SAFETY COMPLIANCE TESTING FOR FMVSS No. 218 MOTORCYCLE HELMETS

Brand: GMAX Model: 78S Size: M (57-58 cm)

Prepared By

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22 January 2015 Final Report 218-ACT-15-006

Prepared For

U.S. Department of Transportation

National Highway Traffic Safety Administration Office of Vehicle Safety Compliance (NVS-220) 1200 New Jersey Ave., S.E. Washington, DC 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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FINAL REPORT ACCEPTANCE BY OVSC

Accepted By: ____ Ander Magul

Acceptance Date: <u>3/31/2015</u> HS# 643892

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No.	2. Government Ac	cession No.	3. Recipient's Catalog No.				
218-ACT-15-006							
4. Title and Sub-Title			5. Report Date				
FINAL REPORT OF FMVSS NO. 218 C MODEL 78S SIZE MEDIUM MOTORCY		NG OF GMAX,	22 January 2015				
			6. Performing Organization Code	n			
			ACT				
7. Author(s)			8. Performing Organization Report No.	า			
David R. Thom, Program Manager							
			52.0606.001-B253				
9. Performing Organization Name and	d Address		10. Work Unit No.				
ACT Lab LLC							
3280 East 59th Street, Long Beach CA 90805			11. Contract or Grant No.				
Long Beach CA 90005							
		DTNH22-13-D-00314					
12. Sponsoring Agency Name and Address			13. Type of Report and Period				
U.S. Department of Transportation		Covered					
National Highway Traffic Safety Adr	ministration		Final Test Report				
Office of Vehicle Safety Compliance	e (NVS-220)		14. Sponsoring Agency Code				
1200 New Jersey Avenue, S.E.			NVS-220				
Washington, D.C. 20590							
16. Abstract	a aubiaat madal mata	rouale halmating	accordance with the energificet	iona of the			
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17. Key Words		18. Distributior	Statement				
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Helmet			opies of this report are available from:				
Compliance Testing		National Highway Traffic Safety Administration					
Safety Engineering		Technical Information Services Division (NPO-411)					
FMVSS No. 218		1200 New Jerse	•				
		Washington, D.0	2. 20590				
19. Security Classification (of this report)	20. Security Classification (of this page)		21. No. of Pages 46	22. Price			
Unclassified	Unclassified		40				
	UncidSSilled						
Form DOT F1700.7 (8-69)							

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PURPOSE OF COMPLIANCE TEST

1. PURPOSE OF COMPLIANCE TEST

This testing was conducted as part of the Department of Transportation, National Highway Traffic Safety Administration's Federal Motor Vehicle Safety Standard (FMVSS) No. 218, "Motorcycle Helmets"¹ Compliance Program. The purpose of the test was to determine if the production helmets supplied by the Office of Vehicle Safety Compliance satisfy the requirements of TP-218-07², as governed by the contract.

2. TEST PROCEDURE

The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets³ submitted to the Office of Vehicle Safety Compliance, National Highway Traffic Safety Administration, contains the specific procedures used to conduct this test. The ACT Lab Helmet Testing Manual, Part I – Motorcycle Helmets as modified by Project-Specific notations is in accordance with TP-218-07.

The test procedure shall not be in conflict with any portion of FMVSS No. 218 nor amendments in effect as noted in the applicable contract.

Contract File No.: 52.0606.001 Technician: Devon Dahm Test File: B253 Control Document T:\Templates\DOT\FMVSS 218 report template for NHTSA 21 January 2015.dot Test Date: 22 January 2015 5 of 46

¹ NHTSA, FMVSS No. 218, Motorcycle Helmets, 49 CFR Chapter V Section 571.218, August 20, 1973 as last amended FR 28132 Vol. 76, No. 93, May 13, 2011.

² NHTSA, TP-218-07, Laboratory Test Procedure for FMVSS 218, Motorcycle Helmets, 13 May 2011.

³ ACT Lab Helmet Test Manual, Version 4.2 – Motorcycle Helmets in accordance with FMVSS No. 218, 22 July 2013.

