

REPORT NUMBER 124-GTL-10-005

SAFETY COMPLIANCE TESTING FOR FMVSS 124 ACCELERATOR CONTROL SYSTEMS

MAZDA MOTOR CORPORATION
2010 MAZDA 6, PASSENGER CAR
NHTSA NO. CA5403

GENERAL TESTING LABORATORIES, INC.
1623 LEEDSTOWN ROAD
COLONIAL BEACH, VIRGINIA 22443



May 7, 2010

FINAL REPORT

PREPARED FOR

**U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 NEW JERSEY AVE., SE
WASHINGTON, D.C. 20590**

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Approved By: _____

Approval Date: 05/07/10

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Accepted By:  _____

Acceptance Date: 5/7/10

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16. Abstract Compliance tests were conducted on the subject 2010 Mazda 6 4-door Passenger Car in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-124-06 for the determination of FMVSS 124 compliance. Test failures identified were as follows: None		
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SECTION 1 PURPOSE OF COMPLIANCE TEST

FMVSS 124 specifies requirements for the return of a vehicle's throttle to the idle position when the driver removes the actuating force from the accelerator control, or in the event of a severance or disconnection in the accelerator control system. The purpose of FMVSS 124 is to reduce the number of deaths and injuries resulting from engine overspeed caused by malfunctions in the accelerator control system. This standard applies to passenger cars, multipurpose passenger vehicles (MPV's), trucks and buses.

SECTION 2 TEST PROCEDURES AND DISCUSSION OF RESULTS

Compliance testing was conducted on a 2010 Mazda 6 Passenger Car, NHTSA No. CA5403 in accordance with the National Highway Traffic Safety Administration (NHTSA) Laboratory Procedure TP-124-06.

The vehicle is equipped with two throttle position sensors (TPS) on the air throttle plate shaft. Output from one of the two sensors was used to measure throttle position and data was recorded at 100 HZ with GTL' s data acquisition system. Testing was conducted to simulate the normal removal of the driver's foot from the accelerator pedal. This was performed by depressing the accelerator with a control rod which incorporated an electrical contact strip in the depressing end. The accelerator was depressed to the required amount and then the control rod was quickly removed from the pedal, releasing the accelerator and activating the contact strip for time zero. Failures (excluding spring disconnect) were induced simultaneously with release of the accelerator pedal. Testing was performed with the vehicle in drive and the engine running. Testing could not be conducted in neutral as throttle plate movement in this condition was limited upon accelerator pedal application.

Return to idle times were determined for four throttle plate positions (25%, 50%, 75% and 100%) with the accelerator control system complete and with each of the two return springs in the accelerator pedal assembly independently disconnected and disconnection of the throttle body return spring #3. With each of the wires to the APS and throttle plate position sensor disconnected and shorted to ground, return to idle times were determined at the worst case condition – wide open throttle (100%).

In addition, tests were conducted with the APS and Throttle Body connectors disconnected.

A number of induced failures resulted in the throttle plate return to or below the idle state then shifting to a Limp-Home mode position which allows the vehicle to be removed from the roadway.

This testing was performed at mid ambient temperature of 10° C to 46° C, in accordance with the NHTSA Test Procedure TP-124-06.

SECTION 3
COMPLIANCE TEST DATA

Test data for this test can be found on the following pages. Photographs are found in Section 5 and Test Plots are found in Section 6.

DATA SHEET 1
VEHICLE DESCRIPTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
VEHICLE NHTSA NO.: CA5403
VEHICLE VIN: 1YVHZ8CH1A5M27369
DATE OF TEST: APRIL 28-29, 2010
TEST LAB: GENERAL TESTING LABORATORIES
VEHICLE ENGINE TYPE: GAS GVWR: 1996 KG
VEHICLE ENGINE SIZE: 2.5 L
VEHICLE ACCEL. CONTROL SYSTEM (ACS) (Air or Fuel Throttled): AIR
MAX. BHP ENGINE SPEED: 170 HP
MFR. IDLE RPM: 660 RPM
FUEL METERING DEVICE (Carburetor, fuel injection, etc): FUEL INJECTION

REMARKS:

RECORDED BY: G. FARRANDDATE: 04/28/10APPROVED BY: D. MESSICK

DATA SHEET 2
NORMAL OPERATION TEST
(fully operational system)

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 28, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: COMPLETE (no modifications) Normal Operation

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERATURE (°C)		THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
				ENGINE COOLANT	AMBIENT			
6537	100%	99%	660	172	64	0%-5%	390	P
6538	75%	72%	660	172	64	0%-5%	210	P
6539	50%	54%	660	172	64	0%-5%	180	P
6540	25%	24%	660	172	64	0%-5%	150	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/28/10

APPROVED BY: D. MESSICK

DATA SHEET 3 (1 of 3)
FAIL-SAFE OPERATION
DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 28, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: #1 SPRING DISCONNECTED (OUTER SPRING) ON ACCELERATOR PEDAL ASSEMBLY

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERATURE (°C)		THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
				ENGINE COOLANT	AMBIENT			
6541	100%	99%	660	172	67	0%-5%	180	P
6542	75%	68%	660	172	67	0%-5%	160	P
6543	50%	47%	660	173	67	0%-5%	190	P
6544	25%	23%	660	172	67	0%-5%	130	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/28/10

APPROVED BY: D. MESSICK

DATA SHEET 3 (2 of 3)
FAIL-SAFE OPERATION
DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 28, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: #2 SPRING DISCONNECTED (INNER SPRING) ON ACCELERATOR PEDAL ASSEMBLY

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERATURE (°C)		THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
				ENGINE COOLANT	AMBIENT			
6545	100%	100%	660	172	67	0%-5%	460	P
6546	75%	71%	660	174	67	0%-5%	210	P
6547	50%	50%	660	175	67	0%-5%	160	P
6548	25%	26%	660	174	67	0%-5%	140	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/28/10

APPROVED BY: D. MESSICK

DATA SHEET 3 (3 of 3)
FAIL-SAFE OPERATION
DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 27, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: #3 SPRING DISCONNECTED INSIDE THROTTLE BODY

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERATURE (°C)		THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
				ENGINE COOLANT	AMBIENT			
6575	100%	99%	660	170	68	0%-5%	220	P
6576	75%	80%	660	170	68	0%-5%	170	P
6577	50%	37%	660	171	68	0%-5%	60	P
6578	25%	26%	660	172	68	0%-5%	160	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/29/10

APPROVED BY: D. MESSICK

DATA SHEET 4
FAIL-SAFE OPERATION
DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 29, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: SEVERANCE OF APS CONNECTOR

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERATURE (°C)		THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
				ENGINE COOLANT	AMBIENT			
6549	100%	100%	660	172	66	0%-5%	300*	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS: *Limp home mode at 1500 RPM at 7% throttle.

RECORDED BY: G. FARRAND

DATE: 04/29/10

APPROVED BY: D. MESSICK

DATA SHEET 5
FMVSS 124

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 MAZDA 6 PASSENGER CAR
 VEHICLE NHTSA NO.: CA5403
 DATE OF TEST: APRIL 29, 2010

GTL #	CONNECTOR	WIRE/PIN DESCRIPTION	FAULT CONDITION	ENGINE TEMP. °F	% THROTTLE/ RETURN TIME (MS)	PASS/FAIL/NOTES
6550	APS	#1/Yellow/Silver	OPEN	172	100/200	P
6551	APS	#2/White /Silver	OPEN	172	100/190	P
6552	APS	#3/Brown/Silver	OPEN	173	100/780	P
6553	APS	#4/Red/Silver	OPEN	172	100/680	P
6554	APS	#5/White/Black	OPEN	172	100/350	P
6555	APS	#6/Yellow/Red	OPEN	172	100/790	P
6556	APS	#1/Yellow/Silver	SHORT	170	100/180	P
6557	APS	#2/White/Silver	SHORT	172	100/500	P
6558	APS	#3/Brown/Silver	SHORT	172	100/150	P
6559	APS	#4/Red/Silver	SHORT	172	100/180	P
6560	APS	#5/White/Black	SHORT	172	100/120	P
6561	APS	#6/Yellow/Red	SHORT	172	100/120	P
6562	TPS	#1/White/Blue	OPEN	172	100/210*	P
6563	TPS	#2/Yellow/Green	OPEN	172	100/270*	P
6564	TPS	#3/Brown	OPEN	172	100/<300*, **	P
6565	TPS	#4/White	OPEN	172	100/130	P
6566	TPS	#5/Yellow	OPEN	172	100/150*	P
6567	TPS	#6/White/Red	OPEN	173	100/<300*, **	P
6568	TPS	#1/White/Blue	SHORT	172	100/360*	P
6569	TPS	#2/Yellow/Green	SHORT	172	100/310*	P
6570	TPS	#3/Brown	SHORT	172	100/260	P
6571	TPS	#4/White	SHORT	172	100/440	P
6572	TPS	#5/Yellow	SHORT	173	100/<300*, **	P
6573	TPS	#6/White/Red	SHORT	172	100/300	P
6574	TPS	1 through 6	DISCONNECT	170	100/<300*, **	P

*Limp Home Mode at 1500 RPM and 7%.

**Estimated Return Time. Return to idle state time is based on Laboratory Observations and is estimated as the TPS output is lost during the failures.

REMARKS: Wires in TPS motor also control throttle plate motor.

RECORDED BY: G. FARRAND

DATE: 04/29/10

APPROVED BY: D. MESSICK

SECTION 4
TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

EQUIPMENT	DESCRIPTION	MODEL/ SERIAL NO.	CAL. DATE	NEXT CAL. DATE
THERMOCOUPLES	OMEGA	43P136P	08/09	08/10
ENGINE RECORDING	GTL COMPUTER	CPU1	BEFORE USE	BEFORE USE
TACHOMETER	MONARCH	1444664	05/09	05/10

SECTION 5
PHOTOGRAPHS



2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.1
FRONT VIEW OF VEHICLE



2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.2
LEFT SIDE VIEW OF VEHICLE



2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.3
RIGHT SIDE VIEW OF VEHICLE

MFD. BY AUTO ALLIANCE INTERNATIONAL, INC.
FOR MAZDA MOTOR CORPORATION
MADE IN U.S.A.

DATE: 12/09 GVWR: 4400LB/1996KG
FRONT GAWR: 2350LB/1066KG REAR GAWR: 2059LB/934KG

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR
VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS
IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

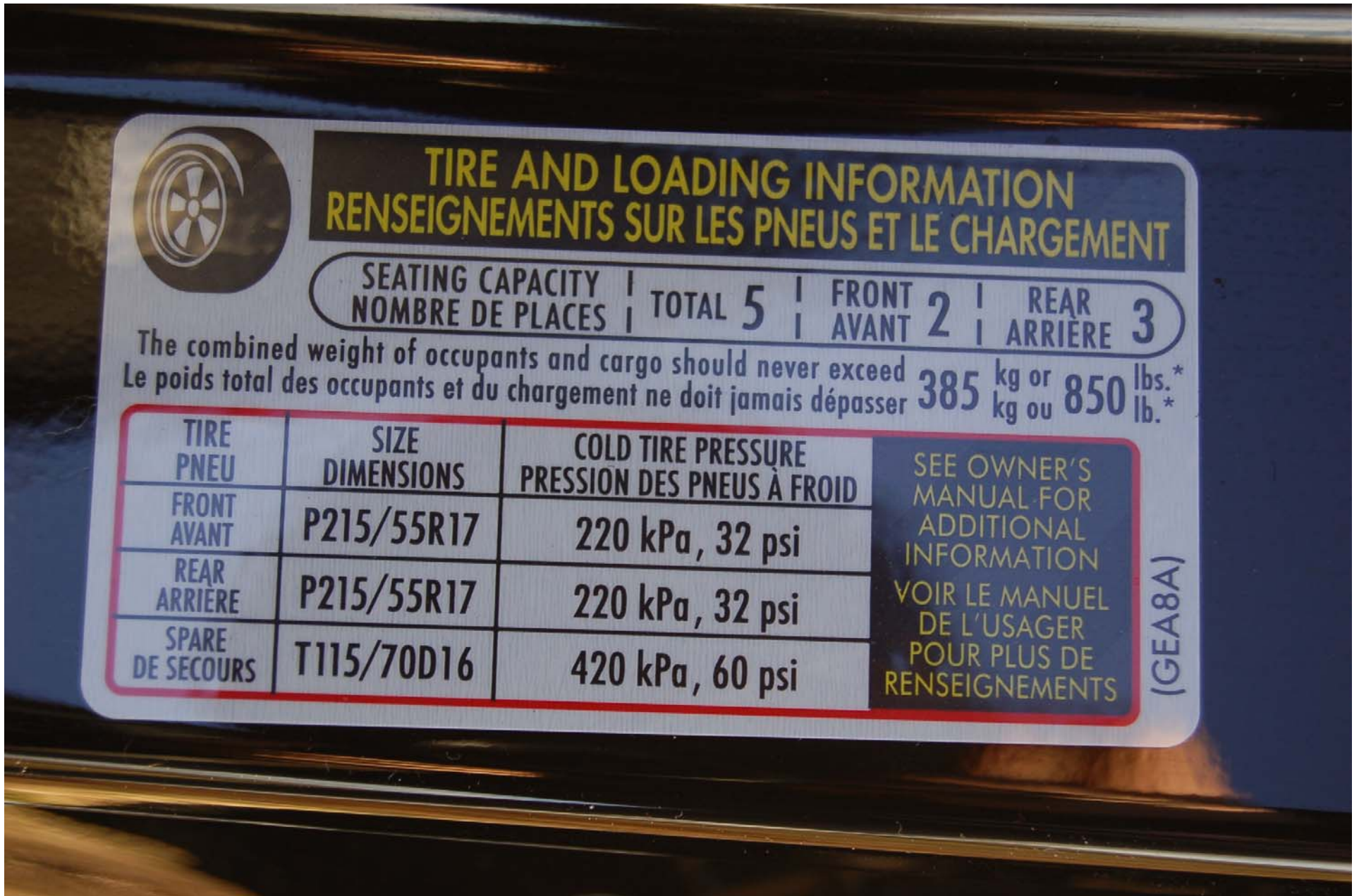
VIN: 1YVHZ8CH1A5M27369

TYPE: Passenger Car



EXT PNT: NN			RC:			DSO:		
WB	BRK	INT TR	TP/PS	R	AXLE	TR	SPR	
1200912163022				ZFP		▽F85B-1520472-AB		

FIGURE 5.4
CLOSE-UP VIEW OF VEHICLE CERTIFICATION LABEL



TIRE AND LOADING INFORMATION
RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

SEATING CAPACITY | TOTAL 5 | FRONT 2 | REAR 3
 NOMBRE DE PLACES | TOTAL 5 | AVANT 2 | ARRIERE 3

The combined weight of occupants and cargo should never exceed **385 kg or 850 lbs.***
 Le poids total des occupants et du chargement ne doit jamais dépasser **385 kg ou 850 lb.***

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS À FROID
FRONT AVANT	P215/55R17	220 kPa, 32 psi
REAR ARRIERE	P215/55R17	220 kPa, 32 psi
SPARE DE SECOURS	T115/70D16	420 kPa, 60 psi

SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
 VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS

(GEA8A)

2010 MAZDA 6
 NHTSA NO. CA5403
 FMVSS NO. 124

FIGURE 5.5
 CLOSE-UP VIEW OF VEHICLE PLACARD



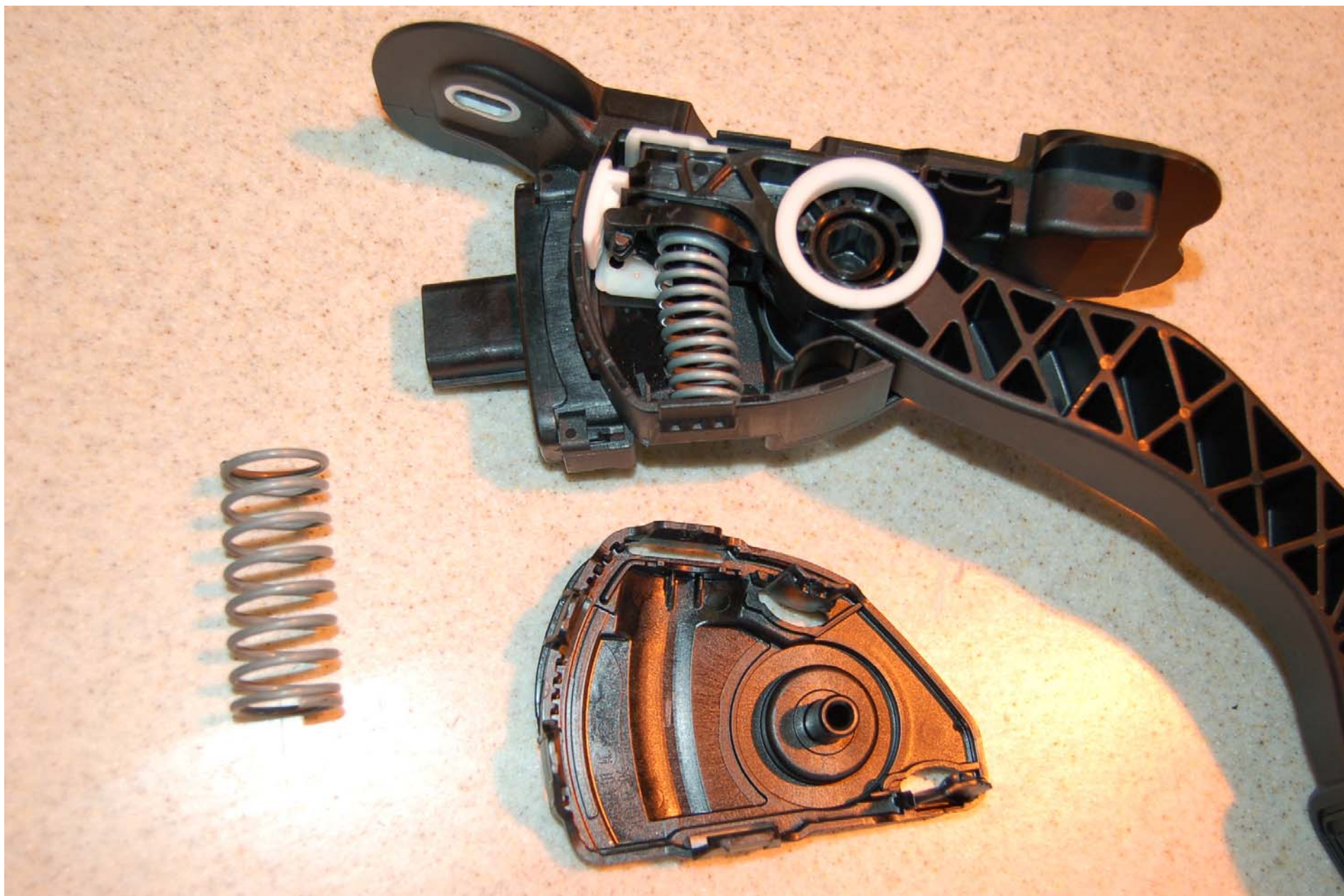
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.6
ACCELERATOR PEDAL ASSEMBLY



2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.7
CLOSE-UP OF SPRINGS 1 & 2



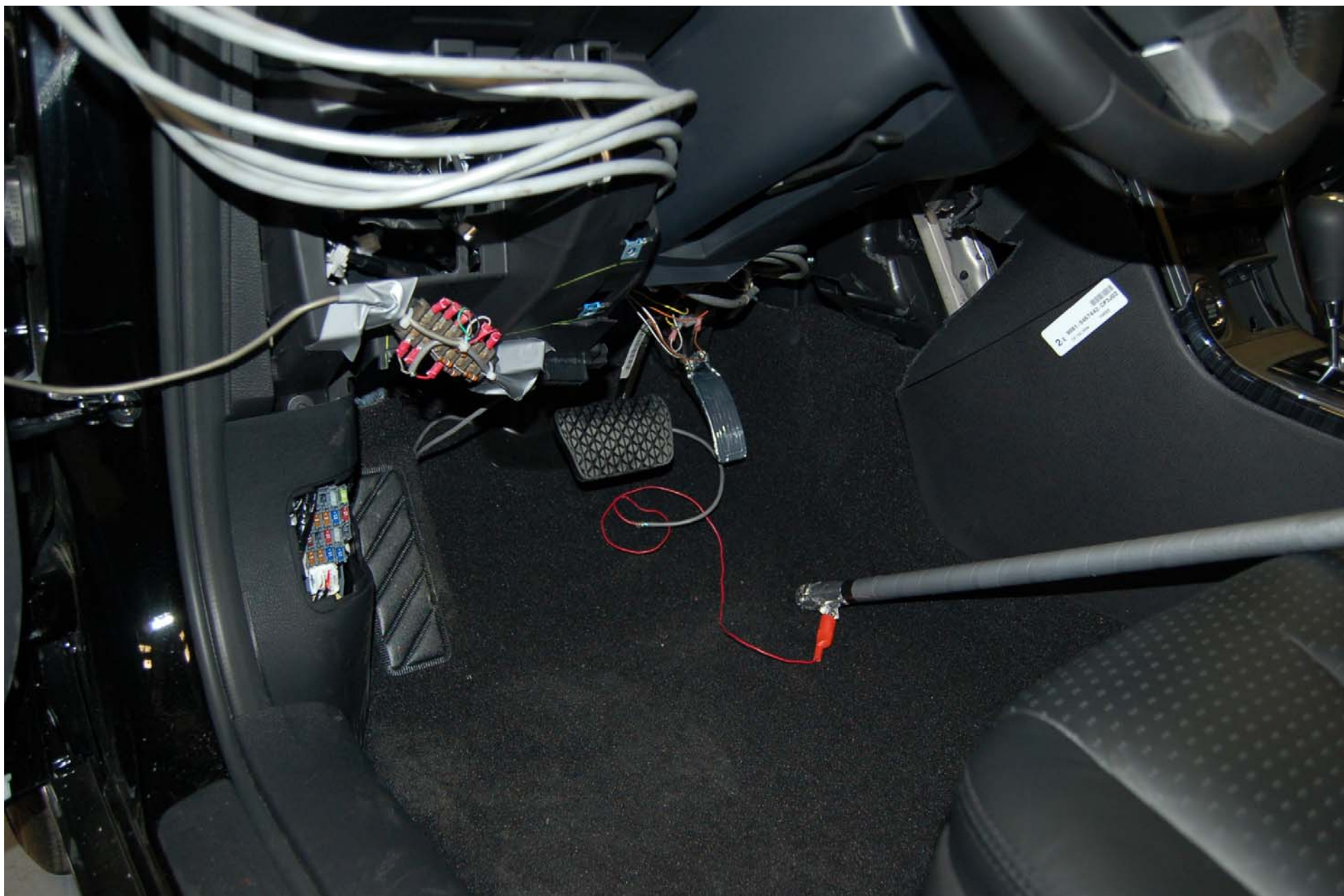
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.8
ACCELERATOR WITH SPRING 1 REMOVED



