/-1.5 Pass 213.32 213.44 0.119 7.9E-02 0.04 +/-0.5 26.440 26.500 0.0598 6.8E-03 -215.79 -215.93 -0.135 6.3E-02 -0.04+/-0.5 Pass -26.680 -26.744 -0.0640 5.6E-03 -0.16 +/-1.5 Pass -107.40 -107.47 -0.077 4.8E-02 -0.02 +/-0.5 -13.344 -13.376 -0.0321 4.4E-03 +/-1.5 106.63 106.66 0.029 5.0E-02 0.01 +/-0.5 Pass 13.270 13.303 0.0329 4.3E-03 0.08 +/-1.5 Pass 213.32 213.44 0.04 26.440 26.506 0.0664 6.8E-03 -215.79 -215.94 -0.148 6.3E-02 -0.05 +/-0.5 Pass -26.680 -26.744 -0.0645 5.6E-03 -0.17 +/-1.5 Pass -107.40 -107.46 -0.058 4.8E-02 -0.02 +/-0.5 -13.344 -13.377 -0.0321 4.4E-03 +/-1.5 106.63 106.70 0.069 5.0E-02 0.02 +/-0.5 Pass 13.270 13.300 0.0304 4.3E-03 0.08 +/-1.5 Pass 26.440 0.0664 6.8E-03 Pass -215.79 -215.90 -0.113 6.3E-02 -0.04 +/-0.5 Pass -26.680 -26.742 -0.0625 5.6E-03 -0.16 +/-1.5 Pass -0.046 0.079 -107.40 -107.44 4.8E-02 -0.01 +/-0.5 -13.344 -13.374 -0.0292 4.4E-03 -0.07 +/-1.5 Pass 106.63 106.71 5.0E-02 0.03 +/-0.5 Pass 13.270 13,301 0.0314 4.3E-03 0.08 +/-1.5 Pass 213.32 213.46 7.9E-02 26.440 26.505 0.0646 6.8E-03 -215.79 -215.91 -0.1176.3E-02 -0.04+/-0.5 Pass -26.680 -26.742 -0.0628 5.6E-03 -0.16 +/-1.5 Pass -107.40 -107.45 4.8E-02 -0.02 +/-0.5 -13.344 -13.373 -0.0286 4.4E-03 +/-1.5 106.63 106.67 0.042 5.0E-02 0.01 +/-0.5 Pass 13.270 13.300 0.0306 4.3E-03 0.08 +/-1.5 Pass 213.44 0.127 0.0633 6.8E-03 -215.79 -215.94 -0.146 6.3E-02 -0.05+/-0.5 Pass -26.680 -26.745 -0.0653 5.6E-03 -0.17 +/-1.5 Pass -107.40 -107.48 -0.080 4.8E-02 +/-0.5 -13.344 -13.375 -0.0303 4.4E-03 +/-1.5 Pass 106.63 106.69 0.062 5.0F-02 0.02 +/-0.5 Pass 13.270 13.301 0.0308 4.3F-03 0.08 +/-1.5 Pass 213.48 0.0674 6.8E-03 -215.79 -215.93 -0.140 6.3E-02 -0.04 +/-0.5 Pass -26.680 -26.744 -0.0641 5.6E-03 -0.16 +/-1.5 Pass -107.40 -107.47 -0.072 4.8E-02 +/-0.5 -13.344 -13.375 -0.0309 4.4E-03 106.63 106.72 0.095 5.0E-02 0.03 +/-0.5 Pass 13.270 13.299 0.0296 4.3E-03 0.08 +/-1.5 Pass 6.8E-03



