# Report No. 3151176-55

CHILD RESTRAINT SYSTEM COMPONENT TESTS FMVSS 213

> Model No. Orbit Toddler Car Seat

SGS North America Inc. Consumer Testing Services 291 Fairfield Avenue Fairfield, NJ 07004



September 4, 2013

**FINAL REPORT** 

213-SGS-13-55

PREPARED FOR

U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE 1200 NEW JERSEY AVE, SE (ROOM W45-304) WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s)and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Report No.:	3151176-55
Prepared by:	SGS North America Inc.
Approved by:	Frank favino
	Frank Savino

Date: September 4, 2013

**Report Accepted by:** 

Contract Technical Manager, O.V.S.C. Office of Vehicle Safety Compliance

A. Jagaro

Accepted By:\_

Acceptance Date: September 4, 2013

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# PURPOSE AND TEST PROCEDURES

**SECTION 1** 

#### PURPOSE AND TEST PROCEDURES

Purpose:The purpose of this report was to determine if the production child<br/>restraint components parts supplied by the National Highway Traffic<br/>Safety Administration met the requirements of Federal Motor Vehicle<br/>Safety Standard Number 213 - "Child Restraint System".

**Test Procedures:** The "SGS North America Inc. Laboratories Test Procedure for FMVSS No. 213" dated July 2012 submitted and approved by the office of Vehicle Safety Compliance National Highway Traffic Safety Administration contains the specific procedures used to conduct this test. This procedure shall not be interpreted to be in conflict with any portion of FMVSS No. 213 and amendments in effect as noted in the applicable order.

**SECTION 2** 

# **INSPECTION DATA AND TEST DATA**

#### INSPECTION AND TEST DATA FMVSS NO. 213 - CHILD RESTRAINT SYSTEMS

Report No.: 3151176-55

### **Child Restraint System Identification**

#### Manufacturer:

Name:Orbit Baby Inc.Address:8445 Central Ave.

Address: 8445 Central Ave. Newark, CA 94560-3431

Model:

Toddler Car Seat

Technicians: Mark Ostrovsky and John Roycraft

**Project Manager:** 

Frank Savino

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#### WEBBING PERFORMANCE TESTS (a213-5.4.1)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

# Laboratory Ambient Conditions During Testing

Temperature: 73 ° F

Relative Humidity: 50 %

# Webbing Usage on Restraint: Harness

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Non-Degraded Webbing (FMVSS 209, S5.1 (b))	New webbing breaking strength, 15,000 N (webbing used to secure CRS to vehicle) or 11,000 N (webbing used to secure child within CRS)	<ol> <li>1. 15,600</li> <li>2. 16,900</li> <li>3. 17,400</li> <li>Median: 16,900</li> </ol>	Pass
Resistance to Abrasion (FMVSS 209, S4.2(d) & S5.1(d)) Abrasion Cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	<ol> <li>17,400</li> <li>17,300</li> <li>16,800</li> <li>Median: 17,300</li> <li>Strength Retained: 100+%</li> </ol>	Pass
Resistance to Buckle Abrasion (FMVSS 209, S5.3(c)) Abrasion cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A

# WEBBING PERFORMANCE TESTS (a213-5.4.1) (Continued)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Resistance to Light (FMVSS 209, S4.2 (e) & S5.1(e)) Exposure Time 100 Hr. (100 Hours Required)	Median breaking strength, Newtons (60% of median baseline strength)	<ol> <li>1. 16,200</li> <li>2. 16,400</li> <li>3. 16,400</li> <li>Median: 16,400</li> <li>Strength Retained: 97.0%</li> </ol>	Pass
	Color Retention >/= No. 2 on the Geometric Gray Scale	1. 4 2. 4 3. 4	Pass
Resistance to Micro- Organisms (FMVSS 209, S4.2 (f), S5.1 (f))	Median breaking strength, Newtons (85% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A
Width Requirement (FMVSS 213, S5.4.1.3)	Width >/= 38 mm) If webbing contacts the test dummy torso	1.       39.0         2.       39.0         3.       39.0	Pass

#### Remarks:

Technicians: John Roycraft

Project Manager: Frank Savino

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### WEBBING PERFORMANCE TESTS (a213-5.4.1)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