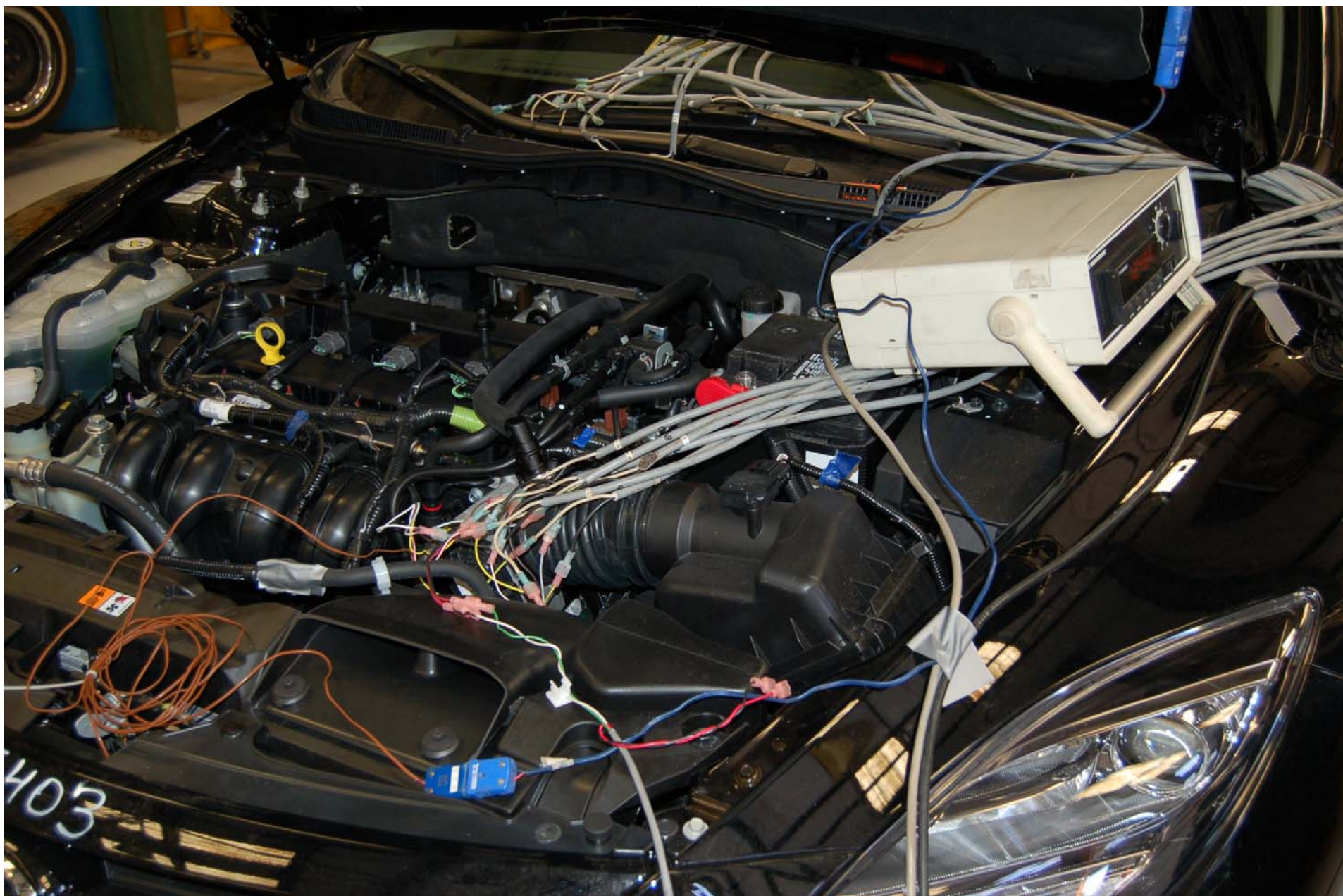
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.9
TEST SET-UP



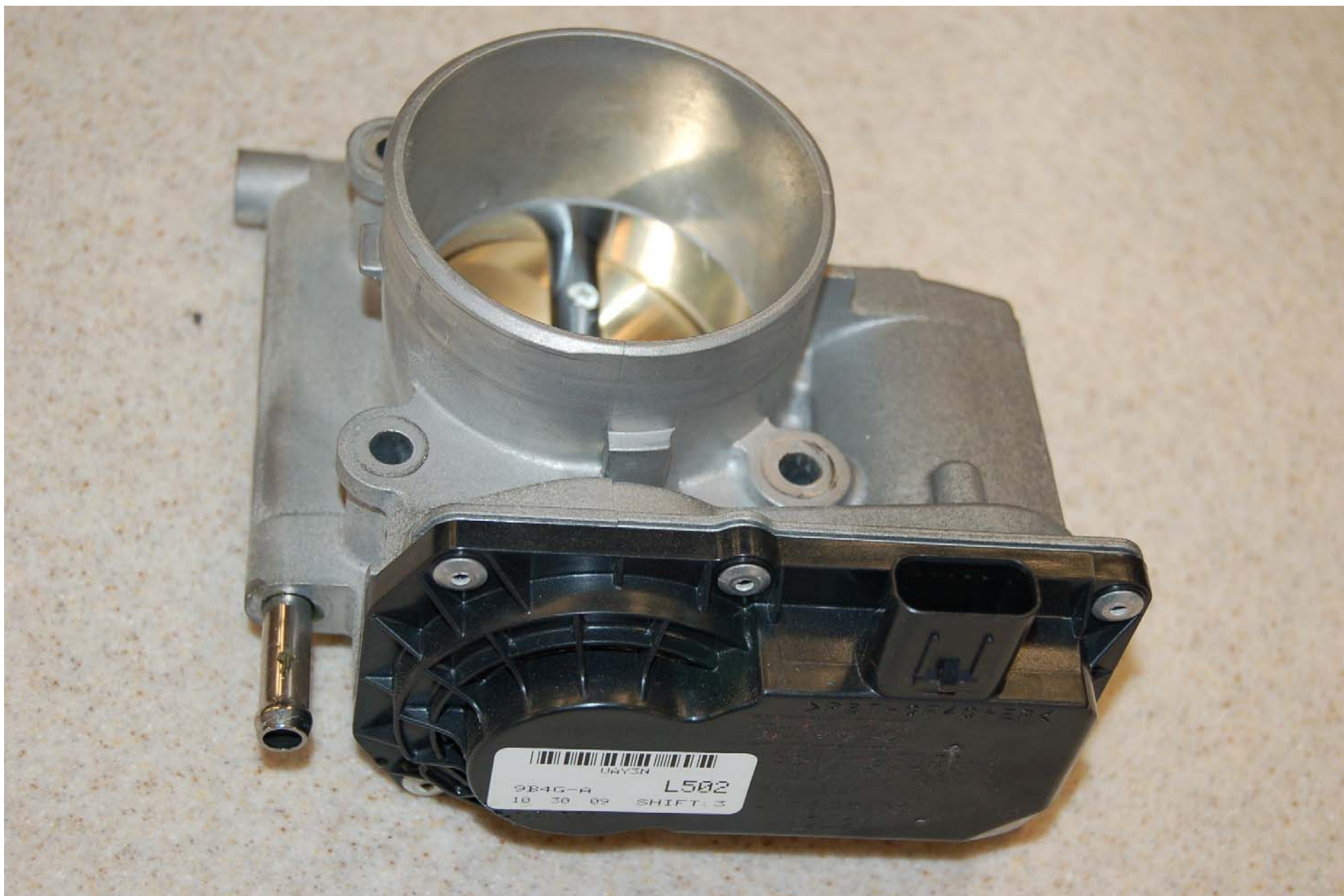
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.10
ACCELERATOR TEST SET-UP



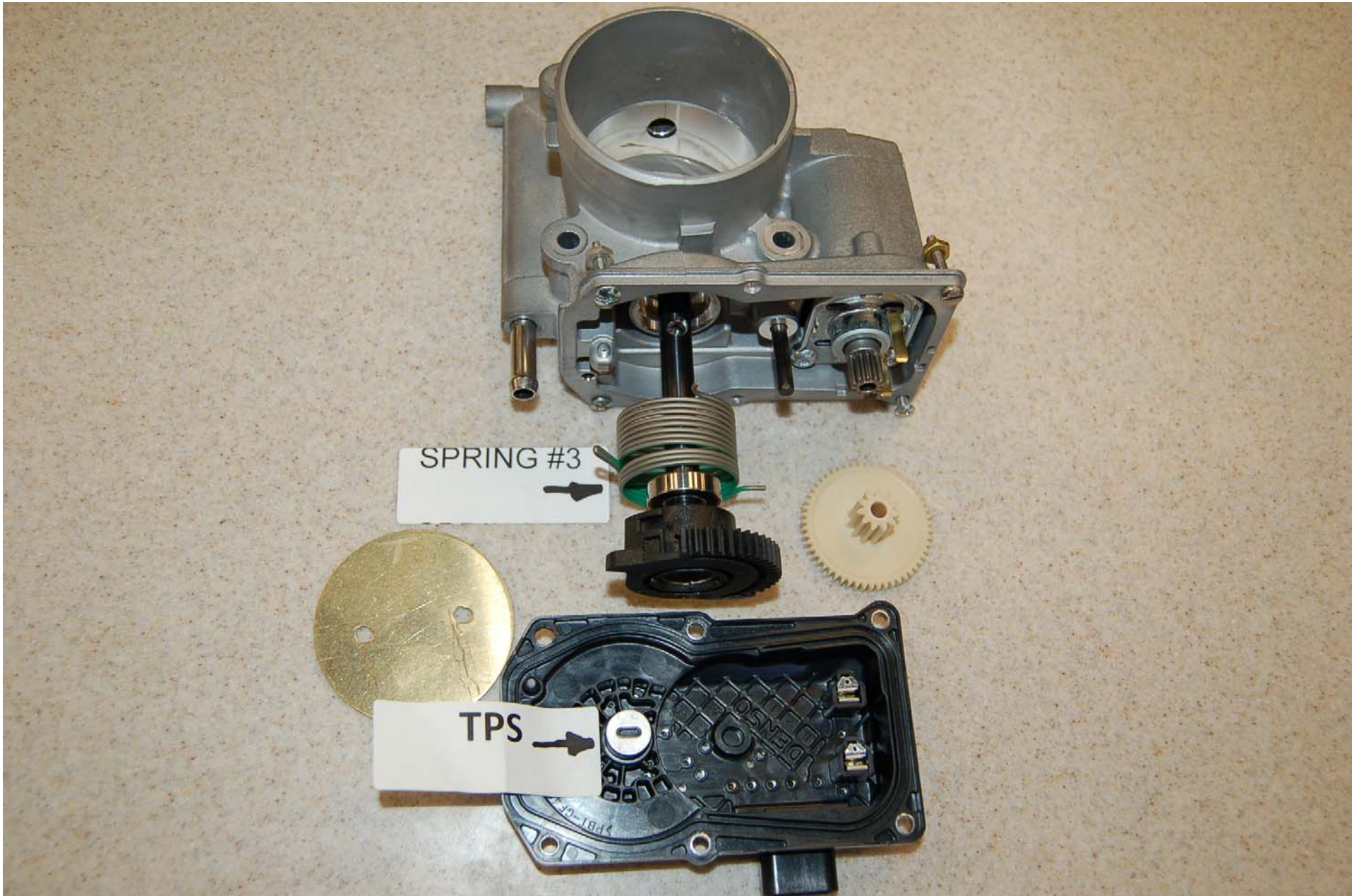
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.11
THROTTLE BODY TEST SET-UP



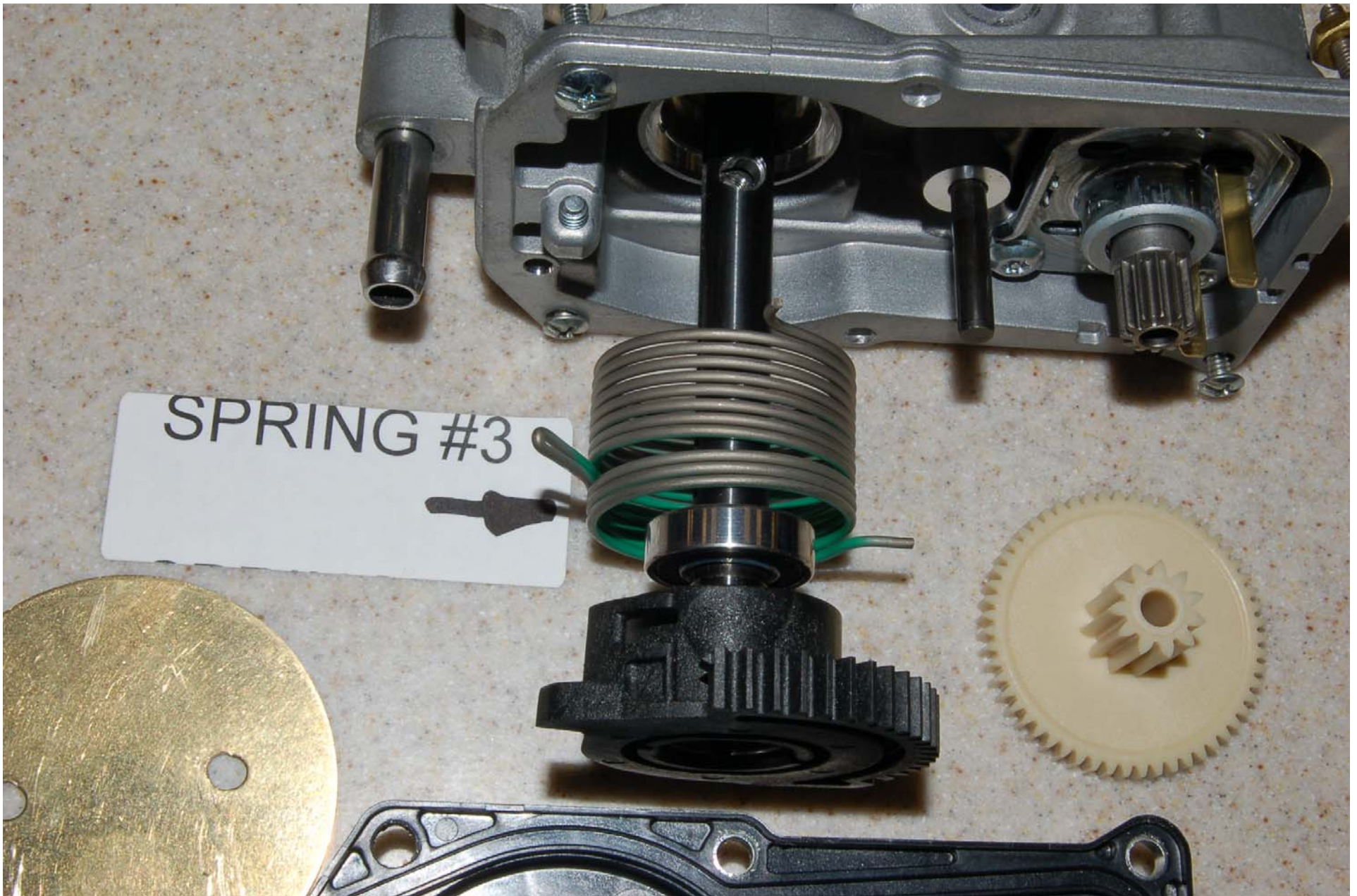
2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.12
THROTTLE BODY



2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.13
TPS AND SPRING 3

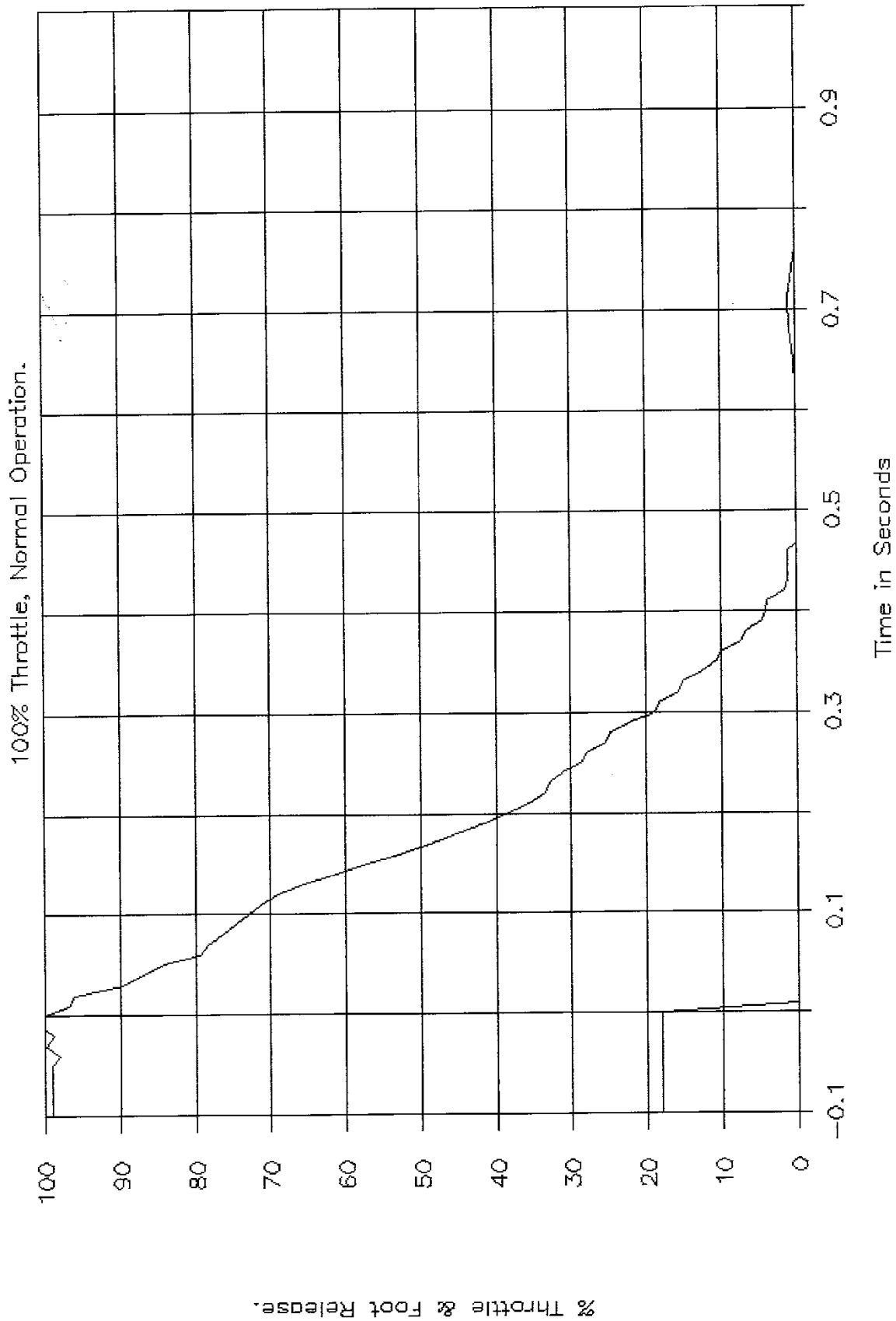


2010 MAZDA 6
NHTSA NO. CA5403
FMVSS NO. 124

FIGURE 5.14
THROTTLE BODY SPRING 3 CLOSEUP

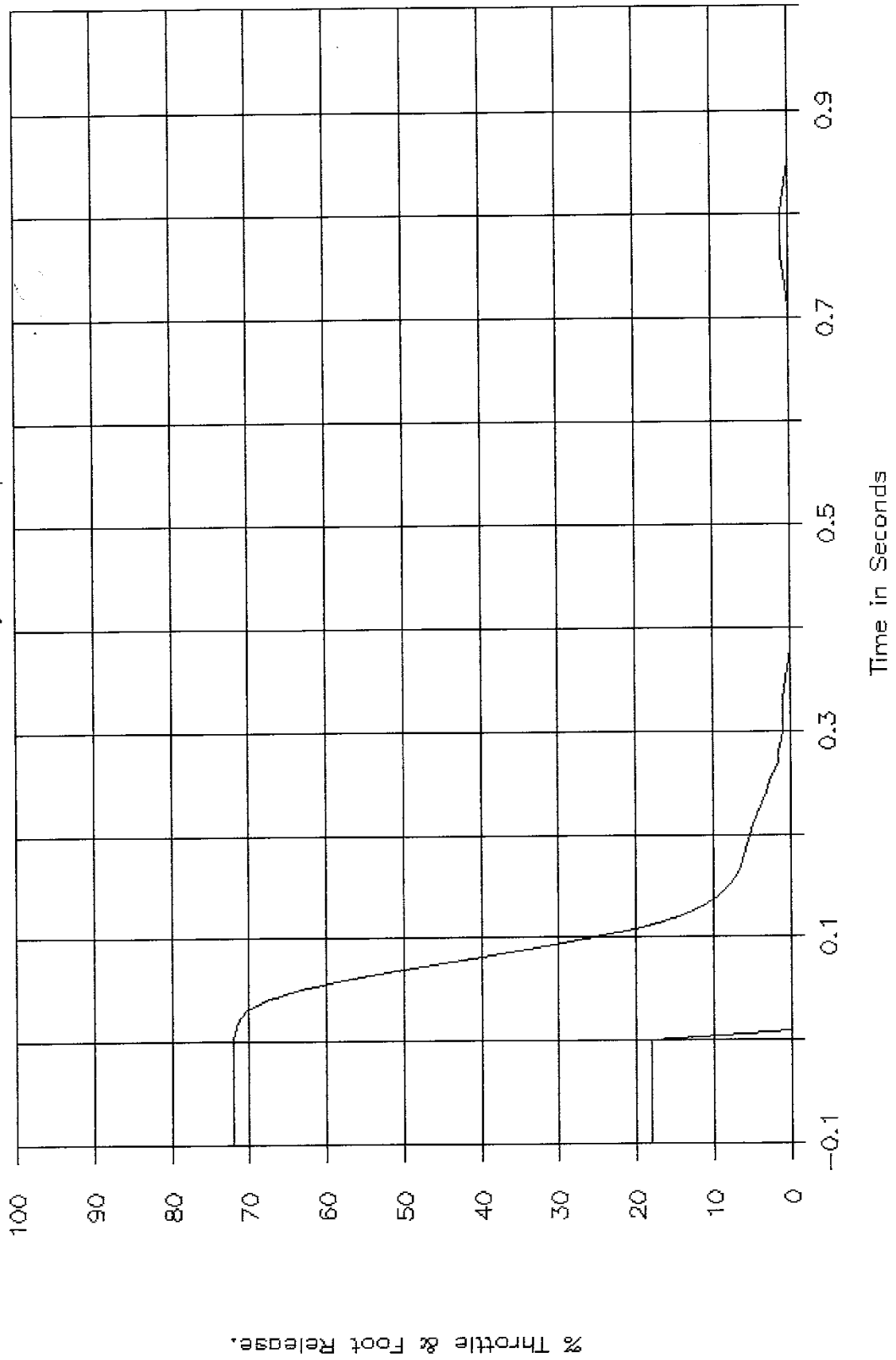
SECTION 6
PLOTS

GTL 6537, NHTSA CA5403, FMVSS 124.

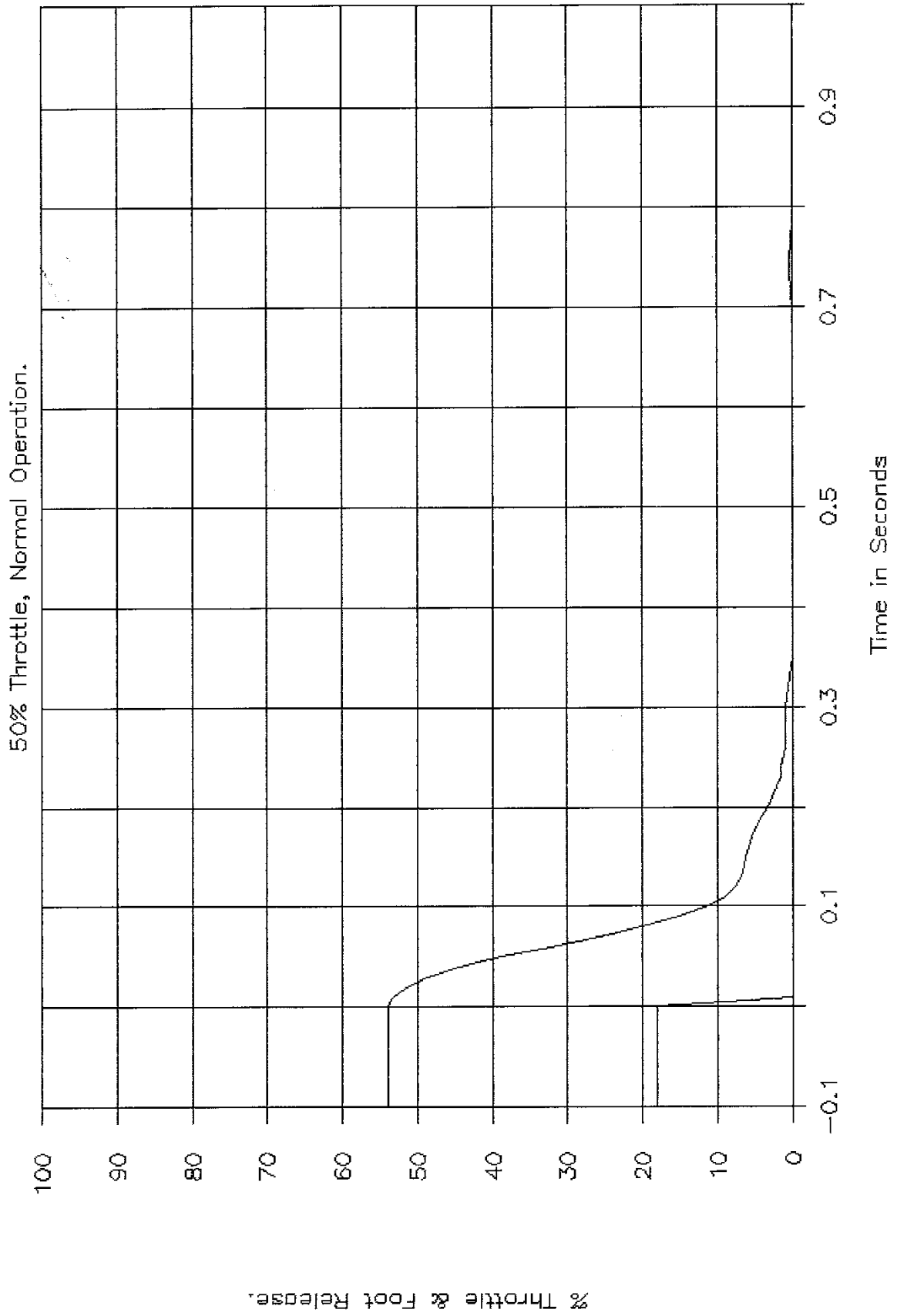


GTL 6538, NHTSA CA5403, FMVSS 124.