HELMET DATA

Helmet Brand Name		GMAX						
Model Designation		78S						
Manufacturer				Anyng C	o. Ltd			
Helmet Size Label				M (57-5	58 cm)			
Test Headform size	Small		Medium		Х	Large		
Helmet Positioning Ind	ex (HPI) 45 m		nm	Manufacturer supplied		Х	ACT	
riemet reentering ma						~	determined	
Helmet Coverage	Parti	al		Full		Complete		Х
Shell Material				AB	S			
Liner Material	Expanded Polystyrene							
Comfort Padding	Resilient Foam							
Buckle Description				Double [D-Ring	S		

HELMET	А	В	С	D	E
	Ambient	Low Temp	High Temp	Water Immersed	Spare
SHELL					
COLOR/PATTERN	White	White	White	White	White
WEIGHT (grams)	1496	1489	1476	1484	1786
MONTH & YEAR OF					
MANUFACTURE	Sep 2013	Sep 2013	Sep 2013	Sep 2013	Sep 2013

OTHER STANDARD LABELS PRESENT: ______None____

COMMENTS:

- 1. All helmets were received in undamaged condition and were appropriate for testing.
- 2. Weights listed above for helmets A-D are as tested with face shield and sun shield removed.
- 3. Weight for helmet E is complete with all components in place.
- 4. NHTSA provided the HPI based on information obtained from the manufacturer.

SUMMARY OF TEST RESULTS

INDICATE P	ass or Fail
------------	-------------

HELMET	А	В	С	D
TEST	AMBIENT	LOW TEMP	HIGH TEMP	WATER IMMERSED
IMPACT	Pass	Pass	Pass	Pass
PENETRATION	Pass	Fail	Pass	Pass
RETENTION	Pass	Pass	Pass	Pass

INDICATE Pass or Fail

TEST	PASS/FAIL			
PERIPHERAL VISION	Pass			
LABELING	Pass			

COMMENT: S5.2 Penetration. The striker contacted the surface of the test headform at the front left location on the low temperature sample.

SELECTION OF APPROPRIATE HEADFORM

Paragraph S6.1 - If the helmet size designation falls into more than one of three size ranges, it shall be tested on each appropriate headform.

HELMET SIZE DESIGNATION	HEADFORM SIZE
Less than or equal to 6-3/4 (European Size 54)	SMALL
Greater than 6-3/4, but less than or equal to 7-1/2 (European Size 60)	MEDIUM
Greater than 7-1/2 (European 60)	LARGE

COMMENTS: The manufacturer marked the helmet with its corresponding discrete size: 57-58 cm; Headform Size: DOT Medium.

CONDITIONING FOR TESTING — Paragraph S6.4 — The protective headgear shall be conditioned for not less than 4 hours and no more than 24 hours, in the specified environmental condition shown below, prior to test.

Ambient Conditions	16°C to 26°C (61°F to 79°F); 30% to 70% Relative Humidity
Low Temperature	-15°C to -5°C (5°F to 23°F)
High Temperature	45°C to 55°C (113ºF to 131ºF)
Water Immersion	16°C to 26°C (61°F to 79°F)

The maximum time during which the protective headgear may be out of the conditioning environment shall not exceed 4 minutes. It must then be returned to the conditioned environment for a minimum of 3 minutes for each minute or portion of a minute in excess of 4 minutes out of the conditioning environment or 12 hours, whichever is less, prior to resumption of testing.

IMPACT ATTENUATION

SYSTEMS CHECK	TRIAL DROP	DROP (meters)	VEL. (m/s)	PEAK (g)	DWELL TIME (ms)		TEST RECORD	HEADFORM POSITION	
CHECK			(11/0)	(9)	150 g	200 g	RECORD	roomon	
	1	1.4	5.09	394.6	2.4	2.0	Pre 1	Crown	
PRETEST	2	1.4	5.16	396.9	2.5	2.1	Pre 2	Crown	
	3	1.4	5.16	398.9	2.5	2.1	Pre 3	Crown	
PRETEST AVER	PRETEST AVERAGE		XXXX	396.8	XXX	XXX	XXXX	XXXX	
	1	1.4	5.09	389.0	2.4	2.1	Post 1	Crown	
POSTTEST	2	1.4	5.16	387.7	2.5	2.1	Post 2	Crown	
	3	1.4	5.16	385.3	2.5	2.1	Post 3	Crown	
POSTTEST AVERAGE XXXX XXXX			XXXX	387.3	XXX	XXX	XXXX	XXXX	
DIFFERENCE BETWEEN PRE-TEST AND POST-TEST AVERAGES			• .	9.5	D	IFFEREN	ICE NOT TO EXC	CEED 15 g	