Cert #: 20250502LM0212 Serial #: LM0212 Order #: 75286 Date: 2 May 2025

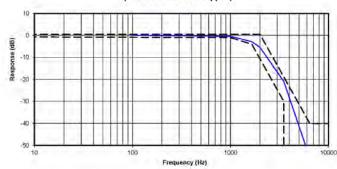
### DC Amplitude/Gain Accuracy

Gain	Chan	Std	UUT	Dev	U	Dev	Limits	PASS/
	1	(mV)	(mV)	(mV)	(mV)	(%)	(%)	FAIL
512	1	-6.691	-6.709	-0.0180	4.4E-03	-0.18	+/-1.5	Pass
	1	-3.319 3.299	-3.327 3.307	-0.0085 0.0080	2.8E-03 2.7E-03	-0.09 0.08	+/-1.5 +/-1.5	Pass Pass
	1	6.615	6.635	0.0201	4.2E-03	0.21	+/-1.5	Pass
	2	-6.691	-6.707	-0.0166	4.4E-03	-0.17	+/-1.5	Pass
	2	-3.319	-3.327	-0.0078	2.8E-03	-0.08	+/-1.5	Pass
	2	3.299	3.306	0.0075	2.7E-03	0.08	+/-1.5	Pass
	2	6.615	6.633	0.0180	4.2E-03	0.18	+/-1.5	Pass
•	3	-6.691	-6.707	-0.0159	4.4E-03	-0.16	+/-1.5	Pass
	3	-3.319	-3.325	-0.0065	2.8E-03	-0.07	+/-1.5	Pass
	3	3.299	3.305	0.0066	2.7E-03	0.07	+/-1.5	Pass
	3	6.615	6.632	0.0174	4.2E-03	0.18	+/-1.5	Pass
	4	-6.691	-6.706	-0.0149	4.4E-03	-0.15	+/-1.5	Pass
	4	-3.319	-3.327	-0.0083	2.8E-03	-0.09	+/-1.5	Pass
	4	3.299 6.615	3.305 6.631	0.0066 0.0166	2.7E-03 4.2E-03	0.07 0.17	+/-1.5 +/-1.5	Pass Pass
	5	-6.691	-6.706	-0.0157	4.4E-03	-0.16	+/-1.5	Pass
	5	-3.319	-3.325	-0.0157	2.8E-03	-0.10	+/-1.5	Pass
	5	3.299	3.306	0.0068	2.7E-03	0.07	+/-1.5	Pass
	5	6.615	6.634	0.0188	4.2E-03	0.19	+/-1.5	Pass
	6	-6.691	-6.708	-0.0172	4.4E-03	-0.18	+/-1.5	Pass
	6	-3.319	-3.327	-0.0084	2.8E-03	-0.09	+/-1.5	Pass
	6	3.299	3.307	0.0083	2.7E-03	0.09	+/-1.5	Pass
	6	6.615	6.634	0.0187	4.2E-03	0.19	+/-1.5	Pass
•	7	-6.691	-6.710	-0.0194	4.4E-03	-0.20	+/-1.5	Pass
	7	-3.319	-3.329	-0.0105	2.8E-03	-0.11	+/-1.5	Pass
	7	3.299	3.308	0.0090	2.7E-03	0.09	+/-1.5	Pass
	7	6.615	6.636	0.0215	4.2E-03	0.22	+/-1.5	Pass
	8	-6.691	-6.709	-0.0181	4.4E-03	-0.19	+/-1.5	Pass
	8	-3.319	-3.327	-0.0087	2.8E-03	-0.09	+/-1.5	Pass
	8 8	3.299 6.615	3.307 6.635	0.0079	2.7E-03 4.2E-03	0.08 0.21	+/-1.5 +/-1.5	Pass Pass
2000	1	-1.740	-1.745	-0.0054	4.8E-03	-0.22	+/-1.5	Pass
2000	1	-0.875	-0.875	0.0005	3.2E-03	0.02	+/-1.5	Pass
	1	0.867	0.870	0.0027	2.5E-03	0.11	+/-1.5	Pass
	1	1.737	1.742	0.0051	5.0E-03	0.20	+/-1.5	Pass
	2	-1.740	-1.746	-0.0066	4.8E-03	-0.27	+/-1.5	Pass
•	2	-0.875	-0.875	0.0005	3.2E-03	0.02	+/-1.5	Pass
•	2	0.867	0.869	0.0018	2.5E-03	0.07	+/-1.5	Pass
	2	1.737	1.742	0.0046	5.0E-03	0.19	+/-1.5	Pass
	3	-1.740	-1.746	-0.0059	4.8E-03	-0.24	+/-1.5	Pass
	3	-0.875	-0.874	0.0011	3.2E-03	0.04	+/-1.5	Pass
	3	0.867	0.870	0.0032	2.5E-03	0.13	+/-1.5	Pass
	4	1.737 -1.740	1.743 -1.746	0.0055 -0.0062	5.0E-03 4.8E-03	0.22 -0.25	+/-1.5 +/-1.5	Pass Pass
	4	-0.875	-0.874	0.0002	3.2E-03	0.03	+/-1.5	Pass
	4	0.867	0.869	0.0025	2.5E-03	0.10	+/-1.5	Pass
	4	1.737	1.742	0.0055	5.0E-03	0.22	+/-1.5	Pass
	5	-1.740	-1.748	-0.0078	4.8E-03	-0.31	+/-1.5	Pass
	5	-0.875	-0.876	-0.0014	3.2E-03	-0.05	+/-1.5	Pass
	5	0.867	0.870	0.0036	2.5E-03	0.14	+/-1.5	Pass
•	5	1.737	1.743	0.0062	5.0E-03	0.25	+/-1.5	Pass
	6	-1.740	-1.748	-0.0080	4.8E-03	-0.32	+/-1.5	Pass
	6	-0.875	-0.875	0.0003	3.2E-03	0.01	+/-1.5	Pass
	6	0.867	0.872	0.0053	2.5E-03	0.21	+/-1.5	Pass
	6	1.737	1.743	0.0056	5.0E-03	0.23	+/-1.5	Pass
	7 7	-1.740	-1.746	-0.0061	4.8E-03	-0.25	+/-1.5	Pass
	7	-0.875 0.867	-0.874 0.871	0.0009	3.2E-03 2.5E-03	0.04 0.16	+/-1.5 +/-1.5	Pass Pass
	7	1.737	1.742	0.0041	5.0E-03	0.16	+/-1.5	Pass
	8	-1.740	-1.745	-0.0054	4.8E-03	-0.22	+/-1.5	Pass
	8	-0.875	-0.874	0.0008	3.2E-03	0.03	+/-1.5	Pass
	8	0.867	0.870	0.0030	2.5E-03	0.12	+/-1.5	Pass
	8	1.737	1.740	0.0031	5.0E-03	0.12	+/-1.5	Pass



Cert #: 20250502LM0212 Serial #: LM0212 Order #: 75286 Date: 2 May 2025

# Filter Response vs. SAE J211 Class 1000 Corridor (All 8 Channels Overlapped)



SAE J211 Class 1000 Filter Response (2V p-p Sine input, with Software Filter)