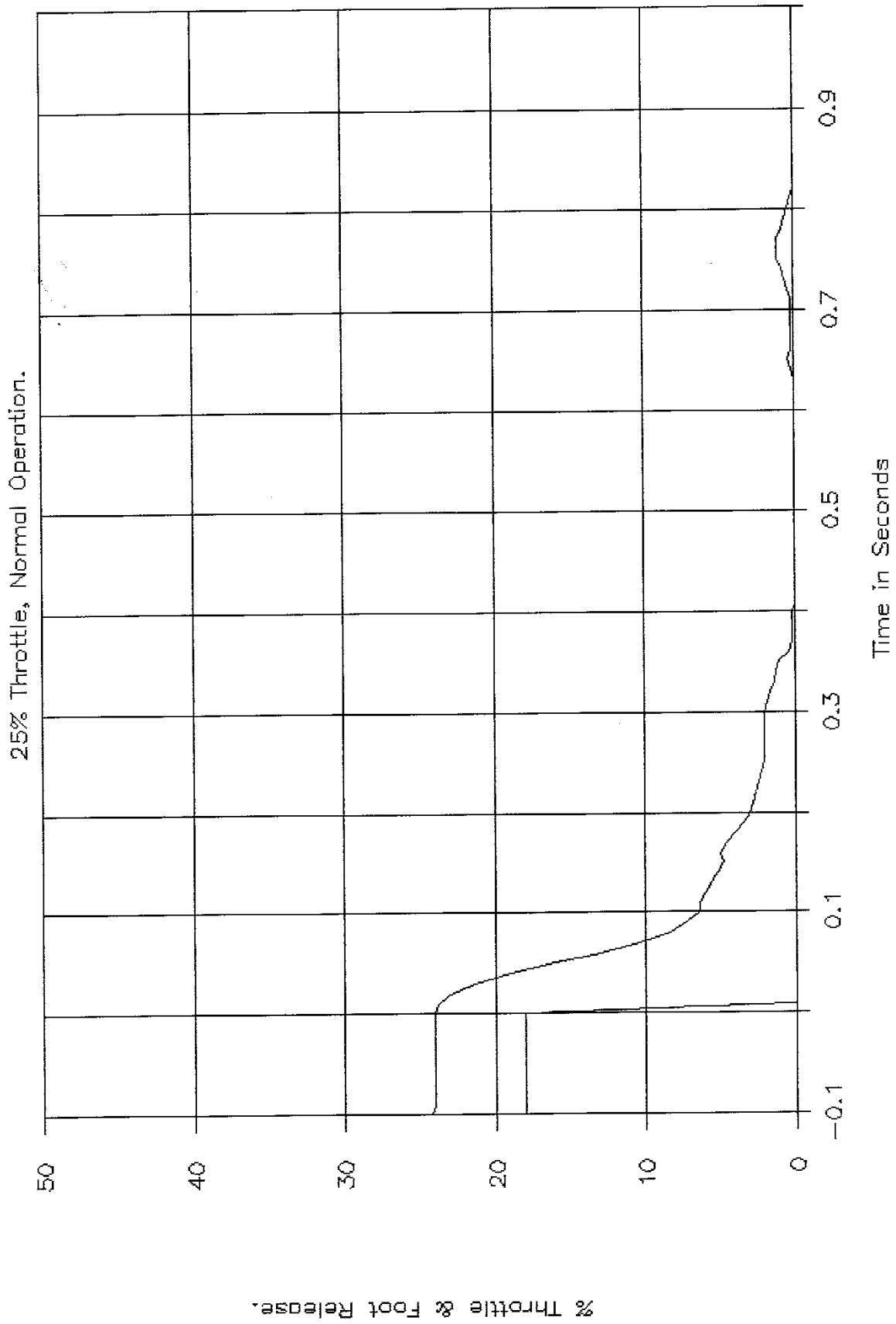
75% Throttle, Normal Operation.



GTL 6539, NHTSA CA5403, FMVSS 124.

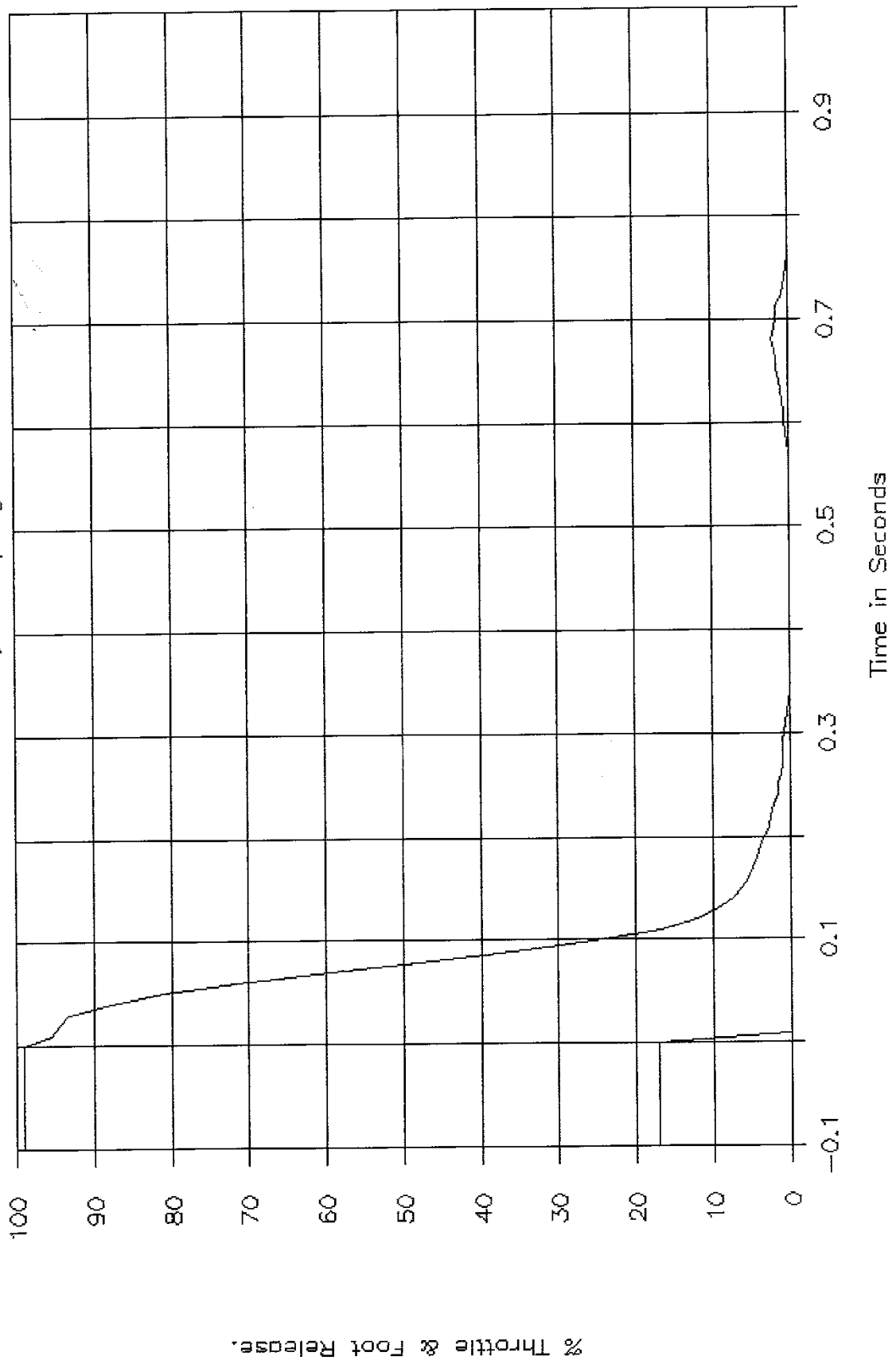


GTL 6540, NHTSA CA5403, FMVSS 124.



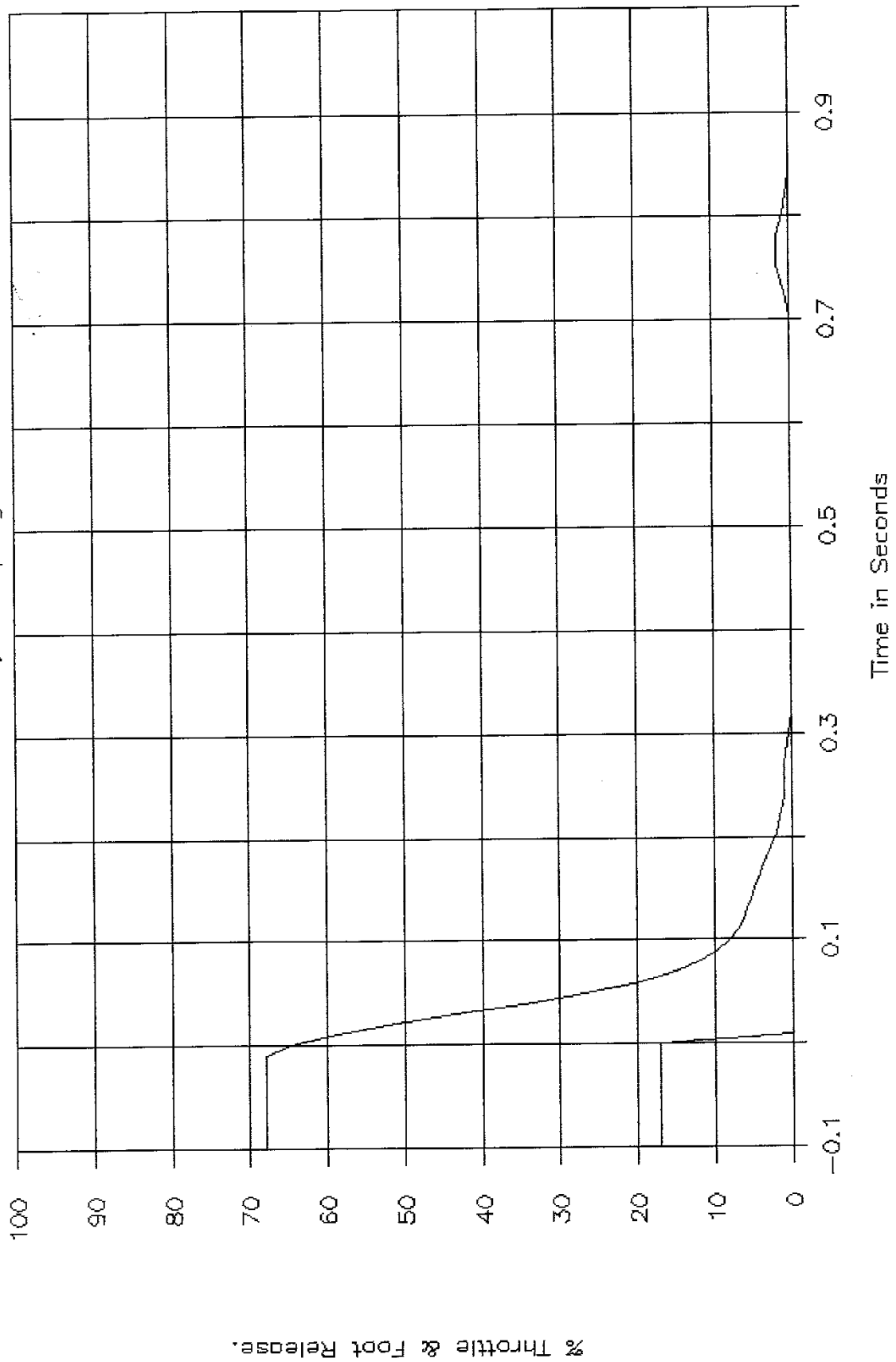
GTL 6541, NHTSA CA5403, FMVSS 124.

100% Throttle, APS Spring 1 Removed.



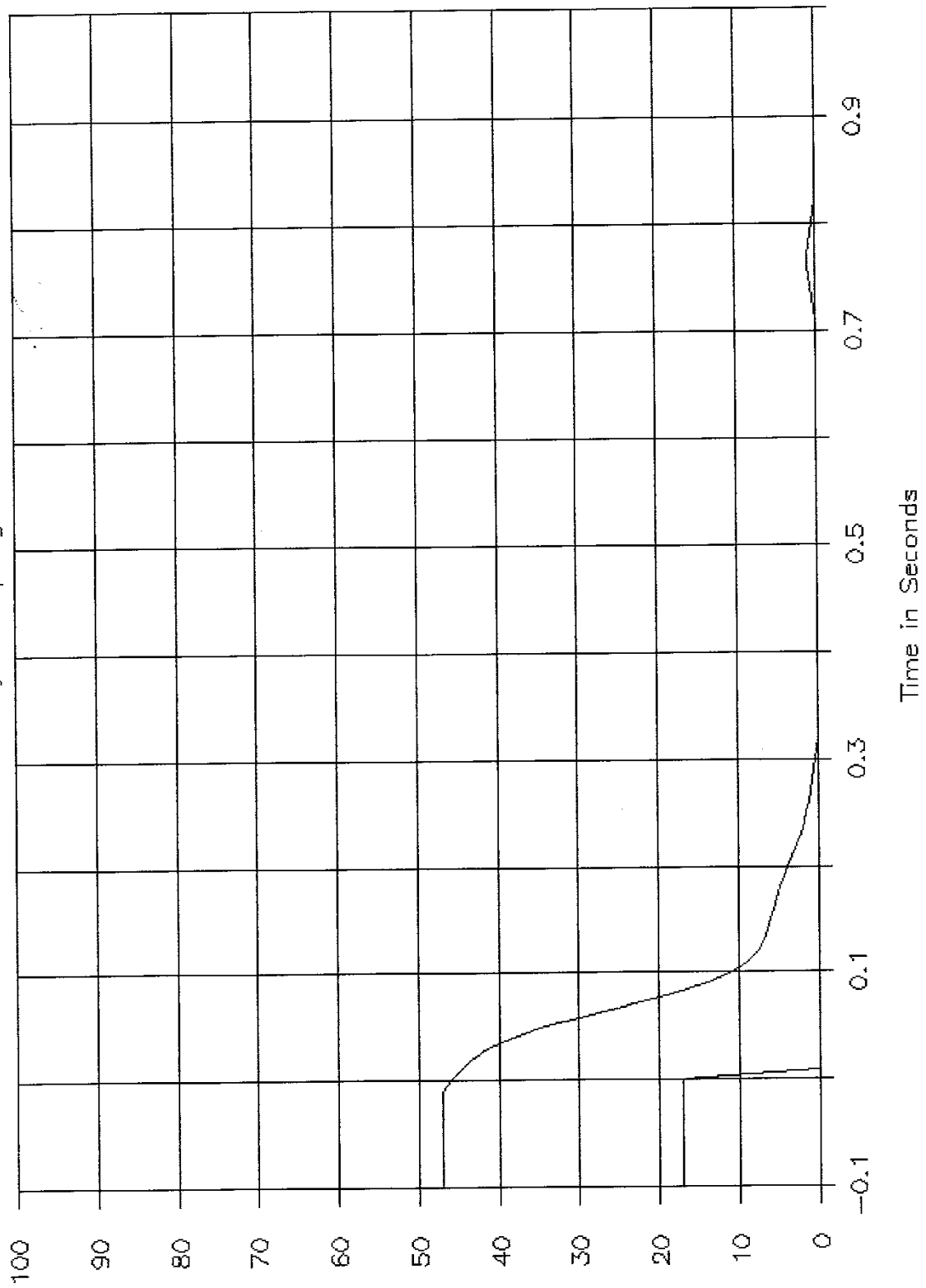
GTL 6542, NHTSA CA5403, FMVSS 124.

75% Throttle, APS Spring 1 Removed.



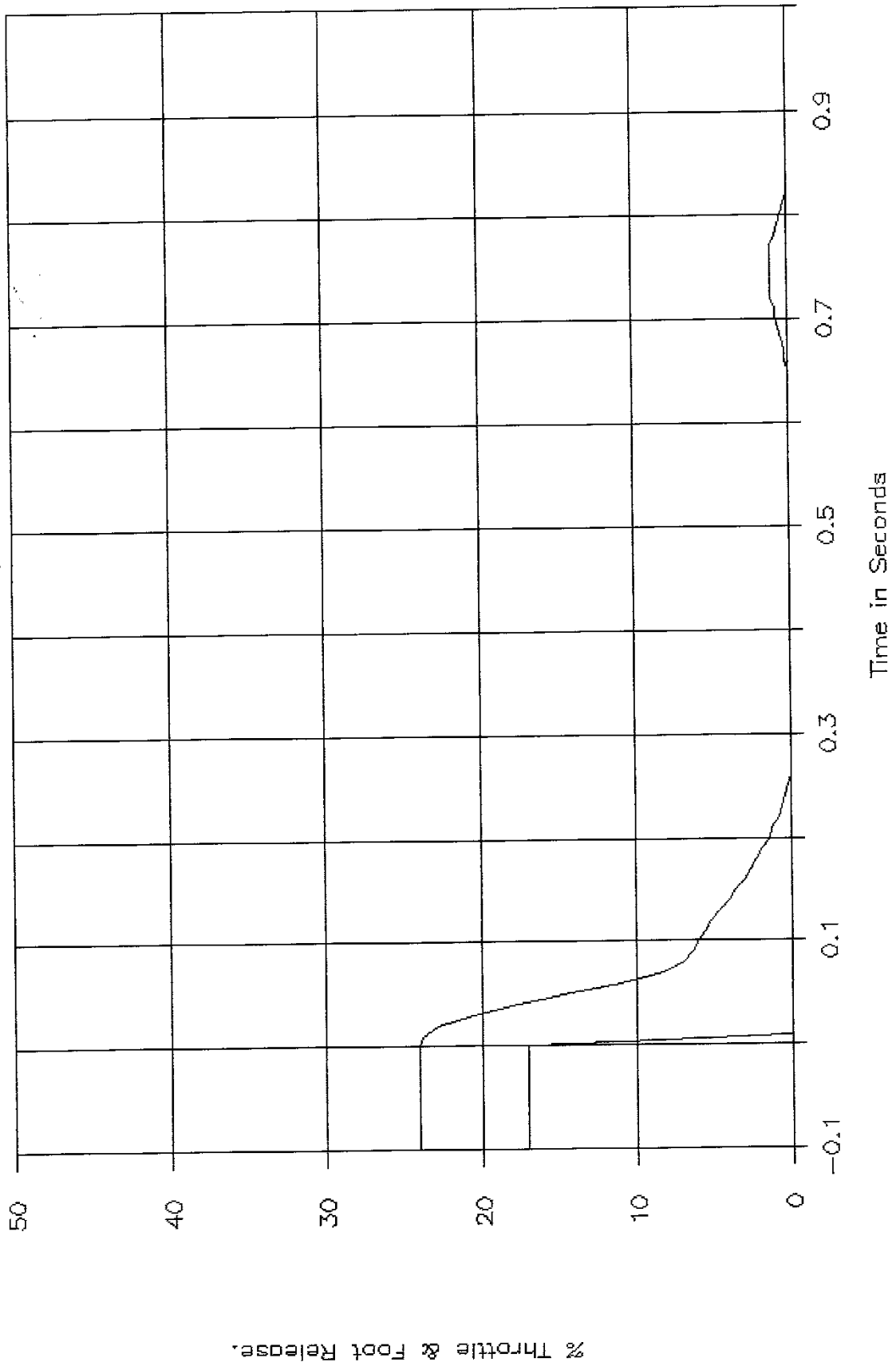
GTL 6543, NHTSA CA5403, FMVSS 124.

50% Throttle, APS Spring 1 Removed.

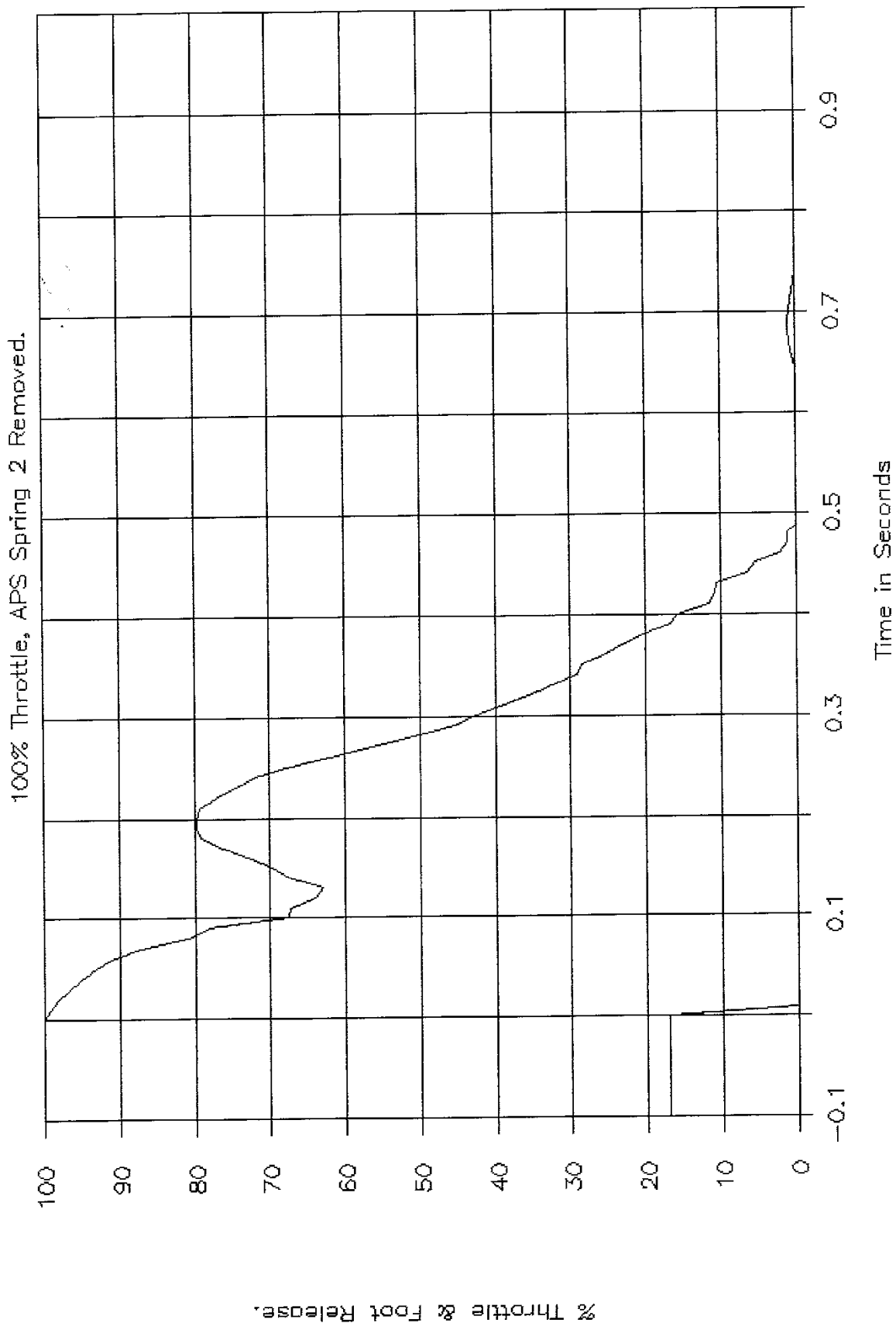


GTL 6544, NHTSA CA5403, FMVSS 124.

25% Throttle, APS Spring 1 Removed.