Helmet Designation	Helmet Condition	Impact Location	Fr	Front		eft	Rig	ght	Rear	
		Impact Number	1	2	1	2	1	2	1	2
		Anvil	He	emi	Hemi		FI	at	Flat	
		Test Record No.	1	2	3	4	5	6	7	8
А	A Ambient	Peak g	87	109	122	132	185	193	143	140
A	Ambient	ms @ 150	0.0	0.0	0.0	0.0	3.3	2.0	0.0	0.0
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
		Velocity m/s	5.24	5.24	5.24	5.24	5.99	6.10	6.10	6.21
		Anvil	He	emi	He	emi	FI	at	F	lat
		Test Record No.	9	10	11	12	13	14	15	16
В	Low	Peak g	91	103	112	131	162	185	160	189
Б	Temperature	ms @ 150	0.0	0.0	0.0	0.0	1.4	2.7	0.9	1.5
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
		Velocity m/s	5.32	5.24	5.24	5.24	5.99	6.10	6.09	6.09
		Anvil	Hemi		Hemi		Flat		Flat	
		Test Record No.	17	18	19	20	21	22	23	24
С	High	Peak g	82	109	106	123	171	195	144	145
C	Temperature	ms @ 150	0.0	0.0	0.0	0.0	0.9	2.4	0.0	0.0
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
		Velocity m/s	5.24	5.31	5.33	5.24	6.10	6.10	6.10	5.99
		Anvil	He	emi	He	Hemi		at	Flat	
D		Test Record No.	25	26	27	28	29	30	31	32
	Water Immersed	Peak g	95	111	118	128	174	165	137	121
		ms @ 150	0.0	0.0	0.0	0.0	2.6	1.3	0.0	0.0
		ms @ 200	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
		Velocity m/s	5.31	5.32	5.24	5.23	6.10	5.99	6.10	6.10

COMMENTS: 1. The actual drop heights were: flat anvil 193 cm, hemi anvil 145 cm. 2. Values reported in the above tables are rounded.

PENETRATION

Paragraph S5.2 and S7.2

WEIGHT OF STRIKER: 2.95 to 3.06 kg (6 pounds, 8 ounces to 6 pounds, 12 ounces)

POINT OF STRIKER:Radius = $0.5 \pm 0.1 \text{ mm} (0.02 \pm 0.004 \text{ in.})$, included angle of $60^{\circ} \pm 0.5^{\circ}$, hardness minimum of 60 Rockwell "C" Scale and a cone
height of not less than $3.8 \pm 0.038 \text{ cm} (1.5 \pm 0.015 \text{ in.})$.

HEIGHT OF FALL: $300 \text{ cm} \pm 1.5 \text{ cm}$, measured from the tip of the striker point to the outer surface of the mounted protective headgear.

FAILURE CRITERION: When tested, the protective headgear shall be failed if the penetrator has made an indentation in the headform.

TEST	HELMET	TEST LOCATION	PASS	FAIL	CONDITIONS
1	A	Crown	Х		AMBIENT
2	A	Front Left	Х		AMBIENT
3	В	Crown	Х		LOW TEMPERATURE
4	В	Front Left		Х	LOW TEMPERATURE
5	С	Crown	Х		HIGH TEMPERATURE
6	С	Front Left	Х		HIGH TEMPERATURE
7	D	Crown	Х		WATER IMMERSED
8	D	Front Left	х		WATER IMMERSED

COMMENTS: Photographs of penetration test locations are found in Appendix C.

RETENTION SYSTEM

Paragraph S5.3 and S7.3

AMBIENT TEMPERATURE: <u>21</u> ℃ ; AMBIENT HUMIDITY: <u>38</u>%

REQUIREMENTS:

READING	APPLIED LOAD			
INITIAL	22.68 kg, + 4.54 kg, - 0 kg (50.0 Lbs, + 10 Lbs, - 0 Lbs)			
FINAL	136 kg, + 0 kg, - 2.3 kg (300.0 Lbs, + 0 Lbs, - 5 Lbs)			

ELONGATION NOT TO EXCEED 2.5 cm (1.0 INCH) AFTER LOAD INCREASE

HELMET	CONDITIONS	INITIAL READING (cm)	FINAL READING (cm)	ELONGATION (cm)	
А	AMBIENT	0.7	2.3	1.6	
В	LOW TEMPERATURE	1.2	2.9	1.7	
С	HIGH TEMPERATURE	0.5	2.0	1.5	
D	WATER IMMERSED	0.5	1.9	1.4	

CONFIGURATION - Paragraph S5.4 - Helmet shall provide a minimum peripheral vision of 105° to each side of the midsagittal plane. The brow opening shall be at least 2.54 cm (1 inch) above all points in the basic plane that are within the angles of peripheral vision.