Chan	Input (Hz)	(mV)	(mV)	UUT (dB)	MIN (dB)	MAX (dB)	PASS.
T	100	703.4	8.0E+00	0.00	-0.88	0.50	Pass
1	1000	571.1	B.0E+00	-0.41	-1.00	0.50	Pass
1.1	1650	507.5	7.5E+00	-2.84	-4.00	0.50	Pass
1	2000	378.7	5.6E+00	-5,38	-10.68	0.50	Pass
4	3496	63.50	4.6E-01	-20,89	-30,00	-18,84	Pass
1	6441	1,163	2,65-02	-55.63	-inf	40.00	Pass
2	100	702.6	8.0E+00	0.00	-0.88	0.50	Pass
2	1000	671.1	8.0E+00	-0.40	-1.00	0.50	Pass
2	1650	508.3	7.5E+00	-2.81	-4.00	0.50	Poss
2	2000	379.7	5.6E+00	-5.35	-10.66	0.50	Pass
2	3496	64.04	4.6E-01	-20.81	-30.00	-18.84	Pass
2	6441	1.174	2.6E-02	-55.54	-inf	-40,00	Pass
3	100.	703.2	8.0E+00	0.00	-0.88	0.50	Pass
3	1000	671.2	8,0E+00	-0,40	-1.00	0,50	Pass
3	1650	508.0	7.5E+00	-2.82	-4.00	0.50	Pass
3	2000	379.2	5.6E+00	-5.35	-10 68	0.50	Pass
3	3496	63.74	4.8E-01	-20.85	-30.00	-18.84	Pass
3	8441	1.162	2.6€-02	-55.64	-inf	40.00	Pass
4	100	702.8	8,0E+00	0.00	-0.88	0.50	Pass
4	1000	670.0	8.0E+00	-0.41	-1.00	0.50	Pass
4	1650	506.1	7.5E+00	-2,85	-4.00	0.50	Pess
4	2000	377.3	5.6E+00	-5,40	-10,88	0.50	Pess
4	3496	63.05	4.6E-01	-20.94	-30.00	-18.B4	Pass
4	6441	1.160	2.6E-02	-55.64	-mi	-40.00	Pass

SAE J211 Class 1000 Filter Response (2V p-p Sine Input, with Software Filter)

Chan	Input (Hz)	(mV)	U (mV)	UUT (dB)	MIN (dB)	MAX (dB)	PASS
.5	100	703.3	8.0E+00	0.00	-0.88	0.50	Pass
5	1000	6712	8.0E+00	-0.41	-1.00	0.50	Pass
5	1650	507.8	7.5E+00	-2.83	-4.00	0.50	Pass
5	2000	379.0	5.6E+00	5,37	-10,66	0.50	Pass
5	3496	63,65	4.6E-01	-20.87	-30.00	-18,84	Pass
5	6441	1.163	2.68-02	-55.63	-inf	-40.00	Page
6	100	703.4	8.0E+00	0.05	-0.88	0.50	Pass
6	1000	671.2	8.0E+00	-0.41	-1.00	0.50	Pass
6	1650	507.9	7.5E+00	-2.89	-4 00	0.50	Pass
6	2000	379.1	5.6E+00	-5 37	-10.66	0.50	Pass
6	3496	63.76	4.6E-01	-20.85	-30.00	-18.84	Pass
6	5441	5,174	2.6E-02	-55.55	-inf	-40.00	Pass
7	100	703.6	8.0E+00	0.00	-0.88	0.50	Pass
7	1000	671.3	8,0E+00	-0.41	-1.00	0.50	Pass
7	1650	507.6	7.5E+00	-2.84	-4.00	0.50	Pass
7	2000	378.8	5.6E+00	-5,38	-10,66	0:50	Pass
7	3496	63.54	4.8E-01	-20.89	-30.00	-18.84	Pass
7	6441	1.164	2.6E-02	-55.62	-inf	-40.00	Pass
В	100	703.9	8.0E+00	0.00	-0.98	0.50	Pane
8	1000	670.8	8.0E+00	-0.42	-1.00	0.50	Pass
8	1650	606,3	7.5E+00	-2,86	-4,00	0.50	Pass
8	2000	377.3	5.6E+00	-5,42	-10,66	0.50	Pass
8	3496	62.86	4.6E-01	-20.98	-30.00	-18.84	Pass
8	6441	1.151	2.6E-02	-56.73	-inf	-40.00	Pans

Fixed Filter Response (2V p-p Sine Input, no Software Filter)

Chan	(Hz)	(mV)	(mV)	(dB)	MIN (dB)	MAX (dB)	PASS/
1	4300	495.8	5.7E+00	-3.04	-3.50	-2.50	Pass
2	4300	501.2	5.7E+00	-2.94	-3.50	-2.50	Pess
3	4300	497.8	5.7E+00	-3.00	-3.50	+2.50	Pass
4	4300	492.0	5.7E+00	-3.10	-3.50	-2.50	Pass
5	4300	497.1	5.7E+00	-3.01	-3.50	-2,50	Pass
6	4300	498.7	5.7E+00	-2.99	-3.50	-2.50	Pass
7	4300	496.2	5.7E+00	-3.08	-3.50	-2.50	Pass
8	4300	489.4	5.7E+00	-3.16	-3.50	-2.50	Pass

<sup>\*\*</sup> End of Report \*\*





# Calibration and Test Report

Model #: TDAS PRO LAB TOM CERTIFICATE NUMBER: Date Received: 1 May 2025 Serial #: TOML038 20250502TOML038 Date Calibrated: 2 May 2025 Firmware: 01C6 Procedure: TDAS PRO TOM Calibration, Rev 7.5 First use date: Item Received: In Tolerance Order: 75286 Item Returned: In Tolerance Customer, MGA Research Next calibration date: Temperature: 71°F / 21.5°C 2927A Elliott Ave. Troy. MI, USA, 48083 Humidity: 47 %

This instrument has been processed and celibrated in accordance with the DTS Quality Assurance Manual and ISO/IEC 17025. DTS has been audited by the American Association for Laboratory Accreditation (AZLA) and found in compliance with ISO/IEC 17025. Accredited calibrations performed within the DTS Scope of Accreditation and in control in the AZLA Logo and Certificate Number on this Certificate of Calibration. Timing and frequency response meet the requirements of SAE J211 and ISO 6487.