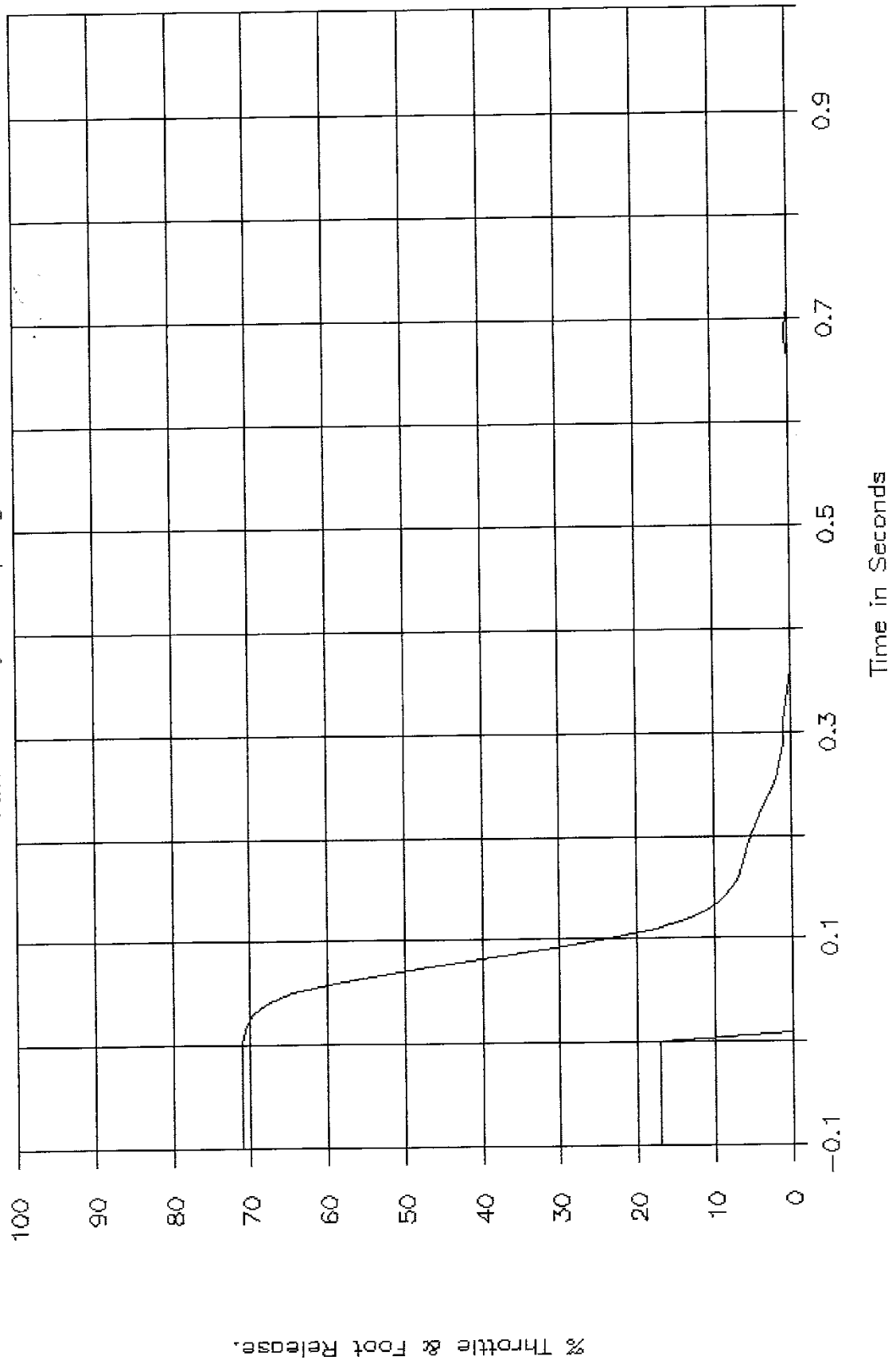


GTL 6545, NHTSA CA5403, FMVSS 124.



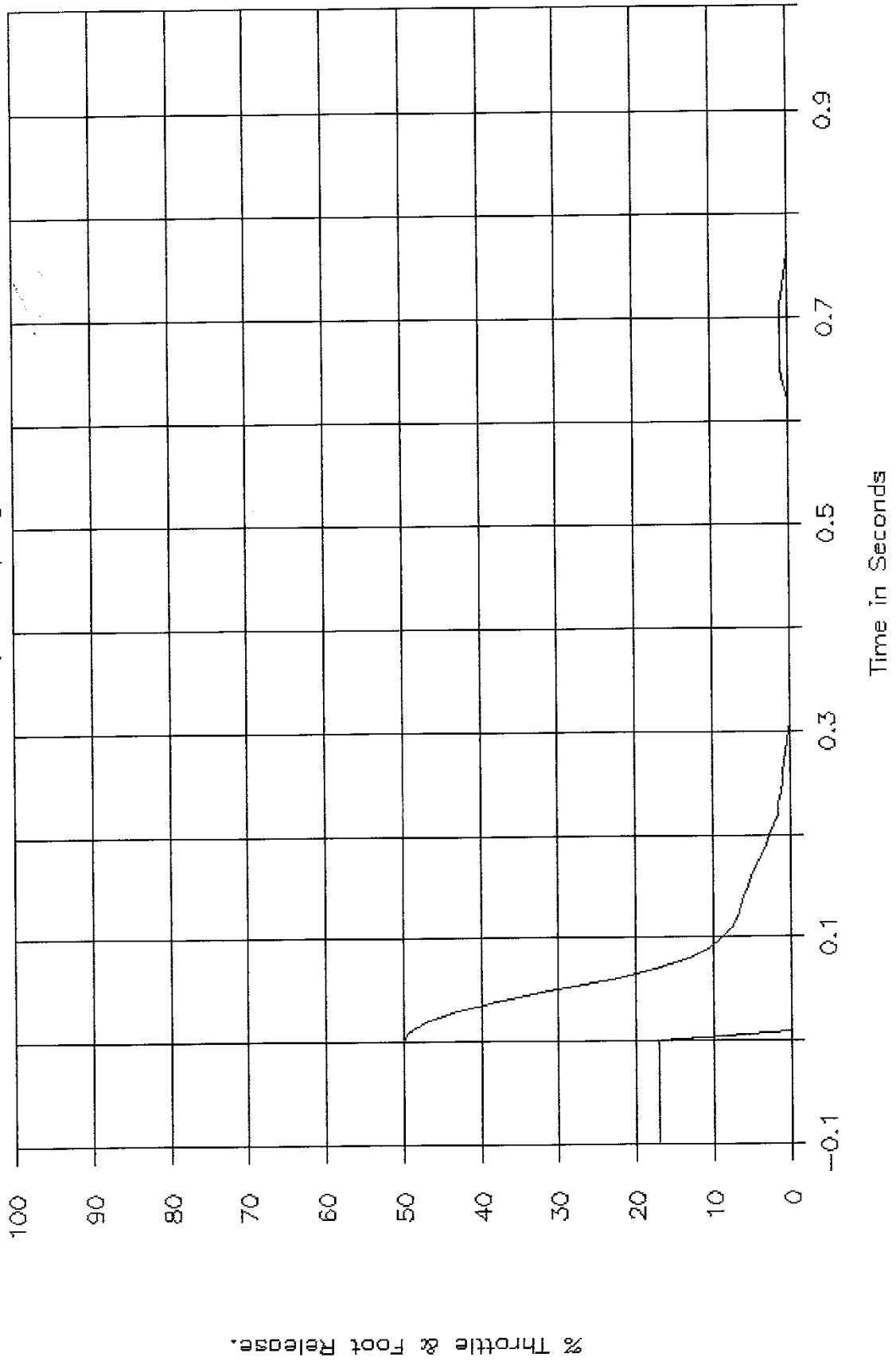
GTL 6546, NHTSA CA5403, FMVSS 124.

75% Throttle, APS Spring 2 Removed.



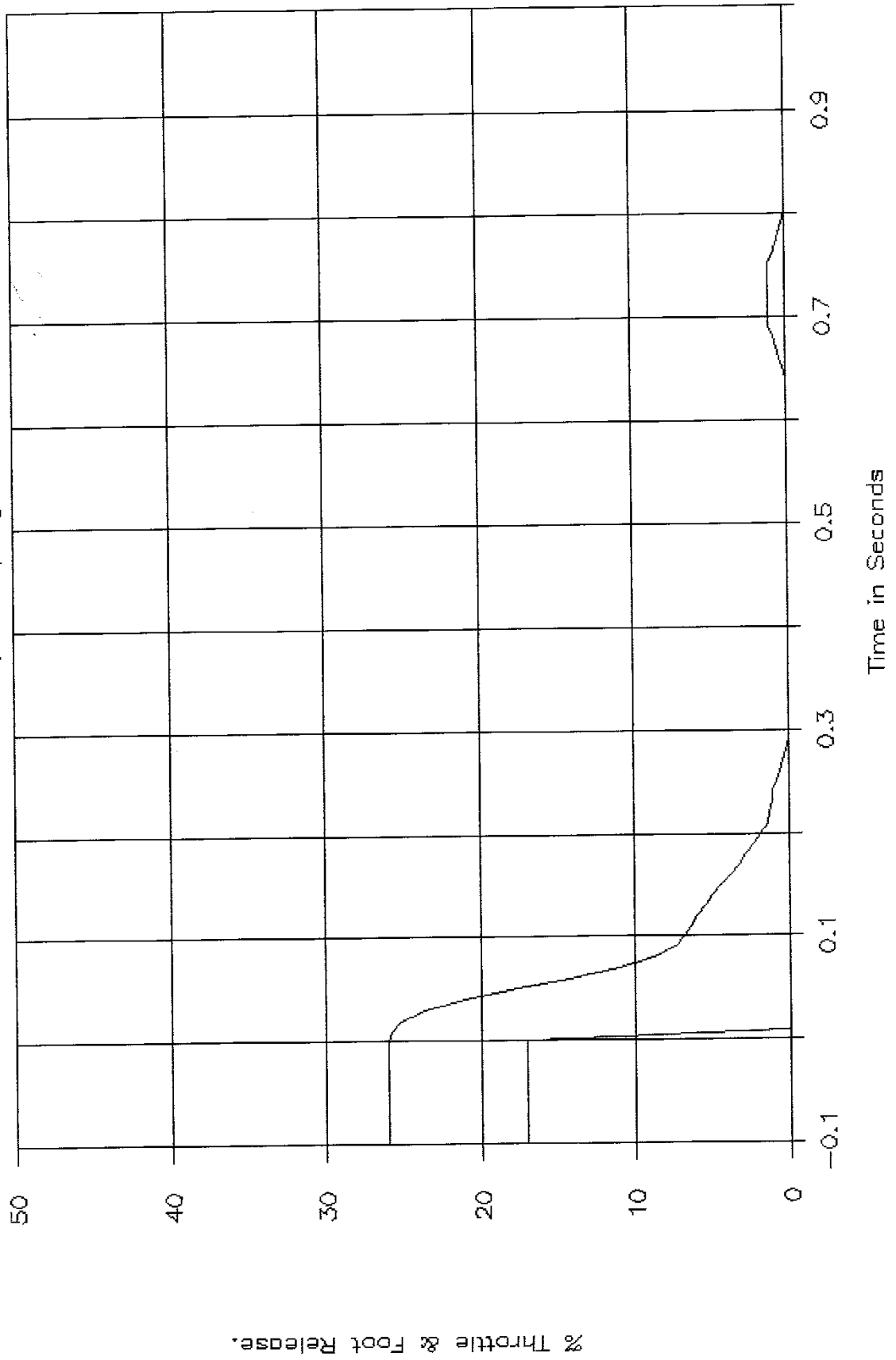
GTL 6547, NHTSA CA5403, FMVSS 124.

50% Throttle, APS Spring 2 Removed.

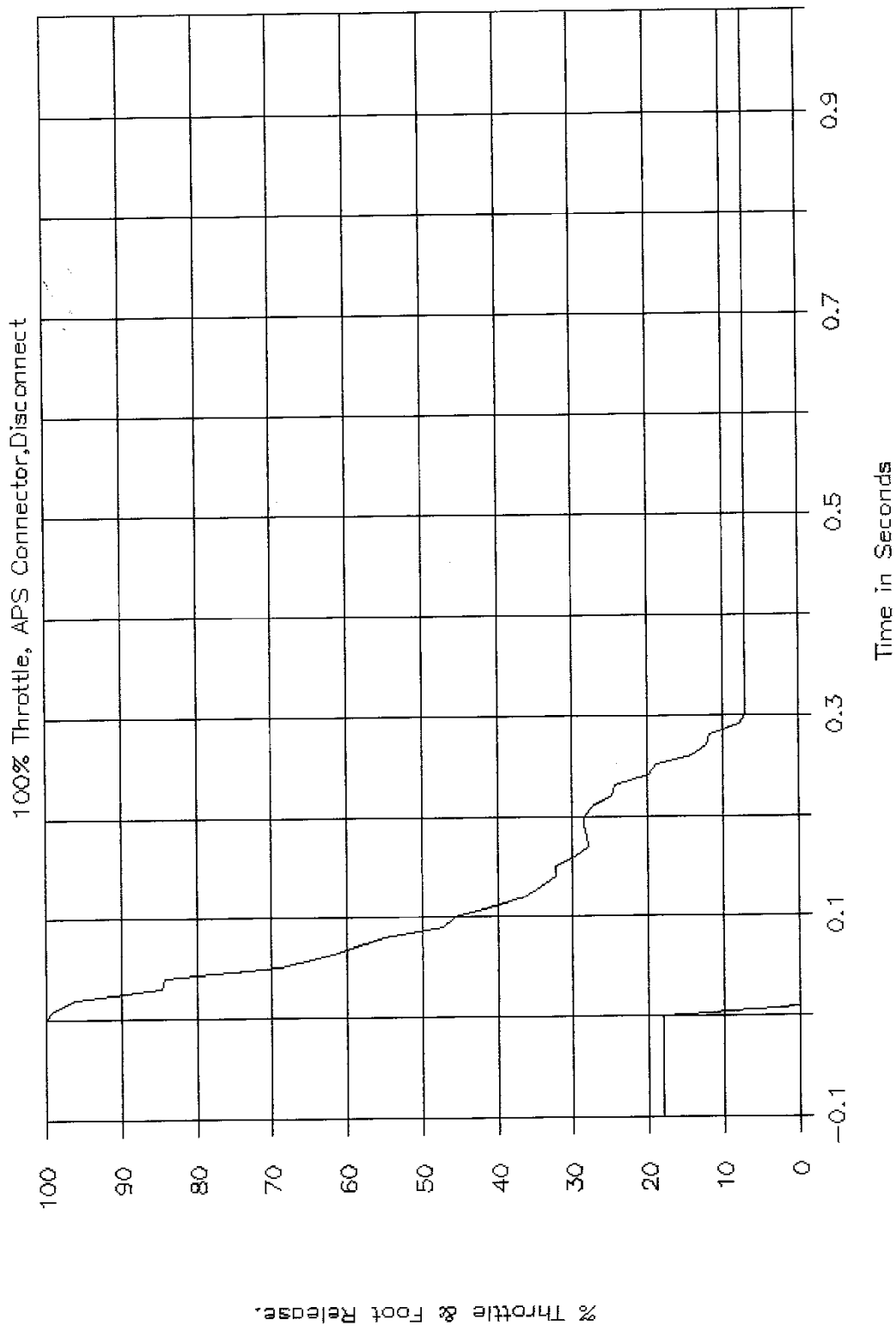


GTL 6548, NHTSA CA5403, FMVSS 124.

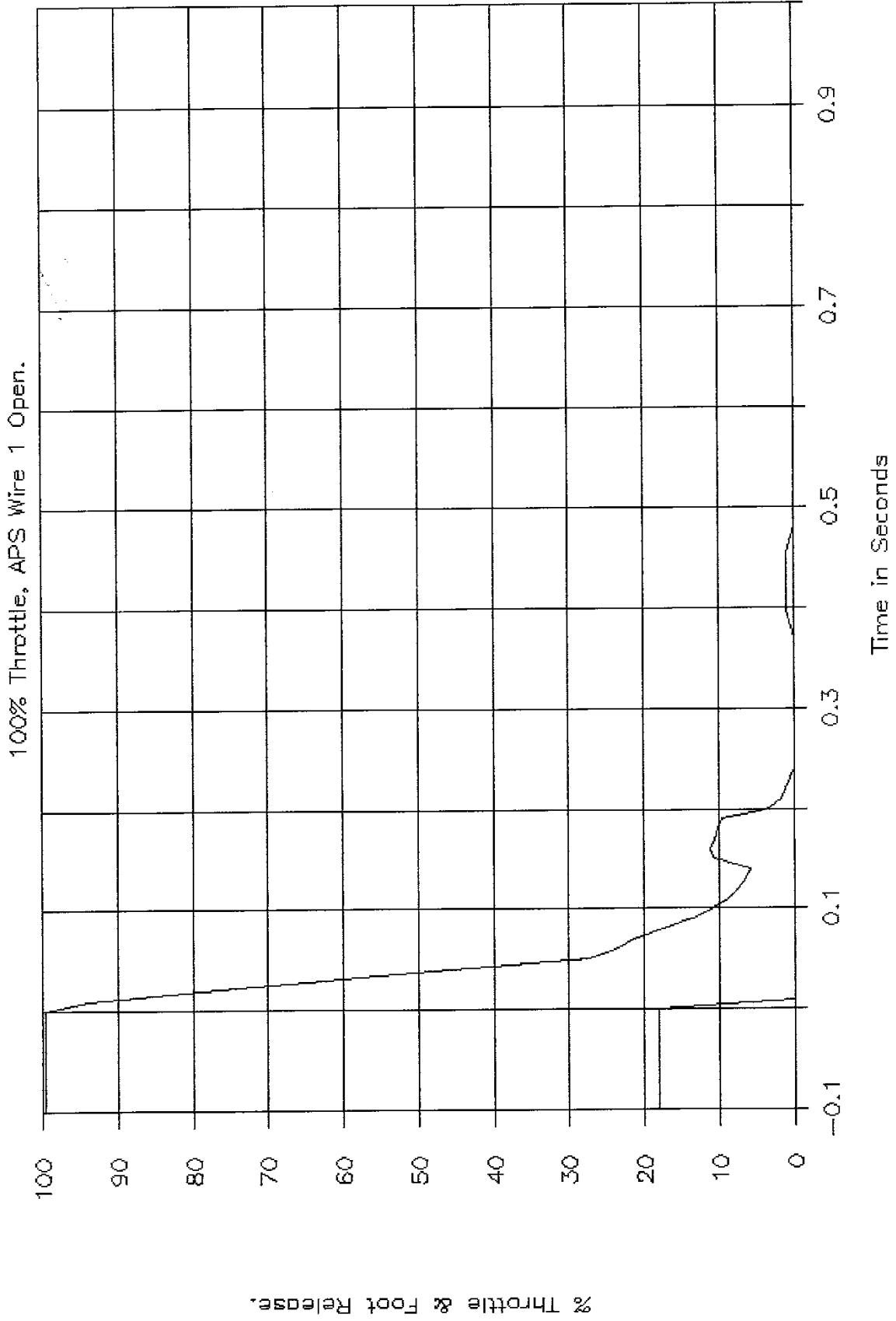
25% Throttle, APS Spring 2 Removed.



GTL 6549, NHTSA CA5403, FMVSS 124.

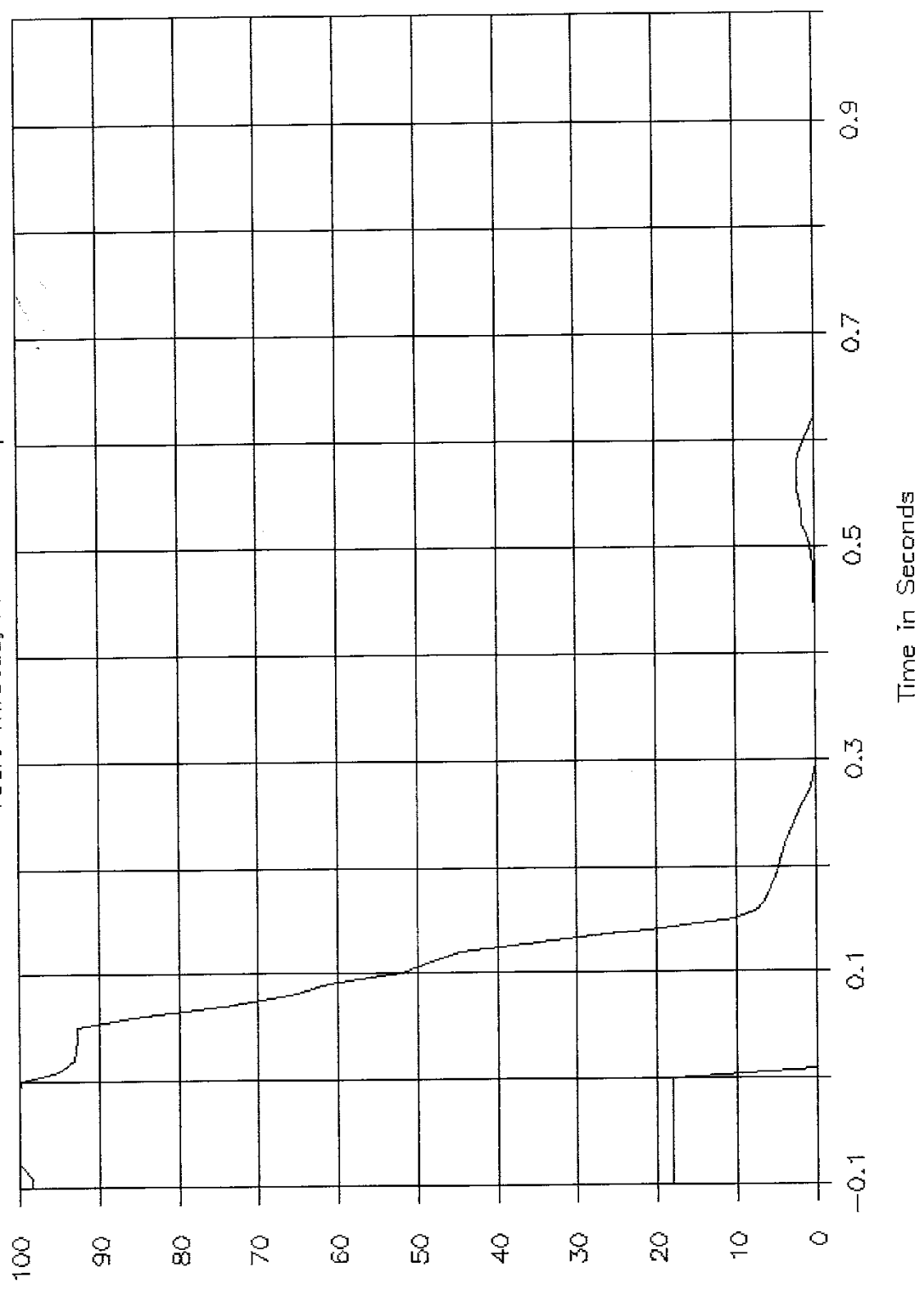


GTL 6550, NHTSA CA5403, FMVSS 124.