# Laboratory Ambient Conditions During Testing

Temperature: 73 ° F

Relative Humidity: 50 %

# Webbing Usage on Restraint: Adjuster

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Non-Degraded Webbing (FMVSS 209, S5.1 (b))	New webbing breaking strength, 15,000 N (webbing used to secure CRS to vehicle) or 11,000 N (webbing used to secure child within CRS)	<ol> <li>15,400</li> <li>16,200</li> <li>16,200</li> <li>16,200</li> <li>Median: 16,200</li> </ol>	Pass
Resistance to Abrasion (FMVSS 209, S4.2(d) & S5.1(d)) Abrasion Cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	<ol> <li>1. 16,000</li> <li>2. 15,800</li> <li>3. 15,900</li> <li>Median: 15,900</li> <li>Strength Retained: 98.1%</li> </ol>	Pass
Resistance to Buckle Abrasion (FMVSS 209, S5.3(c)) Abrasion cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A

# WEBBING PERFORMANCE TESTS (a213-5.4.1) (Continued)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Resistance to Light (FMVSS 209, S4.2 (e) & S5.1(e)) Exposure Time 100 Hr. (100 Hours Required)	Median breaking strength, Newtons (60% of median baseline strength)	<ol> <li>1. 15,800</li> <li>2. 15,500</li> <li>3. 16,000</li> <li>Median: 15,800</li> <li>Strength Retained: 97.5%</li> </ol>	Pass
	Color Retention >/= No. 2 on the Geometric Gray Scale	1. 5 2. 5 3. 5	Pass
Resistance to Micro- Organisms (FMVSS 209, S4.2 (f), S5.1 (f))	Median breaking strength, Newtons (85% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A
Width Requirement (FMVSS 213, S5.4.1.3)	Width >/= 38 mm) If webbing contacts the test dummy torso	<ol> <li>26.0</li> <li>26.0</li> <li>26.0</li> <li>26.0</li> </ol>	N/A

#### Remarks:

Technicians: John Roycraft

Project Manager: Frank Savino

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#### WEBBING PERFORMANCE TESTS (a213-5.4.1)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

# Laboratory Ambient Conditions During Testing

Temperature: 73 ° F

Relative Humidity: 50 %

# Webbing Usage on Restraint: Latch

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Non-Degraded Webbing (FMVSS 209, S5.1 (b))	New webbing breaking strength, 15,000 N (webbing used to secure CRS to vehicle) or 11,000 N (webbing used to secure child within CRS)	<ol> <li>17,300</li> <li>17,200</li> <li>17,000</li> <li>Median: 17,200</li> </ol>	Pass
Resistance to Abrasion (FMVSS 209, S4.2(d) & S5.1(d)) Abrasion Cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	<ol> <li>1. 15,600</li> <li>2. 16,900</li> <li>3. 16,700</li> <li>Median: 16,700</li> <li>Strength Retained: 97.1%</li> </ol>	Pass
Resistance to Buckle Abrasion (FMVSS 209, S5.3(c)) Abrasion cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A

# WEBBING PERFORMANCE TESTS (a213-5.4.1) (Continued)

# **Report No.:** 3151176-55

# **Test Date:** September 3, 2013

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Resistance to Light (FMVSS 209, S4.2 (e) & S5.1(e)) Exposure Time 100 Hr. (100 Hours Required)	Median breaking strength, Newtons (60% of median baseline strength)	<ol> <li>17,400</li> <li>16,500</li> <li>16,600</li> <li>Median: 16,600</li> <li>Strength Retained: 96.5%</li> </ol>	Pass
	Color Retention >/= No. 2 on the Geometric Gray Scale	1. 5 2. 5 3. 5	Pass
Resistance to Micro- Organisms (FMVSS 209, S4.2 (f), S5.1 (f))	Median breaking strength, Newtons (85% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A
Width Requirement (FMVSS 213, S5.4.1.3)	Width >/= 38 mm) If webbing contacts the test dummy torso	1.       39.0         2.       40.0         3.       40.0	N/A

# Remarks:

Technicians: John Roycraft

Project Manager: Frank Savino

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### WEBBING PERFORMANCE TESTS (a213-5.4.1)

**Report No.:** 3151176-55

**Test Date:** September 3, 2013

# Laboratory Ambient Conditions During Testing

Temperature: 73 ° F

Relative Humidity: 50 %

# Webbing Usage on Restraint: Tether

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Non-Degraded Webbing (FMVSS 209, S5.1 (b))	New webbing breaking strength, 15,000 N (webbing used to secure CRS to vehicle) or 11,000 N (webbing used to secure child within CRS)	<ol> <li>1. 16,900</li> <li>2. 17,500</li> <li>3. 17,100</li> <li>Median: 17,100</li> </ol>	Pass
Resistance to Abrasion (FMVSS 209, S4.2(d) & S5.1(d)) Abrasion Cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	<ol> <li>17,000</li> <li>16,800</li> <li>16,700</li> <li>16,700</li> <li>Median: 16,800</li> <li>Strength Retained: 98.2%</li> </ol>	Pass
Resistance to Buckle Abrasion (FMVSS 209, S5.3(c)) Abrasion cycles Performed 2500 (2500 Required)	Median breaking strength, Newtons (75% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A