DTS reference standards are tested and calibrated in accordance with the DTS Quality Assurance System, and traceable to a National Metrology Institute (NMI) such as National Institute of Standards and Technology (NST), Uncertainties have been estimated at an approximately 95 percent confidence level (k=2). Simple acceptance is used as defined in ILAC 69 with a TUR > 4:1 unless otherwise noted.

The reported data is the raw recorded data and is not corrected for uncertainty or environmental effects. Any number of factors can cause a unit to drift out of folerance at any time following its calibration. This report only applies to the item(s) identified above, and shall not be reproduced except in full, without the written approval of DTS. Limitations on the uses of this instrument are detailed in the manufacturer's operating instructions.

DTS products may be stored for up to 6 months from the calibration date without impact to its specifications. The First Use Date can be set by the integrator or and user when the product is placed into service. Next Calibration Date should be one Calibration Period from the First Use Date. The recommended Calibration Period for DTS products is 12 months.

Standards Used								
ID#	Manufacturer	Model#	Description	Cal Date	Due Date			
MY42006281 CAL208	Keysight DTS	34420A CS2.0	Nanovolt/micro-ohm meter, 7.5 digit Cal Station 2.0	9-Oct-2024 19-Nov-2024	9-Oct-2025 19-Nov-2025			

### Results

**Test Description** As Received / As Returned Visual Examination PASS PASS Communication to TDAS Rack Bus Timebase Calibration PASS Squib Current Calibration PASS Voltage and Current Recording Calibration PASS Squib Output Performance Tests PASS Squib Resistance Performance Test PASS Digital Output Performance Test PASS Sensor ID Performance Test PASS Internal Self Checks PASS

Calibration Site:

DTS-MI

25865 Meadowbrook Road Novi, MI 48375 USA Calibrated By:

Zach Cholette Calibration Technician



Cert #: 20250502TOML038

Serial #: TOML038 Order #: 75286

Date: 2 May 2025

### Measurement Data As Received

### Timebase Calibration, Data Recording

Std	UUT	Dev	Dev	U	Limits	PASS/
(Hz)	(Hz)	(Hz)	(ppm)	(ppm)	(ppm)	FAIL
1000.00	1000.01	0.0100	10.0	2.3E+01	+/-100	Pass

## Timebase Calibration, Squib and Digital Output

Set	UUT	Dev	Dev	U	Limits	PASS/
(sec)	(sec)	(sec)	(ppm)	(ppm)	(ppm)	FAIL
26.0000	26.0003	0.00031	12.0	2.3E+01	+/-100	Pass

### Squib Current Output Calibration

Chan	Std	UUT	Dev	U	Dev	Limits	PASS/
Chan	(amps)	(amps)	(amps)	(amps)	(%)	(%)	FAIL
1	2.00	2.00	-0.002	2.0E-03	-0.09	+/-1	Pass
2	2.00	2.00	-0.001	2.0E-03	-0.05	+/-1	Pass
3	2.00	2.00	0.002	2.0E-03	0.12	+/-1	Pass
	2.20	2.00	0.000	2.00.02	0.15	+1.1	Doon

Chan	(amps)	(amps)	(amps)	(amps)	(%)	(%)	FAIL
1	2.00	2.00	-0.002	2.0E-03	-0.09	+/-1	Pass
2	2.00	2.00	-0.001	2.0E-03	-0.05	+/-1	Pass
3	2.00	2.00	0.002	2.0E-03	0.12	+/-1	Pass
4	2.00	2.00	0.003	2.0E-03	0.15	+/-1	Pass

### Squib Voltage Recording Calibration

Chan	Sta	UUI	Dev	U	Dev	Limits	PASS
Chair	(V)	(V)	(V)	(V)	(%)	(%)	FAIL
1	4.07	4.07	-0.001	7.6E-03	0.03	+/-1	Pass
2	4.06	4.06	-0.005	7.6E-03	0.12	+/-1	Pass
3	4.10	4.10	0.001	7.6E-03	-0.02	+/-1	Pass
4	4.11	4.11	0.000	7.6E-03	0.01	+/-1	Pass

### Internal Squib Diagnostic Performance Test

Chan	UUT	U	MIN	MAX	PASS/
Chan	(amps)	(amps)	(amps)	(amps)	FAIL
1	7.93	7.6E-03	7	9	Pass
2	8.20	7.6E-03	7	9	Pass
3	7.93	7.6E-03	7	9	Pass
4	8 27	7 6F-03	7	9	Pass