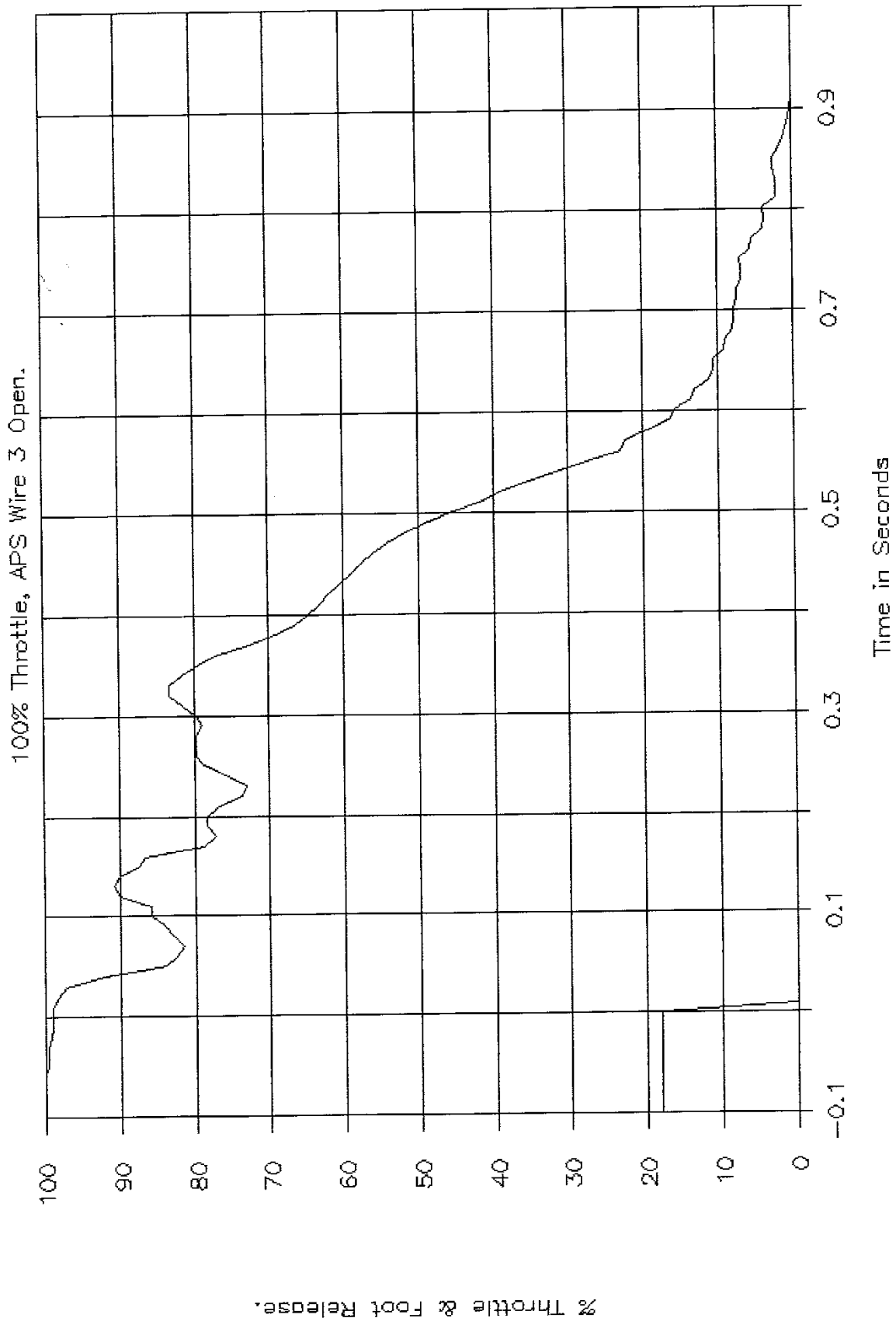
GTL 6551, NHTSA CA5403, FMVSS 124.

100% Throttle, APS Wire 2 Open.

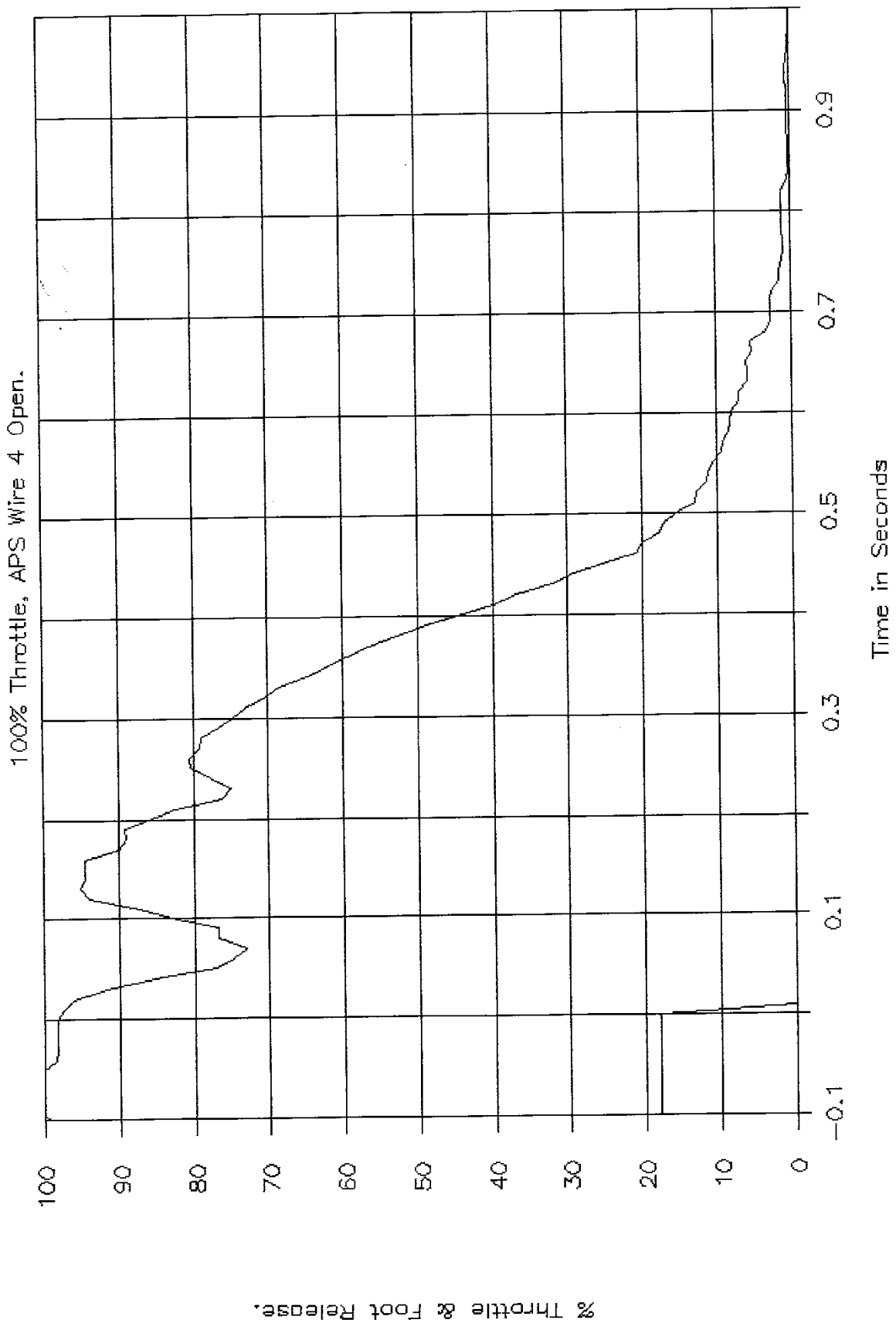


% Throttle & Foot Release.

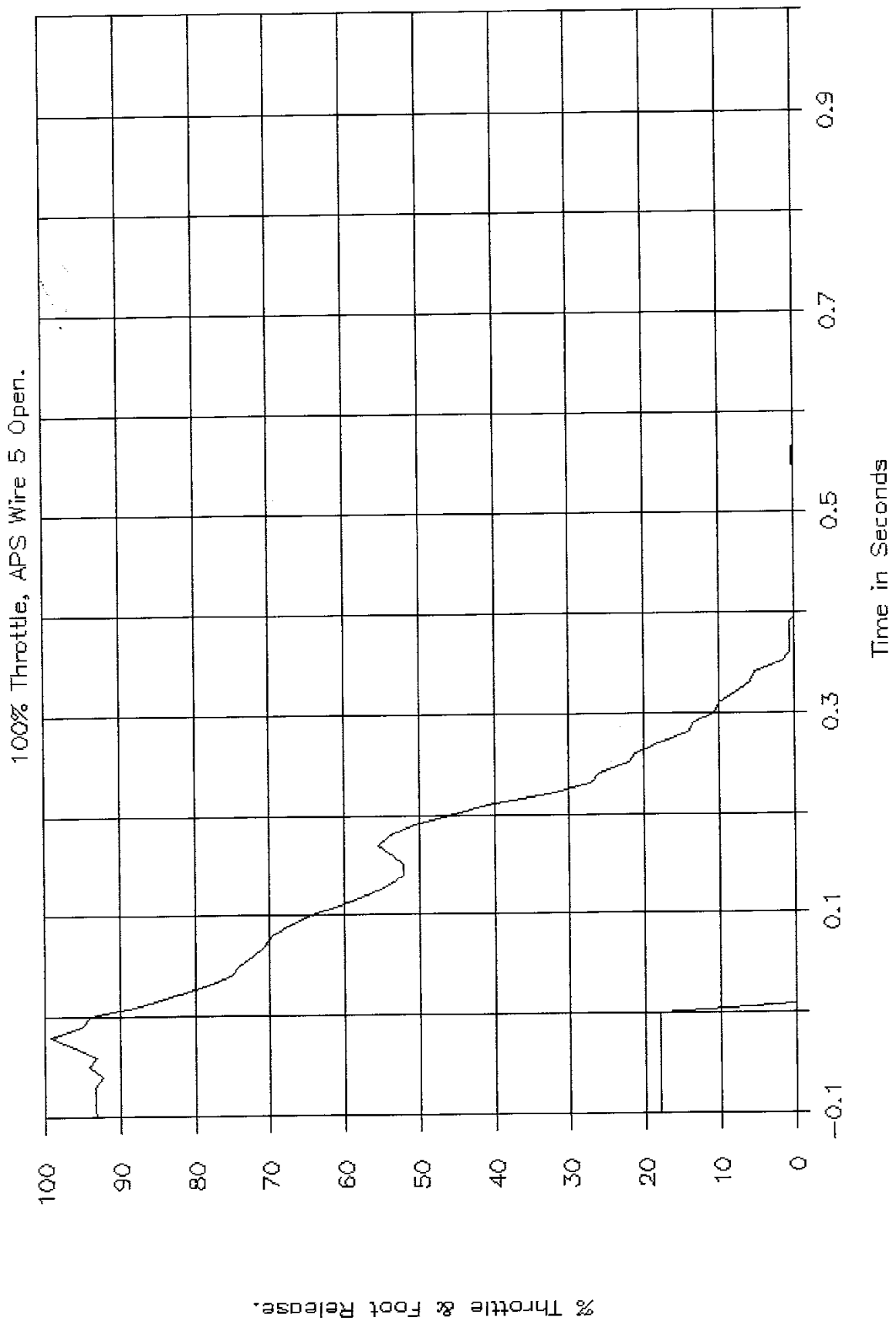
GTL 6552, NHTSA CA5403, FMVSS 124.



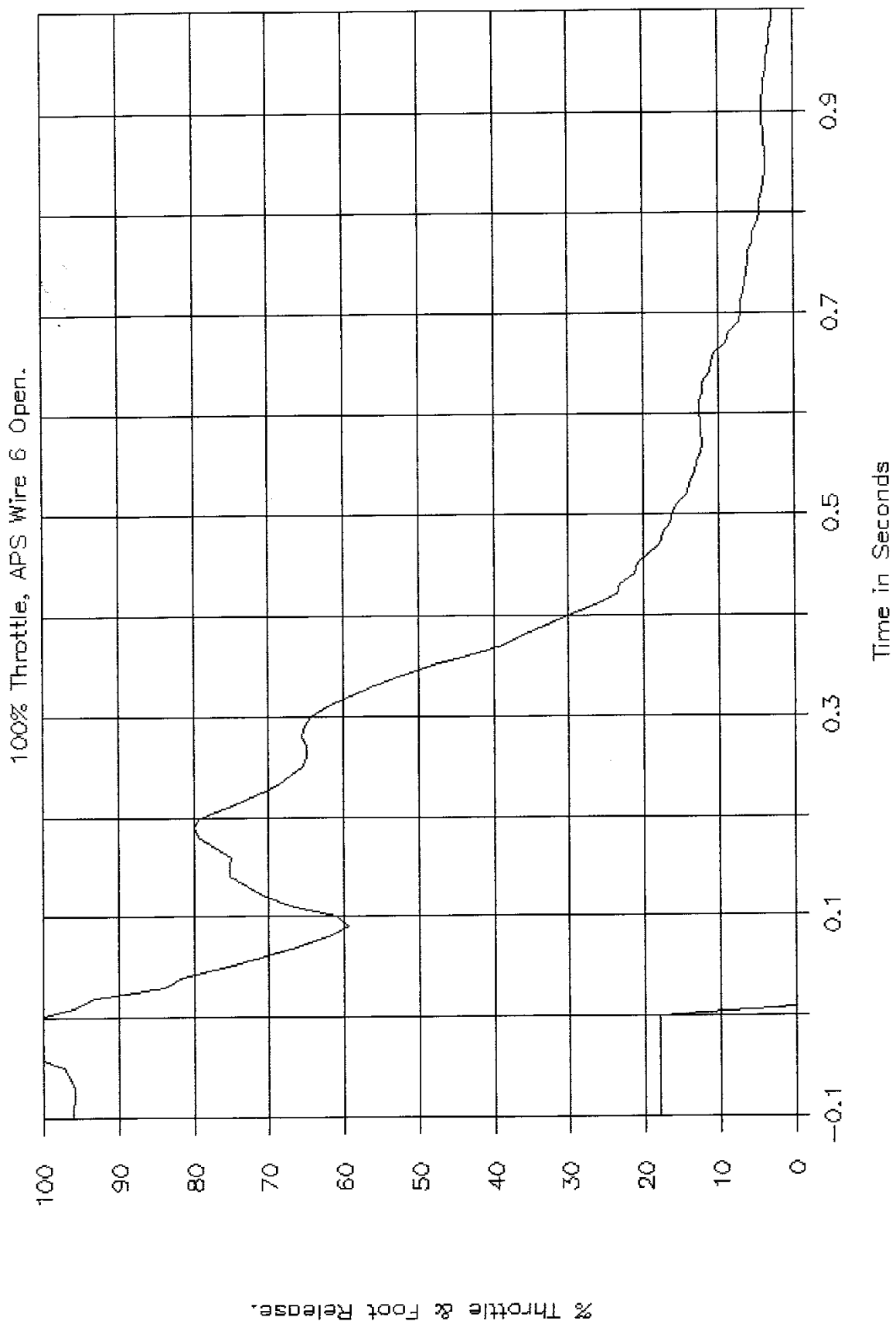
GTL 6553, NHTSA CA5403, FMVSS 124.



GTL 6554, NHTSA CA5403, FMVSS 124.

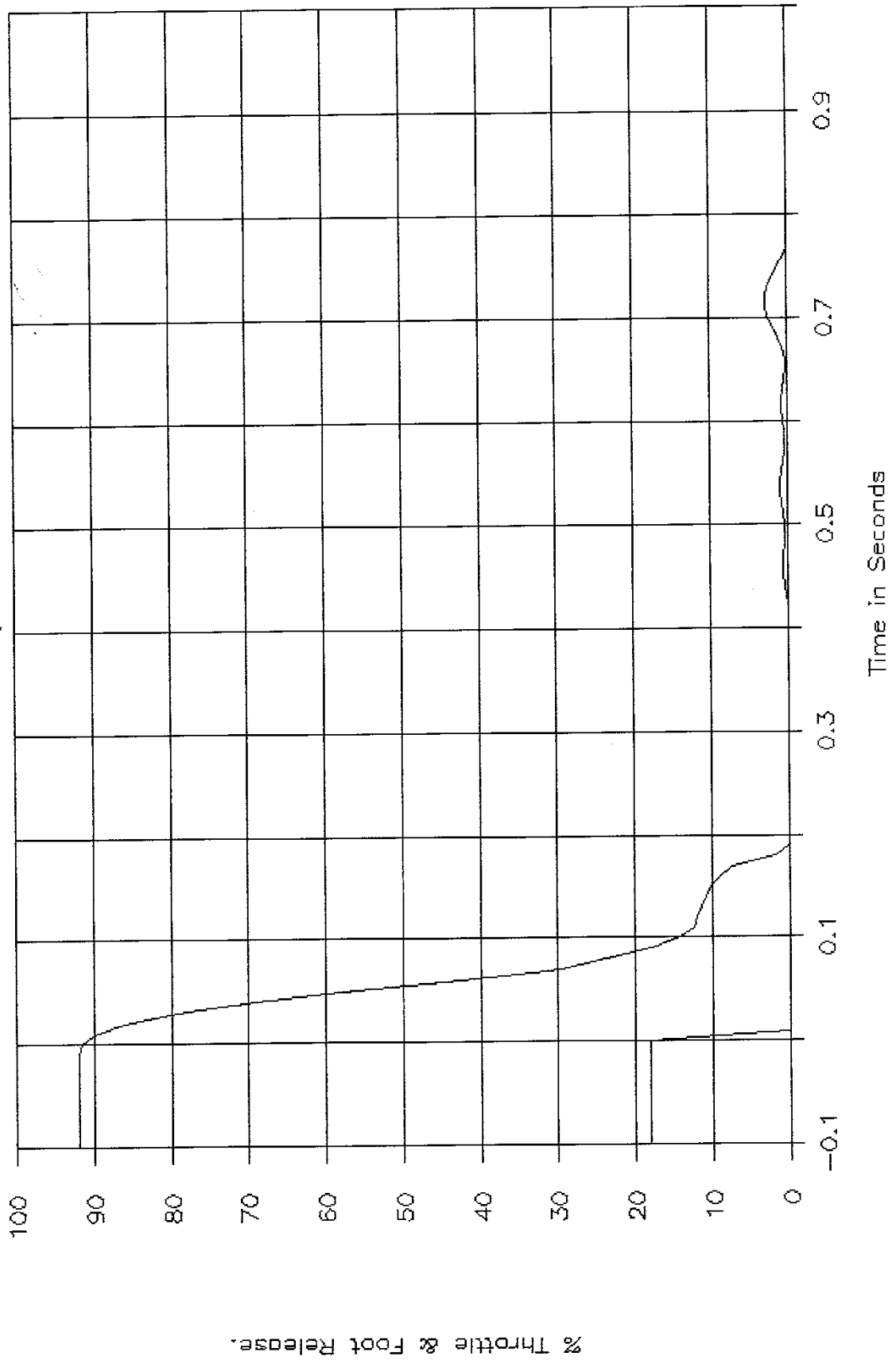


GTL 6555, NHTSA CA5403, FMVSS 124.

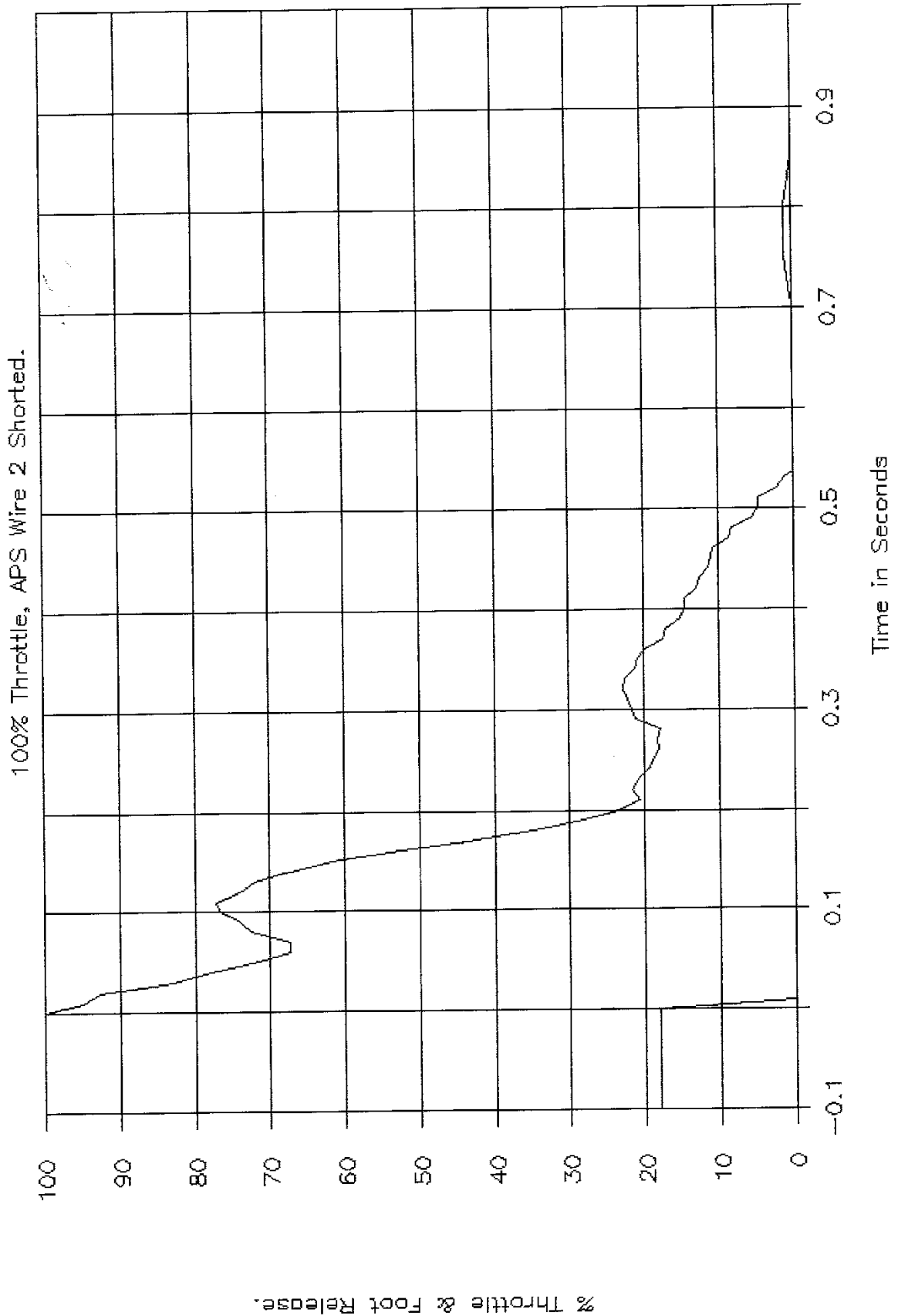


GTL 6556, NHTSA CA5403, FMVSS 124.

100% Throttle, APS Wire 1 Shorted.

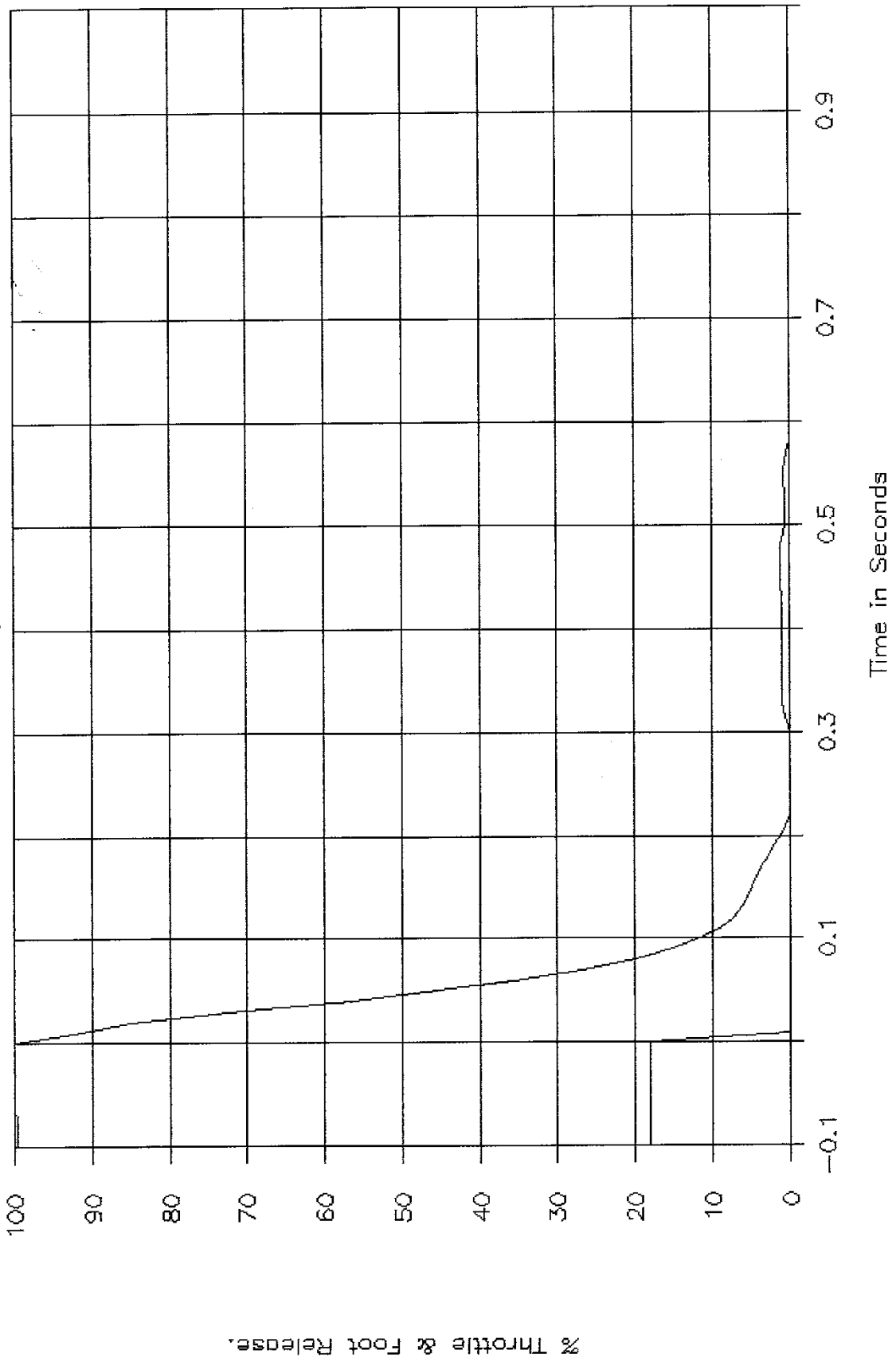


GTL 6557, NHTSA CA5403, FMVSS 124.