# WEBBING PERFORMANCE TESTS (a213-5.4.1) (Continued)

**Report No.:** 3151176-55

# Test Date: September 3, 2013

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Resistance to Light (FMVSS 209, S4.2 (e) & S5.1(e)) Exposure Time 100 Hr. (100 Hours Required)	Median breaking strength, Newtons (60% of median baseline strength)	<ol> <li>1. 16,800</li> <li>2. 16,900</li> <li>3. 16,800</li> <li>Median: 16,800</li> <li>Strength Retained: 98.2%</li> </ol>	Pass
	Color Retention >/= No. 2 on the Geometric Gray Scale	1. 5 2. 5 3. 5	Pass
Resistance to Micro- Organisms (FMVSS 209, S4.2 (f), S5.1 (f))	Median breaking strength, Newtons (85% of median baseline strength)	1. N/A 2. N/A 3. N/A Median: N/A	N/A
Width Requirement (FMVSS 213, S5.4.1.3)	Width >/= 38 mm) If webbing contacts the test dummy torso	<ol> <li>39.0</li> <li>39.0</li> <li>39.0</li> <li>39.0</li> </ol>	N/A

#### **Remarks:**

Technicians: John Roycraft

Project Manager: Frank Savino

### BELT BUCKLE AND ADJUSTMENT HARDWARE PERFORMANCE TESTS (S213-S5.4.2/S209-S4.3)

**Report No.:** 3151176-55

Test Date: August 21, 2013

Item Code: Orbit Toddler Car Seat

# Laboratory Ambient Conditions During Testing

**Temperature:** 73 °F

**Relative Humidity:** 50 %

Test	Compliance Requirement Test Result F		Compliance Requirement Test Result		Compliance Requirement Test Res		Pass/Fail
Corrosion Resistance (FMVSS 209), (S4.3.(a) (2))	No Corrosion (NC)	1. NC 2. NC	Pass				
Exposure Time 24 Hours		3. NC	Pass				
(24 Hours Required) Drying Time 1 Hour (1 Hour Required)							
Push Buttons S213; S5.4.3.5 (c)	Area $\ge$ 0.6 sq. in.)	0.71	Pass				
	Linear Dimensions	0.81 x 0.88	N/A				
Lever Release	Cylinder Insertion	N/A	N/A				
Other	Two-finger Access	N/A	N/A				

# BELT BUCKLE AND ADJUSTMENT HARDWARE PERFORMANCE TESTS (S213-S5.4.2/S209-S4.3) (Continued)

Report No.: 3151176-55

	Compliance				
<u>Test</u>	<b>Requirement</b>	Test	<u>Result</u>	Pass	s/Fail
Buckle Latch (FMVSS 209 S4.3(g))	No Functional Deterioration (NFD)	1	. NFD	1.	Pass
Follows Corrosion Resistance		2	. NFD	2.	Pass
Cycles 200 (200 Required)		3	. NFD	3.	Pass
Buckle Latch (FMVSS 209 S4.3(g)) <i>Corrosion</i> <i>Resistance</i>	Partial Engagement Separation Force	As Receive	Result d (Results in inds)		Result on <b>Resistance</b>
metal to metal	<5 lb.	Front	Reverse	Front	Reverse
buckles Note: Cycle Button;		Sample 1	Sample 1	Sample 1	Sample 1
Perform manual latching and unlatching prior to partial engagement		1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P
test. Measurements truncated to one		Sample 2	Sample 2	Sample 2	Sample 2
decimal place.		1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P
		Sample 3	Sample 3	Sample 3	Sample 3
		1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P	1) P 2) P 3) P

Remarks:

P = Pass

Technicians:

Mark Ostrovsky and John Roycraft

Project Manager:

Frank Savino

### BELT BUCKLE AND ADJUSTMENT HARDWARE PERFORMANCE TESTS (S213-S5.4.2/S209-S4.3)

**Report No.:** 3151176-55

Test Date: August 21, 2013

Item Code: Orbit Toddler Car Seat

# Laboratory Ambient Conditions During Testing

**Temperature:** 73 °F

### **Relative Humidity:** 50 %

<u>Test</u>	Compliance Requirement	<u>Test Result</u>	Pass/Fail
Temperature Resistance (FMVSS 209),	No Functional Deterioration (NFD)	1. NFD	Pass
(S4.3.(b))		2. NFD	Pass
Exposure Time 24 Hours (24 Hours Required)		3. NFD	Pass
Drying Time 1 Hour (1 Hour Required)			
Push Buttons S213; S5.4.3.5 (c)	Area $\geq$ 0.6 sq. in.	0.71	Pass
	Linear Dimensions	0.81 x 0.88	N/A
Lever Release	Cylinder Insertion	N/A	N/A
Other	Two-finger Access	N/A	N/A

### BELT BUCKLE AND ADJUSTMENT HARDWARE PERFORMANCE TESTS (S213-S5.4.2/S209-S4.3) (Continued)

**Report No.:** 3151176-55

TestBuckle Latch(FMVSS 209S4.3(g))FollowsTemperatureResistanceCycles 200(200 Required))Buckle Latch	Compliance <u>Requirement</u> No Functional Deterioration (NFD)	1. 2. 3.	NFD NFD	1. 2. 3.	<mark>s/Fail</mark> Pass Pass Pass
(FMVSS 209 S4.3(g)) <b>Temperature</b> <b>Resistance</b> metal to metal buckles Note: Cycle Button; Perform manual latching and unlatching prior to partial engagement test. Measurements truncated to one	<pre>Failal Engagement Separation Force &lt;5 lb.</pre>	As Receive Pou Front Sample 1 1) P 2) P 3) P Sample 2	Result d (Results in nds) Reverse <u>Sample 1</u> 1) P 2) P 3) P <u>Sample 2</u>	After <b>Ten</b> <b>Resis</b> Front Sample 1 1) P 2) P 3) P <u>Sample 2</u>	Result nperature stance Reverse Sample 1 1) P 2) P 3) P Sample 2
decimal place.		<ol> <li>P</li> <li>P</li> <li>P</li> <li>Sample 3</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> </ol>	<ol> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>Sample 3</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> </ol>	<ol> <li>P</li> <li>P</li> <li>P</li> <li>Sample 3</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> <li>P</li> </ol>	1) P 2) P 3) P <u>Sample 3</u> 1) P 2) P 3) P

Remarks:

P = Pass

Technicians:

Mark Ostrovsky and John Roycraft

Project Manager:

Frank Savino

**APPENDIX A** 

EQUIPMENT LIST AND CALIBRATION

### SGS NORTH AMERICA INC. TEST EQUIPMENT

<u>NO.</u>	ITEM	MANUFACTURER	MODEL	SERIAL NO.	<u>CAL.</u> <u>PERIOD</u>	DATE OF LAST CAL.	ACCURACY	REMARKS
			WEBI	BING TESTING				
1	Steel Ruler	Mitutoyo	182-125		1 Year	7/13	+/-0.01 inch	Webbing Width
2	Hex-Bar Abrader	U.S. Testing			1Year*	6/13		*Timer- Counter Assembly and Weights
3	Weatherometer	Atlas Electric Co.	CXW	CB-12295	1 Year*	5/13	+/-1%	*Temp. and Voltage Meters
4	Weatherometer	Atlas Electric Co.	CXW	CB-1214	1 Year*	5/13	+/-1%	*Temp. and Voltage Meters
5	Weatherometer	Atlas Electric Co.	XW-WT	W0-3009	1 Year*	5/13	+/-1%	*Temp. and Voltage Meters
6	Color Change - Gray Scale	AATCC						Visual Comparison
7	Universal Testing Machine	Instron	1115	3289	1 Year	6/13	+/-1%	Webbing Strength
8	Universal Testing Machine	Instron	TTC	4344	1 Year	6/13	+/-1%	Webbing Strength
9	2" Split Drum Grips	U.S. Testing Co.						Instron Fixture