### Squib Resistance Diagnostic Performance Test

	Chan	Std	UUT	Dev	U	Limits	PASS/
	Chan	(ohms)	(ohms)	(ohms)	(ohms)	(ohms)	FAIL
_	1	2.03	2.03	0.00	8.8E-02	+/-0.5	Pass
	2	2.03	2.02	-0.01	8.8E-02	+/-0.5	Pass
	3	2.05	2.05	0.00	8.8E-02	+/-0.5	Pass
	4	2.05	2.05	0.00	8.8E-02	+/-0.5	Pass
	1	5.01	4.99	-0.01	5.6E-02	+/-0.5	Pass
	2	5.01	4.99	-0.02	5.6E-02	+/-0.5	Pass
	3	5.00	5.01	0.01	5.6E-02	+/-0.5	Pass
	4	5.01	4.98	-0.03	5.6E-02	+/-0.5	Pass

### Squib Current Recording Calibration

Chan	Std	UUI	Dev	U	Dev	Limits	PASS/
Chan	(amps)	(amps)	(amps)	(amps)	(%)	(%)	FAIL
1	2.00	2.01	-0.010	3.0E-03	0.52	+/-2	Pass
2	2.00	2.01	-0.016	3.0E-03	0.79	+/-2	Pass
3	2.00	2.01	-0.004	3.0E-03	0.22	+/-2	Pass
4	2.00	1.99	0.017	3.0E-03	-0.84	+/-2	Pass

\*\* End of Report \*\*



CUSTOMER: MGA Inventory

MANUFACTURER: MGA

AS RECEIVED: N/A

MODEL NUMBER: N/A

AS RETURNED: IN TOLERANCE

SERIAL NUMBER: 19.020.01

DESCRIPTION: Mobile Propulsion System VMS

### COMMENTS:

1. Calibrated for a 30mm flag distance.

68.2% of values drawn from each standard normal distribution are within one standard deviation of the average value.
 95.4% of values are within two standard deviations of the average value.
 99.7% of values are within three standard deviations of the average value.

MGA Research maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology or other authorized National Standards. This calibration was conducted utilizing the guidelines of MIL-STD-45662, ANSI/NCSL Z540-1 and ISO/IEC Guide 25 Standards. Results shall not be reproduced except in full without the written approval of MGA Research. The results relate only to the item(s) calibrated.

### CALIBRATION PERFORMED BY:

CONDUCTED BY: Nolan Nowak

ISSUED DATE: 6/21/2024

CALIBRATION DATE: 6/21/2024

APPROVED BY: Douglas Smith

APPROVED DATE: 6/21/2024

CALIBRATION DUE DATE: 6/21/2025

### STANDARDS USED:

MFG	MODEL NUMBER	SERIAL NO.	DESCRIPTION	CAL DUE DATE
BK Precision	4052	388K13116	Function Generator	06/23/24



## CALIBRATION INFORMATION:

CALIBRATION VALUE SETUP							
SPEED [kph]	SPEED [m/s]	TIME [ms]*	FREQ [Hz]				
5.0	1.389	21.600	46.30				
10.0	2.778	10.800	92.59				
15.0	4.167	7.200	138.89				
20.0	5.556	5.400	185.19				
25.0	6.944	4.320	231.48				
30,0	8.333	3.600	277.78				
50.0	13.889	2.160	462.96				
75.0	20.833	1.440	694.44				
85.0	23.611	1.271	787.04				
99.9	27.750	1.081	925.00				

			CALIE	RATION TE	ST RESULTS					-4
					SPEED	[kph]				
TEST NO.	5	10	15	20	25	30	35	50	75	99.9
1.	5.000	10.001	15.000	20.000	25.008	30.008	50.007	75.016	84.998	99,942
2	5.000	10.001	15.001	20.002	25.006	30.003	50.022	75.016	85.018	99.913
3	5.000	10.001	15.002	20.002	25.004	30.008	50.000	75.033	85.018	99.913
4	5.000	10.001	15.000	20.003	25.003	30.003	50.014	75.016	85.018	99.971
5	5.000	10.001	15.000	20.002	25.004	30.003	50.022	75.016	85.039	99.942
6	5.001	10.000	15.003	20.000	25.003	30.008	50.022	75.016	84.998	99.942
7	5.000	10.000	15.000	20.002	25.003	30.013	50.022	75.033	84.998	99.971
8	5.000	10.001	15.003	20.003	25.001	29.997	50.007	75.033	85.018	99.942
9	5.000	10.001	15.002	20.000	25.003	30.000	50.007	75.033	84.977	99.971
10	5.000	9.999	15.000	20.000	25.003	30.010	50.014	75.033	85.018	99.942
AVG	5.000	10.001	15.001	20.001	25.004	30.005	50.014	75.025	85.010	99.945
STD DEV [+/-1 <sub>0</sub> ]**	0.0003	0.0007	0.0012	0.0012	0.0018	0.0046	0.0077	0.0085	0.0164	0.0203

<sup>\*</sup>Time duration calculated using a 30mm flag distance

<sup>\*\*68.2%</sup> of values drawn from each standard normal distribution above are within one standard deviation of its average

<sup>95.4%</sup> of values drawn from each standard normal distribution are within two standard deviations of its average

<sup>99.7%</sup> of values drawn from each standard normal distribution are within three standard deviations of its average value