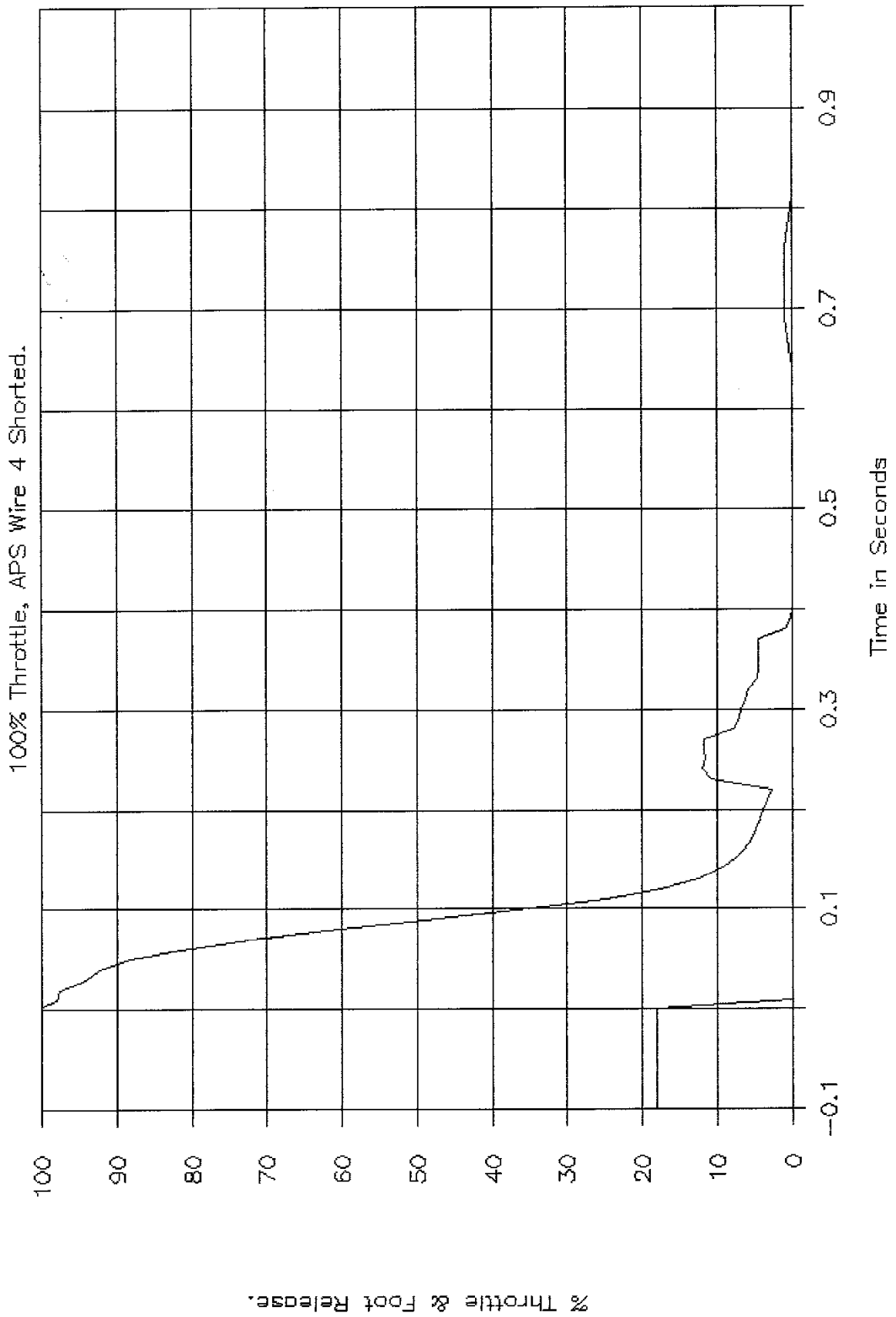


GTL 6558, NHTSA CA5403, FMVSS 124.

100% Throttle, APS Wire 3 Shorted.

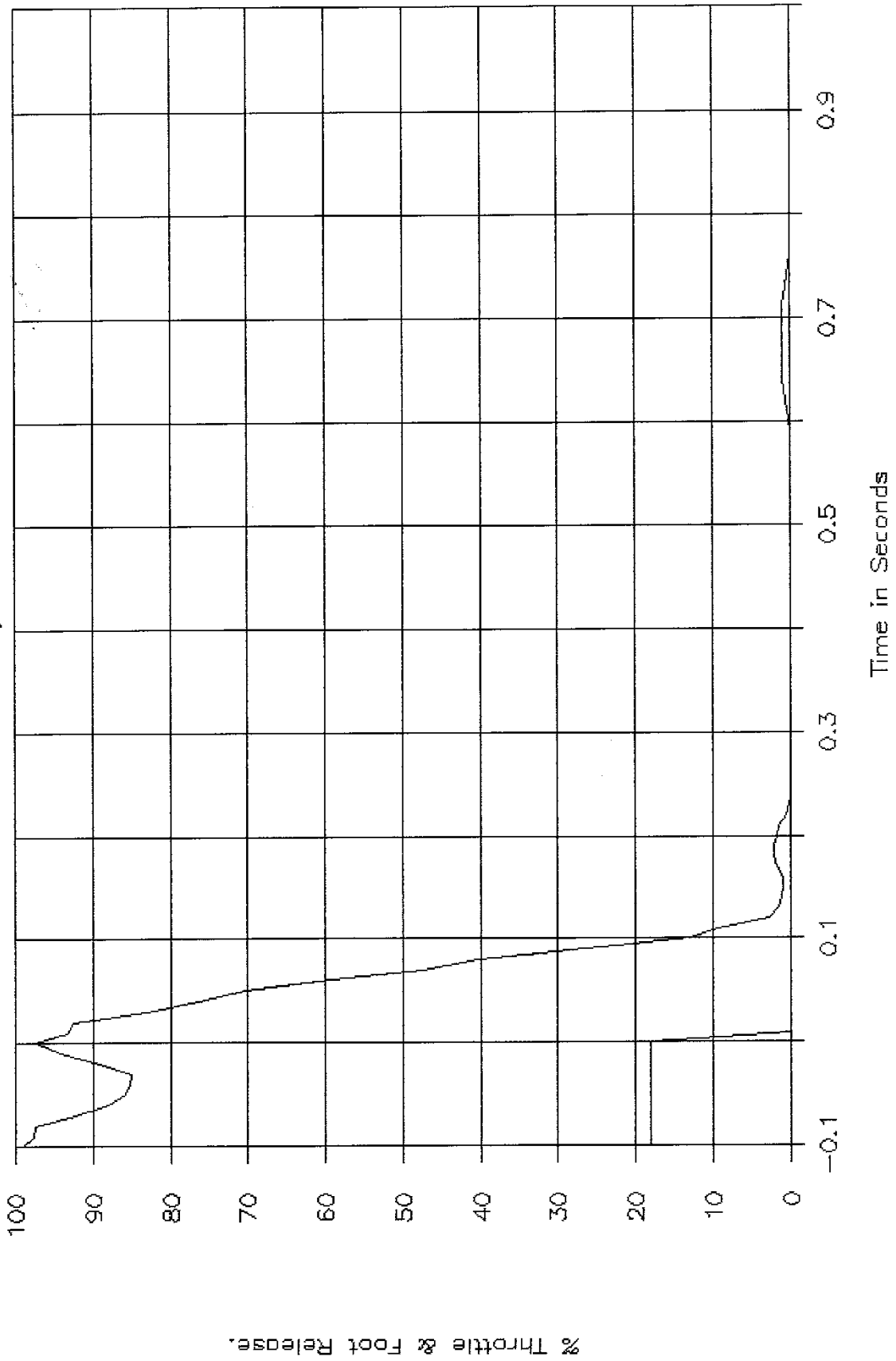


GTL 6559, NHTSA CA5403, FMVSS 124.



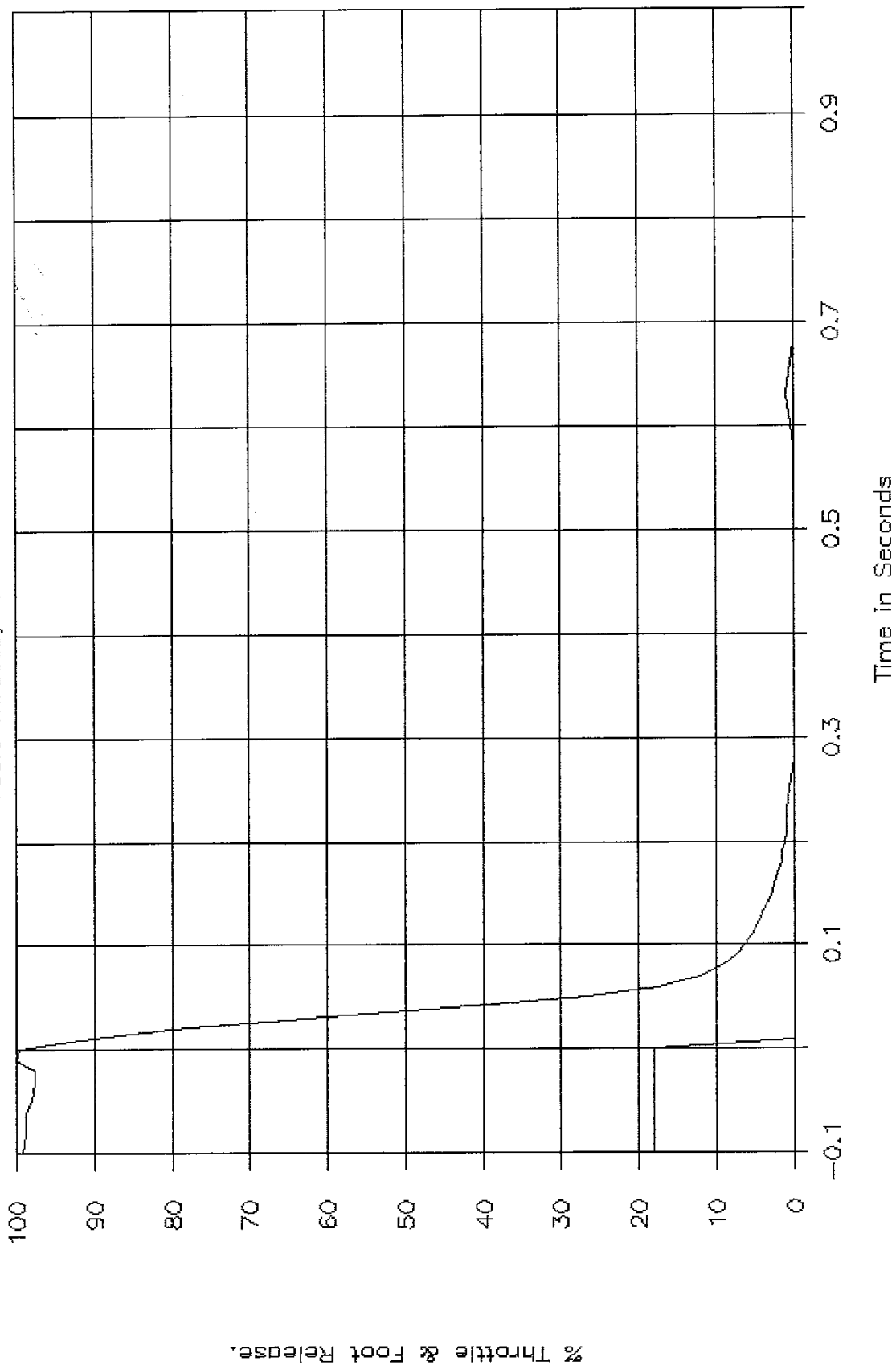
GTL 6560, NHTSA CA5403, FMVSS 124.

100% Throttle, APS Wire 5 Shorted.

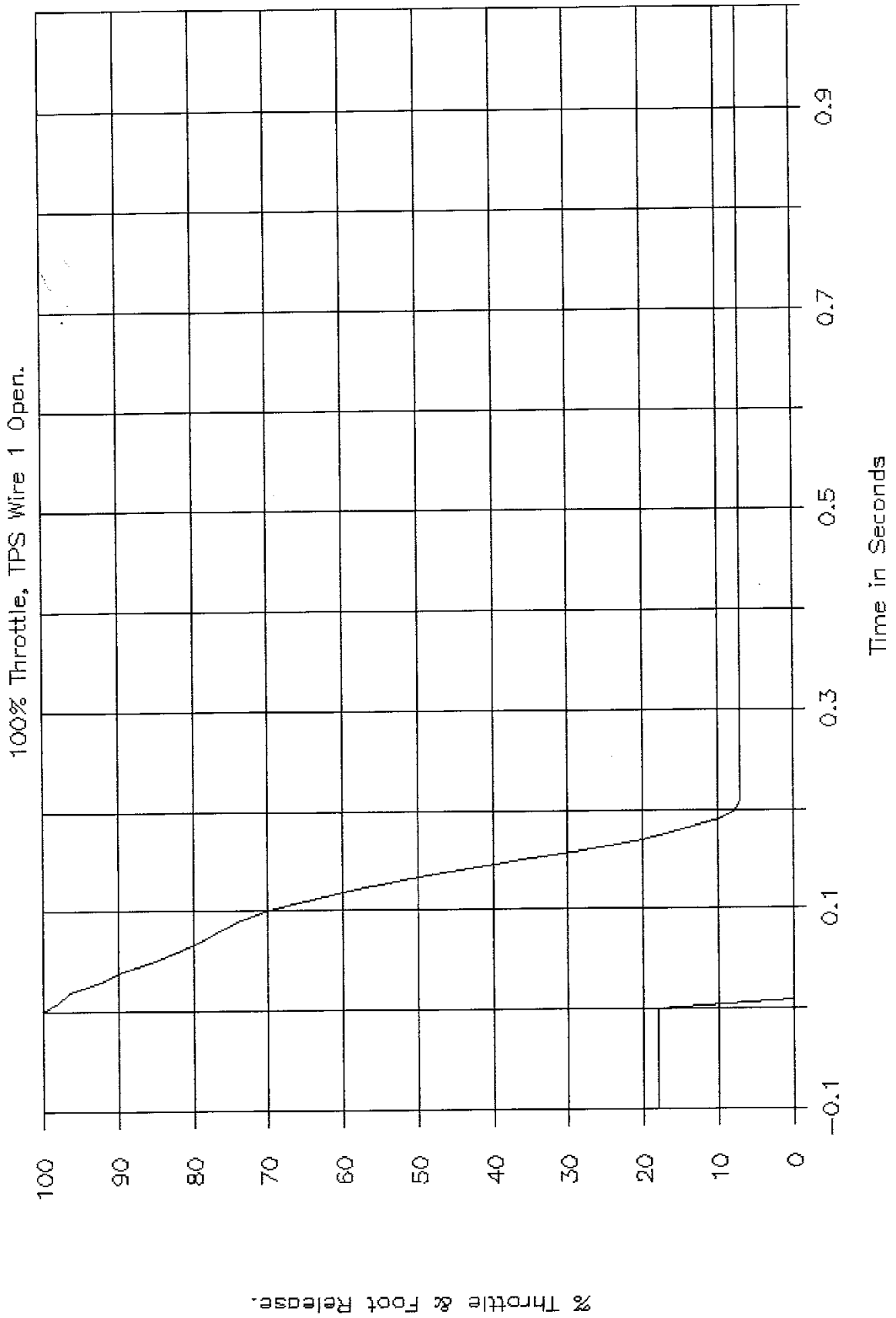


GTL 6561, NHTSA CA5403, FMVSS 124.

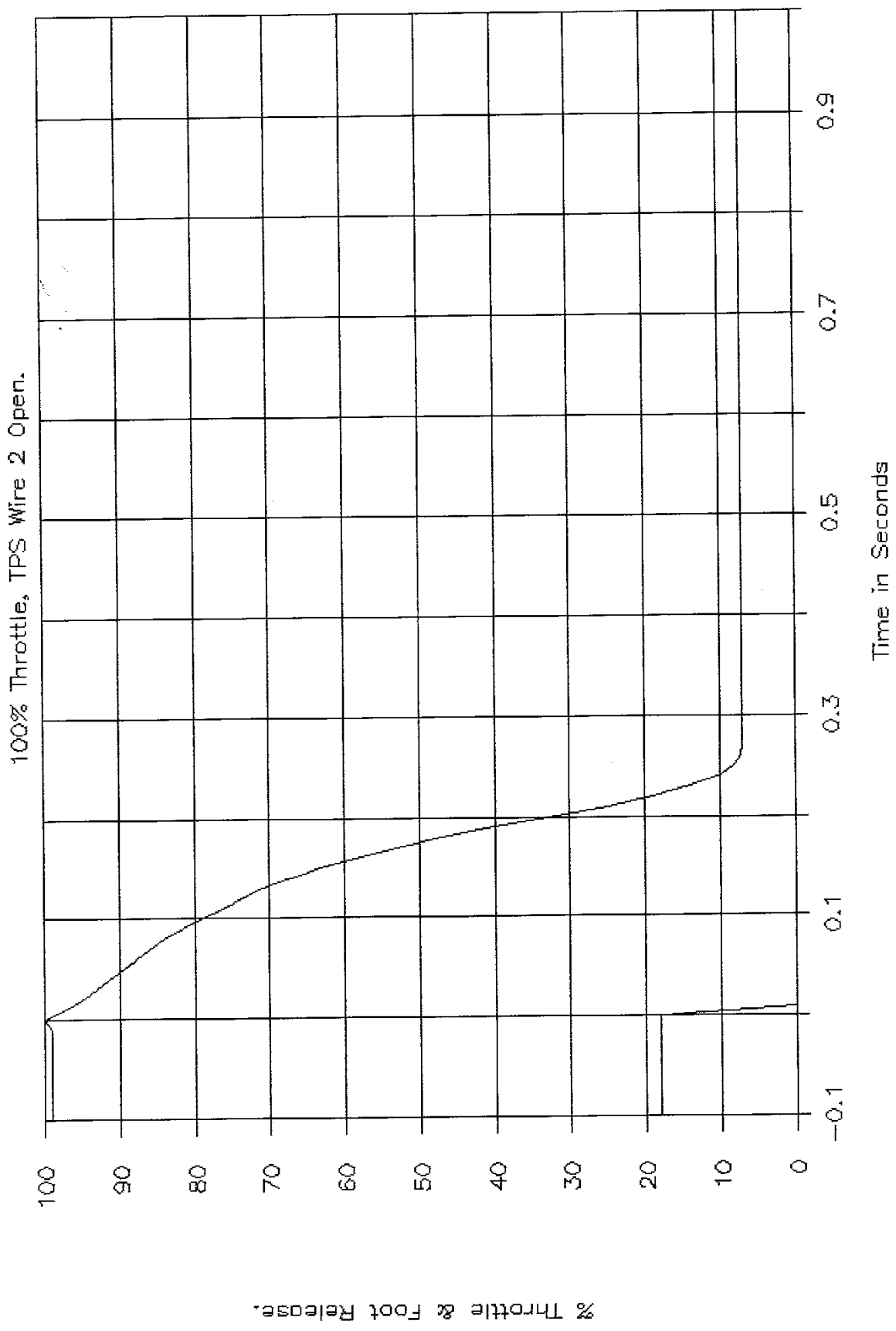
100% Throttle, APS Wire 6 Shorted.



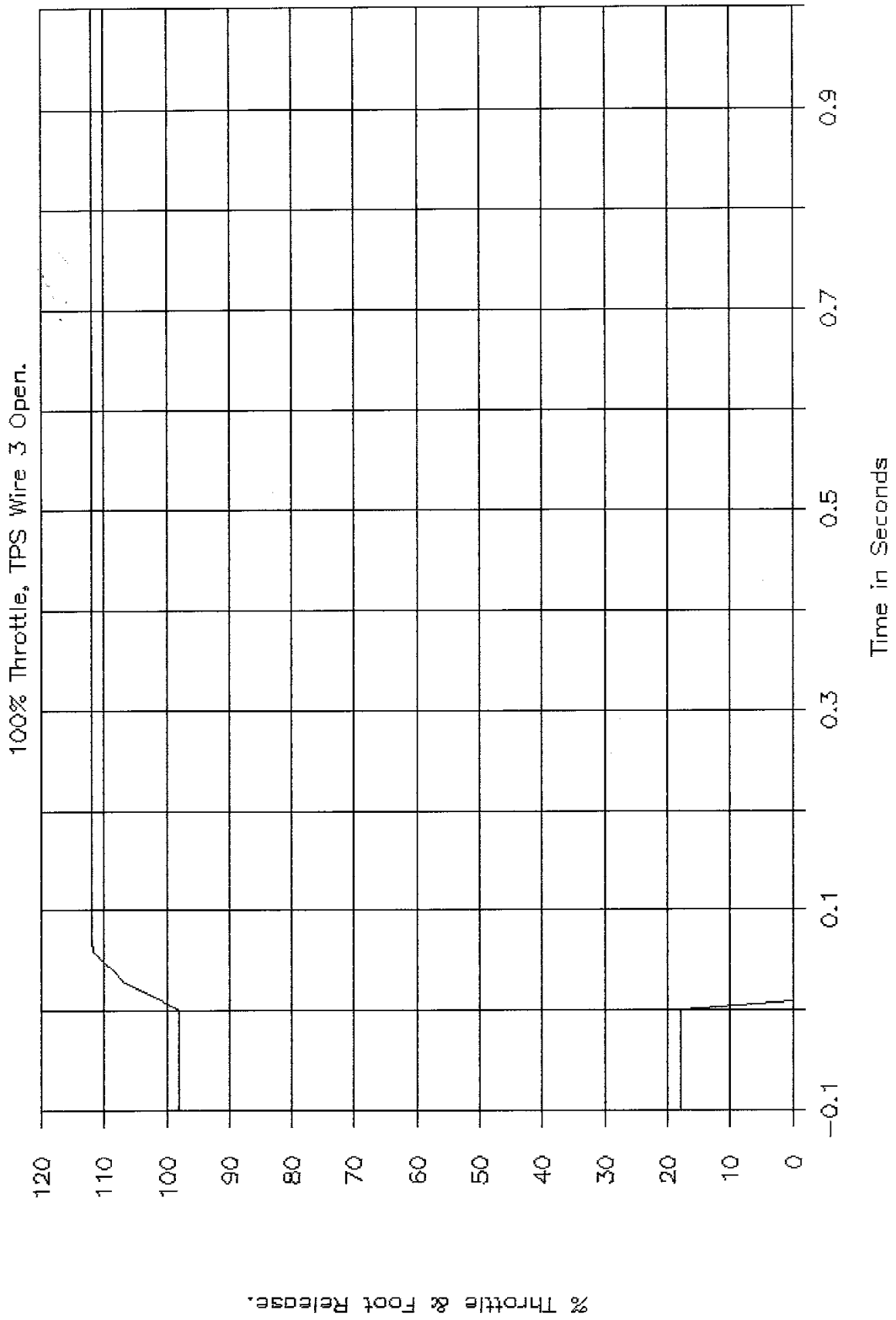
GTL 6562, NHTSA CA5403, FMVSS 124.