### SGS NORTH AMERICA INC. TEST EQUIPMENT

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NO	ITEM		MODEL		CAL. PERIOD			DEMADKS
<u>NO.</u>	ITEM	MANUFACTURER	MODEL	<u>SERIAL NO.</u>	PERIOD	LAST CAL.	ACCURACY	REMARKS
			BUC	KLE TESTING				
10	Salt Spray Chamber	Singleton Corp.	SCCH22	SCCH22- 21947				Checked daily in accordance with ASTM B-117
11	Temperature Recorder	Honeywell	DR4300	0318Y359 016800003	1 Year	4/13	+/- 5°F	Monitor Salt Spray Temperature
12	Temperature Humidity Chamber	Blue-M	FR-386PC	AA221	1Year	4/13	+/-2°C +/-5% R.H	Temperature- Humidity Exposure
13	Temperature Humidity Chamber	Blue-M	FR-386PBX	AA278	1Year	4/13	+/-2°C +/-5% R.H	Temperature- Humidity Exposure
14	Temperature Humidity Chamber	Blue-M	LR-386B- MP1	L3-122	1 Year	1/13	+/-2°C +/-5% R.H	Temperature- Humidity Exposure
15	Temperature Chamber	Despatch	52392 V29	037-15	1 Year	4/13	+/-2°C +/-5% R.H	Temperature Exposure
16	Temperature Recorder	Bristol	N15-T25	736652	1 Year	4/13	+/-1%	Temperature Measurement
17	Pushbutton Latch Fixture	U.S. Testing			1 Year*	6/13		Force checked prior to use. *Timer Counter

# STANDARD LABORATORY CONDITIONING

18	Temperature /	Dickson	TH800	07150222	1Year	4/13	+/-2°F	Monitor Room
	Humidity Recorder						+/-5% R.H.	Conditioning

APPENDIX B

# **INTERPRETATION AND/OR DEVIATIONS FROM FMVSS NO. 213**

# NO INTERPRETATIONS OR DEVIATIONS FROM FMVSS NO. 213

**PHOTOGRAPHS** 

APPENDIX C

# LISTS OF PHOTOGRAPHS

The following section identifies photographed testing equipment.

Page Number	Description of Photograph
C-2	Corrosion Resistance
C-3	Temperature Humidity Chamber
C-4	Temperature Chamber
C-5	Button Cycling Apparatus
C-6	Breaking Strength Apparatus
C-7	Resistance to Light
C-8	Hex Bar Abrasion Apparatus

The following section identifies photographs of the seat.

Photograph Number	Description of Photograph
C-9	Top of Box
C-10	Side of Box
C-11	Front of Seat
C-12	Side of Seat
C-13	Back of Seat
C-14	Registration Card





Temperature/Humidity Chamber

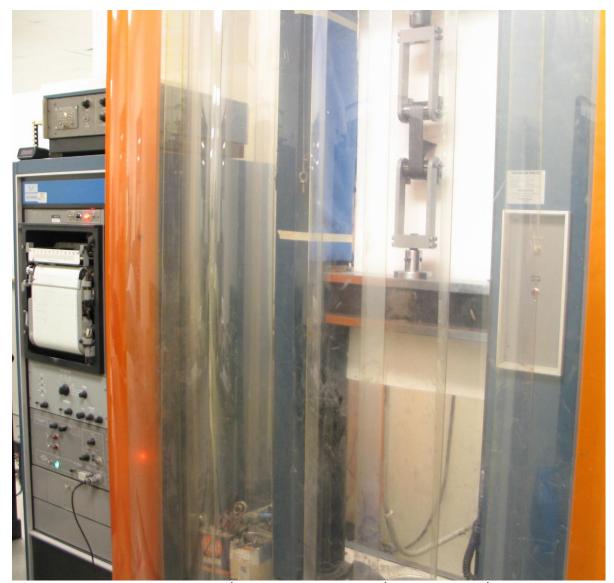


Temperature Chamber





Button Cycling Apparatus



Instron Universal Testing Machine



Weatherometer



Hex Bar Abrasion Apparatus











C-13

# FOR YOUR CHILD'S CONTINUED SAFETY

Please take a few moments to promptly fill out and return the attached card or register online using the direct link to the manufacturer's registration website provided.

Although child restraint systems undergo testing and evaluation, it is possible that a child restraint could be recalled.

In case of recall, we can reach you only if we have your name and address, so please send in the card or register online to be on our recall list.

> Please fill this card out and mail it NOW, or register online at www.orbitbaby.com/register, while you are thinking about it.

The card is already addressed and we've paid the postage.

Your Name	: []	(#55		
Your Stree	t Address:	2-		
Apt #:	City:	FRIME		
State:	Zip:	Email:		<u> </u>
	CHILD RESTR	AINT REGISTRATIO	ON CARD	
1	ModelName / Nom du m		vmois day/jour	