	REQUIREMENTS	TEST RESULTS		
PERIPHERAL VISION	> 105°	Pass		
BROW OPENING	> 2.5 cm (1 inch)	Pass		

COMMENT: Values in the above tables are rounded.

LABELING

S5.6.1 *Labeling* - Each helmet shall be permanently and legibly labeled, in a manner such that the label(s) can be easily read without removing padding or any other permanent part, with the following:

Required Information	Pass/Fail	Permanent
Manufacturer's name	Pass	Pass
Discrete size	Pass	Pass
Month and year of manufacture	Pass	Pass
Instructions to the purchaser as follows:		
"Shell and liner constructed of (identify type(s) of materials)."	Pass	Pass
"Helmet can be seriously damaged by some common substances without damage being visible to the user."	Pass	Pass
"Apply only the following: (Recommended cleaning agents, paints, adhesives, etc., as appropriate."	Pass	Pass
"Make no modifications."	Pass	Pass
"Fasten helmet securely."	Pass	Pass
"If helmet experiences a severe blow, return it to the manufacturer for inspection, or destroy it and replace it."	Pass	Pass

COMMENT: Labels were determined to be both easily read and permanent based on the TP-218-07, Section 12.5.4.

LABELING

S5.6.2 Certification. Each helmet shall be labeled permanently and legibly with a label, constituting the manufacturer's certification that the helmet conforms to the applicable Federal motor vehicle safety standards, that is separate from the label(s) used to comply with S5.6.1, and complies with paragraphs (a) through (c) of this section.

(a) Content, format, and appearance. The label required by paragraph S5.6.2 shall have the following content, format, and appearance:

Required Certification Information	Pass/Fail	Permanent	
The symbol "DOT," horizontally centered on the label, in letters not less than 0.38 inch (1.0 cm) high.	Pass		
The term "FMVSS No. 218," horizontally centered beneath the symbol DOT, in letters not less than 0.09 inches (0.23 cm) high.	Pass		
The word "CERTIFIED," horizontally centered beneath the term "FMVSS No. 218," in letters not less than 0.09 inches (0.23 cm) high.	Pass		
The precise model designation horizontally centered above the symbol DOT, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass		
The manufacturer's name and/or brand, horizontally centered above the model designation, in letters and/or numerals not less than 0.09 inch (0.23 cm) high.	Pass	Pass	
All symbols, letters and numerals shall be in a color that contrasts with the background of the label.	Pass		
No information, other than the information specified in subparagraph (a), shall appear on the label.	Pass		
The label shall appear on the outer surface of the helmet and be placed so that it is centered laterally with the horizontal centerline of the DOT symbol located a minimum of 1 inch (2.5 cm) and a maximum of 3 inches (7.6 cm) from the bottom edge of the posterior portion of the helmet.	Pass		

COMMENT(S): Labels were determined to be both easily read and permanent based on the TP-218-07, Section 12.5.4.

TEST DATA





























C:\DAQ\DAQ_ADMIN\Strap Retention\Strap_Retention.exe\Strap Retention - Main.vi

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APPENDIX A

INTERPRETATIONS OR DEVIATIONS FROM FMVSS 218

None

APPENDIX B

EQUIPMENT LIST AND CALIBRATION SCHEDULES

			DOT Fixtures				
Label	Description	escription Manufacturer		S/N	Dimensional Check	Next	
1-1	<u>Monorail</u>	US Testing	Tespac 800	None	17-November-14	17-November-15	
1-5	Penetrator Tube	La Cienega Manufacturing	None	None	17-November-14	17-November-15	
1-6	Penetrator Dart	Cadex	ONE 7-10-7	4324	17-November-14	17-November-15	
1-7	Penetrator Tube Spacer	La Cienega Manufacturing	None	None	17-November-14	17-November-15	
3-7	DOT Small Headform	Controlled Casting	None	None	17-November-14	17-November-15	
3-8	DOT Medium Headform	Controlled Casting	None	None	17-November-14	17-November-15	
3-9	DOT Large Headform	Controlled Casting	None	None	17-November-14	17-November-15	
3-10	Reference Head form	Hong Jin Crown	DOT-Small	None	17-November-14	17-November-15	
3-11	Reference Head form	Hong Jin Crown	DOT-Medium	None	17-November-14	17-November-15	
3-12	Reference Head form	Hong Jin Crown	DOT-Large	None	17-November-14	17-November-15	
4-3	MEP	Cadex	Flat, 1.0 inch	16100801	17-November-14	17-November-15	
4-5	Anvil	Cadex	Flat	None	17-November-14	17-November-15	
4-6	<u>Anvil</u>	Cadex	Hemispherical	None	17-November-14	17-November-15	
5-1	High Temp. Cabinet	Barnstead International	OV116040 – LC-8	116005- 0891414	17-November-14	17-November-15	
5-2	Low Temp. Cabinet	Scientemp	34-25	S8001170	17-November-14	17-November-15	
5-3	<u>Water</u> Conditioning Container	Rubbermaid	32 gallon	None	17-November-14	17-November-15	
6-1	Retention Strength Tester	La Cienega Manufacturing	D&K 250	None	17-November-14	17-November-15	
7-12	Laser Level	Ryobi	ELL0006	N/A	17-November-14	17-November-15	
2-6	<u>Computer</u>	Dell	Optiplex GX 520	67G5891	17-November-14	17-November-15	
2-7	I-O Board	National Instruments	PCI-6023E	None	17-November-14	17-November-15	