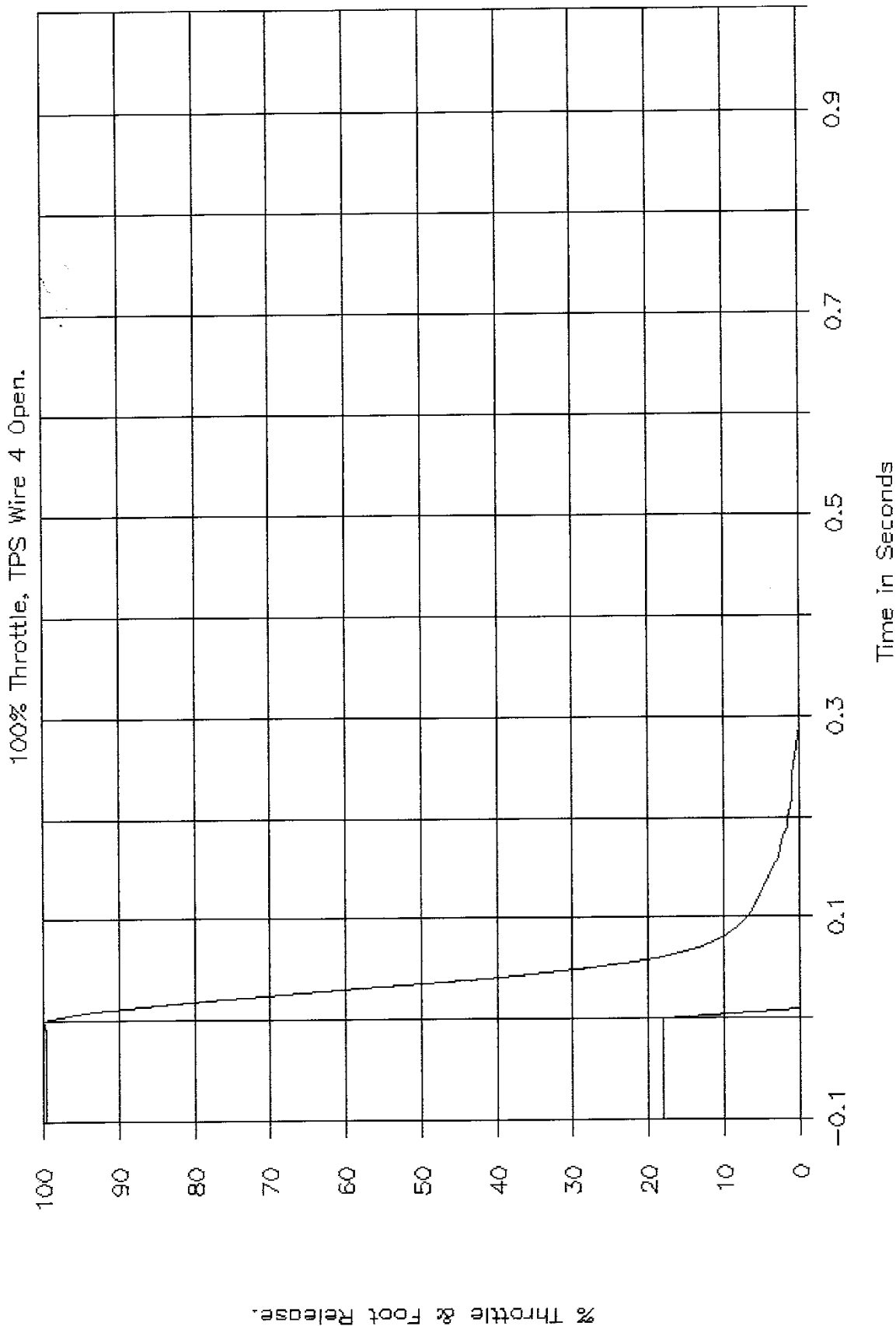
GTL 6563, NHTSA CA5403, FMVSS 124.



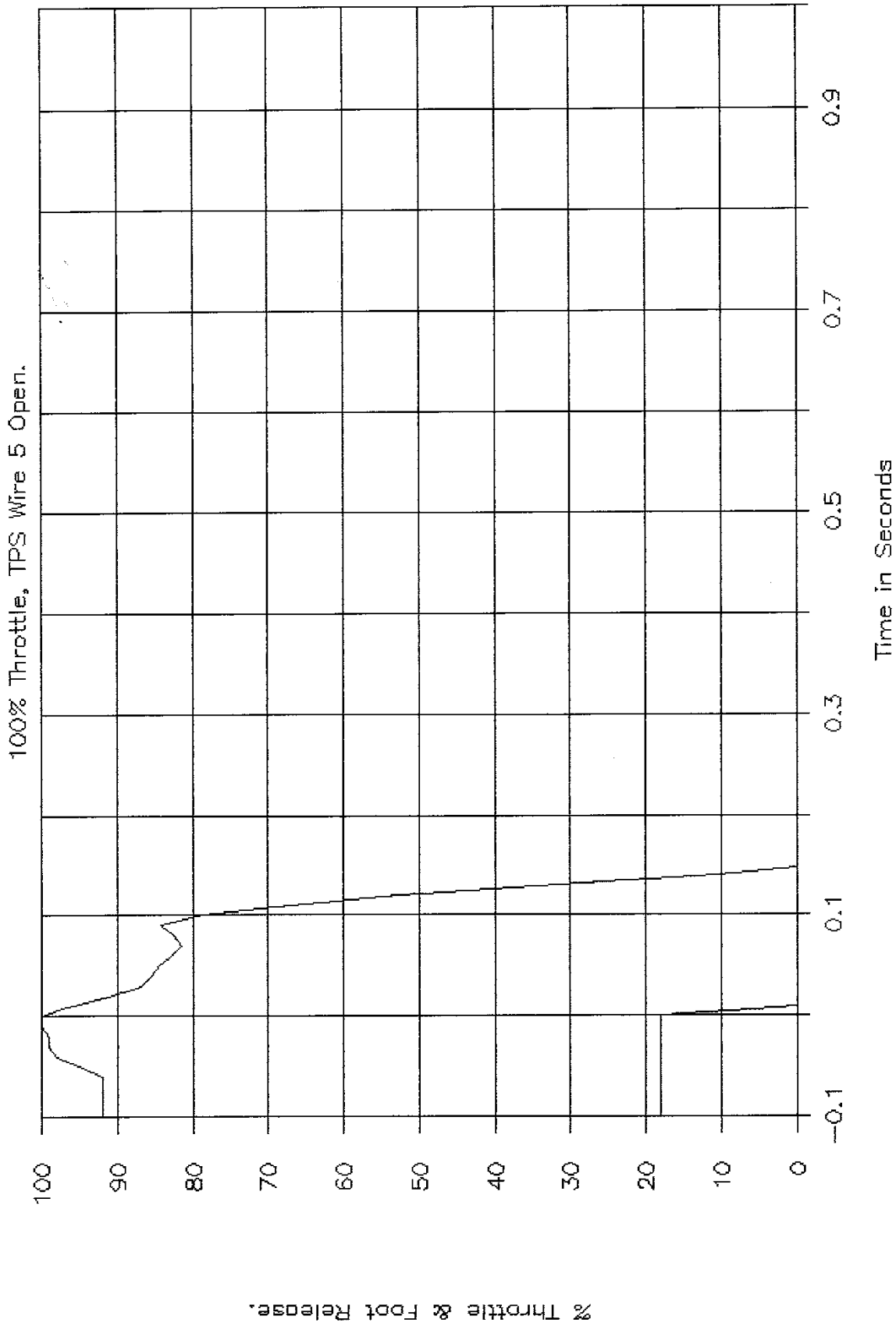
GTL 6564, NHTSA CA5403, FMVSS 124.



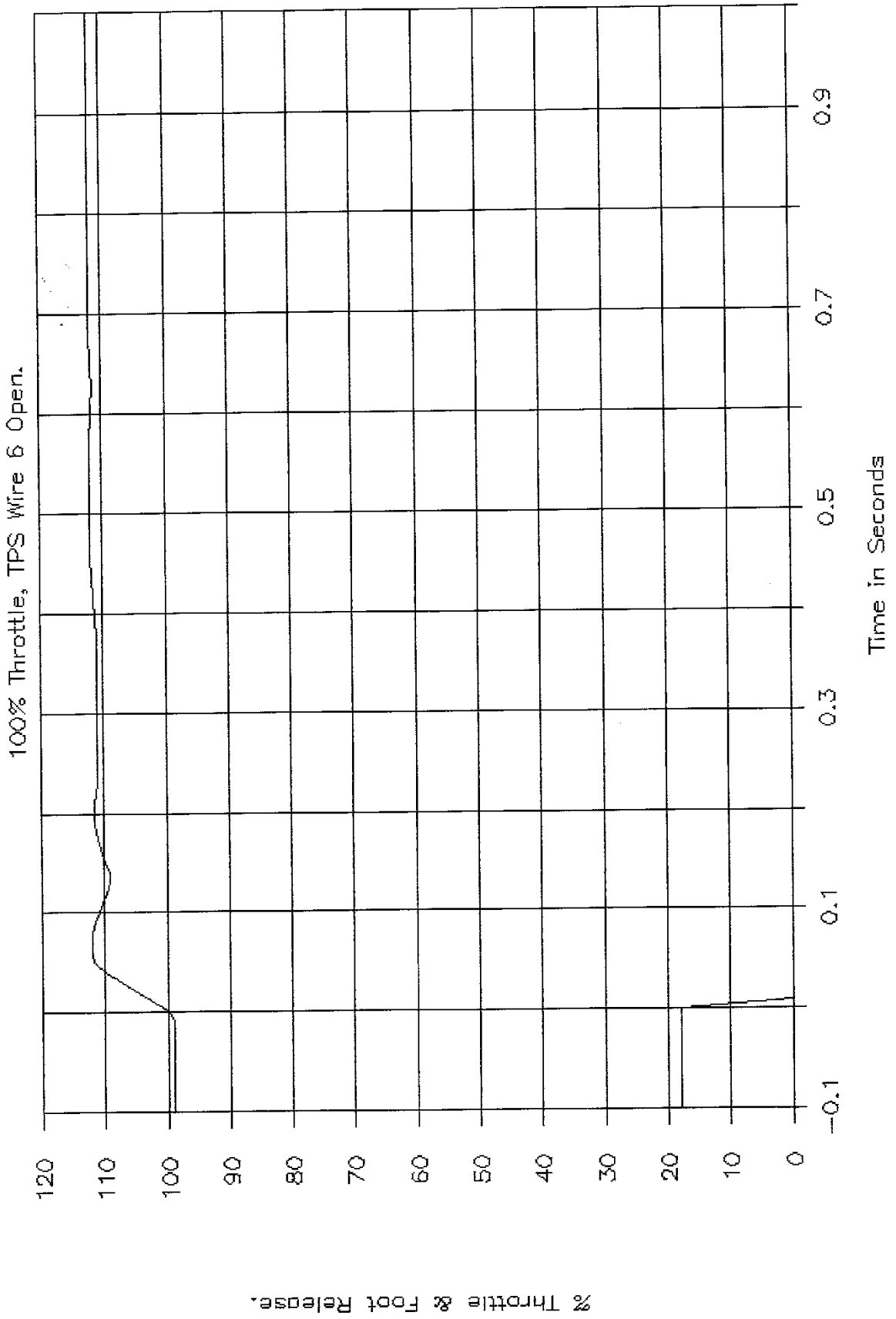
GTL 6565, NHTSA CA5403, FMVSS 124.



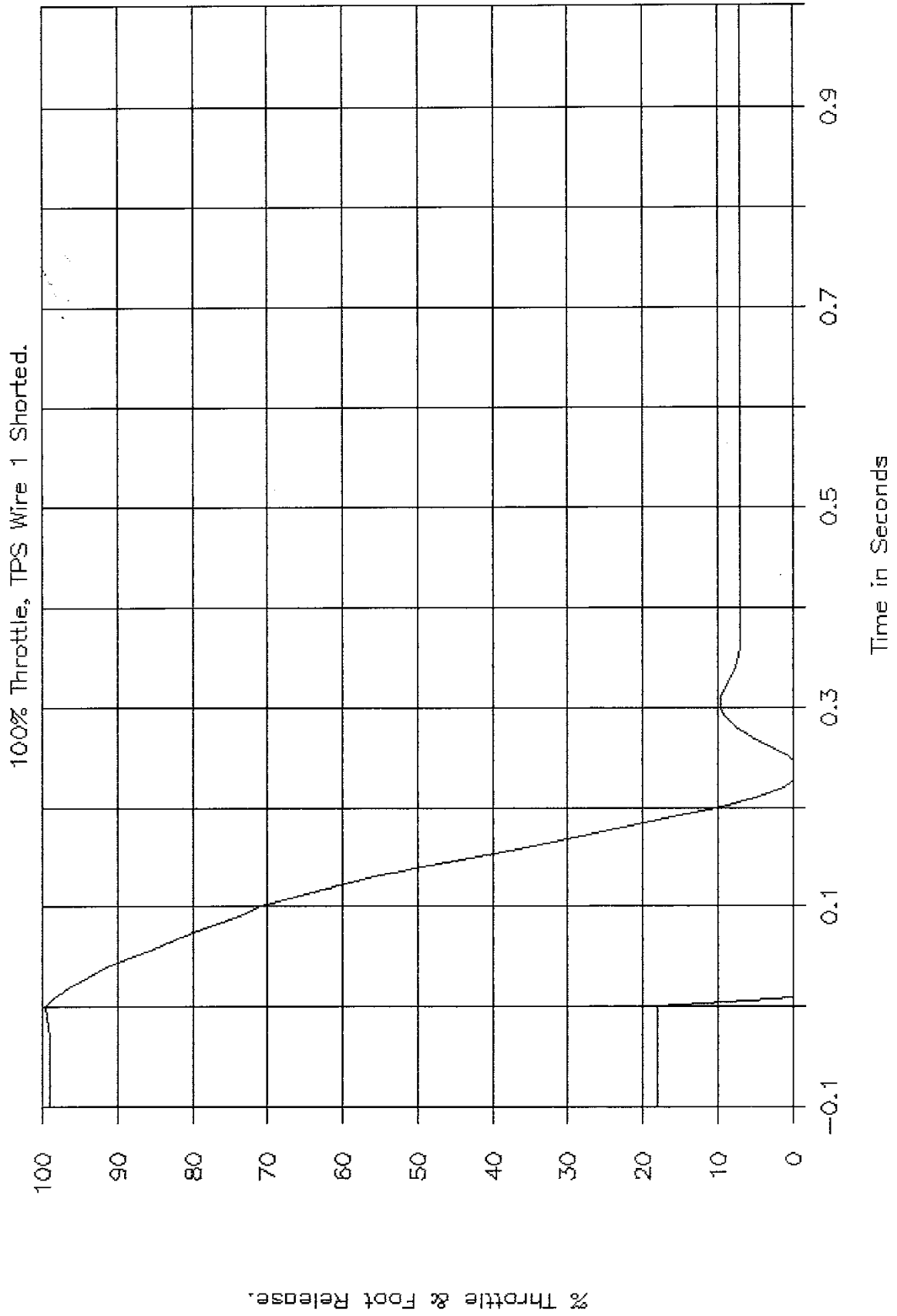
GTL 6566, NHTSA CA5403, FMVSS 124.



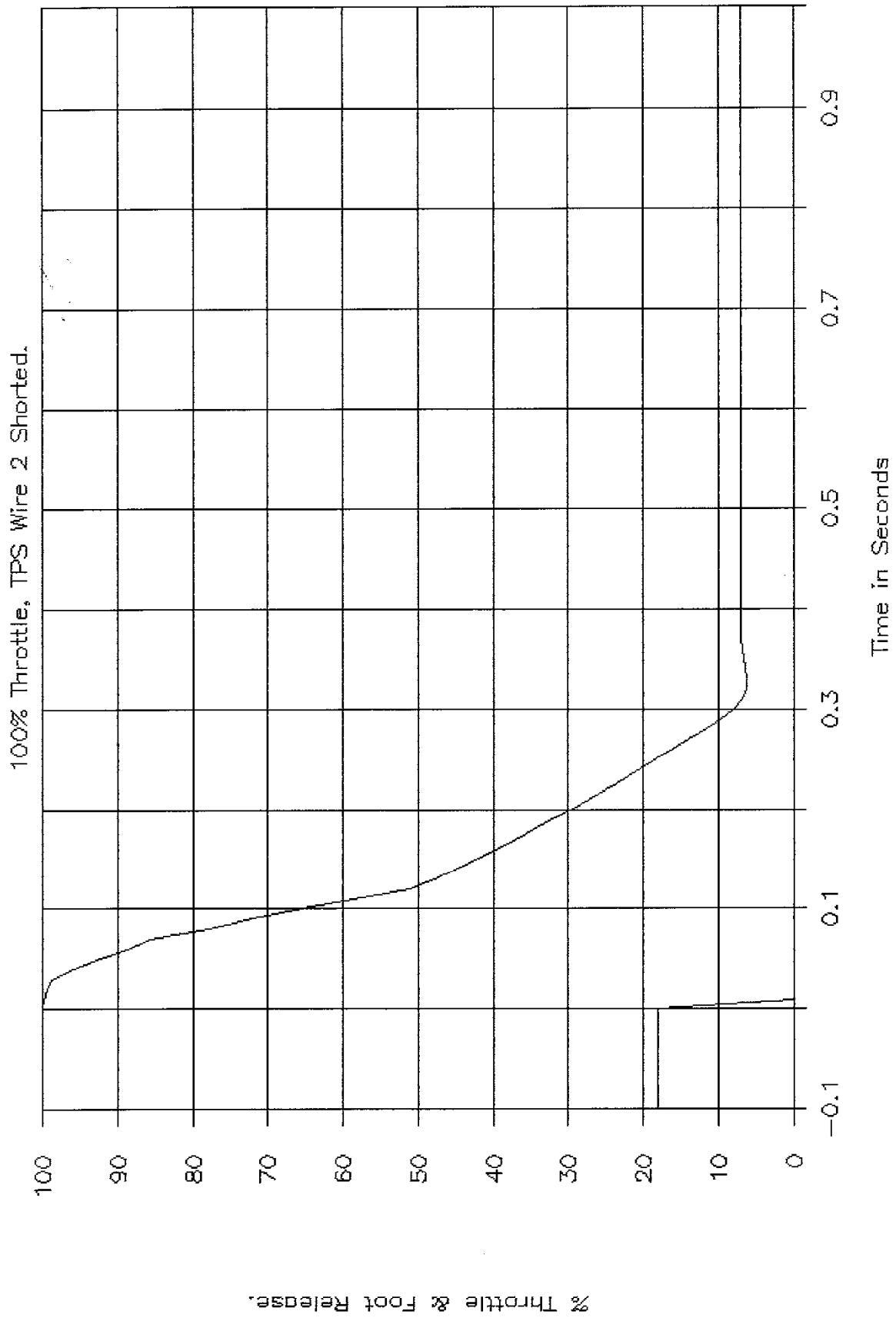
GTL 6567, NHTSA CA5403, FMVSS 124.



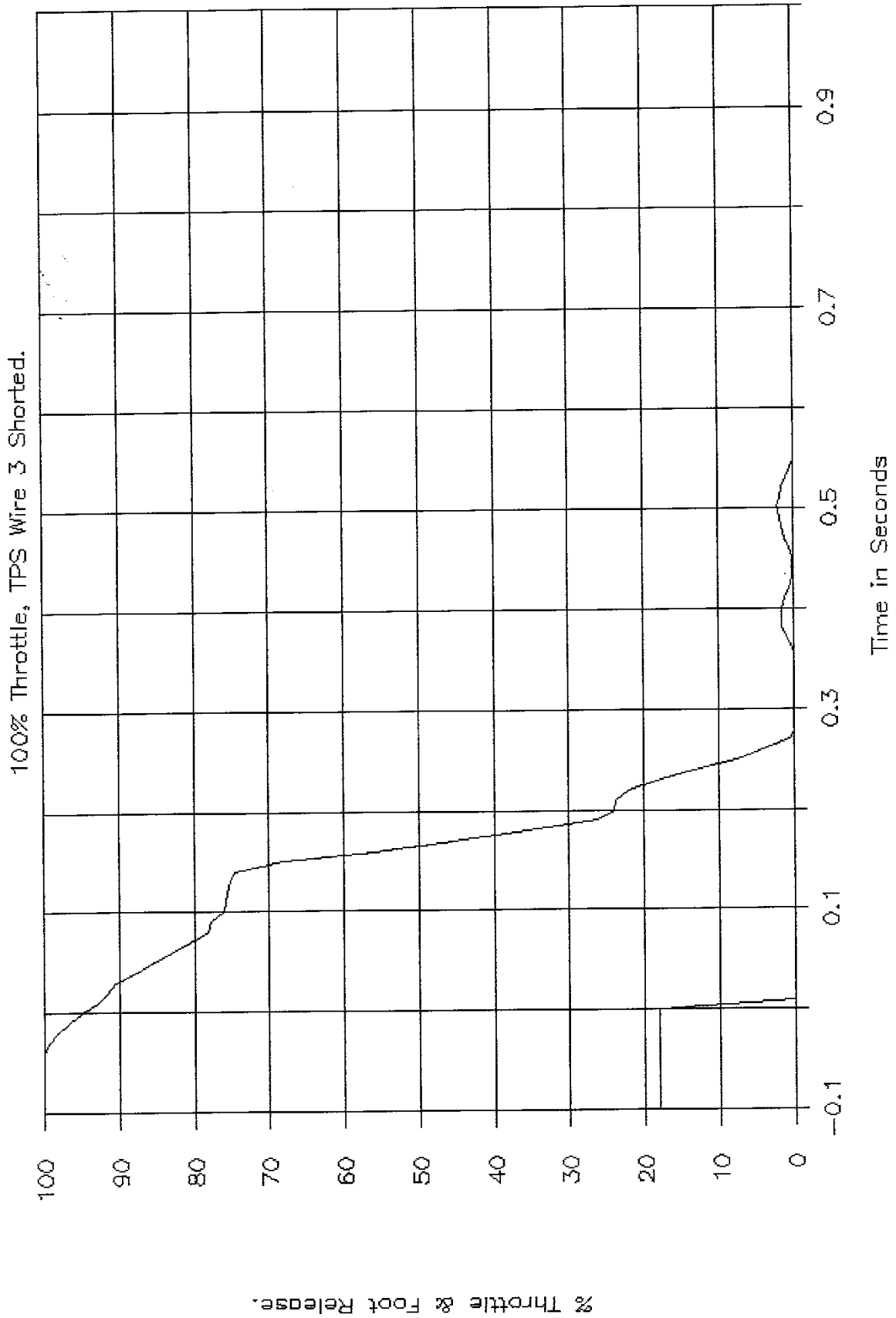
GTL 6568, NHTSA CA5403, FMVSS 124.



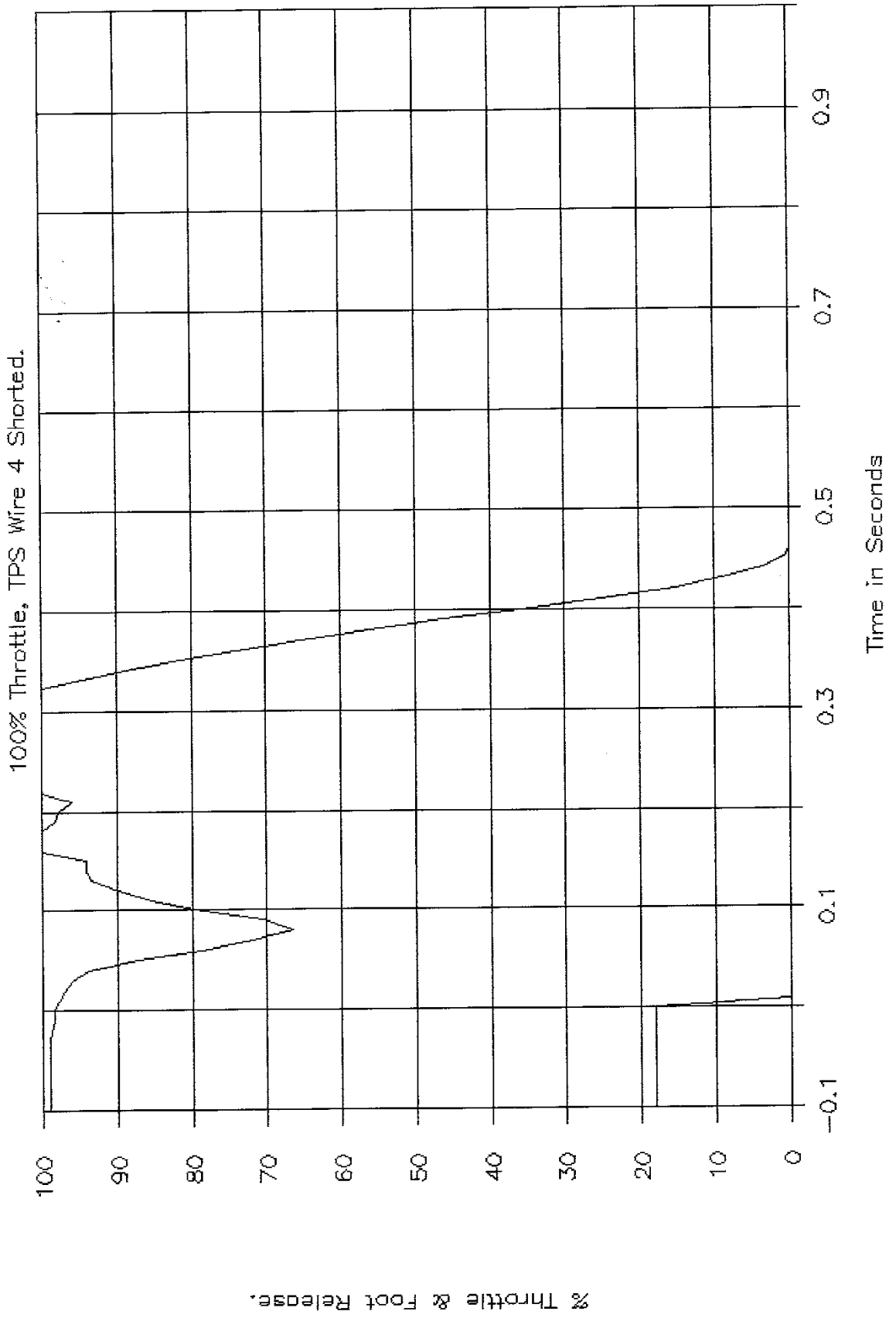
GTL 6569, NHTSA CA5403, FMVSS 124.