MICHIGAN OPERATIONS DATE: 07/31/2023 SUPERCEDES: MGATPTMC.11 DOC. NO.: MGATP\_TMC REVISION NO.: 12

### Tape Measure Calibration Certificate

Reference Steel Rule

Brand: Swanson S/N:MGA00798

Calibration Date: 04/07/2024

Sub	iect	Tai	pe	M	eas	ure

Brand: Stanley S/N: TPM010-08

Calibration Date: 8/6/2024

Reference	Subje	Subject Tape		· Continue	
in (mm)		asure	Difference		
m (mm)	Pull	Push	Pull	Push	
0 (0)	0	0	0	0	
4 (100)	100	99	0	-1	
8 (200)	200	199	0	-1	
12 (300)	300	299	0	-1	
16 (400)	400	399	0	-1	
20 (500)	500	499	0	-1	
24 (600)	600	599	0	-1	
28 (700)	700	699	0	-1	
32 (800)	800	799	0	-1	
35 (875)	875	874	0	-1	

f all differences are ±	1/32 of an inch (1 mm), th	nen the tape measure is acceptable.	
Pass	Fail	Maximum Difference = 1mm	

Date: 8/6/2024

Performed By: S. Arsen

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is ± 0.164%. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.





3631 44th Street SE Suite B, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

# Certificate of Calibration

MGA Research 33653 Dequindre Troy, MI 48083 Order Number: 25271 Certificate Number: 241029200 Page: 1 of 3

Gauge Number: A35-E5-21-37083 CMM Type: Faro Articulating Arm CMM Manufacturer: Faro Customer PO: MI1012 Last Calibration: 11/21/23 Calibration Date: 10/29/24 Next Calibration: 10/29/25

Model Number: 41000 Probe Type: 6mm Ruby Serial Number: A35-E5-21-37083

As Found Condition: See Results As Left Condition: See Results

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with relevant sections of the ASME B89.4.1a and MetroCal Procedure CP019. This calibration complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Calibration was performed at the customers facility. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statement of conformity follows the simple acceptance rule, or shared risk. This means the acceptance limit is equal to the tolerance limit without considering measurement uncertainty (MU). User can take into account the level of risk for false Pass/Fail or In Tolerance/Out of Tolerance, as a percentage, by using this calculation: (MU ÷ Tolerance)\*100.

Standard Used	Cal. Date	Due Date	Traceable No.
8 pc Long Gage Block Set	5/6/24	5/31/25	ID# 30965
Ball Bar	11/28/23	11/30/24	ID# 13723
Calibration Pro	cess Uncertainty, Expressed at 95%	Confidence and a K factor of 2	
Volumetric = 190 μin , F	Repeatability = 150 µin , Linearity = (11	+ 5.6L) µin + 0.6R; L = Length in	inches

Units: mm Tolerances: Client's Discretion

Results:

Ball Bar

		Lin	ear			
-	As Found		U.S.	As Left	-	
Nominal	Actual	Deviation	Nominal	Actual	Deviation	
508.000	507.977	-0.023	508.000	507.977	-0.023	
406.400	406.374	-0.026	406.400	406.374	-0.026	
304.800	304.755	-0.045	304.800	304.755	-0.045	
203.200	203.254	0.054	203,200	203.254	0.054	
		System Re	peatability			
	0.0310			0.0310		
	0.0350		0.0350			
0.0240			0.0240			
	3.11	Volum	etrics	1000		
0.0630 0.0630						

Comments: Environmental conditions during Test: 72 °F, 43% RH.

Machine is repeating well within the manufacturers tolerance.

Authorized by: Andrew Barber Calibration Technician Issued: 11/7/24

11/7/2024 SA

Form - Faro Arm CMM - Layout



# **Calibration Certificate**



35200 Plymouth Rd. / Livonia, MI 48150 / 734 453 8003

DRIBHBOOK

Certificate # Z54487:663729

AP-20 - DETECTO - SCALE

 SERIAL NUMBER:
 E10807-0187
 WORK ORDER:
 663729

 ASSET NUMBER:
 Z54487
 TEST RESULT:
 PASS

 CUST ASSET NUMBER:
 MGA00783
 PERFORMED ON:
 01/09/25

 PROCEDURE NAME:
 Scales and Balances - MMC
 CAL DUE DATE:
 01/09/26

 PROCEDURE REV:
 1
 DATA TYPE:
 FOUND-LEFT

CALIBRATED BY: Cody Brent TEMPERATURE: 21 °C

CUSTOMER: MGA RESEARCH - OPERATIONS HUMIDITY; 25 9

2927 ELLIOTT DR TROY, MI 48083

PRIMARY CONTACT: Noel Right

This instrument has been processed and calibrated in accordance with the NovaStar Solutions Quality System Manual. All calibrations are traceable to the International System of Units (SI) through a National Metrology Institute (NMI) such as NIST, acceptable intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. The NovaStar Solutions quality system is accredited ISO/IEC 17025 and ANSI/NCSt. Z540-1-1994.

The results reported herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Where statements of compliance are made, the measurement uncertainty is not factored in unless otherwise noted. Expanded uncertainties are expressed at the approximate 95% level of confidence using a R=2. Due to any number of factors, the recommended due date on the item does not imply continuing conformance to specifications during the recommended interval. Unless otherwise stated the unit under test meets or exceeds manufacturer specifications.

For range and best measurement capability specifications for the standards used to perform this calibration, see the most recent calibration report maintained by this calibration laboratory (available upon request).

This report may not be reproduced, except in full, without written approval from NovaStar Solutions. If applicable, the data for this certificate can be found on the Report of Calibration for this UUT.