				C	OT Calibrate	d Measuremen	t Equipment					
			Accuracy	Calibration			Maintenance					
Label	Description	Manufacturer	Model	S/N	Range	from Cal. Certs	Last	Next	by	Last	Next	
1-4	<u>Velocity Gate</u> <u>Flag</u>	Cadex Inc.	Cadex Inc.	None	25.33 mm	1.01 mm	2-Dec-14	2-Dec-15	ACT	2-Dec-14	2-Dec-15	
2-1	Accelerometer	Endevco	7702A-50	GE557	2000g	2.71%	15-Nov-14	15-Nov-15	Precision Labs	15-Nov-14	15-Nov-15	
2-2	Power Supply	Endevco	109	AP23	-		15-Nov-14	15-Nov-15	Precision Labs	15-Nov-14	15-Nov-15	
2-3	Charge Amplifier	Endevco	104	AK27	-		2.7170	15-Nov-14	15-Nov-15	Precision Labs	15-Nov-14	15-Nov-15
2-4	Analog Filter	Endevco	in 104	None	-		15-Nov-14	15-Nov-15	Precision Labs	15-Nov-14	15-Nov-15	
2-5	Velocity Gate	Biokinetics	001-2-186 9404	9411-005	-	0.16 ms	2-Dec-14	2-Dec-15	ACT	2-Dec-14	2-Dec-15	
7-1	Environmental Monitoring	Veriteq	SP-2000- 20R, Temp. & RH	8052076	-40 To +95C, 0- 100% RH	0.03 C .6% RH	15-May-14	15-May-15	Veriteq	15-May-14	15-May-15	
7-2	<u>Environmental</u> <u>Monitoring</u>	Veriteq	SP-1000- 22N, Temp.	08071106	-40 To +95C	.02 C	15-May-14	15-May-15	Veriteq	15-May-14	15-May-15	
	Environmental		SP-1000-		-40 To	.02 C						
7-3	Monitoring	Veriteq	22N, Temp. (2 channels)	921116	+95C	.02 C	15-May-14	15-May-15	Veriteq	15-May-14	15-May-15	
7-4	<u>Scale</u>	O'Haus	Scout PRO	None	0-6000 gm	0.067 g	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	
7-5	Load Cell	Transducer Techniques	DSM 2000	245639	0-2000 lbf	0.012 V	17-Nov-14	19-Nov-15	A-CAL	17-Nov-14	19-Nov-15	
7-6	<u>LVDT</u>	Schaevitz	2000HR	16071	two inch	0.06 mm	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	
7-7	Peripheral Vision Apparatus	La Cienega Manufacturing	D&K 125	None	180 degrees	0.7 degree	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	
7-9	Digital Height Gauge	Starrett	D34-16	None	300 cm	0.05 in	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	
7-10	Digital Caliper	Mitutoyo	CD-6"CSX	08158285	6 inch	0.04 in	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	
7-11	Height Gauge	Mitutoyo	unknown	3121016	12 inch	0.002 in	17-Nov-14	17-Nov-15	A-CAL	17-Nov-14	17-Nov-15	

APPENDIX C

PHOTOGRAPHS



Impact attenuation test apparatus with three headforms (S, M, L), flat, hemi and MEP anvils































Report No: B253 52.0606.001 Make & Model: Gmax 785 Condition: Cold Location: FR LF

Gmax 78S penetration witness tape

Gmax 78S motorcycle helmet labels