GTL 6570, NHTSA CA5403, FMVSS 124.

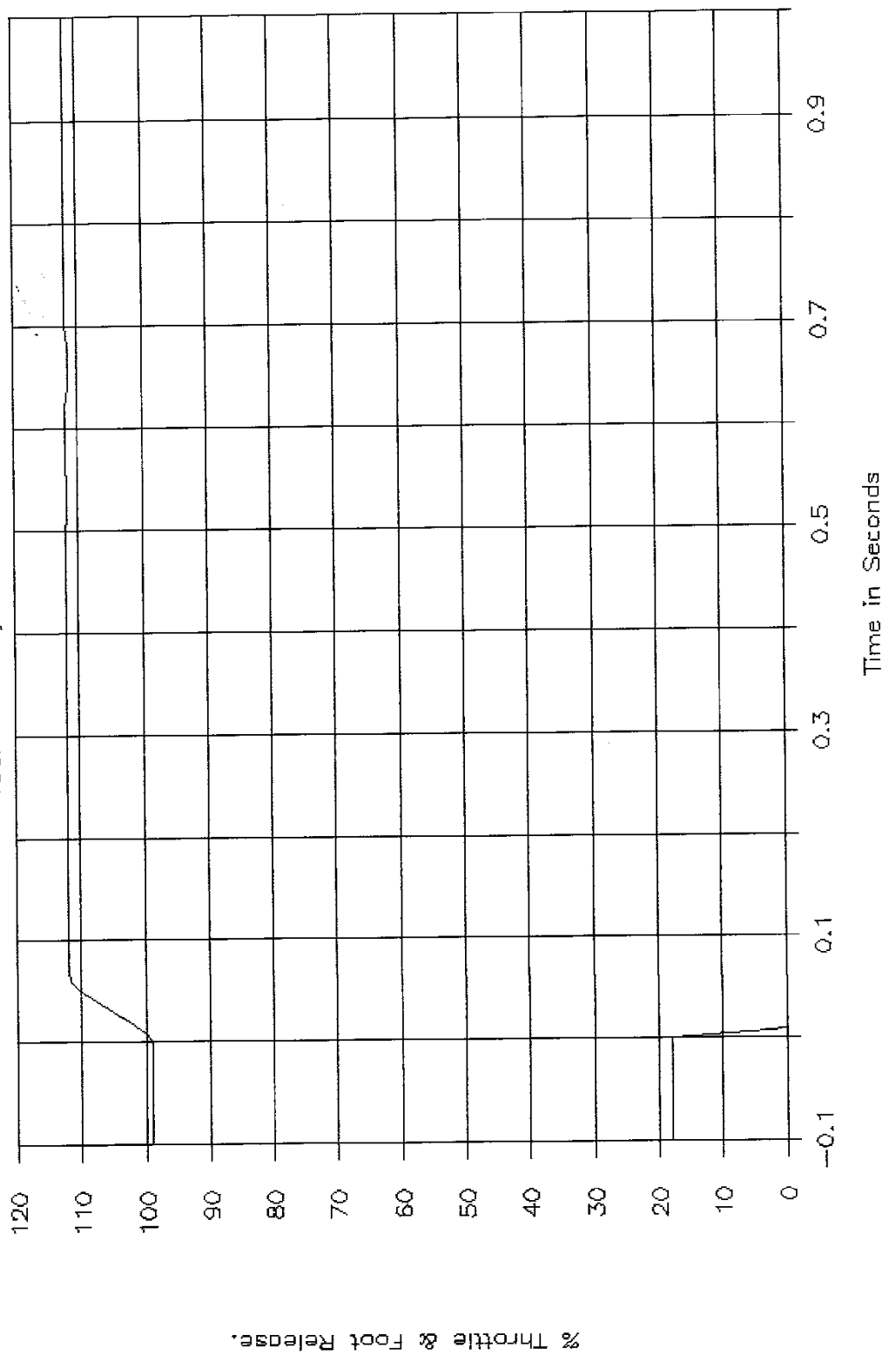


GTL 6571, NHTSA CA5403, FMVSS 124.

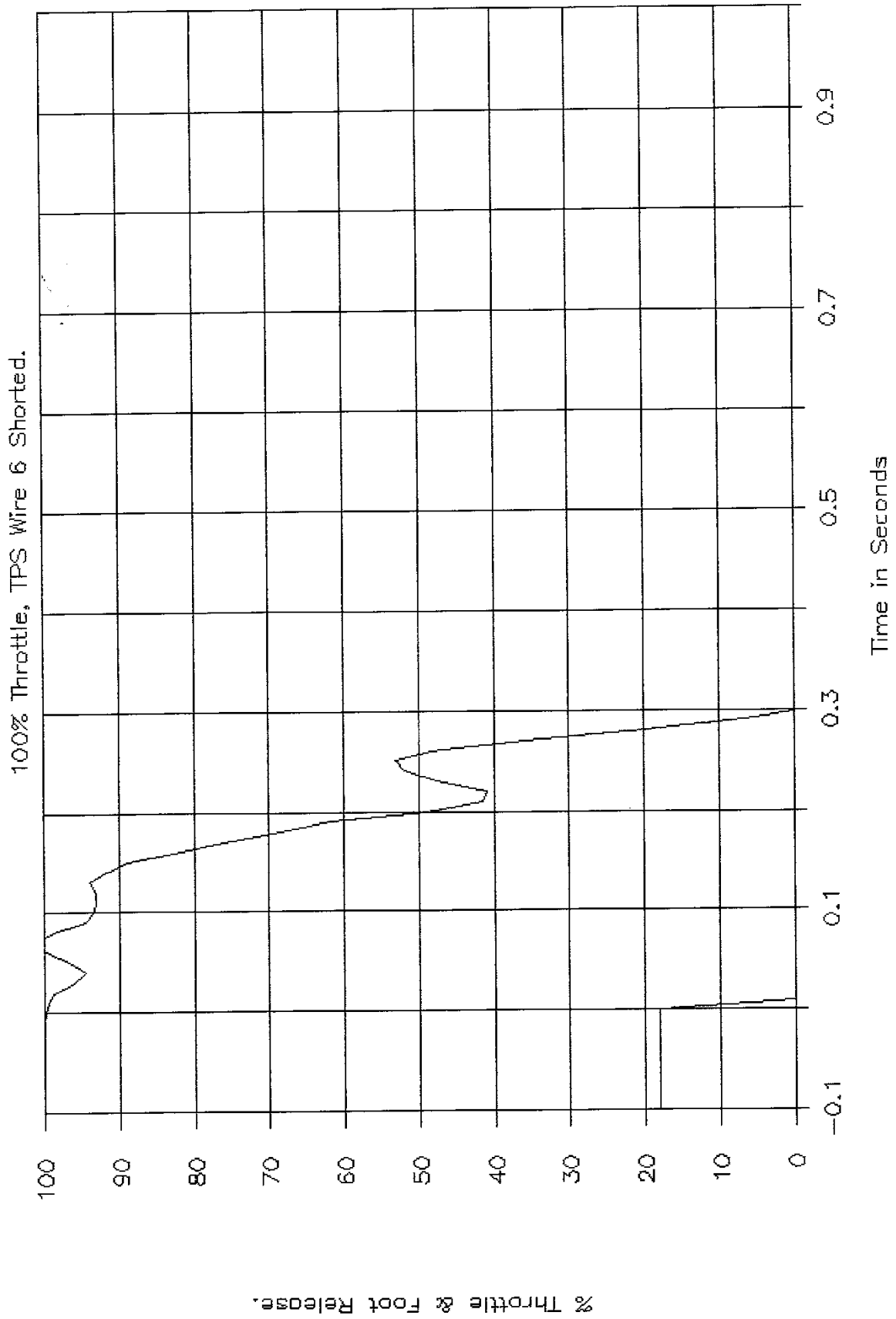


GTL 6572, NHTSA CA5403, FMVSS 124.

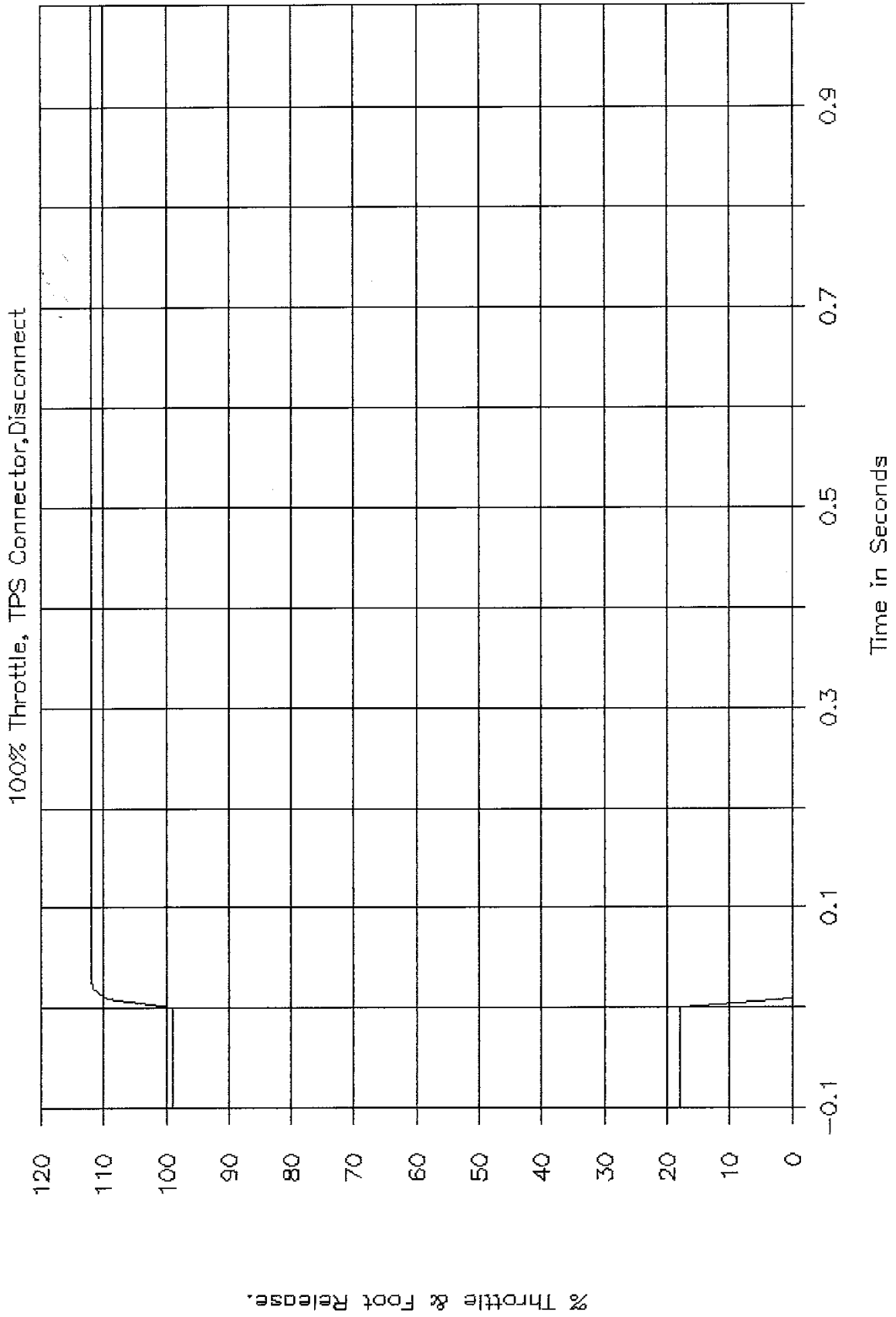
100% Throttle, TPS Wire 5 Shorted.



GTL 6573, NHTSA CA5403, FMVSS 124.

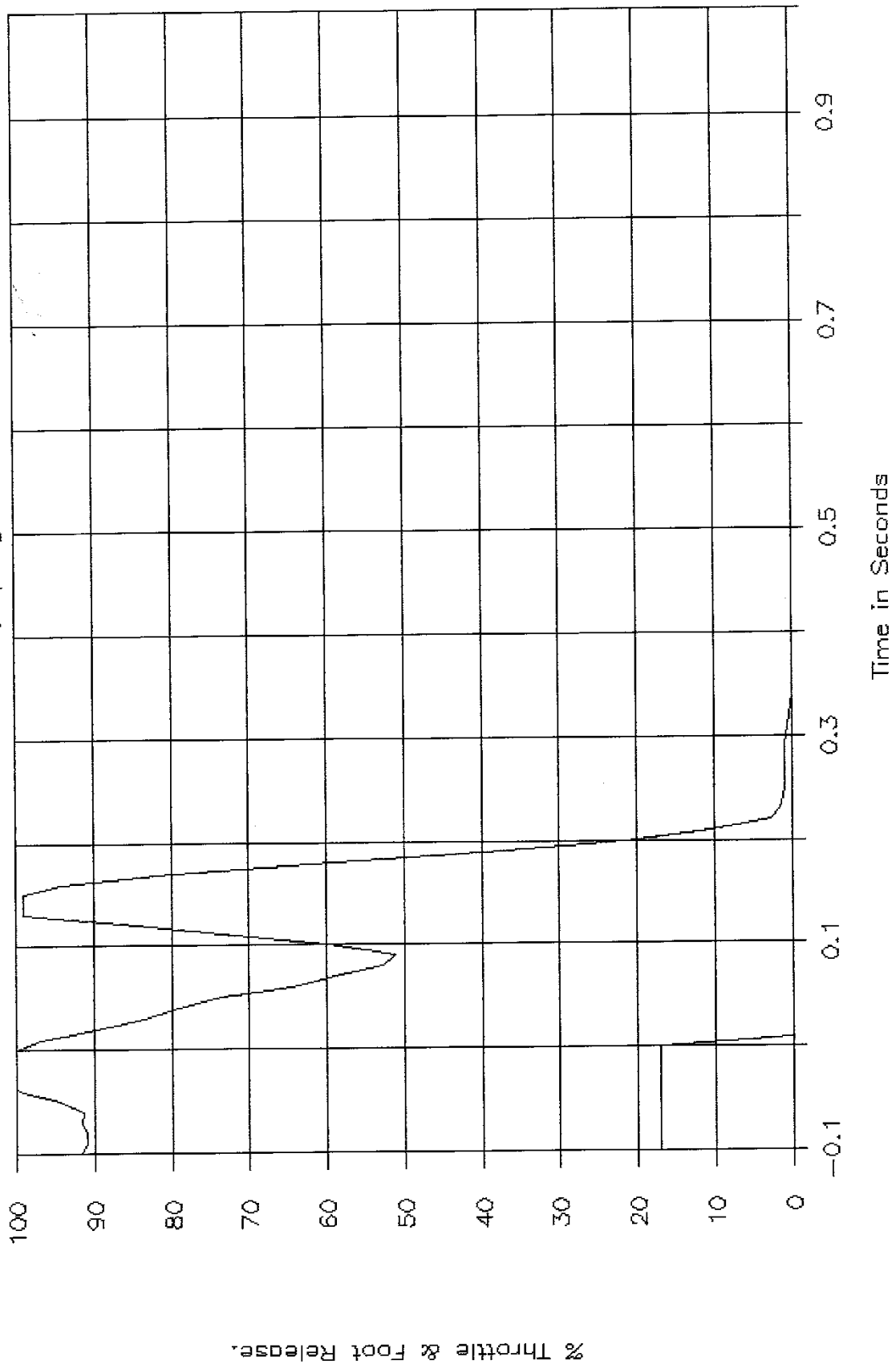


GTL 6574, NHTSA CA5403, FMVSS 124.



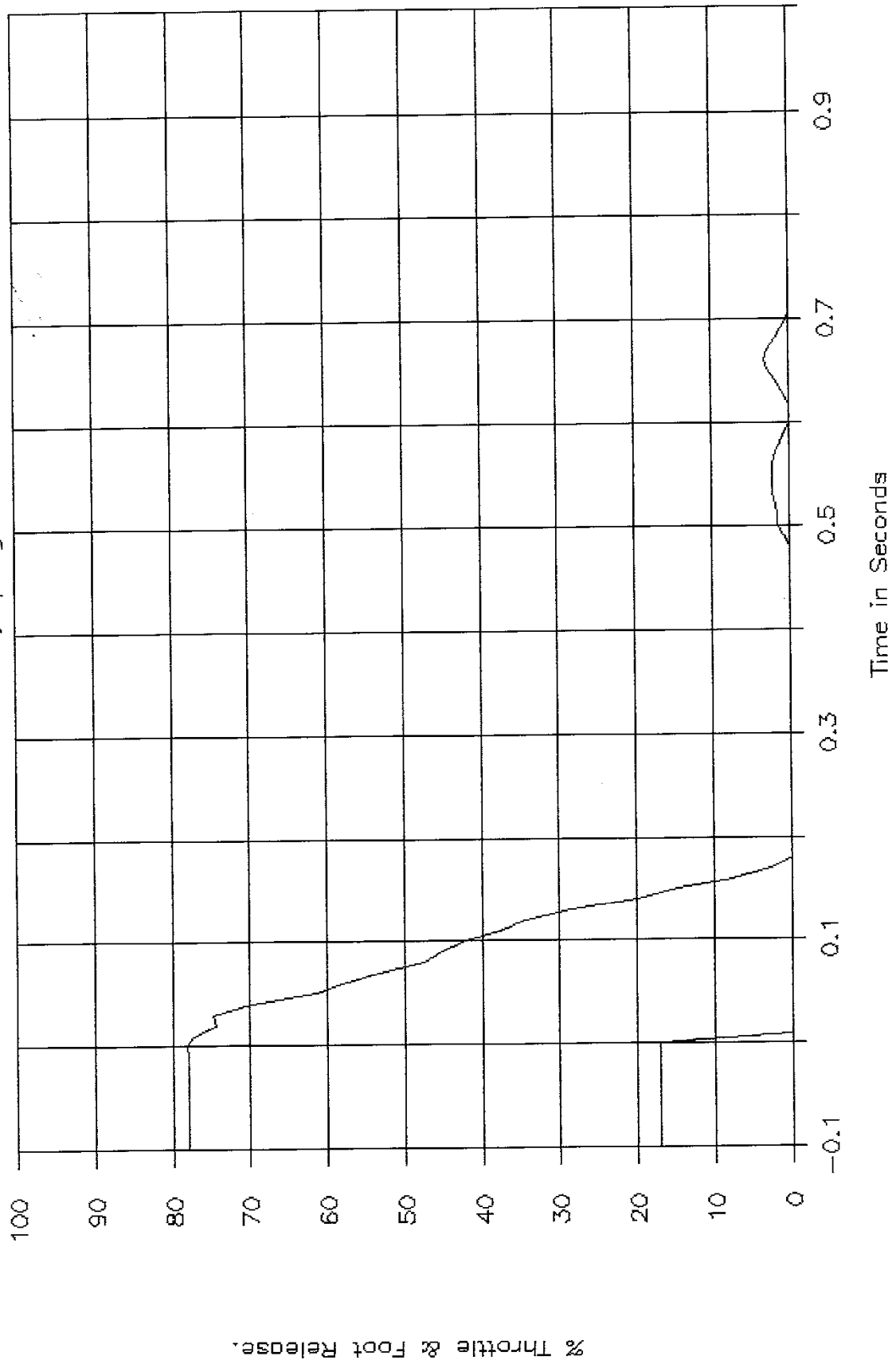
GTL 6575, NHTSA CA5403, FMVSS 124.

100% Throttle, Spring 3 Removed.



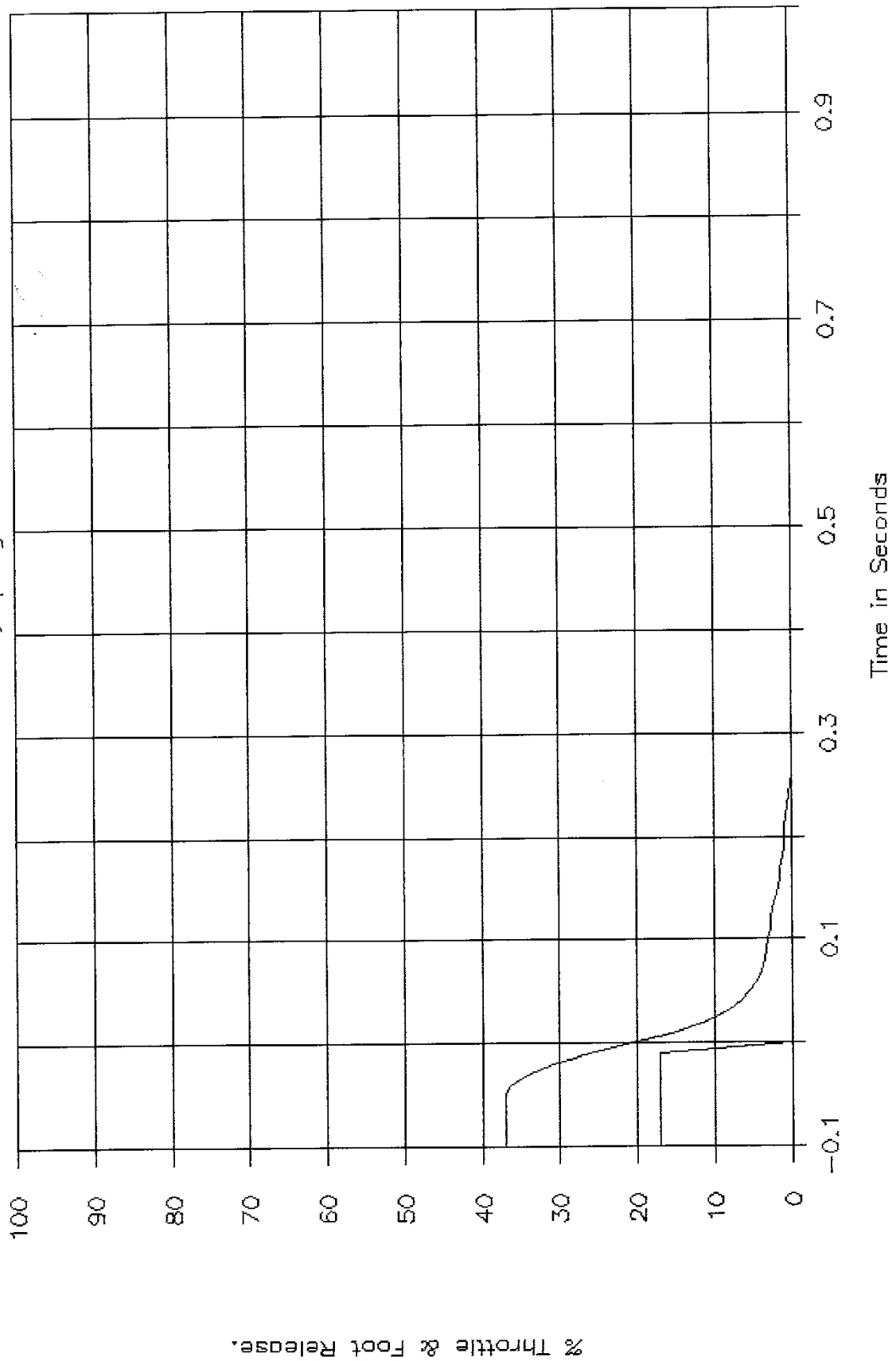
GTL 6576, NHTSA CA5403, FMVSS 124.

75% Throttle, Spring 3 Removed.



GTL 6577, NHTSA CA5403, FMVSS 124.

50% Throttle, Spring 3 Removed.



GTL 6578, NHTSA CA5403, FMVSS 124.

25% Throttle, Spring 3 Removed.