AS RECEIVED CONDITION: In Tolerance REMARKS: N/A

AS RETURNED CONDITION: In Tolerance

ACTION TAKEN: FULL CALIBRATION

## Standards Used

Asset #	Cert#	Description	Cal Date	Due Date
1633	1633:661150	CLASS 6 - RICE LAKE - 18 PC, WEIGHT SET	12/17/2024	12/17/2025
1960	1960:643386	CLASS 6 - RICE LAKE - 11 PC. WEIGHT SET	0/01/2024	10/01/2025
4314	4314:583980	42280 - EXTECH - DATA LOGGER	01/24/2024	01/24/2025

DA Signature

Classecondo

Date: 1/10/2025 2:00:17 PM

1/15/2025 SA



# **Calibration Certificate**



35200 Plymouth Rd. / Livonia, MI 48150 / 734 453 8003

THE REPORT OF THE PARTY OF THE

Certificate # Z251859:633102

PRO 360 - SPI-TRONIC - DIGITAL PROTRACTOR

 SERIAL NUMBER:
 N/A
 WORK ORDER:
 633102

 ASSET NUMBER:
 Z251859
 TEST RESULT:
 PASS

 CUST ASSET NUMBER:
 MI0343
 PERFORMED ON:
 08/22/24

 PROCEDURE NAME:
 MIT - PRO 360 - MMC
 CAL DUE DATE:
 08/22/25

 PROCEDURE REV:
 1.2
 DATA TYPE:
 FOUND-LEFT

CALIBRATED BY: Nick Bush TEMPERATURE: 20 °C

CUSTOMER: MGA RESEARCH - OPERATIONS HUMIDITY: 38 %

2927 ELLIOTT DR TROY, MI 48083

PRIMARY CONTACT: Noel Right

This instrument has been processed and calibrated in accordance with the NovaStar Solutions Quality System Manual. All calibrations are traceable to the International System of Units (SI) through a National Metrology Institute (NMI) such as NIST, acceptable intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. The NovaStar Solutions quality system is accredited ISO/IEC 17025 and ANSI/NCSL Z540-1-1994.

The results reported herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Where statements of compliance are made, the measurement uncertainty is not factored in unless otherwise noted. Expanded uncertainties are expressed at the approximate 95% level of confidence using a R=2. Due to any number of factors, the recommended due date on the item does not imply continuing conformance to specifications during the recommended interval. Unless otherwise stated the unit under test meets or exceeds manufacturer specifications.

For range and best measurement capability specifications for the standards used to perform this calibration, see the most recent calibration report maintained by this calibration laboratory (available upon request).

This report may not be reproduced, except in full, without written approval from NovaStar Solutions. If applicable, the data for this certificate can be found on the Report of Calibration for this UUT.

AS RECEIVED CONDITION: In Tolerance REMARKS: N/A

AS RETURNED CONDITION: In Tolerance

ACTION TAKEN: FULL CALIBRATION

## Standards Used

Asset #	Cert#	Description	Cal Date	Due Date
2222	2222:467350	550-050 - YUASA - ROTARY TABLE	08/19/2022	08/19/2027
4302	4302;572036	42280 - EXTECH - DATA LOGGER	11/27/2023	11/27/2024
4436	4436,555006	2' X 2' UNKNOWN - GRADE A SURFACE PLATE	08/24/2023	08/24/2024

QA Signature Michael Jamo

Date: 8/23/2024 11:42:01 AM

8/27/2024 SA



# Standard Scale & Supply Co. Serving Industry Since 1946

25421 Glendale Ave. Redford MI 48239 Ph.: 313-255-6700 Fax: 313-255-6799 www.standardscale.com

Standard Scale

JLB

# Calibration Certificate-Revised 9/26/24

TEST DATE: 09-04-2024 TEST NO: SS-09-24-6541-2 NEXT DUE: September 2025 PAGE 1 OF 1

CALIBRATED FOR:

CALIBRATED BY: Company:

MGA Research 2839 Elliott Ave.

Troy, MI 48083 CONTACT: Scott Arsen

PHONE: 248-577-5001

Vehicle ID. 94 FAX:

Technician:

ITEMS SERVICED:

Intercomp SW500, S/N: 0128MA14010, ID: B, Capacity Per Platform: 700 kg X 0.5 kg, Div: 1400

**ENVIRONMENTAL FACTORS:** TEST WEIGHT STANDARDS USED:

75.5 F, 45% Humidity

Vehicle 94 test weights on file. Test report copies available upon request

All calibrations are performed in compliance with the specifications set forth in procedure P-750 "Scale Calibration" using methods set forth therein, and also as recommended by the original equipment manufacturers. Calibration services were performed under a controlled Quality Assurance Program, which complies with ISO/IEC 17025/2017, All test weight standards in use for calibration are traceable through the National Institute of Standards and Technology (N.I.S.T) to the International System of Units (SI). Measurement of uncertainty presented at K=2@95% confidence level. Statement of conformity upon customer request. The results relate only to the items calibrated.

# LINEAR CALIBRATION

Test Load	Weights Applied	AS FOUND	As Found Error (±)	AS LEFT	As Left Error (±)	HB44 Tolerance (±)	PASS	FAIL
Zero Balance	0 kg	0.0 kg	0.0 kg	0.0 kg	0.0 kg	0,5 kg	PASS	FAIL
LEFT FRONT	SM #1 + 20 kg	111.0 kg	0.0 kg	111.0 kg	0.0 kg	0.5 kg	PASS	FAIL
Maximum Test Load	SM #2 + 20 kg	247.0 kg	0.0 kg	247.0 kg	0.0 kg	0.5 kg	PASS	FAIL
Test Load	Weights Applied	AS FOUND	As Found Error (±)	AS LEFT	As Left Error (±)	HB44 Tolerance (±)		
Zero Balance	0 kg	0.0 kg	0,0 kg	0.0 kg	0.0 kg	0.5 kg	PASS	FAIL
RIGHT FRONT	SM #1 + 20 kg	111.0 kg	0.0 kg	111.0 kg	0.0 kg	0,5 kg	PASS	FAIL
Maximum Test Load	SM #2 + 20 kg	247.5 kg	+ 0.5 kg	247.5 kg	+ 0.5 kg	0.5 kg	PASS	FAIL
Test Load	Weights Applied	AS FOUND	As Found Error (±)	AS LEFT	As Left Error (±)	HB44 Tolerance (±)		
Zero Balance	0 kg	0.0 kg	0,0 kg	0.0 kg	0.0 kg	0.5 kg	PASS	FAIL.
LEFT REAR	SM #1 + 20 kg	111.0 kg	0.0 kg	111.0 kg	0.0 kg	0.5 kg	PASS	FAIL
Maximum Test Load	SM #2 + 20 kg	247.0 kg	0.0 kg	247.0 kg	0.0 kg	0.5 kg	PASS	FAIL
Test Load	Weights Applied	AS FOUND	As Found Error (±)	AS LEFT	As Left Error (±)	HB44 Tolerance (±)		< .
Zero Balance	0 kg	0.0 kg	0.0 kg	0.0 kg	0.0 kg	0.5 kg	PASS	FAIL
RIGHT REAR	SM #1 + 20 kg	111.0 kg	0.0 kg	111.0 kg	0.0 kg	0.5 kg	PASS	FAIL
Maximum Test Load	SM #2 + 20 kg	248.0 kg	+ 1.0 kg	247.0 kg	0.0 kg	0.5 kg	PASS	FAIL

NOTES: 200 lb in kg = 90.718 lb, Submass #1 / 91.0. 500 lb in kg = 226.796 lb, Submass #2 / 227.0. Highest test loads achieved using substitution test methods per N.I.S.T. Handbook 44 (certified weights combined with known mass) Revised 9/26/24 to split into two separate certificates per customer request only.

Signed: JLB

Alexis Molnar-Ortiz

Calibrating Technician

Approved Signatory

This certificate shall not be reproduced except in full, without the written approval of Standard Scale & Supply Co.

CC-006 4-24-24

An ISO/IEC 17025:2017 Accredited Calibration Laboratory





# **Calibration Certificate**



35200 Plymouth Rd, / Livonia, MI 48150 / 734:453.8003

THE REPORTED IN

Certificate # Z250320:628966

HUMIDITY: 35 %

OM-EL-WIFI-TH - OMEGA - TEMP/RH DATA LOGGER

 SERIAL NUMBER:
 N/A
 WORK ORDER:
 628966

 ASSET NUMBER:
 Z250320
 TEST RESULT:
 PASS

 CUST ASSET NUMBER:
 MI0340
 PERFORMED ON:
 08/05/24

 PROCEDURE NAME:
 HUMIDITY
 CAL DUE DATE:
 08/05/25

 PROCEDURE REV:
 1.0
 DATA TYPE:
 FOUND-LEFT

 CALIBRATED BY:
 James Johnson
 TEMPERATURE:
 23 °C

CUSTOMER: MGA RESEARCH - OPERATIONS

2927 ELLIOTT DR TROY, MI 48083

PRIMARY CONTACT: Noel Right

This instrument has been processed and calibrated in accordance with the NovaStar Solutions Quality System Manual. All calibrations are traceable to the International System of Units (SI) through a National Metrology Institute (NMI) such as NIST, acceptable intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. The NovaStar Solutions quality system is accredited ISO/IEC 17025 and ANSI/NCSL 2540-1-1994.

The results reported herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Where statements of compliance are made, the measurement uncertainty is not factored in unless otherwise noted. Expanded uncertainties are expressed at the approximate 95% level of confidence using a k=2. Due to any number of factors, the recommended due date on the item does not imply continuing conformance to specifications during the recommended interval. Unless otherwise stated the unit under test meets or exceeds manufacturer specifications.

For range and best measurement capability specifications for the standards used to perform this calibration, see the most recent calibration report maintained by this calibration laboratory (available upon request).

This report may not be reproduced, except in full, without written approval from NovaStar Solutions. If applicable, the data for this certificate can be found on the Report of Calibration for this UUT.

AS RECEIVED CONDITION: In Tolerance REMARKS: N/A

AS RETURNED CONDITION: In Tolerance

ACTION TAKEN: FULL CALIBRATION

### Standards Used

Asset#	Cert#	Description	Cal Date	Due Date
1504	1504:555218	1502A - HART SCIENTIFIC - THERMOMETER READOUT	09/19/2023	09/19/2024
3038	3038;564124	5628 - FLUKE - PRT	10/16/2023	10/16/2024
4314	4314.583980	42280 - EXTECH - DATA LOGGER	01/24/2024	01/24/2025
4423	4423:598064	2500 - THUNDER SCIENTIFIC CORPORATION - HUMIDITY GENERATOR	03/21/2024	03/21/2025

DA Signature: Minel Tom

Date: 8/6/2024 6:25:49 AM

8/9/2024 SA

Appendix B - Temperature Trace

